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#### **Introduction**

 Studies of anionic clays have been undertaken for a long time [1-3]. In this work we 32 are undertaking a study of glaucocerinite  $(Zn,Cu)_{5}Al_{3}(SO_{4})_{1.5}(OH)_{16}$ <sup>9</sup>(H<sub>2</sub>O). Anionic clays, hydrotalcites or layered double hydroxides (LDH) are less well-known than cationic clays like smectites [4-6]. The structure of hydrotalcite can be derived from a brucite structure (Mg(OH)<sub>2</sub>) in which e.g.  $Al^{3+}$  or Fe<sup>3+</sup> (pyroaurite-sjögrenite) substitutes a part of the Mg<sup>2+</sup>. This substitution creates a positive layer charge on the hydroxide layers, which is compensated by interlayer anions or anionic complexes. In hydrotalcites, a broad range of 38 compositions are possible of the type  $[M^{2+}{}_{1-x}M^{3+}{}_{x}(OH)_2][A^{n-}{}_{x/n}.yH_2O$ , where  $M^{2+}$  and  $M^{3+}$  are the di- and trivalent cations in the octahedral positions within the hydroxide layers with x 40 normally between 0.17 and 0.33.  $A<sup>n-</sup>$  is an exchangeable interlayer anion. Many variations in compositions have been reported for hydrotalcites. In a recent study, Mills et al. [7] have described the hydrotalcite supergroup as the grouping of several mineral groups: hydrotalcite, quintinite, fougèrite, woodwardite, glaucocerinite, wermlandite, cualstibite, hydrocalumite as well as unclassified minerals in a total of 43 approved minerals. In previous studies, the former hydrotalcite group minerals were described as members of manasseite groups of minerals composed by hexagonal carbonates and the triclinic carbonates known as the hydrotalcites or double layer hydroxides [8-11]. In the normal course of events, it is essential to determine the X-ray diffraction of the layered double hydroxide or hydrotalcite like compound. In this was the interlayer space may be determined and the structure ascertained. Single crystal XRD is not normally used as the size of the crystals of the layered double hydroxide or hydrotalcite like compound are too small. For this reason vibrational spectroscopy is essential for the determination of the molecular structure of the mineral. 54 The mineral glaucocerinite  $(Zn,Cu)_{5}Al_{3}(SO_{4})_{1.5}(OH)_{16}$ <sup>o</sup> $(H_{2}O)$  is a sulphate based mineral [12] and is one of the hydrotalcite supergroup of natural layered double hydroxides [13]. According to Raade et al., the structure is hexagonal and is related to a pyroaurite-*2H* type structure [12]. The mineral is found in acid mine drainage, old mine sites (such as the old

lead mines from Laurion, Greece) [14, 15] and polluted waterways [14, 16, 17]. . According

- to Raade et al. [12], the alleged co-type glaucocerinite from Laurion is related to
- 60 woodwardite and has the formula  $[(Zn,Cu)_2A I(OH)_6][(SO_4)_{0.5}·3H_2O]$ . This woodwardite-
- 61 like mineral has a cation-ordered pyroaurite- $2H$  structure with hexagonal cell parameters a =
- 62 5.306(2) and c = 26.77(2) Å; its strongest X-ray powder lines occur at 8.9 (100)(003), 4.47
- 63 (90)(006), 2.55 (60)(113), and 2.28 Å (50)(116). So-called woodwardite from

 Caernarvonshire (Wales) is the Cu-analogue of glaucocerinite, whereas an 11-Å mineral occurring with carrboydite in Western Australia is the Ni-analogue. According to Mills et al. [13] glaucocerinite is still an accepted mineral name as is the glaucocerinite group which currently also includes hydrowoodwardite, carrboydeite, hydrohonessite, mountkeithite and zincaluminite (though Mills et al. currently lists carrboydeite and zincaluminite as questionable species). In the past, glaucocerinite phases have been confused with woodwardite, hydrowoodwardite and zincowoodwardite phases [13]. One reason for undertaking the spectroscopic analysis of glaucocerinite is to see if this mineral may be distinguished from the others above.

