Supplementary data for article:

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Supporting Information

Highly efficient enzymatic acetylation of flavonoids: Development of solvent-free process and kinetic evaluation

Ana Milivojević^a, Marija Ćorović^{a*}, Milica Carević^a, Katarina Banjanac^a, Ljubodrag Vujisić^b, Dušan Veličković^c, Dejan Bezbradica^a

^aDepartment of Biochemical Engineering and Biotechnology, Faculty of Technology and Metallurgy, University of Belgrade, Karnegijeva 4, 11000 Belgrade, Serbia

^bFaculty of Chemistry, University of Belgrade, Studentskitrg 12, 11000 Belgrade, Serbia

^c Environmental Molecular Sciences Laboratory, Pacific Northwest National Laboratory, Richland, WA 99354

^{*}Corresponding author: M.Ćorović, Faculty of Technology and Metallurgy, University of Belgrade, Karnegijeva 4, 11000 Belgrade, Serbia.E-mail address: mstojanovic@tmf.bg.ac.rs. Tel.: (+38111)3303727. Fax: (+38111)3370387.

1. Kinetic model

Set of ordinary differential equations (Eqs. S1-S3) that describes the rate of formation of each species

$$\frac{d([F])}{dt} = -\left(\frac{\frac{Vf_1 \cdot [F]}{Kms_1} - \frac{Vr_1 \cdot [FA]}{Kmp_1}}{1 + \frac{[F]}{Kms_1} + \frac{[FA]}{Kmp_1}}\right)$$
(S1)

$$\frac{d([FA])}{dt} = \begin{pmatrix} \frac{Vf_1 \cdot [F]}{Kms_1} - \frac{Vr_1 \cdot [FA]}{Kmp_1} \\ 1 + \frac{[F]}{Kms_1} + \frac{[FA]}{Kmp_1} \end{pmatrix} - \begin{pmatrix} \frac{Vf_2 \cdot [FA]}{Kms_2} - \frac{Vr_2 \cdot [FDA]}{Kmp_2} \\ 1 + \frac{[FA]}{Kms_2} + \frac{[FDA]}{Kmp_2} \end{pmatrix}$$
(S2)

$$\frac{d([FDA])}{dt} = \left(\frac{\frac{Vf_2 \cdot [FA]}{Kms_2} - \frac{Vr_2 \cdot [FDA]}{Kmp_2}}{1 + \frac{[FA]}{Kms_2} + \frac{[FDA]}{Kmp_2}}\right) \tag{S3}$$

where the letters inside the square brackets represent the concentrations of the respective species, while subscripts 1 and 2 of parameter names indicate the first (Eq. 2) and second (Eq. 3) reaction of kinetic model.

2. NMR analyses

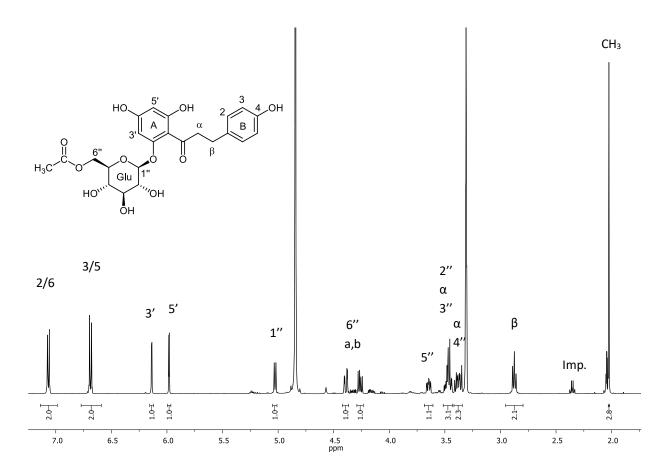


Figure S1. ¹H NMR (500 MHz, CD₃OD) spectrum of phloridzin-6"-*O*-acetate with complete assignments.

