Computer-Aided Engineering Concept in the Design and Analysis

Of An Off-Road Motorcycle Suspension and Frame

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C Tomasz Jacek Judek, 1983 •

# DEDICATION

Dedicated to my parents

### ABSTRACT

COMPUTER-AIDED ENGINEERING CONCEPT IN THE DESIGN AND ANALYSIS

OF AN OFF-ROAD MOTORCYCLE SUSPENSION AND FRAME

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This thesis illustrates the concept of Computer-Aided Engineering (CAE) applied to the design and analysis of an off-road motorcycle.

The study is divided into four stages:

The first stage consists of mathematically modelling the motor-cycle suspension of the front fork and evaluating the suspensions' performance for sinusoidal and transient inputs. Laboratory testing is carried out and compared with the theoretical results. An optimal design of the suspension is then carried out.

In the second stage, the equations of motion are derived using Lagrange's method. For sinusoidal inputs of varying frequencies, the transmissibility curves of generalized coordinates are obtained for the average case. The transmissibility plots show the resonance of bounce and pitching vibrations to occur at 2 Hz and 4 Hz respectively.

In the third stage, a parametric study is carried out with variation of stiffness and damping of the tires and the shock absorbers, and the mass of the rider. A study on the effect of variation of the geometrical configuration of the motorcycle is also carried out and it is observed that these geometric parameters have considerable influence on the absolute displacements of the motorcycle.

In addition, an interactive computer software with dynamic graphics is developed on a VAX 11/780-NORPAK Graphics system to display a the dynamic motion of the motorcycle suspension.

In the fourth stage, a Finite Element Analysis (FEA) of the motorcycle frame is carried out. Theoretical aspects and various steps required in FEA are discussed with an example of typical input data sequence for the motorcycle frame. Using Finite Element Technique in conjunction with modal analysis, the natural frequencies and mode strapes of an off-road motorcycle frame are obtained and presented. Procedure for developing graphics for mode animation of the motorcycle frame is also explained.

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## NOMENCLATURE .

A	piston area
[B]	stress matrix
[c]	total structure damping matrix
[6]	element damping matrix
C <sub>1</sub> , C <sub>4</sub>	tire damping
C <sub>2</sub> , C <sub>3</sub>	shock absorber damping
[0]	elasticity matrix.
DF	relative displacement of front fork
DR	relative displacement of rear shock
f,	road input excitational frequency
F	piston force
H <sub>1</sub> '	geometrical length
J	mass moment of inertia
.[K]	total structure stiffness matrix ,
[k]	element stiffness matrix
K <sub>1</sub> ,K <sub>4</sub>	tire stiffness
K <sub>2</sub> ,K <sub>3</sub>	stifness of the shock absorber
L	wheel base length
L2, L3, L4, C5, L6	geometrical length
[M]	total structure mass matrix
[m]	element mass matrix
M <sub>2</sub> ,M <sub>4</sub>	mass of the wheels
₩3	mass of the motorcycle frame including the rider
[N]	assumed displacement matrix '
,T '	turbulent flow coefficient

TR transmissibility

XL road wavelength

You road input amplitude  $X_1, X_2, X_3, X_4$  generalized coordinates  $\alpha_1, \alpha_6, \phi$  angles of shock absorbers  $\theta_3$  generalized coordinate  $\{\delta\}$  displacement vector  $\omega_4$  circular natural frequency

#### INTRODUCTION

### 1.1 Computer-Aided Engineering

Most products today are designed from experience. The designer often uses creative thinking and performs a synthesis. Thus, the design is carried out without considering any detailed analysis.

Usually prototypes are built and tested for performance. Any failures are identified and the build-and-test cycle is repeated until design specifications are met. Traditional product development, design and manufacturing methods cannot cope with demands for improved engineering productivity and is often time consuming and cost-ineffective.

To overcome these deficiences, at present several industries are introducing the new and emerging technology of Computer-Aided Design (CAD) and Computer-Aided Manufacturing (CAM). The philosophy of implementing such new technologies differ widely from industry to industry, however, the following description outlines some of the sequence in which such an implementation is currently attempted.

In any design, drawings have historically been the means to communicate the product geometry. The generation of drawings was done normally and any design changes required many hours of drawing corrections. This necessitated the development of Computer-Aided Drafting [6,10]\*. Using computer-aided drafting, the drafting person can create complicated two-and three-dimensional drawings with increased speed and

<sup>\*</sup> Numbers within square brackets [ ] indicate references.

accuracy. Changes made during any stage of the design are immediately accessible through graphics terminals to others involved in the project. Computer-assisted drafting increases productivity by freeing the user from performing the time-consuming, repetitive task such as drawing the same shape many times. Moreover, the drawing is stored in computer memory and can easily be changed and replotted in a few minutes to accommodate engineering modifications.

The computer-aided drafting systems, however, are widely used for the production of 2D drawings and not for design tasks such as geometric modeling, finite element analysis or kinematics. Until recently, large maxi frame computers were required to perform structural analysis, kinematic design and geometric modeling. With the introduction of so called super mini computers which have 32-bit word length, large memory size and operate at high speeds, the computer-aided design [7] process became a reality. There are various turn key CAD/CAM packages available on the market. The most common CAD/CAM stations used in industry are CALMA [30], APPLICON [31], COMPUTER VISION [32], LOCKHEED-CADAM [33], PERKIN-ELMER [34], AUTO-TROI [35], and NES [36]. All of these systems have the capabilities of design and limited analysis. The turn key systems have their own mesh generation and the refore the analysis is limited to only a specific finite element program. In addition the analysis is not suitable for very specialized products. These stations have extensive capabilities of data base creation and drafting. Some of these stations have limited capabilities in tool design and NC programming and some are interconnected with part inspection.

The computer-aided manufacturing [7] adds machining instructions while displaying an animated representation of the machining process on the screen. After refining and verifying the data, the system automatically generates computerized numerical control (CNC) machine tool commands. Finally, the proven CNC commands are written onto a magnetic tape cartridge for controlling the machine tools.

At present, there are systems which integrate the CAD and CAM into a system called CAD/CAM. For example, Lockheed Integrated Programs for Aerospace-Vehicle Design (IPAD) incorporated that capability.

As the use of mini computers in engineering practice continues to grow, the concept is being developed to integrate the product development and manufacturing into a computer automated system. This can be achieved through the integration of geometric modeling, design, analysis and testing, manufacturing drawings and tapes for NC machines. This process of integration is called Computer-Aided Engineering (CAE) [1,2].

In comparison to the CAD/CAM process which relies heavily on the testing of prototypes, the need for extensive prototype testing can be reduced by a CAE process. CAD/CAM presently addresses only the physical description of the product. The CAE method includes the analysis of functional characteristics such as vibration, noise and service life. In the CAE process, the computer simulation is used to determine precise loads for many alternative designs. The most important part of CAE is the systems model. The entire machine structure is represented mathematically in the computer. The model is created by combining various components and is analysed by computer programs.

In addition the mathematical model is checked with experiments and refined if necessary for conformity.

### 1.2 Problem Formulation

The objective of this thesis is to develop and apply the concept of computer-aided engineering and interactive graphics in the design, analysis and testing of an off-road motorcycle suspension and frame. The source of vibration due to rough terrain is of paramount importance in the design of off-road motorcycles used in the trail riding and motorcross.

The main design requirements are to minimize the severity of shock and vibration to the rider while maintaining the vehicle control.

In Canada, Bombardier Ltd. is the only manufacturer of off-road motorcycles under the trade name "CAN-AM". Various discussions with the manufacturer have revealed serious vibration problems. The biggest problem is with respect to the suspension. Due to large inputs from an off-road terrain, the motorcycle vibration exceeds the acceptable levels and the vehicle becomes uncontrollable. In addition, the manufacturer has experienced breakage of various members in the frame. Very broad and extensive analysis of the entire suspension and frame is required to find solution for such problems.

#### 1.3 Literature Survey

The CAE approach to mechanical product development emphasizes the use of testing, simulation, modeling, analysis, and graphics as an integrated set of total systems design. A detailed description of this concept can be found in [1]. In this reference, an overview of CAE

is presented with emphasis on dynamic testing, finite element analysis, graphics software and systems modeling. The CAE concept is illustrated through various examples in vehicles, piping and rotating machinery.

Details of integration and implementation of CAE and related manufacturing capabilities into mechanical product development process can be found in [2]. In that paper, the comparison of design by manual, CAD/CAM and CAE methods is presented. The integration process is then illustrated through the example of robot and front end loader designs.

An important element of computer-aided engineering: geometric modeling is described in [3]. That paper illustrates the use of solid modeling, advanced graphics and system, geometric models used in three dimensional space layouts, interference considerations, serviceability

Geometric modeling survey is given in the paper by A. Baer, C. Eastman and M. Hension [4]. Issues and alternatives in geometric modeling are discussed with emphasis on solid modeling. The data storage, handling, languages, conceptual design, logic structure are reviewed. Geometric models from building blocks are discussed in the paper by J. Krouse [5]. Wire frame modeling, surface modeling and solid modeling is illustrated.

The concept of automated drafting is described by J.K. Krouse [6]. The hardware, software and the usage of automated drafting is explained. The concept of computer-aided design is also explained by J.K. Krouse [7]. In this paper the emphasis is on structural ana—.lysis using finite element programs and modal analysis testing software.

Paper by T. Cokonis [8] describes the use of mini-computers that tackle CAD/CAM. The emphasis is on the system integration between computer-aided design, manufacturing and testing as a means of improving productivty. Publication by R. Fulton [9] gives the overview of integrated programs for aerospace and vehicle design. Very detailed methodology of CAD/CAM is illustrated followed by the application of that methodology to space shuttle.

The modular construction of CAD drawings is presented by

T. Winkler [10]. The article discusses the application of 2D automatic drawing modules. Both the modular structure of drawings and the
method of coding modules are discussed.

The models proposed in the past for the study of ride dynamics of vehicles redied mainly on simplified linear dynamic models, operating on a road profile simulated by a sinusoidal input. Recent studies, however, have based the analysis on complex multi-degree-of-freedom linear and nonlinear models subjected to road inputs of a random nature approaching 'real world' conditions. System modeling techniques to improve the ride and vibration isolation characteristics are presented in the paper by R. Shryock, J. Klahs, D. Dieterich [11]. The paper presents a computerized design analysis approach for 'optimizing' the vehicle structural dynamics to achieve improved ride quality.

The motorcycle modeling and simulation can be categorized into two areas of handling and ride. Handling involves stability, cornering ability, acceleration and braking and response to steering inputs. Ride involves comfort of the rider. Lateral, leaning and yawing motions are considered as handling responses while vertical and pitching motions are considered as ride responses.

S. Sharp [12] has developed a mathematical model for the stability and control of motorcycles and shown the use of such a model in establishing the stability characteristics and how these characteristics depend on various parameter values. The main conclusion from his work is that the fixed control characteristics of the motorcycle are unimportant, and the steady state response to steering torque is of secondary importance.

As a continuation of this study, S. Sharp [13] extended his mathematical model to include the effects of torsional flexibility between the rear wheel and the frame. The paper concludes that the torsional flexibility in the rear forks of a motorcycle will reduce the damping of weaving at high speeds, while affecting the caprize and wobble modes very little. G.E. Roe, M. Pickering and A. Zinober [14] have investigated the oscillations of a flexible castor and the effect of front fork flexibility on the stability of motorcycles. The equations of motions for small deflections were derived and solved numerically for many parameter variations. From the results, it was concluded that the lateral stiffness of the front fork affects the stability of the motorcycles.

D. Weit and W. Zellner [15] have considered the lateral-directional motorcycle dynamics and rider control behaviour. The analytical development included equations of motion for the vehicle and a multiple loop feedback model for the control response of the rider and motorcycle systems. The effects of changing fork geometry and operating conditions were discussed. The analytical procedure developed can be used to determine the adjustment of the design parameters of a given

motorcycle configuration to achieve desired handling properties and system performance.

Motorcycle ride dynamcis is discussed by S.H. Black and D.L. Taylor [16]. The investigation is based on a four-degree-of-freedom computer simulation (bounce, pitch and movement of each wheel). The simulation is nonlinear in terms of geometry and suspension components. The paper concludes that the response is very nonlinear due to wheel lift-off and limited suspension travel.

Computer-aided analysis and experimental verification of a motor-cycle suspension has been carried out in detail by M. van Vliet and S. Sankar [19]. A mathematical model describing the flow characteristics in a front fork and rear shock absorber was developed for compression and extension. The model considered laminar and turbulent flow. For sinusoidal inputs the model was simulated and then checked with experiments for comparisons.

Vehicle modeling techniques applied to structures using finite element methods are outlined in several papers. The system modeling procedure, substructuring and the analysis method is presented by J.K. Horvath [20]. This paper illustrates that the vehicle system models can be formulated with all empirically (test) modeled subsystems with all analytically (finite element) modeled subsystems or with combinations of each.

Paper by M. Kamal and J. Wolf [21] shows the use of finite element method (FEM) in automotive structural analysis. The state-of-the-art in FEM for vibration and impact dynamics has been surveyed. Early

finite element vehicle models are discussed followed by detailed models using beams, plates and shell elements. Substructuring technique is explained for a typical automobile. In addition the steps in dynamic analysis are discussed followed by graphical representation of the results.

A recent book by M. Kamal and J. Wolf [22] is totally dedicated to the modern automotive structural analysis. This book describes the structural analysis using FEM and presents the examples of their application. It discusses in detail structural design criteria and finite element modeling of automotive structures.

The paper by K.H. Wadleigh [23] shows the minimum complexity models of complete body chassis structures. Calculations of deflections, loads and stresses resulting from load applications are presented and are compared with the test results.

The paper by Y. Luk and L.D. Mitchell illustrates the use of interactive graphics in the analysis of undamped beam system [24]. The graphics software developed allows the beam animation in time and space. J. Fowler and K. Newman [25] describes the use of graphics in the simulation of the victim response to crash loading. The paper illustrates that the computer graphics simulation gives exact repeatability. The results of any feature of interest can be immediately examined, whereas in physical tests only a limited number of parameters can be measured. The main disadvantage is that to adequately represent a crash victim requires a complex model with many degrees of freedom and access to a large computer. The Calspan/PST program described has the capabilities of fully 3-dimensional graphical simu-

lation of any victim-vehicle impact situation. Program output is both by print out of simulation parameters and by post processor plotting of dummy kinematics at specified times and of selected parameters in graphical form.

A. Hathaway [26] explains how the animation is achieved using Homeywell 66/DPS to the Adage 340. The software developed has the capability of animating three different types of dynamic analyses in three dimensions: frequencies, and mode shapes, transient response using modal superposition, and nonlinear transient response using modal superposition, and nonlinear transient response using time step integration. The animation of each of these analyses has revealed complex coupled motions in 3-dimensions and desirable locations for stiffness modifications to improve the performance of a structure.

### 1.4 <u>Detailed Outline of the Thesis</u>

Overall CAE concept as applied to motorcycle is presented at first in Chapter 2 where four stages of CAE are discussed. The first stage concerns with mathematical modeling and testing of shock absorbers. In the second stage, the equations of motion for the motorcycle are formulated for a lumped mass analysis. The third stage discusses dynamic and interactive graphics concepts as applied to the suspension system. The fourth stage outlines the finite element analysis of the motorcycle frame and the concept of animated mode shape generation. The chapter concludes with typical results of the motorcycle suspension response presented through transmissibility types plots.

Chapter 3 presents the detailed parametric study for variation of stiffness and damping of the tires and the shock absorbers and the mass

of the rider. In addition, the effect of geometrical variation of the suspension on the displacement and acceleration response of the motorcycle is presented. Furthermore, three types of damping for the front fork and rear shock absorber are considered and studied for their influence on the suspension response. In the first case, the damping is considered linear with symmetrical characteristic for compression and extension strokes. In the second case, the damping is linear but has non-symmetrical characteristic for compression and extension. In the third case, the damping is non-linear and has non-symmetrical characteristic for compression and extension.

Chapter 4 illustrates the application of the interactive and dynamic graphics in the design and analysis of the motorcycle suspension and frame. VAX-11/780 computer system configuration and NORPAK graphics hardware is explained. The methodology of developing dynamic graphics software is introduced initially on simple systems followed by dynamic graphics of the entire motorcycle suspension. In addition, the capabilities of the interactive computer programs are discussed through detailed explanation of a user friendly menu.

Chapter 5 illustrates the application of finite element method in the analysis of the motorcycle frame. Theoretical aspects and various steps required in FEA are discussed with a typical input data sequence for the motorcycle frame. Graphical representation of the mode shapes calculated and the natural frequencies estimated from the ANSYS-FEA package are also illustrated. Procedure for developing graphics for mode animation is discussed in detail.

#### CHAPTER 2

### LUMPED MASS ANALYSIS OF THE MOTORCYCLE SUSPENSION SYSTEM

### 2.1 CAE Concept in the Design and Analysis of an Off-Road Motorcycle

This thesis illustrates the concept of Computer-Aided Engineering (CAE) applied to the design and analysis of an off-road motorcycle.

The purpose of the thesis is to develop a comprehensive computer software package that includes most of the steps invoviled in CAE with interactive and dynamic graphics support.

The general concept of CAE as applied to the motorcycle is illustrated in Fig. 2.1. The study is divided into four main stages.

The first stage consists of mathematically modelling the motor-cycle suspension system and evaluating the suspension's performance for sinusoidal, transient and random inputs. Laboratory testings were carried out and compared with theoretical results to verify and improve the mathematical model. An optimal design of the suspension is then carried out by adopting numerical optimization method. A detailed description of this stage is presented in Ref. [19] and a brief summary is presented in Appendix A.

In the second stage the equations of motion were derived using Lagrange's method. For sinusoidal inputs of varying frequenices, the equations were solved in time domain by using variable order Adams' Predictor Corrector method. A parametric study was carried out to evaluate the relative influence of both geometric and physical parameters on the suspension behavior.

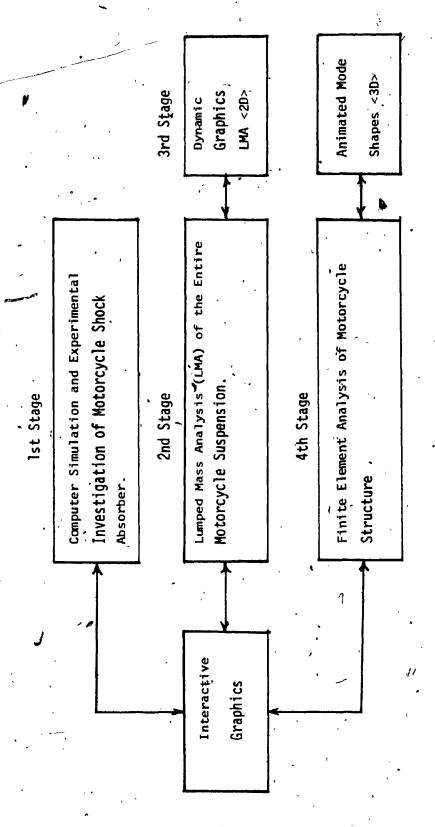


Figure 2.1: CAE Steps in Motorcycle Suspension System

In the third stage, a dynamic graphics software was developed on a VAX-11/78Q NORPAK graphics system to investigate visually the response of the system for variation in parameters. The major feature of this is that one can interactively change the parameters and see its effect by using the dynamic graphics approach which provides an additional dimension in interpreting the solution.

The fourth stage involves the finite element analysis (FEA) of the frame using ANSYS [37] software package. For this purpose, the motorcycle frame was discretized with beam elements and the weights of the driver, gas tank, engine, etc., were lumped at the appropriate nodes. Using the ANSYS-FEA software, the natural frequencies and mode shapes were calculated.

In addition, the technique and methodology for animated mode shapes and responses are also illustrated. The animation is a great tool for the designer for solving the problems of complex interaction between the components.

#### 2.2 · Mathematical Model of the Suspension System

The first step in the establishment of the CAE concept is to develop a comprehensive mathematical model of the suspension system that takes into account the front fork assembly, the rear shock absorber mounted on the swing arm, the frame, the front and rear wheels and tires, the various physical geometry and inertia of the vehicle and the mass of the rider.

Through this mathematical model, it is possible to study the dynamic response of the vehicle in terms of displacements or velocities

by accelerations at the C.G.of the vehicle and at the wheels for any type of off-road terrain inputs. The maximum acceleration level and the displacement at the C.G. which are of paramount importance for reducing the rider fatigue and for vehicle control can also be investigated through the variation of system parameters or by changing the geometrical configuration of the vehicle.

In the process of developing the mathematical model, the following assumptions are made:

- 1. Spring elements are considered to be ideal with no inertia or friction.
  - 2. Spring elements are also assumed to be linear.
- 3. Tires are modeled to be linear spring with viscous damper operating in parallel.
- 4. The tires are assumed to be in contact with the road at a single point.
  - 5. Wheels are assumed to be always in contact with the road.
  - 6. The motorcycle frame is assumed to be rigid.
- 7. Front fork and rear shock absorber are considered to have negligible flexural displacement.
- 8. The vehicle model is considered to be in-plane with motions limited to pitch, vertical and transverse translations.
  - 9. All displacements are assumed to be small.

A schematic model of the suspension system for lumped\_mass analysis is shown in Fig. 2.2. From this model and using the Lagrange's energy method, the equations of motion of the suspension system are derived as:

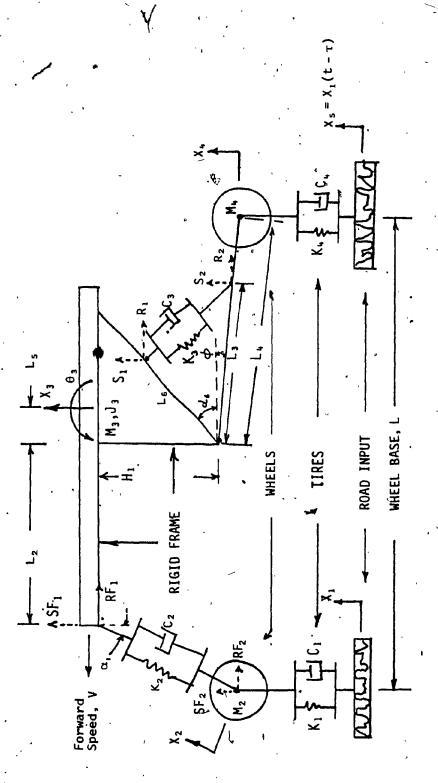


Figure 2.2: Lumped Mass Model of the Motorcycle

$$M_2X_2 + K_1A_1 + K_2A_2 + C_1A_3 + C_2A_4 = 0$$
 (2.1).

$$M_3 \ddot{X}_3 + K_2 B_1 + K_3 B_2 + C_2 B_3 + C_3 B_4 = 0$$
 (2.2)

$$J_{4}\ddot{\theta}_{3} + K_{1}D_{1} + K_{2}D_{2} + K_{3}D_{3} + C_{2}D_{4} + C_{3}D_{5} = 0$$
 (2.3)

$$M_{4}X_{4} + K_{2}E_{1} + K_{3}E_{2} + K_{4}E_{3} + C_{2}E_{4} + C_{3}E_{5} + C_{4}E_{6} = 0$$
 (2.4)

where

$$A_1 = [X_2 \cos(\alpha_1 - \theta_3) - X_1] \cos(\alpha_1 - \theta_3)$$

$$A_2 = -[SFI - SF2] \cos(\alpha_1 - \theta_3) - [RFI - RF2] \sin(\alpha_1 - \theta_3)$$

$$A_3 = [\dot{x}_2 \cos(\alpha_1 - \theta_3) - \dot{x}_1] \cos(\alpha_1 - \theta_3)$$

$$A_4 = -[\hat{SF1} - \hat{SF2}] \cos (\alpha_1 - \theta_3) - [\hat{RF1} - \hat{RF2}] \sin (\alpha_1 - \theta_3)$$

$$B_1 = [SF1 - SF2] - [RF1 - RF2] \tan \alpha$$

$$B_2 = [S1 - S2] L_3/L_4 - [R1 - R2] L_3/L_4 \tan \alpha$$

$$B_3 = [SF1 - SF2] - [RF1 - RF2] sec^2\alpha sin\alpha cos\alpha$$

$$B_4 = [\mathring{S}1 - \mathring{S}2] L_3/L_4$$
  $\sec^2 \alpha \cos^2 \alpha - [\mathring{R}1 - \mathring{R}2] L_3/L_4$   $\sec^2 \sin \alpha \cos \alpha$ 

$$D_1 = [X_2 \cos(\alpha_1 - \theta_3) - X_1] \land X_2 \sin(\alpha_1 - \theta_3)$$

$$D_2 = [SF1 - SF2] [-L_2 \cos \theta_3 - X_2 \sin (\alpha_1 - \theta_3)] +$$

[RF1 - RF2] [(
$$L_2 - L_5$$
) sine<sub>3</sub> - H<sub>1</sub> cose<sub>3</sub> + X<sub>2</sub>cos( $\alpha_1 - \theta_3$ )] +

$$L_7 \tan \alpha \cos (\theta_3 + \alpha_5)$$

$$D_3 = [S1 - S2] [L_9 \cos(\alpha_4 - \theta_3) + L_7 \cos(\theta_3 + \alpha_5) -$$

$$L_3L_7/L_4 \cos(\theta_3 + \alpha_5)$$
] + [R1 - R2] [L<sub>9</sub>  $\sin(\alpha_4 - \theta_3)$  -

$$L_7 \sin (\theta_3 + \alpha_5) + L_3 L_7 / L_4 \tan \alpha \cos (\theta_3 + \alpha_5)$$

$$\begin{array}{l} D_4 = \left[ \text{SF1} - \text{SF2} \right] \left[ -L_2 \cos_3 - X_2 \sin_3 (\alpha_1 - \theta_3) \right] + \\ \\ \left[ \text{RF1} - \text{RF2} \right] \left[ (L_2 - L_5) \sin_3 - H_1 \cos_3 + X_2 \cos_3 (\alpha_1 - \theta_3) + \\ \\ L_7 \cos(\theta_3 + \alpha_5) \sec^2 \alpha \sin_3 \theta_3 - H_2 \cos_3 (\alpha_1 - \theta_3) + \\ \\ D_5 = \left[ \text{S1} - \text{S2} \right] \left[ L_9 \cos(\alpha_4 - \theta_5) + L_7 \cos(\theta_3 + \alpha_5) - \right] \end{array}$$

 $E_1 = [RF1 - RF2] tanq$ 

$$E_2 = [S1 - S2] L_3/L_4 + [R1-R2] L_3/L_4 tana$$

 $E_3 = X_4 - X_5$ 

 $E_{4} = [RF1 - RF2] \sec^{2}\alpha \sin\alpha \cos\alpha$ 

 $E_{5} = -[\$1 - \$2] L_{3}/L_{4} \sec^{2}\alpha \cos^{2}\alpha + [\$1 - \$2] L_{3}/L_{4} \sec^{2}\alpha \sin\alpha \cos\alpha$   $E_{6} = \mathring{X}_{4} - \mathring{X}_{5}$ 

SF1, SF2, RF1, RF2

are the displacements as illustrated in Fig. 2.2.
S1, S2, R1, R2

For a detailed derivation of these equations refer to Appendix B. A complete list of the equations and their derivations for the case of large displacements are presented in Appendix C.

## 2.3 Road Input

The mathematical model developed in Section 2.2 is capable of taking into account any types of road input, namely, sinusoidal, transient and random. If X(t) is the road input, then for the model

$$X_{s} = X(t)$$
  $X_{s} = X(t-\tau)$ 

where tis the time required for the rear wheel to travel a distance of motorcycle wheel base.

## 2.4 Results and Discussion of Lumped Mass Model: Analysis

In this thesis a sinusoidal signal with constant amplitude is considered as the road input.

$$X_1 = X_0 \sin \omega t$$
  $X_5 = X_0 \sin \omega (t-\tau)$ 

In the variation of  $\omega$ , it is assumed that both V and XL are simultaneous. ly changed so that the ratio satisfies the equation  $\omega = \frac{2\pi V}{XL}$  and the value of  $\tau$  has a L constrained variation according to the equation  $\tau = \frac{L}{V}$   $X_0$  is considered to be 2.54 cm (1 in.). This value was chosen arbitrarity to reflect the assumption of small displacements. All the relevant parameters for this analysis are given in Table 2.1.

The system equations were solved as an initial value problem under harmonic excitation. When steady-state is reached, the desired amplitude ratio (eg:  $X_3/X_1$ ) is stored and the initial value routine restarted at an increased excitation frequency. In this manner, a frequency sweep is performed and the quantities of interest are obtained. The equations were solved in time domain by using variable order Adam's Predictor Corrector method. The peak to peak amplitude ratios of  $X_2/X_1$ ,  $X_3/X_1$ ,  $X_4/X_1$  and  $\theta_3$  wheel base/ $X_1$  were obtained for fixed amplitude of 2.54 cm (1 in.) with variation of frequency. The transmissibility plots of the generalized coordinates, are shown in Fig. 2.3 to 2.6.

The transmissibility plot for  $X_2$  shows a typical isolation characteristic with the peak transmissibility occurring around  $\omega$  = 2Hz, and having good vibration isolation for higher frequencies.

TABLE 2,1

,			`				٠.
	PARAMETERS						. UNITS
	K' <sub>1</sub> 122 <sup>°</sup> 583 700	3 ,	K <sub>2</sub> 7005 40	K <sub>3</sub> 43 780 250	K. 122 5 700		Stiffness N/m lb/in
	C <sub>1</sub> 3502 20		C <sub>2</sub>	С 3	°С 4 .		Damping
			1401 1401 8 8		3502 20		N.sec/m lb.sec/in
	M <sub>1</sub>		'. M	4	Ma		Masses
` *	7 0.0 <b>4</b>	•	17. 0.		140 0.8		kg lb.sec²/in
	پا <sub>ء</sub> 13.6 120	,	,		, —		Inertia kg.m² in.lb.sec²
`\	L <sub>2</sub>	Ľ3	Ĺ,	L 5	, L 6	H <sub>1</sub>	Length
	63.5 25	29 11.4	56,9 22.4	12.7 5	29 11.4	34.3 13.5	cm in
	$\alpha_6$			ф		$\alpha_1$	<u>Angle</u>
	1.4	*		0.2		0.47	rad

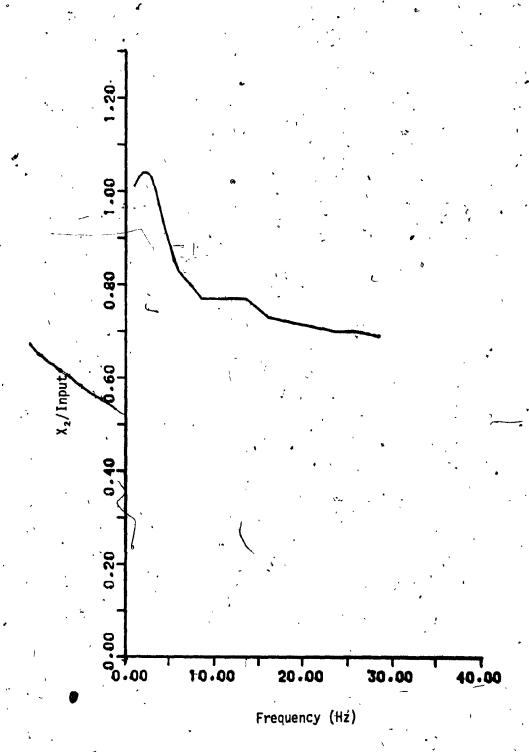


Figure 2.3: X<sub>2</sub> Transmissibility for Average Case

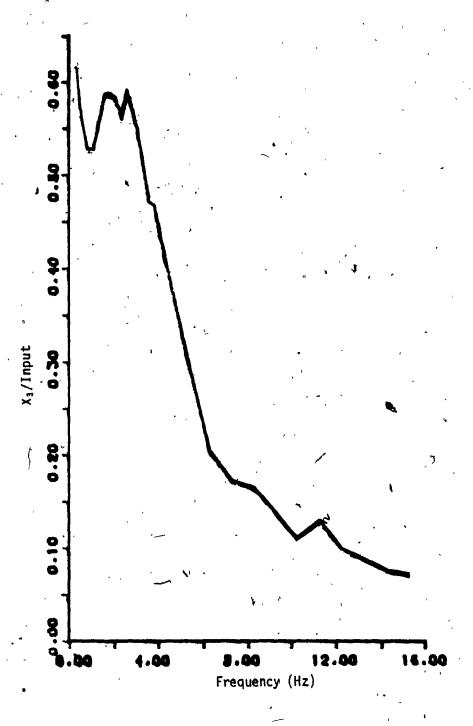


Figure 2.4: X: Fransmissibility for Average Case

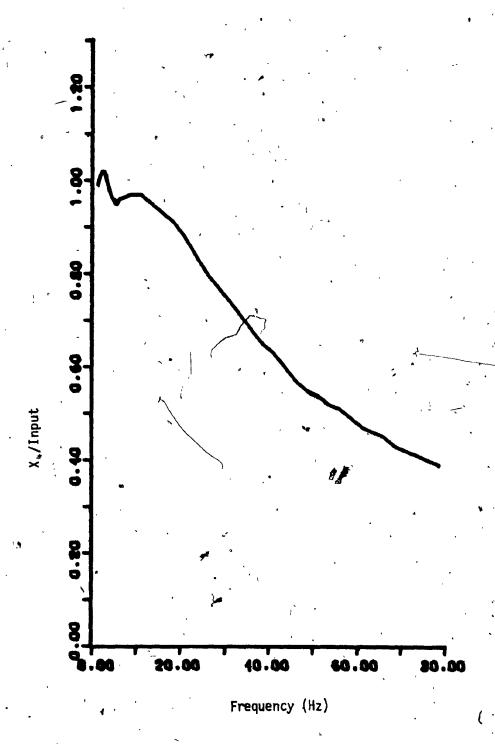


Figure 2.5: X Transmissibility for Average Case

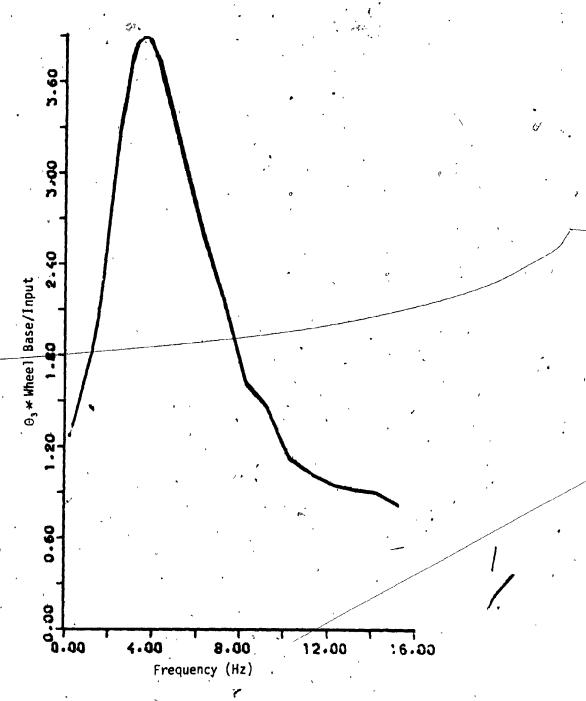


Figure 2.6 : 0, Transmissibility for Average Case

8

In Fig. 2.4, the transmissibility plot for X<sub>3</sub> shows an oscillatory behaviour at low frequencies below resonance and this may be attributed to the non-linear behaviour of the vehicle and due to the coupled bounce-pitching vibration.

