

Decision making in forest road planning considering both skidding and road costs: a case study in the Hyrcanian Forest in Iran

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Hyrcanian forest is the only forest designated for commercial timber production in Iran. Ground-based skidding is the most common extraction system used in the forest, though large parts of the forest are still inaccessible due to the low road density (1-2 m ha⁻¹). To facilitate timber harvesting in the forest, it has been proposed to increase the road density up to 20 m ha⁻¹. The aim of this study was to incorporate the estimated skidding costs through a time study into an existing transportation planning tool, NETWORK 2000, to help decision making on forest road building. We applied this method to the Gorazbon district in the Hyrcanian forest, where 244 links were built for the analysis. The best solution found by NETWORK 2000 indicates that all the proposed roads should be built to minimize the total skidding and road building costs.

Keywords: Forest Road Network, Optimization, NETWORK 2000, Fixed Cost, Variable Costs

Introduction

Forest road building and timber harvesting are important parts of forest management activities. The Hyrcanian forest is the only commercial forest in Iran with an area of 1.9 millions ha. Ground-based skidding system is the most common mechanized timber harvesting system that has been used in Iran. The system is the process of extracting felled trees from the cutting site to a landing or roadside where the trees are processed into logs and loaded onto trucks for further transport to the sawmill. Many studies have been carried out on productivity and cost of timber harvesting, as well as influencing factors that affect the performance of each harvesting machinery (Miyata 1980, Meng 1984,

Lanford et al. 1990, Abeli 1993, Bjorheden & Thompson 1995, McDonald 1999, McDonald & Rummer 2002, Wang & Haarlaa 2002, Egan & Baumgas 2003, Wang 2003, Akay et al. 2004, Picchio et al. 2011, Spinelli & Magagnotti 2012). In north of Iran, Sobhani & Stuart (1991) evaluated the harvesting system with a Clark 66BDS wheeled skidder, and several researchers have studied the productivity and cost of skidding operations (Feghhi 1989, Naghdi 2004).

The road density in the forest is currently very low, ranging between 1 and 2 m ha⁻¹. To improve accessibility and facilitate timber harvesting in the forest, it has been proposed to increase the road density up to 20 m ha⁻¹ (Iranian Plan and Budget Organization 2000). Therefore, an extensive road planning and construction will take place in the forest to facilitate management activities and timber harvesting that can produce required wood for the country.

Roads are an essential structure that provides access to the forest for a variety of activities such as logging operation, recreation and firefighting. The profitability of timber harvesting is largely influenced by road network structure (Murray 1998, Spinelli et al. 2007, Cavalli & Grigolato 2010), and thus it is important that roads are properly planned to ensure the cost-effective transport of forest products, as well as to provide safe and comfort vehicle operations (Abeli et al. 2000). However, planning a proper road network to access timber harvest sites is a difficult and time-consuming task. Road networks are currently designed ma-

nually using contour and thematic maps (Liu & Sessions 1993, Rogers 2005), but the manual approach might result in an inefficient network because only limited number of alternatives can be examined (Chung et al. 2008, Abdi et al. 2009). Therefore, the development of a methodology for the identification of current and future access needs, as well as the selection of the optimal road network from an economic point of view-point, are still a fundamental area of research (Murray 1998, Spinelli et al. 2007, Cavalli & Grigolato 2010). For the Hyrcanian forest, the need for tools and techniques to assist in the development of road network systems in the forest, particularly in the context of accessing timber harvest sites, it has been well identified (Iranian Plan and Budget Organization 2000).

The aim of this study is to estimate skidding costs from the results of a time study and incorporate the estimated road and skidding costs into an existing transportation planning tool, NETWORK 2000 (Chung & Sessions 2003), to select a cost effective road network that minimizes the total skidding and road building costs. We applied this method to the Gorazbon district in the Hyrcanian forest, where 244 links were built for the analysis. Detailed methods and application results are presented below.