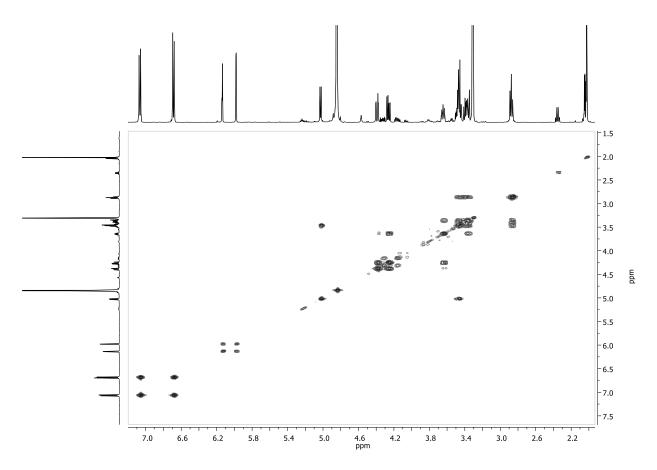


Figure S2. ¹H-¹H COSY (500 MHz, CD₃OD) NMR spectrum of phloridzin-6"-*O*-acetate.

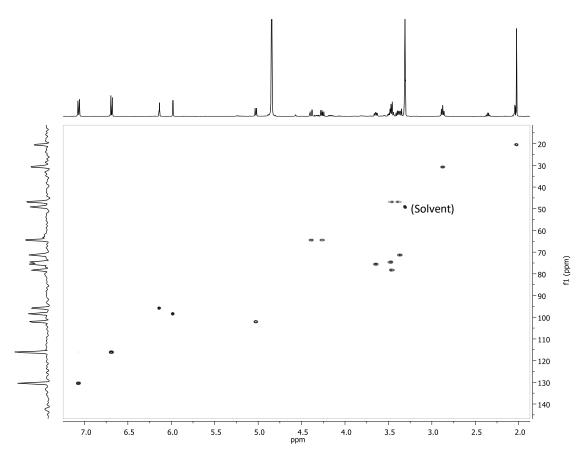


Figure S3. HSQC (500 MHz, CD₃OD) NMR spectrum of phloridzin-6"-*O*-acetate was used for assignments of 13 protonated carbons (nine CH, three CH₂ and one CH₃)

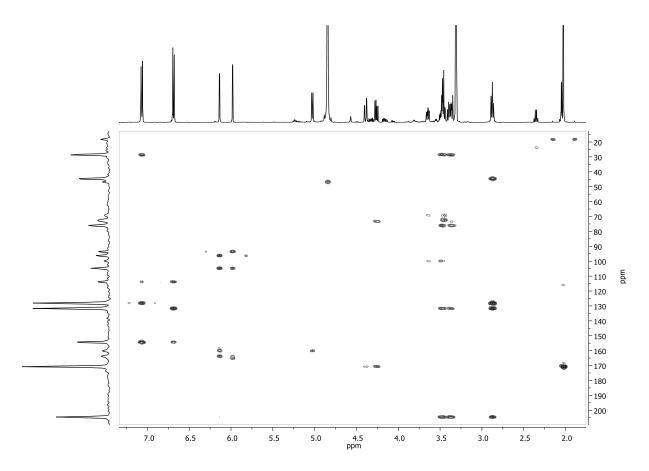


Figure S4. HMBC (500 MHz, CD₃OD) NMR spectrum of phloridzin-6"-*O*-acetate.

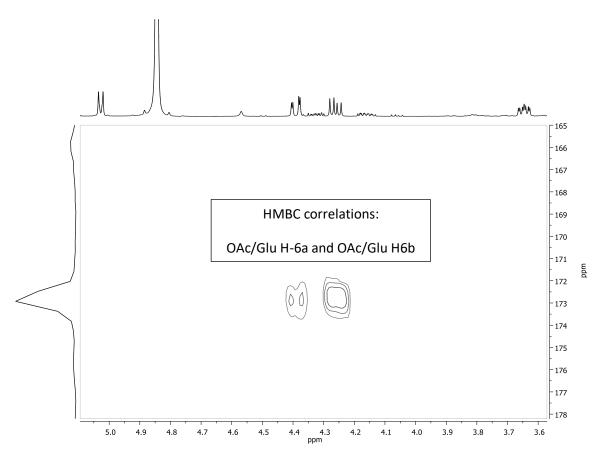


Figure S5. Partial HMBC (CD₃OD) NMR spectrum of phloridzin-6"-*O*-acetate showing the most important correlations between ester carbon and both Glu H-6 protons.

