

Research Article Boundary Control of a Flexible Manipulator Based on a High Order Disturbance Observer with Input Saturation

Junteng Ma 💿, Dongping Jin, Zhengtao Wei, Ti Chen 💿, and Hao Wen 💿

State Key Laboratory of Mechanics and Control of Mechanical Structures, Nanjing University of Aeronautics and Astronautics, 29 Yudao Street, Nanjing, Jiangsu 210016, China

Correspondence should be addressed to Hao Wen; wenhao@nuaa.edu.cn

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This paper studies a new boundary control strategy for a flexible manipulator subject to unknown fast time-varying disturbances. The flexible manipulator essentially is an infinite dimensional continuum. Hence, a continuous function of space and time can be employed to describe the position of such a distributed parameter structure, the motion of which can be described by partial differential equations (PDEs). To cope with fast time-varying external disturbances, a high order disturbance observer is adopted. A control strategy based on such a disturbance observer is proposed for the rest-rest maneuvering of the flexible manipulator. Moreover, a smooth hyperbolic function is included in the controller to satisfy the requirement of input saturation. The stability of the boundary control is analyzed using LaSalle's invariance principle. Finally, the performance of the presented boundary controller is verified through comparison with that of employing a constant disturbance observer via numerical simulations.

1. Introduction

At present, flexible manipulators have increasingly wide applications in industrial, agricultural, medical, and aerospace fields. To meet the demand of higher performance, the trend of development of space manipulators is towards lightweight parts, low energy expenditure, and fast movement [1, 2]. Since the 1970s, many studies have been performed on modeling theory and control scheme of flexible manipulators [3]. However, the traditional studies on such distributed parameter structures were based on ordinary differential equations (ODEs) [4, 5]. Although the ODE dynamic model has a simple form and is convenient for controller design, it is difficult to accurately describe the distributed parameter characteristic of the flexible structure, and spillover instability problems may occur [6]. Compared with the ODE model, the PDE model can reflect the dynamic characteristic of the flexible structure more accurately; however, it will increase the difficulty and challenge of controller design.

Significant attention has been attracted to the PDE modeling and the controller design of flexible manipulators during recent years; that is, the variational principle is allowed to derive the differential equations [7]. For example, Smith

obtained the partial differential solutions via the method of finite difference; this work laid the theoretical foundation for the partial differential control method of flexible manipulators [8]. Ge et al. built the PDE model of a distributed parameter flexible manipulator that avoided the traditional modal truncation error [9]. Jiang et al. studied a boundary controller for a flexible arm applying the PDE robust observer [10]. In addition to the studies of straight manipulators, Liu et al. studied the vibration suppression of curved beams using the PDE model [11].

In practice, the performance of the flexible manipulator system is significantly affected by disturbances [12]. To eliminate the influence of disturbances, researchers have developed many solutions, of which the schemes based on disturbance observers are especially effective. The control of the flexible manipulator under distributed disturbances or concentrated disturbances has been discussed in several prior articles. The model of a flexible manipulator was established via PDEs, and an infinite dimensional disturbance observer was applied to estimate the external disturbances in [13]. Morales et al. proposed a nested Generalized Proportional Integral (GPI) controller with a disturbance observer for the tip payload changing [14]. The studies with complex disturbances acting on manipulators are also available. Mahamood presented an adaptive hybrid proportional integral derivative control strategy for the two-link flexible manipulator under step signal, square wave signal, white noise disturbance, and sine wave disturbance [15]. Huang et al. studied the motion of an underwater manipulator and developed a disturbance observer for the restoring and coupling forces [16].

Notably, most of the previous studies have investigated the control issue with slowly time-varying disturbances. For example, Chen et al. derived an improved nonlinear disturbance observer that could effectively account for constant disturbances [17]. Yang et al. presented a disturbance observer in the case that the disturbances varied slowly and later defined a lumped disturbance, including model uncertainty, parametric uncertainty, and external disturbances [18]. To optimize trajectory tracking performance, Lee proposed a nonlinear disturbance observer for constant disturbances [19]. In practice, however, the external disturbances are often fast time-varying. To achieve a higher performance, the disturbance observer must be improved. Moreover, it is necessary to consider the condition of input saturation when designing a controller. For example, Liu et al. presented an antiwindup controller for a flexible manipulator in the case of parametric uncertainty, unknown disturbances, and input saturation [20]. Liu et al. investigated the PDE controller of a flexible manipulator with unknown disturbances and input saturation and showed that it worked better than the PD control strategy via numerical simulations [21].

Although the boundary control issue of the flexible manipulator has been discussed extensively, there are few studies on the control problem of flexible manipulators described via PDEs with input saturation and fast timevarying disturbances. Thus, the objectives of this research effort can be summarized as follows: (1) a control law with smooth hyperbolic functions is proposed based on the PDE model, and (2) the use of a higher order disturbance observer to compensate for the fast time-varying disturbances to reduce the disturbance effects.

The organization of this article is as follows: the flexible manipulator is described using PDEs in Section 2; in Section 3, a higher order disturbance observer, is presented to compensate for external disturbances; the control law with input saturation is exhibited in Section 4; numerical simulations are given in Section 5 and a summary of this paper and future perspectives are presented in Section 6.