Material and methods

Study Area

The study was carried out in the Gorazbon district in the Hyrcanian forest, which is a part of the Educational and Experimental Forest of University of Tehran (Fig. 1). It is located on northern slopes of Elbourz Mountains, about 7 km from Nowshahr (36° 33' N, 50°33' E). The district covers about 1000 hectares and its elevation ranges from 550 to 1380 m a.s.l. Ground slopes range between 0 to 115 percentages, and the average slope in the whole district is about 15 percentage. This area was dominated by natural forests containing native mixed deciduous tree species such as *Fagus orientalis* Lipsky, *Carpinus betulus* L. and *Acer velutinum* Boiss. A mixed uneven-aged management system with single and group selection harvesting has been used in this district, resulting in an average growing stock of 338 m³ ha⁻¹ in a multistory forest structure. Selected trees for harvesting are felled by chainsaws, limbed and topped at the stump with a crew consisting of two men (chainsawer and coworker). Felled trees are bucked with chainsaws into saw logs (with diameters > 30 cm) and pulp logs (< 30 cm). Logs with a 5 to 15 meter length are extracted by wheeled skidders with winch to roadside landings and the fuel woods from delimiting parts are extracted by mules. In steep terrain where skidders are

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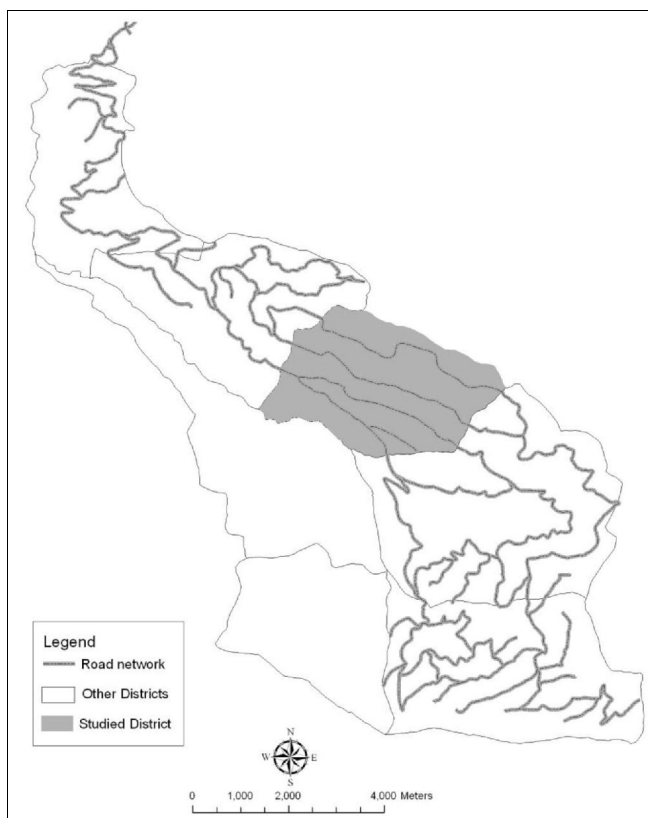
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Fig. 1 - Study area located in the Hyrcanian Forest.



Tab. 2 - Elements of road construction costs.

Road construction elements	Cost (USD per km)
Planning	1 030.9
Earthwork (cut and fill)	9 278.4
Subgrade construction	24 742.3
Culverts and ditch	5 154.6
Maintenance and repair (5% of roading costs)	2 010.3
Total	42 216.5

fitted with size 24.5-32 tires inflated to 220 kPa on both front and rear axles. Times and operational variables were measured using a stopwatch and recorded on paper (Egan & Baumgas 2003). The working cycle for each operation consisted of certain elemental functions and factors. The times for each function and the value of each factor were recorded in the field. The time elements measured in the skidding cycle time include travel empty, releasing winch, choker setting, winching, travel loaded, unhooking and decking. Technical, personal and operational delays were recorded during the time study up to 15 minutes. In addition to measuring skidder working cycle time, independent variables expected to affect skidder productivity were documented. The variables measured during the time study include skidding distances (meter), skid trail slope (%), number of logs per turn, and load volume. A total of 150 working cycles were collected using the Timberjack 450C.

Timber harvest volume data and road costs were obtained from the forest management plan of the district. A total of 40 249 m³ of timber is planned to be harvested in the next 10 years (Tab. 1). For road costs, we estimated an annual life cycle cost (USD year⁻¹) based on the total construction cost (Tab. 2), an interest rate of 5%, and a life cycle time period of 50 years. The interest on investment and the depreciation cost during the life cycle time period were calculated as USD 844 and USD 2.111 per year per km, respectively. The annual life cycle cost was thus estimated at USD 2.955 per km. Also, the truck transportation cost per cubic meter as the variable cost in the study area was assumed to be USD 0.31 per km.

