

Sensors & Transducers

© 2013 by IFSA http://www.sensorsportal.com

Online Multiscale Extraction of Signals by Using Wavelet Thresholding and Moving Window

Qibing Jin, *Sajid Khursheed

Beijing University of Chemical Technology No. 15, Bei San Huan East Road, Chaoyang Dist. Beijing, 100029, P. R. China E-mail: sajid777@hotmail.com

Received: 11 July 2013 /Accepted: 25 October 2013 /Published: 31 October 2013

Abstract: By using the online multiscale extraction of signals and wavelet thresholding into a moving window of dyadic length, we can remove unpleasant or noise mistakes from the data. Genuine images are frequently corrupted by noise from various sources. It has been confirmed to have a better edge-preserving quality than linear filters in certain applications. Data extraction by univariate extraction is a well-known technique for processing in a correct simulation. Generally, linear filters are mainly smart in favor of on-line extraction of signals; however, those are single-scale in support of restoring information holding qualities in addition to noise with the reason of related choice in time and occurrence. Comparatively, nonlinear extraction methods, such as median-hybrid filters and wavelet segmentation are multiscale; however they may not be applied online, so in this paper, we have presented a new approach for online nonlinear extraction of signals by using moving window based on wavelet segmentation. Demonstrated figures show the results of online multiscale extraction of signals. *Copyright* © 2013 IFSA.

Keywords: Data extraction, Linear and non-linear extraction, Online multiscale extraction.

1. Introduction

As we know, in the industrial data processing, most of the signals are not smooth. Mostly it contains unpleasant mistakes. Linear and nonlinear approaches are used for this purpose. Linear extraction is applied by difficulty of the original image function with a predefined function. At the same time as it is simpler to implement, linear methods tend to smudge edges. In the past, nonlinear extraction have been developed to achieve a more desirable level of smoothness in applications where important visual signs provided by edges need to be preserved. In this regard, much hard work has been devoted to preserving smoothness [1]. Tomasi and Manduchi introduced bilateral filtering for this problem [2]. In real meaning a bilateral filter replaces

a given pixel value with an average of similar and nearby pixel intensity values. In this type of filtering, a series extraction is combined with a domain extraction.

Domain extraction enforces spatial closeness by weighing pixel values with coefficients that fall off with distance. A series extraction, on the other hand, assigns better coefficients to those pixels with light strength that is more similar to the centre pixel. Hence the original value at a given pixel would be better. Confront to correctly detect edges in real images has stimulated a variety of advanced edge recognition algorithms. Multi-scale analysis is a systematic approach to edge detection. This advance relies on the inspection of intensity changes on dissimilar balances. Processed facts are generally not pure by arbitrary and nasty faults because of sensor

198 Article number P_1412

sound, turbulences, instrument deprivation, and individual mistakes. Because the appearance of method function jobs based on the excellence of information detached from the calculated information, the composed information needs to be clean or extracted for well-organized method action.

Extraction by primary procedure forms decreases the faults among the calculated and the extracted signals at the same time as needing the extracted variables to assure a linear/nonlinear or dynamic model. In this type of method, we have recognized an important concentration in educational study and frequently based on the different jobs of disagreeable fault finding and information understanding. Information pacification based on the designed based elimination of random mistakes, while data extraction is an additional general phrase, which consists of the decrease of unintended and unpleasant errors with or without process models [3]. On behalf of facts from unaffected methods, data settlement might be accomplished as a biased least square evaluation wherever the total of square faults regularized by the fault covariance is compact [4].

