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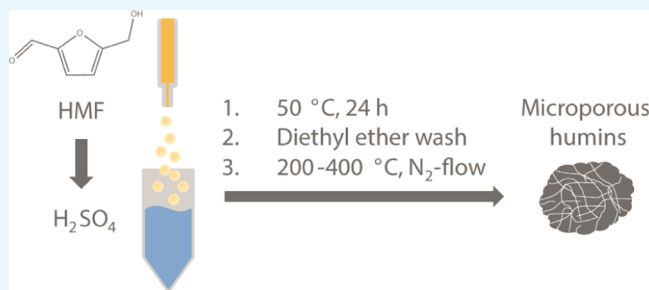
Microporous Humins Synthesized in Concentrated Sulfuric Acid Using 5-Hydroxymethyl Furfural

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Supporting Information

ABSTRACT: A new class of highly porous organic sorbents called microporous humins is presented. These microporous humins are derived from sustainable and industrially abundant resources, have high heat of CO₂ sorption, and could potentially be useful for the separation of carbon dioxide from gas mixtures. Their synthesis involves the polymerization of 5-hydroxymethyl furfural (HMF) in concentrated sulfuric acid and treatment with diethyl ether and heat. In particular, the porosities were tuned by the heat treatment. HMF is a potential platform chemical from biorefineries and a common intermediate in carbohydrate chemistry. A high uptake of CO₂ (up to 5.27 mmol/g at 0 °C and 1 bar) and high CO₂-over-N₂ and CO₂-over-CH₄ selectivities were observed. The microporous humins were aromatic and structurally amorphous, which was shown in a multipronged approach using ¹³C nuclear magnetic resonance and Fourier transform infrared spectroscopies, elemental analysis, and wide-angle X-ray scattering.



INTRODUCTION

The purpose of this study was to design a new class of organic microporous sorbents for CO₂ removal processes, using only industrially abundant and sustainable resources. As of today, many microporous sorbents are derived from petroleum products or include scarce elements. Consequently, efforts are being made to synthesize sorbents through more sustainable or renewable means.^{1–3} It is established that carbon-rich materials can be synthesized using platform molecules of biorefineries.⁴ 5-Hydroxymethylfurfural (HMF) is such a molecule,^{5,6} which could also be used in fuel additives, as a monomer, and in the synthesis of other chemical derivatives.^{5–7}

When sugars or biomass are converted to HMF and levulinic and formic acids, solid side products often form. These side products are called humins.^{4,8} They have polymeric structures and their mechanism of formation has been studied in detail.⁸ They have been related to the hydrochars or biocarbons that precipitate during hydrothermal carbonization (HTC) processes, in which HMF has been shown to be an intermediate reaction product.⁹ The use of humins is thought to be limited to the generation of heat or as soil enhancers.⁸ However, because of the complex, diverse, and relatively unknown structure⁸ of humins, we see large potential in using them in material applications. For instance, humin-containing foams have been prepared.¹⁰

The reactions of sulfuric acid (H₂SO₄) with sugars have been studied for decades, and it is well established that humins form in such reactions.^{11,12} Another documented use of H₂SO₄ is as an activation agent in the production of activated carbons

from biomass.¹³ Although there are variations to the procedure, typically, biomass is impregnated with H₂SO₄ and subsequently heated in a N₂ atmosphere. Mechanistically, H₂SO₄ has been proposed to act as a dehydration catalyst during such activation.¹⁴ H₂SO₄ can act as an acid catalyst during synthesis of carbon-based materials using silica templates. Hard templating of carbons using silica templates involves multiple steps and high temperatures and the carbons can have surface areas up to 2200 m²/g.¹⁵ Carbon films have also been produced from sucrose and H₂SO₄ using polystyrene spheres as templates.¹⁶ H₂SO₄ has also been used as a reagent in HTC¹⁷ of biomass and molecules and to produce sulfur-doped carbon dots from waste frying oil.¹⁸

As HMF could be a future platform chemical and is a common intermediate in carbohydrate chemistry, the objective of this study was to derive highly porous humins from it. We synthesized microporous humins with large surface areas and high levels of CO₂ uptake from HMF in conc. H₂SO₄.

RESULTS AND DISCUSSION

Microporous Humins from HMF. Microporous humins were synthesized by transferring atomized droplets of HMF to conc. H₂SO₄, subjecting the reactive system to successive treatment with diethyl ether, and a final heat treatment. The microporous humin derived from HMF at 400 °C (MHH-4) displayed higher specific surface area and pore volume than

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that prepared at 200 °C MHH-2, as can be seen from Table 1. These differences appear to relate to heat-induced removal of

Table 1. Textural Properties of MHH-2 and MHH-4^a

sample	S_{BET} (m^2/g)	S_{EXT} (m^2/g)	S_{mic} (m^2/g)	V_t (cm^3/g)	V_{mic} (cm^3/g)
MHH-2	542	83	459	0.35	0.19
MHH-4	1019	174	845	0.73	0.35

^aMHH-2 and MHH-4 denote sorbents derived from HMF at 200 and 400 °C, respectively. S_{BET} , S_{EXT} , and S_{mic} are the BET-specific, external, and micropore surface areas, respectively. V_t and V_{mic} denote total pore and micropore volumes, respectively.

small molecules. The yield for MHH-4 (40 wt %) was lower than that for MHH-2 (56 wt %). An additional valuable aspect of the procedure to synthesize the microporous humins was the high level of reproducibility. The corresponding CO₂ sorption isotherms for replicates of MHH-4 and MHH-2 are displayed in Figures S1 and S2.

