

**Lean  
Aerospace  
Initiative**



***A Next Generation  
Launch Capacity Model  
For the U.S. Eastern Range***

**2<sup>nd</sup> NRO/AIAA Workshop  
on Space Launch Integration  
May 2-4, 2000**

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**TSO Team**  
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- **Background of USAF Range Capacity Modeling Effort**
- **Scope of Range “Capacity”**
- **Advanced System Dynamics Modeling Effort**

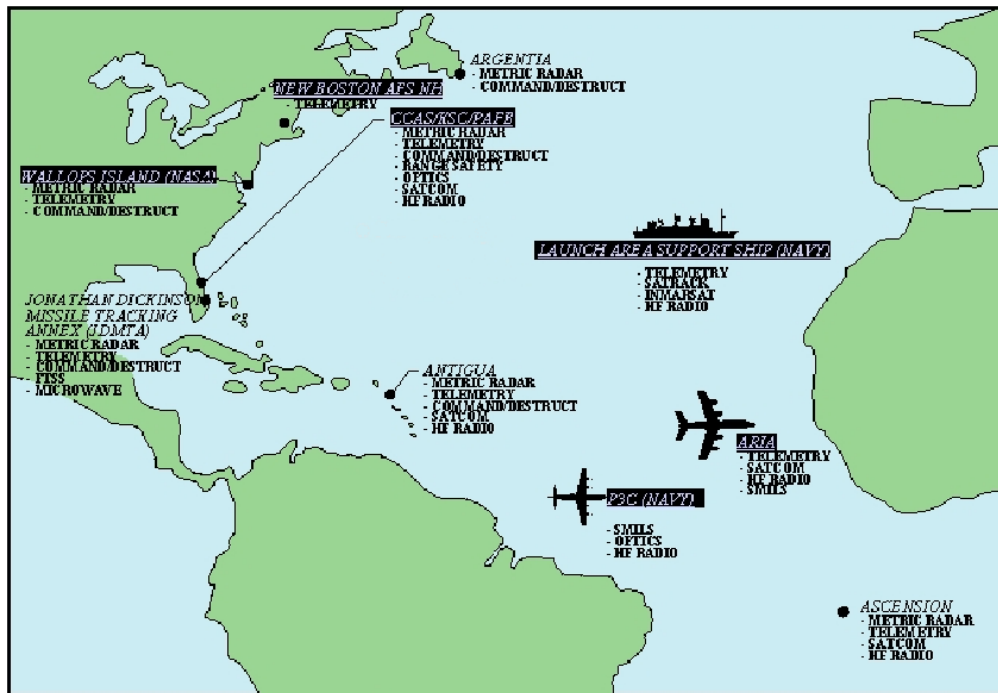


**The current USAF RCM is a power tool! (v8.2)**

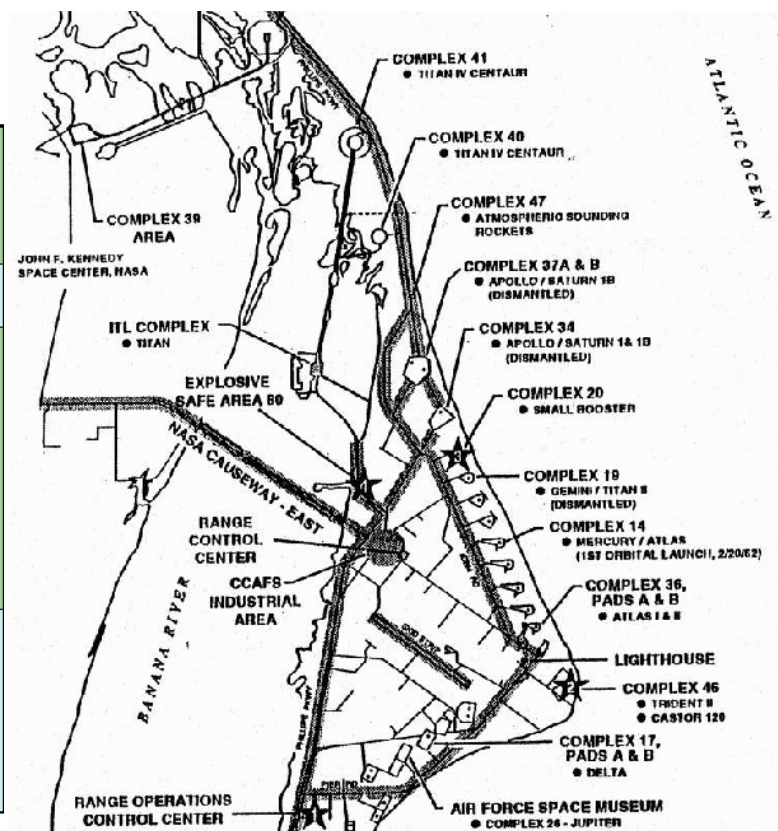
- **Created to assist Air Force planning personnel and policy makers (March 1998)**
- **Spreadsheet equations model key launch and range operations variables**
- **It has contributed to:**
  - **Lt. General Henry IPT Report, 1998**
  - **Congressional National Launch Capabilities Study, 1999**
  - **White House IAWG Study, 1999**

**...but it can & should be enhanced!**

- **Outer Boundary= ER**
  - Incorporates notion of down range stations and assets

