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Research Article

Design of PCB Impedance Matching Inductors and Antennas for Single-Chip Communication Systems

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This paper presents the design of an inductor and an antenna for a portable device with GPS and FM capabilities. The inductor is designed to operate at the lower frequency FM band as part of a matching network and the antenna is designed to operate at the higher frequency GPS L1 band. The FR4 PCB used has a thickness of 1.6 mm with a dielectric constant of 3.8 and has two metallization layers. The inductor is designed with 1.5 mm trace width, 3.5 turns, and has a dimension of 14.5 mm \times 14.5 mm. It has an inductance of 95 nH, a resistance of 2.9 Ω , a self-resonance frequency of 500 MHz, and a maximum Q of 51 from 100 MHz to 200 MHz (FM band). The antenna has a dimension of 49 mm \times 36 mm and is designed to operate at 1.5754 GHz L1 band. It also has a return loss of -36 dB and a measured bandwidth of 250 MHz.

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1. Introduction

Advances in portable handheld wireless devices create a demand for combining many features onto a single PCB. Our aim is to design RF PCB components for a portable device with both FM and GPS capabilities. Each wireless path in such a device consists of an antenna, a matching network, as well as the receiver IC, as shown in Figure 1.

The front-end antennas and the impedance matching inductors, shown in Figure 1, are optimized for the GPS L1 band at 1575.42 MHz and the FM band at 100 MHz. The absence of transmitting signals in the handheld device and the large spectral and physical distances between the FM and GPS receiver front-ends keep their interactions and coupling at minimal.

To achieve the same impedance transformation ratio, the size of the impedance matching inductor in the FM band is larger than that in the GPS band due to the much lower operating frequency. The large size of the FM inductor increases its parasitic capacitors and decreases its self-resonance frequency. Maintaining high *Q*-factor below the already reduced self-resonant frequency in FM inductor requires more design challenges when compared with the GPS inductor and will be the focus of Section 2 in this paper.

The FM stations have limited area coverage compared with the GPS satellites which are located much farther. As a result, the received FM signals are much stronger due to the proximity of the transmitting stations and users. The low GPS signal power levels received at the user handhelds make design of the GPS antenna very challenging compared with the FM antenna and will be addressed in Section 3 of this paper.

Our paper is organized to correlate the design of the GPS antenna through characterization of the FR4 PCB obtained by the design of the FM impedance matching inductor. Section 2 presents the simulation and measurement results of the FM matching inductor that will lead to determination of the PCB traits. Section 3 discusses the design and measurement of the "L-ground h-type configuration with cornered patch" GPS antenna and, finally, Section 4 concludes the paper.

2. FM Impedance Matching Inductor

2.1. Performance of the PCB Inductors

Planar inductors can be created on either a silicon substrate or an FR4 PCB. Silicon integrated inductors have higher cost

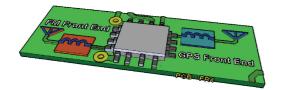


FIGURE 1: Block diagrams of the multiband portable device.

TABLE 1: PCB inductor versus silicon inductor.

Tradeoffs for inductors built in:	Silicon	FR4 PCB	LTCC
Area/Cost	High	Low	Med
Fabrication Complexity	High	Low	High
Frequency Ranges	High	Low	High
Inductance	Low	High	Med
Q-factor	Low	High	High

and lower *Q*-factor. Extra processing steps such as creating trenches in silicon [1] or using suspension methods [2] are required to increase the *Q*-factor of the silicon inductors which is typically lower than 25 [1, 2]. Inductors designed in the standard PCB process with FR4 substrate inherently have the capability of having higher inductance and *Q*-factor. Low temperature cofired ceramic, LTCC, is another process that has higher cost and higher *Q*-factor compared with PCB. However, LTCC inductors need a ferrite core to yield large inductance which, in turn, reduces their self-resonance frequency [3, 4]. A summary of comparison among silicon, FR4 PCB, and LTCC inductors is provided in Table 1.

The model of an inductor on FR4 PCB is shown in Figure 2 [5]. The PCB inductor has a resistance R, inductance L, and an interwinding capacitance C. Compared to the well-known silicon inductor model [6], the PCB inductor only represents a parasitic capacitance ($C_{\rm FR4}$). The $C_{\rm FR4}$ is relatively large compared to the silicon parasitic, however, the inductance, L, in PCB is much larger than that in silicon which improves the Q-factor significantly.