The heat treatment was important for the microporosity as was the other steps of the procedure. Treatment or washing with a solvent is commonly used but seldom discussed and can be considered crucial for the extraction of molecules, for example, solvents, catalysts, monomers, dimers, and so forth, from an already formed polymer or polymer precursor.^{19,20} However, diethyl ether appears not only to have extracted small molecules but also to have induced a phase separation which produced part of the solid phase of interest.

Molecular Analyses Revealed Largely Aromatic Structures. Conc. H₂SO₄ is an established oxidation and dehydration agent;¹⁸ however, the position of MHH-2 in the van Krevelen diagram²¹ of Figure 1 shows that it is not a direct

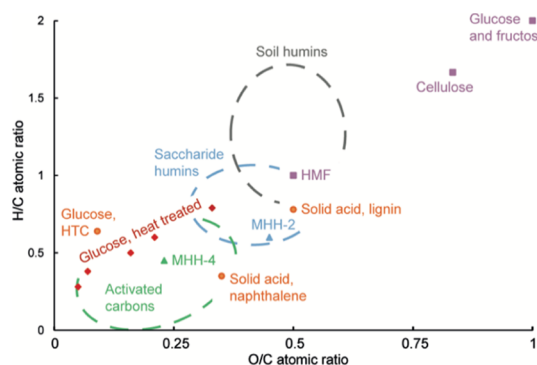


Figure 1. van Krevelen diagram showing microporous humins derived from HMF, saccharide and soil humins, solid acids, HTC of glucose, pyrolysis of glucose, and pure glucose, fructose, cellulose, and HMF (see Table S1). MHH-X denotes microporous humins derived from HMF at 200 and 400 °C.

dehydration product^{21–23} of HMF and HMF itself is a dehydration product of fructose/glucose.²⁴ With the approximate chemical formula of C₂₃₂H₁₄₁O₁₀₅S, MHH-2 appeared instead to be a dehydrogenated²⁵ product of HMF having a reduced H/C ratio. This ratio was consistent with a (partly) aromatic structure. Even though the O/C ratio of MHH-2 was slightly smaller than that of HMF, it does not conclusively exclude that oxidation processes had occurred.²⁶ A combination of dehydration and dehydrogenation processes could also lead to a reduced O/C ratio. In comparison, solid acids derived from lignin²⁷ showed higher H/C and O/C ratios than MHH-

2, whereas a solid acid produced from naphthalene²⁸ displayed a lower ratio. Hydrochars from glucose²⁹ and humins,^{12,30} on the other hand, displayed lower O/C ratios than MHH-2. The carbon content of MHH-2 was higher than those in the solid acids produced from lignin²⁷ and naphthalene²⁸ but lower than those in the hydrochars derived from lapsi seeds and glucose.^{29,31} The carbon content in MHH-2 compared well with humins but the hydrogen content was lower, except for the product from HMF heated to 190 °C at pH 2.5 (see Table S1), which had comparable values for both carbon and hydrogen contents. Furthermore, 0.69 wt % of sulfur was introduced into MHH-2. This amount was much smaller than that in many other solid acids, which have been shown to contain 3.9–20.0 wt % of sulfur.^{27–29} Carbonaceous solids with sulfonic acid-based surface groups, known as sulfonated carbons, are heterogeneous solid acid catalysts. They are typically synthesized by direct and incomplete carbonization or postsynthetic modification of carbonized precursors with H₂SO₄ or other sulfonating agents.^{32,33}

The approximate chemical formula of MHH-4 was C₄₇₀H₂₁₃O₁₀₉S (Table S1). Its higher carbon content and lower H/C and O/C atomic ratios than those of MHH-2 indicated a higher degree of aromatization. The carbon content was higher and the hydrogen content was lower than those in typical humins.³⁴ Its position in the van Krevelen diagram²¹ of Figure 1 indicates that it was a dehydration product of HMF. A similar trend for the H/C and O/C atomic ratios, as for the HMF-to-MHH-4 transformation, has been observed for glucose treated with dilute H₂SO₄ and subjecting the formed material to a CO₂ gas mixture and increasing the temperature.³⁵ In addition, MHH-4 contained even less sulfur than MHH-2 and had a similar oxygen-to-sulfur atomic ratio.