Using NETWORK 2000

Forest road network planning typically involves decision making on road locations that provides access to pre-determined harvesting sites (*i.e.*, landings) in a way that minimizes overall road building and timber harvesting costs. Matthews (1942) presented a theoretical model of the optimum road network that minimizes both skidding and road costs, but the model applications have been limited due to the fact that forest roads are

hindered, logs are processed to sawn-lumber and then hauled by mules. Sawn-lumbers (fitched lumbers) in the Hyrcanian forest region are 2.2-2.8 m long, 30-34 cm wide and 10-15 cm thick (Jourgholami 2012).

The total length of extant roads in the Hyrcanian district is 12.45 km. Hence, to meet the target road density in this district, 6.92 km of new roads have been proposed for construction in the next decade. Current forest road density is 19.4 m ha⁻¹. Forest roads are categorized as permanently main forest roads used for trucking, with an average width of 6.5 m and a longitudinal slope of 3 to 8% (Jourgholami 2010). Three com-

partments (301, 302 and 303), located on steep slopes and designated as protected areas, were excluded from our analysis.

Data collection

A time study was conducted to estimate skidding costs and production rate of a Timberjack 450C skidder during June and July of 2011. This machine is normally an articulated, four-wheel-drive vehicle weighing 10.3 ton (55 % on the front and 45 % on the rear axle) with engine power of 177 hp (132 kW) and engine model 6BTA5.9. It is equipped with a blade for light pushing of obstacles and stacking of logs. The skidder was

Tab. 1 - Estimated harvest volume in the study area. (1): Refer to Fig. 2 for map of the harvest compartments. Some compartments are split into LN1 and LN2 depending on skidding direction. (2): Year 0 indicates the current year.

Harvest Comp. ⁽¹⁾	Volume (m ³)	Year ⁽²⁾	Harvest Comp.	Volume (m ³)	Year	Harvest Comp.	Volume (m ³)	Year
309LN1	1519.6	0	313LN2	758.8	2	323LN1	2201.7	6
307LN1	1349.7	0	317LN2	1090.8	3	327LN1	1201.2	6
307LN2	490.8	0	318LN2	990	3	322LN1	999	6
309LN2	681.2	0	318LN1	810	3	324LN1	2699.9	7
310LN1	844.2	1	317LN1	969.6	3	316LN1	1401.3	7
311LN1	632.7	1	320LN1	2298.3	4	319LN1	2499.9	8
312LN1	1200.0	1	314LN1	728	4	305LN1	445.5	8
310LN2	656.6	1	304LN1	650	4	305LN2	405	8
311LN2	266.4	1	304LN2	600	4	315LN1	1000	9
312LN2	600.0	1	314LN2	318.5	4	321LN1	2200	9
313LN1	1788.6	2	325LN1	699.2	5	306LN1	583.8	9
308LN1	1275.0	2	326LN1	2701.9	5	306LN2	166.8	9
308LN2	525.0	2	-	-	-	-	-	-

not always parallel (Chung et al. 2008). Road network planning is often done manually, but some mathematical optimization techniques, such as mixed integer programming and heuristics, have been also used to solve road network location problems (Ghaffarian & Sobhani 2007).

NETWORK 2000, a timber transportation planning tool, is a software helping to solve the network planning problems. The tool employs a heuristic network algorithm to quickly solve large fixed and variable cost road network problems (Chung & Sessions 2003). Ghaffarian & Sobhani (2007) used this software to decide which segments of road network should be eliminated to minimize total transportation costs. NETWORK 2000 requires two datasets: link data and sale data. Link data consists of information on each link in a road network including from node, to node, fixed cost, and variable cost. Links can represent existing roads, proposed roads, or flows of timber volume to a landing site where a harvest unit (compartment) is connected to the road network. If a link represents a timber volume flow to a landing site, harvesting cost per unit of volume becomes the variable cost of that link. If a link represents a proposed road, road building cost of that road becomes fixed cost. Fixed cost of a link becomes zero if the link represents an existing road. Sale data includes information on timber source (i.e., harvest compartment), destination (i.e., mill), volume, and production year. Once a road network problem is formulated based on given link and sale data, NETWORK 2000 determines the least cost routes to transport timber from its sources to the destination in the most cost-effective way. These least-cost routes, the output of NETWORK 2000, are then used to identify which landing sites, existing roads, and proposed roads should be selected for timber harvesting activities in given harvest compartments.