2. Dynamic Modeling of the Flexible Manipulator

The flexible manipulator of concern is shown in Figure 1. In essence, the system is a flexible system that consists of three parts: a motor at the shoulder, a flexible manipulator, and a tip concentrated payload. Because the radius of the motor is extremely small relative to the manipulator, it is ignored in the subsequent analysis.

The manipulator rotates in the horizontal plane at a low speed, driven by the input torque u(t) of the motor. The



xθ

FIGURE 1: Configuration of a flexible manipulator.

 $\theta(t)$

O(o)

u(t)

 $d_1(t)$

Motor

flexible manipulator is subject to small elastic deformation and considered as an Euler-Bernoulli beam. As shown in Figure 1, *XOY* and *xoy* are the global frame and the local frame fixed on the body center, respectively; $d_1(t)$ and $d_2(t)$ denote the input disturbances of the motor and the input disturbances at the tip, respectively; u(t) is the input torque by the motor; F(t) represents the control force acting on the payload; $\theta(t)$ is the rotation angle of the motor; and y(x, t)denotes the elastic deflection at the *x*.

For simplicity, the symbols are introduced as follows:

$$\theta(t) = \theta,$$

$$(*)_{x} = \frac{\partial(*)}{\partial x},$$

$$(*)_{xx} = \frac{\partial^{2}(*)}{\partial x^{2}},$$

$$(*)_{xxx} = \frac{\partial^{3}(*)}{\partial x^{3}},$$

$$(*)_{xxxx} = \frac{\partial^{4}(*)}{\partial x^{4}},$$

$$(*)_{xxxx} = \frac{\partial^{4}(*)}{\partial t^{4}},$$

$$(i)_{xxxx} = \frac{\partial^{4}(*)}{\partial t^{2}},$$

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To facilitate the analysis, introduce the auxiliary variable $z(x,t) = x\theta(t) + y(x,t)$. The PDE dynamic model is established by applying Hamilton's principle $\int_{t_1}^{t_2} (\delta E_k - \delta E_p + \delta W_c) dt = 0$, where $\delta(\cdot)$ is the variation of (\cdot) ; δE_k , δE_p , and δW_c are the variation of the kinetic energy, the potential energy, and the virtual work, respectively [22]. At an arbitrary

Χ

moment, the deflection and the rotation angle are zero at the origin; that is, $y(0,t) = y_x(0,t) = 0$ such that z(0,t) = y(0,t) = 0, $z_x(0,t) = \theta$, $\partial^n z / \partial x^n = \partial^n y / \partial x^n$ $(n \ge 2)$.

The total kinetic energy of the flexible manipulator is

$$E_{k} = \frac{1}{2}I_{h}\dot{\theta}^{2} + \frac{1}{2}\int_{0}^{L}\rho\dot{z}^{2}(x,t)\,\mathrm{d}x + \frac{1}{2}m\dot{z}^{2}(L,t)\,,\qquad(2)$$

where I_h is the rotor inertia, ρ is the mass of per unit length of the flexible manipulator, *m* is the mass of the tip concentrated payload, and *L* is the length of the manipulator. The potential energy of the flexible manipulator is

$$E_p = \frac{1}{2} \int_0^L \text{EI} y_{xx}^2(x,t) \, \mathrm{d}x, \qquad (3)$$

where EI is the flexural rigidity.

The nonconservative work is given by

$$W_{c} = [u(t) + d_{1}(t)]\theta + [F(t) + d_{2}(t)]z(L,t).$$
(4)

Thus, the PDE model of the flexible manipulator reads

$$\rho \ddot{z} \left(x, t \right) + \text{EI}z_{xxxx} \left(x, t \right) = 0, \tag{5}$$

$$I_{h}\ddot{\theta} - \text{EI}z_{xx}(0,t) - [u(t) + d_{1}(t)] = 0,$$
(6)

$$m\ddot{z}(L,t) - \text{EI}z_{xxx}(L,t) - [F(t) + d_2(t)] = 0, \qquad (7)$$

$$z_{xx}(L,t) = y_{xx}(L,t) = 0,$$
(8)

$$y(0,t) = y_x(0,t) = 0.$$
 (9)

Two assumptions about the dynamic model are made, as given below.

Assumption 1. The unknown input disturbances d_1 and d_2 are bounded; that is, there exist two positive real numbers D_1 and D_2 such that $|d_1| \le D_1$ and $|d_2| \le D_2$.

Assumption 2. If the total kinetic energy of the flexible manipulator is bounded for $\forall t \in [0, \infty)$, then both $\dot{\theta}(t)$ and $\dot{z}(x, t)$ are bounded for $\forall (x, t) \in [0, L] \times [0, \infty)$ according to (2) [23].

3. Disturbance Observer Based Control

The unknown external disturbances have attracted the attention of many researchers in the field of the control engineering [24, 25]. The disturbances are induced by not only the system environment but also the uncertainty of the control system, such as the system model uncertainty and parametric uncertainty [24]. Generally, it is difficult to measure the external disturbances accurately; however, a disturbance observer may compensate for the defect.