To study the molecular nature of the microporous humins, solid-state cross-polarization (CP) ¹³C nuclear magnetic resonance (NMR) spectra were recorded for MHH-2. The spectrum in Figure 2 was recorded by using the total suppression of spinning sideband (TOSS) pulse sequence.^{36,37} It has broad bands centered at chemical shifts of 128, 153, and 189 ppm. These chemical shifts were assigned to the sp² carbons of aromatic rings, linked –HC=C–O in furanic rings or phenols, and carbonyls, respectively. No bands are observed at chemical shifts of 110–118 ppm, corresponding to C=C–

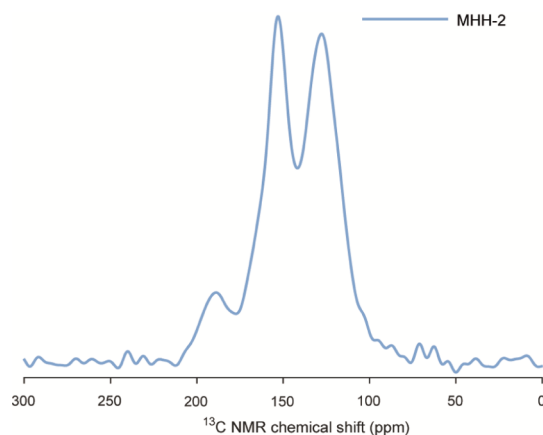


Figure 2. Solid-state cross-polarization ¹³C nuclear magnetic resonance spectrum of MHH-2 recorded under magic angle spinning with the total suppression of spinning sideband sequence. MHH-2 denotes microporous humin derived from HMF at 200 °C.

C or O=C=CH- in furanic rings.^{38,39} Also, the chemical shifts typical for aliphatic ¹³C are absent, showing that this synthetic procedure was efficient in removing aliphatic carbon typically found in other humins.^{30,39} Consistent with the low sulfur content, the typical bands for sulfonated aromatics at chemical shifts of about 140 ppm^{40,41} are not observed in Figure 2. Taken all together, the ¹³C NMR data indicated that MHH-2 was mainly aromatic with oxygen heteroatoms and carbonyl functional groups, likely aldehydes or carboxylic acids, and contained no detectable amounts of aliphatic carbons.

Analyses of the vibrational spectra of MHH-2 and MHH-4 allowed us to identify certain chemical groups and to recognize features of the disordered molecular nature. The Fourier transform infrared (FTIR) spectrum of MHH-2 (Figure S4) has bands at frequencies of 1600 and 1716 cm⁻¹, indicative of C=C and C=O bonds, respectively.⁴² The spectrum of MHH-4 have larger relative absorbance of these bands, which are consistent with a larger fraction of aromatic C=C bonds to C=O bonds in MHH-4 than that in MHH-2. The Raman spectra in Figures S5–S8 show typical disordered carbon structures of the bands;⁴³ however, they varied significantly with the laser power used. Changes occurred in the spectra already at a low laser power of 0.056 mW for the 532 nm laser. Less significant changes were observed in the spectra when using a 785 nm laser. For sample MHH-4, no visible alteration of the spot on the sample that had been irradiated with laser light was observed. The damaging effects of laser irradiation on carbon materials are generally well established.^{44,45}

Thermally Stable and Amorphous Structures. The microporous humins displayed relatively high thermal stability in an oxidizing atmosphere. The thermal gravimetric analysis (TGA) traces in Figure S9 were consistent with high stabilities of MHH-2 and MHH-4 up to temperatures of almost 300 °C in air. Certainly, the thermal stabilities were lower than those of typical activated carbons,^{15,46} but compared well with the solid acid produced from naphthalene.²⁸ No ash content was detected after TGA.

As expected, the microporous humins had an amorphous nature as could be deduced from X-ray scattering analysis. The wide-angle X-ray scattering (WAXS) curves for MHH-2 and MHH-4 in Figure 3 are similar with broad peaks centered at 42° and 21° (2θ), respectively. The shoulder peak centered at 10° is slightly more pronounced for MHH-4 than that for MHH-2. The peaks correspond to $q = 2.9$, 1.5, and 0.7 Å⁻¹. Various analyses of WAXS curves of carbon-rich amorphous solids, including those performed with reverse Monte Carlo routines,^{47,48} are consistent with sp²-hybridized structures. The

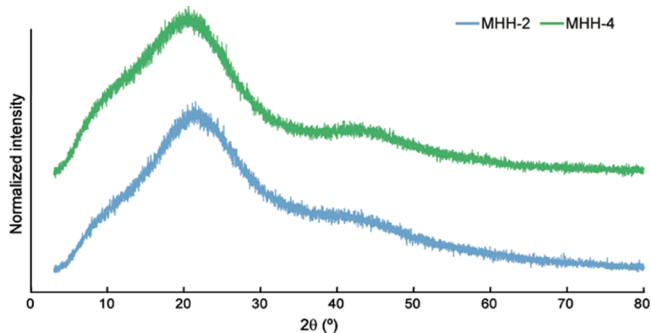


Figure 3. WAXS curves of microporous humins derived from HMF at 200 and 400 °C (MHH-X).

relatively low signal-to-noise ratios of the WAXS data, recorded on an in-house diffractometer, limited the options for quantitative comparisons. Furthermore, the measurements were carried out under ambient conditions and water adsorption is known⁴⁹ to shift the peaks to slightly higher q values for activated carbons. Irrespectively, a qualitative discussion of the WAXS curves in Figure 3 is presented below.

