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## Transitional Fluid Flow Numerical Modelling in Sinusoidal Heat Exchanger Channels

**Evaldas Greiciunas**

EPSRC Centre for Doctoral Training in Fluid Dynamics, University of Leeds, Leeds LS2 9JT,  
United Kingdom, [scegr@leeds.ac.uk](mailto:scegr@leeds.ac.uk)

**Duncan Borman**

School of Civil Engineering, University of Leeds, Leeds LS2 9JT, [d.j.borman@leeds.ac.uk](mailto:d.j.borman@leeds.ac.uk)

**Jon Summers**

School of Mechanical Engineering, University of Leeds, Leeds LS2 9JT, [J.L.Summers@leeds.ac.uk](mailto:J.L.Summers@leeds.ac.uk)

### ABSTRACT

The study focuses on modelling heat transfer and fluid flow in a sinusoidal plate-fin heat exchanger channel at  $10 \leq Re \leq 1000$ . The aim is to investigate the modelling of unsteady flows from  $Re \approx 200$ , a regime that promotes fluid mixing and improves heat transfer [1]. The channel geometry is taken from a study by Zhang et al. [2], in which steady state simulations were presented. Steady and unsteady numerical simulations are undertaken; with the impact of different turbulence modelling assumptions considered. Predictions for  $Re > 200$  were made using  $k - \omega SST$  turbulence model. Results obtained agree to the observations by Rush et al. [1]. The study includes exploring and verifying simulation approaches for this regime. A further aim of the study is to compare Computational Fluid Dynamics (CFD) codes OpenFOAM and Ansys Fluent.

**Key Words:** Heat Exchangers, Finite Volume, Forced Convection, OpenFOAM, Ansys Fluent.

### 1. INTRODUCTION

A heat exchanger (HE) is a device which enables heat transfer between fluid streams or between solid and a fluid stream, provided that there is a temperature difference and a thermal contact [3]. HEs are crucial components in a wide array of industry: process, automotive, aerospace and many others. A common interest of researchers is to increase the compactness of HE systems [4] as compactness saves installation space and unit weight and, as explained in Kays and London [5], can enhance heat transfer. A measure of compactness is the hydraulic diameter,  $d_h = 4 A_c L / A_s$  [5] where  $A_c$  - cross sectional flow area,  $L$  - thickness of the HE and  $A_s$  - heat transfer surface area.

Bhutta et al. [6] carried out an extensive literature review of HE Computational Fluid Dynamics (CFD) studies. It revealed the adoption of two main numerical modelling methods. Namely, one based on a large scale analysis using a porous media approach to model HE matrices [7], and the other based on detailed flow and heat transfer analysis through small sections of the HE [2]. Detailed predictions enable friction and heat transfer characteristics to be applied in the design of HE matrices [7], [8]. There are a number of studies that employ a detailed flow analysis, e.g. Zhang et al. [2], Rosaguti et al. [9], Manglik et al. [10], all of which analyse the HE channel flow using a single period of geometry and assume that the flow is periodic and laminar. Unsteady behaviour of the flow occurring at the geometry dependent Reynolds number of a few hundred was the limit of the work presented in [2,9,10]. Reynolds number in this study is defined as  $Re = \rho U_m S / \mu$ . Here  $\rho$  - fluid density,  $U_m$  - mean flow velocity,  $S$  - channel width and  $\mu$  - dynamic viscosity. The experimental evidence supporting the unsteady behaviour was found in the work of Rush et al. [1], who studied the flow through sinusoidal channels. They concluded that unsteady flow increases the heat transfer. Numerical simulations to solve a similar problem were presented for a similar geometry in [11], [12], however, both studies assumed the flow remained laminar.

In this work the focus is on detailed analysis through a single HE flow channel with emphasis on providing understanding of the unsteady behaviour. It quantifies the differences in heat transfer that

are observed when the flow is steady and unsteady, and also evaluates predictions of two CFD codes: OpenFOAM and FLUENT. Steady state results are obtained at the Reynolds number range  $10 \leq Re \leq 200$  and data from [2] is used to verify predictions. Unsteady analysis is undertaken for Reynolds numbers in the range of  $200 \leq Re \leq 1000$ . To simulate the unsteady regime a range of turbulence modelling assumptions are considered (including use of  $k - \omega SST$  model).