The transmissibility plot of  $X_4$  shows a very similar behaviour like  $X_2$  with a secondary peak occurring in the high-frequency region just beyond the resonance.

The transmissibility plot of  $\Theta_3$  shows a very high peak at the pitching resonance frequency,  $\omega$  = 4Hz and with good vibration isolation at higher frequencies.

In order to gain the confidence in the mathematical model and analysis, a simplified model of rigid bar supported by two springs was investigated. The pitch and bounce natural frequencies of the simplified model agreed with, the frequencies corresponding to the transmissibility peaks as shown in Fig. 2.4 and 2.6.

To gain further confidence in the mathematical model of the motorcycle, a laboratory testing should be carried out as recommended in Chapter 6 under the heading 'Future Work'.

#### CHAPTER 3

# DYNAMIC RESPONSE OF THE SUSPENSION SYSTEM UNDER PARAMETRIC VARIATION

#### 3.1 General

Dynamic response of the suspension system for a sinusoidal input is presented in Chapter 2 for an average set of parameter values. The transmissibility (TR) plots are presented for the generalized coordinates  $X_2$ ,  $X_3$ ,  $X_4$ ,  $\theta_3$  and for the bounce acceleration  $X_3$ .

In order to study the influence of variation of system parameters, on the dynamic response of the system, a detailed analysis is carried out. The parameters under consideration are: front and rear tire characteristics, mass and moment of inertia of the motorcycle, mass of the rider and various geometric lengths and angles of the suspension linkage.

#### 3.2 Influence of Tire Characteristics

#### 3.2.1 Tire Damping Variation (C1, C4)

As illustrated in Fig. 3.1, the tire damping has very little effect on  $X_3$  transmissibility, however, at resonance the peak TR increases marginally with increasing damping.

Figure 3.2 shows the plot of  $\theta_3$  transmissibility. By increasing the front and rear tire damping, the  $\theta_3$ -TR decreases at resonance with very little variation above the resonance. Figures 3.3 and 3.4 show the TR plot for  $X_2$  and  $X_4$  coordinates. In both cases, increasing the tire damping, decreases the response at resonance and increases the

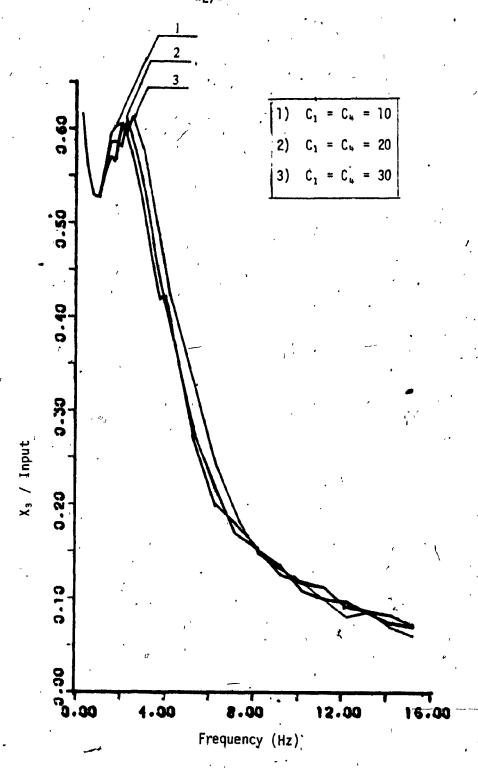


Figure 3,1: Effect of  $X_3$  Vs f for Variation in  $C_1$  and  $C_4$ : Input Amplitude of 1.25 cm (0.5in)

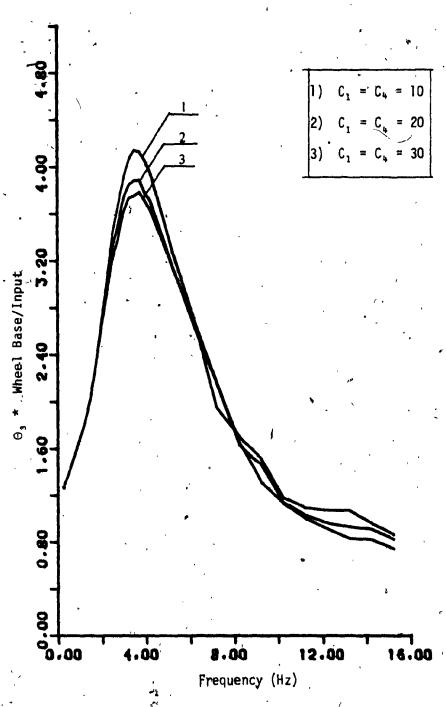


Figure 3.2: Effect of  $\Theta_3$  Vs f for Variation in  $C_1$  and  $C_4$ : Input Amplitude of 1.25 cm (0.5 in)

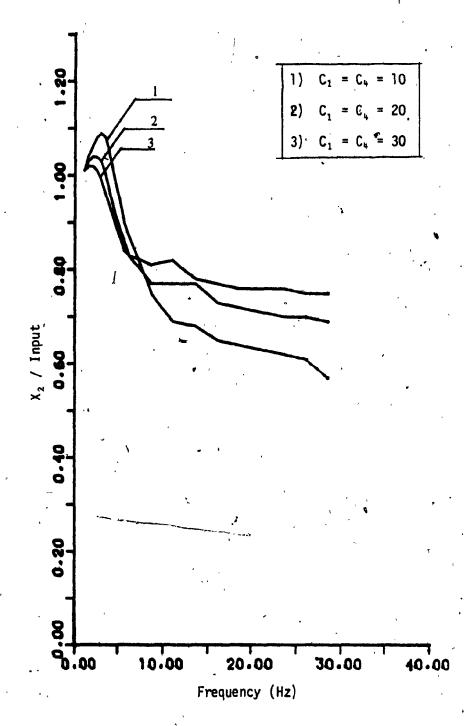


Figure 3.3: Effect of  $X_2$  vs f for Variation in  $C_1$ ,  $C_4$ : Input Amplitude of 1.25 cm (0.5 in).

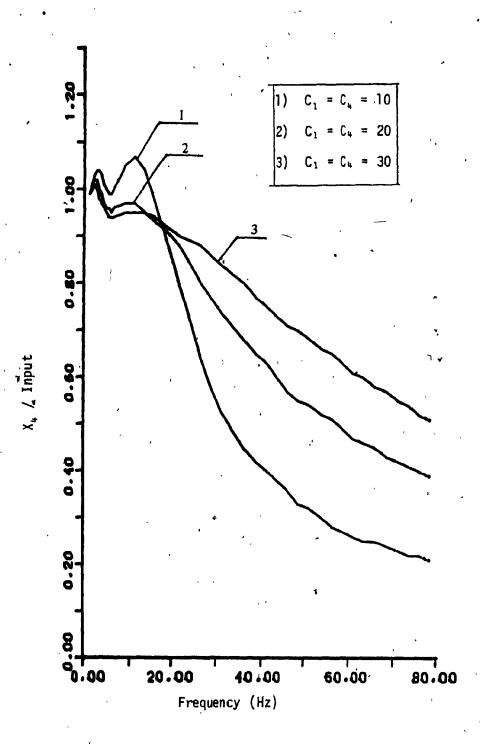


Figure 3.4: Effect of  $X_4$  Vs f for Variation in  $C_1$  and  $C_4$ : Input Amplitude of 1.25 cm (0.5 in).

transmissibility value beyond the resonance. The acceleration transmissibility of  $\ddot{X}_3$  shown in Fig. 3.5 indicates that the peak transmissibility decreases with increasing tire damping.

# 3.2.2 Tire Stiffness Variation (K1, K4)

There is very little effect on the  $X_3$  transmissibility due to the tire stiffness variation. At resonance the increase of stiffness causes slight drop in  $X_3$  response as shown in Fig. 3.6.

There is not very much effect on  $\theta_3$  transmissibility either. However at resonance, the increase of tire stiffness causes the increases of  $\theta_3$  response as shown in Fig. 3.7.

The variation of  $K_1$  and  $K_4$  stiffness has no influence on  $X_2$  and  $X_4$  response.

The  $\ddot{X}_3$  transmissibility shown in Fig. 3.8 illustrates a decreasing peak transmissibility with decreasing tire stiffness.

### 3.3 Influence of Front Fork and Rear Shock Absorber Variation

# 3.3.1 Front Fork Damping Variation $(C_2)$

Increasing the front fork damping, decreases the  $X_3$  transmissibility at resonance and increases away from the resonance (Fig. 3.9). Case 3 in that figure represents an overdamped system.

By increasing the damping of the front fork, the peak  $\theta_3$  transmissibility is the highest for the medium damping and lowest for highest damping (Fig. 3.10)

Increasing the front fork damping, the  $X_2$  transmissibility increases at resonance and decreases away from the resonance (Fig. 3.11).  $C_2$  variation does not have any effect on  $X_4$ .

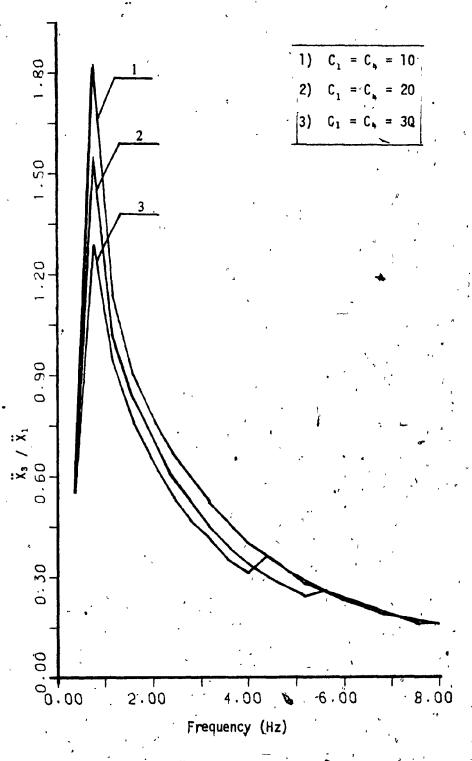


Figure 3.5: Effect of X<sub>3</sub> Vs f for Variation in C<sub>1</sub> and C<sub>4</sub>: Input Amplitude of 1.25 cm (0.5 in),

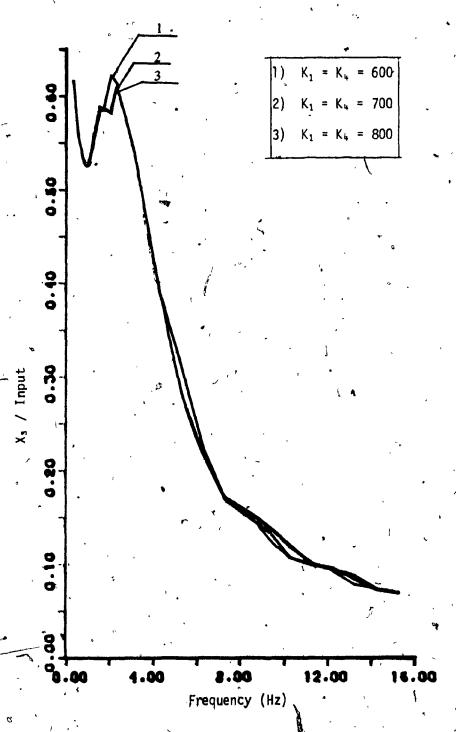


Figure 3.6: Effect of  $X_3$  Vs f for Variation in  $K_1$  and  $K_4$ : Input Amplitude of 1.25 cm (0.5 in).

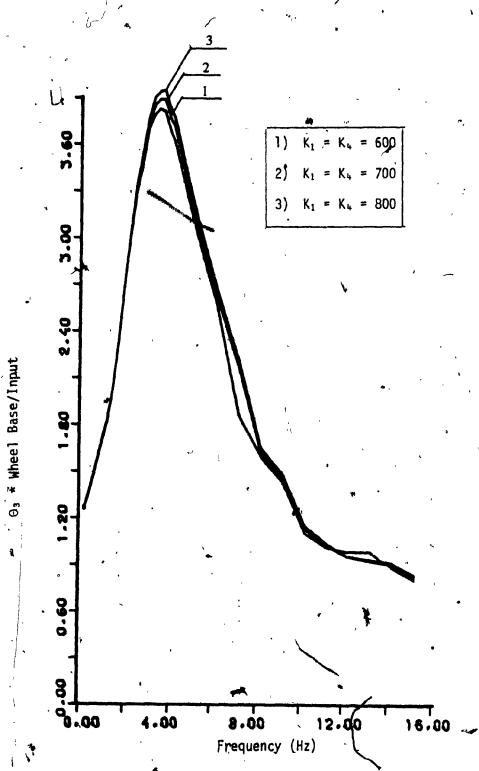


Figure 3.7: Effect of  $\theta_3$  Vs f for Variation in  $K_1$  and  $K_4$ : Input Amplitude of 1.25 cm (0.5 in).

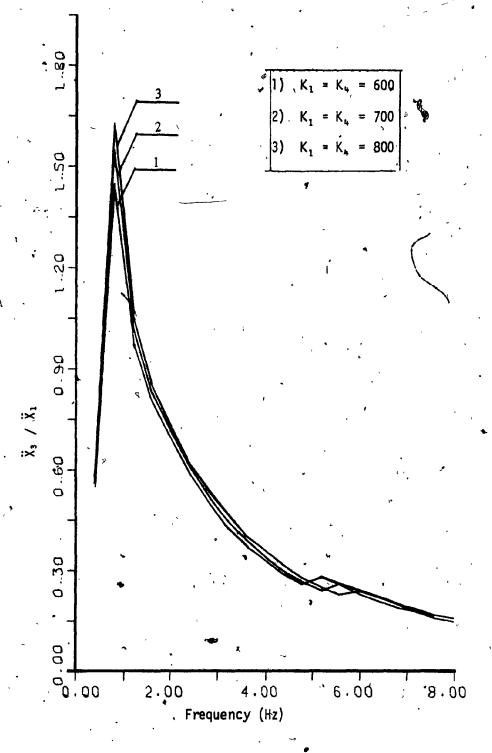


Figure 3.8: Effect of  $\ddot{X}_3$  Vs f for Variation in  $K_1$  and  $K_4$  Input Amplitude of 1.25 cm (0.5 in).

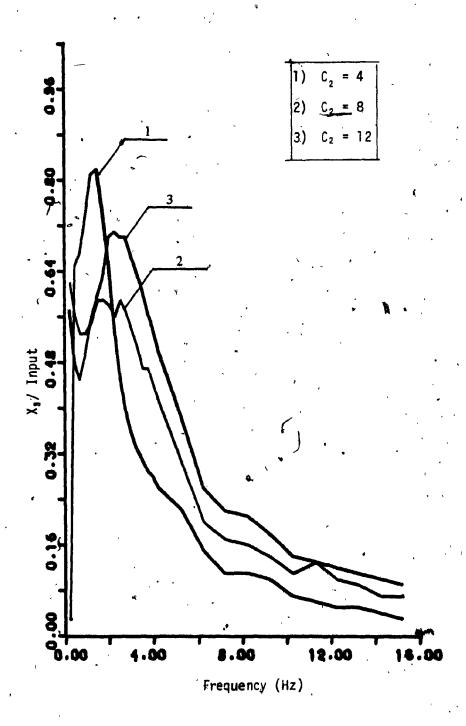


Figure 3,9: Effect of  $X_3$  Vs f for Variation in  $C_2$ : Input Amplitude of 1.25 cm (0.5 in).

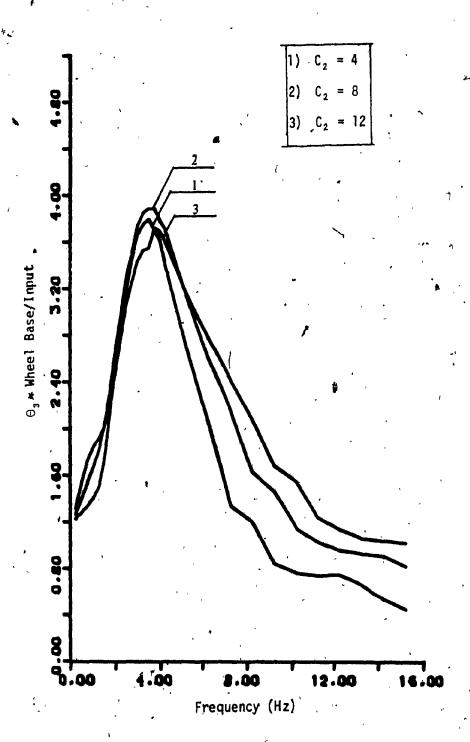


Figure 3,10: Effect of  $\theta_3$  Vs f for Variation in  $C_2$ : Input Amplitude of 1.25 cm (0.5 in).

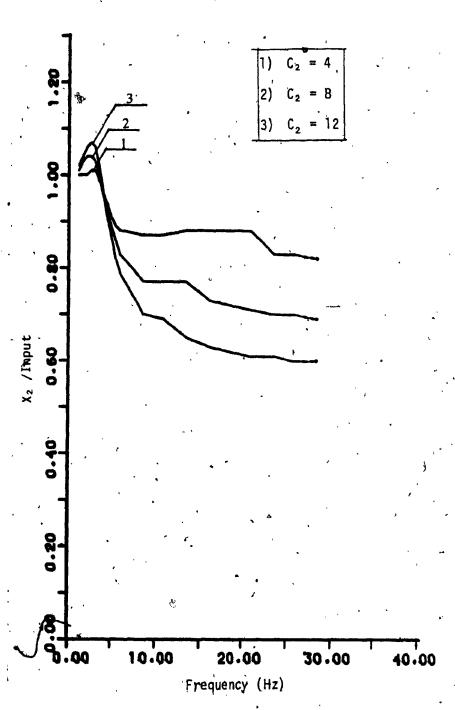


Figure 3.11; Effect of  $X_2$  Vs f for Variation in  $C_2$ : Input Amplitude of 1.25 cm-(0.5 in).

Figure 3.12 shows the  $X_3$  transmissibility plots for variation in  $C_2$ . The results show considerable variation with peak transmissibility values decreasing with increase of  $C_2$ .

## 3.3.2 Front Fork Stiffness Variation (K<sub>2</sub>)

Increasing the front fork stiffness decreases both the  $X_3$  and  $\theta_3$  transmissibilities at resonance (Fig. 3.13 and 3.14).  $K_3$  variation does not affect  $X_2$ ,  $X_4$  and  $X_3$  responses.

#### 3.3.3 Rear Shock Absorber Damping Variation (C<sub>3</sub>)

Increasing the rear shock absorber damping decreases the  $X_3$  transmissibility at resonance and increases away from the resonance (Fig. 3.15). Case 3 in that figure illustrates a overdamped system. By increasing the rear shock absorber damping, the  $\theta_3$  transmissibility decreases (Fig. 3.16).  $C_3$  variation does not affect  $X_2$  response. Increasing the rear shock absorber damping causes the  $X_4$  transmissibility (Fig. 3.17) to be about the same at resonance and decreases away from the resonance. The  $X_3$  transmissibility shown in Fig. 3.18 illustrates a decreasing peak transmissibility with decreasing  $C_3$ .

# 3.3.4 Rear Shock Stiffness Variation (K<sub>3</sub>)

Increasing the rear shock stiffness increases both the  $X_3$  and  $\theta_3$  transmissibilities at resonance (Fig. 3.19 and 3.20). Variation of  $K_3$  does not affect  $X_2$  and  $X_4$  and  $X_3$  responses.

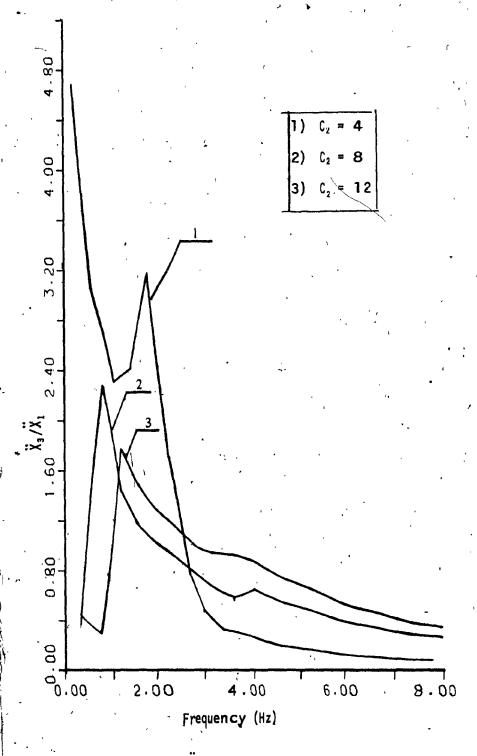


Figure 3.12: Effect of  $X_3$  Vs f for Variation in  $C_2$ : Input Amplitude of 1.25 cm (0.5 in).

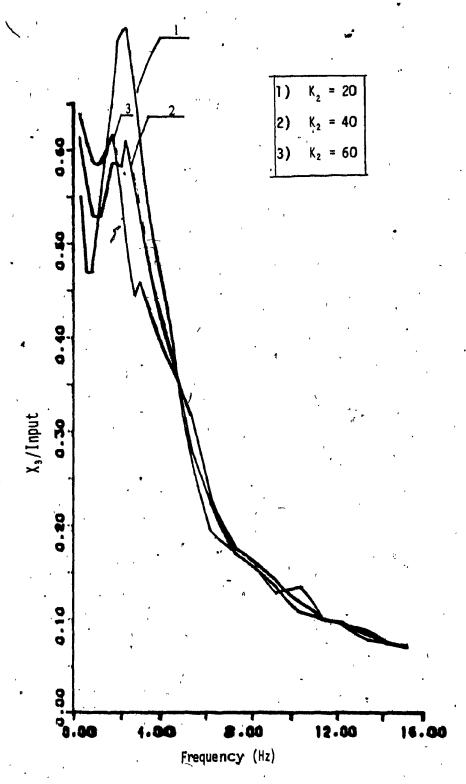


Figure 3.13: Effect of  $X_3$  Vs f for Variation in  $K_2$ : Input Amplitude of 1.25 cm (0.5 in).

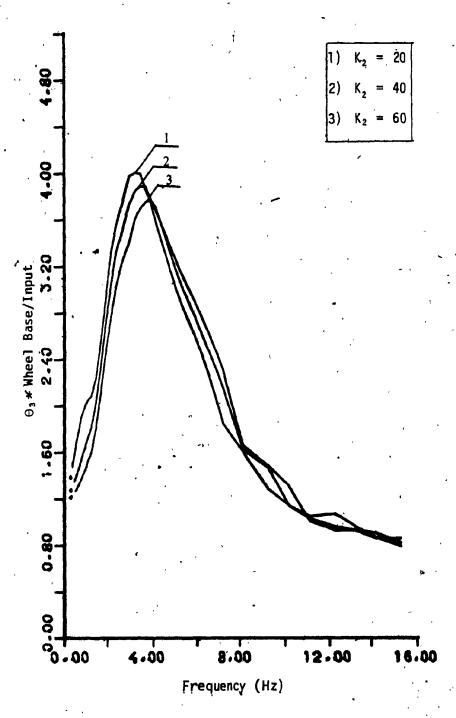


Figure 3.14: Effect of  $\Theta_3$  Vs f for Variation in  $K_2$ : Input Amplitude of 1.25 cm (0.5 in).

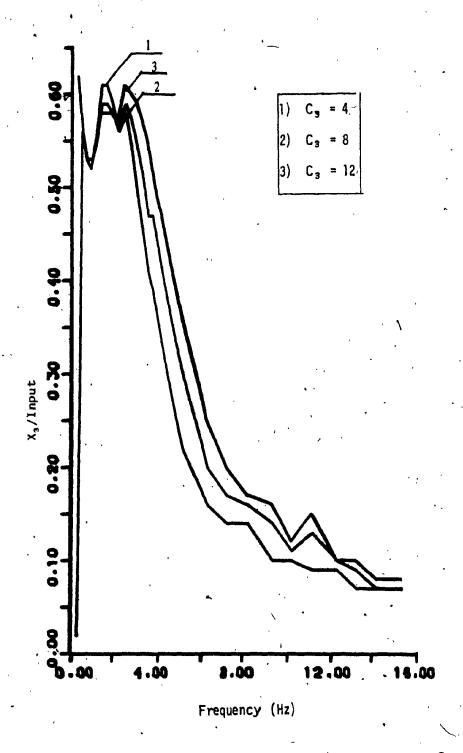


Figure 3.15: Effect of  $X_3$  Vs f for Variation in  $C_3$ : Input Amplitude of 1.25 cm (0.5 in).

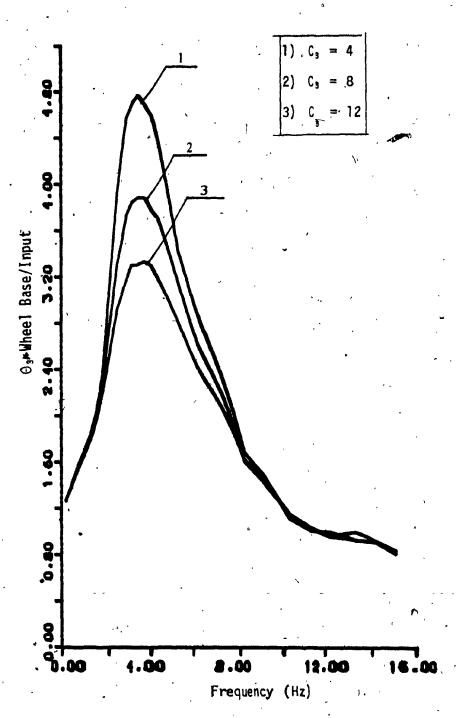


Figure 3.16: Effect of  $\theta_3$  Vs f for Variation in  $C_3$ : Input Amplitude of 1.25 cm (0.5 in).

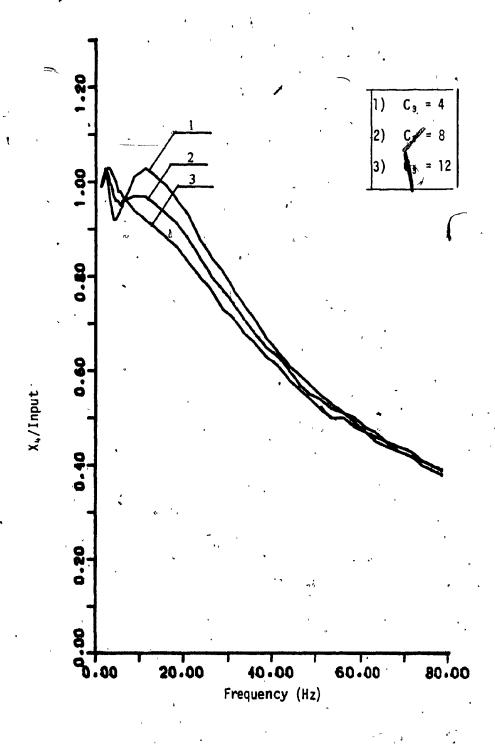


Figure 3.17: Effect of X. Vs f for Variation in C<sub>3</sub>: Input Amplitude of 1.25 cm (0.5 in).

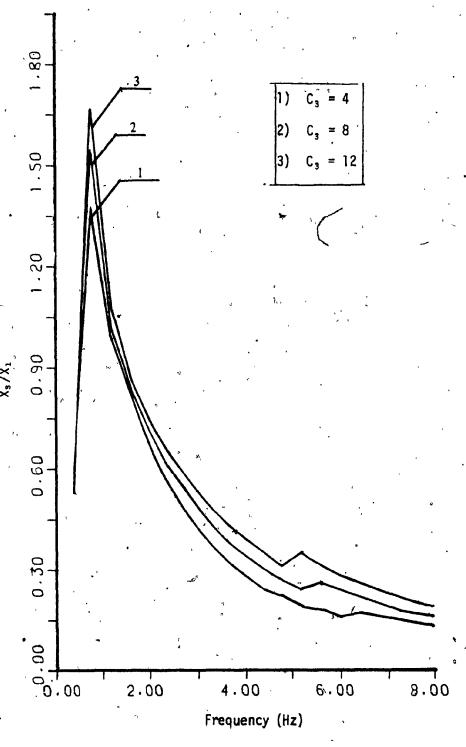


Figure 3.18: Effect of  $\overline{X}_3$  Vs f for Variation in  $C_3$ : Input Amplitude of 1.25 cm (0.5 in).

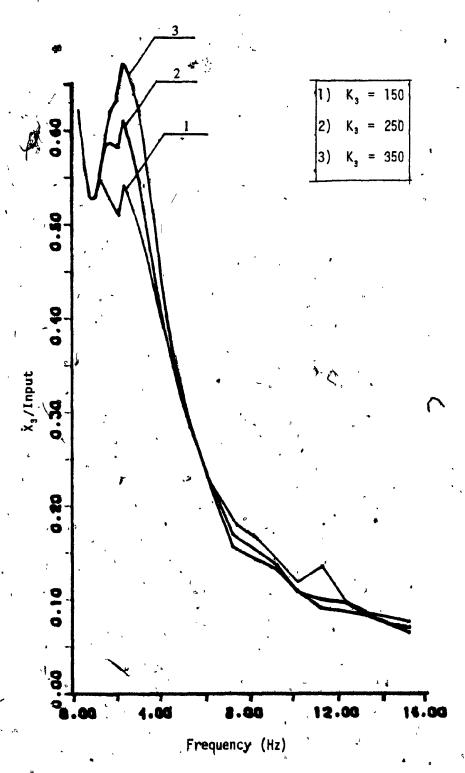


Figure 3.19: Effect of  $X_3$  Vs f for Variation in  $K_3$ :
Input Amplitude of 1.25 cm (0.5 in).

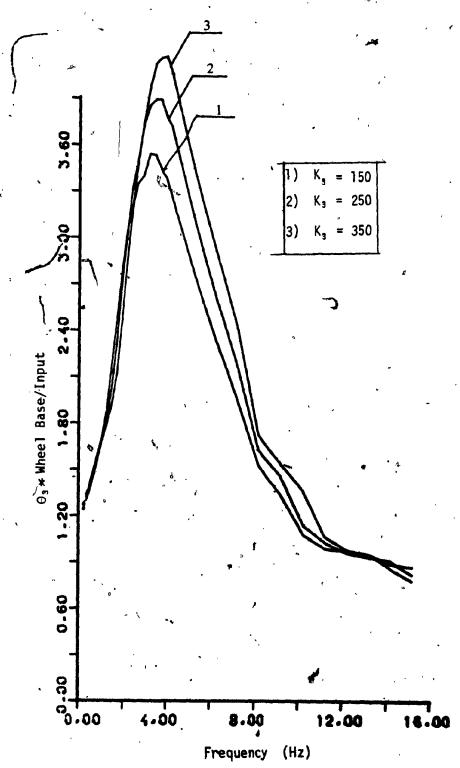


Figure 3.20: Effect of  $\theta_3$  Vs. f for Variation in K<sub>3</sub>: Input Amplitude of 1.25 cm (0.5 in).

#### 3.4 Mass Variation

## 3.4.1 Front and Rear Wheel Mass Variation (M2, M4)

Variation of  $M_2$  and  $M_4$  has very little influence on  $X_3$  transmissibilities (Fig. 3.21 and 3.22) and  $\Theta_3$  transmissibilities (Fig. 3.23 and 3.24).  $X_2$  is not affected at all by variation in  $M_2$  or  $M_4$ . Only  $X_4$  shows the significant effect. Increasing the rear wheel mass gives the  $X_4$  transmissibility about the same at resonance and decreases away from the resonance (Fig. 3.25). The results of  $M_2$  and  $M_4$  variation on  $X_3$  transmissibility shown in Fig. 3.26 and 3.27 illustrates their insignificant influence.

# 3.4.2 Motorcycle Mass Variation $(M_3, J_3)$

Increasing the mass of the bike and the rider decreases the  $X_3$  transmissibility away from the resonance (Fig. 3.28).

