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### Implementation of webcam-based hyperspectral imaging system

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#### ABSTRACT

In the present work, a hyperspectral imaging system (imaging spectrometer) using a commercial webcam has been designed and developed. This system was able to capture two-dimensional spectra (in emission, transmission and reflection modes) directly from the scene in the desired wavelengths. Imaging of the object is done directly by linear sweep (pushbroom method). To do so, the spectrometer is equipped with a suitable collecting lens and a linear travel stage. A 1920 x 1080 pixel CMOS webcam was used as a detector. The spectrometer has been calibrated by the reference spectral lines of standard lamps. The spectral resolution of this system was about 2nm and its spatial resolution was about 1 mm for a 10 cm long object. The hardware solution is based on data acquisition working on the USB platform and controlled by a LabVIEW program. In this system, the initial output was a three-dimensional matrix in which two dimensions of the matrix were related to the spatial information of the object and the third dimension was the spectrum of any point of the object. Finally, the images in different wavelengths were created by reforming the data of the matrix. The free spectral range (FSR) of the system was 400 to 1100 nm. The system was successfully tested for some applications, such as plasma diagnosis as well as applications in food and agriculture sciences.

Keywords: Hyperspectral imaging, spectroscopy, pushbroom method, CMOS

#### 1. INTRODUCTION

Hyperspectral imaging a is a novel technique to obtain both spectral and spatial information of an object. They could work in transmission, reflection or emission modes. Over the past several years, hyperspectral imaging becomes one the fastest-growing tools for non-destructive analyses in different fields [1-10]. Basically the applications of it are very similar to the applications of normal spectroscopy, but it can provide spectrum associated with the spatial information. Therefore, in comparison to conventional black and white or colorful photography, they are capable of providing information related to the chemical composition of the objects. Moreover, there has been a remarkable increase in the number of remote sensing application of hyperspectral imaging systems [11-13]. It could be used for non-destructive quality assessment of food and agricultural products [14-17], since nowadays the food and agriculture and industries are concerned about the high quality and sustainable production and delivery of consistent and safe food products to an increasing extent [18, 19]. This device could also connect to fluorescence spectroscopy system for better classification [20-22]. In addition, they could work with a large variety of light sources in ultraviolet, visible and near-infrared regimes. Similar to normal spectrometers, hyperspectral imaging systems could be used for studying the emission profile of the plasma sources related with different elements or to determine plasma temperature/electron density/electric filed profile [23, 24]. A post-processing data analysis is required (either unsupervised or supervised) to bring more power to the initial output of the systems, both qualitatively and quantitatively, they range from simple statistical classification/discrimination methods to advanced neural network-based image processing techniques for multivariate image analysis [25-29]. Prior to the applied classification method (either linear or nonlinear) a pre-data reduction method could help to improve the accuracy of the method. This study intends to examine the capability of the low-cost hyperspectral system (using a consumer-grade webcam instead of the scientific camera) for different applications in both reflection and emission modes, since reducing the final price of such instruments could bring them in a wide range of applications.

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#### 2. MATERIALS AND METHODS

#### 2.1 Optical design

There are several approaches to develop hyperspectral imaging systems including Whiskbroom, Pushbroom, Staring and Snapshot-based methods. Table 1 shows specifications, benefits, and limitations of the mentioned methods. Pushbroom method, which works based on a linear scanning, was used in this study.

Table 1. Specifications, benefits, and limitations of the methods for developing hyperspectral imaging systems.

	Whiskbroom	Pushbroom	Staring	Snapshot
Scanning	2D	1D	Spectral scan	No scan
Detector	1D	2D	2D	2D
Dispersion	Prism/ Grating	Prism/ Grating	Filter/ Interferometer	Prism/ Grating
Free spectral range	Wide	Wide	Mediate	Wide
Spectral resolution	High	High	Mediate	Mediate
Spatial resolution	High	High	High	Very low
Collection time	Very long	Long	Mediate	Fast
Optical density	High	High	Low	High

A typical pushboom-based hyperspectral imaging system consists of an imaging spectrometer and a linear translation stage. The imaging spectrometer is a normal spectrometer which a convex lens is added in front of its entrance slit. Figure 1 shows the schematic of the developed imaging spectrometer.



Figure 1. Schematic of the optical design of the imaging spectrometer:  $f_1$ ,  $f_2$ , and  $f_3$  stand for lens 1, lens 2 and lens 3 with the focal lengths of 50, 75 and 75 mm, respectively. Also, S, P, and C stand for the slit, dispersive prism, and camera (webcam), respectively.

In this study, a prism-based spectrometer controlled by LabVIEW was developed in order to acquire the spectra in the interval of 400 to 1100 nm. The collection lens ( $f_1$ ) collect and send the light to the entrance slit of the spectrometer. The entrance light illuminates the slit (S), which was placed in the focal plane of the collimator lens ( $f_2$ ). The parallel light, behind the collimator lens, passes through the dispersion optic (a triangle flint prism in this study (P)), where it is diffracted depending on the wavelength  $\lambda$ . The prism was installed at the minimum angle of deviation to have optimum performance. In minimum deviation angle, the wavelength of interest travel parallel to the base of the prism, and the angle of incidence is equal to the angle of refraction [30, 31]. The imaging lens ( $f_3$ ) forms a wavelength-dependent image

of the entrance slit on the detector (C). A 1920 x 1080 pixel CMOS webcam (8-bit) was used as a detector. Figure 1 shows a picture of the used webcam.