The broad peaks and absence of sharp X-ray diffraction peaks⁵⁰ in the WAXS curves of MHH-2 and MHH-4 show that they are X-ray amorphous. Disordered aromatic carbon-rich structures are likely responsible for the broad peaks at ~21 and ~42° (2θ). For other and possibly related materials, this broadness has been discussed⁵¹ and attributed to, for instance, distorted graphitic structures⁵² and carbonaceous structures with differing degrees of crystallinity.⁵⁰ Furthermore, the peaks centered at 21° have also been attributed to aliphatic structures in coal,⁵³ which is inconsistent with our findings from ¹³C NMR analysis (Figure 2). They have also been attributed to disorder in sp² carbons⁵⁴ and to stacked aromatic layers with perpendicular crystallites.⁵⁵ The shoulder centered at 10° (2θ) or $q = 0.7$ Å⁻¹ is, to the best of our knowledge, not usually discussed for porous aromatic carbonaceous solids such as activated carbons. A peak in that position can result from oxygen functional groups in (and water between) aromatic carbon layers,⁵⁶ which is typical for graphite oxide and consistent with our findings from elemental analysis and FTIR and ¹³C NMR spectroscopy. Furthermore, amorphous solids, similar to graphite oxide and more or less reduced graphite oxide, can exhibit WAXS peaks at similar positions (2θ ≈ 10, 21, and 42°) as observed for MHH-2 and MHH-4.^{57–61}

Textural Properties Derived from Gas Adsorption/Desorption and Scanning Electron Microscopy. As mentioned, MHH-4 was more porous than MHH-2, cf. Table 1, and the corresponding N₂ sorption isotherms in Figure 4 show large and steep uptake of N₂ at low relative

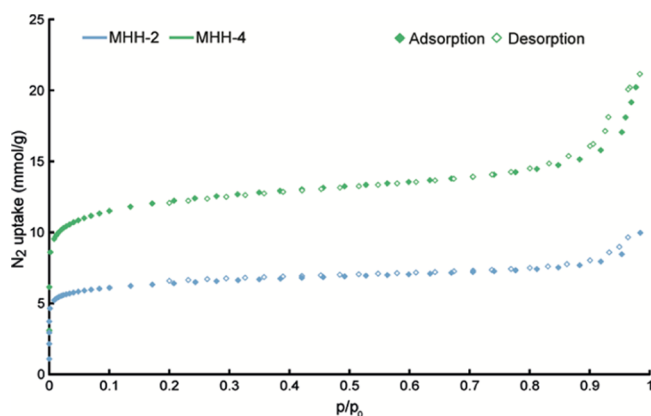


Figure 4. N₂ uptake at -196 °C on microporous humins derived from HMF at 200 and 400 °C (MHH-X).

pressures (p/p_0), which is typical for micropores.⁶² They also display an almost linear region of adsorption of N₂ at intermediate levels of p/p_0 and an increased adsorption as p/p_0 approaches 1. The adsorption of N₂ does not reach a plateau for increasingly high values of p/p_0 , which indicates that MHH-2 and MHH-4 contained macropores or consisted of small particles.^{62,63} The N₂ adsorption/desorption isotherms in Figure 4 show slight hysteresis at p/p_0 of 0.8–1 for both MHH-2 and MHH-4. Hysteresis is typically related to

adsorption metastability, capillary condensation, network effects, swelling, pore blocking, and the shapes of the pores.^{62,64} In relation to these N₂ adsorption isotherms, pore size distributions and cumulative pore volumes were calculated using a density functional theory (DFT) method. These are presented in Figures S10 and S11. To estimate the volume of small pores, the Dubinin–Radushkevich (DR) method was used to determine the ultramicropore volumes, using CO₂ sorption data recorded at 0 °C. MHH-4 and MHH-2 had ultramicropore volumes of 0.39 and 0.25 cm³/g (see Figure S12 and Supporting calculations), respectively. As was expected, the ultramicropore volumes failed to fully agree with the micropore volumes (as was determined with the *t*-plot method using N₂ adsorption data). CO₂ is effectively smaller than N₂ within sorbents, and the models and the pressure ranges used were different.

The microporous humins consisted of aggregated and interconnected particles with characteristic sizes of 10–100 nm as can be seen from the scanning electron microscopy (SEM) images in Figures 5, S13, and S14. Cavities and

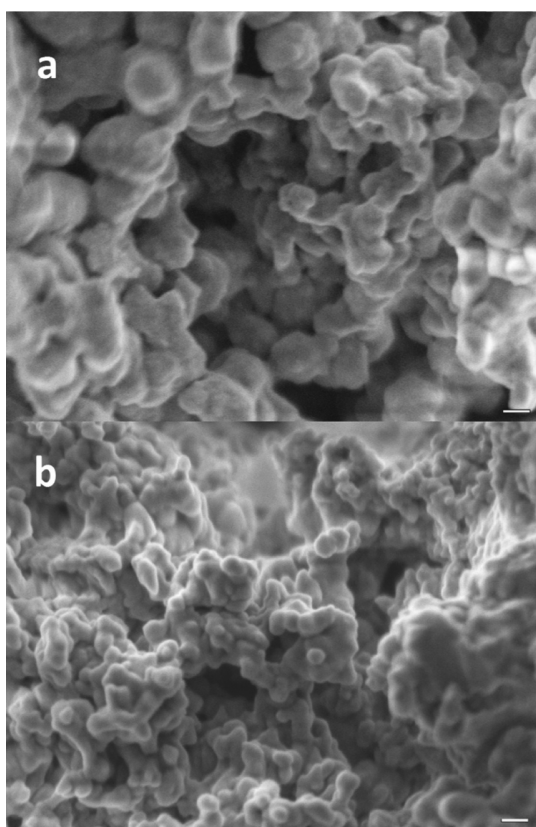


Figure 5. SEM images at 60 000 \times magnification of microporous humins derived from HMF at (a) 200 and (b) 400 °C (MHH-X). The scale bars at the bottom right of each image correspond to 100 nm.

