

## CO<sub>2</sub> separation using modified MCM-41 in PSA system

### Abstract

Prevention of excessive amounts of CO<sub>2</sub> is one of the main serious environmental problems facing humanity, due to its significant impact on climate change. Today, CO<sub>2</sub> from natural gas is normally separated with alkanolamines in aqueous solution. Nevertheless, this liquid amine based processes pose operating difficulties due to equipments corrosion, solvent leakage, large equipment size and high regeneration energy. Adsorption is recognized as an economically attractive and proficient separation method toward substituting conventional CO<sub>2</sub> separation processes as it is predicted to offer low requirements of energy for porous adsorbent regeneration while able to combine high productivity and selectivity. In this study, mesoporous material MCM-41 was synthesized and modified using monoethanolamine, MEA directly to the surface of the solid sorbents. The MCM-41 structures and physical properties were characterized using powder X-Ray Diffraction (XRD), BET surface analysis on nitrogen adsorption at 77K and thermogravimetric analysis. CO<sub>2</sub> adsorption and desorption measurement were determined using of Pressure Swing Adsorption (PSA) system. It was found that incorporation of MEA into MCM-41 showed better result compared to unmodified MCM-41 in term of improvement in physical and chemical properties, high CO<sub>2</sub> adsorption capacity and modified adsorbents were ease of regeneration.