3.1. Constant Disturbance Observer. Considering the boundary conditions (6) and (7), if the measurements of the state variables $\dot{\theta}$ and $\dot{z}(L,t)$ are available and the initial state conditions $\dot{\theta}_0$ and \dot{z}_0 are known, then the system can be presented as [17]

$$\begin{aligned} \ddot{\theta} &= \frac{1}{I_h} \left[EIy_{xx} \left(0, t \right) + u \left(t \right) \right] + \frac{1}{I_h} d_1 \left(t \right), \\ \dot{\theta} \left(0 \right) &= \dot{\theta}_0, \\ \ddot{z} \left(L, t \right) &= \frac{1}{m} \left[EIy_{xxx} \left(L, t \right) + F \left(t \right) \right] + \frac{1}{m} d_2 \left(t \right), \\ \dot{z} \left(L, 0 \right) &= \dot{z}_0. \end{aligned}$$
(10)

Theorem 3. Given two sets of constants $K_i > 0$ and $K_j > 0$ (i, j = 1, ..., n), the constant disturbance observer can be expressed as [17]

$$\begin{aligned} \widehat{d}_{1} &= K_{i} \left(I_{h} \dot{\theta} - \gamma_{1} \right), \\ \dot{\gamma}_{1} &= \operatorname{EI} y_{xx} \left(0, t \right) + u \left(t \right) + \widehat{d}_{1}, \\ \widehat{d}_{2} &= K_{j} \left[m \dot{z} \left(L, t \right) - \gamma_{2} \right], \\ \dot{\gamma}_{2} &= \operatorname{EI} y_{xxx} \left(L, t \right) + F \left(t \right) + \widehat{d}_{2}, \end{aligned}$$
(11)

where γ_1 and γ_2 are the auxiliary variables with $\gamma_1(0) = I_h \theta_0$ and $\gamma_2(0) = m\dot{z}_0$; \hat{d}_1 and \hat{d}_2 are the estimations of d_1 and d_2 , respectively. Denoting $\tilde{d}_1 = d_1 - \hat{d}_1$ and $\tilde{d}_2 = d_2 - \hat{d}_2$, the disturbance estimation errors \tilde{d}_1 and \tilde{d}_2 converge to zero exponentially.

Proof. According to the hypothesis $\dot{d}_1 = 0$ and $\dot{d}_2 = 0$, one has $\dot{\tilde{d}}_1 + K_i \tilde{d}_1 = \dot{d}_1 = 0$, $\dot{\tilde{d}}_2 + K_j \tilde{d}_2 = \dot{d}_2 = 0$ from (11), the solutions of which are $\tilde{d}_1 = \tilde{d}_1(0)e^{-K_i t}$, $\tilde{d}_2 = \tilde{d}_2(0)e^{-K_j t}$. Therefore, the disturbance estimation errors \tilde{d}_1 and \tilde{d}_2 converge to zero exponentially.

3.2. High Order Disturbance Observer. For the fast timevarying disturbances, it is expected that the performance of such constant disturbance observer will deteriorate because the assumption of the slowly varying characteristic on the disturbance is no longer valid [26]. To address the problem, a high order disturbance observer is developed by modeling the unknown time-varying disturbance as [27]

$$d(t) = \sum_{k=0}^{q} D_k t^k,$$
 (12)

where D_k ($k \in [0,q]$) are unknown constants. Without the loss of generality, the external disturbance approximated in this work as a quadratic function in time such that

$$d(t) = D_0 + D_1 t + D_2 t^2.$$
(13)

Denoting $\tilde{d} = d - \hat{d}$, where \hat{d} and \tilde{d} are the disturbance estimation and the disturbance tracking error, respectively, the disturbance estimation is constructed as

$$\hat{d}(t) = \lambda_0 h_0(t) + \lambda_1 h_1(t) + \lambda_2 h_2(t), \quad (14)$$

where $\dot{h}_0(t) = d - \hat{d} = \tilde{d}$ and $h_k(t) = \int_0^t h_{k-1}(\tau) d\tau$ for k = 1, 2, 3. Accordingly, one obtains

$$\begin{split} \widehat{d}_{1} &= \lambda_{0} \int_{0}^{t} \widetilde{d}_{1} (\tau) \, \mathrm{d}\tau + \lambda_{1} \int_{0}^{t} \int_{0}^{\delta} \widetilde{d}_{1} (\tau) \, \mathrm{d}\delta \, \mathrm{d}\tau \\ &+ \lambda_{2} \int_{0}^{t} \int_{0}^{\sigma} \int_{0}^{\delta} \widetilde{d}_{1} (\tau) \, \mathrm{d}\sigma \, \mathrm{d}\delta \, \mathrm{d}\tau, \\ \widehat{d}_{2} &= \lambda_{0} \int_{0}^{t} \widetilde{d}_{2} (\tau) \, \mathrm{d}\tau + \lambda_{1} \int_{0}^{t} \int_{0}^{\delta} \widetilde{d}_{2} (\tau) \, \mathrm{d}\delta \, \mathrm{d}\tau \\ &+ \lambda_{2} \int_{0}^{t} \int_{0}^{\sigma} \int_{0}^{\delta} \widetilde{d}_{2} (\tau) \, \mathrm{d}\sigma \, \mathrm{d}\delta \, \mathrm{d}\tau. \end{split}$$
(15)