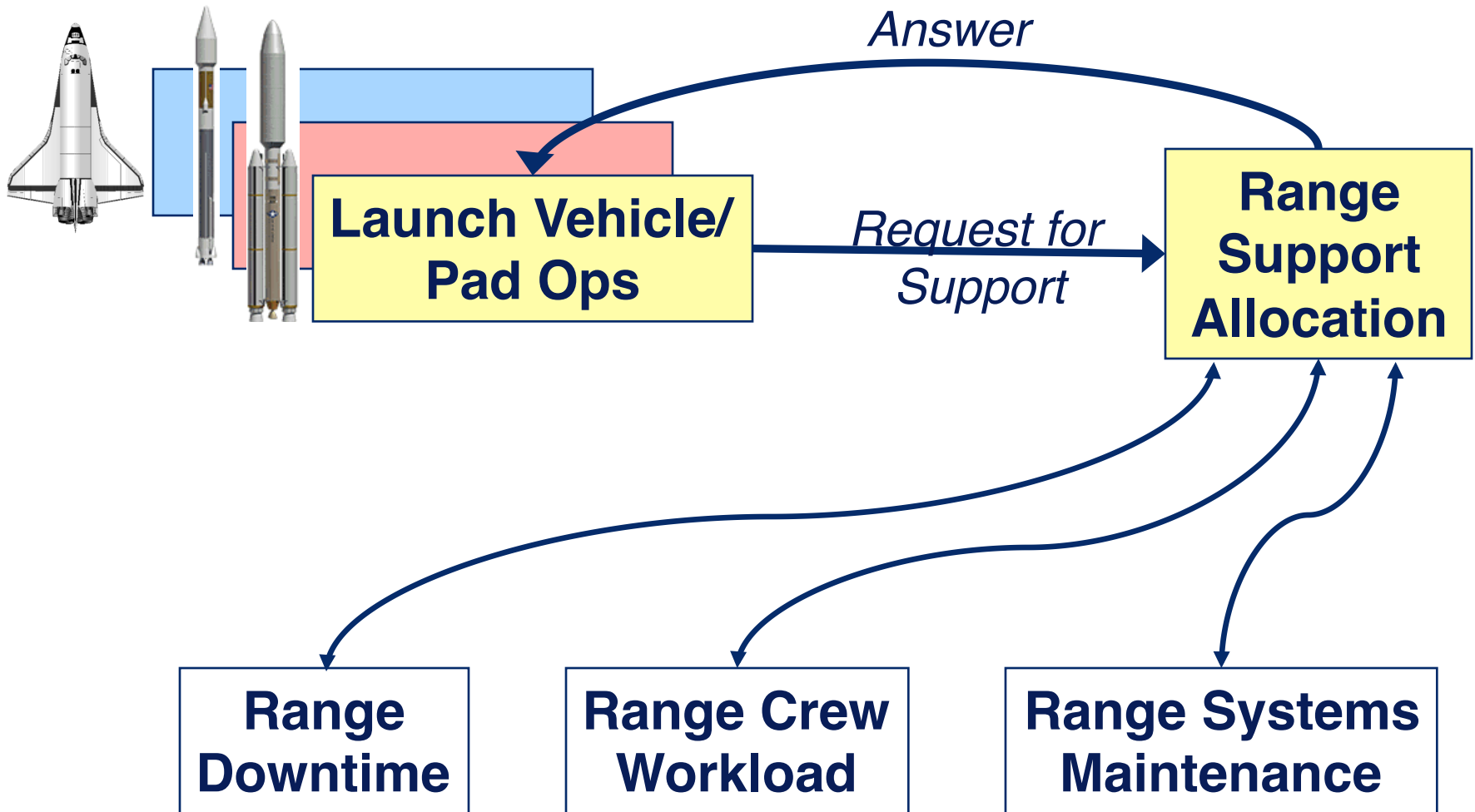


- **Inner Boundary**
  - Multiple launch pads

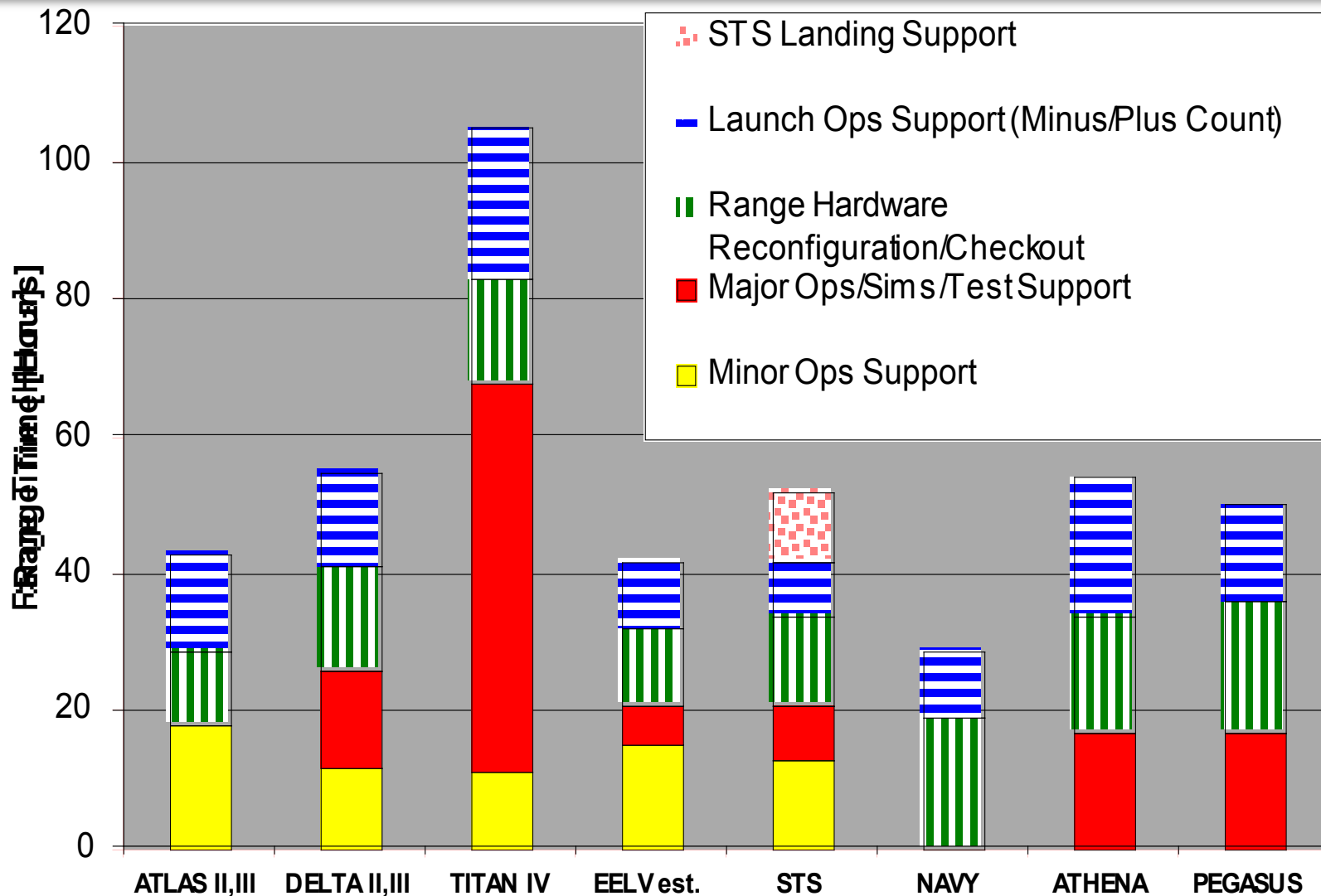




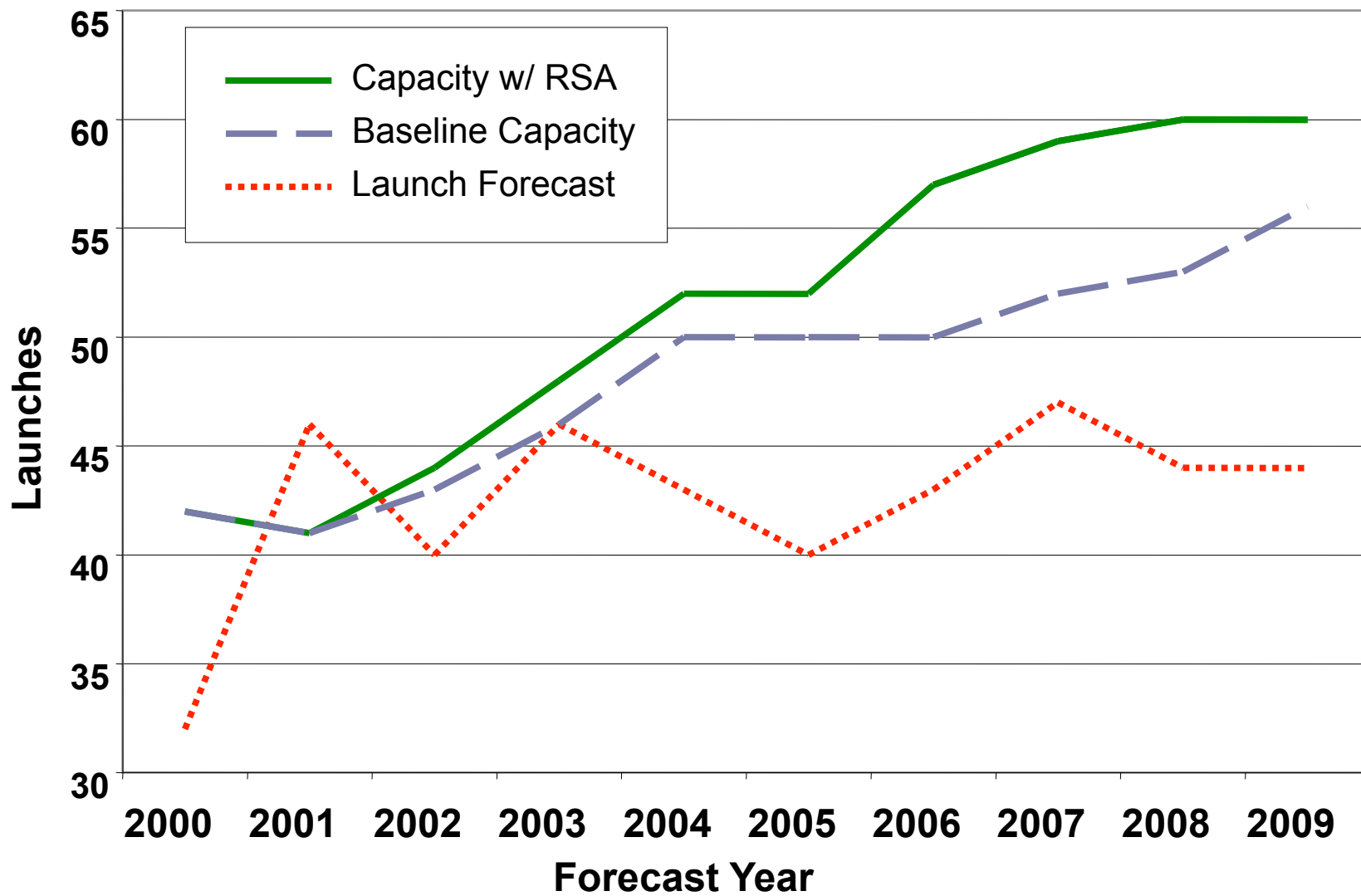
# *Basic Concept of Range Launch Operations*



