

Surface characteristics and wettability of magnetron-sputtered oxygen containing amorphous carbon (a-C:O) thin films

M. Stüber¹, F. Danneil¹, M. Rinke¹, S. Ulrich¹, A. Welle², E. Lewin³, U. Jansson⁴

¹ Karlsruhe Institute of Technology (KIT), Institute for Applied Materials (IAM), D-76021 Karlsruhe (Germany)

² Karlsruhe Institute of Technology (KIT), Institute for Biological Interfaces (IBG-1), D-76021 Karlsruhe (Germany)

³ EMPA Swiss Federal Laboratories for Materials Testing and Research, CH-8600 Dübendorf (Switzerland)

⁴ Department of Materials Chemistry, Uppsala University, SE-75121 Uppsala (Sweden)

Motivation & Approach

Amorphous carbon coatings are of interest for bio-functional, biological or engineering applications. Their wetting behaviour can be influenced by plasma-chemical in-situ modification during deposition in H₂, N₂, O₂ and Si-containing atmospheres. We report on **novel oxygen containing amorphous carbon (a-C:O) coatings**. The O-content of the coatings was systematically varied by utilizing different values of the O₂ gas flow.

Characterization of the a-C:O coatings:

Constitution and bonding structure by SEM, XPS, and Raman spectroscopy (at two wavelengths, $\lambda=514.5$ nm and 325 nm).

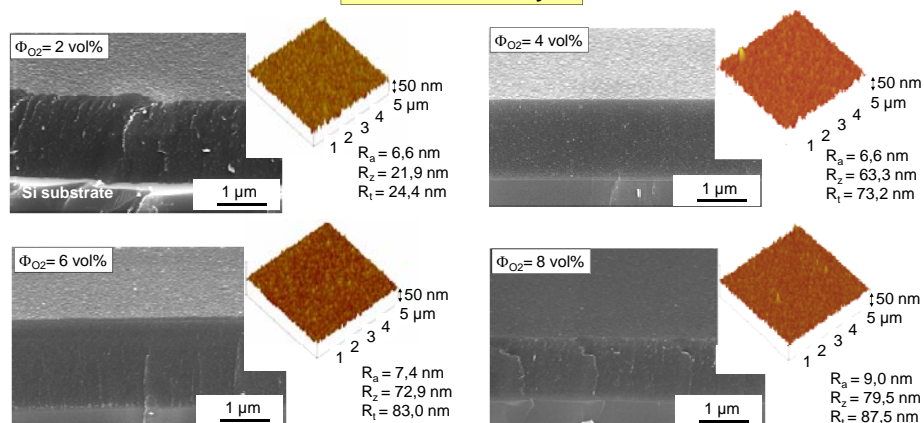
Indentation hardness, Young's modulus and residual stress

Surface topography analysis by AFM

Wettability: contact angle measurements with different test liquids; calculation of the surface free energy.

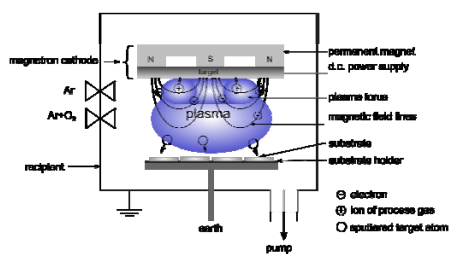
The **correlation of the properties** measured, especially of the wettability and surface free energy, **with the constitution and bonding structure of the coatings** is discussed. A significant influence of the O₂ gas flow on these properties is presented.

SEM and AFM analysis



a-C:O deposition

reactive d.c. magnetron sputtering of graphite in Ar/O₂ plasma



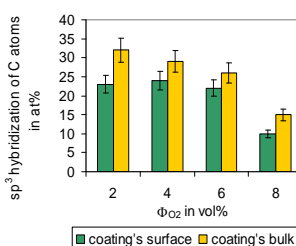
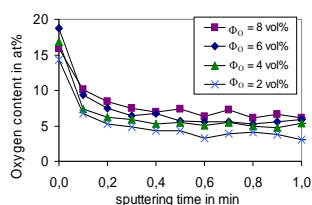
d.c. power: 500 W

substrate temperature < 150°C

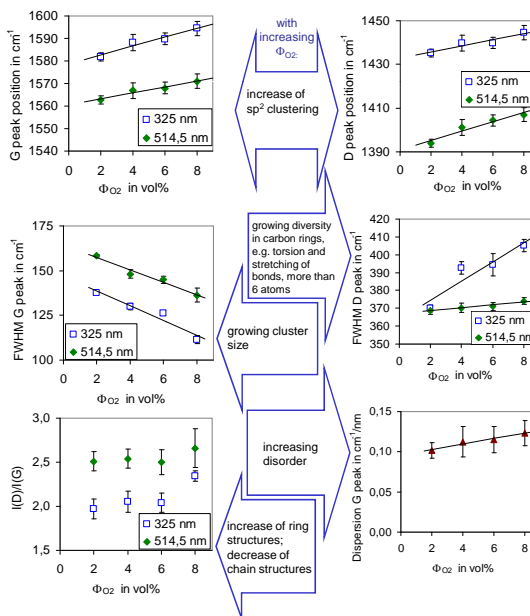
total pressure: 0.6 Pa

O₂ gas flow $\Phi_{O_2} = 2, 4, 6, 8$ vol.%

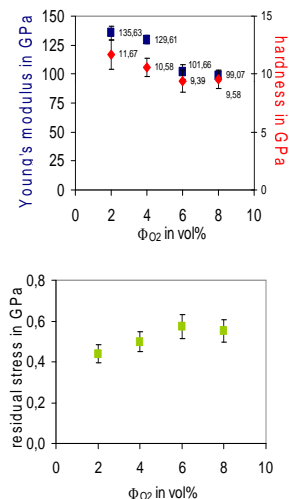
XPS analysis: surface and bulk



Raman spectroscopy



Mechanical properties



Summary & Conclusions

With increasing gas flow Φ_{O_2} the a-C:O coatings show **distinct features**. The O₂ gas flow correlates well with coatings properties:

- increasing O content in bulk (up to 8 at.%)
 - fraction of sp³ hybridized C atoms decreases
 - sp² cluster size increases
 - formation of ring structures favoured
 - smooth surfaces, but R_t value increases
 - mechanical properties deteriorate
 - reduced contact angles
 - polar fraction of surface energy increases
- O content to be limited – advanced surface properties through ion bombardment, modified plasma chemistry and/or micro-patterning.

Dynamic contact angle measurement

Test liquid: distilled water

Dist. water, Formamide, Benzyl alcohol