channels had formed among the aggregated particles, and the interconnections appeared broadly distributed with respect to size and shape. The particle sizes were significantly smaller than the droplet size of the atomized HMF. Tentatively, the small sizes of the particles were assigned to features of the phase separation induced by the addition of diethyl ether. Carbon-rich solids, produced in different manners, such as carbon-coated counter electrodes,⁶⁵ fuel cell cathodes,⁶⁶

graphene oxide composites,⁶⁷ carbon black,⁶⁸ silicon carbide,⁶⁹ and soot,⁵⁴ have been shown to have comparable morphologies to those seen for MHH-2 and MHH-4. Such small and interconnected particles can, speculatively, enhance the mass transport rates important to various applications. Note that the SEM analyses of MHH-2 and MHH-4 showed charging, which is indicative of low conductivities.^{70,71}

Gas Uptake and Selectivity. Compared with porous polymers (Table S3^{72–82}), MHH-4 showed the highest reported uptakes of CO₂ at 0.15 bar and 0 °C (2.18 mmol/g), as shown in Figure 6. This low-pressure uptake was also

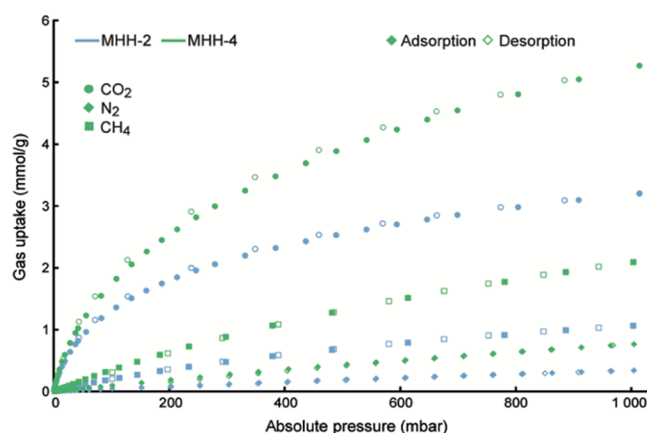


Figure 6. Sorption isotherms recorded at 0 °C for microporous humins derived from HMF at 200 and 400 °C (MHH-X).

comparable to some of the highest uptakes of activated carbons (Table S3). The CO₂ uptake at 1 bar at 0 °C (5.27 mmol/g) was on par with some of the best porous polymers but lower than those of certain activated carbons (Table S3), zeolites, and metal–organic frameworks.^{83,84} The uptake of CH₄ was relatively high for MHH-4, with a value of 2.09 mmol/g at 0 °C and 1 bar. For MHH-2, the corresponding uptakes of CO₂ and CH₄ were somewhat lower, with values of 3.20 and 1.06 mmol/g at 0 °C and 1 bar. The CO₂ isotherms for MHH-2 and MHH-4 displayed slight hysteresis at intermediate pressures, which closed on high and low pressures of CO₂. The uptakes of N₂ at 0 °C and 1 bar were 0.34 and 0.77 mmol/g for MHH-2 and MHH-4, respectively. The CO₂ and N₂ sorption isotherms recorded at 50 °C are shown in Figure S15.

Adsorption-driven capture of CO₂ could potentially be less expensive than scrubbing technologies for CO₂ capture and is hence researched for potential implementation.⁷⁹ To evaluate the prospects of such capture, it is important to measure or estimate the binary adsorption of CO₂ from gas mixtures. As it is time consuming and experimentally difficult to measure binary adsorption isotherms, various methods have been developed to estimate the binary adsorption from the single-component adsorption data. The ideal adsorption solution theory (IAST)⁸⁵ is one of the well-established methods.

The binary selectivities were estimated for the microporous humins with the IAST method, and the CO₂-over-N₂ selectivities in Figure 7a at 0 °C are higher for MHH-4 than that for MHH-2. At $p_{\text{tot}} = 1$ bar, the selectivity increased from 37 up to 65 for MHH-4 on increasing y_{CO_2} . At $p_{\text{tot}} = 0.1$ bar, the selectivity stayed largely independent of y_{CO_2} . We refrain from speculating whether this difference is explained by