The calculated $C_{\rm FR4}$ for the inductor shown in Figure 3 is about 4 pF with an interwinding capacitance of 95 fF. For a similar Q-factor of 50, LTCC inductors exhibit a smaller parasitic capacitance of 100 fF [3] which improves their performance; however, the advantages of realizing PCB inductors are their lower cost and fabrication simplicity.

2.2. Analysis and Design

It is possible to determine the overall inductance of a planar structure by combining its distributed mutual and self-inductance components [7]. The inductance of a rectangular inductor, in nanohenries, can be approximately determined through

$$L_{\text{square}} \cong 8.5 DN^{5/3}, \tag{1}$$

where D is the distance between the two outer edges of the inductor, in centimeters, and N is the number of turns within the inductor. For a 100 nH inductance with 3 and 1/2, D is calculated to be 14.5 mm after grid adjustment. The

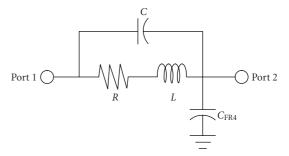


FIGURE 2: Equivalent inductor model on FR4 PCB.

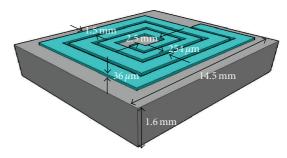


FIGURE 3: Dimensions of the proposed rectangular PCB inductor.

dimensions of the rectangular PCB inductor are shown in Figure 3. The width of the conductive trace is selected to be 1.5 mm, the spacing between the two metal trances is selected to be 254 μ m and the distance between the two innercenter edges is selected to be 2.5 mm to attain a reasonable fit within the distance between the two outer edges.

The designed inductor is simulated using ADS and Sonnet CAD tools to obtain *S*-parameters which are converted to *Z*-parameters to extract the *L-R-Q* parameters of the inductor. The goal of the parameter extractions is to cross check the results with calculations and measurement results that will be described in Section 2.3. This will aid us in better characterizing the FR4 PCB substrate before starting the antenna design.

The conductivity of the metal trace is determined to be 1.36×10^6 S/m, within the 100–200 MHz operating frequency, through fitting simulation and measurement results that will be presented in Section 2.3. With the consideration of skin depth, the resistance of the inductor metal trace is $2.4~\Omega$ at the operating frequency. For the designed inductance of 100 nH, the determined *Q*-factor is 52.

2.3. Calibration and Deembedding

The implemented PCB inductor test structures are measured after calibrating the Agilent E8364B network analyzer using SOLT (short, open, load, thru). Essentially the calibration process adjusts the 12 internal error terms of the network analyzer by removing the effects of the cables [8]. The calibration process increases the accuracy of the measured *S*-parameters of the DUT, device under test [9].

The effects of the extra conductive traces, connecting the main PCB inductor to SMA connectors, are removed with

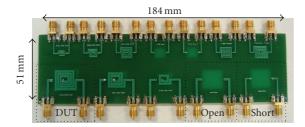


FIGURE 4: Implemented inductors with deembedding test structures.

deembedding using separate open and short structures [10]. The exclusion of the extra conductive traces and connectors is achieved by measuring the *S*-parameters of the DUT, the open and the short structures, followed by subtracting the corresponding admittance and impedance parameters, as expressed in [11]:

$$Y_{\text{DUT1}} = Y_{\text{DUT}} - Y_{\text{OPEN}},$$

 $Y_{\text{SHORT1}} = Y_{\text{SHORT}} - Y_{\text{OPEN}},$ (2)
 $Z_{\text{INDUCTOR}} = Z_{\text{DUT1}} - Z_{\text{SHORT1}}.$

The implemented inductors and the deembedding test structures are shown in Figure 4. The inductor used for matching the FM chip to antenna is labeled "DUT" and is shown along with "open" and "short" test structures.

The impact of the deembedding can be clearly seen in Figure 5 where the original measured data for inductance, resistance, quality factor, and the self-resonant frequency is corrected using (2).

2.4. Comparison of Simulation and Measurement Results

The frequency-dependent inductance at port 1, determined from the measured deembedded *Z*-parameters and the inductance equation in [12], is shown in Figure 6. This figure shows that the measured inductance peak occurs slightly sooner than simulated peaks, however, the overall measured inductance values are inline with the simulation profile. Both measurement and simulation results show only slight variance from the 100 nH.