From (15) and $dh_k(t)/dt = h_{k-1}$ for k = 1, ..., 3, it can be derived that

$$\hat{d}_{1}^{(3)} = \lambda_{0} \ddot{\vec{d}}_{1} + \lambda_{1} \dot{\vec{d}}_{1} + \lambda_{2} \vec{d}_{1},$$

$$\hat{d}_{2}^{(3)} = \lambda_{0} \ddot{\vec{d}}_{2} + \lambda_{1} \dot{\vec{d}}_{2} + \lambda_{2} \vec{d}_{2}.$$
(16)

Substituting $\tilde{d}_1 = d_1 - \hat{d}_1$, $\tilde{d}_2 = d_2 - \hat{d}_2$ into (16) yields

$$d_{1}^{(3)} = \tilde{d}_{1}^{(3)} + \lambda_{0}\dot{\tilde{d}}_{1} + \lambda_{1}\dot{\tilde{d}}_{1} + \lambda_{2}\tilde{d}_{1},$$

$$d_{2}^{(3)} = \tilde{d}_{2}^{(3)} + \lambda_{0}\dot{\tilde{d}}_{2} + \lambda_{1}\dot{\tilde{d}}_{2} + \lambda_{2}\tilde{d}_{2}.$$
(17)

From (13), it can be seen that $d_1^{(3)} = 0$ and $d_2^{(3)} = 0$; thus, one has

$$\widetilde{d}_{1}^{(3)} + \lambda_{0} \ddot{\vec{d}}_{1} + \lambda_{1} \dot{\vec{d}}_{1} + \lambda_{2} \vec{d}_{1} = d_{1}^{(3)} = 0,$$

$$\widetilde{d}_{2}^{(3)} + \lambda_{0} \ddot{\vec{d}}_{2} + \lambda_{1} \dot{\vec{d}}_{2} + \lambda_{2} \vec{d}_{2} = d_{2}^{(3)} = 0.$$
(18)

Consider the characteristic polynomial

$$Q(s) = s^{3} + \lambda_{0}s^{2} + \lambda_{1}s + \lambda_{2}$$
(19)

which makes the disturbance error convergent to zero through the Hurwitz stability criterion, if the coefficients of Q(s) = 0 are chosen properly such that λ_0 , λ_1 , $\lambda_2 > 0$ and $\lambda_0\lambda_1 > \lambda_2$.

The auxiliary variables $\dot{\kappa}_1$ and $\dot{\kappa}_2$ are defined as

$$\begin{split} \dot{\kappa}_1 &= \mathrm{EI} y_{xx}\left(0,t\right) + u + \hat{d}_1, \\ \dot{\kappa}_2 &= \mathrm{EI} y_{xxx}\left(L,t\right) + F + \hat{d}_2, \end{split} \tag{20}$$

where $\kappa_1(0) = I_h \dot{\theta}_0$ and $\kappa_2(0) = m \dot{z}_0$.

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Combining (6) and (7) with (20), one obtains

$$I_{h}\ddot{\theta} - \dot{\kappa}_{1} = I_{h}\ddot{\theta} - \left[\operatorname{EI}y_{xx}\left(0,t\right) + u + \hat{d}_{1}\right]$$
$$= d_{1} - \hat{d}_{1} = \tilde{d}_{1},$$
$$\ddot{z}\left(L,t\right) - \dot{\kappa}_{2} = m\ddot{z}\left(L,t\right) - \left[\operatorname{EI}y_{xxx}\left(L,t\right) + F + \hat{d}_{2}\right]$$
$$= d_{2} - \hat{d}_{2} = \tilde{d}_{2}.$$
$$(21)$$

Integrating both sides from 0 to t yields

$$I_{h}\dot{\theta} - \kappa_{1} = \int_{0}^{t} \tilde{d}_{1}d\tau,$$

$$m\dot{z} (L,t) - \kappa_{2} = \int_{0}^{t} \tilde{d}_{2}d\tau.$$
(22)

By observing (15), (20), and (22), the high order disturbance observers for the flexible manipulator can be formulated as follows:

$$\begin{split} \hat{d}_{1} &= \lambda_{0} \left(I_{h} \dot{\theta} - \kappa_{1} \right) + \lambda_{1} \int_{0}^{t} \left(I_{h} \dot{\theta} - \kappa_{1} \right) d\tau \\ &+ \lambda_{2} \int_{0}^{t} \int_{0}^{\delta} \left(I_{h} \dot{\theta} - \kappa_{1} \right) d\delta d\tau, \\ \dot{\kappa}_{1} &= \mathrm{EI} y_{xx} \left(0, t \right) + u + \hat{d}_{1}, \\ \hat{d}_{2} &= \lambda_{0} \left[m \dot{z} \left(L, t \right) - \kappa_{2} \right] + \lambda_{1} \int_{0}^{t} \left[m \dot{z} \left(L, t \right) - \kappa_{2} \right] d\tau \\ &+ \lambda_{2} \int_{0}^{t} \int_{0}^{\delta} \left[m \dot{z} \left(L, t \right) - \kappa_{2} \right] d\delta d\tau, \end{split}$$

$$\begin{aligned} \dot{\kappa}_{2} &= \mathrm{EI} y_{xxx} \left(L, t \right) + F + \hat{d}_{2}, \end{split}$$
(23)

where λ_0 , λ_1 , $\lambda_2 > 0$ and $\lambda_0 \lambda_1 > \lambda_2$.