The basic purpose of this paper is that a set of steadily smoothed or simplified images should be produced, in which excellent level structures are consecutively covered up. When investigating measured data such as images, without any prior knowledge, there is no reason to support any particular scale. In favor of dynamic progression information, broad choices of progress have occupied for information settlement. Kalman filters are conventional for the extraction of linear dynamic methods [5]. As soon as a nonlinear method model is offered, information might be extracted by a broad Kalman filter [6]. When primary method replicas are used for information extraction, the excellence of the extracted data based on the correctness of the procedure models. Removal by ways of observed procedure representations crushes the above required for correct real process representation in eliminating connection among the variables by an observed modeling technique such as PCA. Information including unpleasant mistakes might be extracted by the selection of arithmetical outlier recognition methods [7]. These trials might be helpful to autocorrelated measurements by pre-whitening the dimensions and means of time-series representation [8].

Linear extracting methods for instance mean extracting and exponential soften are generally used techniques in the chemical process engineering [9] as they are simple and can easily be used online. As correct method models between the hundreds of considered variables are not simply attained, the simple and most widely used extraction technique is that do not base on an original progression form. The same techniques based on data regarding the nature of the faults of the basic signal and comprise a variety of univariate extraction techniques. An additional famous class of distinct linear extractions can be planned with bilinear conversion of analog

filters that have the chosen occurrence uniqueness as well as include Butterworth and Chebyshev filters [10]. Unluckily, these linear extraction techniques describe the facts on a distinct level, which strengthen them to switch the level of extraction with the excellence of the extracted characteristics. As an effect, linear extractions are not extremely active in extraction signals as well as features with diverse localizations in cooperation with instance and occurrence. Deprived illustration of the original restricted characteristics by linear extraction might be prevail over by nonlinear extracting techniques, for instance FIR, FMH [11], and multiscale wavelet-based filters [12]. FMH filters are mostly well-organized and helpful to steady signals infected by white noise, need attentive choice of the filter span. These are insufficient to offline utilizing. Multiscale extraction techniques depends on wavelet study characterized the information as a subjective total of orthonormal wavelets. The extracted signal is then improved by reconstructing the thresholded coefficients to the time area. The multiscale extraction methods have better speculative and realistic characteristics [13], but are restricted to offline capitulation and to information of dyadic time-span. Wavelet demonstration requires robustness to repulsive faults and has been widespread for the filtration of information by such faults [14].

In this paper, we have also presented multiscale move toward for extraction of casual and repulsive mistakes that are completed for online extraction by special consideration on information in an affecting window of dyadic span. Thus, online multiscale extraction of signals is able to automatically concentrate to a linear extraction by adjusting the level of the extract toward that of each characteristic in the measured signal. In addition, if a time delay in the extraction is tolerable, then the superiority of the extracted indication can be improved by averaging the extracted signals may be increased by attaining in each moving window.

The paper structure is as follows; an overview about data extraction including linear and non linear extraction is discussed in Section 2. Multiscale extraction and online multiscale extraction of signals are described in Section 3 and Section 4 respectively. Section 5 describes simulation results and concluding remarks are discussed in Section 6.

2. Data Extraction

2.1. Linear Extraction

Linear extraction processes time-varying input signals to produce output signals. Most extractions implemented in analog electronics, digital signal processing, or in mechanical systems are classified as causal, time invariant, and linear. The general concept of linear extraction is also used in statistics, data analysis, and mechanical engineering among

many other fields and technologies. Linear extraction methods extract the signals by attracting a biased amount of earlier dimensions in a window of finite or infinite span. The methods includes Finite Impulse Response (FIR) and Infinite Impulse Response (IIR), that are extremely famous in the compound development engineering, because both these filters are mathematically efficient, simple to apply, and can be freely used for on-line extraction of signals [9] and can be symbolized as per the following equation

$$\hat{x}_{t} = \sum_{i=1}^{I} s_{i} x_{t-i+1} \tag{1}$$

Here I is the extraction span and s_i is the sequence of contributing coefficients that describe the uniqueness of the extraction and gratify the subsequent situation