At resonance, by increasing the mass, the peak  $X_3$  transmissibility initially decreases and then increases. It can also be seen that the natural frequency of the bounce oscillation is lowered as M, is increased. Increasing the rotational inertia of the motorcycle frame increases the  $X_3$  transmissibility at resonance (Fig. 3.29): Increasing M<sub>3</sub> causes increase in  $\Theta_3$  response at resonance Fig. 3.30). Increasing  $J_3$  causes increase in  $\Theta_3$  response at resonance and pitching resonant frequency is lowered (Fig. 3.31). Response of Land  $X_4$  is not affected by variation of M<sub>3</sub> and J<sub>3</sub>.

In Fig. 3.32, the  $\ddot{X}$ , transmissibility shows that the peak value decreases initially and then increases as the value of  $M_s$  increases. However at high frequencies, increasing value of  $M_s$  decreases the transmissibility.

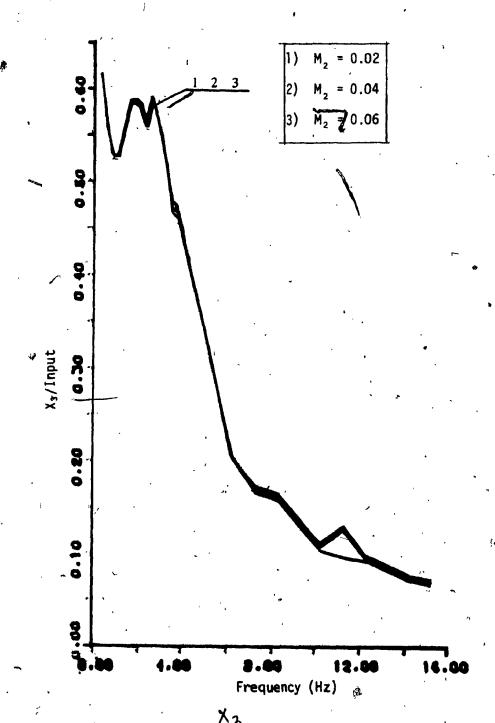


Figure 3.21: Effect of 6, Vs f for Variation in M<sub>2</sub>: Input Amplitude of 1.25 cm (0.5 in).

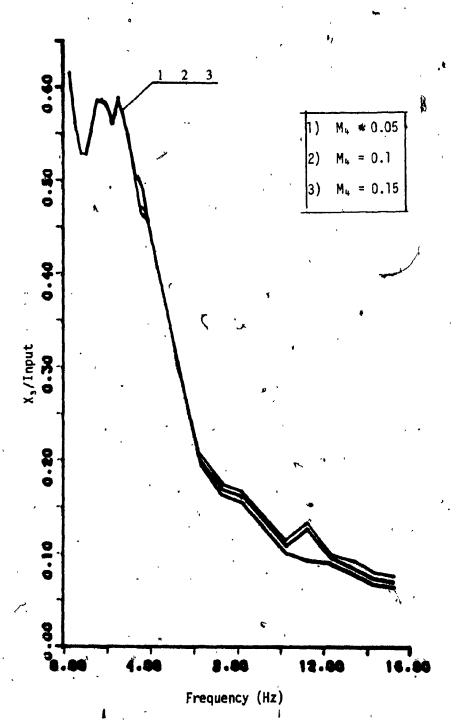


Figure 3.22: Effect of  $\theta_3$  Vs f for Variation in M.: Input Amplitude of 1.25 cm (0.5 in),

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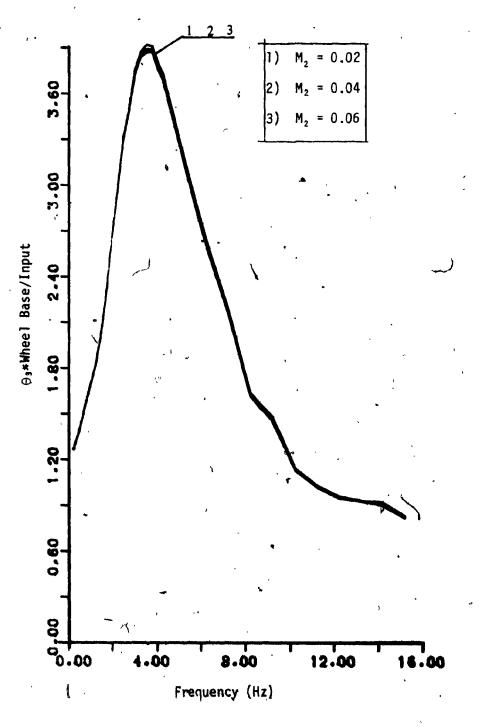


Figure 3.23: Effect of  $\theta_3$  Vs f for Variation in  $M_2$ : Input Amplitude of 1.25 cm (0.5 in).

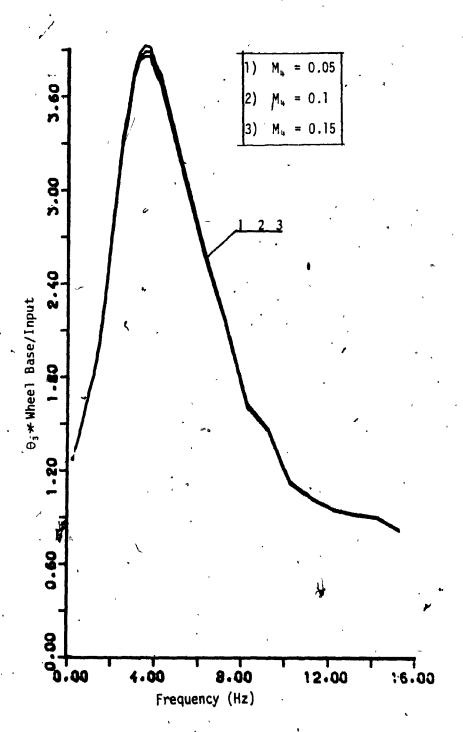


Figure 3.24: Effect of  $\theta_3$  Vs f for Variation in M.: Input Amplitude of 1.25 cm (0.5 in).

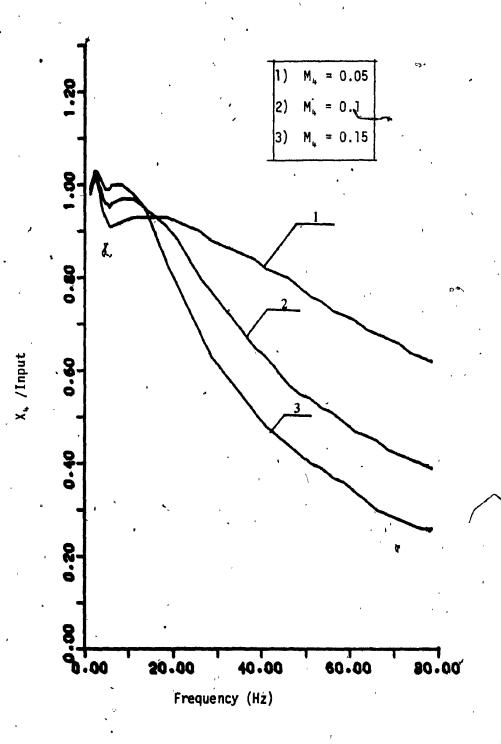


Figure 3.25: Effect of X, Vs f for Variation in M, : Input Amplitude of 1.25 cm (0.5 in).

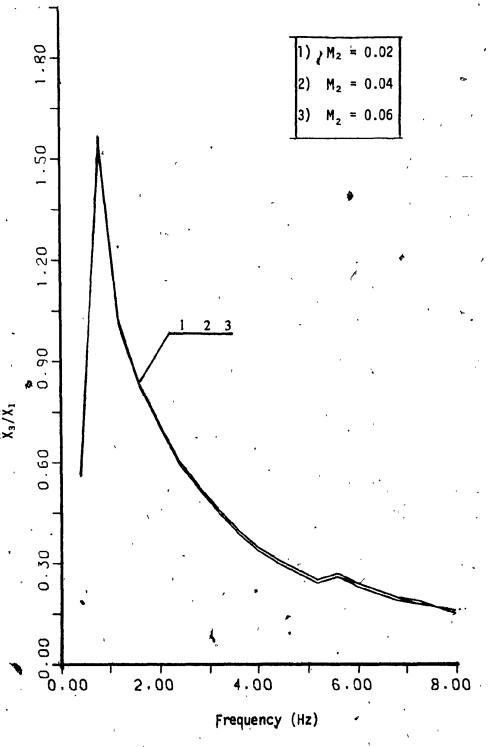


Figure 3.26: Effect of  $X_3$  Vs f for Variation in  $M_2$ : Input Amplitude of 1.25 cm (0.5 in).

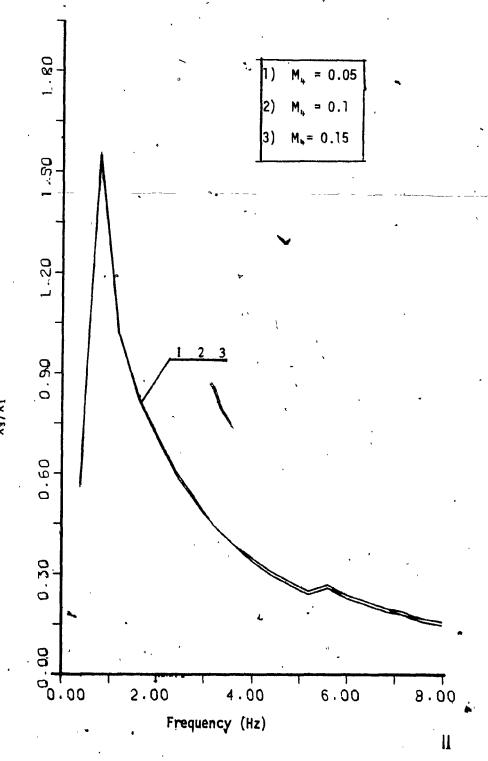


Figure 3.27: Effect of  $X_3$  Vs f for Variation in  $M_4$ : Input Amplitude of 1.25 cm (0.5 in).

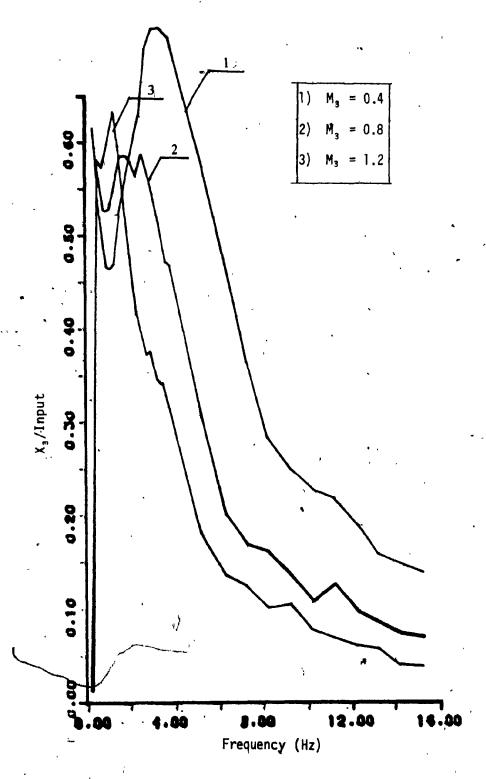


Figure 3.28: Effect of  $X_8$  Vs f for Variation in  $M_3$ : Input Amplitude of 1.25 cm (0.5 in).

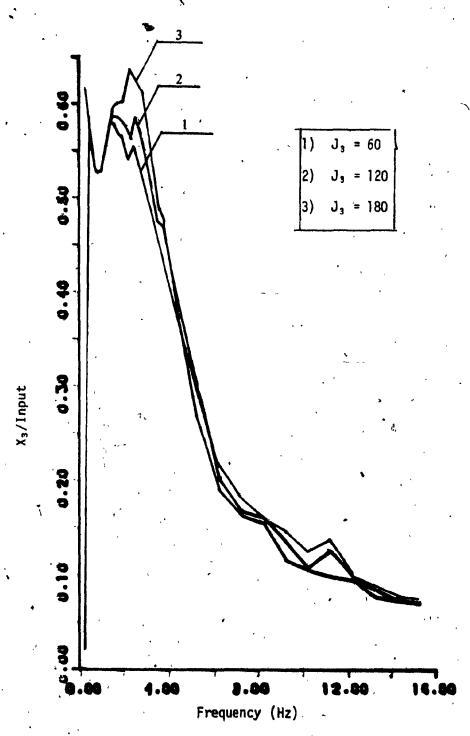


Figure 3.29: Effect of X<sub>3</sub> Vs f for Variation in J<sub>3</sub>: Input Amplitude of 1.25 cm (0.5 in).

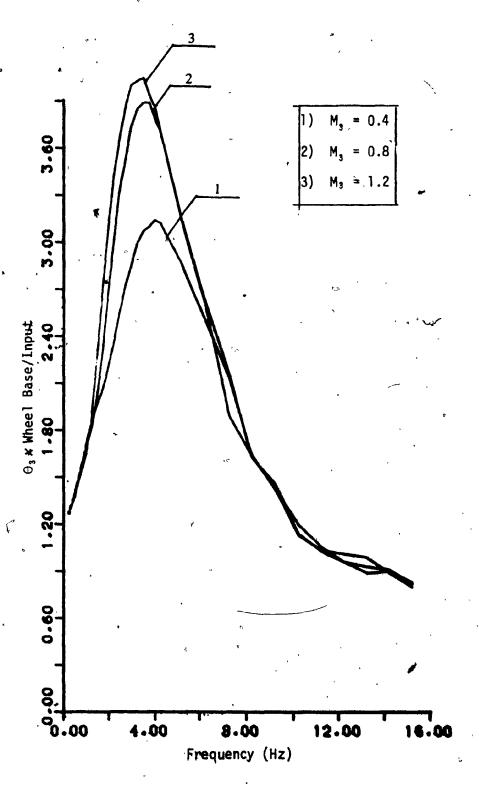


Figure 3.30: Effect of  $\Theta_3$  Vs f for Variation in  $M_3$ : Input Amplitude of 1.25 cm (0.5 in).

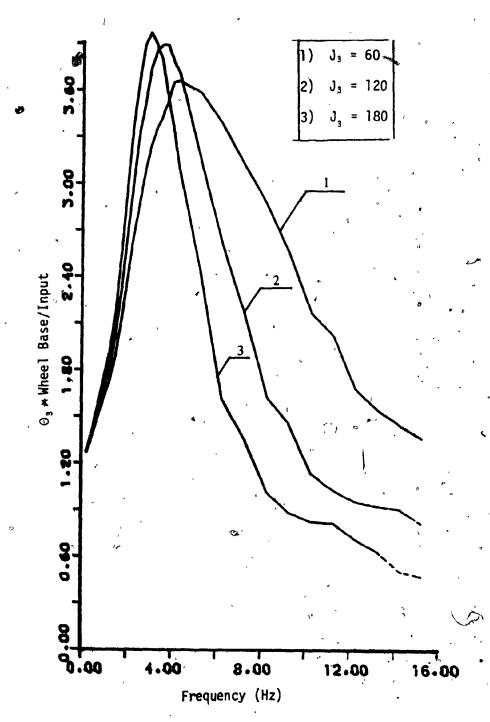


Figure 3.31: Effect of  $\Theta_3$  Vs f for Variation in  $J_3$ : Input Amplitude of 1.25 cm (0.5 in).

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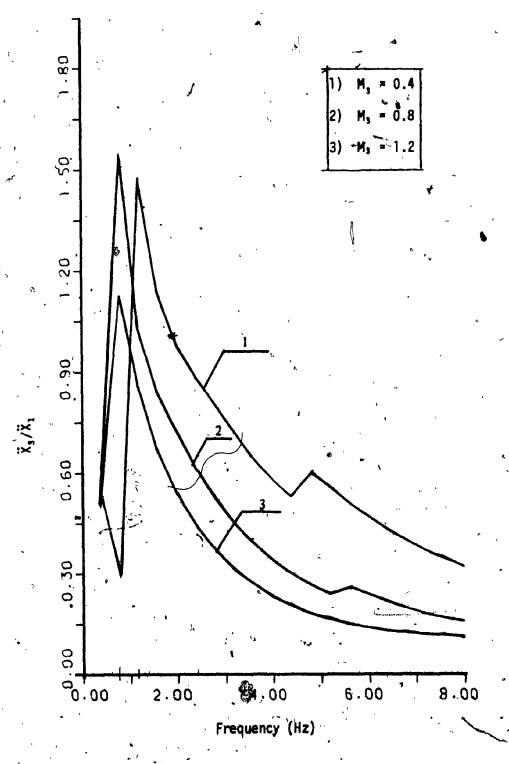


Figure 3.32: Effect of X, Vs f for Variation in M,: Input Amplitude of 1.25 cm (0.5 in).

## 3.5 Road Amplitude Varfation (X<sub>0</sub>)

Variation of road amplitude has no effect on  $X_3$ ,  $\theta_3$ ,  $X_2$ ,  $X_4$ ,  $X_3$  transmissibilities. The results are shown in Figs. 3.33 and 3.34

## 3.6 Geometric Variations (L<sub>3,φ</sub>, L<sub>6,α6</sub>)

Increase in L<sub>3</sub>, initially causes a decrease in X<sub>3</sub> transmissibilities at resonance, however, for larger values of L<sub>3</sub>(i.e.  $L_3 = 20$ ), the X<sub>3</sub>-TR starts to increase (Fig. 3.35). As it can be seen from Fig. 3.36, an increase in L<sub>3</sub> causes increase in  $\theta_3$  transmissibility. X<sub>2</sub> is not affected by the variation in L<sub>3</sub>. X<sub>4</sub> transmissibility decreases with increase of L<sub>3</sub>(Fig. 3.37). Figure 3.38 illustrates that X<sub>3</sub>-TR fat resonance decreases with increase of L<sub>3</sub>.

Increasing  $\phi$  initially decreases  $X_3$ -TR at resonance (Fig. 3.39). For large  $\phi$  values, however, the  $X_3$ -TR at resonance starts increasing. Increasing  $\phi$  decreases  $\theta_3$ -TR (Fig. 3.40).  $X_2$  and  $X_4$  are not affected by any change of  $\phi$ . Figure 3.41 shows that  $X_3$ -TR decreases as  $\phi$  value is increased. Increase in  $L_6$  increases  $X_3$ -TR (Fig. 3.42) and  $\theta_3$ -TR  $\infty$  (Fig. 3.43).  $X_2$  and  $X_4$  are not affected by change of  $L_6$ .  $X_3$ -TR decreases slightly with increase in  $L_6$  value (Fig. 3.44).

Increasing  $\alpha_6$  decreases  $X_3$ -TR at resonance at first and then increases as  $\alpha_6$  is further increased (Fig. 3.45). In the case of  $\theta_3$ -TR, increasing  $\alpha_6$  increases the transmissibility value at resonance. However, for large value of  $\alpha_6$ , peak  $\theta_3$ -TR decreases (Fig. 3.46).

 $X_2$  and  $X_4$  are not affected by  $\alpha_6$  variation. As it can be seen from Fig. 3.47.,  $X_5$ -TR at resonance decreases initially with  $\alpha_6$  increase and then increases for large value of  $\alpha_4$ .

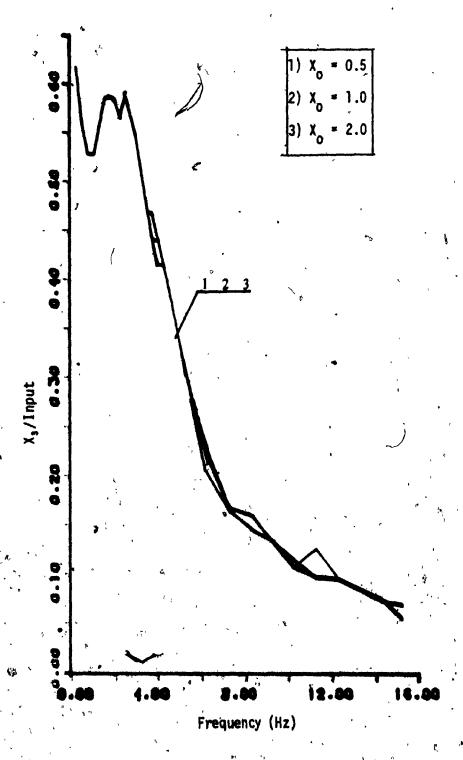


Figure 3.33: Effect of  $X_s$  Vs f for Variation in  $X_0$ .

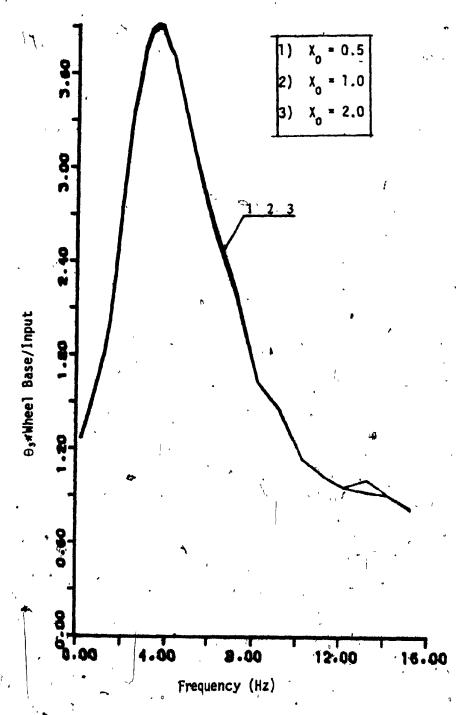


Figure 3.34: Effect of 0, Vs f for Variation in X

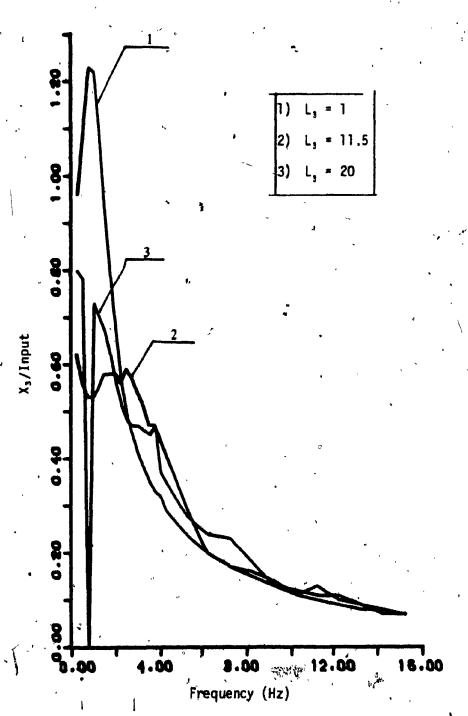


Figure 3.35: Effect of X<sub>3</sub> Vs f for Variation in L<sub>5</sub>: Input Amplitude of 1.25 cm (0.5 in).

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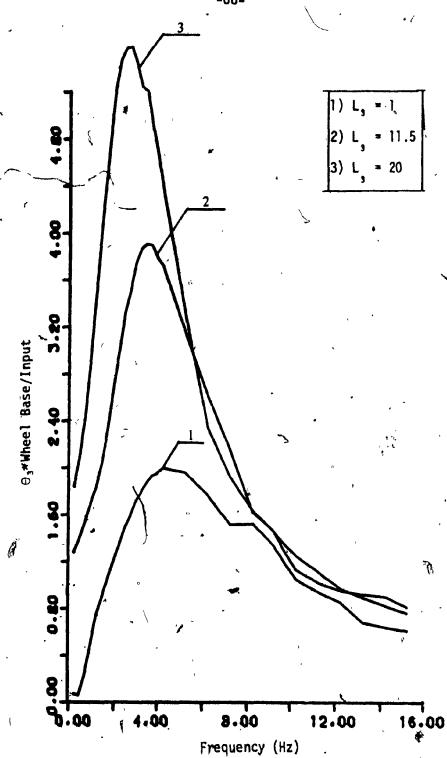


Figure 3.36 : Effect of  $\Theta_{\text{s}}$  Vs f for Variation in L<sub>s</sub>: Input Amplitude of 1.25 cm (0.5 in).

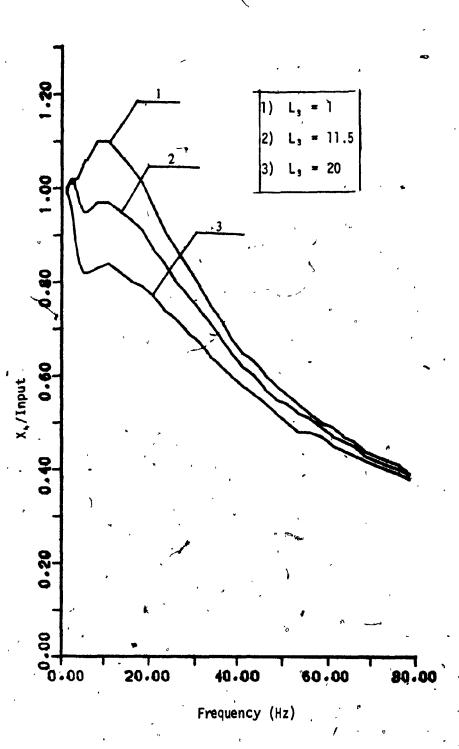


Figure 3.37: Effect of X. Vs f for Variation in L<sub>3</sub>: Input Amplitude of 1.25 cm (0.5 in).

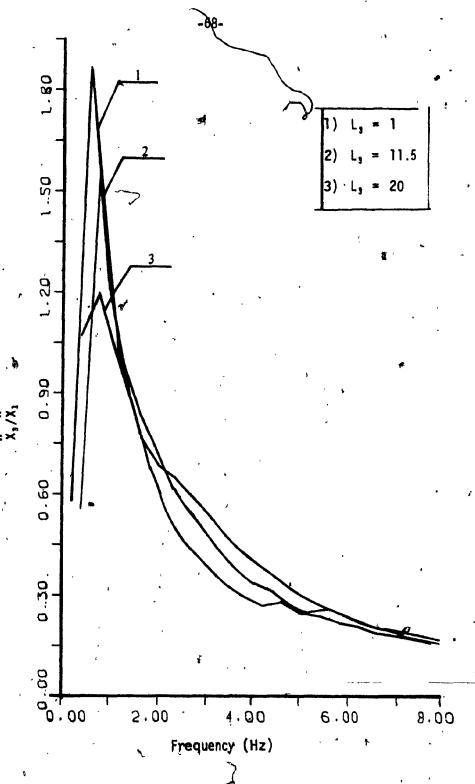


Figure 3.38: Effect of  $\hat{X}_3$  Vs f for Variation in L<sub>3</sub>: Input Amplitude of 1.25 cm (0.5 in).

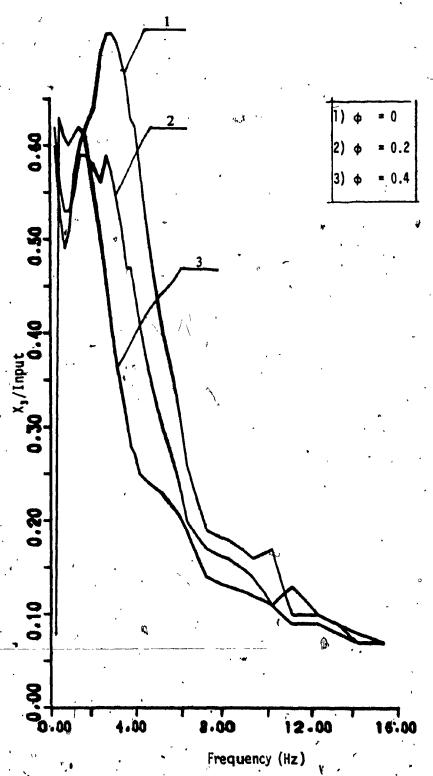


Figure 3.39: Effect of X, Vs f for Variation in  $\phi$ : Input Amplitude of 1.25 cm (0.5 in).

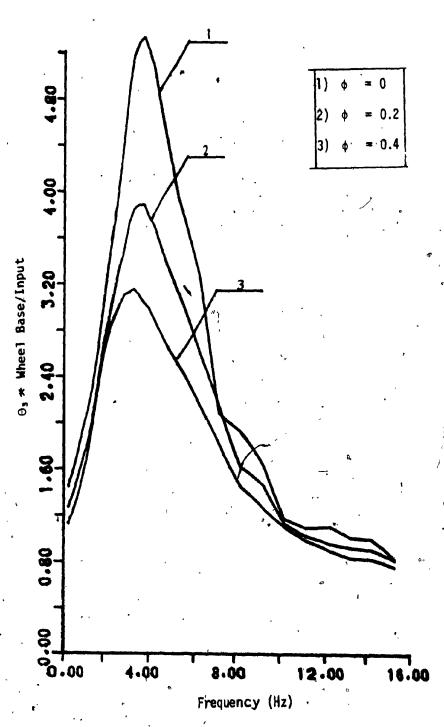


Figure 3.40: Effect of  $\theta$ , Vs f for Variation in  $\phi$ : Input Amplitude of 1.25 cm (0.5 in).



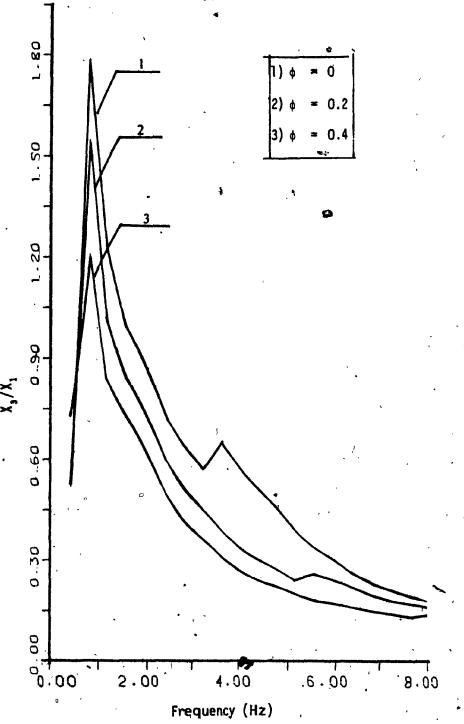


Figure 3.41: Effect of  $\ddot{X}_3$  Vs f for Variation in  $\phi$ : Input Amplitude of 1.25 cm (0.5 in).

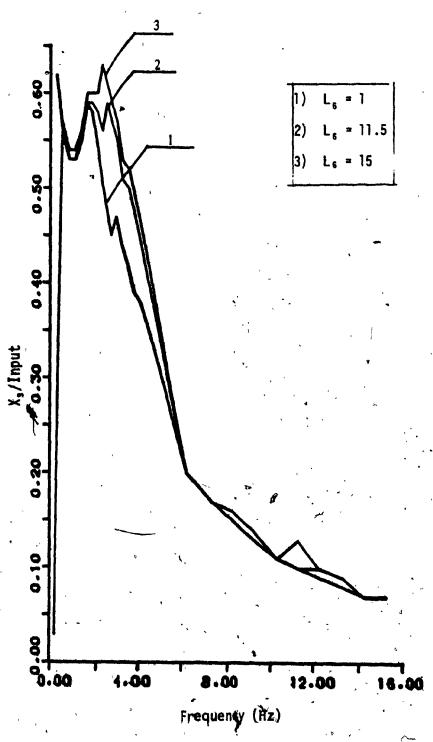


Figure 3.42: Effect of X<sub>3</sub> Vs f for Variation in L<sub>6</sub>: Imput Amplitude of 1.25 cm (0.5 in).

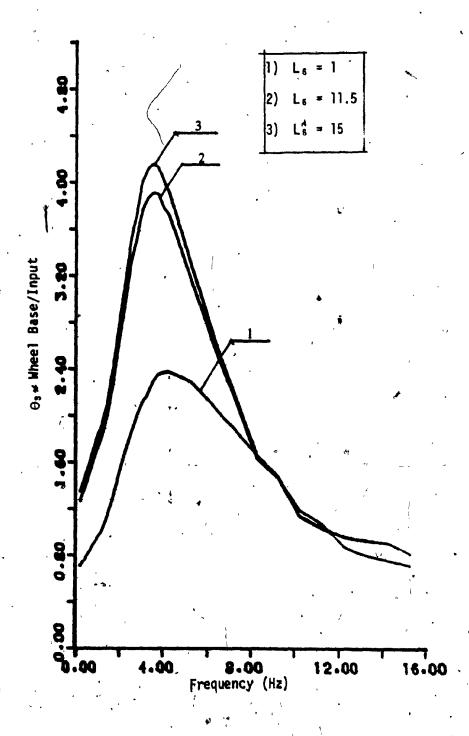
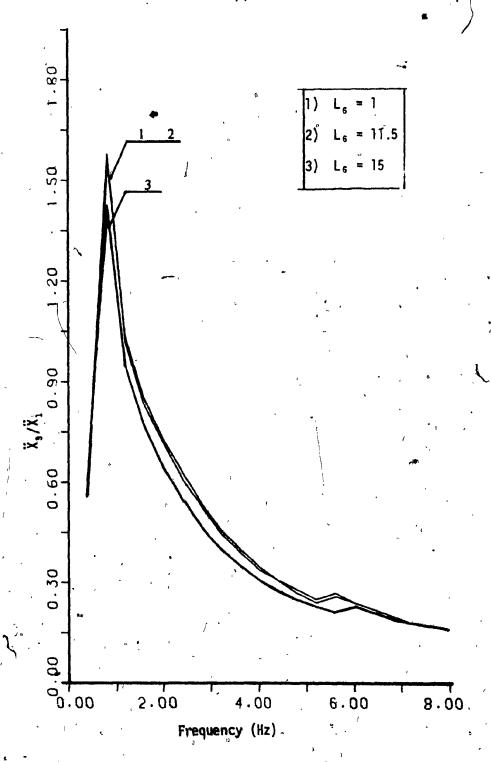


Figure 3.43: Effect of  $\Theta_3$  Vs f for Variation in L<sub>6</sub>: Input Amplitude of 1.25 cm (0.5 in).



