

P 1.06 PROCESSNET

Annual Meeting on Reaction Engineering 2019 together with subject division Multiphase Flows Würzburg, Germany, May 27 – 29, 2019

Cutting of rising bubbles by a wire without contact

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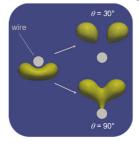
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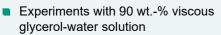
Motivation

- Widespread use of bubble columns in industry with high optimization potential
- Installation of internals in the reactor to break up the bubbles
 - Increase of the interfacial area
 - Increase of heat and mass transfer

What is the influence of wire material on bubble breakup in reality?



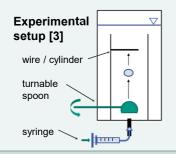
Numerical simulations predict strong effect of contact angle θ on bubble breakup behavior [2]



Use of wire meshes

as catalyst carriers [1]

 Recording of bubble cutting process by high-speed camera



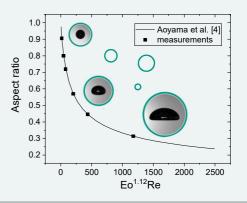
Experiments

- Variation of cylinder diameter d_c
 and material (contact angle θ)
 - **d**_c = 3mm, 4mm, 5mm
 - Glass θ ≈ 40°, Teflon θ ≈ 90°,

<u>hydrophobic coating</u> θ ≈ 150°

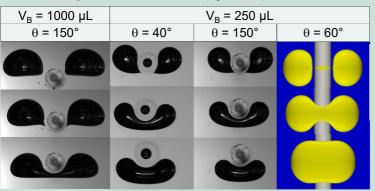
Bubble Volumes V _B / μL	50, <u>250</u> , 500, <u>1000</u>
Equivalent diameter / mm	4.6 - 12.4
Eötvös number Eo / -	3.8 - 27.3
Morton number Mo / -	0.0164

Image analysis with Matlab and ImageJ



Results

Bubble cutting at various conditions (d_c = 4mm)



Experimental recordings (side view)

Numerical simulation, bottom view [6]

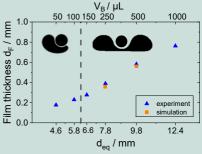
- Bubble size and velocity affect film thickness during cutting
- Formation of satellite bubbles during breakup of large bubbles





Formation of small satellite bubbles by fragmentation of a gas thread during bubble breakup





Increasing film thickness with V_B [5]

Conclusions

- Separation of bubbles and cylinder by a uniform liquid film
- No influence of cylinder wettability on bubble cutting process





- [1] Höller et al., Ind. Eng. Chem. Res. 40 (2001) 1575-1579
- [2] Cai et al., Catalysis Today 273 (2016) 151-160
- [3] Q. Segers, PhD thesis, TU Eindhoven, 2015
- [4] Aoyama et al., Int. J. Multiphase Flow 79 (2016), 23 -30
- [5] P. Rohlfs, Bachelor thesis, KIT, 2018
- [6] S. Wang, Master thesis, KIT, 2019