The following steps were conducted before NETWORK 2000 was run. First, each of the compartments was assigned to one or more landing sites (loading nodes) which are located on the road network. Node locations were identified considering topographic conditions of each harvest compartment. These nodes represent the potential landing location where log volumes are loaded onto the road network with skidding system. Each loading node was labeled with a unique ID and connected to its compartment via an imaginary link representing a potential timber flow between the compartment and the loading node. Each harvest compartment became a timber source and a timber volume to be harvested from the compartment was ascribed. To each imaginary link connecting a compartment with its potential loading node was assigned a harvesting cost per unit

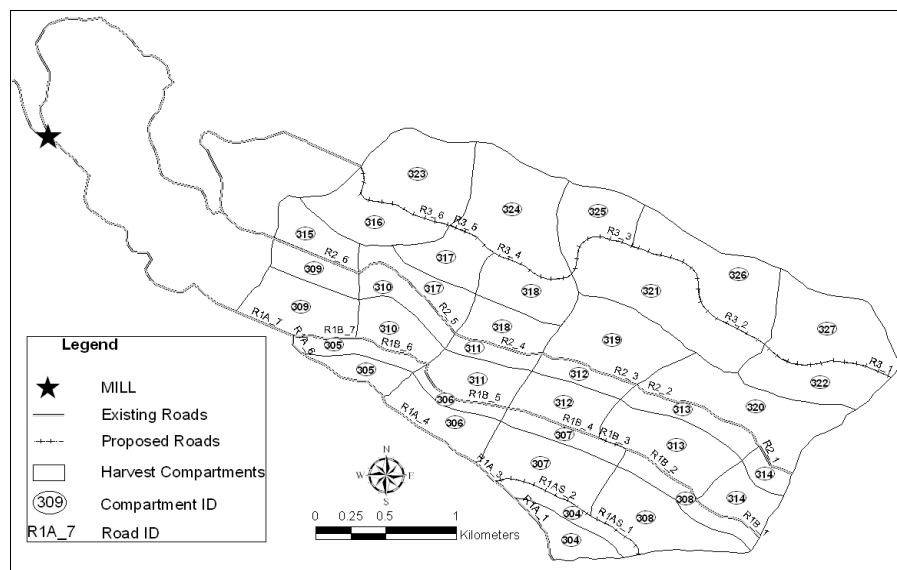


Fig. 2 - Harvest compartments and road links used in the network analysis.

of volume associated with its harvesting system. Harvesting cost was estimated based on the mean skidding distance in the compartment and the results of the time study we conducted. The mean skidding distance was assumed to be the distance between the center of the compartment and the loading node (Pentek et al. 2005). As the result, a total of 244 links were built, and a total of 108 potential loading nodes were identified for 37 compartments to be harvested to produce about 40 217 m³ of timber over the next 10 years (Fig. 2). NETWORK 2000 was then run on this dataset to find the most cost effective way to harvest and haul timbers for any given compartments. No discount rate was used for this network analysis.

Results

Skidding cycle time

A regression analysis with the stepwise method between independent variables (skidding distance, trail slope, number of logs, and load volume) was performed on the time study data collected for Timberjack 450C skidder. The stepwise analysis revealed that skidding distance significantly affects the skidding cycle time (Fig. 3); thus a skidding cycle time regression model was developed using skidding distance as predicting variable (eqn. 1):