Eigure 3.44: Effect of X<sub>3</sub> Vs f for Variation in L<sub>6</sub>: Input Amplitude of 1.25 cm (0.5 in).

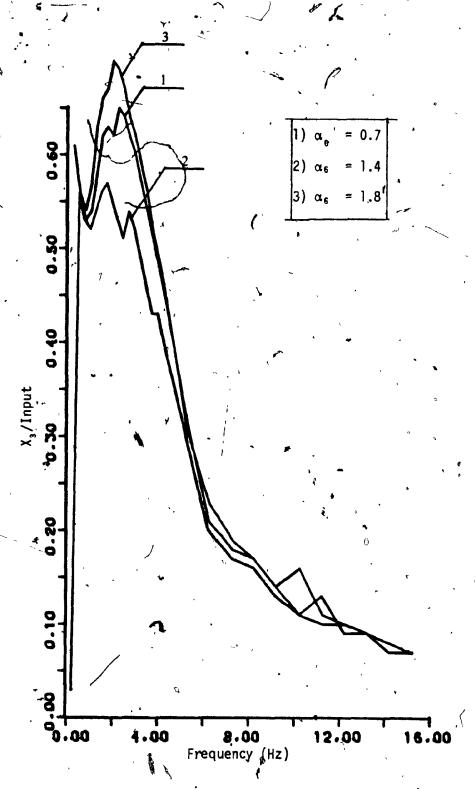
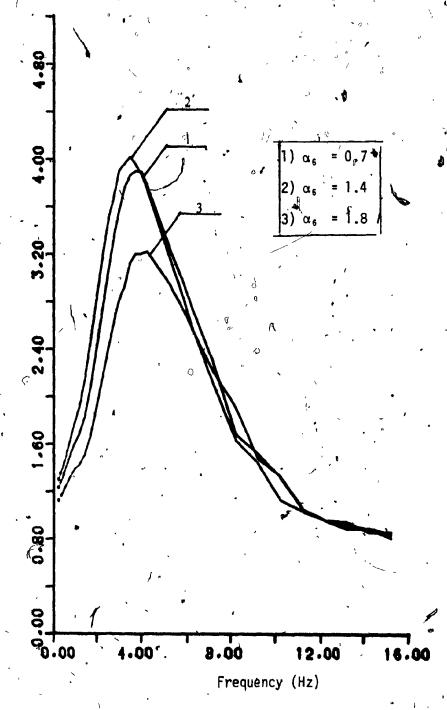


Figure 3.45: Effect of  $X_3$  Vs f for Variation in  $c_{6}$ : Input Amplitude of 1.25 cm (0.5 in).



⊖₃\* Wheel Base/Input

Figure 3.46: Effect of  $\theta_3$  Vs f for Variation in  $\alpha_6$ : Input Amplitude of 1.25 cm (0.5 in). . . .

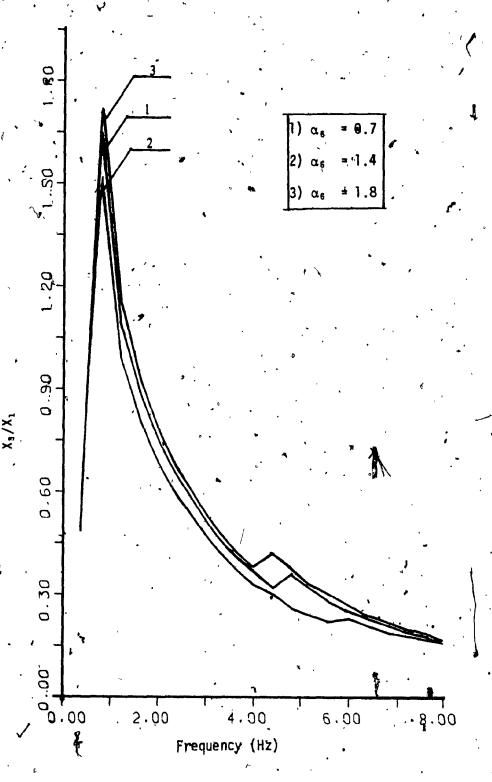


Figure 3.47: Effect of  $\ddot{X}_3^2$  Vs f for Variation in  $\alpha_6$ : Input Amplitude of 1.25 cm/(0.5 in).

## 3.7 Consideration of Three Types of Damping

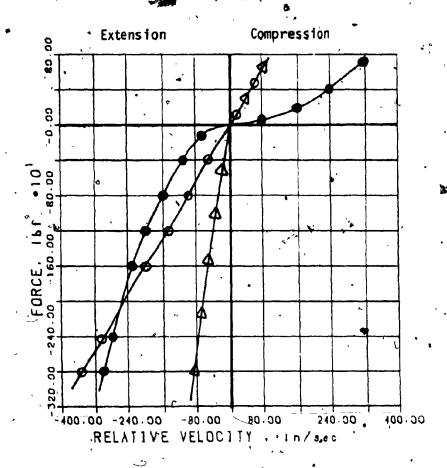
In section 3.3, the effect of front fork and rear shock absorber damping variations is presented. In that case, the damping is considered to be linear and having symmetrical characteristics as equal damping coefficient for both compression and extension). From practice, it is known that the damping characteristics is non-symmetric and non-linear. In order to study the effect of such a damping behavior on the motorcycle response, three types of damping for front fork and rear shock absorber are considered in this section:

- 1) Linear symmetrical: Compression and extension.
- 2) Linear non-symmetrical: Compression and extension.
- (3) Non-linear and non-symmetrical: Compression and extension.

Figure 3.48 a,b, and c show the general characteristics of these three types of damping. It should be pointed out that in the case #3 type damping, the characteristics are obtained from the governing equations derived and presented in Appendix A.

The transmissibility plots for all the generalized coordinates with these three types of damping behavior are presented in Figs. 3.49-3.55. The following conclusions are drawn:

1) Figure 3.49 - The non-linear and non-symmetrical damping gives considerably higher  $X_3$ -TR at resonance, however higher frequencies result in good vibration isolation. In comparison to a linear, symmetrical damping, linear, non-symmetrical damping gives higher  $X_3$  transmissibility value at resonance.



- · a) O Linear Symmetrical
- b) \( \Delta \) Linear Non-symmetrical
- c) Non-linear and Non-symmetrical

Note: Rear shock damping is assumed five times higher than front fork damping.

Figure 3.48: Three Types of Damping Curves
` (Front Fork)

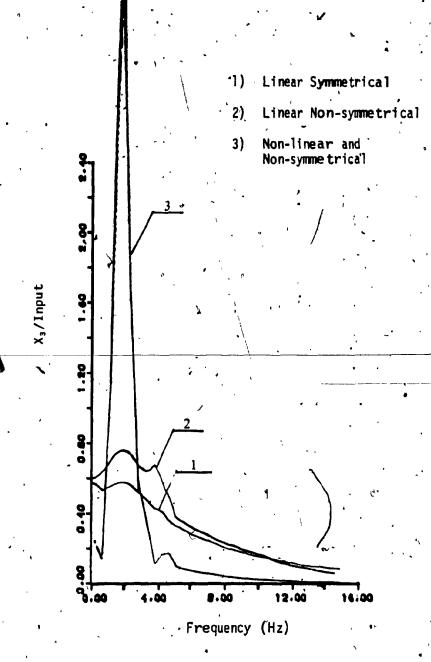


Figure 3.49: Effect of X<sub>3</sub> Vs f for Variation in Front and Rear Shocks Damping: Input Amplitude of 1.25 cm (0.5 in).

- 2) Figure 3.50 Non-linear and non-symmetric damping gives gene+ rally the lowest θ<sub>3</sub> response except around 5 Hz, the response is the highest. In this case, the linear non-symmetrical damping gives lower Θ<sub>3</sub> response compared to linear symmetrical damping.
- 3) Figure 3.51 Non-linear non-symmetrical damping produces highest  $\chi_2$  response.
- 4) Figure 3.52 linear non-symmetric damping produces generally the lowest X, response.
- 5) Figure 3.53 Non-linear and non-symmetric damping produces significantly higher displacement of the front fork.
- 6) Figure 3.54 Non-linear and non-symmetric damping produces significantly higher relative displacement of the rear shock absorber.
- 7) Fig. 3.55 Non-linear and non-symmetric damping produces significantly higher X, acceleration.

## 3.8 Conclusions

A parametric study was carried out with variations of stiffness and damping of the tires and the shock absorbers, and the mass of the rider. The peak to peak amplitude ratios of  $X_2/X_1$ ,  $X_3/X_1$ ,  $X_4/X_1$  and  $\Theta_3$ : wheel base/ $X_1$  were studied for different values of amplitude (road input) and frequencies.

A study on the effect of variation of the geometrical configuration of the motorcycle was carried out and it was observed that the geometric location  $L_3$ ,  $L_6$  and angles  $\phi$  and  $\alpha_5$  have considerable influence on the absolute displacement  $X_3$  and rotation  $\theta_3$ .

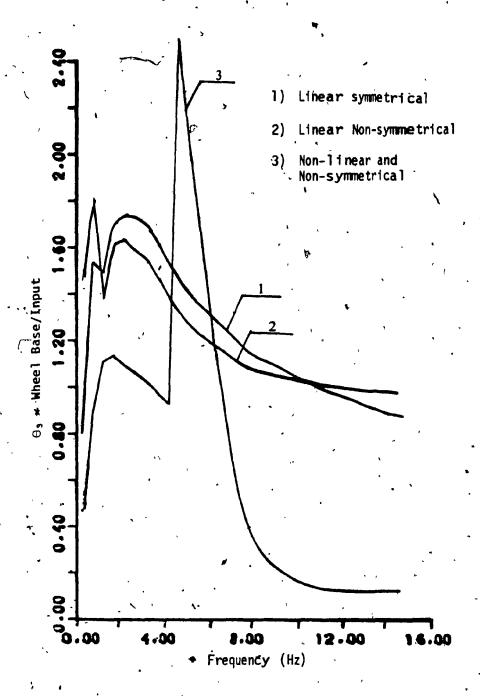


Figure 3.50: Effect of  $\Theta_3$  Vs f for Variation in Front and Rear Shocks Damping: Input Amplitude of 1.25 cm (0.5 in).

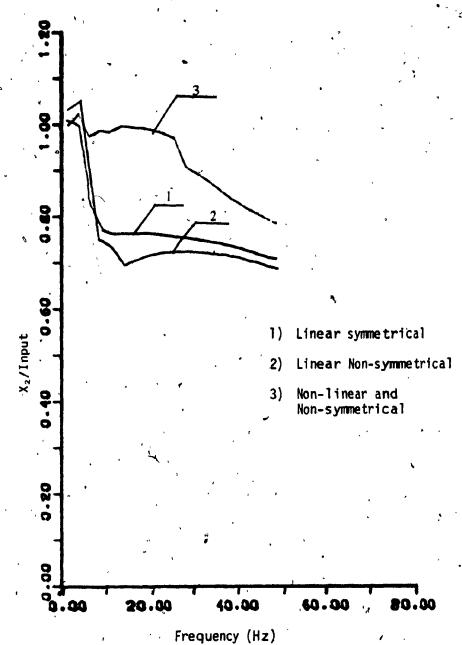


Figure 3.51: Effect of  $X_2$  Vs f for Variation in Front and Rear Shocks Damping: Input Amplitude of 1.25 cm  $(0.5 \text{ in})_i$ .

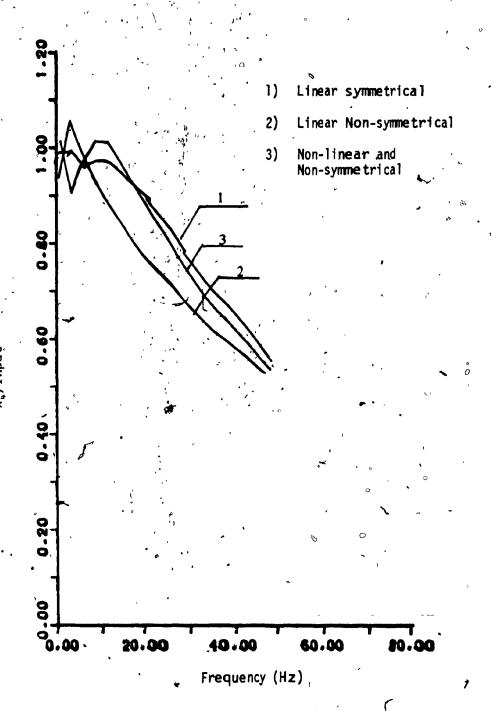


Figure 3.52: Effect of X. Vs f for Variation in Front and Rear Shocks Damping: Input Amplitude of 1.25 cm (0.5 in).

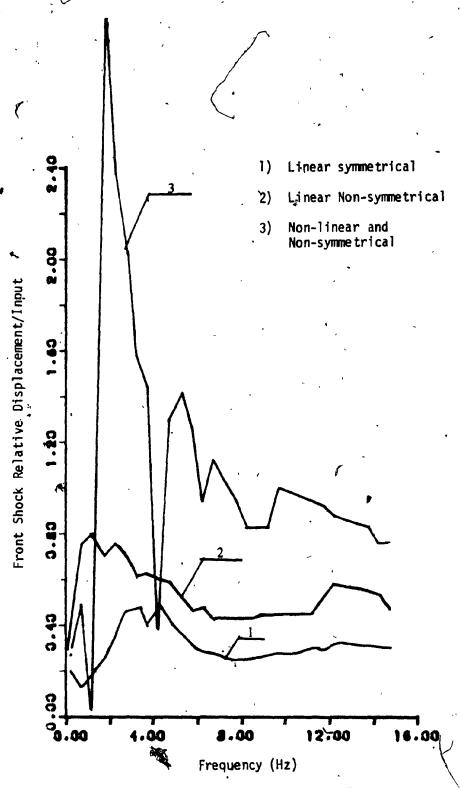


Figure 3.53: Effect of Front Shock Relative Displacement Vs f for Variation in Front and Rear Shocks Damping: Input Amplitude of 1.25 cm (0.5 in).

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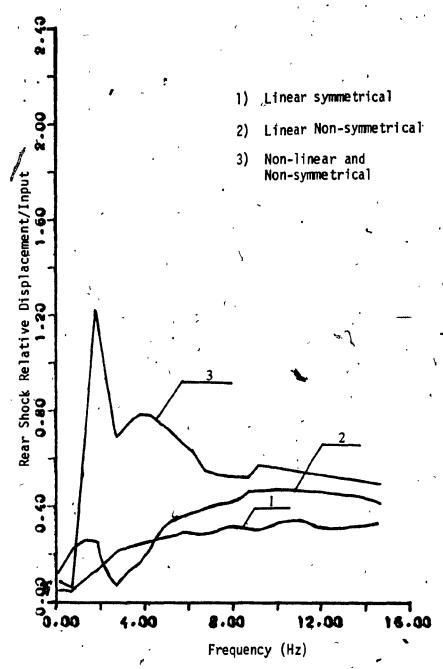


Figure 3.54: Effect of Rear Shock Relative Displacement
Vs f for Variation in Front and Rear Shocks
Damping: Input Amplitude of 1.25 cm (0.5 in).

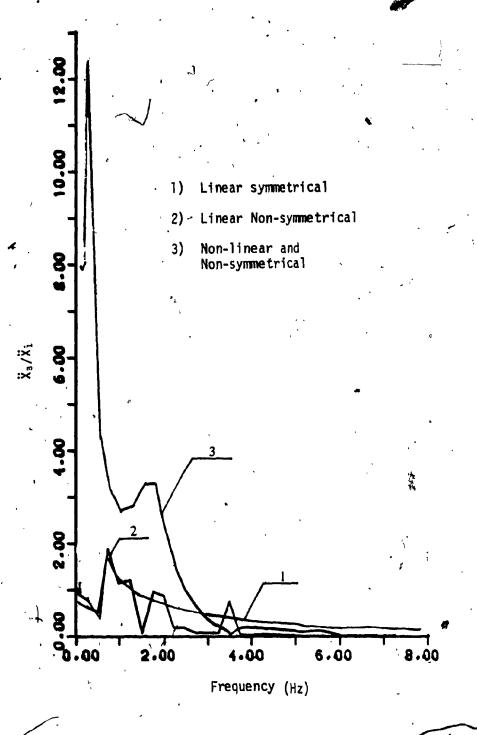


Figure 3.55: Effect of X, Vs f for Variation in Front and Rear Shocks Damping: Input Amplitude of 1.25 cm (0.5 in).

In the study of damping characteristics of the shocks, the non-linear and non-symmetric damping produces significantly higher responses of generalized coordinates and relative shock displacements and  $\ddot{X}_3$  acceleration. In addition the linear non-symmetric shock damping produces slightly higher response of  $X_3$ , relative front and rear shocks displacements compared with symmetrical damping case.

Also the linear symmetrical shock damping produces slightly higher response of  $\ddot{X}_3$ ,  $X_4$ ,  $X_2$  and  $\Theta_3$ .

#### CHAPTER 4

## INTERACTIVE AND DYNAMIC GRAPHICS IN THE DYNAMIC ANALYSIS

## 4.1 Introduction

In this chapter, the development and the use of interactive and dynamic graphics in the analysis and design of an off-road motor-cycle suspension are illustrated. The computer/graphics hardware facility and the details of the data management required for the interactive and dynamic graphics are described.

The methodology of developing the dynamic graphics is introduced through explanation of simpler systems and finally generation of dynamic graphics of the total motorcycle suspension. The detail responses at generalized coordinates are illustrated through the use of a menu in the interactive graphics.

# 4.2 <u>Computer/Graphics System</u>

# 4.2.1 Configuration of the Computer

The computer facility used for this work is a VAX 11/780 computer in the Computer Research and Interactive Graphics laboratory (CRIGL) of the Concordia University. The configuration of the computer is illustrated in Fig. 4.1. Device names are preceded by the underscore-character.

# 4.2.2 <u>Configuration of Graphics System [38]</u>

The graphics system used in this investigation is a NORPAK VDP raster graphics device. Figure 4.2 illustrates the data flow for all the graphic programs. The programs are written in Fortran 77 and are

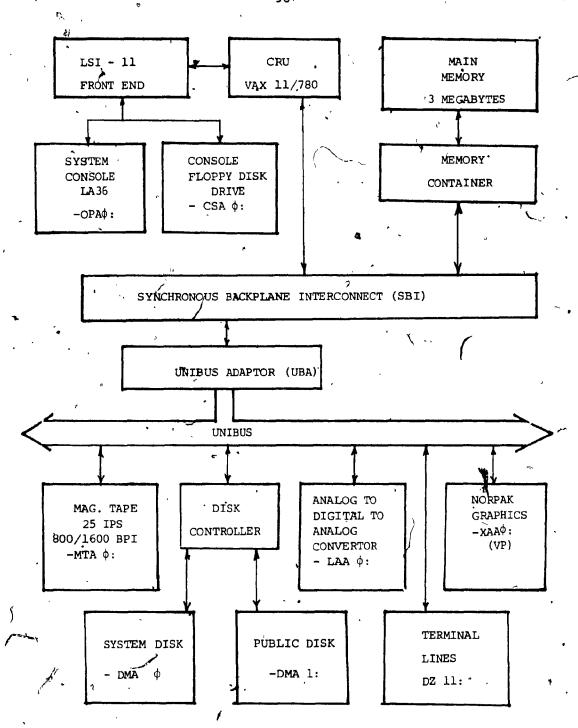


Figure 4.1: The Computer Research and Interactive Graphics Laboratory

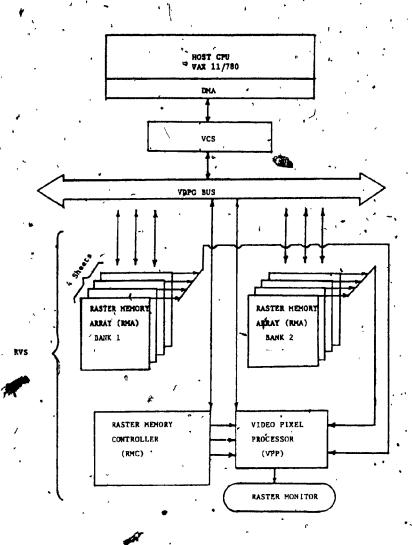


Figure 4.2: VDP System Data Flow Diagram

sent to the VDP Controller Subsystem (VCS). The VCS accepts high level graphic and usage-oriented instructions from the host communications interface post; performs their interpretation by reading and writing both data and control to the Raster Video subsystem (RVS). A typical RVS is composed of the following sub-modules:

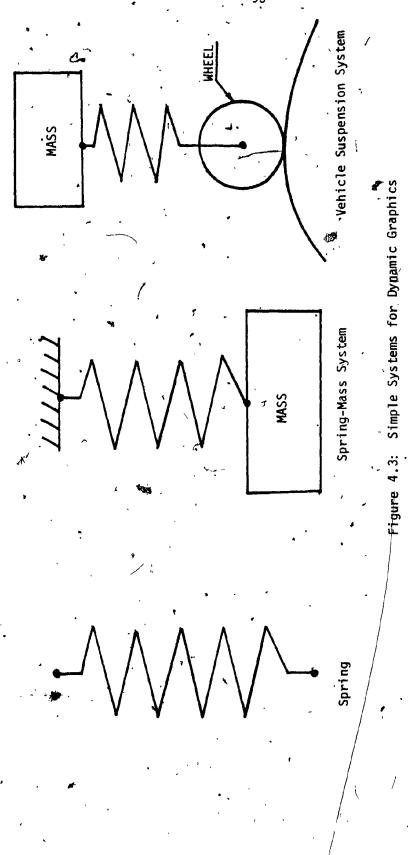
- a raster memory controller (RMC)
- a raster memory array (RMA)
- a video pixel processor (VPP)

A simplified block diagram of the RVS is shown in Fig. 4.2. There can be several RMA's called 'banks' in an RVS. The output of the RMA's is connected to a pixel processor, VPP, which routes the data obtained from the various banks through look-up tables. The output of the tables control the values applied to D/A converters attached to the red, green and blue guns of a raster monitor.

# 4.3 Generation of Elements for Dynamic Graphics

To be able to display even the simplest elements dynamically, one must develop a library of basic elements. The objective is to develop the dynamic graphics to show the dynamic motion and kinematics of the motorcycle suspension. However, to be introduced to the methodology in dynamic graphics, the discussion will be limited at first to the details of generating dynamic graphics of simple systems shown in Fig. 4.3.

For these simple systems illustrated in Fig. 4.3, the basic elements needed for graphical representation are:



- 1. Spring
- 2. Rectangle
- 3. Circle

## 4.3.1 Generation of Spring Elements

The simplest spring element generation will be explained here, in order to demonstrate the technique for generating the total system later.

Three subroutines are required to generate the spring, mainly:

- 1) CALL SPIX (IPIXBA, IPIXC)
  - . This subroutine assigns the color of the spring.
  - . The subroutine parameters are defined as follows:
  - IPIXBA pixel value for 8 data path in upper 8 bits, and pixel value for A data path in lower 8 bits.
  - IPIXC pixel value for C data path in lower 8 bits.
- 2) CALL SET (IX, IY).
  - . This subroutine sets the current beam position for the specified value.
  - The subroutine parameters are defined as follows:
  - IX X coordinate of the beam position
  - xXY Y coordinate of the beam position
- 3) CALL VEC (IDX, LDY)
  - . This subroutine draws a vector as specified from the current beam position.

. The subroutine parameters are defined as follows:

JDX - dx from current beam position.

IDY - - dy from current beam position

NOTE: dx and dy can be either positive or negative values
Using these three subroutines the spring can be generated in the
following fashion: To visualize the spring generation, it is
divided into elements as shown in Fig. 4.4. From this consideration the
spring drawing subroutine was developed.

SUBROUTINE SPRING  $(X,Y, \Delta X1, \Delta Y1, \Delta Y2, n)$ 

The parameters of this subroutine are defined in Fig. 4.4.

# 4.3.2 Circle Generation

First, the subroutine for generating the cicrle coordinates is developed and then the drawing subroutine.

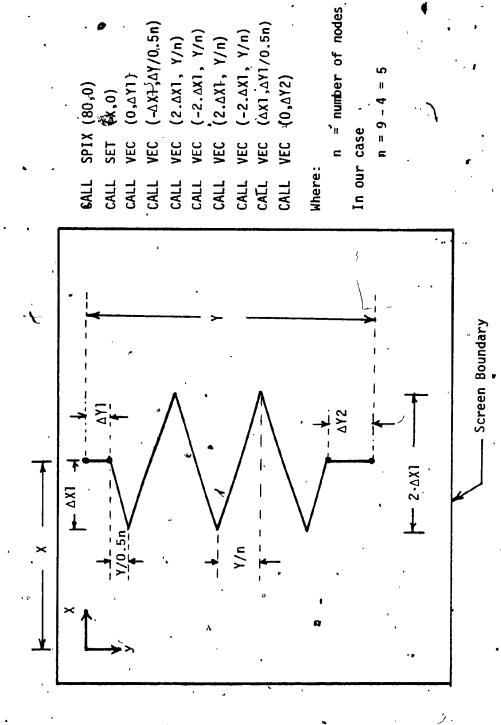
The circle coordinates are generated by using the following equations:

The X-coordinates are generated by

 $X(I) = R \cos \Theta$  where  $0^{\circ} \le \Theta \le 360^{\circ}$  and R = radius and Y-coordinates, are generated by

 $Y(I) = R \sin \phi$  where  $0^{\circ} \le 9 \le 360^{\circ}$  and R = radiusFollowing the coordinate generation, a subroutine for drawing the circle was developed using subroutine CIRC which utilizes CALL SET and CALL VEC subroutines:

SUBROUTINE CIRC (XXY,N,XC,YC)



(-2.ΔX1, Y/n) (ΔX1,ΔY1/0.5n)

√(0,∆Y2)

(-0X+\2Y/0.5n)

(0,∆Y1)

(O, X)

(-2.∆X1, Y/n) (2.0X1, Y/n)

(2.∆Xl, Y/n)

Figure 4.4 : Spring Generation

where

$$X = X(I)$$

$$Y = Y(I)$$

N = number of points.

XC,YC = coordinates of circle center.

# 4.3.3 Rectangle Generation

The rectangle is generated by the following subroutine which in turn utilizes CALL SET and CALL VEC subroutines.

CALL RECT (IDX, IDY)

This subroutine draws a rectangle as specified from the current beam position.

The subroutine parameters are defined as follows:

IDX - size of rectangle in X-axis

IDY - size of rectangle in Y-axis

NOTE: Sizes can be either positive or negative values.

### 4.3.4 Road-Profile Generation

Having the road profile coordinates the road was generated using CALL SET and CALL VEC routines.

# 4.4 Dynamic Graphics of Simple Systems and Program Documentation

The general concept of dynamic display using VAX-11/780-Norpak system can be described as follows: After Norpak initialization, the differential equations characterizing the motion of the system are solved to compute the equations generalized coordinates at every instant of time. The system equations were programmed in FORTRAN on a VAX-11/780 digital

computer. As outlined earlier, a predictor-corrector initial value solving routine was used. For the theoretical explanation of this routine refer to Appendix D.

The data base for springs, circles, rectangles are recalled by appropriate subroutines. After displaying each position of the model, the VDP screen is cleared and the new position of the model is drawn.

To obtain the animated motion of the motorcycle suspension system, the methodology for the dynamic graphics is developed and presented in the form of a building block from the simplest system to the final form. The initial sequence of this development is as follows:

- Dynamics graphics display of a spring-mass system
   D.O.F model).
- Dynamic graphics of a 1 D.O.F model of vehicle system (without damping).

The general control of dynamic display was illustrated in Section 4.2.2. Data flow diagrams are illustrated in Fig. 4.5 to 4.7.

In accordance with the flow diagrams the corresponding software, for spring mass and single degree of freedom vehicle model systems, were developed. There are two dynamic graphic packages developed for the simple vehicle suspension. In the first package the vehicle is moving across the display console and the road is stationary. In the second package a very interesting visual effect was achieved by moving the road with the velocity equivalent to the velocity of the vehicle and displaying the motion of the vehicle. The input parameters used

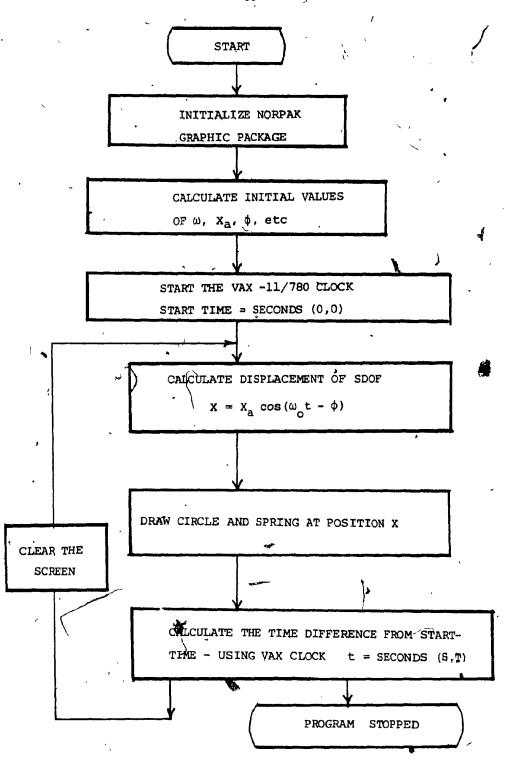


Figure 4.5: Flow Chart of SDoF System

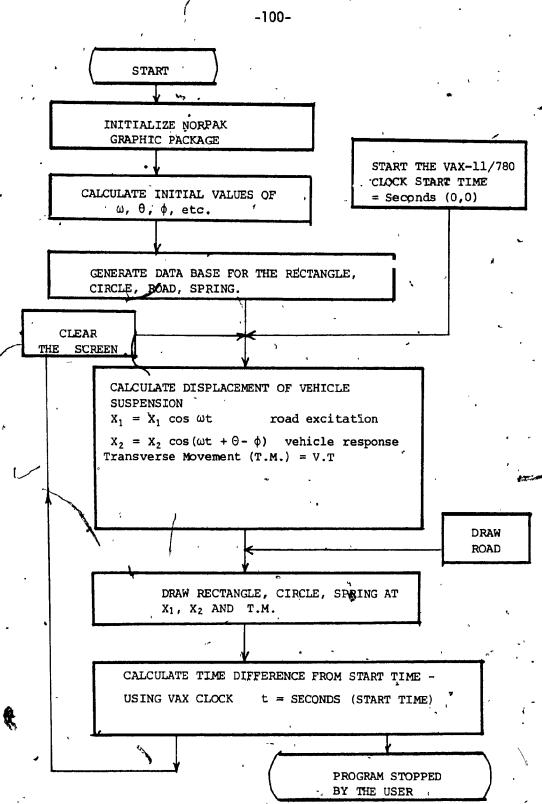


Figure 4.6: Flow Chart of Vehicle Suspension (Road Stationary Vehicle Moving Across the Screen)

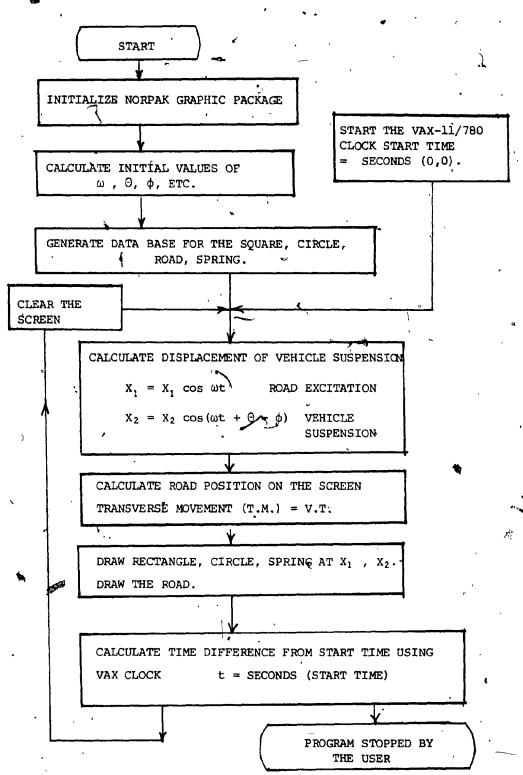


Figure 4.7: Flow Chart of Vehicle Suspension (Road-Moving With Velocity V Across the Screen Vehicle-Vertical Motion On the Screen).

for these cases are shown in Table 4.1.

As first the user runs the requested program and then inputs the appropriate parameters interactively. The dynamic response is then seen directly on the VDP screen. Typical outputs at three arbitrary instants in time are illustrated in Figs. 4.8 to 4.10. Using dynamic graphics, one can see the dynamic response of the system for any variations in the input parameters, and this provides additional dimension in the design and calculation of responses.

# 4.5 Dynamic Display of the Motorcycle Suspension

In order to generate a two-dimensional dynamic display of the motorcycle suspension, it is necessary to develop spring element which can be translated and rotated. In addition, it is necessary to develop wheel and frame elements which again must have the capability of translation and rotation. Thus these three elements can be put together to form the dynamic package consisting of the solution of differential equations and drawing subroutines. In the following sections the details of generating these three elements will be described.

# 4.5.1 Advanced Spring Element

To display the spring of constant length on the VDP screen between any two points, it is necessary to generate the spring coordinates and then using CALL SET and CALL VEC subroutines to draw the spring. It should be noted that the translation and rotation of the spring element is taken care of in this subroutine.