 Spectroscopic methods are the most direct and powerful means of obtaining experimental information on the electronic structure of materials. Moreover, Raman spectroscopy is considered a powerful tool in order to estimate the degree of structural order–disorder at short-range in different types of the materials. Raman spectroscopy has proven most useful for the study of mineral structure. The objective of this research is to report the Raman and infrared spectra of glaucocerinite and to relate the spectra to the mineral structure.

### **Experimental**

# *Samples description and preparation*

 The glaucocerinite sample studied in this work forms part of the collection of the Geology Department of the Federal University of Ouro Preto, Minas Gerais, Brazil, with sample code SAA-197. The sample was gently crushed and the associated minerals were removed under a stereomicroscope (Leica MZ4). The glaucocerinite studied in this work occurs as single crystals with prismatic hexagonal form up to 5 mm. The mineral was identified with X-ray diffraction and the unit cell parameters were refined. Scanning electron microscopy (SEM) in the EDS mode was applied to support the mineral characterization. In the normal course of events, we would undertake SEM and EDX analysis. In this way the chemical composition of the mineral may be obtained. The mineral glaucocerinite is quite difficult to handle because of its partial solubility. Thus, these experiments were not undertaken. It was impossible to polish the crystals.

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### *Raman microprobe spectroscopy*

 Crystals of glaucocerinite were placed on a polished metal surface on the stage of an Olympus BHSM microscope, which is equipped with 10x, 20x, and 50x objectives. The microscope is part of a Renishaw 1000 Raman microscope system, which also includes a monochromator, a filter system and a CCD detector (1024 pixels). The Raman spectra were excited by a Spectra-Physics model 127 He-Ne laser producing highly polarized light at 633 102 nm and collected at a nominal resolution of 2 cm<sup>-1</sup> and a precision of  $\pm$  1 cm<sup>-1</sup> in the range 103 between 200 and 4000  $cm^{-1}$ . Repeated acquisitions on the crystals using the highest magnification (50x) were accumulated to improve the signal to noise ratio of the spectra. 105 Raman Spectra were calibrated using the  $520.5 \text{ cm}^{-1}$  line of a silicon wafer.

#### *Infrared spectroscopy*

 Infrared spectra were obtained using a Nicolet Nexus 870 FTIR spectrometer with a smart the undurance single bounce diamond ATR cell. Spectra over the 4000–525 cm<sup>-1</sup> range were 110 obtained by the co-addition of 128 scans with a resolution of 4 cm<sup>-1</sup> and a mirror velocity of 0.6329 cm/s. Spectra were co-added to improve the signal to noise ratio.

 Spectral manipulation such as baseline correction/adjustment and smoothing were performed using the Spectracalc software package GRAMS (Galactic Industries Corporation, NH, USA). Band component analysis was undertaken using the Jandel 'Peakfit' software package that enabled the type of fitting function to be selected and allows specific parameters to be fixed or varied accordingly. Band fitting was done using a Lorentzian-Gaussian cross-product function with the minimum number of component bands used for the fitting process. The Gaussian-Lorentzian ratio was maintained at values greater than 0.7 and fitting was 119 undertaken until reproducible results were obtained with squared correlations of  $r^2$  greater than 0.995.

## **Results and discussion**

## **Vibrational Spectroscopy**

**Background**

The Raman spectroscopy of the aqueous sulphate tetrahedral oxyanion yields the

- 127 symmetric stretching  $(v_1)$  vibration at 981 cm<sup>-1</sup>, the in-plane bending  $(v_2)$  mode at 451 cm<sup>-1</sup>,
- 128 the antisymmetric stretching ( $v_3$ ) mode at 1104 cm<sup>-1</sup> and the out-of-plane bending ( $v_4$ ) mode