The frequency-dependent resistance of the PCB inductor at port 1, calculated from deembedded Z-parameters using resistance conversion equation in [12], is shown in Figure 7. This figure shows a spike of resistance due to the open circuit characteristic at resonant frequency. Although the measured and simulated results show a slight offset of the peak at the self-resonant frequency, the results agree very closely at the $100-200\,\mathrm{MHz}$ operating frequency of interest.

Finally, the inductor *Q*-factor is obtained from the measured deembedded *Z*-parameters and using the conversion equation in [12]. The inductor quality factor is shown in Figure 8. The results show that the designed inductor has a maximum *Q*-factor of 50 at 100–200 MHz operating frequency.

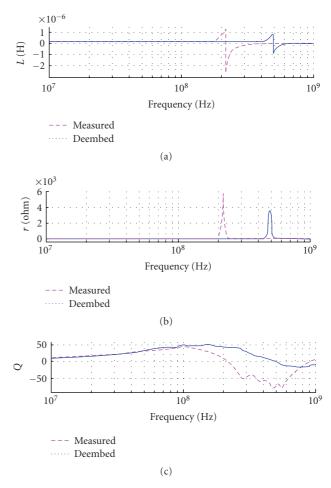


FIGURE 5: Effects of the trace deembedding on PCB inductor.

The measured profiles of Figures 6, 7, and 8 follow the simulation results, obtained from ADS and Sonnet CAD tools, fairly closely in terms of the magnitudes and the operating frequency for the inductance, the resistance, and the quality factor. These results are summarized in Table 2. From the table, Qmax obtained from ADS is closer to the measured value while Sonnet's *L-R* parameters are closer to measured values.

2.5. Inductor Extracted PCB Characteristics

The inductor design process using calculations, simulations, and measurements allow characterization of the FM impedance matching inductor as well as the FR4 PCB. Accurate determination of the PCB substrate is very important before design of the crucial GPS antenna. The dielectric constant, ε_r , of the FR4 is experimentally refined to be of 3.8. The PCB substrate thickness of 1.6 mm and the conductor trace thickness of 36 μ m are both experimentally verified to be accurate. The original simulations were based on the theoretical conductivity of pure copper to be 5.8 × 10⁷ S/m [13]; however, the inductor design iteration determined that metal trace conductivity is 1.36 × 10⁶ S/m. The simulators are accordingly optimized for the GPS antenna design.

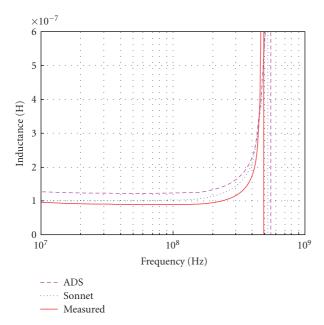


FIGURE 6: Simulated and measured inductance.

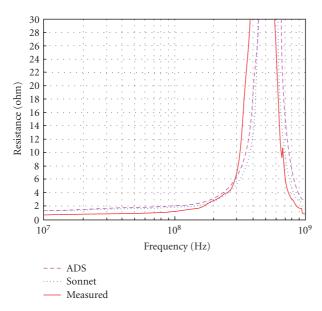


FIGURE 7: Simulated and measured resistance.

3. GPS Antenna

The GPS for civilian purposes is called the Standard Positioning Service, SPS [14]. SPS transmits messages on to the L1 signal at the carrier frequency of 1575.42 MHz with a bandwidth of 2.046 MHz and with right-hand circular polarization [14]. We propose an "L-ground h-type configuration with cornered patch" GPS antenna for the L1 civilian frequency.

3.1. Performance of the PCB Antenna

Patch antennas can be realized over FR4 PCB, silicon, and LTCC substrates. High performance silicon and LTCC

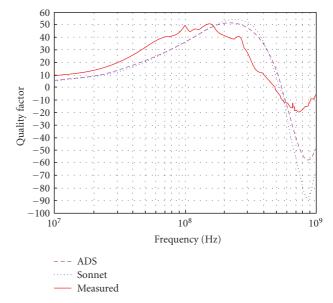


FIGURE 8: Simulated and measured *Q*-factor.

TABLE 2: The summary of the inductor characteristics.