$$\sum_{i=1}^{I} s_i = 1 \tag{2}$$

The weighting series s_i is the desire reaction of the linear extraction. Linear extractions by means of restricted window dimension are explained FIR filters. As soon as all weighting coefficients s_i is equivalent, the FIR filter reduces to a mean extraction. Therefore, in favor of the extraction of length I, some mean extracted data position is able to be represented scientifically in conditions of the standard of the previous I dimensions as

$$\hat{x}_{t} = \frac{1}{I} \sum_{i=t-I+1}^{t} x_{i} \tag{3}$$

The mean extraction can be consideration of a difficulty of the calculated signals by means of a vector of I stable coefficients, all identical 1/I. The weights used by a mean extraction of length I = 5 are shown in Fig. 1. Linear extractions by means of an unlimited extraction span are recognized as IIR filters. All extracted data position with an IIR filter is signified as a weighted sum of all previous measurements as shown in Fig. 1.

Exponentially Weighted Moving Average (EWMA) is a famous IIR filter method which planes a calculated data point by averaging it by means of all the preceding dimensions [15]. The EWMA filter is a recursive small pass filter that eliminates superior occurrence parts since the calculated signal. Mathematically, it is applied as

$$\hat{x}_t = \lambda x_t + (1 - \lambda) \hat{x}_{t-1} \tag{4}$$

The constraint λ is the supple flattens constraint between 0 and 1, whereas a significance of 1 communicates to no even and a significance of nil matches to maintaining simply the initial calculated

point. Intensifying equation 4, $\hat{x_t}$ can be rewritten as

$$\hat{x}_{t} = \lambda \left[x_{t} + (1 - \lambda) x_{t-1} + (1 - \lambda)^{2} x_{t-2} + \dots + (1 - \lambda)^{n-1} x_{1} \right]$$
(5)

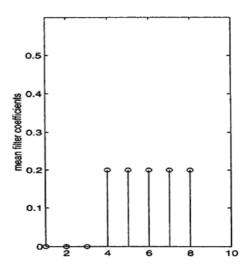


Fig. 1. Extraction used in mean removal.

Equation 5 can also be described as

$$\hat{x}_t = \lambda \sum_{i=0}^t (1 - \lambda)^i x_{t-i}$$
 (6)

The effects of the EWMA filter illustrates that the filter coefficients decreases based on the level restriction and assigning new significance to the additional new dimensions, as shown in Fig. 2.

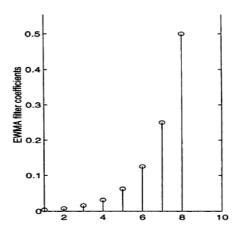


Fig. 2. Extraction used in exponential smoothing.

IIR filters comprise on Butterworth filters that might be utilized to remove white sound, in addition to correlated noise, from stationary stochastic signals. A further detailed discussion of different types of filters is presented by Strum and Kirk [16].

2.2. Disadvantages of Linear Extraction Method

The real tasks describing unrefined calculated information contain in an order localization corresponding to the variety of distance. Linear extractions distinguished the capacity on original functions by means of broader and narrower frequency localization, as shown in Fig. 3 (a) and Fig. 3 (b).

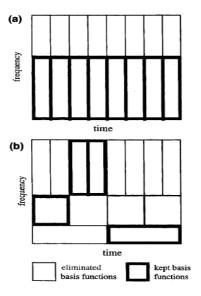


Fig. 3. Time rate gap breakdown by using linear and multiscale extraction methods.

These extractions are one level extraction because every origin functions have the connected place of time occurrence. As a consequence, these techniques are among the correct image of temporally localized changes and efficient elimination of temporally global noise. Hence, an immediate noise elimination and correct element demonstration of nonstationary calculated signals cannot be successfully attained by one level extraction technique.