129 at 613 cm<sup>-1</sup> [18]. Ross [19, 20] reports the interpretation of the infrared spectra for potassium 130 alum as  $v_1$ , 981 cm<sup>-1</sup>;  $v_2$ , 465 cm<sup>-1</sup>;  $v_3$ , 1200, 1105 cm<sup>-1</sup>;  $v_4$ , 618 and 600 cm<sup>-1</sup> [19]. Water 131 stretching modes were reported at 3400 and 3000 cm<sup>-1</sup>, bending modes at 1645 cm<sup>-1</sup>, and 132 librational modes at 930 and 700  $cm^{-1}$  [20]. The Raman spectrum of the mineral chalcanthite 133 shows a single symmetric stretching mode at 984.7 cm<sup>-1</sup>. Two  $v_2$  modes are observed at 463 134 and 445 cm<sup>-1</sup> and three  $v_3$  modes at 1173, 1146 and 1100 cm<sup>-1</sup>. The  $v_4$  mode is observed as a 135 single band at  $610 \text{ cm}^{-1}$ . A complex set of overlapping bands is observed in the low 136 wavenumber region at 257, 244, 210 136 and 126  $\text{cm}^{-1}$ . Recently, Raman spectra of four 137 basic copper sulphate minerals, namely antlerite, brochiantite, posnjakite and langite, were 138 published [21]. The SO symmetric stretching modes for the four basic copper sulphate 139 minerals are observed at 985, 990, 972 and 974  $cm^{-1}$  respectively. Only the mineral 140 brochantite showed a single band in this region. Multiple bands were observed for these 141 minerals in the antisymmetric stretching region.

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143 Ross [19] also lists the infrared spectra of the pseudo-alums formed from one divalent and 144 one trivalent cations. Halotrichite has infrared bands at  $v_1$ , 1000 cm<sup>-1</sup>;  $v_2$ , 480 cm<sup>-1</sup>;  $v_3$ , 1121, 145 1085, 1068 cm<sup>-1</sup>;  $v_4$ , 645, 600 cm<sup>-1</sup>. Pickeringite the Mg end member of the halotrichite-146 pickeringite series has infrared bands at  $v_1$ , 1000 cm<sup>-1</sup>;  $v_2$ , 435 cm<sup>-1</sup>;  $v_3$ , 1085, 1025 cm<sup>-1</sup>;  $v_4$ , 147 638, 600 cm<sup>-1</sup> [19]. These minerals display infrared water bands in the OH stretching, 3400 148 and 3000 cm<sup>-1</sup> region; OH deformation, 1650 cm<sup>-1</sup> region; OH libration, 725 cm<sup>-1</sup> region. 149 Ross also reports a weak band at  $\sim 960 \text{ cm}^{-1}$  which is assigned to a second OH librational 150 vibration [19]. As with the infrared spectra, Raman spectra of alums are based on the 151 combination of the spectra of the sulphate and water. Sulphate typically is a tetrahedral 152 oxyanion with Raman bands at 981 (v<sub>1</sub>), 451 (v<sub>2</sub>), 1104 (v<sub>3</sub>) and 613 (v<sub>4</sub>) cm<sup>-1</sup> [22]. Some 153 sulphates have their symmetry reduced through acting as monodentate and bidentate ligands 154 [22]. In the case of bidentate behaviour both bridging and chelating ligands are known. This 155 reduction in symmetry is observed by the splitting of the  $v_3$  and  $v_4$  into two components 156 under  $C_{3v}$  symmetry and 3 components under  $C_{2v}$  symmetry.

157

### 158 **Vibrational spectroscopy**

159 The Raman spectrum of glaucocerinite over the complete measured wavenumber range is

- 160 displayed in Figure 1a. This figure shows the position of the Raman bands and their relative
- 161 intensities and also provides an indication of the sharpness of these bands. Large parts of the

162 spectrum are noted where little or no intensity is found. Therefore, the spectra are subdivided

- 163 into sections based upon the differing vibrations being studied. The infrared spectrum of
- 164 glaucocerinite over the 500 to 4000  $cm^{-1}$  spectral range is reported in Figure 1b. This figure
- 165 shows the position and relative intensities of the infrared active glaucocerinite bands. The
- 166 spectra are subdivided into sections as is convenient, based upon the vibrations being studied.
- 167