$$T = 6.43235 + 0.02686 \cdot D$$

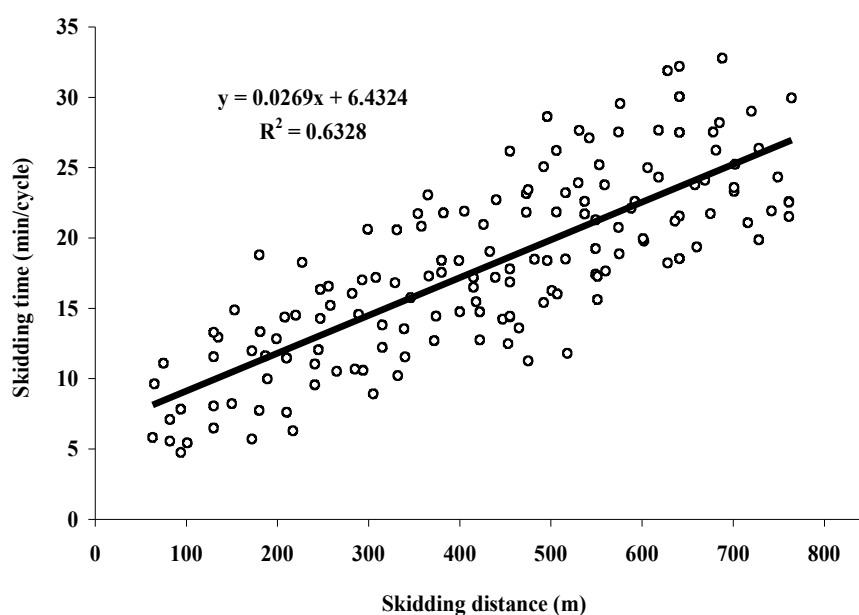


Fig. 3 - A scatter plot showing the relationship between skidding distance and cycle time.

Tab. 3 - ANOVA table for the regression model developed for the Timberjack 450C skidder.

Factor	Sum of Squares	df	Mean Square	F	R	Prob
Regression	3956.34	1	3956.34	258.5	0.79	<0.0001
Residual	2295.63	150	15.3	-	-	-
Total	6251.97	151	-	-	-	-

Tab. 4 - Results of the *t*-test for the predicting variable.

Factor	Unstandardized Coefficients		Standardized Coefficients	<i>t</i>	Prob
	Coeff.	Std. Error	Beta		
Skidding distance	0.027	0.002	0.79	16.07	<0.0001
Constant	6.432	0.78	-	8.2	<0.0001

Tab. 5 - ANOVA table for the regression model developed for the production without delay time.

Factor	Sum of Squares	df	Mean Square	F	R	Prob
Regression	5163.76	1	5163.76	69.91	0.54	<0.0001
Residual	12311.61	150	82.08	-	-	-
Total	17475.37	151	-	-	-	-

Tab. 6 - Results of *t*-tests for the predicting variable.

Factor	Unstandardized Coefficients		Standardized Coefficients	<i>t</i>	Prob
	Coeff.	Std. Error	Beta		
Skidding distance	-10.04	1.266	-0.544	-7.932	<0.0001
Constant	72.943	7.534	-	9.681	<0.0001

where *T* is the skidding cycle time without delay (min) and *D* is the skidding distance (m). The multiple correlation coefficient was 0.79 and the variance accounted for by the model was 63% of the total variance. Overall goodness-of-fit was tested using a F-test ($p < 0.0001$) and the significance of individual parameters by a *t*-tests (Tab. 3, Tab. 4).

Travel loaded is the most time consuming phase of the skidding operation. Similar to travel unloaded, travel loaded is strongly related to skidding distances. The results showed that the skidding distance was an important variable to construct the time consumption model of skidding cycle time.

Machine productivity

An hourly production rate (*PR*, $m^3 h^{-1}$) of the Timberjack 450C skidder was estimated using the production volume and time data collected during the time study as follows (eqn. 2):

$$PR = \frac{TP}{TT}$$

where *TP* is the total extracted volume (m^3), and *TT* represents the total machine hours.

The gross productivity (the average productivity with delay time) and the net productivity (the average productivity without delay time) of the Timberjack 450C for different distances were $8.3 m^3 h^{-1}$ and $11.1 m^3 ha^{-1}$, respectively. It was found that the production rate of the skidder decreases as skidding distance increases, but the decrease rate slows down as skidding distance exceeds 300 m (Fig. 4). A logarithmic regression model was chosen to describe the relationship between skidding distance and hourly production rates (delay free time - eqn. 3):

$$Y = -10.04 \ln(X) + 72.943$$

where *Y* is the net productivity ($m^3 h^{-1}$), and *X* is the skidding distance (m). Overall goodness-of-fit was tested by F-test ($p < 0.0001$) and the significance of individual parameters by *t*-tests (Tab. 5, Tab. 6).