	Calculated	ADS	Sonnet	Measured
L	100 nH	129 nH	109 nH	95 nH
R	2.4Ω	3.3Ω	2.7Ω	2.8Ω
Qmax	52	52	55	51

TABLE 3: PCB antenna versus silicon antenna.

Tradeoffs for antennas built in:	Silicon	FR4 PCB	LTCC
Area/Cost	High	Low	Med
Fabrication Complexity	High	Low	High
Frequency Ranges	High	Low	High
Radiation Efficiency	Low	High	Low
Dielectric Constant	High	Low	High

antennas are more costly and need more complex fabrication steps compared with the PCB antenna. The typical range of the PCB dielectric allows acceptable radiation [15, 16] while offering lower cost, as listed in Table 3.

The antenna design and analysis on FR4 PCB are presented in the next section.

3.2. Analysis and Design

The radiation patterns of an antenna can be studied based on a variety of models including the electric field characteristics. One particular method to determine the radiation pattern is based on the electric surface current model with rectangular patches [17]. In this antenna, the current characteristic, the ground planes, and the substrate contribute to the radiation patterns.

The starting point to design a reasonably compact antenna for the GPS applications can be the classic inverted-F structure [18, 19]. After analyzing antenna parameters such

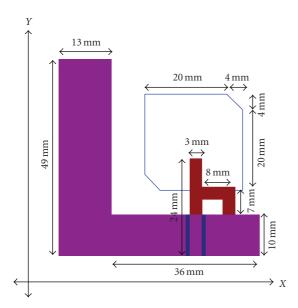


FIGURE 9: Geometry of the proposed inverted-F antenna.

as polarization and radiation patterns, we propose the "L-ground h-type configuration with cornered patch" antenna, as shown in Figure 9.

The left vertical side of the "L" shaped ground plane along the Y axis in Figure 9 acts as a unique reflector to create a strong front beam in the +X direction. The proposed reflector influences the antenna directivity at $\varphi=0^\circ$ by reflecting the opposite fields at 180° direction, creating an intense forward power and focused gain. Our goal is also to create a beam in the radiation direction of $\theta=70^\circ,20^\circ$ above the x-y plane, so that the additional tilt from the use of the FM-GPS portable device would point to the sky.

In order to provide a patch antenna design with circular polarization, the two opposite corners of a square patch under the antenna are removed [19–21]. Removing the two diagonal opposing corners of the square patch creates a 90° phase shift in the excited wave mode creating less capacitance compared to the standard square edges [21]. The patch creates right-hand circular polarization [13], where the signal alignment is on the Z-Y axes and the propagation is in the +X direction.

Similar to the inverted-F antenna [20, 21], the h-shape portion of our designed antenna provides an adjustment for the input impedance. The h-shape portion, just as the classic inverted-F, is sensitive to the center frequency so that any process variation affecting the trace dimensions will create a drift in the center of the operating frequency. Therefore, although the GPS specifications require only a bandwidth of 2.046 MHz, our designed bandwidth is greatly increased as a safeguard to ensure full antenna functionality after including 20% process variation. The first antenna iteration is designed with a wide bandwidth of 300 MHz to ensure that the ideal center frequency of 1.5754 GHz is covered even in the worst process variation case. The bandwidth is determined relative to the frequency and the geometry through the altered

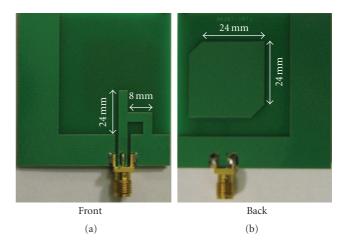


FIGURE 10: Front and back pictures of the designed antenna.

square patch portion of the antenna in Figure 9, which can be determined through [20]

$$BW \cong 50 \, h \, f^2, \tag{3}$$

where h is the height of the patch in centimeters, f is the frequency in gigahertz, and BW is the bandwidth in megahertz. After reiterating the bandwidth calculation from grid adjustment, the patch height is selected to be 24 mm and the final calculated bandwidth is 297 MHz using 1.5754 GHz as the center frequency.

3.3. Simulations and Measurement Results

The implemented "L-ground h-type configuration with cornered patch antenna" is shown in Figure 10.