## 2. METHODOLOGY

The problem was set up using the non-dimensionalised geometry by Zhang et. al [2], which is parametrised by corrugation aspect and fin spacing ratios for the sinusoidal channel. The corrugation aspect ratio is defined as  $\gamma = 2A/L$  and fin spacing ratio as  $\epsilon = S/(2A)$  (Figure 1). The flow was modelled as two-dimensional, incompressible, steady state and periodic with the properties of air for low Reynolds number predictions. The walls were set at a constant temperature of  $T_w = 350 K$  whilst the flow inlet was set at  $T_b = 300 K$ . **The mathematical model of the problem consists of continuity of mass, momentum and energy equations using the assumptions above [13]:**

$$\begin{aligned} \nabla \cdot \mathbf{u} &= 0 \\ \rho \frac{\partial \mathbf{u}}{\partial t} + \rho(\mathbf{u} \cdot \nabla)\mathbf{u} &= -\nabla p + \mu \nabla^2 \mathbf{u} + \mathbf{F} \\ \rho c_p \left( \frac{\partial T}{\partial t} + \mathbf{u} \cdot \nabla T \right) &= \nabla \cdot \mathbf{k} \nabla T + \Phi \end{aligned}$$

**For turbulent flow simulations RANS  $k - \omega SST$  formulation was used [14]. A periodic condition was used to reduce computational complexity for simulations at  $Re < 200$ . This method requires only a single period of the channel (Figure 1) and the modifications to the model can be found in Patankar et al. [15].**

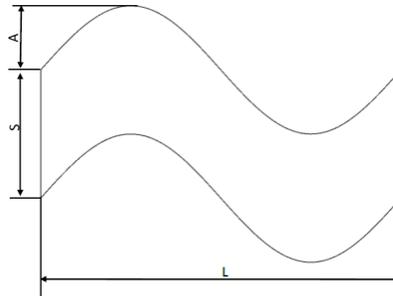


FIGURE 1. Schematic of a single period geometry.

Unsteady flow modelling ( $Re \geq 200$ ) was carried out using the approach proposed by Zheng et al. [11]. This involved the whole channel of the HE, which consisted of seven sinusoidal periods (Figure 2). The flow was modelled as unsteady and, instead of periodic condition at the start and end of the domain, a velocity inlet and pressure outlet were used. Other flow properties were unchanged. Straight sections at the inlet and the outlet of the sinusoidal section were added to enable the flow to develop and prevent potential errors from flow reversal. The simulations provide detailed information about transient and spatial flow development inside the channel, and are significantly more computationally intensive than the low Reynolds number, steady and periodic cases. In addition, it provided information about flow development inside the channel.

## 3. RESULTS

Periodic simulations were undertaken at  $10 \leq Re \leq 200$  and results in both OpenFOAM and Fluent are shown to be in strong agreement with those presented by Zhang et. al [6]. At  $Re \approx 200$  it was observed that the flow becomes unsteady as identified by Rush et al. [7]. The flow contour for an unsteady simulation at  $Re = 400$  is shown in Figure 2b. As the flow is observed to be unsteady this

is a snapshot of the changing flow field at time 0.18 s. The result is in contrast to the solution at  $Re = 100$ , shown in Figure 2a, where a steady flow field is observed. At  $Re = 400$  mixing of the fluid stream is higher compared to  $Re = 100$ . Simulations at  $Re > 200$  were carried out using a range of turbulence modelling assumptions (results using  $k - \omega SST$  model are those shown in figure 2b). The need for an appropriate turbulence model was identified by simulating laminar and turbulent predictions for a range of Reynolds number cases. At low Reynolds number predictions agree well for both laminar and turbulence modelling cases, meanwhile at  $Re \approx 200$  the solutions begin to differ. It should be noted that appropriately small time-steps must be used to observe the instability. **To illustrate the effect unsteady mixing has on the flow, the pressure drop ( $\Delta p$ ) across the channel length at  $Re = 500$  is presented in Figure 3. It can be observed that pressure drop is also unsteady in nature and the predictions for the laminar and turbulence model cases are significantly different. This in turn have an effect on the resolved temperature fields.** The impact of considering different turbulence models on the resulting heat transfer performance will be presented in the full paper, along with comparisons to **validation data**. Transient effects, heat transfer and pressure drop will be considered in the context of implementing these different turbulence modelling assumptions in both OpenFOAM and Fluent.