4. Controller Design and Analysis

4.1. *Control Scheme.* The objective of the scheme is to drive the angle of the motor at the shoulder to the desired value and realize the vibration suppression of the elastic beam simultaneously. By employing the high order disturbance observer, the control laws with input saturation are constructed as follows:

$$u = -\alpha_1 l_1 \tanh(l_1 e) - \alpha_2 l_2 \tanh(l_2 \dot{e}) - k \operatorname{sgn}(\dot{e})$$
$$-\hat{d}_1, \qquad (24)$$
$$F = -\alpha_3 l_3 \tanh[l_3 \dot{z} (L, t)] - k \operatorname{sgn}[\dot{z} (L, t)] - \hat{d}_2,$$

where $\alpha_1, \alpha_2, \alpha_3, l_1, l_2$, and $l_3 > 0$; $k \ge \max(|\tilde{d}_1|_{\max}, |\tilde{d}_2|_{\max})$; $e = \theta - \theta_d, \dot{e} = \dot{\theta}, \ddot{e} = \ddot{\theta}$, and θ_d is the desired angle.

Theorem 4. *The control laws are given by* (24) *with the high order disturbance observer.*

(1) The boundary control is asymptotically stable: for $x \in [0, L]$ one has $\theta \to \theta_d$, $\dot{\theta} \to 0$, $y(x, t) \to 0$, $\dot{y}(x, t) \to 0$, $\dot{z}(L, t) \to 0$, $\tilde{d}_1 \to 0$, $\tilde{d}_2 \to 0$ when $t \to \infty$.

(2) The inputs are bounded, such as

$$|u| \le \alpha_1 l_1 + \alpha_2 l_2 + k + \overline{D}_1,$$

$$|F| \le \alpha_3 l_3 + k + \overline{D}_2.$$
(25)

Proof. (1) See Appendix for the details of the proof.

(2) For arbitrary x, the domain of the hyperbolic tangent function y = tanh(x) is [-1, 1]. For x increasing from 0 to

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TABLE 1: Physical parameters of the manipulator.

Parameter	Physical significance	Value
EI (N·m ²)	Flexural rigidity of the beam	2
ho (kg/m)	Mass of per unit length	0.2
$I_h (\text{kg} \cdot \text{m}^2)$	Inertia of the motor	0.5
<i>L</i> (m)	Length of the flexible beam	1
<i>m</i> (kg)	Mass at the tip	2

 $+\infty$, *y* increases very rapidly at the beginning, and finally $y \rightarrow 1$. According to the property of the odd function $\tanh(x)$, $y \rightarrow -1$ for *x* decreasing from 0 to $-\infty$. Therefore, the hyperbolic tangent function can well simulate the process of input saturation, and the absolute value $|\tanh(x)| \le 1$.

Based on the above analysis, one has $|-\alpha_1 l_1 \tanh(l_1 e)| \le |-\alpha_1 l_1| = \alpha_1 l_1$, $|-\alpha_2 l_2 \tanh(l_2 e)| \le |-\alpha_2 l_2| = \alpha_2 l_2$, and $|-\alpha_3 l_3 \tanh[l_3 \dot{z}(L, t)]| \le |-\alpha_3 l_3| = \alpha_3 l_3$. As is known, $|k \operatorname{sgn}(\dot{e})| \le k$, $|\hat{d}_1| \le \overline{D}_1$, and $|\hat{d}_2| \le \overline{D}_2$; therefore,

|u|

$$= \left| -\alpha_{1}l_{1} \tanh\left(l_{1}e\right) - \alpha_{2}l_{2} \tanh\left(l_{2}\dot{e}\right) - k \operatorname{sgn}\left(\dot{e}\right) - \hat{d}_{1} \right|$$

$$\leq \alpha_{1}l_{1} + \alpha_{2}l_{2} + k + \overline{D}_{1}, \qquad (26)$$

$$|F| = \left| -\alpha_{3}l_{3} \tanh\left[l_{3}\dot{z}\left(L,t\right)\right] - k \operatorname{sgn}\left[\dot{z}\left(L,t\right)\right] - \hat{d}_{2} \right|$$

$$\leq \alpha_{3}l_{3} + k + \overline{D}_{2},$$

where \overline{D}_1 and \overline{D}_2 denote the boundaries of disturbance estimations. The above |u| and |F| can satisfy the condition of input saturation by changing the parameters $\alpha_1, \alpha_2, \alpha_3, l_1, l_2, l_3$, and k.

5. Numerical Simulation Examples

Numerical simulations are presented in this section to verify the boundary control based on the high order disturbance observer with input saturation. For comparison purposes, the simulations under the control scheme employing the constant disturbance observer are also given in this section. The physical parameters of the manipulator are listed in Table 1.

The aim of all the simulations is to drive the angle of the motor to the desired value; that is, $\theta_d = 0.5$ rad, without residual vibration of the elastic beam. The external disturbances are hybrid wave signals.

