Lean Enterprise Approach for Programs

Value Stream Mapping and Analysis

Current State Value Stream Map

Pareto Analysis "Dial Chart"

Cumulative Cost Curve

Lean Assessment

Program A Business Goals/Objectives: Year 20xx
Cost = $w
Cycle time = x mo.
Inventory turns = y
EP = z

EP Calculator

Future State (1-2 yrs) Value Stream Map

Results!
Cost = $w
Cycle time = x mo.
Inventory turns = y
EP = z

Prioritized opportunities for improvement

Microsoft Project Lean Implementation Plan

• Training
• Workshops
• Events