168 The Raman spectrum of glaucocerinite over the 800 to  $1400 \text{ cm}^{-1}$  spectral range is displayed 169 in Figure 2a. This spectral region is the region of the symmetric stretching modes. The 170 spectrum is dominated by an intense Raman band at 991  $\text{cm}^{-1}$ . The position of this band is in 171 agreement with previously published data [23].Two low intensity shoulders to this band are 172 observed at 982 and 998 cm<sup>-1</sup>. This band at 999 cm<sup>-1</sup> is assigned to the  $SO_4^2$ <sup>-</sup>  $v_1$  symmetric 173 stretching mode. In addition, Raman bands are observed at 1072 (sharp), 1118 (very broad) 174 and 1206 cm<sup>-1</sup>. These bands with the exception of the 1072 cm<sup>-1</sup> band may be attributed to the 175  $SO_4^2$   $v_3$  antisymmetric stretching mode.

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177 A comparison of the spectra of glaucocerinite may be made with other sulphate containing 178 minerals. Natural carrboydite is characterised by an intense band centred at 980 cm<sup>-1</sup> and is 179 assigned to the  $SO_4^2$  symmetric stretching vibration. A very broad band for natural 180 carrboydite is observed at around  $1125 \text{ cm}^{-1}$  and this must be the observation of the Raman 181 bands of the  $SO_4^{2-}$  antisymmetric stretching vibrations. The infrared spectrum of carrboydite 182 shows three bands at 1088, 1021 and 978  $\text{cm}^{-1}$ . The first two bands are due to the intense 183 SO<sub>4</sub><sup>2</sup> antisymmetric stretching vibrations and the last band is the weak infrared SO<sub>4</sub><sup>2</sup> 184 symmetric stretching vibration. No carbonate bands at around  $1060 \text{ cm}^{-1}$  was observed in the 185 Raman spectrum; thus indicating the carrboydite was a pure sulphate mineral with no 186 carbonate exchange. In contrast, the Raman spectrum of both hydrohonessite and reevesite 187 show sharp bands at 1008 cm<sup>-1</sup>. Hydrohonessite Raman spectrum shows two bands at 1135 188 and 1115 cm<sup>-1</sup>. The reevesite Raman spectrum displays two bands at 1135 and 1118 cm<sup>-1</sup>. 189 The infrared spectrum of hydrohonessite shows two intense bands at  $1088$  and  $1021$  cm<sup>-1</sup>. A 190 very weak band is observed at  $978 \text{ cm}^{-1}$ . In comparison the bandwidths of the infrared peaks 191 are very broad. The Raman spectrum of mountkeithite displays two bands at 1129 and 1109 192 cm<sup>-1</sup>, assigned to the  $SO_4^2$  antisymmetric stretching vibrations.

- 193
- 194

195 According to Myneni [24], the  $SO_4^2$  polyhedra of the channels in glaucocerinite are present in three crystallographically different sites and exhibit weakly split S-O antisymmetric 197 stretching vibrations at  $1136 \text{ cm}^{-1}$  (with several components) and symmetric stretch at 1016,  $1008$ , and 989 cm<sup>-1</sup>. The observation of three symmetric stretching bands in this work, fits well with the concept of three different non-equivalent sulphate units in the glaucocerinite structure. These researchers [24] studied the incorporation of arsenate ions into the glaucocerinite structure and reported the changes in the Raman and infrared spectra during 202 this adsorption. The band at  $1072 \text{ cm}^{-1}$  looks very much like a carbonate stretching mode. It is possible that the mineral being studied is a solid solution of glaucocerinite. Thus the presence of this latter mineral in the solid solution would give rise to the carbonate bands.

