# DETECTION AND IDENTIFICATION OF STICTION IN CONTROL VALVES BASED ON FUZZY CLUSTERING METHOD

By

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#### LIST OF SYMBOLS

$A_i$	The antecedent fuzzy set
С	Number of clusters
C <sub>v</sub>	Valve coefficient
$D_{ik}^2$	Squared inner-product distance norm
e	Error
F	Volumetric flow rate
F <sub>a</sub>	Applied force
F <sub>f</sub>	Applied external force
F <sub>i</sub>	Fuzzy covariance matrix
f <sub>d</sub>	Dynamic friction
F <sub>r</sub>	Spring force
$f_s$	Static friction
F <sub>v</sub>	Viscous friction
I <sub>stic</sub>	Stiction performance index
J	Slip Jump
J <sub>m</sub>	Cost function for clustering

K	Process gain
K <sub>c</sub>	Controller gain
m	Amount of fuzziness
MSE <sub>sin</sub>	Mean-squared error for sinusoidal fitting
MSE <sub>tri</sub>	Mean-squared error for triangular fitting
Ν	Length of data (Number of samples)
OPhg	Upper bond of control signal
OPlw	Lower bond of control signal
<i>R</i> <sup>2</sup>	Goodness-of-fit
$r_{xy}$	Correlation coefficient
S	Stick band plus dead band
sg	Specific gravity of the fluid
stp	Moving state of the valve
T <sub>d</sub>	Time delay
T <sub>fin</sub>	Time window
$T_s$	Sampling time
$ au_l$	Zero-crossing for negative lags of CCF
$ au_r$	Zero-crossing for positive lags of CCF

$r_0$	CCF at lag zero
U	Fuzzy partition matrix
u <sub>s</sub>	Control signal at resting state of the valve
V	Vector of cluster prototypes (centers)
X <sub>SS</sub>	The value of the input signal when the valve gets stuck
z <sub>k</sub>	Data of the <i>k</i> -th sample
¢	Valve design parameter
$\Delta P_{v}$	Pressure drop across the valve
$\theta_{th}$	Threshold
$\Omega_i$	The degree of activation of the i-th rule