2.3. Nonlinear Extraction

In signal processing, the extraction of signals is supposed to be nonlinear if its output is not a linear function of its input. Non-linear extractions have numerous applications, particularly in the removal of certain types of noise that are not additive. For instance, the median extraction is extensively used to remove spike noise that affects only a small percentage of the samples, perhaps by very large amounts. As we know that all radio receivers use non-linear extractions to change kilo or gigahertz signals to the audio frequency range; and all digital signal processing depends on non-linear extractions to change analog signals to binary numbers. However, nonlinear extractions are significantly more difficult to use and design than linear ones.

Therefore, linear extraction of signals is frequently used to remove noise and distortion that was created by nonlinear processes, simply because the proper non-linear extraction would be too hard to design and construct. Nonlinear extraction methods are multiscale and increased to defeat the failure of linear extractions to hold characteristics at dissimilar scales. Non-linear extractions might also be helpful when definite "nonlinear" features of the signal are more significant than the overall information contents. A linear noise-removal extraction may typically blur those features as compared to a non-linear extraction, which may provide an extra suitable outcome.

A lot of nonlinear noise-removal extraction functions are used in the time domain. They normally inspect the input digital signal within a limited window near each sample, and employ some statistical implication model to guess the most expected value for the original signal at that point. FMH sifting is a group shifting method that is mainly efficient in detaining quick adjustments in part level steady indicators. The duration of the FIR filters are preferred to preserve the signal's characteristics as removing the lofty sound. Lengthy FIR filters are containing flat pointed ends; as compared to short FIR filters might not remove sufficient sound. Because the main point in the FMH filter is the real noisy information, FMH filters are possible to remain some sound. Enhanced noise removal is possible to be pertained the FMH filter frequent periods, which will effect in a root signal that does not modify with more extraction. FMH filters are also used to remove non-Gaussian mistakes from calculated data [18]. They are superior to the normal median filters because of their improved competence to defend temporally restricted characteristics, removing mistakes. However, appropriate sets of the FIR filters need information regarding the highest span of the repulsive mistakes. Whereas this kind of information is presented, the length of the FIR filters used can be strong-minded so that a complete elimination of unpleasant mistakes is accomplished.

3. Multiscale Extraction of Signals

As we know, wavelet is used for established and mathematically capable group of multiscale basis meanings. Signals by means of multiscale characteristics can be experimented by transmission of the signal as a weighted amount of wavelet basis significance. Every integrable signal might be distinguished at more than one level by breakdown on a group of wavelets and level task, as described in Fig. 4.

In the above Fig. 4 (b), Fig. 4 (d) and Fig. 4 (f) are at steadily coarser balances as contrast to the real signal shown in Fig. 4 (a). All the signals in Fig. 4 (c), Fig. 4 (e) and Fig. 4 (g) detain the information among the balanced signal and the balanced signal at the better level. Under dilation and

translation processes, the dilated and translated scaling and wavelet functions are given as

$$\phi_{m,n}(t) = 2^{-m/2}\phi(2^{-t}t - n) \tag{7}$$

$$\psi_{m,n}(t) = 2^{-m/2} \psi(2^{-t}t - n)$$
 (8)

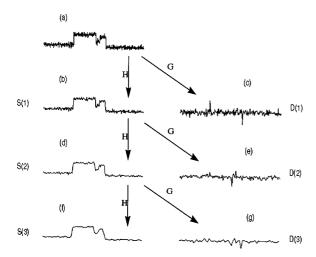


Fig. 4. More than one level extraction of stairway signals.

In the equations 7 and 8, *m* and *n* are representing the transformation and alteration constraint, and use to shifting the mother function to generate a families of functions. Thus, inactive sound might be detached by following steps:

- 1) First, by molding the sound signals a chosen set of vectors, original task converts the loud signals into the point incidence area.
- 2) Then, by using restraining coefficients lesser than a chosen value, threshold the wavelet coefficients.
- 3) Finally, convert the thresholded content signals back into its real point.