The simulated and measured radiation patterns of the designed antenna are shown in Figure 11(a) for the xy-plane and Figure 11(b) for the yz-plane. As expected, the main beam in the xy-plane, shown in Figure 11(a), is at $\varphi=0^\circ$ with high intensity between 30° and 330° created by the reflectors in the xy-plane. Also, the simulated and measured area of interest at $\varphi=0^\circ$ is in close agreement. In relation to the functionality of the FM/GPS handheld device, the measured angle of radiation for the antenna in the yz-plane from Figure 11(b) shows a relatively higher intensity around $15^\circ-45^\circ$ above the xy-plane to assist the user, holding the handheld device, in pointing the maximum antenna beam toward the sky direction.

The directivity and gain for the maximum radiation intensity, obtained from both ADS and Sonnet CAD tools, is at $\varphi=0^\circ$ and $\theta=72^\circ$ which correlates to the radiation pattern because the 72° difference from the *Z*-axis results in the tilt angle of 18°. At the mentioned angle where the maximum radiation intensity occurs, the directivity is 5.0 dBi and the gain is 5.01 dBi.

Another important antenna parameter is the axial ratio, shown in Figure 12, where 0 dB indicates ideal circular polarization. Figure 12 shows that at 1.5754 GHz, the axial ratio is close to 1.2 dB in the direction of maximum radiation.

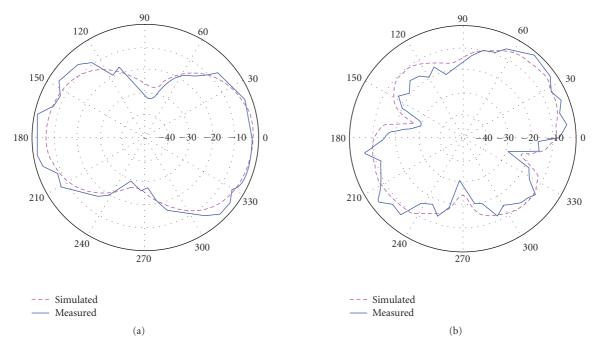


Figure 11: Radiation pattern (a) xy-plane, (b) yz-plane.

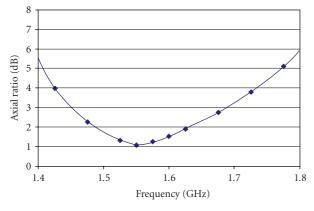


FIGURE 12: Axial ratio.

The maximum power is transferred from the antenna to the receiver IC when their impedance is matched. The simulated and measured S_{11} parameters of the antenna are shown in Figure 13 and listed in Table 4. The measured results show that the antenna S_{11} at 1.5754 GHz is $-36\,\mathrm{dB}$, which is sufficient for GPS applications. Compared to the measurement, the ADS simulator presents accurate results in terms of center frequency and the Sonnet simulator presents accurate results in terms of bandwidth profile due to different modeling of metal traces.



The design and measurements of antenna and inductor components of a GPS/FM receiver system were presented in this paper. The FM matching inductor was designed to correlate to the GPS antenna through the PCB characteristics, covering

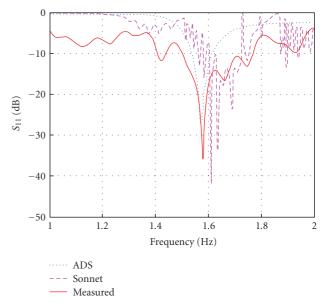


FIGURE 13: S_{11} parameters of the simulated and measured GPS antenna.

TABLE 4: GPS antenna frequency and bandwidth.

	Goal	ADS	Sonnet	Measured
Δ from center	0	4 MHz	25 MHz	6 MHz
BW	297 MHz	75 MHz	$210\mathrm{MHz}$	250 MHz

both frequencies. The measured results of the FM matching inductor allowed feedback to optimize the simulator in order to design the proposed GPS antenna.

The inductor was designed with 1.5 mm trace width, 3.5 turns, and a dimension of 14.5 mm \times 14.5 mm. It yielded an inductance of 95 nH, a resistance of 2.9 Ω , a self-resonance frequency of 500 MHz, and a maximum Q of 51 from 100 MHz to 200 MHz (FM band). The antenna has a dimension of 49 mm \times 36 mm and was designed to operate at 1.5754 GHz L1 band. It yielded a return loss of -36 dB and a measured bandwidth of 250 MHz.

Acknowledgments

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