The subroutine for spring generation and drawing is in the following form:

SUBROUTINE SPRDRWI (NPNT, LENGTH, XTOP, XBOT, YBOT, ISPX, ISPY)

TABLE 4.1 - Sample Cases

	A. SDOF System
9	<u>User</u> →R Spring
	Vax M,K,Xa,V
,	<u>User</u> 1,1,1,2
<u>B</u> .	Vehicle Suspension
<u>User</u>	R SZOK7 or R SZOK8
Vax	M, k, V, C, kL
<u>User</u>	1000, 300, 2, 120, 1

# NOTE:

K = stiffness N/m (7b/in)

V = initial velocity m/s (in/sec)

C = damping N sec/m (lb sec/in)

KL = scaling factor

 $X_a = initial amplitude m (in).$ 

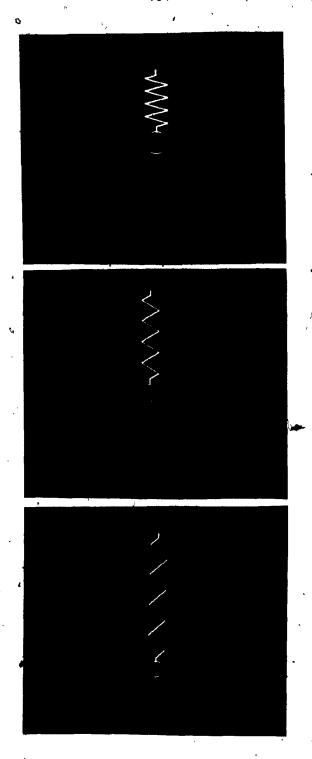


Figure 4.8: Dynamic Displayof Spring-Mass System

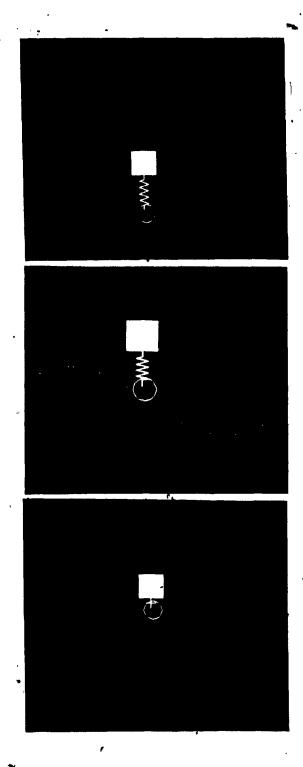


Figure 4.9: Dynamic Display of Vehicle Suspension-Moving Road

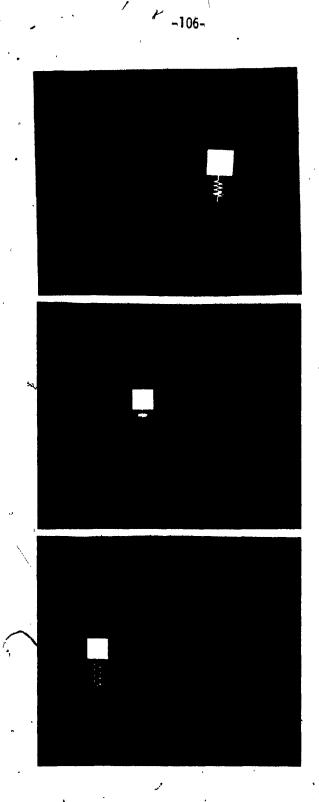


Figure 4.10: Bynamic Display of Vehicle Suspension-Road Stationary.

where

NPNT " - Number of points on one side of the spring.

LENGTH - Constant length of the spring.

XTOP, YTOP - Are the coordinates of the higher point on the screen.

XBOT, YBOT - Are the coordinates of the lower point on the screen.

ISPX, ISPY - Are two arrays used to store and manipulate the spring data base.

## 4.5.2 Wheel Element

The wheel element is generated by drawing two circles, as explained in section 4.3.2, with different radif.

## 4.5.3 Rigid Frame Element

The first step in rigid frame generation is to sketch the graphical model of the frame as illustrated in Fig. 4.11. The graphical model is descretized into nodes and elements. The physical dimensions are transformed into pixel coordinates and are stored in the following subroutine:

SUBROUTINE MOTGEN (N,IX,IY,SCALE)

where

N = Number of nodes

IX,IY = Pixel coordinates of the nodes

SCALE = Scale factor @

Then using CALL SET and CALL VEC subroutines the motorcycle frame is drawn.

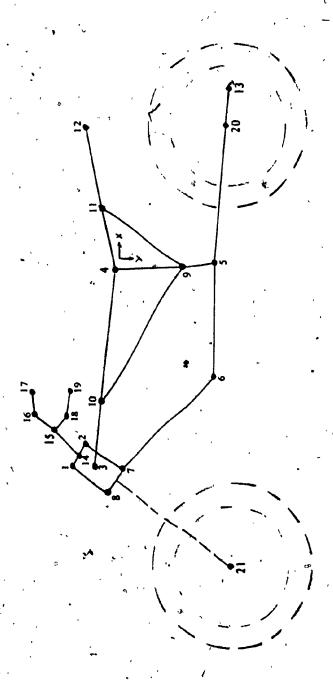


Figure 4.11: Graphical Model of Rigid Frame

## 4.5.4 Dynamic Graphics: Program Documentation and Display

Using the set of elements described above, the total picture of the motorcycle was drawn on the screen. It should be noted that the translation and rotation of each of the elements described are taken care of in their respective subroutines. The dynamic display was then obtained by displaying each position of the model on the VDP screen, clearing the screen and drawing the model at a new position. For this purpose, the equations derived for the lumped mass model were programmed on the VAX-11/780 digital computer and the response for a given road profile was computed. The response which provides the final coordinates of the model is then supplied to the VDP screen after the NORPAK initialization.

The details of the dynamic graphics generation of the motorcycle are illustrated in Fig. 4.12. Because the continuous dynamic output is difficult to represent graphically, the sample output of the animated displacements at three arbitrary positions are shown in Fig. 4.13.

# 4.6 <u>Interactive Graphics in the Design and Analysis of the Motorcycle</u> Suspension

The concept of interactive graphics is used in the design and analysis of the motorcycle suspension. The user is allowed to input various, parameters and perform different analysis through the selectible menu. First the user inputs the physical parameters of the motorcycle: damping, stiffness, mass, inertia and geometrical length. The details of this menu are illustrated below.

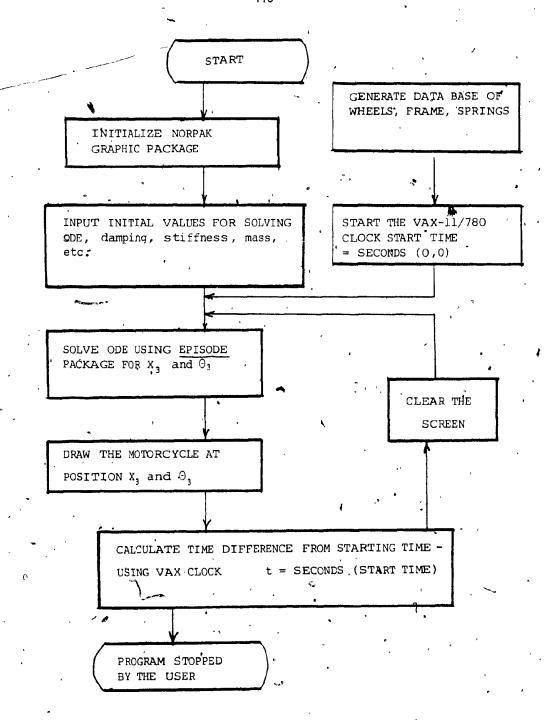


Figure 4.12: Flow Chart of the Dynamic Response of Motorcycle

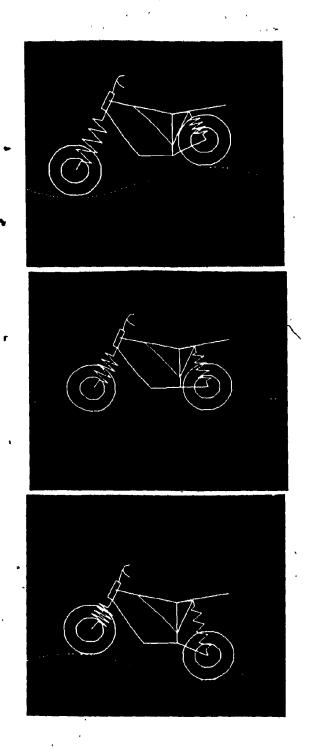


Figure 4.13: Three Positions of the Motorcycle on Sinusoidal Track

ENTER SPRING CONSTANTS  $[K_1, K_2, K_3, K_4]$ (1b/in) N/m N.sec/m (lb.sec/in)  $[C_1, C_2, C_3, C_4]$ ENTER DAMPING CONSTANTS (lb.sec2/in)  $[M_1, M_2]$ ENTER WHEELS MASSES kg (lb.sec<sup>2</sup>/in). ENTER MOTORCYCLE MASS <  $[M_3]$ kg (in-lb.sec<sup>2</sup>) kg.m² ENTER MOTORCYCLE INERTIA [J<sub>3</sub>]  $[L_2, L_3, L_4, L_5, L_6]$ (in) 👂 ENTER LENGTH  $[H_1]$ (in) ENTER HEIGHT [a, φ] rad (rad) ENTER  $\alpha_6$ ,  $\phi$ [XL, XO] (cm) CM ENTER ROAD PARAMETERS (cm/sec) cm/sec ENTER MOTORCYCLE VELOCITY [٧]

After the input of motorcycle parameters, the designer has three options:

- 1) Dynamic display of the motorcycle
  - 2) Variation of parameters
  - 3). Three types of damping:
    - a) Linear symmetrical
    - b) Linear non-symmetrical
    - c) Non-linear and Non-symmetrical

The menu for items 2 and 3 is organized as follows:

ORDINATE	TYPE 1	For X <sub>2</sub> , X <sub>4</sub>
,	TYPE 2	For X <sub>3</sub> , 0 <sub>3</sub> , DF, DR, X <sub>3</sub>
DAMPING	TYPE 1	For linear symmetrical
•	TYPE 2	For linear non-symmetrical
ı.	TYPE 3	For non-linear non-symmetrical

•	PARAMETER	TYPE 1	$\gamma$ For Variation in $C_1$ , $C_4$
_	VARIATION CASE	TYPE 2	For Variation in K <sub>1</sub> , K <sub>4</sub>
-	•	TYPE 3	For Variation in C <sub>2</sub>
	•	TYPE 4	For Variation in K <sub>2</sub>
	•	TYPE 5	For Variation in C <sub>3</sub>
		TYPE 6	For Variation in K <sub>3</sub>
		TYPE 7	For Variation in M <sub>2</sub>
	, i	TYPE 8	For Variation in M <sub>4.0</sub>
		TYPE 9	For Variation in Ma
		TYPE 10	For Variation in J <sub>3</sub>
	••	TYPE 11	For Variation in X <sub>o</sub>
	•	TYPE 12	For Variation in L,
		TYPE 13	For Variation in $\phi$
		. TYPE 14	For Variation in L <sub>6</sub>
		TYPE 15	For Variation in $\alpha_6$
•	SÈLECTION	TYPE 1	For Transmissibility X <sub>3</sub>
	OF OUTPUT	TYPE 2	For Transmissibility $\theta_3$
_ b	,	TYPE 3	For Trnasmissiblity $X_2$
		TYPE 4	For Transmissiblity $X_{\bullet}$
		TYPE 5	For Transmissiblity X
		TYPE 6	9
٠	•		-
•	•	TYPE 7	For Transmissibility DR

First the user selects the appropriate ordinate. This is required because  $X_2$  and  $X_4$  coordinates have higher frequency content in the transmissibility plots. After ordinate consideration, three types of

damping can be selected. There are 15 options for varying the parameters and 7 options for selecting the output.

In option number 1 - the dynamic display of the motorcycle, the designer can select detailed generalized coordinate information about displacement, velocity and acceleration. The menu for option 1 is organized in the following fashion.

SELECTED TYPE 1 For $X_3, \theta_3$	
TIME HISTORIES TYPE 2 For X2, X4	
TYPE 3 For $X_1$ , $X_5$	<b>,</b>
TYPE 4 For $\dot{X}_2$ , $\dot{X}_4$	
TYPE 5 For $\dot{X}_3$ , $\dot{\theta}_3$	
TYPE 6 For $\ddot{X}_2$ , $\ddot{X}_4$	
TYPE 7 For $X_3$ , $\Theta_3$	
TYPE 8 For SF1 Spect	rum
TYPE 9 For S1 Spect	rum
TYPE 10 For RF1 Spect	rum
TYPE 11 For R1 Spect	rum

. By typing either 1 or 2 or 3 will give the designer detailed displacement time histories. By typing either 4 or 5 will give the designer detailed velocity time histories.

By typing either 6 or 7 will give the designer detailed acceleration time histories.

In addition there is an option for generating the response spectra from time histories (8,9,10,11). These spectra are then used as a loading input to finite element model of the motorcycle frame.

## 4.7 Conclusions

In this chapter the VAX-11/780 system configuration is explained followed by the description of the NORPAK hardware for dynamic graphics. The methodology of developing dynamic graphics is explained on simple mechanical systems. The same methodology is then applied to the dynamic display of the motorcycle suspension. The use of interactive graphics is illustrated and the menu is explained in detail.

#### FINITE ELEMENT ANALYSIS OF MOTORCYCLE FRAME

## 5.1 General

In this section a Finite Element Analysis (FEA) of the motorcycle frame using a general purpose software package is carried out. The software package is "ANSYS", a large scale, general purpose computer program with several analysis capabilities [37]. Analysis capabilities available include static and dynamic; elastic; plastic; creep and swelling; buckling; small and large deflections; steady state and transient. The main features of the program are as follows:

- a) The matrix displacement method is employed.
- b) Large number of library elements, more than forty for static and dynamic analysis.
- c) Variety of elements, capable of analyzing two-and threedimensional frame structure, piping systems, two-dimensional plane and axisymmetrical solids, three-dimensional shells.
  - d) Capability of non-linear analysis.
- e) Uses the wave front solution method, resulting in a minimum computer time.
- f) Loading on the structure may be forces, displacement, pressures, temperatures or response spectra.
  - g) Has excellent pre- and post-processing capabilities.

To properly model the structure for F.E. analysis and to obtain correct results and to interpret them correctly, the following steps were found helpful in modeling of any structure:

- 1) Obtain complete geometry definition from:
  - a) engineering drawings;
  - b) fabrication drawings;
  - c) sketches;
  - d) technical specifications.
- 2) Obtain full loading data.
- 3) Obtain all material properties
- 4) Determine boundary conditions
- 5) If the problem is large start with a simplified model.

## 5.2 Finite Element Formulation

The displacement method is more desireable since its formulation is simpler for the majority of structural analysis problems.

The steps required to apply the finite element method to a problem are as follows:

- 1) Discretize the structural system. This requires the selection of the element type and size.
  - 2) (Generate the stiffness and mass matrices for the elements.
  - $\sim$ 3). Generate the stiffness and mass matrices of the total structure.
- 4) Determine the unknown nodal displacements using equilibrium conditions.
- 5) Compute stresses and strains, natural frequencies and mode shapes.

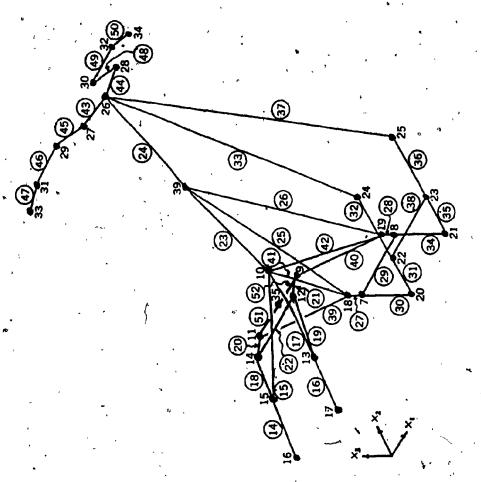
A motorcycle manufactured by Bombardier Inc., Model 80-MX-6 is used in this analysis. The frame was discretized using three-

dimensional beam element with 6 degrees-of-freedom per each node.

Figure 5.1 shows the discretization scheme with the corresponding node and beam numbering. For using the "ANSYS" finite element program, the following lists the input sequence:

- 1. Model preparation
- 2. Jitle card
- 3. Analysis type
- 4. Element type
- 5. Nodes-coordinates
- 6. Lumped masses
- 7. Elements
- 8. Real constants
- 9. Modes considered
- 10. Young's modulus
- 11. Poisson ratio
- 12. Density
- 13. Restraints
- 14. Iteration ·
- 15. Termination of input
- 16. Post processing
- 17. Mode shape plots.

In the first step, the model preparation, a user identifies details of the physical parameters of the frame and the type of analysis required. For the problem on hand, they are:



igure 5.1: Node and Beam Numbering of Motorcycle Frame

## Computer Input Data

- 1. Nodal coordinates
- 2. Nodal restrained degrees of freedom (D.O.F.)
- 3. Input nodal weights
- 4. Beam section properties

A sample of the input data is shown in Table 5.1.

## Analysis Type

- 1. KAN-O Static analysis
- 2. KAN-2 Eigenvalue/vector solution
- 3. KAN-2 Response spectrum analysis

To provide explanation on the data input and its sequence, a sample data file used to create the analytical model is listed in Table 5.2. Referring to this table, the numbers 1 to 17 on the left-hand side correspond to the input-sequence listed earlier.

# 5.3 Finite Beam Element Equation Formulation

Since the beam elements are used in the FE analysis, in this section a brief theory related to the formulation of the equation is presented. The FEM is based on the concept that if equations can be written representing each element by itself subjected to forces at its nodes then these element equations can be assembled to form a system of equations representing the equilibrium of the overall structure. The beam under consideration is shown in Fig. 5.2.

The standard element stiffness analysis is carried out as follows:

TABLE 5.1: A Sample of the Input Data for FEA

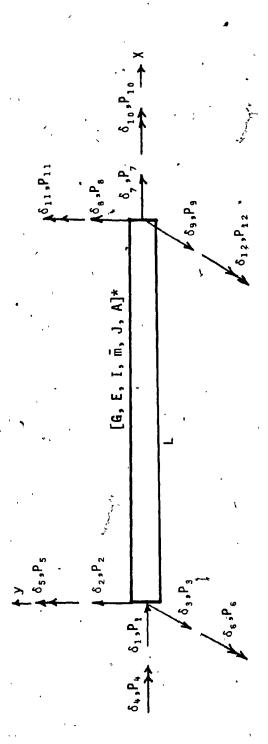
	L			L		•	.•			
DETAILS	NODE #	, X <sub>1</sub>		X <sub>2</sub>		X <sub>3</sub>				
Nodal Coordinates cm (in)	16 17 18	0. (0.) 20.3'(8.) 0. (0.)		0 (0.) 0. (0.) 50.8 (20.)		47. (18.5) 47. (18.5) 3.8 ( 1.5)		(18.5)		
		· X1	X <sub>2</sub>		X 3	Хь		X <sub>5</sub>	Χε	
*Nodal <u>Restraints</u>	26 35 7 to 34 and 39	1	1 1 0		1 1 0	0 1 0		] ] ]	1	
		X <sub>1</sub>			Х <sub>2</sub> .			Х,		
Nodal Masses kg:(1b.sec/in)	10 11 12	19°	.4 (0.11 .4 (0.11 .1 (0.06	1)	,19.	4 (0.111 4 (0.111 1 (0.069	)	19.	4 (0.111) 4 (0.111) 1 (0.069)	
	· Pipe Property	y, #.			Outside ' ' Diameter			Pipe Thickness		
Beam Section Properties cm; (in)	1 2		<i>a</i> "		(0 6 (3				(0.1) · (0.1)	

<sup>\*1 -</sup> indicates fixed DOF

<sup>0 -</sup> indicates free DOF

TABLE 5.2: ANSYS Sample Input for Motorcycle Frame

	• •	· .
7PREP7 7ITLE, MODAL ANALYSIS OF KAN,2 ** KAY,2,5 4 ET,1,9 ET,2,21,,,2 N,7,0,20,0 N,8,8,20,0 N,9,8,14.5,14.8 N,10,4,19,3,13.5 N,11,0,14.5,14.8 N,12,8,11,6,16.5 N,13,8,5,8,17 N,14,0,11.6,16.5 N,13,8,5,8,17 N,14,0,11.6,16.5 N,17,8,0,18.5 N,19,9,20,1.5 N,19,9,20,1.5 N,19,9,20,1.5 N,19,9,20,1.5 N,19,9,20,1.5 N,19,8,20,1.5 N,19,8,20,1.5 N,19,8,20,1.5 N,21,0,20,-6 N,21,10,20,-6 N,21,10,20,-6 N,21,10,20,-6 N,21,10,20,-6 N,21,10,20,-6 N,21,10,20,-6 N,31,10,20,-6 N,31,114.5,114.8	THE HOTORCYCLE FRAME	E/7-8  E/7-20  SMAT,1 STYPE:1 SREAL.1  E,20,22 SMAT,1 STYPE:1 SREAL.1  E,22,24 SMAT,1 STYPE:1 SREAL.1  E,24,26 SMAT,1 STYPE:1 SREAL.1  E,8,21 SMAT,1 STYPE:1 SREAL.1  E,8,22 SMAT,1 STYPE:1 SREAL.1  E,21,23 SMAT,1 STYPE:1 SREAL.1  E,23,26 SMAT,1 STYPE:1 SREAL.1  E,22,23 SMAT,1 STYPE:1 SREAL.1  E,11:18 SMAT,1 STYPE:1 SREAL.1  E,9:19 SMAT,1 STYPE:1 SREAL.1  E,9:19 SMAT,1 STYPE:1 SREAL.1  E,9:19 SMAT,1 STYPE:1 SREAL.1  E,10:19 SMAT,1 STYPE:1 SREAL.1  E,27,26 SMAT,1 STYPE:1 SREAL.1  E,27,26 SMAT,1 STYPE:1 SREAL.1  E,27,29 SMAT,1 STYPE:1 SREAL.1  E,27,29 SMAT,1 STYPE:1 SREAL.1  E,31:33 SMAT,1 STYPE:1 SREAL.1  E,31:33 SMAT,1 STYPE:1 SREAL.1  E,31:35 SMAT,1 STYPE:1 SREAL.1  E,33:34 SMAT,1 STYPE:1 SREAL.1  E,32:34 SMAT,1 STYPE:1 SREAL.1  E,32:34 SMAT,1 STYPE:1 SREAL.1  E,32:35 SMAT,1 STYPE:1 SREAL.1  E,33:9 SMAT,1 STYPE:1 SREAL.1  E,35:9 SMAT,1 STYPE:1 SREAL.1
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E:13:10. E:13:12. E:13:12. E:14:11 E:12.9 E:10:39 E:10:39 E:18:39 E:19:39 E:19:39 E:7:18 C:8:19	*MAT;1 STYPE;1 \$REAL;1 *MAT;1 STYPE;1 \$REAL;1 *MAT;1 STYPE;1 \$REAL;1 *MAT;1 STYPE;1 \$REAL;1 *MAT;1 STYPE;1 \$REAL;1 *MAT;1 STYPE;1 \$REAL;2 *MAT;1 STYPE;1 \$REAL;2 *MAT;1 STYPE;1 \$REAL;2 *MAT;1 STYPE;1 \$REAL;1 *MAT;1 STYPE;1 \$REAL;1 *MAT;1 STYPE;1 \$REAL;1 *MAT;1 STYPE;1 \$REAL;1 *MAT;1 STYPE;1 \$REAL;1	VIEW.11.1 SANCLE60 SSIZE.20.20 SCUBIC.1 SET.1.1 SPLDISP SET.1.3 SPLDISP SET.1.3 SPLDISP SET.1.4 SPLDISP FINISH



Represents Translation d.o.f Represents Rotation NOTE:

= Shear Modulus of Elasticity = Young's Modulus

= Moment of Inertia

= Torsional Moment of Inertia

= Distributed Mass per Unit Length

= Gross-sectional Area

Figure 5.2: Order of Degrees of Freedom

1. The displacement of the nodes are the unknowns of the displacement finite element method:

$$\left\{\delta\right\} = \left\{\begin{matrix} \delta_{1} \\ \delta_{j} \\ \delta_{j} \end{matrix}\right\} = \left\{\begin{matrix} \delta_{1} \\ \delta_{6} \\ \vdots \\ \delta_{12} \end{matrix}\right\}$$

The nodal displacement vector has twelve elements since there are two nodes and each has six degree of freedom.

2. Let displacements of an arbitrary point with in an element be given by

$$\{\psi\} = [N] \{\delta\}$$

where matrix [N] defines the matrix of the assumed displacement field.

3. The relationship between the strains and the modal deflections is dependent on matrix [B].

$$\{\varepsilon\} = [B]\{\delta\}$$

4. The general stress expression is related to the strain relations of the element by the elasticity matrix [D], i.e.:

$$\{\sigma\} = [D]\{\varepsilon\}$$

5. Now, the differential equations of motion can be obtained by Lagrange's method

$$\frac{d}{dt} \left\{ \frac{\partial L}{\partial \delta} \right\} - \left\{ \frac{\partial L}{\partial \delta} \right\} + \left\{ \frac{\partial F_D}{\partial \delta} \right\} = 0$$

where

L = T - 1

whe re

T is the kinetic energy of the structure

 $\pi$  is the potential energy of the structure

 ${\bf F}_{\bf D}$  is the dissipation energy of the structure

 $T_{e}$  is the kinetic energy of an element and is given by

$$T_{e} = \int_{V} \frac{\Omega}{2} \left\{ \hat{\psi} \right\}^{T} \left\{ \hat{\psi} \right\} dV$$

 $\boldsymbol{\pi}_{\boldsymbol{e}}$  is the total potential energy of the element and is given by

$$\pi_{e} = U + V_{F} + V_{R} + V_{S}$$

where

U is the internal strain energy .

 $V_{\mathsf{F}}^{-}$  is the potential energy due to body forces (F)

 $V_{R}$  is the potential energy due to nodal forces (R)

 $V_S$  is the potential energy due to surface tractions (S)

$$\pi_{e} = \frac{1}{2} \int_{V} \{\epsilon\}^{T} [D] \{\epsilon\} dV - \int_{V} \rho \{\psi\}^{T} \{F\} dV - \{\rho\}^{T} \{R\} - \frac{1}{2} \int_{V} \{\epsilon\}^{T} [D] \{\epsilon\} dV - \frac{1}{2} \int_{V} \{\epsilon\}^{T} [D] \{\epsilon\}^{$$

 $\int_{A}^{T} \{\psi\}^{\mathsf{T}} \{s\} dV$ 

 $\boldsymbol{F}_{\boldsymbol{D}}$  is the dissipation energy given by

$$F_{D} = \frac{1}{2} \left\{ \delta \right\}^{T} [C] \left\{ \delta \right\}$$

Now, if the structural system has n elements, the potential energy must be summed up over n elements. In addition, using expressions for  $\{\psi\}$  and  $\{\epsilon\}$  derived earlier we obtain

$$\pi = \sum_{1}^{n} \frac{1}{2} \{\delta\}^{T} \int_{V} [B]^{T} [D] [B] dV \{\delta\} - \{\delta\}^{T} \{Q\}$$

where Q is the total loading

$$\{0\} = \sum_{1}^{n} \left[ \int_{V} \frac{\rho}{2A} \left[ N \right]^{T} \left\{ F \right\} dV + \left\{ R \right\} + \int_{A}^{\infty} \frac{1}{2A} \left[ N \right]^{T} \left\{ S \right\} dA \right]$$

and

$$T = \sum_{i} \frac{1}{2} \left\{ \delta \right\}^{T} \int_{V} \rho \left[ N \right]^{T} \left[ N \right] dV \left\{ \delta \right\}^{T}$$

The integrals

$$[k] = \int_{V} [B]^{T} D [B] dV$$

$$[m] = \int_{V} \rho[N]^{T} [N] dV$$

**Substituting** 

$$\pi = \frac{1}{2} \{\delta\}^{\mathsf{T}} [K], \{\delta\} - \{\delta\}^{\mathsf{T}} \{Q\}$$

where

$$[K] = \frac{n}{\Sigma} [K]$$

$$T = \frac{1}{2} \left\{ \mathring{\delta} \right\}^{T} [M] \left\{ \mathring{\delta} \right\}$$

where

$$[M] = \sum_{i}^{n} [m]$$

$$F_0 = \frac{1}{2} \{\delta\}^T [c] \{\delta\}$$

where

$$[C] = \sum_{i=1}^{n} [c]$$

Substituting into Lagrange's equation, we obtain

$$[M] \{\delta\} + [C] \{\delta\} + [K] \{\delta\} = \{Q\}$$

The static equilibrium equation is

$$[K] \{\delta\} = Q$$

The resulting set of simultaneous equations is solved by the Wave Front technique.

Natural frequencies and mode shapes are obtained from the following equations:

[K] 
$$-\omega_{i}^{2}$$
 [M]  $\{\phi\}_{i} = 0$ 

where

 $\overline{\omega_i}$  = the circular natural frequency of mode;

 $\{\phi\}_{i}$  = the reduced mode shape vector of mode.i.

In ANSYS package the eigenvalues can be calculated using Jacobi or subspace iteration procedure.

#### 5.4 Static and Modal Analysis

A load of lg was applied to the motorcycle frame. Using KAN = 0 in the ANSYS program, a static analysis was carried out. The resultant static deflections are shown in Fig.5.3 and they can be used for the later use in the dynamic analysis for stress calculations.

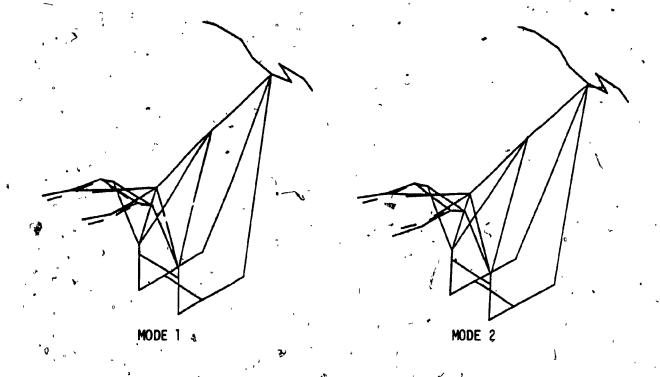
Using KAN-2 of ANSYS, the modal analysis was performed.

Table 5.3 lists the first five natural frequencies of the frame and Fig. 5.4 depicts its three fundamental mode shapes.

TABLE 5.3

### Frequencies of the Motorcycle Frame

Frequency #	Frequency (Hz)			
; 1	20.6			
2	34.8			
3	39.0			
4/	89:0			
5	96.5			



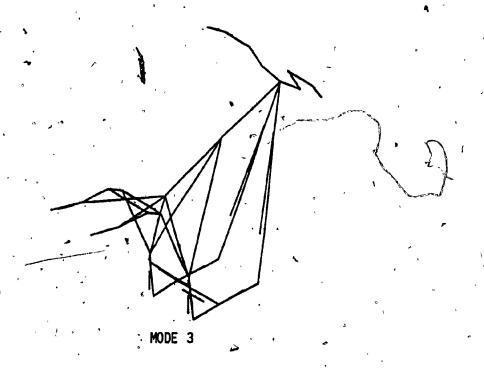


Figure 5.4: Mode Shape Plots

#### 5.5 Animated Mode Shape Generation

#### 5.5.1 Introduction

There is a great significance in evaluating the structural analysis of a model using animated mode shapes. Not only the designer can see the numerical output graphically, but also through animation he can investigate the interaction of various members. Furthermore, the animated mode shapes may indicate, for example, large structural deformations at frequencies too near the operating frequency of the product. So the configuration of the model can be changed through addition, deletion, alteration or re-arrangement of the structural members until the unwanted vibration is damped sufficiently. Since the actual modal displacements are comparatively small, distortion is highly exaggerated in the animated mode shapes.

Following is the detail description of the methodology for mode animation or response animation as applied to the motorcycle frame. This animation was developed with a digital computer VAX-11/780 and NORPAK-raster graphic display processor. The data flow diagram of the animated mode shapes is illustrated in Fig. 5.5.

#### 5.5.2 Details of Animated Mode Shapes Generation

Figure 5.6 illustrates the model to be animated. The frame is descretized very similarly as in finite elements. To conserve the generality of the model, front and rear shocks were also included in the generation of this model.