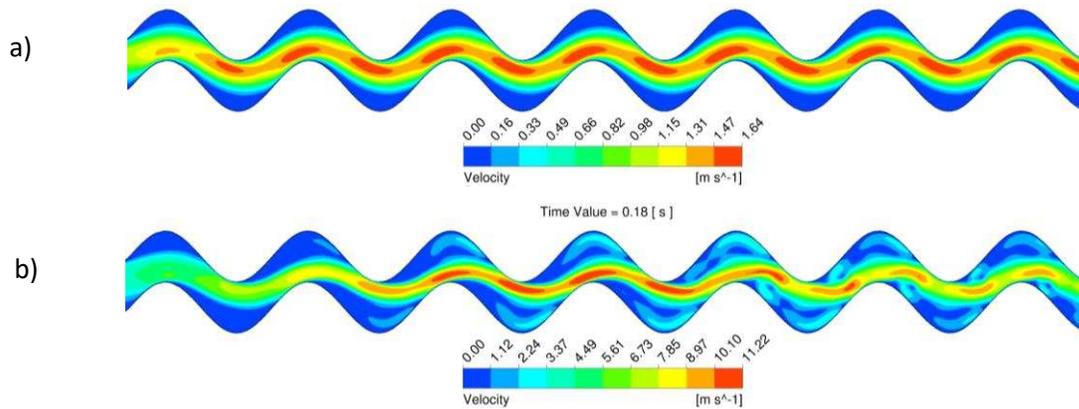


FIGURE 2. a) Steady state laminar ( $Re = 100$ ) and b) transient  $k - \omega SST$  ( $Re = 400$ ) velocity contours using  $\Delta t = 1 \times 10^{-5}$  s (Fluent),  $\gamma = 0.375$ ,  $\epsilon = 1.0$ .

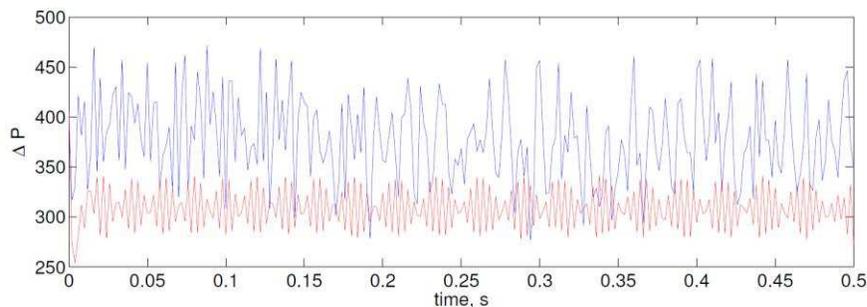


FIGURE 3. Flow pressure drop through a channel ( $\Delta P$ ) at  $Re = 500$  versus simulation time. Red and blue lines are  $k - \omega SST$  and laminar predictions with  $\Delta t = 1 \times 10^{-5}$  s,  $\gamma = 0.375$ ,  $\epsilon = 1.0$  (Fluent).

#### 4. CONCLUSIONS

CFD modelling of HE channels is challenging as the flows are regularly in the transitional regime. Low Re number regime simulations were verified using the data from Zhang et al. [3]. Modelling of the transitional regime requires far greater computational power as the flow is unsteady, requiring

small time steps to resolve for small length scale velocity fluctuations. These cause fluid mixing and mean temperature differences through the channel to fluctuate periodically. OpenFOAM and Fluent CFD codes are used for comparison throughout the Re number range. To validate the transitional modelling approach, results will be presented alongside **validation** data in the full paper.

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