# Eastern Range Support Requirements



\*Nominal Times-- Not including scrubs, slips, or crew limitations, Data Source: ER Ops Directives, 45SW and Launch Program Interviews



- Spreadsheet methods
- Launch capacity derived from time requirements of the following cumulated factors:
  - Durations of Ops Support
  - Scheduling Changes
  - Minor Ops Impact
  - Maintenance Impact
  - Range Downtime
  - Personnel Limitations

FY-2000		
<b>MAJOR OPS</b>	Number/Launch	Range Days/Launch
Launches	1.00	0.57
Sims/Wet Dress	2.44	0.58
STS Landings	0.28	0.12
Landing Scrubs	0.03	0.01
F-1s	1.13	0.67
Launch Scrubs	0.53	0.30
	5.41	2.25
<b>SCHEDULING CHANGES*</b>	Number/Launch	Range Days/Launch
Customer Reschedules	4.41	1.91
Range Reschedules	0.26	0.11
Other Reschedules	0.44	0.19
	5.11	2.21
<b>MINOR OPS IMPACT</b>	Days Impact	Range Days/Launch
365 Day Operations	7.56	0.18
<b>MAINTENANCE DOWNTIME</b>	Days Impact	Range Days/Launch
365 Day Operations	3.36	0.08
<b>RANGE PMI/DOWNTIME</b>	Days Impact	
Non-Launch Programs Support	10	
Holiday	5	
Modernization	15	
ROCC Downtime	5	
Additional Downtime	5	
	40	
<b>PERSONNEL LIMITATIONS</b>		Range Days/Launch
RTS Personnel Crew Rest		3.04
<b>TOTAL COMMITMENTS</b>	365.92	7.76
<b>TOTAL RANGE CAPACITY</b>	<b>42 Launches</b>	





# *System Dynamics? A Quick Background*

- **Definition-**

- A modeling methodology that combines theory and computer simulation with a practical application to real-world problems

- **Field was founded in 1956 by Jay Forrester at MIT**

- **Focuses on the way internal feedback-loop relationships cause a system to change through time**

- **Motivation**

- Understanding why a system behaves as it does permits redesign of *structure* and *policies* to improve *behavior*

**For each simulated hour of the year, the model:**

- 1) Determines current time**
- 2) Checks range status for ops restrictions**
- 3) Calculates need for crew rest**
- 4) Accounts for rescheduling effects**
- 5) Performs range systems maintenance as necessary**
- 6) Prioritizes and allocates support for launch ops**

# Layout of the Advanced Range Capacity Model

Time Functions

Planned  
Restricted Days

Crew  
Rest

Range Systems  
Maintenance

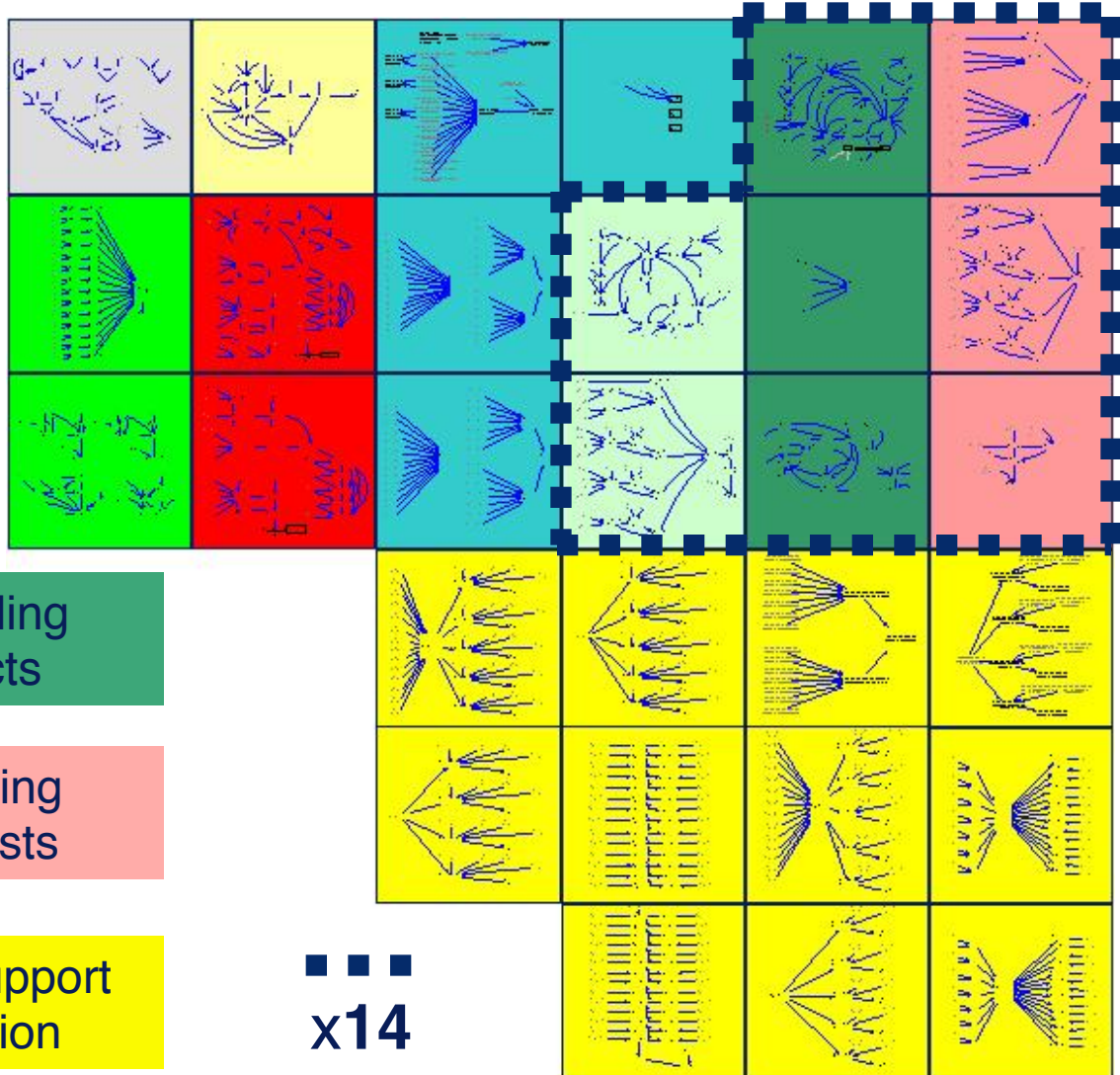
Range Statistics

Launch Vehicle  
Operations

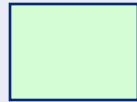
Scheduling  
Impacts

Prioritizing  
Requests

Range Support  
Allocation



- **Current version accommodates up to 14 launch pads (simultaneous launch flows)**
- **~2,000 Unique visible variables**
- **~70,000 Total unique variables**
- **~40 minute maximum run time to simulate a single year hour by hour (Pentium II, 300Mhz)**
- **~600M explicit values calculated during a simulation**