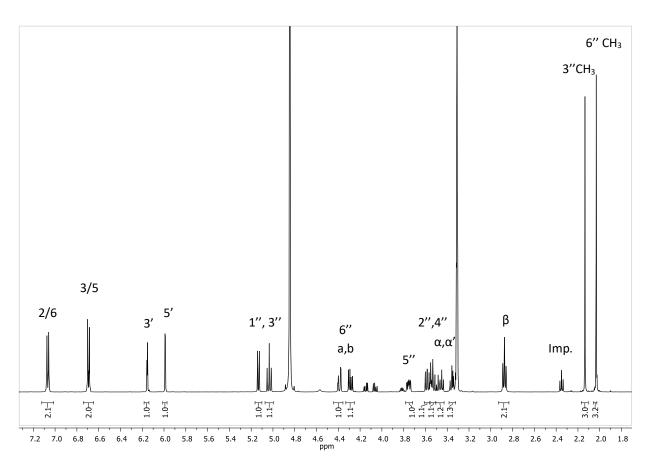


Figure S6. ¹H NMR (500 MHz, CD₃OD) spectrum of phloridzin-3",6"-O-diacetate with complete assignments.

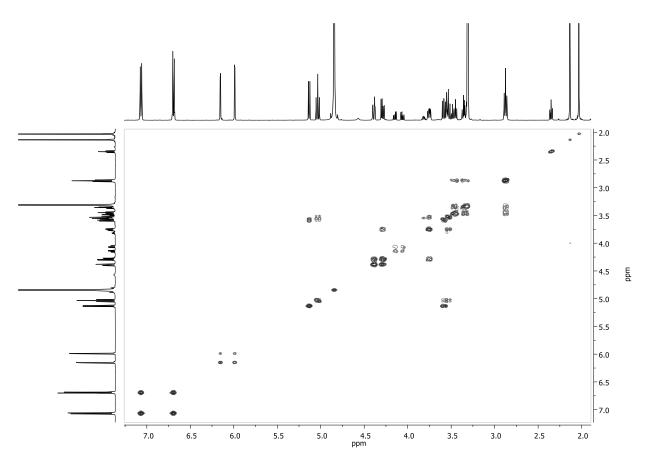


Figure S7. $^{1}\text{H-}^{1}\text{H}$ COSY (500 MHz, CD $_{3}$ OD) NMR spectrum of phloridzin-3",6"-O-diacetate.

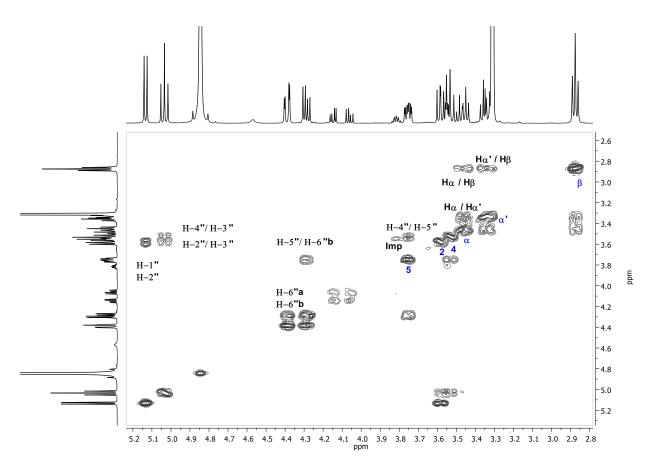


Figure S8. Partial $^1\text{H-}^1\text{H COSY}$ (500 MHz, CD $_3\text{OD}$) NMR spectrum of phloridzin-3",6"-O-diacetate showing the most important correlations.