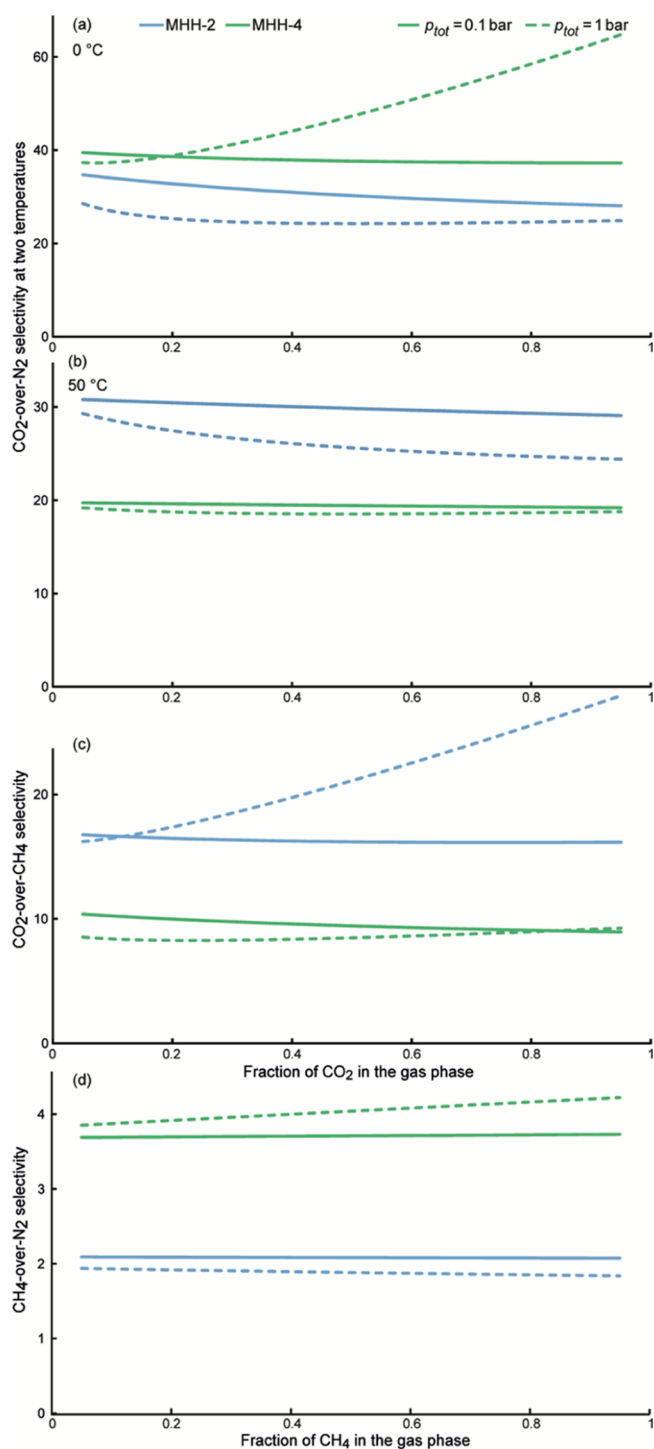


Figure 7. (a,b) CO_2 -over- N_2 selectivity at 0 and 50 °C, (c) CO_2 -over- CH_4 selectivity, and (d) CH_4 -over- N_2 selectivity at 0 °C. IAST was used. MHH-X denotes microporous humins derived from HMF at 200 or 400 °C.

physical reasons or if it is related to the mechanics of the IAST method. IAST has several limitations. These include assumptions of ideal mixing and that the adsorptive uptake of the least interactive gas needs to be integrated over quite a large pressure range, when the selectivity is high. Often, the high-pressure uptake of the least interacting gas is not measured, and hence, regression models are applied to predict the high-pressure adsorption data. Such regression analyses

and integrations were performed for the IAST selectivities of this study. Consequently, the binary selectivities presented in Figure 7 at $p_{\text{tot}} = 1$ bar are less robust than those of 0.1 bar. In contrast to the order observed at a temperature of 0 °C, the selectivity was higher for MHH-2 than that for MHH-4 at a temperature of 50 °C. At $p_{\text{tot}} = 1$ bar and $y_{\text{CO}_2} = 0.15$ (relevant for postcombustion capture of CO_2 ⁸³), the selectivity was ~ 19 for MHH-4 (see Figure 7b). MHH-2, on the other hand, had for these p - T - y_{CO_2} conditions a selectivity of ~ 28 . The selectivities for MHH-2 and MHH-4 were higher than those for most activated carbons. Related values for the CO_2 -over- N_2 selectivity for other sorbents have been discussed elsewhere^{79,82,86,87} and are presented in Table S3.

Upgraded biogas has the potential to be amongst the most sustainable vehicle fuels^{88,89} if the waste biomass and the involved processes are selected with care. The main operation of the upgrading is to remove significant amounts of CO_2 . Such CO_2 removal can be performed by, for example, adsorption-driven separation processes.⁸⁸ Important properties of the involved sorbents include the CO_2 -over- CH_4 selectivity. Hence, the IAST selectivity was calculated from CO_2 and CH_4 adsorption data and presented in Figure 7c as a function of y_{CO_2} at $p_{\text{tot}} = 0.1$ and 1 bar. The selectivity for MHH-4 was ~ 10 , whereas MHH-2 had higher values of 16–28. In the context of the upgrading of biogas (and landfill gas), y_{CH_4} is typically between 35 and 70% and y_{CO_2} is between 15 and 40%.⁹⁰ The reported selectivities of MHH-2 and MHH-4 were larger than those for regular activated carbons but smaller than those of certain carbon molecular sieves and zeolites. The CO_2 -over- CH_4 selectivities for other adsorbents have been reviewed or presented elsewhere.^{91–93}

The CH_4 -over- N_2 selectivity metric is relevant in the context of adsorption-driven upgrading of landfill gas and natural gas, and selectivities for other sorbents have been presented elsewhere.^{93,94} This metric was calculated for MHH-2 and MHH-4 by using IAST and CH_4 and N_2 adsorption data and is presented in Figure 7d. The CH_4 -over- N_2 selectivity was between 3.8 and 4.2 for MHH-4 and around 2 for MHH-2. See the Supporting Information for further details.