However, if one is interested in the frame response alone, then it is very simple to suppress the nodes not required. This is achieved

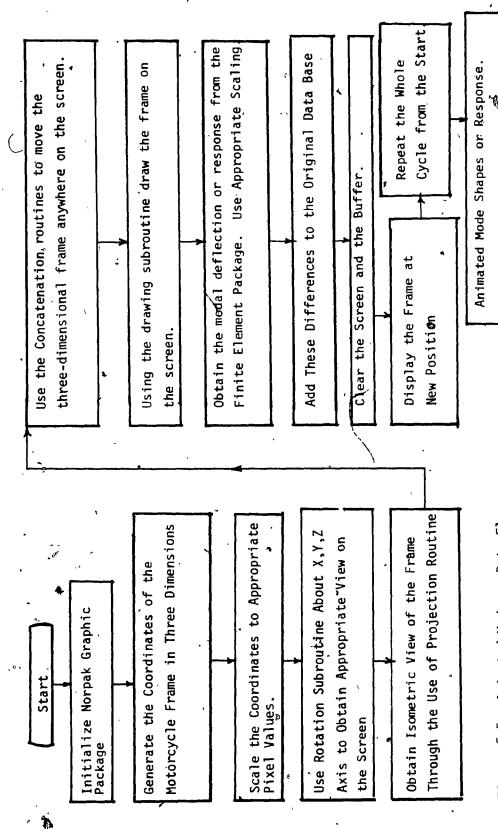


Figure 5.5: Animated Modes - Data Flow

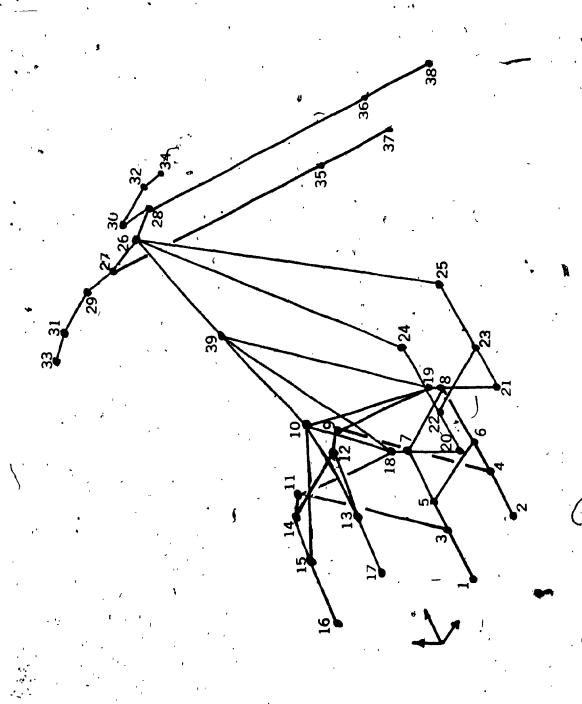


Figure 5.6: Motorcycle Frame/Suspension Configuration

basically during drawing of the members, by drawing those members to be suppressed with the color equivalent to that of the screen's color.

The typical data generation of the frame is tabulated in Table 5.4 in pixel values.

The pixel coordinates are generated and stored in the SUBROUTINE MTGN3D (NMOTPNT, IX, IY, IZ, SCALE) where:

NMOTPNT = number of points for the motorcycle frame

IX,IY,IZ = pixel coordinates of the motorcycle frame

SCALE = Scale factor for IX, IY, IZ coordinates.

After the data generation, the data base of the motorcycle frame is rotated through appropriate subroutines. These subroutines are explained below. In rotation of three-dimensional object about x-axis, the x-dimensions do not change. Thus the transformation matrix will have zeros in the first row and first column, except for unity on the main diagonal.

This leads to the transformation matrix for a rotation of angle  $\theta$  about the x-axis given by

Note:  $\Theta$  is positive when standing on the X-axis and looking towards the Y-Z plane and having the rotation anticlockwise.

Based on this transformation, the subroutine was developed and is given in the following form:

TABLE 5.4

## Pixel Coordinates of the Motorcycle Frame

		47.	•				
IX(1) = 0 IX(2) = 0 IX(3) = 0 IX(4) = 0 IX(5) = 0 IX(6) = 0 IX(7) = 0 IX(8) = 0 IX(9) = 15 IX(10) = 14 IX(11) = 15 IX(12) = 17 IX(13) = 17 IX(14) = 18 IX(15) = 17 IX(16) = 18 IX(17) = 18 IX(17) = 18 IX(18) = 20 IX(20) = 6 IX(21) = -6 IX(22) = -6 IX(23) = -6 IX(24) = -6 IX(25) = -6 IX(26) = 22 IX(27) = 22 IX(28) = 26		IY(1) IY(2) IY(3) IY(4) IY(5) IY(6) IY(7) IY(8) IY(10) IY(11) IY(13) IY(14) IY(15) IY(16) IY(17) IY(18) IY(19) IY(20) IY(21) IY(22) IY(23) IY(24) IY(25) IV(26) IY(27) IY(28) IY(29)	0 0 6 6 2 2 2 0 5 1 5 6 6 2 6 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		IZ(1) IZ(2) IZ(3) IZ(4) IZ(5) IZ(6) IZ(7) IZ(8) IZ(10) IZ(11) IZ(12) IZ(13) IZ(14) IZ(15) IZ(16) IZ(17) IZ(18) IZ(17) IZ(18) IZ(17) IZ(20) IZ(21) IZ(22) IZ(23) IZ(24) IZ(25) IZ(26) IZ(27) IZ(28) IZ(29)		08080808840880008080808084080
IX(23) = -6		IY(23)	= 25 ·		IZ(23)	=	8
IX(25) = -6		IY(25)	<b>₹ 33</b>	•	IZ(25)	=	8
IX(27) = 22		IY(27)	= 43	,	¥IZ(27)		
IX(28) = 22 IX(20) = 26	`	IY(28)		· ·	IZ(28)		
IX(30) = 26		IY(29) IY(30) IY(31)	L= 40		IZ(29) IZ(30) IZ(31)	=	8
IX(31) = 26 IX(32) = 26 IX(33) = 26 IX(34) = 26		IY(31) IY(32)	* 40 =\40		IZ(31) IZ(32)	=	5 13
IX(32) = 26 IX(33) = 26		IY(33)	= )39	ļ.	IZ(33)	=	-8
IX(34) = 26	-	<b>-</b> ₹Y(34)	<del>=</del> 39		IZ(34)	=	16
IX(35) = 10 IX(36) = 10		I∜(35) IY(36)	= 50 = 50	·	IZ(35) IZ(36)	· =	0 8
IX(37) = -2		IY(37)	= 56	•	ĮZ(37)	=	Ö
IX(38) = -2		IY(38)	<b>=</b> 56	,	IZ(38)	=	8
IX(39) = 17		IY(39)	= 31		IZ(39)	=	4

SUBROUTINE ROT3DX (NPNT, 'IX, IY, IZ, THETA)

#### INPUT

NPNT - Data base number of points to be rotated about the o

IX,IY,IZ - Data base values to be modified. Arrays of dimension NPNT.

THETA - The angle of rotation in radians.

#### OUTPUT

IX,Y,IZ - Modified data base

Similarly the subroutines were developed for the rotation of the frame about Y and Z axis. For completeness, these are given below. The meaning of parameters are the same as defined previously.

#### Rotation about Y-Axis

SUBROUTINE ROT3DY (NPNT, IX, IY, IZ, THETA)

#### Rotation About Z-Axis

SUBROUTINE ROT3DZ (NPNT, IX, IY, IZ, THETA)

In order to be able to move the motorcycle frame anywhere on the screen, the translation and rotation subroutine was developed with respect to the center of origin of the data base. The subroutine is based on the simple transformations of translation and rotation with respect to the screen X-Y system.

Rotation: 
$$[X'Y'] = [XY] \begin{bmatrix} \cos \theta & -\sin \theta & 0 \\ \sin \theta & \cos \theta & 0 \\ 0 & 0 & 1 \end{bmatrix}$$

The corresponding subroutine is given by:

TRANSROT (IXG, IYG, THETA, NPNT, IX, IY)

where:

#### INPUT

NPNT - Data base number of points to be translated and rotated.

IX, IY - Data base arrays.

THETA - The angle of rotation

IXG,IYG- The coordinates of the data base center with respect to the screen X-Y system.

Having the transformed set of coordinates, we can draw the motorcycle frame on the VDP screen using drawing subroutine

SUBROUTINE MTDR3D (NPNT, IX, IY)

#### INPUT

NPNT - Number of nodes

IX, N - Final transformed coordinates

This subroutine uses two NORPAK subroutines, mainly:

CALL SET (IX, IY)

This subroutine sets the current beam position to the specified value.

The subroutine parameters are defined as follows:

IX - X coordinate of the beam position

IY - Y coordinate of the beam position

The second subroutine is defined by

CALL VEC (IDX, IDY)

This subroutine draws a vector as specified from the current beam position. The subroutine parameters are defined as follows:

IDX - dx from current beam position

IDY - dy from current beam position

NOTE: dx, dy can be either positive or negative values.

#### 5.5.3 Sample Program for Animated Mode Shapes

Having explained the details of each subroutine necessary to generate the graphical display of the motorcycle frame, the program was written for the animated mode shapes in accordance with the block diagram shown in Fig. 5.7.

#### 5.5.4 Graphical Output

There are two alternative approaches of displaying the animated mode shapes. In the first approach the modes can be displayed continously without clearing the VDP screen. The result of this animation is shown in Fig. 5.8.

In the second approach, VDP screen is cleared before displaying the next mode shape. In this approach a dynamic display is created. This kind of display can be viewed as static at some instance of time. Because the drawing and clearing of the screen is about 1/30 sec.,

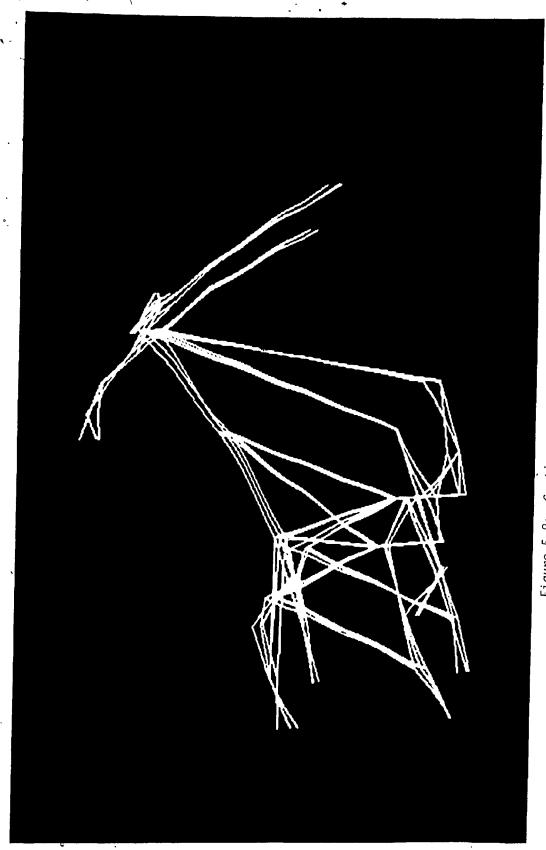


Figure 5.8: Continuous Mode Animation

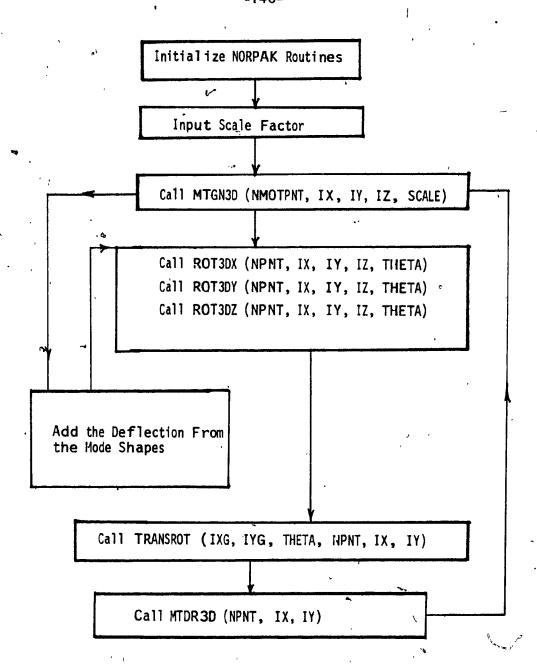


Figure 5.7: Block Diagram of Animated Mode Shapes

therefore, the eye sees the object being continuously displayed.

#### 5.6 Conclusion

In this chapter, the analysis of the motorcycle frame was performed using finite element method. Theoretical aspects and various steps required in FEA were discussed with an example of typical input data sequence for the motorcycle frame. Graphical representation of the static deflections and mode shapes calculated from the ANSYS-FEA package were illustrated. Procedure for developing graphics for mode animation was explained in detail.

#### CHAPTER 6

#### CONCLUSIONS

#### 6.1 CAE Concept

Computer aided engineering approach for the design and analysis of an off-road motorcycle has been proposed. Due to the severity of shock and vibration to the rider, a very broad and extensive analysis of the entire suspension and frame was performed using the CAE concept

The general concept of .CAE as it was applied to the motorcycle is illustrated in Fig. 6.1.

The steps involved in CAE are:

- 1. Physical model of the motorcycle
- 2. Computer simulation and testing of shock absorbers.
- 3. Time domain dynamic analysis of lumped mass model.
- Parametric variation of the lumped mass model for optimal suspension characteristics.
- 5. Finite element analysis of the frame.
- 6. Development of interactive and dynamic graphics of the lumped mass model and animated mode shapes of the frame.

#### 6.2 Major Highlights

 This thesis illustrates the concept of computer-aided engineering in the design and analysis of an off-road motorcycle suspension and frame.

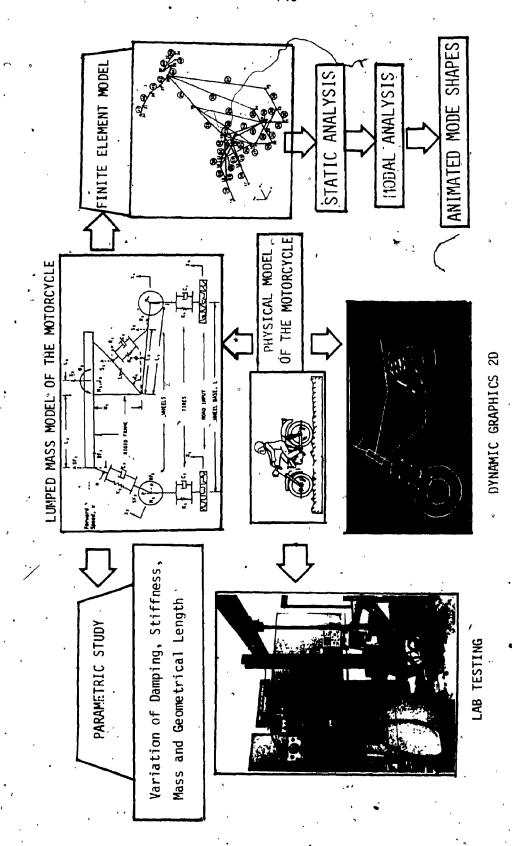


Figure 6.1: Overall CAE Concept of the Off-Road Motorcycle

- 2. The general concept of CAE as applied to the motorcycle was divided into four main stages:
- a) computer simulation and experimental investigation of motorcycle shock absorper
  - b) lumped mass analysis of the entire motorcycle suspension
  - c) dynamic graphics
- d) finite element analysis of the motorcycle structure and animated mode shapes.
- 3. A comprehensive mathematical model of the suspension system was developed. The model takes into account the front fork assembly, the rear shock absorber mounted on the swing arm, the frame, the front and rear wheels and the mass of the rider.
- 4. A parametric study was carried out with variations of stiffness and damping of the tires and the shock absorbers and the mass of the rider. The transmissibility versus frequency curves of generalized coordinates were obtained. A study on the effect of variation of the geometrical configuration of the motorcycle was carried out and it was observed that the geometric location  $L_3$ ,  $L_6$  and angles  $\phi$  and  $\alpha_6$  have considerable influence on the absolute displacement  $X_3$  and rotation  $\theta_3$ . Increase in  $L_3$  from 2.54 cm (1 in.) to 27.2 cm (11.5 in.) decreased the  $X_3$  transmissibility twice at the resonance. However, for large values of  $L_3$  (i.e.  $L_3$  = 50.8 cm, ( $L_3$  = 20 in.)) the  $X_3$  response started to increase. Increase in  $L_6$  from 2.54 cm (1 in.) to 38.1 cm (15. in.) increased the  $\theta_3$  response twice. Increase of  $\phi$  from 0 to 0.4 radians decreased the  $\theta_3$  response about twice. Increase in  $\alpha_6$  from 0.7 to 1.4 radians decreased the  $X_4$  response by about 20% at resonance.

- 5. Three types of damping for front fork and rear shock absorber were considered:
  - a. linear symmetrical: compression and extension
  - b. linear non-symmetrical: compression and extension
  - c. non-linear and non-symmetrical: compression and extension.

In the study of damping characteristics of the shock, the non-linear and non-symmetrical damping produced four times higher  $X_3$  response at resonance, compared with linear type damping. At higher frequencies  $X_3$  response for non-linear damping was four times lower than the response for linear damping. The riders acceleration  $X_3$  was found to be six times higher at resonance compared with linear damping.

- 6. The VAX-11/780 system configuration and NORPAK hardware for dynamic graphics were explained. The methodology of developing dynamic graphics software was explained for both simple systems and motorcycle suspension. The use of interactive graphics was illustrated and the menu was explained in detail.
- 7. The finite element analysis of the motorcycle frame was performed. Natural frequencies and mode shapes of the motorcycle frame were obtained. Procedure for developing graphics for mode animation was illustrated.

#### 6,3 Benefits of the Thesis

From the above study it can be concluded that the outlined method of computer aided engineering of the motorcycle can be applicable to other vehicles. Application of the computer aided engineering can subtantially reduce the cost of the vehicle. The expense of building and testing prototype exceeds that of analytical design. The need for prototypes can be reduced significantly through the CAE methodology. This thesis shows de-

outlined, the design engineer can design and analyze the suspension and frame in a few hours as opposed to weeks or months. The designer will not only have the most efficient and safe vehicle on the market but also through the use of a menu the designer can input the parameters interactively and can see their effect through dynamic display. The use of animated modal display in finite element analysis can be used to improve interpretation of complex model behaviour by revealing the interaction of various parts of the structure. All this speeds up the evaluation of design and analysis. Having such a package the manufacturers can produce the optimum vehicle with respect to its reliability performance and cost.

The advantages of using the CAE approach as outlined in the thesis are tremendous. The methodology developed can be easily followed in the design and analysis of other vehicles or mechanical structures and mechanisms. And it can even be applied to today's emerging field of 'Robotics'.

#### 6.4 Recommendation for Future Work

Due to the complexity of motorcycle problems, only some aspects of the computer aided engineering concept have been investigated. The direction of future work is outlined below.

- 1. Include, in the CAE concept, optimization of a lumped mass analysis to minimize the rider's response. The optimization parameters should be chosen on the basis of the extensive parametric study presented in the thesis.
- 2. Optimization of the finite element model of the frame can be carried out to minimize the weight.

- 3. Include, in the CAE concept, the generation of manufacturing drawings for the motorcycle frame. In this investigation the three-dimensional data base for the frame was generated and therefore only requires three projection views, dimensioning and bill of materials.
- 4. Verify the motorcycle suspension mathematical model by test using hydraulic shaker facility.
- 5. In this thesis, the differential equations developed assume small deflections. Because of the off-road environment, large deflections occur and the simulation should be repeated for this condition and compared with the present results. The governing equations for large deflections are derived and presented in Appendix C.
- 6. To speed up the motorcycle graphical animation, it may be preferable to store the deflections and then use them for display.
  - Shøck and random road inputs should be investigated.
- 8. The lumped mass model has the capability of investigating the wheel lift-off and the effect of braking. This again could be looked at \n detail.
- 9. In this thesis only a particular linkage configuration for the rear shock absorber mounting was considered. Other linkages could be investigated and compared for the responses.
- 10. Following the modal analysis as outlined in the thesis, the dynamic response could be evaluated through the use of response spectrum technique.
- 11. Fatigue analysis of the frame should also be considered due to the severity of the off-road input.

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APPENDIX A

#### APPENDIX A

Mathematical Modeling of Motorcycle Front Forkand
Rear Shock Absorber [19, 27, 28]

For a realistic lumped mass analysis of the motorcycle suspension, it is highly desirable to include the nonlinear damping characteristics of the front fork and rear shock absorber. This requires a detailed mathematical modeling of front fork and rear shock absorber.

Ref. [17, 27, 28] illustrate the application of computer-aided analysis and experimental verification of a motorcycle front fork and shock absorber. The motorcycle suspension normally consists of a pair of front fork and rear shock absorbers. Various configurations of front fork and rear shock absorber are used, however all have the same basic design.

The front fork consists of an oil filled telescopic fork in which the frame mounted stanchion tubes and wheel mounted sliders effect the springing and damping by various means of spring and valving mechanisms as shown in Fig. Al.

The rear shock absorber consists of a piston moving in a oil filled chamber with an externally mounted spring. The spring is sometimes replaced by an air column.

The front fork and rear shock were modelled mathematically for laminar and turbulent flows. Referring to Fig. A2, the damping force is given by:

Laminar Flow:

- '...

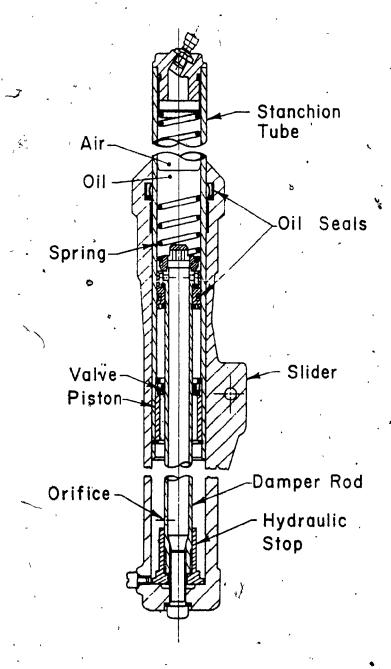
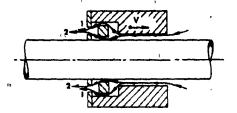


Figure Al: Cross Sectional View of a 38mm Marzocchi Fork



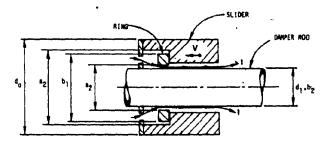


Figure A2: Laminar Flow Path (Front Fork)

where:

v is piston velocity

 $L_{m}$  is Laminar flow coefficient given by

For compression

$$L_{c} = 8 \mu l A^{2}/\pi \sum_{j=1}^{2} \left[ (a_{j}^{*} - b_{j}^{*}) - (a_{j}^{2} - b_{j}^{2})^{2} / \ln (a_{j}^{4}/b_{j}) \right]$$

For extension

$$L_e = \mu 1 A^2/\pi [(a_2^4 - b_2^4) - (a_2^2 - b_2^2)/ lu(a_2^2/b_2)]$$

where:

a and b are outer and inner annular diameters respectively,

'μ is the dynamic viscosity of the fluid

I is the piston length

A is the piston area

#### Turbulent Flow:

$$F = T v^2$$

T is the turbulent flow coefficient and is given by

$$T = \frac{A^{37}\rho}{2 C_d^2 A^{*2}}, \text{ for compression}$$

and

$$T = \frac{A^3 \rho}{2 C_d^2 A_r^{*2}}, \text{ for extension}$$

where:

 $\rho$  is the mean density

 $\mathbf{C}_{\mathbf{d}}$  is the orifice discharge coefficient, dimensionless

A\* is the flow area at piston

A<sup>★</sup> is the orifice flow area at ring

The force exerted by the entrapped column of air can be expressed as

$$F_s = \frac{m Rt A}{V_o - A_c x}$$

where:

m Rt is the gas constant

V is the volume before displacement

 $A_{c}$  is the area of air column

x is the displacement

In summary, the governing equations of a front fork take the form:

$$F = \frac{m Rt A}{V_0 - A_C x} + L_m v \text{ for laminar flow}$$

$$F = \frac{m Rt A}{V_0 - A_C X} + T v^2 \text{ for turbulent flow}$$

Similarily the derivation was carried out for the rear shock absorber.

Following the detailed derivation, the mathematical models were simulated for sinusoidal, transient and random displacement inputs.

Further, the simulation results were verified using laboratory testing of commercially available front forks and shock absorbers. The test setup consisted of an electro-hydraulic shaker driving the end of either a front fork or a shock absorber. The other end was fixed to an inertial frame through a load cell or attached to an equivalent inertial load simulating the weight of the motorcycle and the rider. The comparison between theoretical and experimental results show a good correlation, and thus justify the mathematical model.

APPENDIX B

#### APPENDIX E

# Detailed Derivation of Equations of Motion of the Motorcycle Suspension System (Small Displacement)

The objective of this appendix is to develop the differential equations of motion for the motorcycle illustrated in Fig. 2.2. Referring to this figure, the displacements  $X_2$ ,  $X_3$ ,  $\theta_3$  and  $X_4$  are considered to be the generalized coordinates and hence the generalized vector is given by

$$\{q\} = \{X_2, X_3, \theta_3, X_4\}$$

The various assumptions in modeling of the motorcycle are same as discussed in Chapter 2. The final set of differential equations are non-linear and are valid for small deflections only.

#### B.1 <u>Deflection of Rear Shock Absorber</u>

Consider the rigid frame as illustrated in Figs. B1 and B2.

Then

$$S_1 = X_3 - L_3 \sin(\alpha_4 - \theta_4) + L_3 \sin \alpha_4$$
 (B.1)

$$R_1 = L_s \cos (\alpha_s - \theta_s) - L_s \cos \alpha_s \qquad (B.2)$$

$$SS_1 = X_3 - L_7 \sin (\Theta_3 + \alpha_5) + L_7 \sin \alpha_5$$
 (B.3)

$$RR_1 = L_7 \cos \alpha_5 - L_7 \cos_2(\theta_3 + \alpha_5)$$
 (B.4)

Now taking into consideration the rear swing arm as shown in Fig. B3, gives

$$S_2 = SS_1 + L_3 \sin \alpha + L_5 \sin \phi \qquad (B.5)$$

$$R_2 = RR_1 + L_3 \cos \alpha - L_3 \cos \phi \qquad (B.6)$$

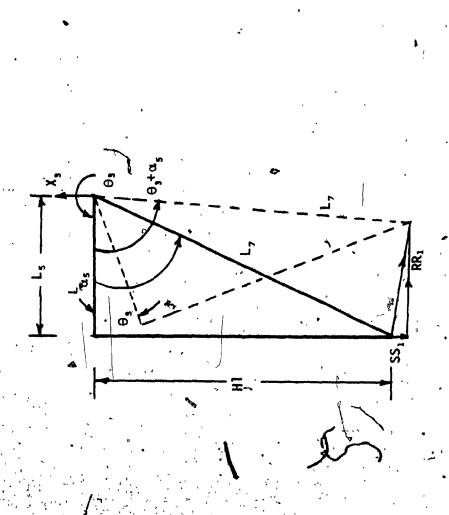


Figure B2: Lower Part of Rigid Frame

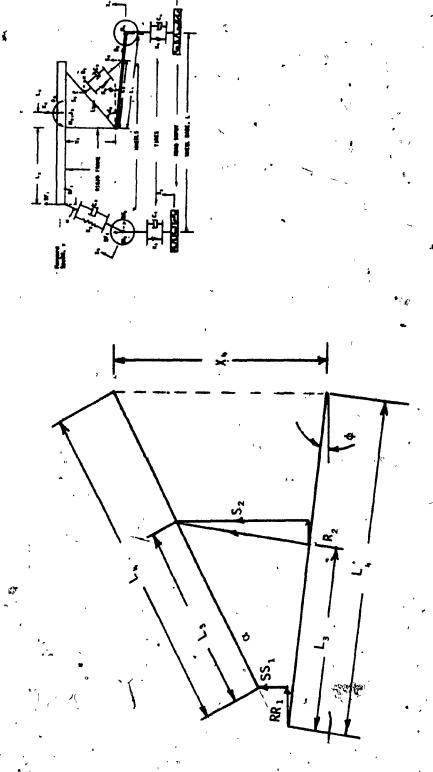


Figure 83 : Rear Swing Arm of the Motorcycle

Substituting for  $SS_1$  and  $RR_1$  in Eqs. (B.5) and (B.6) yields:

$$S_2 = X_3 - L_7 \sin(\Theta_8 + \alpha_5) + L_7 \sin\alpha_5 + L_8 \sin\alpha_1 + L_8 \sin\phi$$
 (B.7)

$$R_2 = L_7 \cos \alpha_5 - L_7 \cos (\theta_3 + \alpha_5) + L_3 \cos \alpha - L_3 \cos \phi$$
 (B.8)

where

$$\sin \alpha = \frac{X_{h} - SS_{1} - L_{h} \sin \phi}{L_{h}}$$

$$\cos \alpha = \frac{\left(\sum_{k=1}^{2} \left[X_{h} - SS_{1} - L_{h} \sin \phi\right]^{2}\right)}{L_{h}}$$

Substituting for  $SS_1$ ,  $\sin \alpha$  and  $\cos \alpha$  becomes

$$\sin \alpha = \frac{X_4 - L_4 \sin \phi - [X_3 - L_7 \sin (\Theta_3 + \alpha_5) + L_7 \sin \alpha_5]}{L_4}$$
 (B.9)

$$\cos \alpha = \frac{\sqrt{L_s^2 - \left[X_s - L_s \sin \phi - X_s + L_r \sin(\theta_s + \alpha_s) - L_r \sin \alpha_s\right]^2}}{L_s}$$
(B.10)

For small deflections of  $S_1$ ,  $S_2$ ,  $R_1$  and  $R_2$ , the change of length of the rear shock absorber is given by

DELTAR = 
$$\{[S_1 - S_2]^{\frac{1}{2}} + [R_1 - R_2]^2\}^{\frac{1}{2}}$$
 (B.11)

where  $S_1$ ,  $R_1$ ,  $S_2$  and  $R_2$  are as defined in Eqs. (B.1), (B.2), and (B.7) and (B.8)  $\beta$ 

8.2 <u>Deflection of Front Fork</u>

Referring to Fig. B.4,

$$SF1 = X_3 - L_2 \sin \Theta_3 \tag{B.12}$$

RF1 = -(
$$L_2 - L_5$$
) cos  $\Theta_3$  -  $H_1 \sin \Theta_3$  + ( $L_2 - L_5$ ) +
$$L_4 \cos \phi - L_4 \cos \alpha \qquad (B.13)$$

From Fig. B.5

Figure 84: Deflection of Front Fork

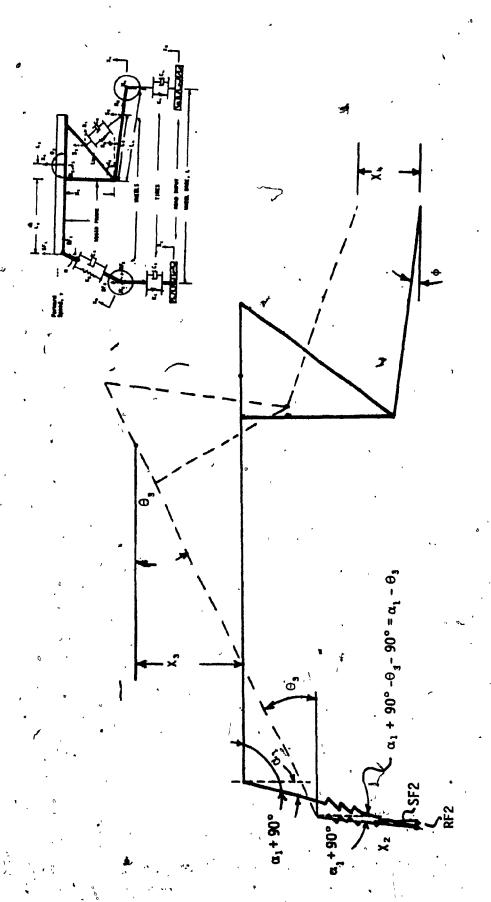


Figure B5: Deflection of Front Wheel

$$SF2 = X_2 \cos (\alpha_1 - \theta_3)$$
 (B.14)

$$RF2 = \chi_2 \sin (\alpha_1 - \theta_s)$$
 (B.15)

For small deflections of SF1, SF2, RF1 and RF2, the change of length of the front fork is given by

DELTAF = 
$$\{[SF1 - SF2]^2 + [RF] - RF2]^2\}^{\frac{1}{2}}$$
 (B.16)

### B.3 Lagrange's Equation

The Lagrange's equation can be written as:

$$\frac{d}{dt} \frac{\partial(T)}{\partial \dot{q}_i} - \frac{\partial(T)}{\partial \dot{q}_i} + \frac{\partial(V)}{\partial \dot{q}_i} + \frac{\partial(D)}{\partial \dot{q}_i} = Q_i$$

(B.17)

where

T = kinetic energy of the system

V = potential energy of the system

D' = dissipation energy of the system

Q, = generalized external force acting on the system

$${q} = {X_2, X_3, \theta_3, X_k}^T$$

### Kinetic Energy

$$T = \frac{1}{2} m_2 \dot{X}_2^2 + \frac{1}{2} m_3 \dot{X}_3^2 + \frac{1}{2} J_3 \dot{\Theta}_3^2 + \frac{1}{2} m_4 \dot{X}_4^2$$
 (B.18)

### Potential Energy

$$V = \frac{1}{2} K_1 [X_2 \cos (\alpha_1^2 - \Theta_3) - X_1^2]^2 + \frac{1}{2} K_2 \Delta F^2 + \frac{1}{2} K_3 \Delta R^2 + \frac{1}{2} K_4 (X_4 - X_5)^2$$
(B.19)

# Dissipation Energy

$$D = \frac{1}{2} C_1 [\hat{X}_2 \cos (x_1 - \theta_3) - \hat{X}_1]^2 + \frac{1}{2} C_2 \hat{\lambda} F^2 + \frac{1}{2} C_3 \hat{\lambda} R^2 + \frac{1}{2} C_4 (\hat{X}_4 - \hat{X}_5)^2 + \frac{1}{2} C_5 (\hat{X}_5 - \hat{X}_5)^2 + \frac{1}{2}$$

where

$$\Delta F = \{ [X_3 - L_2 \sin \theta_3 - X_2 \cos (\alpha_1 - \theta_3)]^2 + \\ + [-(L_2 - L_5)\cos \theta_3 - H_1 \sin \theta_3 + (L_2 - L_5) + L_4 \cos \phi - \\ - L_4 \cos \alpha - X_2 \sin (\alpha_1 - \theta_3)]^2 \}^{\frac{1}{2}}$$

$$\Delta R = \{ [X_3 - L_9 \sin (\alpha_4 - \Theta_3) + L_9 \sin \alpha_4 - X_3 + L_7 \sin (\Theta_3 + \alpha_5) -$$

- 
$$L_7 \sin \alpha_5 - L_3 \sin \alpha - L_3 \sin \phi$$
]<sup>2</sup> + [L<sub>9</sub> cos ( $\alpha_4 - \Theta_5$ ) -

- 
$$L_3 \cos \alpha_5$$
 -  $L_7 \cos \alpha_5$  +  $L_7 \cos (\theta_3 + \alpha_5)$  -  $L_3 \cos \alpha$  +

$$[+ L, \cos \phi]^2$$

Before calculating  $\Delta \hat{R}$  and  $\Delta \hat{F}$ , we have to calculate  $d\alpha/dt$ .