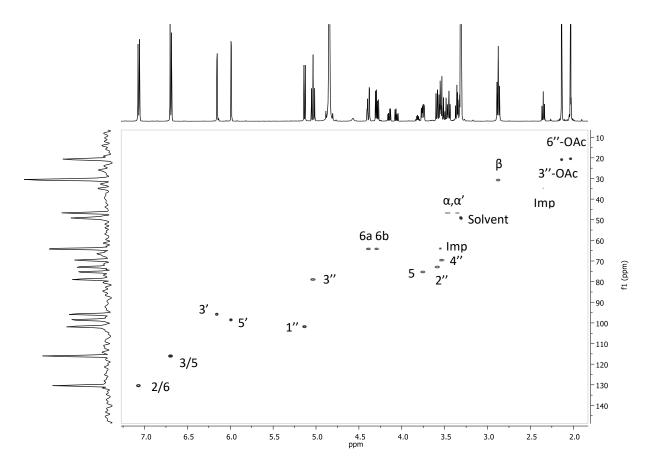


Figure S9. HSQC (500 MHz, CD_3OD) NMR spectrum of phloridzin-3",6"-O-diacetate showing all assignments of protonated carbons.

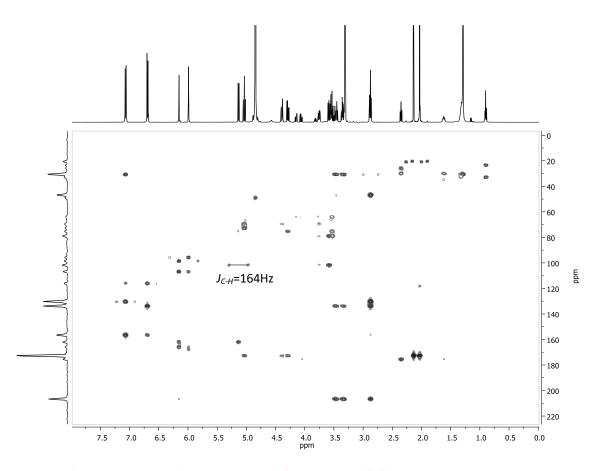


Figure S10. HMBC (500 MHz, CD₃OD) NMR spectrum of phloridzin-3",6"-O-diacetate. Label is showing HSQC artefact of anomeric signal with coupling constant of 164 Hz between proton and carbon, characteristic for β -anomers.

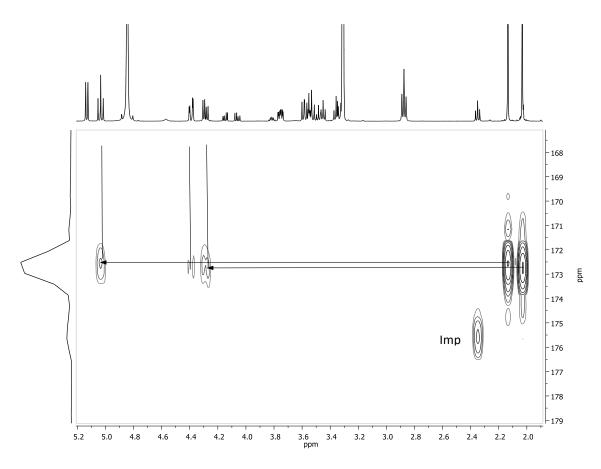


Figure S11. Partial HMBC (CD₃OD) NMR spectrum of phloridzin-3",6"-O-diacetate showing the most important correlations between ester carbons and Glu H-3 and H-6 protons.

Table S1 Calculated values of coefficient of determination (R^2) for all variables in all experiment with model flavonoid used for kinetic modeling purposes.

	Initial concentration of phloridzin, mM			
	30	50	75	100
R ² (Ph)	0.995	0.997	0.997	0.998
R ² (PhAc)	0.978	0.983	0.987	0.994
R ² (PhDAc)	0.997	0.998	0.998	0.998

^{*}Ph, PhAc, PhDAc refer to phloridzin, phloridzin acetate andphloridzin diacetate, respectively.