The isosteric heat of the sorption of CO_2 (Q_{st}) is important to adsorption-driven separation of CO_2 from gas mixtures. A high Q_{st} value gives a high CO_2 selectivity. A high Q_{st} value is related to a strong intermolecular interaction of CO_2 with the electrical field gradients (EFGs) of these internal surfaces of the sorbent. Hence, Q_{st} of CO_2 is connected to the pore size as well as the functional groups on the surface.^{95,96} However, a high value of Q_{st} also increases the regeneration cost of the sorbent.⁹⁷ Hence, for adsorption-driven CO_2 capture from flue gas mixtures, calculations have indicated that Q_{st} of 40–60 kJ/mol could be optimal but other theoretical work has shown vague relationships between Q_{st} and the cost of CO_2 capture operations.^{98–100} The loading-dependent Q_{st} values for MHH-2 and MHH-4 were determined with differential methods using temperature- and pressure-dependent CO_2 sorption data and are presented in Figure 8. For MHH-4, Q_{st} was 42–44 kJ/mol, which is significantly higher than those typical for microporous polymers and activated carbons,^{78,95,96,101} as presented in Table S3. Q_{st} of MHH-2 was, on the other hand, typical for such sorbents with a value of 30–34 kJ/mol. The loading dependencies were weak. Q_{st} increased slightly for MHH-4 and decreased for MHH-2 with increased loadings.

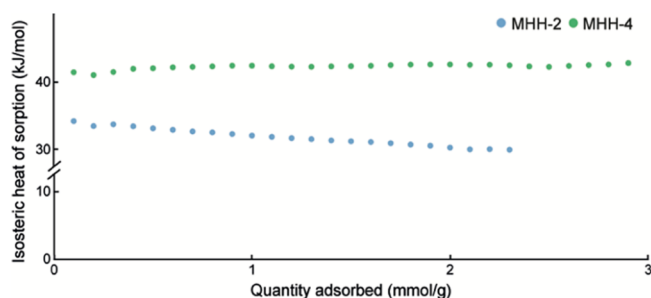


Figure 8. Isosteric heat of sorption of CO₂ for microporous humins derived from HMF at 200 and 400 °C (MHH-X).

This weak dependency indicated a narrow distribution of EFGs, which is consistent with a low heterogeneity of the surface structure.^{102,103} The high Q_{st} values for MHH-4 likely result from narrow pores and, to some extent, carbonyl functional groups. (See Supporting Information for calculations and Figures S16–S19 for CO₂ isotherms determined at different temperatures and the corresponding isosteres).

CONCLUSIONS

A new class of highly porous organic sorbents, called microporous humins, was synthesized with a new approach. Tiny droplets of HMF were added rapidly to conc. H₂SO₄ and the formed solids were subsequently treated with diethyl ether and heat. The microporous humins had high Q_{st} values for sorption of CO₂, large Brunauer–Emmett–Teller (BET) surface areas, and micropore volumes. The CO₂-over-N₂, CO₂-over-CH₄, and CH₄-over-N₂ selectivities were high and indicate potential usefulness of the sorbents in gas separation processes. High Q_{st} of sorption of CO₂ for MHH-4 could be relevant to further studies of this composition in relation to CO₂ separation processes. The microporous humins contained aromatic structures with oxygen heteroatoms and carbonyl functional groups and no significant amounts of aliphatic groups. These structures were consistent with dehydration, dehydrogenation, and/or aromatization of HMF. The functional groups could be relevant to further surface modification. Only small amounts of sulfur were included in the sorbents and further studies on how to control the sulfur content or doping with other elements could be warranted. The impact of washing/extraction is seldom studied in the general class of porous polymers and it could be relevant to further studies on the synthesis of microporous humins. We also expect that other molecules than HMF could be polymerized in a similar manner and that the process methodologies could be further refined for upscale purposes. Currently, the cost of HMF is significant but new and improved processes are under the development. This together with the importance of HMF as a reaction intermediate and a potential platform chemical give a considerable potential to develop further the chemistry of HMF, both as a starting material (illustrated by this work) and with HMF as an intermediate.

