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# Rapid Report Synthesis of $\alpha$ -amino- $\omega$ -carboxy-polytetrahydrofuran

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#### INTRODUCTION

Telechelic polymers are important building blocks for the design of new macromolecular architectures. In some cases hetero-telechelic polymers, linear polymers containing two different functional end-groups on each polymer chain, may be of interest. In this paper we report a convenient method for the synthesis of  $\alpha$ -amino- $\omega$ -carboxy-polytetrahydrofuran based on a combination of functional initiation and end-capping.

#### **RESULTS AND DISCUSSION**

In a previous paper we reported that a combination of a functionalized alcohol and trifluoromethanesulfonic acid anhydride (triflic anhydride, Tf<sub>2</sub>O) can be used as a functional initiator system for the polymerization of tetrahydrofuran (THF).<sup>2</sup> This method was now applied with ethyl-6-hydroxyhexanoate (EHH) as functional alcohol leading to polyTHF carrying an ester end-group which can be hydrolyzed to the corresponding carboxylate-terminated polymer.

$$CH_{3}CH_{2}O\overset{\bigcirc}{C}-(CH_{2})_{5}-OH + Tf_{2}O \xrightarrow{DTBP} CH_{3}CH_{2}O\overset{\bigcirc}{C}-(CH_{2})_{5}-OTf$$

$$CH_{3}CH_{2}O\overset{\bigcirc}{C}-(CH_{2})_{5}+O-(CH_{2})_{4} \xrightarrow{0} O$$

$$CH_{3}CH_{2}O\overset{\bigcirc}{C}-(CH_{2})_{5} \xrightarrow{0} O$$

$$CH_{3}CH_{2}O\overset{\bigcirc}{C}-(CH_{2})_$$

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Scheme 1

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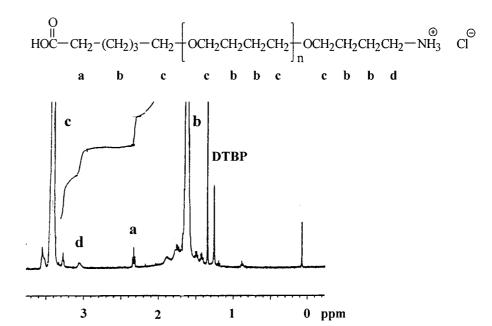


Figure 1. 360 MHz<sup>1</sup>H NMR spectrum of α-amino-ω-carboxy-polyTHF ( $\overline{M}_n$  3500g mol<sup>-1</sup>, solvent CDCl<sub>3</sub>).

To introduce the amino function at the other chain end it is, in principle, possible to end-cap the living polymer with ammonia. However, it was observed that this reaction leads to a substantial fraction of coupling product resulting from reaction of the first formed primary amine with the oxonium end-group of another living polymer. A convenient method leading to the pure primary amino end-group was found to be end-capping of the living polymer with hexamethylene tetramine followed by acid hydrolysis.<sup>3</sup> The ester function, introduced by the initiator system, was hydrolyzed to the carboxylic function by treatment with anhydrous potassium hydroxide, as reported.<sup>4</sup>

The complete reaction sequence for the synthesis of the heterotelechelic polymer is given in Scheme 1. Figure 1 shows the  $^1H$  NMR spectrum of a polymer with number average molecular weight 3500. The presence of multiplets of equal intensities at 2.35 and 3.1 ppm are in agreement with the presence of carboxylate and ammonium end-groups in stoechiometric amounts. As reported earlier, the molecular weight of the polymers can be varied by changing the initiator concentration and/or the polymerization time. Molecular weight distributions  $(\overline{M}_{\rm w}/\overline{M}_{\rm n})$  are typically below 1.2 (Table 1).

Table 1. Molecular weight and molecular weight distributions of α-amino- $\omega$ -carboxy-polytetrahydrofuran as a function of polymerization time. [THF]=11.26 mol L $^{-1}$ , [EHHOTf]=0.0525 mol L $^{-1}$ , solvent CH<sub>2</sub>Cl<sub>2</sub>. Values obtained by gel permeation chromatography

Polymerization time (min)	$\overline{M}_{\!\scriptscriptstyle \cap}$	$\overline{M}_{\rm w}/\overline{M}_{\rm n}$
7	2000	1.19
15	3600	1.17

#### **EXPERIMENTAL PART**

#### **Materials**

Tf<sub>2</sub>O and EHH were purified by distillation. CH<sub>2</sub>Cl<sub>2</sub> was purified by general methods and used after distillation over calcium hydride. Trichloromethane was used after distillation over calcium hydride. THF was purified by general methods and used after distillation over sodium in the presence of benzophenone. 2,2-Di-*tert*-butylpyridine (DTBP) was used as received.

#### **Synthesis**

A typical synthesis of the polymer is as follows. In a dried two necked-flask of 50 mL, 7 mL of CH<sub>2</sub>Cl<sub>2</sub>,  $500\,\mu L$  of DTBP (2.23  $10^{-3}$  mol) and  $250\,\mu L$  of  $Tf_2O$  $(1.49 \ 10^{-3} \ \text{mol})$  were thermostatted at  $20 \,^{\circ}\text{C}$ .  $239 \,\mu\text{L}$ of EHH (1.47 10<sup>-3</sup> mol) was added dropwise under stirring. After one hour, the polymerization was started by introducing 20 mL of THF (0.247 mol). After 15 minutes, the polymerization was terminated with a solution of 0.522g of HMTA  $(3.73 \ 10^{-3} \ mol)$  in 25 mL of trichloromethane. After 10 minutes stirring at room temperature the solvents and unreacted THF were evaporated. The residue was dissolved in 10 mL of toluene, 15 mL of methanol and 1.2g of concentrated sulfuric acid and the solution was refluxed for 2 hours. The mixture was neutralized by adding a 50% NaOH/water solution, the salts were filtered off and the filtrate was stripped to dryness on a rotary evaporator leaving 4.1g of  $\alpha$ -amino- $\omega$ -ester-terminated polyTHF.

 $4.1\,\mathrm{g}~(1.18~10^{-3}~\text{mol})$  of the residue was added to a stirred cooled suspension (0 °C) of  $2.73\,\mathrm{g}~(11.75~10^{-3}~\text{mol})$  of potassium *tert*-butoxide in  $40\,\mathrm{mL}$  of dry THF and  $55\,\mu\mathrm{L}~(3~10^{-3}~\text{mol})$  of water. The ice-bath was removed and after three hours at room temperature the mixture was acidified with concentrated hydrochloric acid. The salts were filtered off and the polymer

was precipitated in cold water, filtered off, and dried under vacuum (yield 100%).

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