The parameters in the control scheme proposed in this paper are chosen as $\alpha_1 = 80$, $\alpha_2 = 10$, $\alpha_3 = 100$, $l_1 = 0.4$, $l_2 = 1$, $l_3 = 0.2$, k = 0.075, $\lambda_0 = 120$, $\lambda_1 = 60$, and $\lambda_2 = 60$.

In the control strategy employing the constant disturbance observer, the parameters are chosen as $\alpha_1 = 80$, $\alpha_2 = 10$, $\alpha_3 = 100$, $l_1 = 0.4$, $l_2 = 1$, $l_3 = 0.2$, $K_i = 5$, and $K_j = 5$.

As indicated in Figure 2(a), under the proposed control scheme, the angle of the motor arrives at the specified location in approximately 12 seconds and later stops steadily. The response curves in Figure 2(a) are quite smooth in shape. However, under the control scheme employing the constant

disturbance observer, Figure 2(b) shows that there exist significant positioning errors, even in the last part of the angular response.

Figure 3 depicts the deflections at the tip and at the middle of the flexible manipulator. As shown in Figure 3(a), the amplitude of the elastic vibration under the proposed control law with the high order observer gradually decreases to zero in 12 seconds. By contrast, under the control scheme employing the constant disturbance observer, the residual vibration of the flexible manipulator does not vanish, even after a long time.

The disturbance estimates by the two types of disturbance observers are compared in Figures 4 and 5 (zoom-in view). The simulation results indicate that the high order disturbance observer outperforms the constant one in terms of the disturbance estimation errors, especially for the disturbances of fast time-varying or transient. The constant disturbance observer leads to a relatively poor performance in the scenario and is suitable to estimate the slow time-varying disturbances or smooth signals.

6. Conclusions

The motion of the flexible manipulator was described via PDEs to overcome the problems caused by model truncation, and a high order disturbance observer was proposed thereafter to estimate the external disturbances for counteracting the disturbance effects. The physical requirement of input saturation was considered in the proposed control law using smooth hyperbolic functions. The stability of the boundary control system was demonstrated using LaSalle's invariance principle. Finally, numerical simulations illustrated that the boundary controller works notably well. By contrast with the constant disturbance observer, the high order disturbance observer can accurately estimate the fast time-varying disturbances or the transient signals. In the future, the vibration suppression of multilink flexible manipulators will be discussed.

Appendix

Demonstration of Theorem 4(1)

Proof. The parameters $\dot{\theta}$, $\dot{z}(L, t)$, $y_{xx}(0, t)$, and $y_{xxx}(L, t)$ can be measured by the experiment instrument.

The Lyapunov function is defined as

$$V = E_1 + E_2 + E_3, \tag{A.1}$$



FIGURE 2: Responses in motor angle and angular velocity for (a) the boundary control scheme with the high order observer and (b) the control scheme employing the constant disturbance observer.

where

$$\begin{split} E_{1} &= \frac{1}{2} \int_{0}^{L} \rho \dot{z}^{2} \left(x, t \right) dx + \frac{1}{2} \mathrm{EI} \int_{0}^{L} y^{2}_{xx} \left(x, t \right) dx, \\ E_{2} &= \frac{1}{2} I_{h} \dot{e}^{2} + \alpha_{1} \ln \left[\cosh \left(l_{1} e \right) \right] + \frac{1}{2} m \dot{z}^{2} \left(L, t \right), \\ E_{3} &= \lambda_{2} \lambda_{0}^{2} \ddot{d}_{1}^{2} + 2 \lambda_{2} \lambda_{0} \vec{d}_{1} \dot{\vec{d}}_{1} + \left(\lambda_{1} \lambda_{0} + \lambda_{0}^{3} \right) \dot{\vec{d}}_{1}^{2} \\ &+ 2 \lambda_{0}^{2} \dot{\vec{d}}_{1} \ddot{\vec{d}}_{1} + \lambda_{0} \ddot{\vec{d}}_{1}^{2} + \lambda_{2} \lambda_{0}^{2} \ddot{\vec{d}}_{2}^{2} \\ &+ 2 \lambda_{2} \lambda_{0} \vec{d}_{2} \dot{\vec{d}}_{2} + \left(\lambda_{1} \lambda_{0} + \lambda_{0}^{3} \right) \dot{\vec{d}}_{2}^{2} \\ &+ 2 \lambda_{0}^{2} \dot{\vec{d}}_{2} \ddot{\vec{d}}_{2} + \lambda_{0} \ddot{\vec{d}}_{2}^{2}, \end{split}$$
(A.2)

where E_1 represents the sum of the kinetic energy and the elastic energy of the manipulator, E_2 represents the payload

energy and the control error index, and E_3 represents the error of the observer.