## ● Real World Behavior

- 2 types of launch operations requiring range support:  
Major & Minor Ops
  - Major ops require significant range support resources
  - Range can only support one *Major op* at a time
  - Minor ops require lower amounts of range support
  - Range can support simultaneous *Minor ops*

## ● Modeling Approach


- Incorporate nominal “launch span” characteristics for each type of launch vehicle

# Program 'X' Launch Span (Example Campaign)

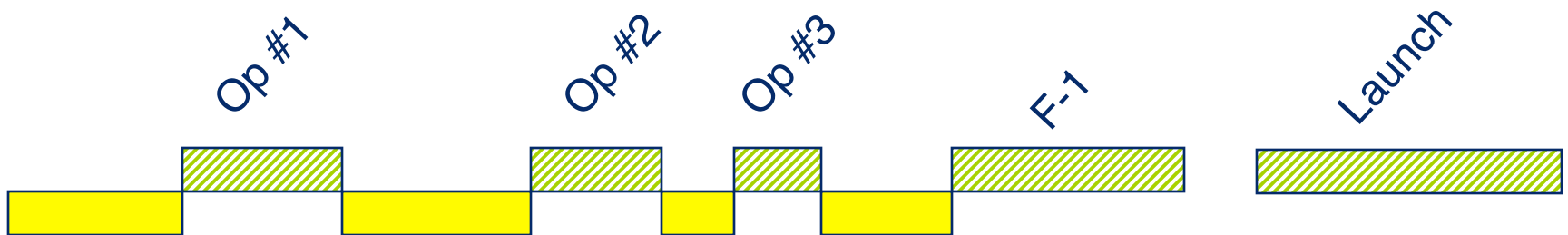
**Range Support  
Activity**

**Launch Program  
Range Independence**

 =10 hours

 =10 days

47-day span (launch to launch)



**Prelaunch  
Milestones**

L-46 [day]