Estimating skidding costs

Estimates of hourly machine costs (USD ha^{-1}) of the skidding operation were computed using the machine rate method (Miyata 1980). This machine cost was then

divided by the estimated production rate ($m^3 ha^{-1}$) at a given skidding distance to estimate skidding cost per unit of volume (USD m^{-3}). A purchase price of USD 123.711 was used in the machine cost estimating model, and the annual interest rate was set at 19%. A machine life of 10 years was assumed. Insurance and tax rate and utilization rate were set at 5% and 71.4%, respectively. Productive Machine Hour (*PMH*) and Scheduled Machine Hour (*SMH*) for the skidder were considered to be 900 hours and 1260 hours, respectively, so that the utilization of the chain saw is 75 % (eqn. 4). Cost calculations were based on the assumption that the machine operator works the whole year except the rainy season when the logging area is not accessible. The skidding operation was considered for a total 180 days per years (eqn. 4):

$$U = \frac{SMH}{PMH} = 71.4$$

Labor cost for skidding operation depends on the number of persons involved in each phase, the salary of each worker and the duration of their contracts. In Iran, almost all workers in the companies are paid monthly. Hourly cost derives from monthly salary divided by annual production hours. The skidding operation using the Timberjack 450 C typically involves a crew of three people (eqn. 5):

$$LC = \frac{Total\ Labor\ Cost}{Productive\ Hour} = \frac{USD\ 12764}{900} = 14.18$$

Tab. 7 summarizes machine cost estimate for Timberjack 450C skidder. The hourly machine cost was estimated as USD 67.87. Unit cost of production in different work phases was calculated by dividing the system cost by the average productivity per hour (eqn. 6):

$$UC = \frac{SC}{AP}$$

where *UC* is the unit cost (USD m^{-3}), *SC* is the system cost (USD $hour^{-1}$), and *AP* is the average productivity ($m^3 hour^{-1}$). Hence, the skidding cost per cubic meter of timber volume including the delay time was 8.2 USD m^{-3} , while the skidding cost without delay was estimated as 6.1 USD m^{-3} . Approximately 25% of total operating hours were classified as delay times during the time study, which results in an average net productivity of 75%. Fig. 5 show the distribution of elemental times per skidding with the Timberjack.

NETWORK 2000 output

The best solution obtained by the use of the software NETWORK 2000 indicates that 3.63 km of two new roads (one is from R3_2 to R3-6 and the other is from R1AS_2 to R1A_3 in Fig. 2) should be built to mini-

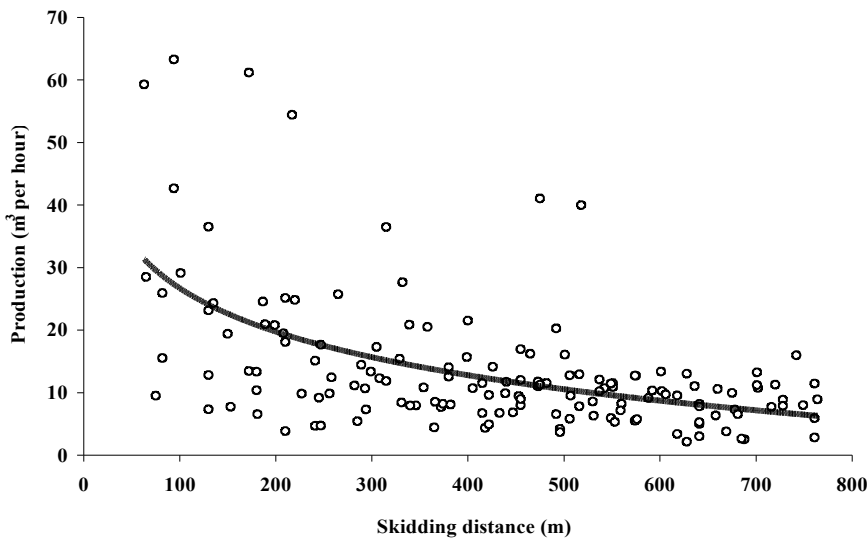


Fig. 4 - A scatter plot showing the relationship between skidding distance and hourly production rates (delay free time) of Timberjack 450C skidder.

mize both skidding and road costs. The total variable costs including skidding and haul costs is estimated as USD 340 631 for harvesting 40 250 m³ of timber in 37 compartments, while the estimated total road cycle time cost for next 10 years is USD 101 321. The average harvesting and road costs per m³ are USD 8.46 and USD 2.52, respectively.

Tab. 7 - Machine cost calculation results for Timberjack 450C.