Figure 2. The picture of the webcam with CMOS sensor used as a detector.

The imaging spectrometer was calibrated using the atomic emission lines os the sodium (Na) and mercury (Hg) lamps [32]. Figure 3 shows the external view of the developed imaging spectrometer.



Figure 3. The external view of the developed imaging speedometer.

#### 2.2 Motorized translation stage

A motorized translation stage which could provide electronically controlled linear motion along one dimension is necessary for pushbroom-based hyperspectral imaging systems to scan the entire sample. A motorized translation stage with low backlash and variable speed was developed to move either the imaging spectrometer or the sample. The load capacity was enough to hold imaging spectrometer without changing the speed. The maximum travel range of the developed translation stage was 20 cm. The LabVIEW program was used to control the motor. Figure 4 shows an image of the motorized stage on the table.



Figure 4. The image of the developed translation stage.

#### 2.3 Software

A LabVIEW code was written to process the initial data from the CMOS sensor and reconstruct the image at the desired wavelength. The code was capable of exporting the data in Excel file format or the reconstructed image in BMP format. Figure 5 shows a screenshot of the user interface of the running program on the PC.



Figure 5. Screenshot of the user interface of the developed LabVIEW program. A spectrum of a single point of the sample and a reconstructed image of the entire sample are located in the lower left corner and right part of the screen, respectively.

#### 3. RESULTS

#### 3.1 Reflection and transmission mode

In the reflection and transmission modes of working, an external broadband light source is necessary to illuminate the samples. In the current study, a halogen lamp was used a light source. Figure 6 shows the reconstructed spectral images of the quince fruit collected in 3 different wavelengths (550, 700 and 900 nm) in reflection mode.



Figure 6. Reconstructed image of the quince fruit in (a) 550 nm, (b) 700 nm, and (c) 900 nm. Defects are more clear in shorter wavelengths.

As it is clear from the pictures, some defect of the fruit is visible in the 550 nm, while it is not visible in 900 nm. Figure 7 shows the reconstructed spectral images (in reflection mode) of a frozen orange fruit collected in 6 different wavelengths in visible and near-infrared (from 550 to 900 nm).



Figure 7. Reconstructed image of a frozen orange fruit in (a) 550 nm, (b) 600 nm, (c) 650 nm, (d) 700 nm, (e) 800 nm, and (f) 900 nm.

Figures 8 and 9 show the spectral images of some leaves in the different wavelengths (compared to the normal RGB image).



Figure 8. (a) Normal RGB image of the leaf, (b) 593 nm image of the leaf, and (c) 819 nm image of the leaf. An orange adhesive tape behind the leaf is visible in the 819 nm image, while is not visible in the normal RGB image.



Figure 9. (a) 593 nm image of the leaf, and (b) 819 nm image of the leaf. A liquid glue behind the leaf in visible in the lower right corner of the 819 nm image.

As it is clear from both figures 8 and 9, due to low absorption of the leaf in 819 nm, the reflected light (at this wavelength) from the glue/adhesive tape behind the leaf can pass the leaf.

#### 3.2 Emission mode

Unlike transmission and reflection modes, the hyperspectral imaging system could work stand-alone (no need for external light source), since it collects the light directly emitted from the object of study. Figure 10 shows the reconstructed spectral images of an atmospheric pressure cold plasma jet in emission mode.



Figure 10. (a) 770.5 nm image of the plasma jet, and (b) 777.5 nm image of the plasma jet. The emission profile of ionized oxygen is visible in the 777.5 image.

#### 4. **DISCUSSION**

The results showed that the developed system could successfully reconstruct the spectral images in different wavelength in visible and near-infrared regions with good spectral and spatial resolutions. The spectral resolution of this system was about 2nm and its spatial resolution was about 1 mm for a 10 cm long object. Having less spatial resolution in the reconstructed images of the plasma jet in the emission mode is due to fluctuating of the plasma flame. On the other hand, due to the stability of the samples, in both transmission and reflection modes, the spectral resolution was better. In order to capture spectral images with a high spatial resolution from fractionating sources, faster methods like staring or snapshot could be used.

#### 5. CONCLUSION

A webcam-based hyperspectral imaging system (imaging spectrometer) controlled by LabVIEW software has been designed and implemented. The hyperspectral imaging system was able to capture two-dimensional emission/reflection spectra directly from the scene in the desired wavelengths. The spectrometer was a fiber-free prism-based spectrometer; imaging of the object was done directly by linear sweep (pushbroom method). The spectrometer was equipped with a suitable collecting lens and a linear travel stage, to do so. A CMOS webcam was used as a detector. Finally, the system

was employed in both reflection and emission setups with industrial and biological applications. The result showed that the system could successfully work in reasonable spatial and spectral resolution.

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