We have planned the numerical characteristics of wavelet thresholding and showing that for a loud indication of span n, the extracted indication will have a fault within $O(\log n)$ of the fault between the fault free indication and the indication corrected with preceding information about the efficiency of the original signal. Choosing the appropriate rate of the threshold is an important step in the extraction method, and numerous methods have been developed. On behalf of superior visual excellence of the extracted signal, the Visushrink technique concludes the threshold as

$$t_m = \sigma_m \sqrt{2 \log n} \tag{9}$$

Here n is the signal span and σ_m is the standard deviation of the faults at level m that can be estimated since the wavelet coefficients at size by

$$\sigma_m = \frac{1}{0.6745}, median\{|d_{mk}|\}$$
 (10)

Hard or soft thresholding could be used for wavelet coefficients. Hard thresholding eliminates set of vectors smaller than a threshold, whereas soft set of vectors minimizes the better coefficients in the direction to zero using the rate of the threshold. Hard thresholding can express to enhanced simulation of top altitudes as well as no continuities, but at the cost of irregular artifacts that can coarsen the shape of the extracted indicator, whereas the soft thresholding generally provides improved visual quality of extraction and less artifacts. An object, which is not nearby in the real signal, is produced in the renovated signal when the wavelet functions used to be an attribute in the signal. Wavelet-based multiscale extraction is extremely successful method for removing contaminated by white noise, in addition to associated inactive Gaussian noise. Conditionally the traditional wavelet breakdown of indication algorithm is useful to a signal by means of non-Gaussian fault, outliers will there at multiple balances in both the leveled and complete detailed signals, and big coefficients corresponding to outliers acquire confused among those matching to significant characteristics. Consequently, wavelet thresholding is not capable in eliminating non-Gaussian faults. This disadvantage can be removed by combining wavelet thresholding by multiscale median extraction.

A normal median extraction might be applied in this process because they are together able of removing repulsive mistakes from the signals. Nevertheless, FMH filters normally effect in enhanced image of the signal characteristics. Actual signal exceeds during a median extraction at the best level that consequence in the new signal. Consequently, outliers in small part might be eliminated by improved balance as compare to long areas of outliers might be removed at coarser balance. While the successful median extraction span at better scales is less than the length of level task coefficients matching to a specific outlier area, outliers will extract into coarser scales. This outflow might be eliminated by monotonous strong multiscale extraction and by selecting an extended sufficient median extraction.

4. On-Line Multiscale Extraction of Signals

The presented nonlinear extraction techniques explained in the earlier part can do superior as compared to linear extractions for large selection of signs. On the other hand, an important drawback of nonlinear or multiscale techniques is that they may not be accomplished online. This takes in a time setback in the computation to increases at level extractions. This time setback might be overcome in a careful way with single wavelets at the ends that eliminate margin mistakes while being orthonormal to the additional wavelets [17]. These state line

corrected extractions are causal and need no information about the future to calculate wavelet set of vectors at the signal last position.

A sign, which contains a binary relation of dimensions, may be decomposed. On the other side, when the amount of dimensions is unusual, after that the previous position may not be rotten with no time interruption. Both of these online extraction methods are also completed to contract with capacity tarnished through non-Gaussian faults by means of the strong wavelet transform. The abilities of the online multiscale extraction of signals method may be completed to immediate on-line removal of Gaussian by joining these methods with multiscale median filtering. Comparable to online multiscale extraction of signals, in the well-built online multiscale technique, information are take out in a moving window of dyadic span that always includes the latest dimension. The well-built online multiscale technique uses the healthy wavelet transform algorithm of the conventional wavelet transform to help suppress outliers at each scale. Function of the robust online multiscale extraction of signals to data holding sharp changes be liable to level the change since the change is understood to be an outlier awaiting it continuing beyond the coarsest scale of the median filter. As a result, strong multiscale extraction is best and appropriate for steady-state data. Online multiscale extraction of signals is maintained on multiscale modification of information in an affecting window of dyadic span described in Fig. 5.