L-32

L-17

L-11

L-01



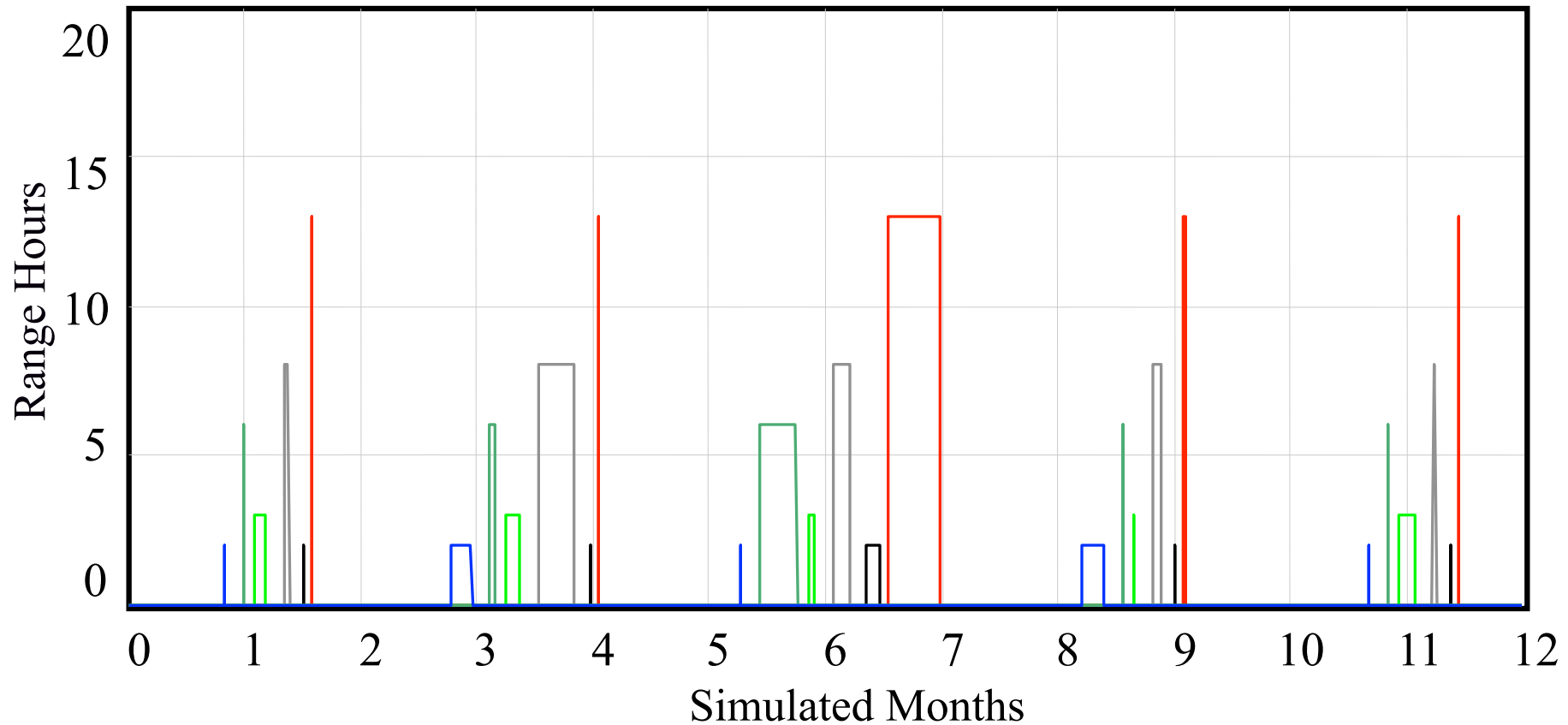
## **USAF Accepted Model**

- **Major Ops**
  - **Duration**
- **Minor Ops**
  - **Aggregate Duration**

## **Advanced Model**

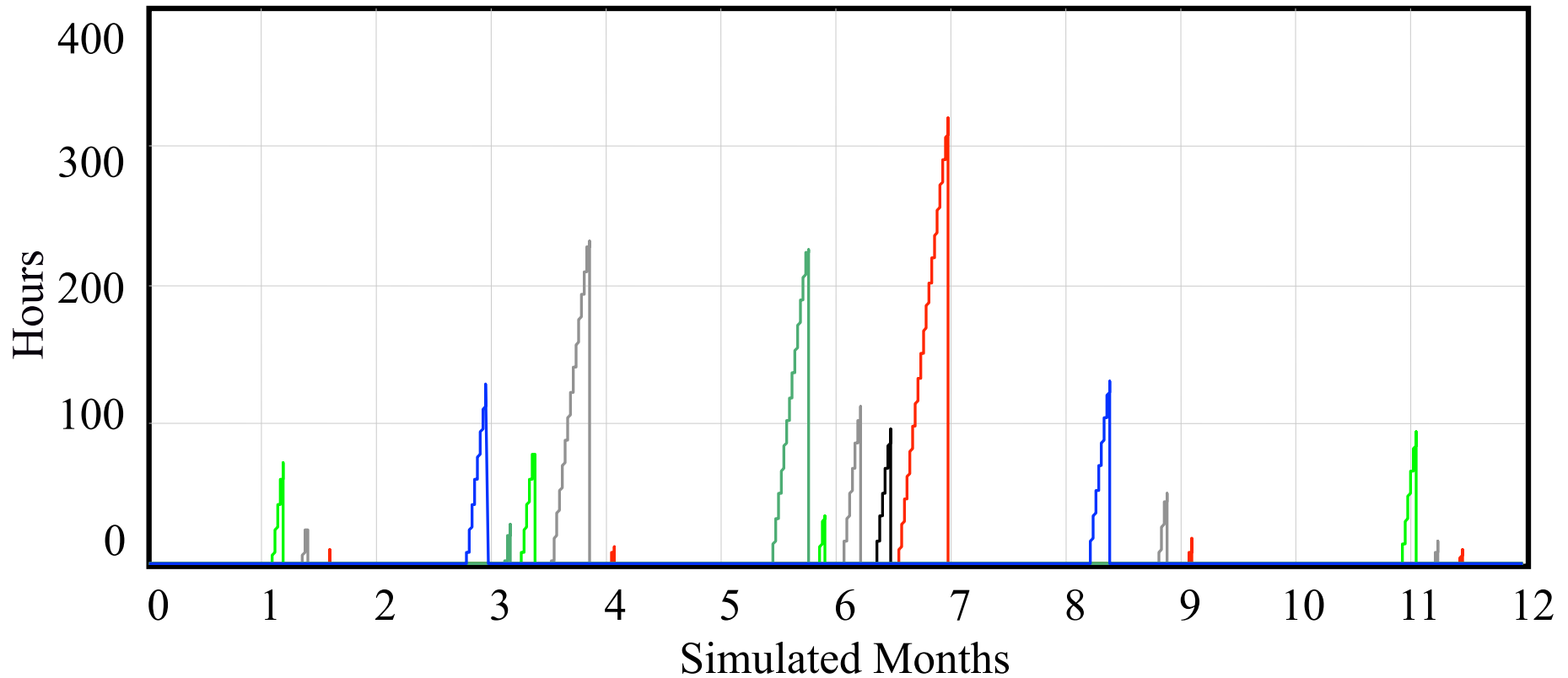
- **Major & Minor Ops**
  - **Name**
  - **Duration**
  - **Sequence**
  - **Timeline**

# Example Plot: Launch Pad 'A' Support Requests





# Example Plot: Launch Pad 'A' Request Wait Times





- **Real World Behavior**

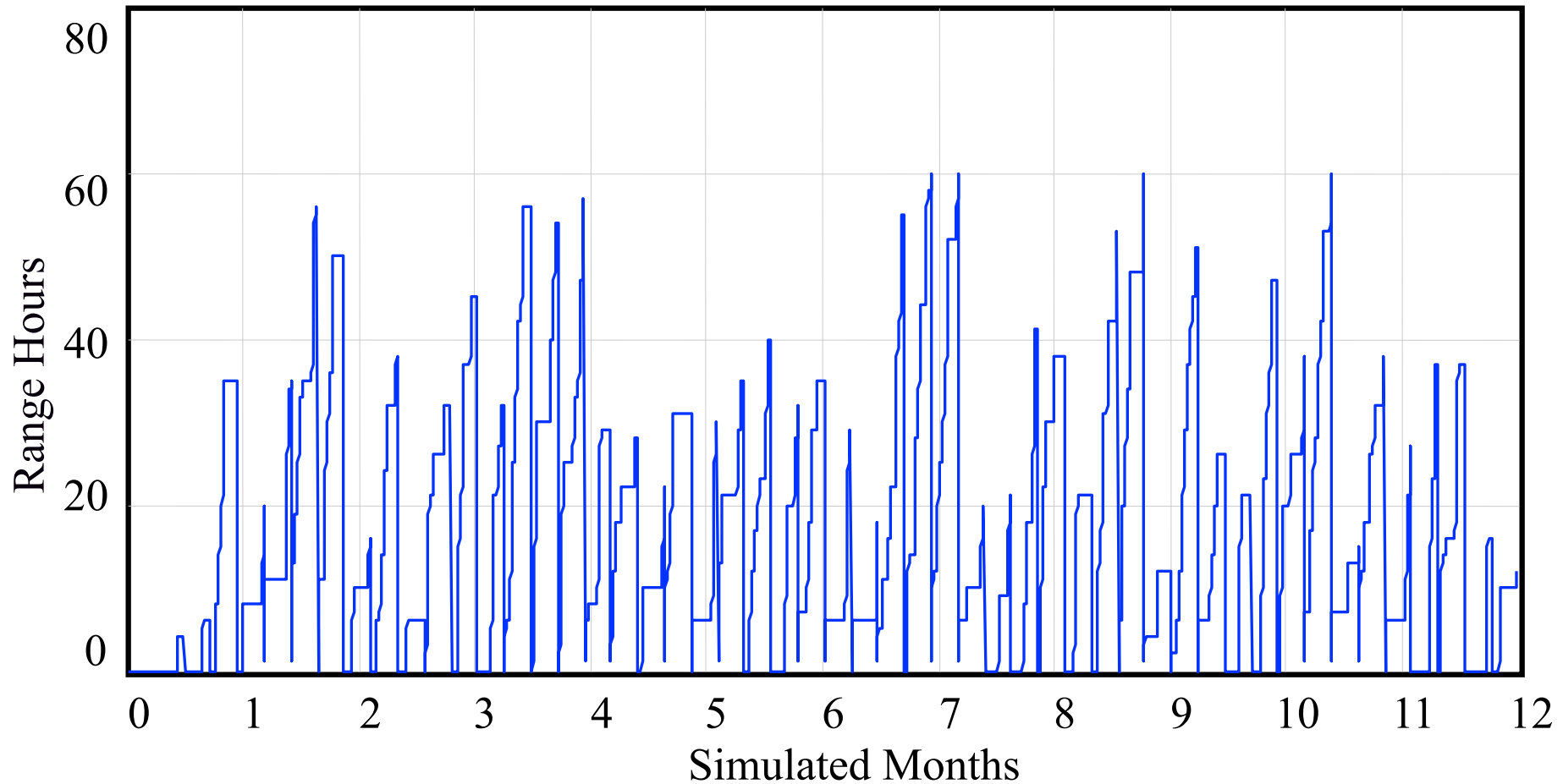
- **\*Contracted single range crew**
- **Workload restrictions (OSHA, range safety, unions)**