According to hypothesis (18),

$$\dot{V} = \dot{E}_1 + \dot{E}_2 + \dot{E}_3,$$
 (A.3)

where

$$\dot{E}_{1} = \int_{0}^{L} \rho \dot{z} (x, t) \ddot{z} (x, t) dx$$

$$+ \operatorname{EI} \int_{0}^{L} y_{xx} (x, t) \dot{y}_{xx} (x, t) dx$$

$$= -\operatorname{EI} \int_{0}^{L} \dot{z} (x, t) z_{xxxx} (x, t) dx$$

$$+ \operatorname{EI} \int_{0}^{L} y_{xx} (x, t) \dot{y}_{xx} (x, t) dx$$

$$= -\operatorname{EI} \left[\dot{z} (L, t) z_{xxx} (L, t) \right]$$



FIGURE 3: Deflections at the tip and at the middle for (a) the boundary control scheme with the high order observer and (b) the control scheme employing the constant disturbance observer.

$$-\int_{0}^{L} \dot{z}_{x}(x,t) z_{xxx}(x,t) dx + \mathrm{EI} \left[-z_{xx}(0,t) \dot{\theta} \right]$$
$$-\int_{0}^{L} \dot{z}_{x}(x,t) z_{xxx}(x,t) dx = -\mathrm{EI}\dot{z}(L,t)$$
$$\cdot y_{xxx}(L,t) - \mathrm{EI} y_{xx}(0,t) \dot{\theta},$$
$$\dot{E}_{2} = I_{h} \dot{e} \dot{e} + \alpha_{1} l_{1} \tanh(l_{1}e) \dot{e} + m\dot{z}(L,t) \ddot{z}(L,t)$$
$$= \dot{e} \left[I_{h} \ddot{e} + \alpha_{1} l_{1} \tanh(l_{1}e) \right] + m\dot{z}(L,t) \ddot{z}(L,t),$$
$$\dot{E}_{3} = \left(2\lambda_{0}\lambda_{2} - 2\lambda_{1}\lambda_{0}^{2} \right) \dot{\vec{d}}_{1}^{2} + \left(2\lambda_{0}\lambda_{2} - 2\lambda_{1}\lambda_{0}^{2} \right) \dot{\vec{d}}_{2}^{2},$$
$$(A.4)$$

where

$$\begin{split} \dot{V} &= \dot{E}_1 + \dot{E}_2 + \dot{E}_3 \\ &= \dot{z} \left(L, t \right) \left[F + d_2 - m \ddot{z} \left(L, t \right) \right] \end{split}$$

$$\begin{aligned} &+ \dot{e} \left[I_{h} \ddot{e} + \alpha_{1} l_{1} \tanh \left(l_{1} e \right) - \text{EI} y_{xx} \left(0, t \right) \right] \\ &+ m \dot{z} \left(L, t \right) \ddot{z} \left(L, t \right) + \left(2\lambda_{0}\lambda_{2} - 2\lambda_{1}\lambda_{0}^{2} \right) \dot{\vec{d}}_{1}^{2} \\ &+ \left(2\lambda_{0}\lambda_{2} - 2\lambda_{1}\lambda_{0}^{2} \right) \dot{\vec{d}}_{2}^{2} \\ &= \dot{z} \left(L, t \right) \left(F + d_{2} \right) + \dot{e} \left[u + d_{1} + \alpha_{1} l_{1} \tanh \left(l_{1} e \right) \right] \\ &+ \left(2\lambda_{0}\lambda_{2} - 2\lambda_{1}\lambda_{0}^{2} \right) \dot{\vec{d}}_{1}^{2} \\ &+ \left(2\lambda_{0}\lambda_{2} - 2\lambda_{1}\lambda_{0}^{2} \right) \dot{\vec{d}}_{2}^{2} \\ &= \dot{e} \left[u + d_{1} + \alpha_{1} l_{1} \tanh \left(l_{1} e \right) \right] + \dot{z} \left(L, t \right) \left(F + d_{2} \right) \\ &+ \left(2\lambda_{0}\lambda_{2} - 2\lambda_{1}\lambda_{0}^{2} \right) \dot{\vec{d}}_{1}^{2} \\ &+ \left(2\lambda_{0}\lambda_{2} - 2\lambda_{1}\lambda_{0}^{2} \right) \dot{\vec{d}}_{2}^{2} \\ &= -\alpha_{2} l_{2} \dot{e} \tanh \left(l_{2} \dot{e} \right) - \alpha_{3} l_{3} \dot{z} \left(L, t \right) \tanh \left[l_{3} \dot{z} \left(L, t \right) \right] \end{aligned}$$



FIGURE 4: Disturbance estimates for (a) the boundary control scheme with the high order observer and (b) the control scheme employing the constant disturbance observer.

$$+ \left(\tilde{d}_{1}\dot{e} - k \left| \dot{e} \right| \right) + \left[\tilde{d}_{2}\dot{z} \left(L, t\right) - k \left| \dot{z} \left(L, t\right) \right| \right]$$
$$+ \left(2\lambda_{0}\lambda_{2} - 2\lambda_{1}\lambda_{0}^{2}\right)\dot{\vec{d}}_{1}^{2}$$
$$+ \left(2\lambda_{0}\lambda_{2} - 2\lambda_{1}\lambda_{0}^{2}\right)\dot{\vec{d}}_{2}^{2}. \tag{A.5}$$

Because $x \tanh(x) \ge 0$, λ_0 , λ_1 , $\lambda_2 > 0$, $\lambda_0\lambda_1 > \lambda_2$, and $k \ge \max(|\tilde{d}_1|_{\max}, |\tilde{d}_2|_{\max})$, thus $\dot{V} \le 0$.