Cost elements	Total Cost (USD)	Cost per hour (USD)
Fixed costs	-	12.37
Depreciation	11 134.02	15.13
Interest	13 617.53	2.75
Tax and Insurance	2 475.15	-
Subtotal (Fixed)	27 226.7	30.25
Operating costs	-	-
Maintenance and Repair	10 017	11.13
Fuel and Lubricant	5 013	5.57
Tires	3 294	3.66
Cable	2 772	3.08
Subtotal (Operating)	21 105	23.44
Hourly labor cost	-	14.18
Total Hourly Machine Rate (Fixed + Operating + Labor)	-	67.87

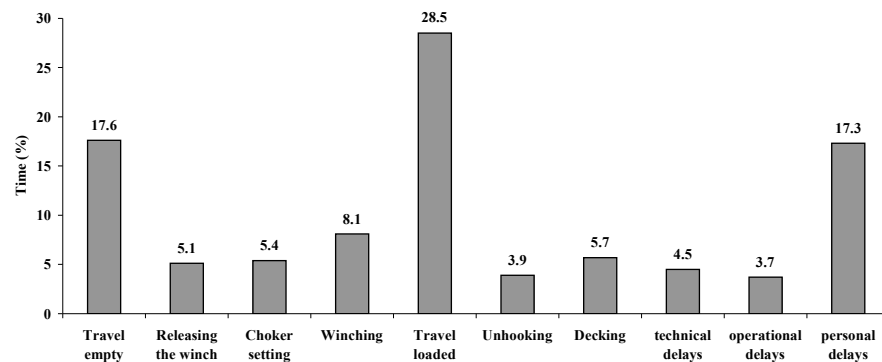


Fig. 5 - Percentage of time distribution of skidding elements.

Discussion

The production rate of Timberjack 450C skidder in this study was low compared to a previous study carried out in the Hyrcanian Forest (Naghdi 2004). The reason for increased skidding time and decreased production of the skidder was mainly attributable to the cut-to-length system used in this work. The major reason why the tree-length method did not apply to the study area was the low radius of forest roads. Low road radius in the Kheyroud forest did not allow truck trailers to transport tree-length timber. The study carried out by Naghdi (2004) adopted the tree-length harvesting system, with production rates for the same skidder of 13.6 and 17.1 m³ h⁻¹ with and without delay, respectively. In our time study, winching logs was the most time-consuming phase (24% of the total operation time), even though skidding distance was the most influencing variable affecting skidding cycle time. A number of related studies (Abeli 1993, Egan & Baumgas 2003, Wang 2003, Akay et al. 2004, Picchio et al. 2011, Spinelli & Magagnotti 2012) reported similar findings about the primary influence of skidding distance on skidding cycle time, travel loaded time and cable skidding productivity. On the other hand, winching distances and interaction between skidding distances and the ground slope were additional important factors affecting elemental times and productivity. Wang (2003) found that travel unloaded time depends on travel distance. Time consumption in skidder roundtrip accounted for approximately 46.1 % of the total gross-effective time. The reason why NETWORK 2000 does not select all the proposed roads for skidding depends on the fact that in some compartments building a road is more expensive than skidding a long distance. For example, logs produced from the lower portion of Compartment 308 (308L-N1) and the upper portion of Compartment 304 (304LN2) can be directed to two landing sites: RIAS-1 and RIAS-2. For Compartment 308, the skidding cost with the RIAS-1 landing option was estimated USD 6.54 per m³, while skidding cost for the RIAS-2 option was USD 11.8 per m³ because of a longer skidding distance. However, due to relatively small harvest volume from the two compartments (total 1 875 m³), cost savings with the RIAS-1 landing option were not sufficient to justify the additional cost (USD 17 952) related to the construction of a new road between RIAS-1 and RIAS-2.

In conclusion, we presented a methodology to support decision-making in timber harvest planning using skidding cost estimates and NETWORK 2000 software tool. We were able to identify cost effective landing and new road locations for the 37 harvest compartments in the Hyrcanian forest analyzed

in this study. As suggested by Chung et al. (2008), the heuristic network algorithm implemented in the NETWORK 2000 software does not guarantee optimal solutions, though trade-off analysis between road and skidding costs may be carried out, obtaining the overall least cost solution in road network and harvesting design. To this regard, NETWORK 2000 can be a valuable tool for forest managers who want to analyze road alternatives and select cost effective road and harvesting systems for timber management.

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