- **Modeling Approach**

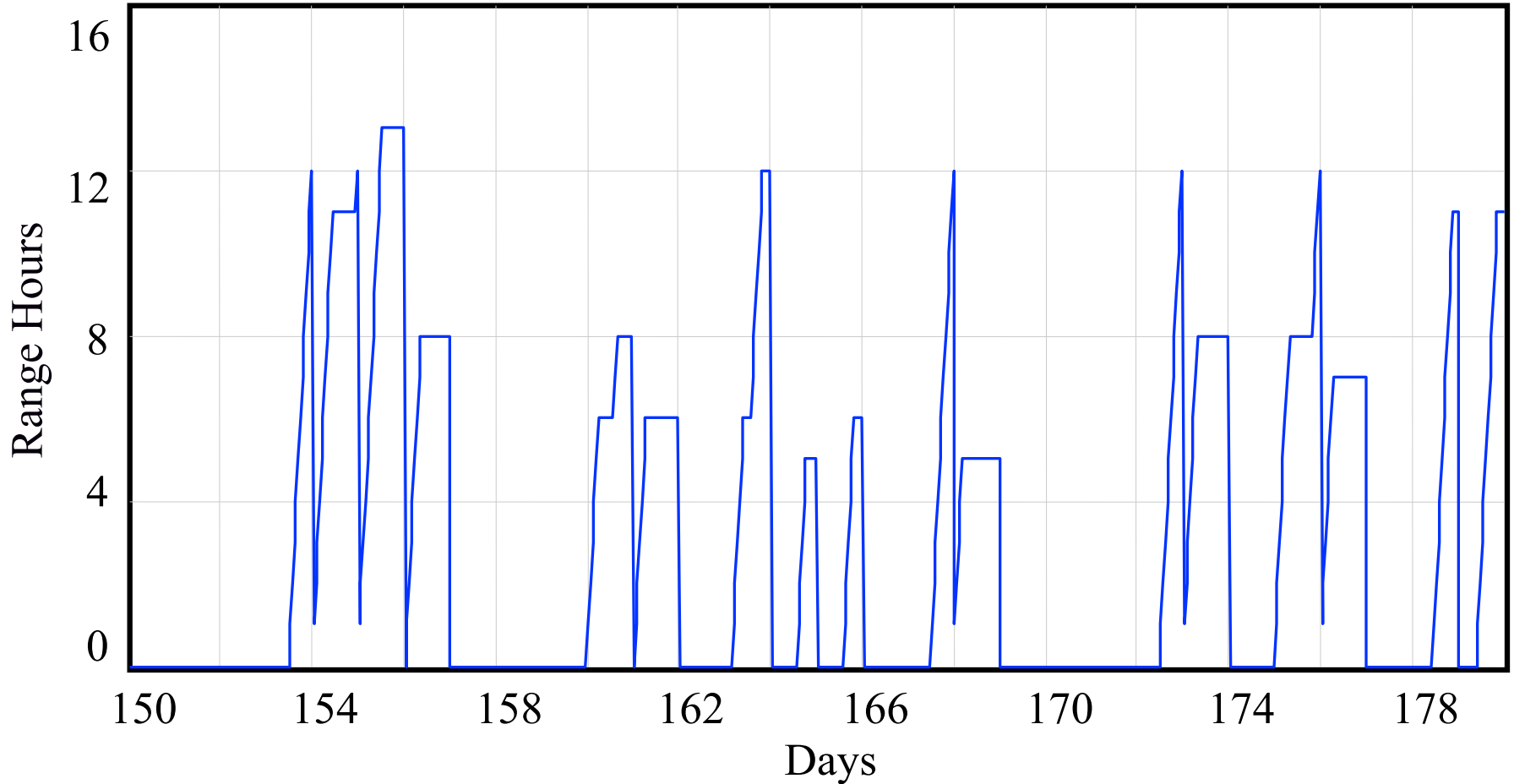
- **Directly incorporate the three workload “guidelines”**
  - **No more than 12 hours per day**
  - **No more than 60 hours per workweek**
  - **No more than 14 consecutive workdays without a 24-hour break**

\*pending implementation of a reconfiguration “core crew”

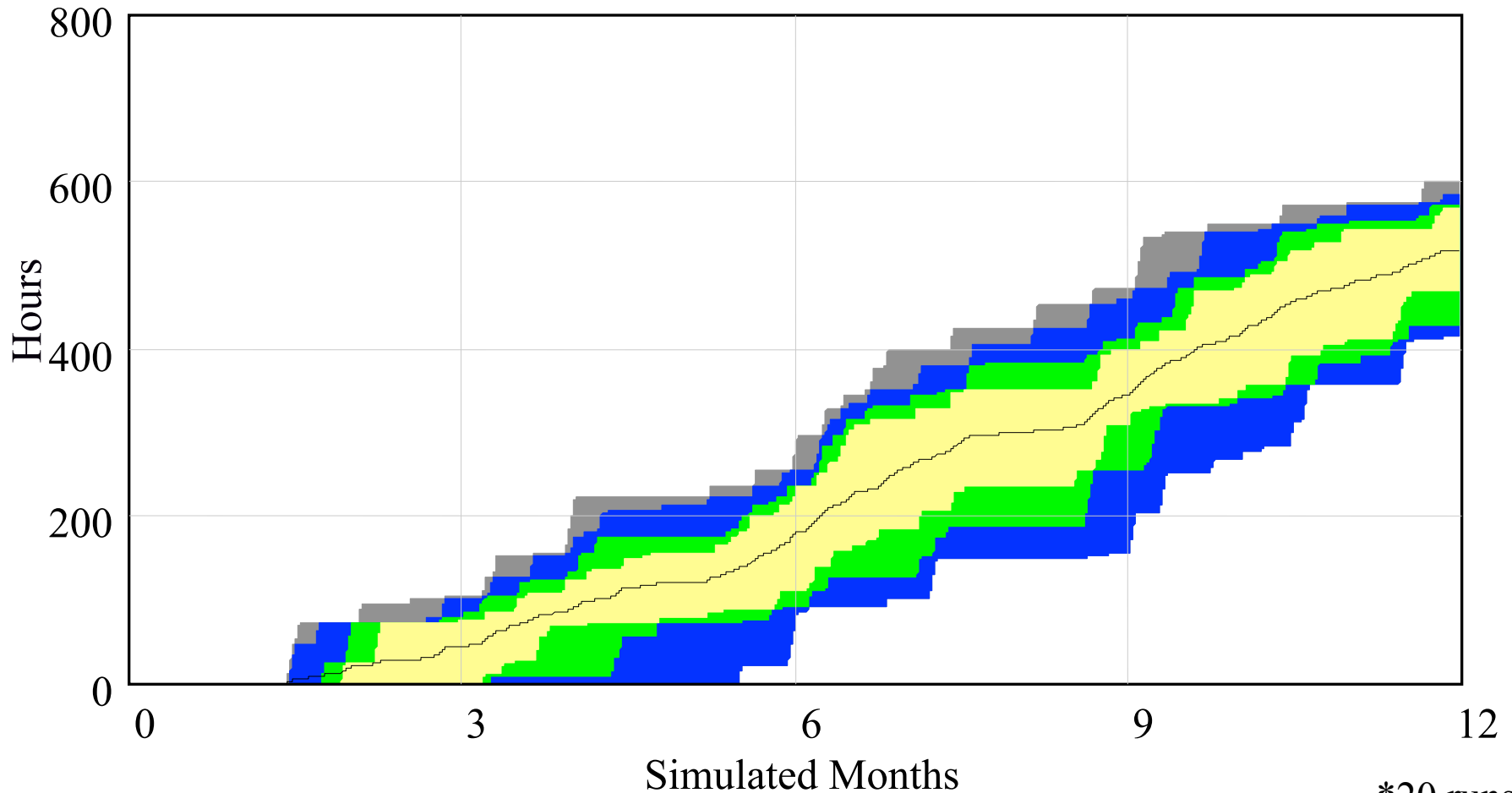
# Example Plot: Range Crew Weekly Launch-related Workload