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206 Bish and Livingstone observed for honessite the sulphate  $v_1$ ,  $v_2$ ,  $v_3$  and  $v_4$  modes at 980, 207 500, 1140 and 650 cm<sup>-1</sup>, respectively [25]. The  $v_3$  mode is clearly split but no separate band 208 positions were given. The infrared spectrum of synthetic hydrohonessite was very similar to 209 that of the naturally occurring honessite [25]. Although the split of the  $v_3$  mode is only 210 visible as a weak shoulder on the low wavenumber side of the comparatively broad band in 211 contrast to the (hydro)honessite, where the weaker of the two bands is observed as a separate 212 band or shoulder at the higher wavenumber side. The fact that these authors found all four 213 modes to be infrared active indicates that the symmetry of the sulphate anion has been 214 lowered from  $T<sub>d</sub>$  for the free anion to  $C_3$  or  $C_{3v}$ , which would result in activation of the two 215 infrared inactive modes plus splitting of the  $v_3$  mode. Dutta and Puri observed bands 216 associated with the sulphate anion in Li/Al-hydrotalcite in the Raman spectrum around 457, 217 467, 620 (all three weak), 986 and 1116 cm<sup>-1</sup> (broad). The splitting of  $v_2$  and the broadening 218 of the antisymmetric stretching mode  $v_3$  indicate a significant symmetry lowering. Dutta and 219 Puri [26] suggested *D2* which is however not compatible with the infrared data where all four 220 bands have been observed [26]. For similar reasons  $C_3$  site symmetry as suggested by Bish is 221 not compatible with the Raman data. Therefore, based on combined observations in both the 222 infrared and Raman spectra the conclusion has to be that the site symmetry is most probably 223 *C<sub>2v</sub>* or C<sub>s</sub> with  $v_1 A_l$  infrared and Raman active,  $v_2 A_l$  infrared and Raman active,  $v_2 A_2$  only 224 Raman active, and  $v_3$  and  $v_4 A_1 + B_1 + B_2$  all infrared and Raman active. The infrared 225 spectrum over the 900 to  $1100 \text{ cm}^{-1}$  spectral range is shown in Figure 2b. Strong infrared 226 bands are observed at 1053, 1078 and 1109 cm<sup>-1</sup> which may be assigned to the  $SO_4^2$ <sup>-</sup>  $v_3$ 

227 antisymmetric stretching mode. The low intensity infrared band at 986 cm<sup>-1</sup> is attributed to 228 the  $SO_4^2$   $v_1$  symmetric stretching mode.

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230 The Raman spectra of glaucocerinite over the 300 to 800 cm<sup>-1</sup> spectral range and over the 100 231 to 300 cm<sup>-1</sup> spectral range are shown in Figure 3. A series of Raman bands are observed at 232 546, 584, 602, 625 and 651 cm<sup>-1</sup>. These bands are assigned to the  $v_4 (SO_4)^2$  bending modes. 233 Renaudin et al. [23] found a Raman band at  $549 \text{ cm}^{-1}$  for a synthetic glaucocerinite 234 analogue and attributed this band to an  $Al(OH)_{6}$  vibration. We found a Raman band at 546 235  $\text{cm}^{-1}$ . The observation of multiple bands in this  $v_4$  spectral region offers evidence for the 236 reduction in symmetry of the sulphate anion from  $T_d$  to  $C_{2v}$  or even lower symmetry. The 237 Raman band at  $762 \text{ cm}^{-1}$  is attributed to a hydroxyl deformation mode associated with AlOH 238 units. It is likely that the infrared bands at  $851$  and  $877 \text{ cm}^{-1}$  are also due to this vibrational 239 unit. The Raman band at 455 cm<sup>-1</sup> with a low wavenumber shoulder at 430 cm<sup>-1</sup> are ascribed 240 to the  $v_2 (SO_4)^2$  bending modes. Renaudin et al. [23] found a band at 451 cm<sup>-1</sup> for a 241 synthetic glaucocerinite analogue and assigned this band to a  $v_2$  sulphate vibration. The band 242 at 359 cm<sup>-1</sup> is attributed to a CaO stretching vibration. In the far low wavenumber region a 243 broad spectral feature is observed which may be resolved into component bands at 115, 180, 244  $\,$  211 and 237 cm<sup>-1</sup>. These bands are simply described as lattice vibrations.