Let

W = X<sub>4</sub> - L<sub>1</sub> sin 
$$\phi$$
 - X<sub>5</sub> + L<sub>7</sub> sin  $(\theta_3 + \alpha_5)$  - L<sub>7</sub> sin  $\alpha_5$ 

$$V = \sqrt{L_4^2 - [X_4 - L_1 \sin \phi - X_3 + L_7 \sin (\theta_3 + \alpha_5) - L_7 \sin \alpha_5]^2}$$

### Calculation of $\alpha$

$$\alpha = \tan^{-1}(U) = \tan^{-1}(\frac{W}{V})$$

$$\frac{d\alpha}{dt} = \frac{d}{dt} \tan^{-1}(U) = \frac{1}{1+U^2} \frac{du}{dt}$$

$$\frac{du}{dt} = \frac{d}{dt} \left( \frac{W}{V} \right) = \frac{V(\frac{dW}{dt}) - W(\frac{dV}{dt})}{V^2}$$

$$\frac{dW}{dt} = \frac{dW}{dX_3} + \frac{dX_3}{dt} + \frac{dW}{dX_4} + \frac{dX_4}{dt} + \frac{dW}{d\theta_3} + \frac{d\theta_3}{dt}$$

$$\frac{dV}{dt} = \frac{dV}{dX_3} \frac{dX_3}{dt} + \frac{dV}{dX_3} \frac{dX_4}{dt} + \frac{dV}{d\Theta_3} \frac{d\Theta_3}{dt}$$

$$\frac{dU}{dt} = \frac{V[\dot{X}_4 - \dot{X}_3 + L_7 \cos(\theta_3 + \alpha_5)\dot{\theta}_3]}{V^2}$$

$$-W \left\{ \frac{(-2)[X_1 - L_1 \sin \phi - X_3 + L_7 \sin (\theta_3 + \alpha_5) - L_7 \sin \alpha_5]}{2V} \right\}$$

. 
$$[\dot{X}_{1} - \dot{X}_{3} + L_{2}\cos(\theta_{3} + \alpha_{5})\dot{\theta}_{3}]$$

$$=\frac{\left[\dot{X}_{4}-\dot{X}_{3}+L_{7}\cos\left(\theta_{3}+\alpha_{5}\right)\dot{\theta}_{3}\right]}{L_{5}\cos\alpha}+\frac{\sin^{2}\alpha L_{4}^{2}}{\cos^{3}\alpha L_{4}^{3}}$$

.[
$$\dot{X}_{+}$$
 -  $\dot{X}_{3}$  + L<sub>7</sub> cos ( $\Theta_{3}$  +  $\alpha_{5}$ ) $\dot{\Theta}_{3}$ ]

# Calculation of a

$$\dot{\alpha} = \frac{1}{1 + \frac{\sin^2 \alpha}{\cos^2 \alpha}} \frac{dU}{dt}$$

$$= \frac{1}{1 + \frac{\sin^2\alpha}{\cos^2\alpha}} \left\{ \frac{\left[\mathring{X}_{+} - \mathring{X}_{3} + L_{7}\cos\left(\theta_{3} + \alpha_{5}\right)\mathring{\theta}_{3}\right]}{L_{+}\cos\alpha} + \frac{\sin^2\alpha}{\cos^3\alpha} L_{+} \right\}$$

. 
$$[\mathring{X}_{+} - \mathring{X}_{3} + L_{7} \cos (\theta_{3} + \alpha_{5})\mathring{\theta}_{3}]$$

Now we need to derive

$$\frac{d\alpha}{dX_3}$$
,  $\frac{d\alpha}{d\theta_3}$ ,  $\frac{d\alpha}{dX_4}$ ,  $\frac{d\alpha}{dX_3}$ ,  $\frac{d\alpha}{d\theta_3}$ ,  $\frac{d\alpha}{dX_4}$ 

$$\dot{\alpha} = [\dot{X}_4 - \dot{X}_3 + L_7 \cos (\theta_3 + \alpha_5) \dot{\theta}_3] \sec^2 \alpha \frac{\cos \alpha}{L_1}$$

$$\frac{d\hat{\alpha}}{dX_3} = \frac{1}{L_4} \left[ \hat{X}_4 - \hat{X}_3 + L_7 \cos \left( \theta_3 + \alpha_5 \right) \hat{\theta}_{3} \right] \frac{d}{d\hat{X}_3} \left( \sec^2 \alpha \cos \alpha \right)$$

where

$$\frac{d}{dX_3} \left( \sec^2 \alpha \cos \alpha \right) = 2 \sec \alpha \sec \alpha \tan \alpha \frac{d\alpha}{dX_3} \cos \alpha - \sec^2 \alpha \sin \alpha \frac{d\alpha}{dX_3}$$

$$\frac{d\mathring{\alpha}}{d\Theta_3} = \left[-L_7 \sin \left(\theta_3 + \alpha_5\right)\mathring{\theta}_3\right] \sec^2\alpha \cos\alpha / L_4 + \frac{1}{L_4} \left[\mathring{X}_4 - \mathring{X}_3 + L_7 \cos \left(\theta_3 + \alpha_5\right)\mathring{\theta}_3\right] \frac{d}{d\Theta_3} \left(\sec^2\alpha \cos\alpha\right)$$

where

$$\frac{d}{d\Theta_3} (\sec^2 \alpha \cos \alpha) = 2 \sec \alpha \sec \alpha \tan \alpha \frac{d\alpha}{d\Theta_3} \cos \alpha - \sec^2 \sin \alpha \frac{d\alpha}{dX_3}$$

$$\frac{d\hat{\alpha}}{dX_b} = \frac{1}{L_b} \left[ \hat{X}_b - \hat{X}_3 + L_7 \cos (\theta_3 + \alpha_5) \hat{\theta}_3 \right] \frac{d}{dX_b} \left( \sec^2 \alpha \cos \alpha \right)$$

where

$$\frac{d}{dX_{+}} \left( \sec^{2} \alpha \cos \alpha \right) = 2 \sec \alpha \sec \alpha \tan \alpha \frac{d \alpha}{dX_{+}} \cos \alpha - \sec^{2} \sin \alpha \frac{d \alpha}{dX_{+}}$$

$$\alpha = TAN^{-1}(U) = TAN^{-1}(\frac{W}{V})$$

$$\frac{d \alpha}{dX_3} = \frac{d}{dX_3} TAN^{-1}(U) = \frac{1}{1+U^2} \frac{dU}{dX_3}$$

whore

$$\frac{dU}{dX_3} = -\frac{1}{V} - \frac{W^2}{V^3}; \text{ Since } W = L_4 \sin \alpha, \quad V = L_4 \cos \alpha,$$

$$\frac{d\alpha'}{dX_3} = -\frac{1}{L_4 \cos \alpha}; \qquad \frac{d\alpha}{d\theta_3} = \frac{1}{1+U^2} \frac{dU}{d\theta_3}$$

whan

$$\frac{dU}{d\Theta_3} = L_7 \cos \left(\Theta_3 + \alpha_5\right) \left[\frac{1}{V} + \frac{1}{V} \cdot \frac{W^2}{V^2}\right]$$

$$\frac{d\alpha}{d\Theta_3} = \frac{L_7 \cos (\Theta_3 + \alpha_5)}{L_4 \cos \alpha} ; \quad \frac{d\alpha}{dX_4} = \frac{1}{L_4 \cos \alpha}$$

$$\Delta \hat{F} = [S\hat{F}1 - S\hat{F}2]^2 + [R\hat{F}1 - R\hat{F}2]^2)^{\frac{1}{2}}$$

(B.21)

$$SF1 = \dot{X}_3 - L_2 \cos \theta_3 \wedge \dot{\theta}_3$$

$$SF2 = \mathring{X}_2 \cos (\alpha_1 - \theta_3) + X_2 \sin (\alpha_1 - \theta_3) \mathring{\theta}_3$$

RF1 = 
$$(L_2 - L_5)$$
 sin  $\theta_3 \dot{\theta}_3 - H_1 \cos \theta_3 \dot{\theta}_3 + L_1 \sin \alpha \dot{\alpha}$ 

$$R^{2} = \mathring{X}_{2} \sin (\alpha_{1} - \theta_{3}) - X_{2} \cos (\alpha_{1} - \theta_{3}) \mathring{\theta}_{3}$$

$$\Delta \hat{R} = \{ [\hat{S}_1 - \hat{S}_2] + [\hat{R}_1 - \hat{R}_2]^2 \}^{\frac{1}{2}}$$
 (B.22)

$$\dot{S}_1 = \dot{X}_3 + L_9 \cos(\alpha_4 - \theta_3)\dot{\theta}_3$$

$$\dot{S}_2 = \dot{X}_3 - L_7 \cos \left(\Theta_3 + \alpha_5\right) \dot{\Theta}_3 + L_3 \cos \alpha \dot{\alpha}$$

$$\mathring{R}_1 = L_9 \sin (\alpha_4 - \theta_3)\mathring{\theta}_3$$

$$\tilde{R}_2 = L_7 \sin (\Theta_3 + \alpha_5) \tilde{\Theta}_3 - L_3 \sin \alpha \tilde{\alpha}$$

#### Rearranging

$$\Delta \ddot{F} = \left[ \ddot{X}_3 - L_2 \cos \theta_3 \dot{\theta}_3 - \ddot{X}_2 \cos (\alpha_1 - \theta_3) - \ddot{X}_2 \sin (\alpha_1 - \theta_3) \dot{\theta}_3 \right]^2$$

+ [(
$$L_2 - L_5$$
) sin  $\Theta_3$   $\dot{\Theta}_3$  -  $H_1 \cos \Theta_3$   $\dot{\Theta}_3$  +  $L_4$  sin  $\alpha$  -

$$+\dot{X}_2 \sin{(\alpha_1 - \theta_3)} + X_2 \cos{(\alpha_1 - \theta_3)}\dot{\theta}_3]^2$$
 (B.23)

$$\Delta \hat{R} = \{ [\hat{X}_3 + L_3 \cos (\alpha_4 - \Theta_3) \hat{\Theta}_3 - \hat{X}_3 + L_7 \cos (\Theta_3 + \alpha_5) \hat{\Theta}_3 - \hat{X}_3 + \hat{X}_5 \}$$

- 
$$L_3 \cos \alpha \dot{\alpha}$$
] <sup>2</sup> + [ $L_9 \sin (\alpha_4 - \theta_3) \dot{\theta}_3$  -  $L_7 \sin (\theta_3 + \alpha_5) \dot{\theta}_3$ +

+ 
$$L_3 \sin \alpha \ \alpha]^2$$
 (B.24)

a was derived earlier in this appendix

From Eq. (B.18)

$$\frac{\partial T}{\partial \dot{X}_2} = m_2 \dot{X}_2$$

$$\frac{d}{dt} \frac{\partial T}{\partial \dot{X}_2} = m_2 \ddot{X}_2$$

$$\frac{\partial T}{\partial \dot{X}_{\bullet}} = m_3 \dot{X}_3$$

$$\frac{d}{dt} \cdot \frac{\partial T}{\partial \dot{x}} = m_3 \ddot{x}_3$$

$$\frac{\partial T}{\partial \hat{\theta}_3} = J_3 \hat{\theta}_3 \qquad \frac{d}{dt} \frac{\partial T}{\partial \hat{\theta}_3} = J_3 \hat{\theta}_3$$

$$\frac{\partial T}{\partial \hat{X}_4} = m_4 \hat{X}_4 \qquad \frac{d}{dt} \frac{\partial T}{\partial \hat{X}_5} = m_4 \hat{X}_4$$

From Eq. (B.19),

$$\frac{\partial V}{\partial X_{2}} = K_{1} \left[ X_{2} \cos \left( \alpha_{1} - \theta_{3} \right) - X_{1} \right] \cos \left( \alpha_{1} - \theta_{3} \right) + \\ + \frac{1}{2} K_{2} \left[ 2 \left[ SF1 - SF2 \right] \left( -\cos \left( \alpha_{1} - \theta_{3} \right) \right) + \\ + 2 \left[ RF1 - RF2 \right] \left( -\sin \left( \alpha_{1} - \theta_{3} \right) \right) \right]$$

$$\frac{\partial V}{\partial X_3} = \frac{1}{2} K_2 \{ 2[SF1 - SF2] + 2[RF1 - RF2] L_4 \sin \alpha \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac{1}{2} K_3 \{ 2[S1 - S2] - L_3 \cos \alpha \} \frac{d \alpha}{d X_3} + \frac$$

 $\frac{d\sigma}{dX}$  was derived earlier in this appendix.

$$\frac{d\alpha}{dX_{3}} = -\frac{1}{L_{4} \cos \alpha}$$

$$\frac{\partial V}{\partial \theta_{3}} = K_{1}[X_{2} \cos (\alpha_{1} - \theta_{3}) - X_{1}] X_{2} \sin (\alpha_{1} - \theta_{3}) + \frac{1}{2} K_{2}\{2[SF1 - SF2] [-L_{2} \cos \theta_{3} - X_{2} \sin (\alpha_{1} - \theta_{3})] + \frac{1}{2} K_{2}\{2[SF1 - SF2] [(L_{2} - L_{3}) \sin \theta_{3} - H_{1} \cos \theta_{3} + X_{2} \cos (\alpha_{1} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_{3} \cos (\alpha_{4} - \theta_{3})] + \frac{1}{2} K_{3}[2[S1 - S2] [+L_$$

 $-L_7 \sin(\theta_3 + \alpha_5) + L_3 \sin^2 \frac{d\alpha}{d\theta_2}$ 

$$\frac{3V}{3X_4} = \frac{1}{2} K_2 2[RF1 - RF2] (L_4 \sin \alpha) \frac{d\alpha}{dX_4} +$$

$$\frac{1}{2} K_3 \{2[S1 - S2] (-L_3 \cos \alpha) \frac{d\alpha}{dX_4} + 2[R1 - R2] L_3 \sin \alpha \frac{d\alpha}{dX_4} + K_4 (X_4 - X_5)\}$$

 $\frac{d\alpha}{d\Theta_*}$  and  $\frac{d\alpha}{d\lambda_*}$  were derived earlier in this appendix.

$$\frac{d\alpha}{d\Theta_3} = \frac{L_7 \cos (\Theta_3 + \alpha_5)}{L_4 \cos \alpha} \frac{d\alpha}{dX_4} = \frac{1}{L_4 \cos \alpha}$$

From Eq. (B.20)

$$\frac{\partial D}{\partial \dot{X}_{2}} = C_{1}[\dot{X}_{2}\cos(\alpha_{1} - \Theta_{3}) - \dot{X}_{1}]\cos(\alpha_{1} - \Theta_{3}) + \frac{1}{2}C_{2}\{2[S\dot{F}1 - S\dot{F}2]$$

$$(-\cos(\alpha_{1} - \Theta_{3})) + 2[R\dot{F}1 - R\dot{F}2] (-\sin(\alpha_{1} - \Theta_{3}))\}$$

$$\frac{\partial D}{\partial \dot{X}_{3}} = \frac{1}{2} C_{2} \{ 2[S\dot{F}1 - S\dot{F}2] + 2[R\dot{F}1 - R\dot{F}2] [L_{3} \sin \alpha \frac{d\dot{\alpha}}{d\dot{X}_{3}}] + \frac{1}{2} C_{3} \{ 2[\dot{S}1 - \dot{S}2] (-L_{3} \cos \alpha) \frac{d\dot{\alpha}}{d\dot{X}_{2}} + 2[\dot{R}1 - \dot{R}2] / L_{3} \sin \alpha \frac{d\dot{\alpha}}{d\dot{X}_{2}} \}$$

 $d\dot{\alpha}/d\dot{x}_3$  , was derived earlier in this appendix.

$$\frac{d\dot{\alpha}}{d\ddot{X}_3} = -\frac{\sec^2\alpha\cos\alpha}{L_4}$$

$$\frac{\partial D}{\partial \hat{\theta}_3} = \frac{1}{2} C_2 \{ 2[SF1 - SF2] [-L_2 \cos \theta_3 - X_2 \sin (\alpha_1 - \theta_3)] +$$

+ 2[RF1 - RF2] [(
$$L_2 - L_5$$
) sin $\Theta_3$  -  $H_1 \cos \Theta_3$  +  $X_2 \cos (\alpha_1 - \Theta_3)$  +

+ L, 
$$\sin \alpha \frac{d^{3}\alpha}{d\dot{\Theta}_{0}}$$
 +  $\frac{1}{2}$  C<sub>3</sub>{2[\$1 - \$2] [L<sub>9</sub> cos ( $\alpha_{+}$  -  $\Theta_{3}$ ) +

+ 
$$L_7 \cos (\Theta_3 + \alpha_5)$$
 -  $L_3 \cos \frac{d \dot{\alpha}}{d \dot{\Theta}_3}$ ] + 2[R1 - R2] [L<sub>9</sub> sin ( $\alpha_4 - \Theta_3$ ) -   
-  $L_7 \sin(\Theta_3 + \alpha_5)$  +  $L_3 \sin \alpha \frac{d \dot{\alpha}}{d \dot{\Theta}_3}$ ]

$$\frac{d\hat{\alpha}}{d\hat{\theta}}$$
 was derived earlier in this appendix.

$$\frac{d \dot{\alpha}}{d \dot{\Theta}_3} = \frac{L_7 / \cos(\Theta_3 + \alpha_5)}{L_4} \cos(\Theta_3 + \alpha_5) \sec^2 \alpha \cos \alpha$$

$$\frac{\partial D}{\partial \dot{X}_{h}} = \frac{1}{2} C_{2} \left\{ \left[ R\dot{F}1 - R\dot{F}2 \right] L_{h} \sin \alpha \frac{d \dot{\alpha}}{d \dot{X}_{h}} \right\} + \frac{1}{2} C_{3} \left\{ \left[ \dot{S}1 - \dot{S}2 \right] \right\}$$

$$\int_{-L_{3}\cos\alpha}^{-L_{3}\cos\alpha} \frac{d^{\frac{1}{\alpha}}}{d\dot{x}_{+}} + [\dot{x}_{1} - \dot{x}_{2}] L_{3}\sin\alpha \frac{d^{\frac{1}{\alpha}}}{d\dot{x}_{+}} + C_{+}(\dot{x}_{+} - \dot{x}_{5})$$

 $\frac{d \dot{\alpha}}{d \dot{x}}$  was derived earlier in this appendix.

$$\frac{d\dot{\alpha}}{d\dot{X}_{4}} = \frac{\sec^{2}\alpha\cos\alpha}{L_{4}}$$

### B.4 Compression and Extension of Front Fork and Rear Shock Absorber

Since the damping is different for the extension and compression in a shock absorber, it becomes important to determine whether the shock absorber is in compression or extension.

Consider the front fork as illustrated in Fig. B6.

Original Length, QFE = 
$$\sqrt{AF^2 + BF^2}$$

New Length, QFL2 = 
$$\sqrt{(AF + RF1 - RF2)^2 + (BF + SF1 - SF2)^2}$$

The Change in Length  $\Delta = QFL - QFL2$ 

if 
$$\Delta > 0 = compression$$

if 
$$\Delta < 0$$
 = extension

Considering the rear shock as shown in Fig. B7

Original Length, QRL = 
$$\sqrt{L_3^2 + L_6^2 - 2L_3L_6\cos(\alpha_6 + \tilde{\phi})}$$

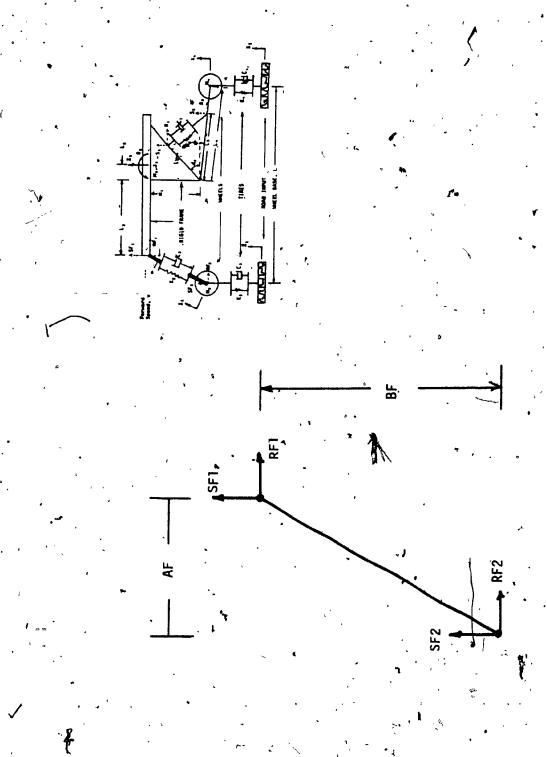


Figure B7 : Front Fork Displacement

$$cos(C) = \frac{QRL^{2^{2}} + L_{3}^{2} - L_{6}^{2}}{2 QRL L_{3}}$$

 $AR = QRL* cos(C + \phi)$ 

 $BR = QRL* sin(C + \phi)$ 

New Length, QRL2

$$= \sqrt{(AR + R1 - R2)^2 + (BR + S1 - S2)^2}$$

The change in Length, DDTR = QRL - QRL2

if DDTR > 0 ⇒ compression

if DDTR <  $0^{\bullet}$   $\Rightarrow$  extension

APPENDIX C

#### APPENDIX C

# <u>Detailed Derivation of Equations of Motion of the</u> <u>Motorcycle Suspension System (Large Displacements)</u>

The differential equations of motion for the motorcycle, using Lagrange's method, are derived in this appendix for large displacements and including the motion in the horizontal direction. The lumped mass model of the motorcycle illustrated in Fig. 2.2 can also be used for this case.

The generalized coordinates chosen are:

$$\{q\} = \{X_2, X_3, \theta_3, X_4\}^T$$

### C.1 <u>Déflection of Rear Shock Absorber</u>

Consider the rigid frame as illustrated in Figs. G.1 and C.2.

·Then

$$S_1 = b_9 \sin(360 - \alpha_4 + \theta_3) + X_3$$
 (C.1)

$$R_{1} = L_{9} \cos(360 - \alpha_{4} + \Theta_{3})$$
 (C.2)

$$SS_1 = X_3 + L_7 \sin(180 + \alpha_5 + \Theta_3)$$
 (C.3)

$$RR_1 = L_7 \cos(180 + \alpha_5 + \theta_3)$$
 (C.4)

Now taking into consideration the rear swing arm as shown in Fig. C.3, we get

$$S_2 = SS_1 + L_3 \sin \alpha \qquad (C.5)$$

$$R_2 = RR_1 + L_3 \cos \alpha \qquad (C.6)$$

Substituting for  $RR_1$  and  $SS_1$  in Eqs. (C.5) and (C.6) yields:

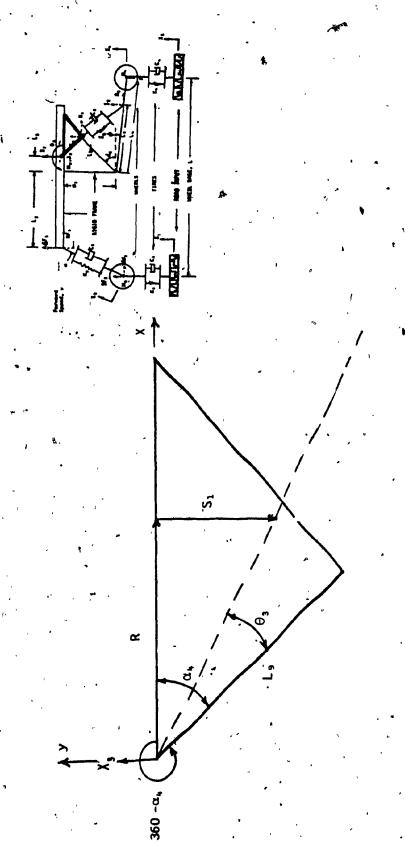
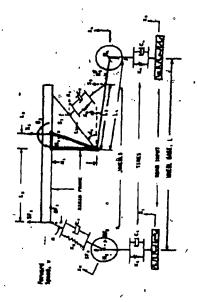


Figure Cl.: Upper Part of Rigid Frame



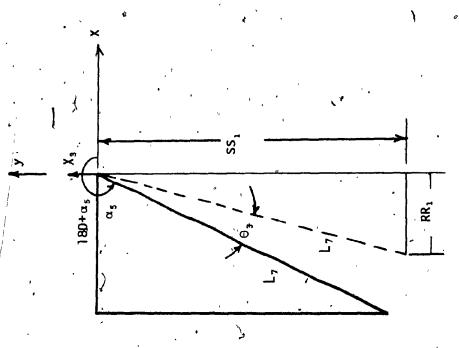


Figure C24 Lower Part of Rigid Frame

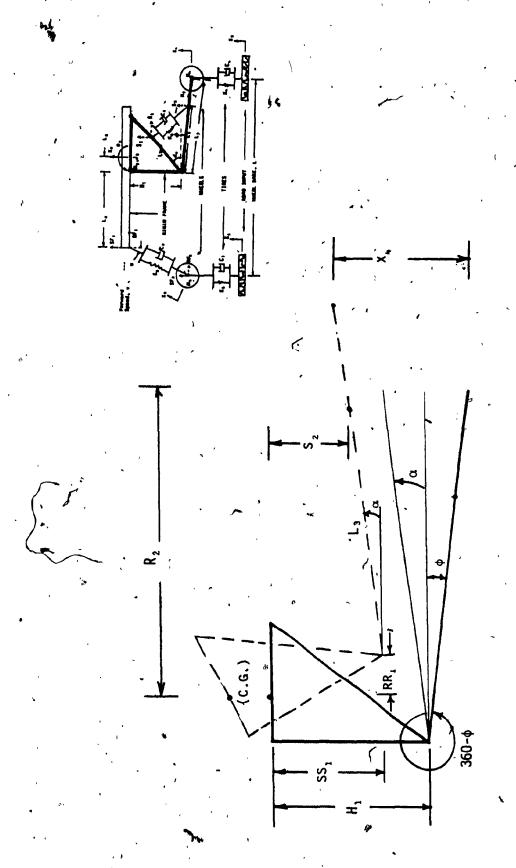


Figure C3: Rear Swing Arm of the Motorcycle

$$S_2 = X_3 + L_7 \sin(180 + \alpha_5 + \theta_3) + L_3 \sin^2 \alpha$$
 (C.7)

$$R_2 = L_7 \cos (180 + \alpha_5 + \Theta_3) + L_3 \cos \alpha$$
 (C.8)

where

$$\sin \alpha = \frac{-H_1 + L_4 \sin (360 - \phi) - SS_1 + X_4}{L_4}$$

$$\cos \alpha = \frac{\sqrt{L_4^2 - [-H_1 + L_4 \sin (360 - \phi) - SS_1 + X_4]^2}}{L_4}$$

Substituting for  $SS_1$  and  $RR_1$ ,  $\sin \alpha$  and  $\cos \alpha$  becomes

$$\sin \alpha = \frac{X_4 + L_4 \sin (360 - \phi) - H_1 - X_3 - L_7 \sin (180 + \alpha_5 + \theta_3)}{(C.9)}$$

$$\cos \alpha = \frac{\sqrt{L_4^2 - [X_4 + L_4 \sin (360 - \phi) - H_1 - X_3 - L_7 \sin (180 + \alpha_5 + \Theta_3)]^2}}{L_4} (C.10)$$

Change in length of the rear shock absorber,

DELTAR = undeformed length - New length

Referring to Fig. C.4

Undeformed length, OLR = 
$$\sqrt{(X_{11} - X_{10})^2 + (Y_{11} - Y_{10})^2}$$
  
New length, NEWLENR =  $\sqrt{(R_2 - R_1)^2 + (S_2 - S_1)^2}$ 

Therefore, .

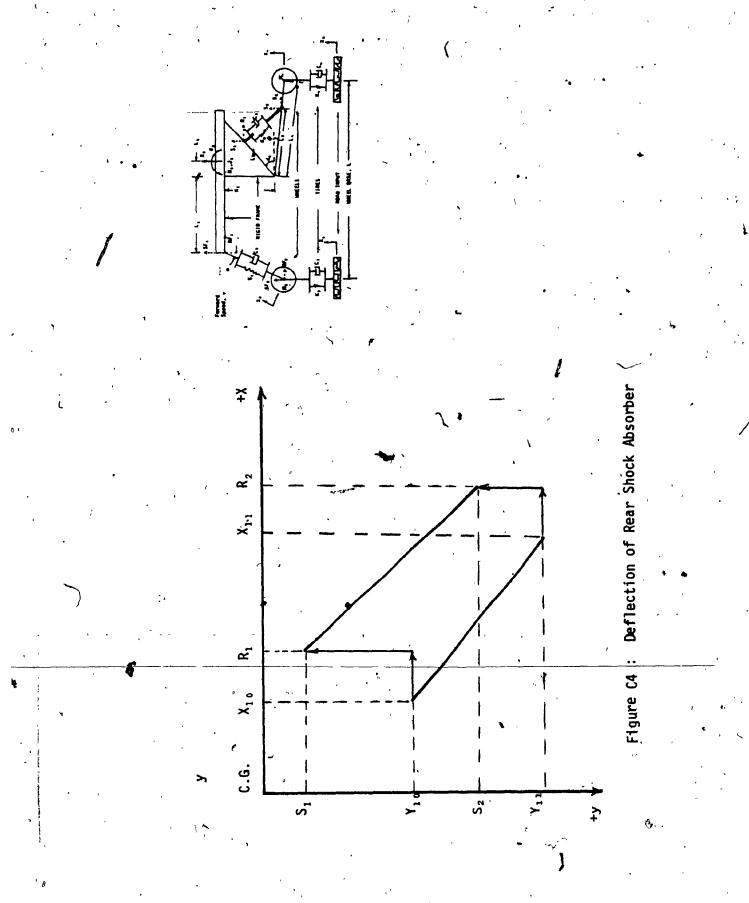
Referring to Fig. 2.2

$$Y_{10} = -H_1 + L_6 \sin \alpha_6$$

$$Y_{11} = -H_1 - L_3 \sin \phi$$

$$X_{10} = L_6 \cos \alpha_6 - L_5$$

$$X_{11} = L_3 \cos \phi - L_5$$



and  $S_1$ ,  $R_1$ ,  $S_2$ ,  $R_2$  are given by Eqs. (C.1), (C.2), and (C.7) and (C.8).

### C.2 <u>Deflection of Front Fork</u>

Referring to Fig. C.5

$$SF1/= X_3 + L_2 \sin(180 + \theta_3)$$
 (C.12)

RF1 =  $(L_2 - L_5) \cos(180 + \theta_3) + H_1 \sin(270 + \theta_3) - L_4 \cos(360 - \phi) +$ 

$$+ L_4 \cos \alpha - L_5$$
 (C.13)

SF2 = 
$$L_{20} \sin (270 - \alpha_1) - X_2 \sin (270 - (\alpha_1 - \Theta_3))$$
 (C.14)

$$RF2 = -L_2 + L_{20} \cos (270 - \alpha_1) + X_2 \cos (270 - (\alpha_1 - \Theta_3))$$
 (C.15)

Change in Length, DELTAF = Undeformed Length - New Length.

Referring to Fig. C.6,

Undeformed length, OLF =  $\sqrt{(X_{13} - \tilde{X}_{12})^2 + (Y_{13} - Y_{12})^2}$ 

New length, NEWLENF =  $\sqrt{(RF2 - RF1)^2 + (SF2 - SF1)^2}$ 

Therefore,

(C.16)

Referring to Fig. 2.2

 $X_{12} = -L_2$ 

 $X_{13} = -L_2 - L_{20} \sin \alpha_1$ 

 $Y_{12} = 0$ 

 $Y_{13} = \angle L_{20} \cos \alpha_1$ .

SF1, RF1, SF2 and RF2 are as given by Eqs. (C.12), (C.13), (C.14) and (C.15).