LaSalle's invariance principle is applied to analyze the stability of the controller ($\dot{V} \equiv 0 \rightarrow y(x, t) \equiv 0$).

The stability of the controller when $\dot{V} \equiv 0$ is verified as follows:

$$\begin{split} \dot{V} &\equiv 0 \longrightarrow \\ \dot{e} &\equiv \dot{z} \left(L, t \right) \equiv \dot{\tilde{d}}_1 \equiv \dot{\tilde{d}}_2 \equiv 0; \end{split} \tag{A.6}$$

thus, it can be seen that

$$\begin{split} \ddot{e} &= \ddot{z} \left(L, t \right) = 0 \longrightarrow \\ \dot{\theta} &\equiv \ddot{\theta} \equiv \ddot{\tilde{d}}_1 \equiv \ddot{\tilde{d}}_2 \equiv \tilde{d}_1^{(3)} \equiv \tilde{d}_2^{(3)} \equiv 0. \end{split} \tag{A.7}$$



FIGURE 5: Comparison of the disturbance estimations.

According to (18), one obtains

$$\tilde{d}_1 \equiv \tilde{d}_2 \equiv 0. \tag{A.8}$$

Substituting $\ddot{z}(x,t) = x\ddot{\theta}(t) + \ddot{y}(x,t)$ into $\rho\ddot{z}(x) = -\text{EI}z_{xxxx}(x)$ yields

$$\rho \ddot{y}(x,t) = -\mathrm{EI}y_{xxxx}(x,t); \qquad (A.9)$$

thus

$$\rho \ddot{z} (L,t) = -\mathrm{EI} y_{xxxx} (L,t) = 0 \longrightarrow$$
(A.10)

 $y_{xxxx}\left(L,t\right)=0.$

The variable separation method is adopted as

$$y(x,t) = X(x)T(t),$$
 (A.11)

$$\rho \ddot{y}(x,t) = -\mathrm{EI}y_{xxxx}(x,t) \longrightarrow$$

$$y_{xxxx}(x,t) = -\frac{\rho}{\mathrm{EI}}\ddot{y}(x,t), \qquad (A.12)$$

$$y_{xxxx}(x,t) = X^{(4)}(x) \cdot T(t),$$

$$\ddot{y}(x,t) = X(x) \cdot \ddot{T}(t)$$

$$\downarrow$$

$$\frac{X^{(4)}(x)}{X(x)} = -\frac{\rho}{\mathrm{EI}} \frac{\ddot{T}(t)}{T(t)} = \mu$$

$$\downarrow$$

(A.13)

$$\downarrow$$

$$X^{(4)}(x) - \mu X(x) = 0.$$

Letting $\mu = s^4$, the solution of (A.13) is
$$X(x) = c_1 \cosh sx + c_2 \sinh sx + c_3 \cos sx$$
(A.14)

$$+ c_4 \sin sx.$$

*(*1)

Because y(0,t) = 0, $y_x(0,t) = 0$, $y_{xx}(L,t) = 0$, and $y_{xxxx}(L,t) = 0$, the following can be obtained:

$$X(0) = X_{x}(0) = X_{xx}(L) = X_{xxxx}(L) = 0.$$
(A.15)

Then

$$c_{1} + c_{3} = 0,$$

$$c_{2} + c_{4} = 0,$$

$$c_{1} \cosh sL + c_{2} \sinh sL - c_{3} \cos sL - c_{4} \sin sL = 0,$$
(A.16)

 $c_1 \cosh sL + c_2 \sinh sL + c_3 \cos sL + c_4 \sin sL = 0;$

the equations are simplified as $c_4(\sinh sL \cdot \cos sL - \sin sL \cdot \cosh sL) = 0$, and the solutions are $c_i = 0$ (i = 1, 2, 3, 4) for all s. Accordingly, one obtains X(x) = 0, y(x, t) = 0, $\dot{y}(x, t) = 0$, and $y_{xx}(0, t) = 0$.

Because $z_{xx}(0,t) = y_{xx}(0,t) = 0$, by observing (A.6), (A.7), (A.8), and

$$I_{h}\ddot{\theta} - \text{EI}z_{xx}(0,t) - [u(t) + d_{1}(t)] = 0,$$

$$u$$

$$= -\alpha_{1}l_{1} \tanh(l_{1}e) - \alpha_{2}l_{2} \tanh(l_{2}\dot{e}) - k \operatorname{sgn}(\dot{e})$$
(A.17)

$$-\widehat{d}_1$$

the following can be obtained: $-\alpha_1 l_1 \tanh(l_1 e) + \tilde{d}_1 = 0 \rightarrow e = 0.$

Therefore, the PDE boundary control in this paper is asymptotically stable by applying the extended LaSalle's invariance principle; that is, for $x \in [0, L]$ one has $\theta \to \theta_d$, $\dot{\theta} \to 0$, $y(x,t) \to 0$, $\dot{y}(x,t) \to 0$, $\dot{z}(L,t) \to 0$, $\tilde{d}_1 \to 0$, $\tilde{d}_2 \to 0$, when $t \to \infty$.

Conflicts of Interest

The authors declare that there are no conflicts of interest regarding the publication of this paper.

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