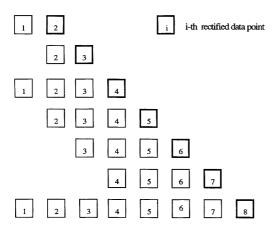


Fig. 5. Online Multiscale Extraction.

In condition the extracted standards are not compulsory straight away; the advantage of the removed signal can be extra enhanced by captivating signify of the OLMS extraction indication from various moving windows. For the extraction described in Fig. 5, the extracted value for the first measurement will be the mean of three versions, whereas the extracted value for the fourth measurement will be the mean of five versions. By the use of this averaging, the ultimate extracted signal will have fewer false features as compare to

the result of online extraction of signals. This technique is comparable to the TI rectification but as it does not suppose the signal to be a repeated listing, it solves difficulty of border properties encountered in TI rectification. This evaluation explains that in the removal of error at the restrictions, extraction will capture the mean of less translation.

The sizes in each window are extracted by the wavelet thresholding technique explained in the previous section. It holds the advantages of the wavelet decomposition in all moving windows, while permitting each dimension to be extracted by using on line method. In-depth approaching keen on the properties as well as advantages of online multiscale extraction of signals can be accomplished by linking this to the presented particular balance processes of mean extracting. Due to its multiscale nature, online multiscale wavelets are capable to automatically select a mean extraction of binary length, which is best for representing each signal.

5. Simulation Results

Three types of artificial noise-free signals are used for this purpose, including, heavy sign, block and bar to show the better performance of the developed methods on data with unusual levels of smoothness. The figures show the presentation of the online multiscale method with those of the single-scale and the nonlinear methods. For the artificial data, since the fundamental signal is recognized and for a fair contrast of the dissimilar methods, the tuning parameters for each method are selected to minimize the mean-square error between the extracted and the noise-free signals using trial and error. Soft thresholding is used in all online multiscale examples for this purpose.

Fig. 6 represents Heavy Sine with white noise of variance 0.5. Daubechies second-order boundary corrected extraction is used in online multiscale extraction of signals. In Fig. 6, the first part from top is showing the original signal, the second is showing the noise version of signal and the third part shows the extracted signal on different window sizes and on different times. The scale intensity in online multiscale, the mean extraction length, and the exponential smoothing parameter that reduce the mean-square errors are 5, 4, and 0.35, respectively.

In Fig. 7, the first part from top is showing the original signal, the second is showing the noise version of signal and the third part shows the extracted signal on different window sizes and on different times. Fig. 7 also represents step-stair signal among the white noise of variance 0.5. The extraction parameters used to reduce the mean-square errors are a scale depth of 5 for online multiscale, a mean extraction length of 2, and a EWMA smoothing parameter value of 0.6. Online multiscale extraction of signals provides the minimum mean-square error pursued by exponential smoothing and mean extraction. The better performance of online

multiscale is established by averaging the outcomes of correcting hundreds of recognitions of the signal. This benefit of online multiscale with Daubechies over Haar is similar to the benefit of EWMA over mean extraction in confining sharp modifying, as clarified. In addition smoothing of edges is experimented in online multiscale extraction of signals using Haar than online multiscale extraction of signals using Daubechies, which results in a higher mean-square error.

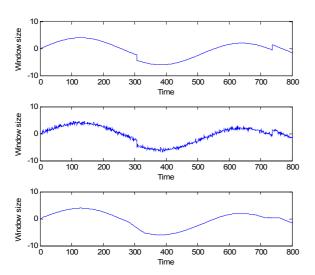


Fig. 6. Heavy sign signals with original, white noise and extracted.

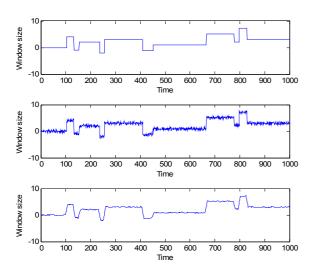


Fig. 7. Block sign signals with original, white noise and extracted.