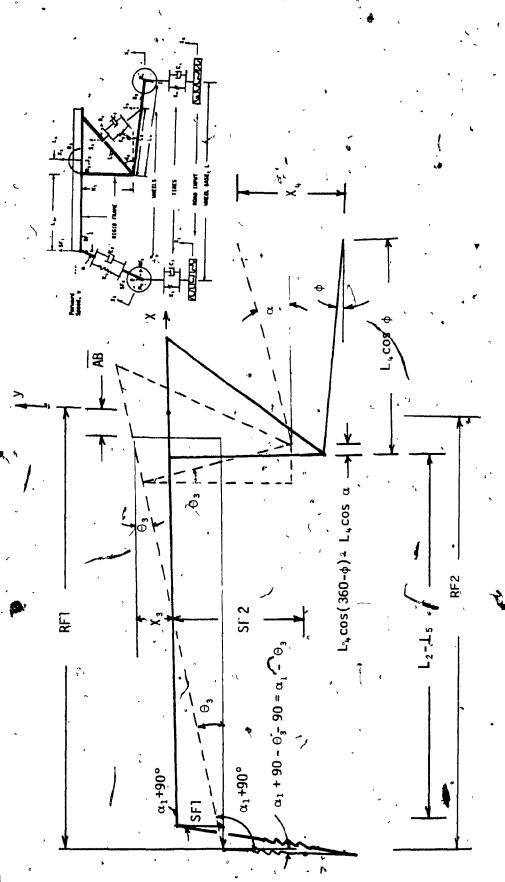
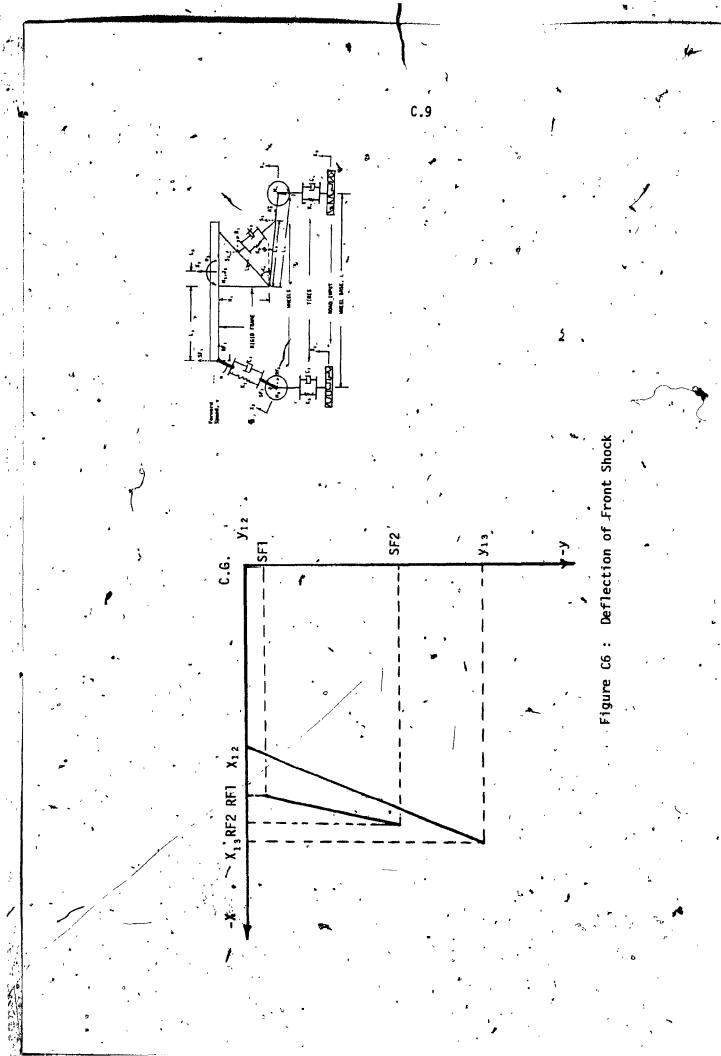


Figure C5 : Deflection of Front Fork



# C.3 Calculation of Horizontal Displacement AB

Referring to Fig. C5,

$$\overline{AB} = RF_1 + L_2 \cos \Theta_3 = (L_2 - L_5) \cos(180 + \Theta_3) + H_1 \sin(270 + \Theta_3) -$$

$$- L_4 \cos(360 - \phi) + L_4 \cos \alpha - L_5 + L_2 \cos \Theta_3 \qquad (C.17)$$

### C.4 Lagrange's Equation

The Lagrange's equation can be written as

$$\frac{d}{dt} \frac{\partial(T)}{\partial \dot{q}_i} - \frac{\partial(T)}{\partial \dot{q}_i} + \frac{\partial(V)}{\partial \dot{q}_i} + \frac{\partial(D)}{\partial \dot{q}_i} = Q_i$$
 (C.18)

#### where:

T = kinetic energy of the system

V = potential energy of the system

D = dissipation energy of the system

Q = generalized external force acting on the system

$$\{q\} = \{X_2, X_3, \Theta_3, X_4\}$$

### Kinetic Energy

$$T = \frac{1}{2} m_2 \dot{X}_2^2 + \frac{1}{2} m_3 \dot{X}_3^2 + \frac{1}{2} J_3 \dot{\Theta}_3^2 + \frac{1}{2} m_4 \dot{X}_4^2 + \frac{1}{2} m_3 \overline{AB}^2$$
 (C.19)

## Potential Energy

$$V = \frac{1}{2} K_1 [X_2 \cos (\alpha_1 - \theta_3) - X_1]^2 + \frac{1}{2} K_2 \Delta F^2 + \frac{1}{2} K_3 \Delta R^2 + \frac{1}{2} K_4 (X_4 - X_5)^2$$
 (C.20)

Dissipation Energy

where

$$\Delta F = 0 LF = \{ [-L_{2}^{2} + L_{20} \cos (270 - \alpha_{1}) + X_{2} \cos (270 - \alpha_{1} + \Theta_{3}) - (L_{2} - L_{5}) \cos (180 + \Theta_{3}) - H_{1} \sin (270 + \Theta_{3}) + \\ + L_{4} \cos (360 - \phi) - L_{4} \cos \alpha + L_{5}]^{2} + [-L_{2} + L_{20} \cos (270 - \alpha_{1}) + \\ X_{2} \cos (270 - \alpha_{1} + \Theta_{3}) - X_{3} - L_{2} \sin (180 + \Theta_{3}) ]^{2} \}^{\frac{1}{2}}$$

$$\Delta R = 0 LR - \{ [L_{7} \cos (180 + \alpha_{5} + \Theta_{3}) + L_{3} \cos \alpha - \\ -L_{9} \cos (360 - \alpha_{4} + \Theta_{3}) ]^{2} + [X_{3} + L_{7} \sin (180 + \alpha_{5} + \Theta_{3}) + L_{3} \sin \alpha - \\ -L_{9} \cos (360 - \alpha_{4} + \Theta_{3}) ]^{2} + [X_{3} + L_{7} \sin (180 + \alpha_{5} + \Theta_{3}) + L_{3} \sin \alpha - \\ -L_{9} \cos (360 - \alpha_{4} + \Theta_{3}) ]^{2} + [X_{3} + L_{7} \sin (180 + \alpha_{5} + \Theta_{3}) + L_{3} \sin \alpha - \\ -L_{9} \cos (360 - \alpha_{4} + \Theta_{3}) ]^{2} + [X_{3} + L_{7} \sin (180 + \alpha_{5} + \Theta_{3}) + L_{3} \sin \alpha - \\ -L_{9} \cos (360 - \alpha_{4} + \Theta_{3}) ]^{2} + [X_{3} + L_{7} \sin (180 + \alpha_{5} + \Theta_{3}) + L_{3} \sin \alpha - \\ -L_{9} \cos (360 - \alpha_{4} + \Theta_{3}) ]^{2} + [X_{3} + L_{7} \sin (180 + \alpha_{5} + \Theta_{3}) + L_{3} \sin \alpha - \\ -L_{9} \cos (360 - \alpha_{4} + \Theta_{3}) ]^{2} + [X_{1} + L_{1} + L_{2} + L_{3} + L_{4} + L_{4} + L_{5} +$$

- L<sub>9</sub> sin  $(360 - \alpha_4 + \theta_3) - X_3]^2$ 

Before calculating  $\overrightarrow{AB}$ ,  $\Delta \mathring{R}$ ,  $\Delta \mathring{F}$ , we have to calculate d $\alpha/dt$  (detailed derivation was performed in Appendix-B).

$$\dot{\alpha} = \frac{1}{1 + \frac{\sin^2 \alpha}{\cos^2 \alpha}} + \frac{\left[ \dot{X}_4 - \dot{X}_3 + L_7 \cos (\Theta_3 + \alpha_5) \dot{\Theta}_3 \right]}{L_4 \cos \alpha} + \frac{\sin^2 \alpha^2}{\cos^3 \alpha} \left[ \dot{X}_4 - \dot{X}_3 + L_7 \cos (\Theta_3 + \alpha_5) \dot{\Theta}_3 \right]$$

# Calculations of AB, AR, AF

$$\overline{AB} = -(L_2 - L_5) \sin(180 + \Theta_3)\dot{\Theta}_3 + H_1\cos(270 + \Theta_3)\dot{\Theta}_3 - L_4\sin\alpha \dot{\alpha} - L_2\sin^2\Theta_3\dot{\Theta}_3$$
$$- L_2\sin^2\Theta_3\dot{\Theta}_3 + H_1\sin\Theta_3\dot{\Theta}_3 - L_4\sin\alpha \dot{\alpha} - L_2\sin\Theta_3\dot{\Theta}_3.$$

Assuming that the initial velocities are zero

$$\dot{\Delta}R = \sqrt{(\mathring{R}_2 - \mathring{R}_1)^{\frac{1}{2}} + (\mathring{S}_2 - \mathring{S}_1)^2}$$

$$\dot{\$}_1 = L_9 \cos (360 - \alpha_4 + \Theta_3) \dot{\Theta}_3 + \dot{\chi}_3$$

$$\dot{R}_1 + -L_9 \sin (360 - \alpha_4 + \Theta_3)\dot{\theta}_3$$

$$\dot{S}_2 = X_3 + \dot{L}_7 \cos (180 + \alpha_5 + \Theta_3) \dot{\Theta}_3 + \dot{L}_3 \cos \alpha \dot{\alpha}$$

$$\ddot{R}_2 = -L_7 \sin (180 + \alpha_5 + \Theta_3) \dot{\Theta}_3 - L_3 \sin \alpha \dot{\alpha}$$

$$\Delta \hat{F} = \sqrt{(R\hat{F}2 - R\hat{F}1)^2 + (S\hat{F}2 - S\hat{F}1)^2}$$

$$SF1 = \mathring{X}_3 + L_2 \cos (180 + \Theta_3)\mathring{\Theta}_3$$

RF1 = 
$$-(L_2 - L_5) \sin(180 + \theta_3)\dot{\theta}_3 + H_1\cos(270 + \theta_3)\dot{\theta}_3 - L_4\sin\alpha \dot{\alpha}$$

$$SF2 = -\dot{X}_2 \sin (270 - \alpha_1 + \Theta_3) - \dot{X}_2 \cos (270 - \alpha_1 + \Theta_3)\dot{\Theta}_3$$

$$RF2 = \mathring{X}_2 \cos (270 - \alpha_1 + \Theta_3) - X_2 \sin (270 - \alpha_1 + \Theta_3) \mathring{\Theta}_3$$

From Eq. (C.19),

$$\frac{\partial T}{\partial \dot{X}_3} = m_2 \dot{X}_2$$

$$\frac{\partial T}{\partial \dot{X}_3} = m_3 \dot{X}_3 + m_3 \overline{AB} \cdot \frac{d \overline{AB}}{d \dot{X}_3}$$

$$\frac{\partial T}{\partial \dot{\Theta}_3} = J_3 \dot{\Theta}_3 + m_3 \overrightarrow{AB} \cdot \frac{d \overrightarrow{AB}}{c \overrightarrow{\Theta}_3}$$

$$\frac{\partial T}{\partial \hat{X}_3} = m_4 \hat{X}_4 + m_3 \overline{AB} \cdot \frac{d \overline{AB}}{d \hat{X}_4}$$

where

$$\frac{d\overline{AB}}{d\hat{X}_3} = -L_4 \sin \alpha \frac{d\alpha}{d\hat{X}_3}$$

where

$$\frac{d\dot{\alpha}}{d\dot{\chi}_3} = -\frac{1}{1+\tan^2\alpha} \cdot \frac{1}{L_4\cos\alpha} - \frac{1}{1+\tan^2\alpha} \cdot \frac{\sin^2\alpha}{\cos^3\alpha L_4}$$

Upon substitution and rearranging

$$\frac{d \stackrel{\rightarrow}{AB}}{d \stackrel{\rightarrow}{A}} = \tan \alpha$$

$$\frac{d \stackrel{\rightarrow}{AB}}{d \stackrel{\rightarrow}{\Theta}} = (L_2 - L_5) \sin \Theta_3 + H_1 \sin \Theta_3 - L_2 \sin \Theta_3 - L_4 \sin \alpha_5 \frac{d\alpha}{d \Theta_3}$$

where

$$\frac{d\dot{\alpha}}{d\dot{\theta}_{3}} = \frac{1}{1 + \tan^{2}\alpha} \frac{1}{L_{4} \cos\alpha} L_{7} \cos\left(\theta_{3} + \alpha_{5}\right) + \frac{1}{1 + \tan^{2}\alpha} \frac{\sin^{2}\alpha}{\cos^{3}\alpha} L_{4} L_{7} \cos\left(\theta_{3} + \alpha_{5}\right)$$

Upon substituting and rearranging

$$\frac{\partial \overline{AB}}{\sqrt[\alpha]{\theta_3}} = (L_2 - L_5) \sin \theta_3 + H_1 \sin \theta_3 - L_2 \sin \theta_3 - L_7 \cos (\theta_3 + \alpha_5) \tan \alpha$$

$$\frac{d\overline{AB}}{dX^{4}} = -L_{4}\sin\alpha \frac{d\dot{\alpha}}{dX_{4}} ; \quad \frac{d\dot{\alpha}}{dX_{4}} = \frac{1}{1 + \tan^{2}\alpha} \left[ \frac{1}{L_{4}\cos\alpha} + \frac{\sin^{2}\alpha}{\cos^{2}\alpha L_{4}} \right]$$

Upon substituting and rearranging

$$\frac{d\overline{AB}}{d\overline{X}_{4}} = -\tan \alpha ; \quad \text{Also} \quad \frac{d}{dt} \quad \frac{\partial T}{\partial \dot{X}_{2}} = m_{2}\ddot{X}_{2}$$

$$\frac{d}{dt} \quad \frac{\partial T}{\partial \dot{X}_{3}} = m_{3}\ddot{X}_{3} + m_{3}\frac{\dot{AB}}{\dot{AB}} \quad \frac{d}{dt} \left(\frac{d\overline{AB}}{d\dot{X}_{3}}\right) + m_{3}\frac{d\overline{AB}}{d\dot{X}_{3}} \quad \frac{d\overline{AB}}{dt}$$

$$\frac{d}{dt} \quad \frac{\partial T}{\partial \dot{\Theta}_{3}} = J_{3}\ddot{\Theta}_{3} + m_{3}\frac{\dot{AB}}{\dot{AB}} \quad \frac{d}{dt} \left(\frac{d\overline{AB}}{d\dot{\Theta}_{3}}\right) + m_{3}\frac{d\overline{AB}}{\dot{\Phi}_{3}} \quad \frac{d\overline{AB}}{dt}$$

$$\frac{d}{dt} \quad \frac{\partial T}{\partial \dot{X}_{4}} = m_{4}\ddot{X}_{4} + m_{3}\frac{\dot{AB}}{\dot{AB}} \quad \frac{d}{dt} \left(\frac{d\overline{AB}}{\dot{AB}}\right) + m_{3}\frac{d\overline{AB}}{\dot{\Phi}_{3}} \quad \frac{d\overline{AB}}{\dot{\Phi}_{4}}$$

where

$$\frac{d}{dt} \left( \frac{d \overline{AB}}{d \dot{X}_3} \right) = \sec^2 \alpha \dot{\alpha}$$

$$\frac{d}{dt} \left( \frac{d \overrightarrow{AB}}{d \mathring{\theta}_3} \right) = \left( L_2 - L_5 \right) \cos \theta_3 \mathring{\theta}_3 + H_1 \cos \theta_3 \mathring{\theta}_3 - L_2 \cos \theta_3 \mathring{\theta}_3 +$$

 $L_7 \sin (\Theta_3 + \alpha_5) \Theta_3 \tan \alpha - L_7 \cos (\Theta_7 / \alpha_5) \sec^2 \alpha \alpha$ 

$$\frac{d}{dt} \left( \frac{d \overline{AB}}{d\mathring{X}_{+}} \right) = - \sec^{2} \alpha \, \mathring{\alpha}$$

$$\frac{d \overline{AB}}{dt} = (L_2 - L_5) \cos \theta_3 \dot{\theta}_3^2 + (L_2 - L_5) \sin \theta_3 \dot{\theta}_3 + H_1 \cos \theta_3 \dot{\theta}_3^2 +$$

 $H_1 \sin \Theta_3 \ddot{\Theta}_3^2 - L_4 \cos \alpha \dot{\alpha}^2 - L_4 \sin \alpha \ddot{\alpha} + L_2 \sin \Theta_3 \dot{\Theta}_3^2 - L_2 \cos \Theta_3 \ddot{\Theta}_3$ 

### Calculation of $\alpha$

Rewriting  $\dot{\alpha}$  ( $\dot{\alpha}$  is taken from Appendix B)

$$\dot{\alpha} = \frac{\dot{X}_4 - \dot{X}_3 + L_7 \cos (\Theta_3 + \alpha_5)\dot{\Theta}_3}{L_4 \sin^2 \alpha} + \frac{\sin^2 \alpha [\dot{X}_4 - \dot{X}_3 + L_7 \cos (\alpha_3 + \Theta_5)\dot{\Theta}_3]}{L_4 \cos \alpha + \frac{L_4 \sin^2 \alpha \cos \alpha}{\cos \alpha}}$$

$$\frac{\tan^{2}\alpha[\dot{X}_{4} - \dot{X}_{3} + L_{7}\cos(\Theta_{3} + \alpha_{5})\dot{\Theta}_{3}] + [\dot{X}_{4} - \dot{X}_{3} + L_{7}\cos(\Theta_{3} + \alpha_{5})\dot{\Theta}_{3}]}{1 + \sin^{2}\alpha}$$

$$L_{\psi}\cos\alpha + \frac{L_{\psi}\sin^{2}\alpha}{\cos\alpha}$$

$$[\mathring{X}_4 - \mathring{X}_3 + L_7 \cos (\Theta_3 + \alpha_5) \mathring{\Theta}_3] [\tan^2 \alpha + 1]$$

$$\frac{L_{4}\cos^{2}\alpha + L_{4}\sin^{2}\alpha}{\cos^{4}\alpha}$$

=  $[\mathring{X}_4 - \mathring{X}_3 + L_7 \cos (\Theta_3 + \alpha_5)\mathring{\Theta}_3] \sec^2 \alpha \cos \alpha / \mathring{L}_4$ 

Therefore.

$$\ddot{\alpha} = \left[ \ddot{X}_4 - \ddot{X}_3 + L_7 \cos \left( \Theta_3 + \alpha_5 \right) \ddot{\Theta}_3 - L_7 \sin \left( \Theta_3 + \alpha_5 \right) \dot{\Theta}_3^2 \right] \frac{\sec^2 \alpha \cos \alpha}{L_4}$$

$$+ \left[ \dot{X}_4 - \dot{X}_3 + L_7 \cos \left( \Theta_3 + \alpha_5 \right) \dot{\Theta}_3 \right] \left[ -\sec^2 \alpha \frac{\sin \alpha}{L_4} \dot{\alpha} + \frac{\cos \alpha}{L_4} 2 \sec \alpha .\sec \alpha \tan \alpha \dot{\alpha} \right]$$

Calculation of Terms  $\frac{\partial(T)}{\partial q_1}$ 

$$\frac{\partial T}{\partial X_2} = m_3 \overrightarrow{AB} \frac{d \overrightarrow{AB}}{d X_2}$$

$$\frac{\partial T}{\partial X_3} = m_3 \frac{\dot{AB}}{\dot{AB}} \frac{\dot{AB}}{\dot{dX}_3}$$

$$\frac{\partial T}{\partial \Theta_3} = m_3 \frac{\vec{AB}}{\vec{AB}} \frac{\vec{AB}}{\vec{AB}}$$

$$\frac{\partial T}{\partial X_{+}} = m_{3} \overline{AB} \frac{d \overline{AB}}{d X_{+}}$$

where

$$\frac{d\overline{AB}}{dX_2} = 0$$

$$\frac{d\overline{AB}}{dX_2} = -L_4 \sin\alpha \frac{d\alpha}{dX_3} - L_4 \cos\alpha \frac{d\alpha}{dX_3} \dot{\alpha}$$

$$\frac{d\overline{AB}}{d\Theta_3} = (L_2 - L_5) \cos \Theta_3 \dot{\Theta}_3 + H_1 \cos \Theta_3 \dot{\Theta}_3 - L_2 \cos \Theta_3 \dot{\Theta}_3 - L_4 \sin \alpha \frac{d\dot{\alpha}}{d\Theta_3} - L_5 \cos \Theta_3 \dot{\Theta}_3 + H_5 \cos \Theta_3 \dot{\Theta}_3 - L_5 \cos \Theta_3 \dot{\Theta}_3 - L_5 \sin \alpha \frac{d\dot{\alpha}}{d\Theta_3} - L_5 \cos \Theta_3 \dot{\Theta}_3 - L_5 \cos \Theta_3 \dot{$$

$$-L_4 \cos \alpha \frac{d\alpha}{d\Theta_3} \dot{\alpha}$$

$$\frac{d \overrightarrow{AB}}{dX_{+}} = -L_{+} \sin \alpha \frac{d \dot{\alpha}}{dX_{+}} - L_{+} \cos \alpha \frac{d \dot{\alpha}}{dX_{+}} \dot{\alpha}$$

Derivation of

$$\frac{d\alpha}{dX_3}$$
,  $\frac{d\alpha}{d\Theta_3}$ ,  $\frac{d\alpha}{dX_4}$ ,  $\frac{d\alpha}{dX_5}$ ,  $\frac{d\alpha}{d\Theta_3}$ ,  $\frac{d\alpha}{dX_4}$ 

can be found in Appendix B and the final form is repeated here for convenience.

$$\frac{d\alpha}{dX_3} = -\frac{1}{L_4 \cos \alpha}$$

$$\frac{d\alpha}{d\Theta_3} = \frac{L_7 \cos (\Theta_3 + \alpha_5)}{L_4 \cos \alpha}$$

$$\frac{d\alpha}{dX_4} = \frac{1}{L_4 \cos \alpha}$$

W.

$$\frac{d\dot{\alpha}}{dX_4} = \frac{1}{L_4} \left[ \dot{X}_4 - \dot{X}_3 + L_7 \cos \left( \theta_3 + \alpha_5 \right) \dot{\theta}_3 \right] \left[ 2 \sec^2 \alpha \tan \alpha \, \frac{d\alpha}{dX_3} \cos \alpha \right] - \sec^2 \alpha \sin \alpha \, \frac{d\alpha}{dX_3} \left[ \cos \alpha + \cos^2 \alpha \sin \alpha \, \frac{d\alpha}{dX_3} \right]$$

$$\frac{d\dot{\alpha}}{d\theta_3} = \left[-L_7 \sin \left(\theta_3 + \alpha_5\right)\dot{\theta}_3^*\right] \sec^2\alpha \frac{\cos\alpha}{L_4} + \frac{1}{2}$$

$$\frac{1}{L_4} \left[ \mathring{X}_4 - \mathring{X}_3 + L_7 \cos \left( \Theta_3 + \alpha_5 \right) \mathring{\Theta}_3 \right] \left[ 2 \sec^2 \alpha \tan \alpha \frac{d\alpha}{d\Theta_3} \cos \alpha - \sec^2 \alpha \sin \alpha \frac{d\alpha}{dX_3} \right]$$

$$\frac{d\mathring{\alpha}}{dX_{4}} = \frac{1}{L_{4}} \left[\mathring{X}_{4} - \mathring{X}_{3} + L_{7} \cos \left(\Theta_{3} + \mathring{\alpha}_{5}\right)\mathring{\Theta}_{3}\right] \left[2 \sec^{2} \alpha \tan \alpha \frac{d\alpha}{dX_{4}} \cos \alpha - \sec^{2} \alpha \sin \alpha \frac{d\alpha}{dX_{4}}\right]$$

Calculation of Terms 
$$(\frac{\partial V}{\partial q_i})$$

$$\frac{\partial V}{\partial X_2} = K_1 \left[ X_2 \cos (\alpha_1 - \Theta_3) - X_1 \right] \cos (\alpha_1 - \Theta_3) + \\ + K_2 \Delta F \left( -\frac{1}{2} \right) \left[ (RF2 - RF1)^2 + (SF2 - SF1)^2 \right]^{-\frac{1}{2}} \left[ 2(RF2 - RF1) \right].$$

$$\cdot \cos (270 - \alpha_1 + \Theta_3) + 2(SF2 - SF1) \cos (270 - \alpha_1 + \Theta_3) \right]$$

$$\frac{\partial V}{\partial X_3} = K_2 \Delta F \cdot \left(-\frac{1}{2}\right) \left[ (RF2 - RF1)^2 + (SF2 - SF1)^2 \right]^{\frac{1}{2}}$$

$$\left\{ \left[ 2(RF2 - RF1) \cdot \left(\frac{L_4 \sin \alpha}{L_4 \cos \alpha}\right) + 2(SF2 - SF1) \cdot (-1) \right] + K_3 \Delta R \cdot \left(-\frac{1}{2}\right) \cdot \left[ (R2 - R1)^2 + (S2 - S1)^2 \right]^{-\frac{1}{2}} \left[ 2(R2 - R1) \cdot \left(\frac{-L_3 \sin \alpha}{L_4 \cos \alpha}\right) + 2(S2 - S1) \cdot \frac{L_3 \cos \alpha}{L_4 \cos \alpha} \right] \right\}$$

$$\frac{\partial V}{\partial \theta_3} = K_1 [X_2 \cos (\alpha_1 - \theta_3) - X_1] X_2 \sin (\alpha_1 - \theta_3) + \\ K_2 \Delta F (-\frac{1}{2}) [RF2 - RF1)^2 + (SF2 - SF1)^2]^{-\frac{1}{2}} \{ [2(RF2 - RF1)] \\ (-X_2 \sin (270 - \alpha_1 + \theta_3) + (L_2 - L_5) \sin (180 + \theta_3) - \\ -H_1 \cos (270 + \theta_3) + L_4 \sin \alpha \frac{L_7 \cos (\theta_3 + \alpha_5)}{L_4 \cos \alpha} ] + \\ + [2(SF2 - SF1) (-X_2 \sin (270 - \alpha_1 + \theta_3) - L_2 \cos (180 + \theta_3)] + \\ K_3 \Delta R (-\frac{1}{2}) [(R1 - R2)^2 + (S2 - S1)^2]^{\frac{1}{2}} \{ [2(R2 - R1)] \\ (-L_7 \sin (180 + \alpha_5 + \theta_3) - L_3 \sin \alpha \frac{L_7 \cos (\theta_3 + \alpha_5)}{L_4 \cos \alpha} + \\ + L_9 \sin (360 - \alpha_4 + \theta_3))] + [2(S2 - S1) L_7 \cos (180 + \alpha_5 + \theta_3) + \\ + L_3 \cos \alpha \frac{L_7 \cos (\theta_3 + \alpha_5)}{L_4 \cos \alpha} - L_9 \cos (360 - \alpha_4 + \theta_3)] \}$$

$$\frac{\partial V}{\partial X_4} = K_4 (X_4 - X_5) + K_2 \Delta F (-\frac{1}{2}) [RF2 - RF1)^2 + (SF2 - SF1)^2]^{-\frac{1}{2}}$$

$$2(RF2 - RF1) L_4 \sin \alpha \frac{1}{L_4 \cos \alpha} + K_3 \Delta R (-\frac{1}{2}) [(R2 - R1)^2 + \\ + (S2 - S1)^2]^{-\frac{1}{2}} \{ 2(R2 - R1) (-L_3 \sin \alpha) \frac{1}{L_4 \cos \alpha} + K_3 \Delta R (-\frac{1}{2}) (-L_3 \cos \alpha + \frac{1}{2}) (-\frac{1}{2} \cos \alpha) \}$$

+ 2(S2-S1) L<sub>4</sub>  $\cos \alpha \frac{1}{L_4 \cos \alpha}$ 

-First we derive

$$\frac{d\overset{\bullet}{\alpha}}{d\mathring{X}_3} = \frac{1}{2} \frac{\sec^2\alpha \cos\alpha}{L_4}$$

$$\frac{d \dot{\alpha}}{d \dot{\theta}_3} = \frac{L_7}{L_4} \cos(\theta_3 + \alpha_5) \sec^2 \alpha \cos \alpha$$

$$\frac{d\dot{\alpha}}{d\dot{X}_{\mu}} = \frac{\sec^2 \cos \alpha}{L_{\mu}}$$

$$\frac{\partial \mathcal{D}}{\partial \dot{\mathbf{X}}_2} = C_1 [\dot{\mathbf{X}}_2 \cos (\alpha_1 - \Theta_3) - \dot{\mathbf{X}}_1] \cos (\alpha_1 - \Theta_3) +$$

$$+\frac{1}{2}C_2\{2(R^2-R^1)\cos(270-\alpha_1+\Theta_3)+$$

. + 2 - SF1) (-sin (270 - 
$$\alpha_1$$
 +  $\Theta_3$ ))

$$\frac{\partial D}{\partial \hat{X}_3} = \frac{1}{2} C_2 \left\{ 2(R\hat{F}_2 - R\hat{F}_1) \right\} L_4 \cos \left( \frac{-\sec^2 \alpha \cos \alpha}{L_4} \right) +$$

+ 2(SF2 - SF1-) (-1)} + 
$$\frac{1}{2}$$
 C<sub>3</sub> { 2(R2 - R1) (-L<sub>3</sub> sin  $\alpha$  ).

$$\left(\frac{-\sec^2\alpha\cos\alpha}{L_4}\right) + 2(\$2 - \$1) L_3\cos\alpha \left(\frac{-\sec^2\alpha\cos\alpha}{L_4}\right)$$

$$\frac{1}{3\theta_3} = \frac{1}{2} C_2 \{ 2(R^2 - R^1) [-X_2 \sin(270 - \alpha_1 + \theta_3)] +$$

+ 
$$(L_2 - L_5)$$
sin  $(180 + \Theta_3)$  -  $H_1 \cos (270 + \Theta_3)$  +

+ 
$$L_{4} \sin \frac{L_{7}}{L_{8}} \cos(\Theta_{3} + \alpha_{5}) \sec^{2}\alpha \cos \alpha$$
] +

+ 2(SF2 - SF1) [-
$$X_2$$
 cos (270 -  $\alpha_1$  +  $\Theta_3$ ) -  $L_2$  cos (180 +  $\Theta_3$ )]} +

+ 
$$\frac{1}{2}$$
 C<sub>3</sub> [2[R2 - R1] [-L<sub>7</sub> sin (180 +  $\alpha_5$  +  $\Theta_3$ ), - L<sub>3</sub> sin  $\alpha$ .

$$\frac{L_7}{L_4}\cos(\Theta_3+\alpha_4)\sec^2\alpha\cos\alpha+L_9\sin(360-\alpha_4+\Theta_3)]+$$

+ 2[\$2-\$1] [
$$L_7 \cos (180 + \alpha_5 + \Theta_3) + L_3 \cos \alpha$$
.

$$\frac{L_7}{L_4}\cos(\Theta_3 + \alpha_4) \sec^2\alpha\cos\alpha - L_9\cos(360 - \alpha_4 + \Theta_3)]$$

$$\frac{\partial D}{\partial \dot{X}_{4}} = C_{4} (\dot{X}_{4} - \dot{X}_{5}) + \frac{1}{2} C_{2} \{ 2[RF2 - RF1] [L_{4} s + n \alpha \frac{\sec^{2} \cos \alpha}{L_{4}}] +$$

$$\frac{1}{2} C_3 \left[ 2 \left[ \frac{R}{2} - \frac{R}{1} \right] \left[ -L_3 \sin \alpha \frac{\sec^2 \alpha \cos \alpha}{L_4} \right] +$$

+ 2[\$2-\$1] [L<sub>3</sub> cos 
$$\alpha \frac{\sec^2 \cos \alpha}{L_4}$$
]

APPENDIX D

#### APPENDIX D-

#### Adams Predictor-Corrector Method

This appendix gives the outline of the numerical solution of the initial value problem for first order systems of ordinary differential equations.

$$y' = f(t,y),$$
  $a \le t \le b,$   $y(t) = \alpha$ 

The method used in this thesis is the variable-step, variable-order Adams predictor-corrector method [17, 18, 29].

This is a multi-step method whose difference equation for finding the approximation  $W_{i+1}$  of the mesh point  $t_{i+1}$  can be represented by

$$W_{i+1} = A_{m-1} = A_{m-2} = A_{i-1} + ... + A_{o} = A_{i+1-m} + A_{i+1-m}$$

where

m = integer greater than 1

$$i = m-1, m, ... N-1$$

Starting values:  $W_0 = \alpha_0$ ,  $W_1 = \alpha_1$ ,  $W_2 = \alpha_2$ , ...,  $W_{m-1} = \alpha_{m-1}$ h = (b-a)/N

If  $b_m = 0$ , then the method is explicit;

if  $b_m \neq 0$ , then the method is implicit.

In using predictor-corrector methods with variable step size, it is necessary to

a) have a method for obtaining the necessary starting value initially,

- b) have a method for obtaining the necessary values of y at half steps when the interval is halved, and  $^{\flat}$
- c) have a method for obtaining the flecessary values of y when the interval is doubled.

Special formulae can be worked out for each of these three situations. However, a fairly ideal combination is to use the fourth-order Runge-Kutta method together with a fourth-order predictor-corrector

### Predictor:

$$W_0 = \alpha_0$$
,  $W_1 = \alpha_1$ ,  $W_2 = \alpha_2$ ,  $W_3 = \alpha_3$   
 $W_{i+1} = W_i + \frac{h}{2y} (55 f_{i+1} - 59 f_{i-1} + 37 f_{i-2} - 9 f_{i+3})$ 

### Corrector:

$$W_0 = \alpha_0^2$$
;  $W_1 = \alpha_1$ ;  $W_2 = \alpha_2$   
 $W_{i+1} = W_i + \frac{h}{2y} (9 f_{i+1} + 19 f_{i-1} + f_{i-2})$ 

The Runge-Kutta method can then be used for starting the solution initially for halving, and for doubling, while predictor-corrector pair can be used for normal continuation when the step size is kept fixed.