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246 The Raman spectrum of glaucocerinite over the 3000 to 3800 cm<sup>-1</sup> spectral range is illustrated 247 in Figure 4a. The spectrum shows two features: a band at  $3629 \text{ cm}^{-1}$  and a broad feature at 248 around 3500 cm<sup>-1</sup>. This latter band may be resolved into component bands at 3260, 3386 and 249 3487 cm<sup>-1</sup>. The first band at 3629 cm<sup>-1</sup> is assigned to the OH stretching vibration of the OH 250 units. The broad feature is attributed to water stretching vibrations. Renaudin et al. observed 251 the OH stretching vibration at  $3638 \text{ cm}^{-1}$ . These researchers found the water band at 3440  $252$  cm<sup>-1</sup> and found the band was very broad. The infrared spectrum of glaucocerinite over the 253  $2600$  to 3800 cm<sup>-1</sup> spectral range is shown in Figure 4b. The spectral profile of the infrared 254 spectrum resembles the Raman spectrum in this spectral region. An infrared band is found at  $255$  3626 cm<sup>-1</sup> assigned to the OH stretching vibration of the OH units. The broad band centred 256 upon 3398 cm<sup>-1</sup> is assigned to water stretching vibration. The broad band may be resolved 257 into component bands at 3116, 3241 and 3398 cm<sup>-1</sup>. The infrared spectrum of glaucocerinite 258 over the 1300 to 1800 cm<sup>-1</sup> spectral range is shown in Figure 5. It should be noted no 259 intensity was found over this spectral range in the Raman spectrum. Two infrared bands are

- found at 1636 and 1676  $cm^{-1}$  and are assigned to water stretching vibrational modes. The
- 261 band at  $1403 \text{ cm}^{-1}$  may be due to a carbonate impurity. Thus, the presence of this latter
- mineral in the solid solution would give rise to the carbonate bands.

### **Conclusions**

264 The structure of hydrotalcite-2H can be derived from a brucite structure  $(Mg(OH)_2)$  in which 265 trivalent cations e.g.  $Al^{3+}$  or Fe<sup>3+</sup> (pyroaurite-2H) substitutes as part of the Mg<sup>2+</sup>. This substitution creates a positive layer charge on the hydroxide layers, which is compensated by interlayer anions or anionic complexes.

 Water plays a unique role in the stabilisation of the hydrotalcite-*2H* structure. The position and intensity of the Raman bands in the hydroxyl-stretching region indicates that the water is highly structured. The position of the bands in the hydroxyl deformation region of the infrared spectrum supports the concept of structured water between the hydrotalcite layers. Four types of water are identified (a) water hydrogen bonded to the interlayer carbonate ion (b) interlamellar water (c) water hydrogen bonded to the hydroxyl units (d) water which 275 bridges the sulphate anion and the  $M_3OH$  surface. The position of the suite of bands associated with the sulphate ion indicates the carbonate ion is perturbed and not bonded to the metal centres but is strongly hydrogen bonded to the interlayer water. An intense band at 278 around 559 cm<sup>-1</sup> is observed and it is proposed that this band is due to the librational mode of water hydrogen bonded to the metal hydroxyl surface.

 In this work, the Raman spectra of the interlayer anions of sulphate of a natural mineral 282 glaucocerinite have been collected. The splitting of the  $v_3$ ,  $v_4$  and  $v_2$  modes indicates symmetry lowering. The symmetry lowering must be taken into account through the bonding of the sulphate anion to both water and the brucite-like hydroxyl surface. Water plays an essential role in the glaucocerinite -*2H* structure as may be evidenced by the position of the water bending modes. The water is strongly hydrogen bonded to both the anions and the hydroxyl surface. Raman spectroscopy has the advantage that water molecules are not observed as water is a very poor Raman scatterer. Water is however easily measured with infrared spectroscopy. The combination of the two techniques enables the bands ascribed to hydroxyl units and to water molecules to be distinguished. Thus the cation OH stretching vibrations are more readily observed with Raman spectroscopy.

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