# Example Plot: Range Crew Daily Launch-related Workload

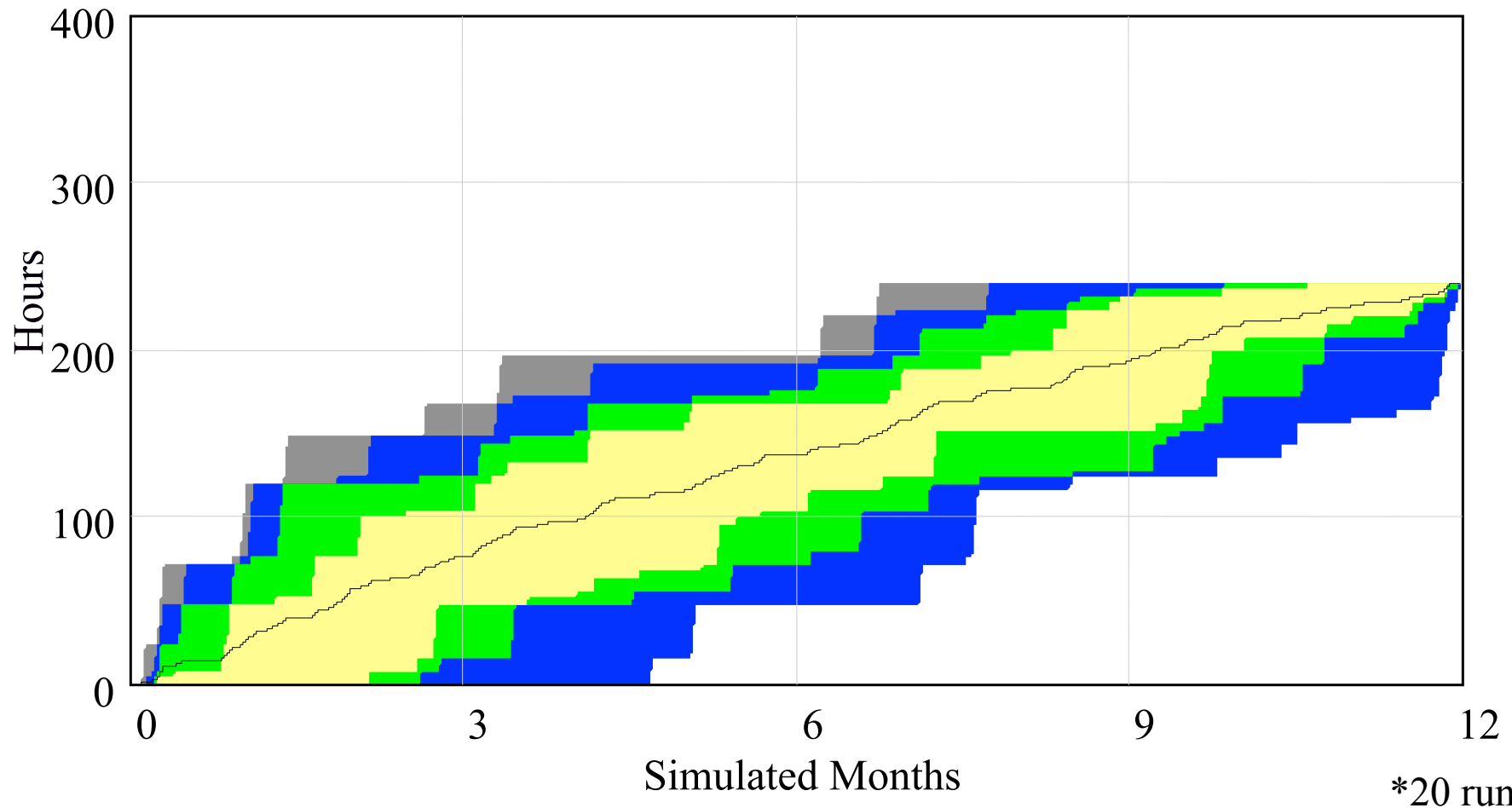


50%  75%  95%  100% 



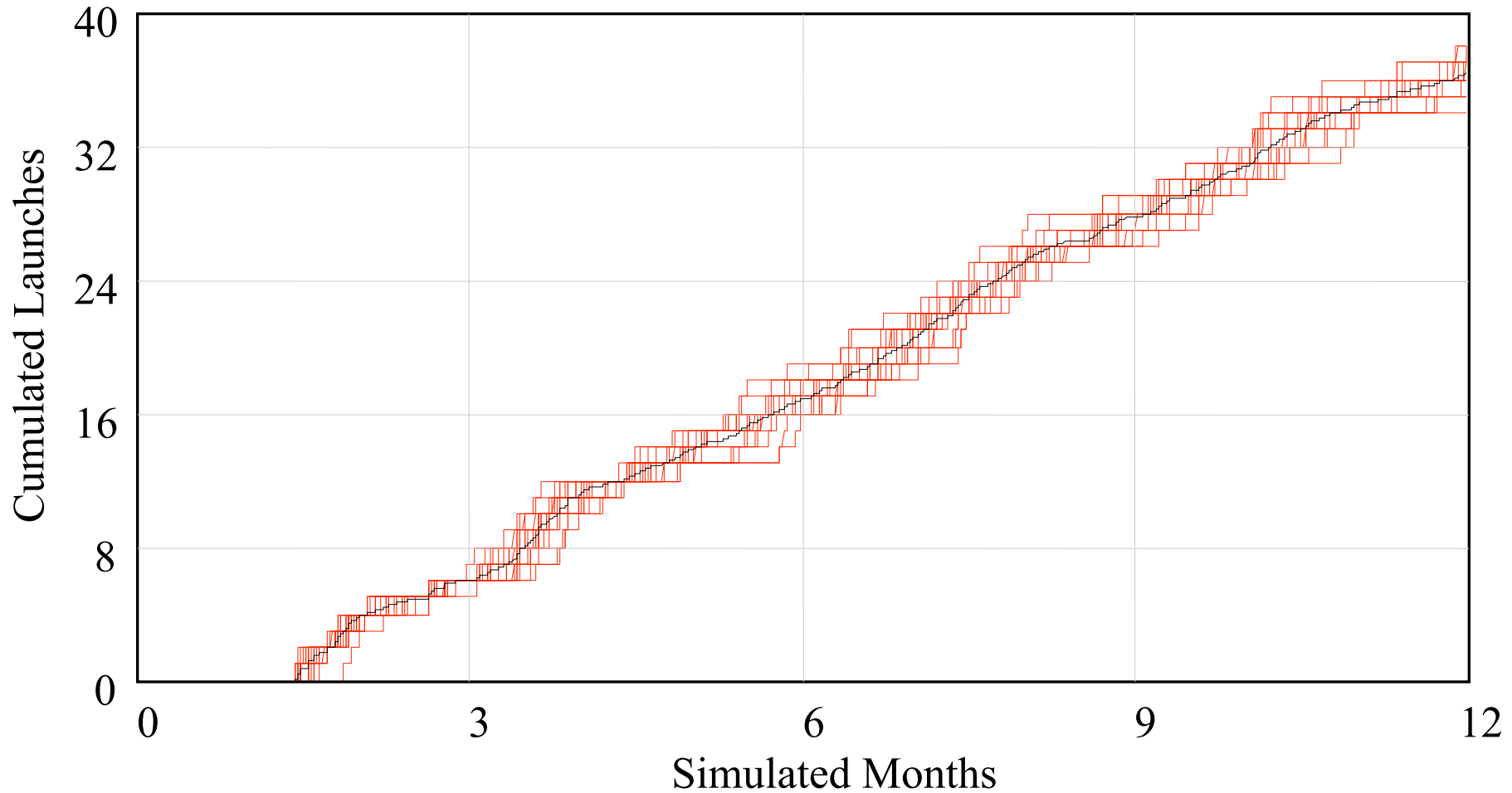
\*20 runs

50%  75%  95%  100% 

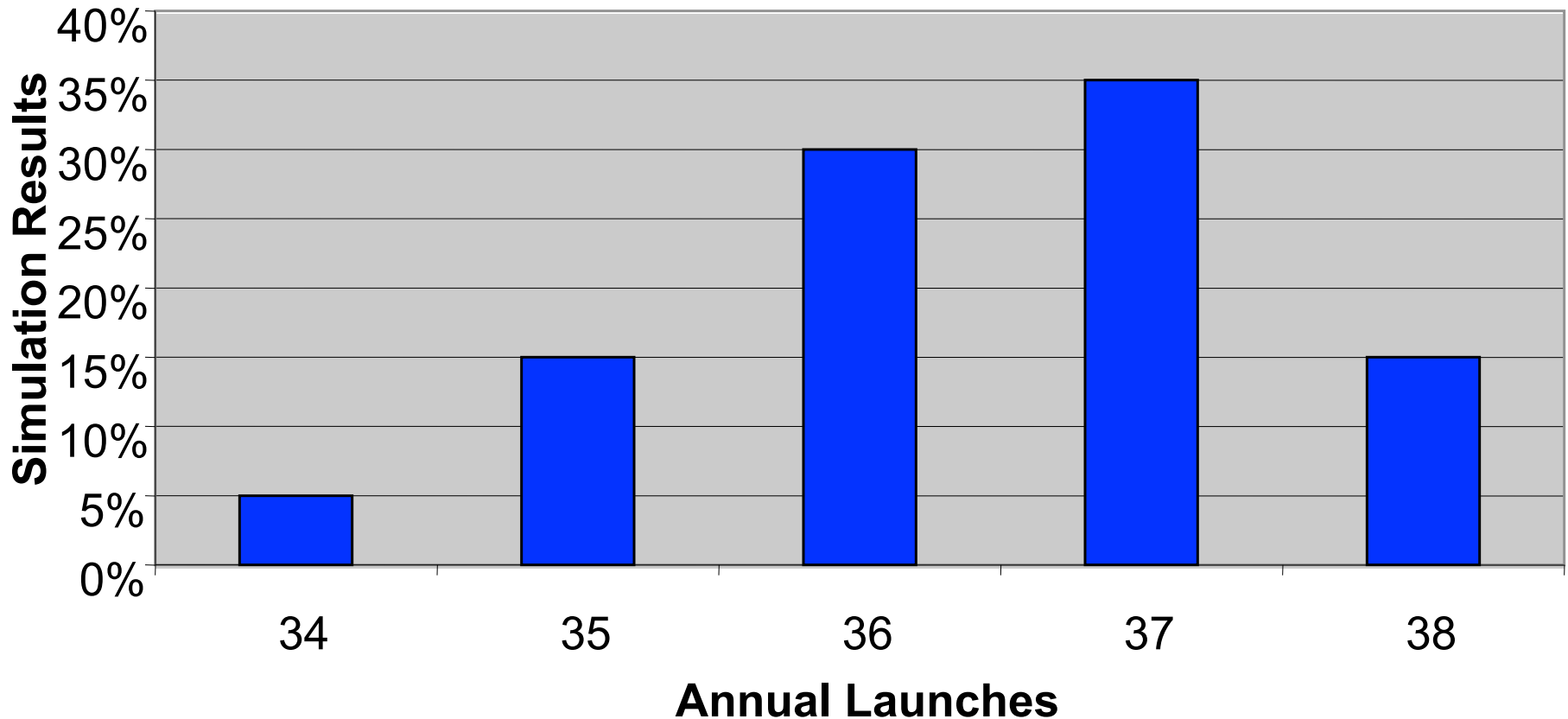


\*20 runs

# Example Plot: Cumulated ER Launches



\*20 runs



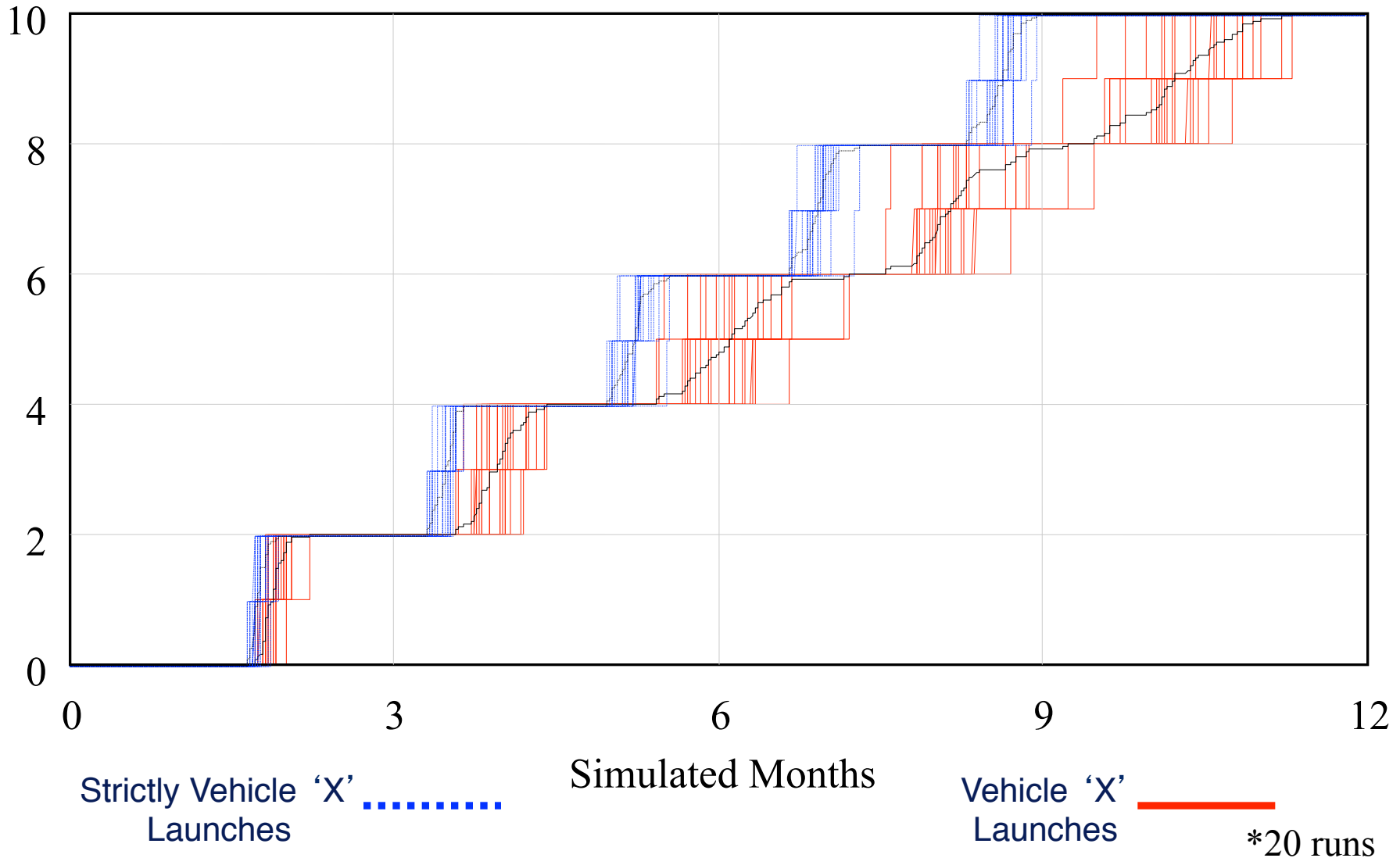
National Launch Forecast = 44

USAF Range Capacity Modeling Approach = 45

\*20 runs



# Example Plot: Vehicle 'X' Cumulated Launches



- **Model development \*primarily completed**
- **Initial phase of analysis**
- **Soliciting feedback from**
  - **Eastern Range and other government interests**
  - **Launch programs**
- **Produce recommendations and complete thesis by August**

# ***BACKUP MATERIAL***



# ***Some Advantages of System Dynamics***

- **Units are required for all values**
  - Increases comprehension
  - Verifies equations
- **Helpful comments are readily available onscreen**
  - Displays definitions, units...
  - Used for verifying logic
  - Constantly updated documentation of variables
- **Probability distributions can be assigned to reflect confidence levels and uncertainty**
  - Applicable to scrub rates, rescheduling rates, launch manifest...
- **Software offers built-in sensitivity and optimization tools**



## ***System Dynamics* modeling:**

**Provides a visual map for tracing cause & effects**

- **Accounts for feedback relationships and completes the “open loops”**
- **Conducive to running “what if” scenarios**
  - **Excellent tool for decision makers, business planners, and policy analysts**
- **Aids the understanding of complex systems**

# Generic Launch Timeline