EXPERIMENTAL SECTION

Synthesis of Sorbents from HMF. HMF (0.63 g) was heated to 50 °C and subsequently atomized as tiny droplets (typically 30–100 μm in size, according to the supplier of the device) and added to 10 mL of conc. H₂SO₄ under vigorous stirring at a temperature of 50 °C. The mixture was kept under vigorous stirring at this temperature for 24 h and subsequently

cooled down to room temperature. Diethyl ether was thereafter added carefully under stirring to a total volume of 50 mL, while being cooled in a water bath. The resulting suspension was centrifuged, and the liquid phase was decanted. The procedure of adding diethyl ether and removing the liquid phase was repeated twice. The sorbents were dried in a flow of N₂ and subsequently heated to temperatures of 200 or 400 °C, also in a flow of N₂. The yields were calculated by dividing the solid mass after heat treatment by the initial mass of HMF. All reagents were of a high-purity grade and used as supplied, unless otherwise stated.

Characterization. For elemental analysis, combustion analysis was used, and the samples were assumed to consist entirely of C, H, N, O, and S. The mass of O was calculated by subtraction.

Solid-state CP ¹³C NMR spectra of MHH-2 (Figures 2 and S3) were recorded under conditions of magic angle spinning (MAS) using the TOSS sequence. A Bruker AVANCE III spectrometer operating at a frequency of 400 MHz for a frequency of 100.6 MHz for ¹³C was used and a 7 mm probe head was used. The MAS rate was 7 kHz, and the contributions from ¹H magnetization were lessened by decoupling with 50 kHz during the acquisition of the ¹³C signals. Ramped CP for 1.6 ms was used to transfer magnetization to ¹³C from ¹H.

A Varian 670-IR spectrometer with a Specac Goldengate attenuated total reflection device was used to record the FTIR spectra. It was equipped with a room-temperature deuterated triglycine sulfate detector.

Raman spectra were recorded with a HORIBA LabRAM HR 800 Raman spectrometer equipped with a double-frequency neodymium-doped yttrium–aluminum–garnet laser (532 nm/50 mW) and an intracavity-regulated laser diode with point source (785 nm/100 mW). The intensity of the lasers was adjusted by using a software-controlled filter wheel with six neutral density filters.

A PerkinElmer TGA 7 device was used for TGA in a flow of dry air. Approximately 3 mg of the sample in a platinum cup was placed inside of the instrument and the weight was allowed to stabilize. Thereafter, the temperature was raised by 1 °C/min, from 27–900 °C, and the weight was recorded.

A PANalytical X'Pert alpha1 powder diffractometer was used to record WAXS data from $2\theta = 3.0^\circ$ – 80° in a reflection mode with a PIXcel detector (Cu K α 1 radiation, $k = 1.5406 \text{ \AA}$). The q -values were calculated according to $q = (4\pi/k) \sin(2\theta/2)$.

SEM images were recorded using a JEOL JSM-7401F microscope equipped with an in-lens secondary-electron column detector. A “gentle beam” mode was used with a negative bias (–2 kV) applied on the sample stage and a column accelerating voltage of 3 kV, generating a landing energy corresponding to 1 kV. The powders were fixated by using an ink. A working distance of 1.5 mm was used.

Adsorption and desorption isotherms were measured in an absolute pressure range of 0–101 kPa using a Micromeritics ASAP 2020 device. Prior to sorption measurements, the samples were degassed at a temperature of 200 or 400 °C under conditions of dynamic vacuum for 6 h. N₂ sorption isotherms were measured at temperatures of –196, 0, and 50 °C. CO₂ sorption isotherms were measured at temperatures of 0, 10, 20, and 50 °C. CH₄ sorption isotherms were measured at a temperature of 0 °C. The BET¹⁰⁴ model was used to calculate the specific surface areas (S_{BET}) using the low-temperature (–196 °C) N₂ uptake at p/p_0 values of 0–0.084

for MHH-4 and 0–0.06 for MHH-2. The selected pressure range assured that $n(1 - p/p_0)$ increased with p/p_0 and that the BET parameter c was positive. The t -plot method (for carbon black and $p/p_0 = 0.2$ – 0.5) was used to determine S_{ext} and V_{mic} . S_{mic} was calculated as the difference between S_{BET} and S_{ext} .^{105,106} V_1 was determined at $p/p_0 = 0.98$. Details regarding the calculations can be found in the [Supporting Information](#). A DFT-based method, supplied by Micromeritics routines, was used to estimate pore size distributions using the N_2 adsorption data recorded at a temperature of -196 °C. The ultramicropore volumes were determined using the DR method and CO_2 adsorption data at a temperature of 0 °C, see [Supporting Information](#) for details. The IAST was used to calculate binary selectivity from single-component adsorption data, see the [Supporting Information](#) for details. CO_2 sorption isotherms were recorded at a temperature of 0 °C on Micromeritics Gemini VII to verify the reproducibility of the synthesis.

■ ASSOCIATED CONTENT

📄 Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: [10.1021/acsomega.8b01274](https://doi.org/10.1021/acsomega.8b01274).

Sorption isotherms; NMR, FTIR, and Raman spectra; TGA curves; DFT-calculated pore volumes and sizes; DR plot, SEM images, sorption isotherms; t -plots; elemental compositions; gas uptake and apparent selectivities; CO_2 uptake, selectivity, and heat of adsorption comparison; IAST data; heat of sorption; and calculations of t -plot, BET, total pore volume, IAST, heat of sorption, and DR micropore volume (PDF)

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Notes

The authors declare the following competing financial interest(s): NH co-funded SIA NeoZeo that is commercializing biogas upgrading

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