The signal used in this diagram is a bar graph with white noise. In Fig. 8, the first part from top is showing the original signal, the second is showing the noise version of signal and the third part shows the extracted signal on different window sizes and on different times. The scale depth in online multiscale, the mean extraction length, and the exponential smoothing parameter that minimize the mean-square errors are 5, 4, and 0.35, respectively.

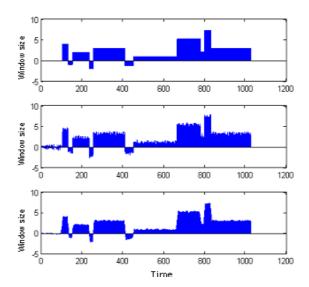


Fig. 8. Bar graph signals with original, white noise and extracted.

The presentation of the healthy online multiscale extraction of signals is demonstrated in the above figures for an active and steady state signal. The online multiscale extraction of signals explains that vigorous online multiscale extraction is likely over smooth sharp modification in the data. As explained in an earlier section, this smoothing is owing to the information that an important modification is originally measured to be an outlier until the changes continue for a period longer than the coarsest scale of the multiscale median extraction. In theory, online multiscale extraction of signals can create with any dyadic set of capacity, initially at two. However, since the threshold is predictable from the data in the moving window, the threshold estimate recovers as the moving window length rises. When the noise is assumed to be stationary, the threshold stops changing after a large set of measurements are collected thus; the moving window length can be detained regular. This early window length is selected to attain real-time concentrated boundary effects and smoothness by averaging extracted signals at different time span. Data extraction is a problem since given just the measured data; they cannot be extracted without additional information. In the traditional data extraction of signals, nonlinear extraction methods, such as median hybrid filter and wavelet thresholding are multiscale, but they cannot be used for online data extraction. Therefore, we have presented a new technique for online nonlinear extraction of signals based on wavelet thresholding.

In this paper, we have used the existing multiscale approach for extraction of random and gross errors, which is extended for online extraction of signals by processing data in a moving window of dyadic length. The theoretical properties of the resulting online multiscale extraction approach are studied to show that the OLMS approach includes existing methods such as mean extraction of signals and exponential smoothing. Thus, OLMS extraction

can automatically specialize to a linear extraction of signals by adapting the scale of the extraction of signals to that of each feature in the measured signal. Furthermore, if a time delay in the extraction is acceptable, then the quality of the extracted signal can be improved by averaging the extracted signals obtained in each moving window.

6. Conclusions

The technique for online multiscale extraction of signals is based on repairing data by using moving window of dyadic length is presented in this paper. The capacity in each window is decomposed by the selected wavelet, the wavelet coefficients lesser than a threshold is eliminated, and the signal is recreated, which is much more noise free and smoother than before. For online extraction, only the most current repaired measurement holds. If the extracted signal is not required online, the excellence of extraction may be enhanced by attracting the average of the extracted signals in each moving window. Online multiscale extraction of signals is comprehensive to extract noised signals having unpleasant mistakes by combining wavelet thresholding in each moving window. Online multiscale extraction of signals with smoother wavelets is equivalent to a multiscale simplification of exponential smoothing. In the same way, the healthy online multiscale extraction of signals automatically selects the best mean and median extractions from a dyadic library.

The main idea of this paper is that online multiscale extraction of signals of a single variable is marked by Gaussian stationary noise and outliers when accurate method of representation is not available. Multiscale techniques have been developed for the offline removal of additional types of mistakes such as nonstationary and heteroscedastic noise. These techniques may be extensive for online extraction by incorporating them in the methodology developed in this paper. The illustrative examples exhibit the working of online multiscale extraction of signals over linear extraction.

Acknowledgement

I would like to thank almighty Allah, who gave me the strength to complete this paper. Secondly, I would like to thank my supervisor Prof. Jin for his excellent guidance. His continuous support of new ideas keeps amazing me. Finally, I would like to thank my mother and wife, who are always very supportive and pray for my success in my studies.

References

- [1]. R. T. Chin and C. L. Yeh, Quantitative evaluation of some edge-preserving noise-smoothing techniques, *CVGIP*, 23, 1983, pp. 67-91.
- [2]. C. Tomasi and R. Manduchi, Bilateral Filtering for Gray and Color Images, in *Proceedings of the IEEE International Conference on Computer Vision*, Bombay, India, 1998.
- [3]. Kramer M. A. and R. S. H. Mah, Model Based Monitoring, in *Proceedings of the International Conference on Foundations of Comput. Aided Process Oper.*, Austin, TX, USA 1994.
- [4]. Tamhane A. C. and R. S. H Mah, Data Reconciliation and Gross Error Detection in Chemical Process Networks, *Technometrics*, 27, 1985, p. 409.
- [5]. Sorenson H. W., ed., Kalman Filtering: Theory and Applications, *IEEE Press*, New York, 1985.
- [6]. Islam K. A., G. H. Weiss and J. A. Romagnoli, Non-Linear Data Reconciliation for an Industrial Pyrolysis Reactor, *Comput. Chem. Eng.*, 18, suppl., 1994, p. s218.
- [7]. Kao C.-S., A. C. Tamhane and R. H. Mah, Gross Error Detection in Serially Correlated Data. 2. Dynamic Systems, *Ind. Eng. Chem. Res.*, 31, 1992, p. 254.
- [8]. Albuquerque J. and L. Biegler, Data Reconciliation and Gross-Error Detection for Dynamic Systems, AIChE J., 42, 10, 1995, p. 2841.
- [9]. Tham M. T. and A. Parr, Succeed at Online Validation and Reconstruction of Data, *Chem. Eng. Prog.*, 90, 1994, p. 46.
- [10]. Bose N. K., Digital Filters Theory and Applications, Elsevier Science, New York, 1985.
- [11]. Heinonen P. and Y. Neuvo, FIR-Median Hybrid Filters, IEEE Trans. on Acoustics, Speech, and Signal Process (ASSP-35), 1987, p. 832.
- [12]. Coifman R. R. and D. L. Donoho, Translation-Invariant De-Noising, Lecture Notes in Statistics, *Springer-Verlag*, 103, 1995, p. 125.
- [13]. Donoho D. L., I. M. Johnstone, G. Kerkyacharian and D. Picard, Wavelet Shrinkage: Asymptotia, *J. Roy. Stat. Soc. B*, 57, 1995, p. 301.
- [14]. Bruce A. G., D. L. Donoho, H.-Y. Gao and R. D. Martin, Denoising and Robust Non-Linear Wavelet Analysis, *Proc SPIE*, Orlando, FL, 2242, 1994, p. 325.
- [15]. Mohamed N. Nounou and Bhavik R. Bakshi, On-Line Multiscale Filtering of Random and Gross Errors without Process Models, *Dept. of Chemical Engineering, the Ohio State University*, Columbus, 2000.
- [16]. Strum R. D. and D. E. Kirk, First Principles of Discrete Systems and Digital Signal Processing, Addison-Wesley, Reading, MA, 1989.
- [17]. Heinonen P. and Y. Neuvo, FIR-Median Hybrid Filters with Predictive FIR Substructures, *IEEE Trans. on Acoustics, Speech, and Signal Processing*, 36, 1988, p. 892.
- [18]. Cohen A., I. Daubechies and V. Pierre, Wavelets on the Interval and Fast Wavelet Transforms, *Appl. Comput. Harmonic Anal.*, 1, 1993, p. 54.

²⁰¹³ Copyright ©, International Frequency Sensor Association (IFSA). All rights reserved. (http://www.sensorsportal.com)