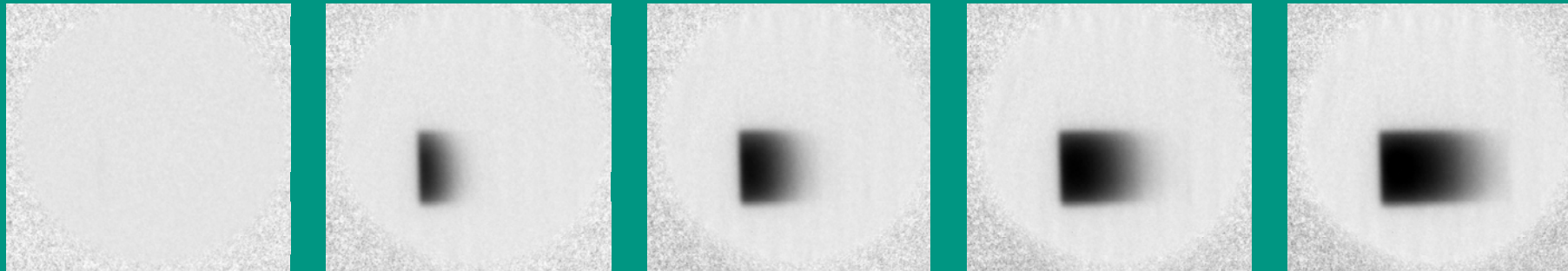


# In-situ Investigation of Hydrogen Diffusion in Zircaloy-4 by means of Neutron Radiography

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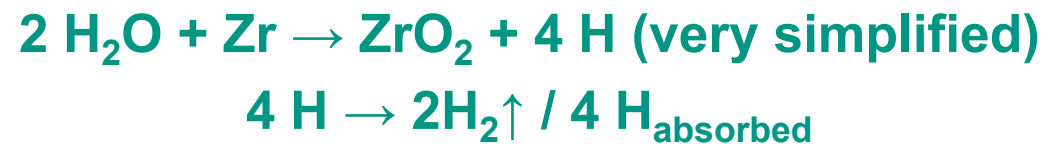
# Content

- Hydrogen uptake during steam oxidation of zirconium alloys
- In-situ neutron radiography experiments
- Calibrations
- Hydrogen diffusion
- Summary and Conclusions

## Hydrogen uptake during steam oxidation

At KIT the severe accident of PWR cores are investigated in the QUENCH program.

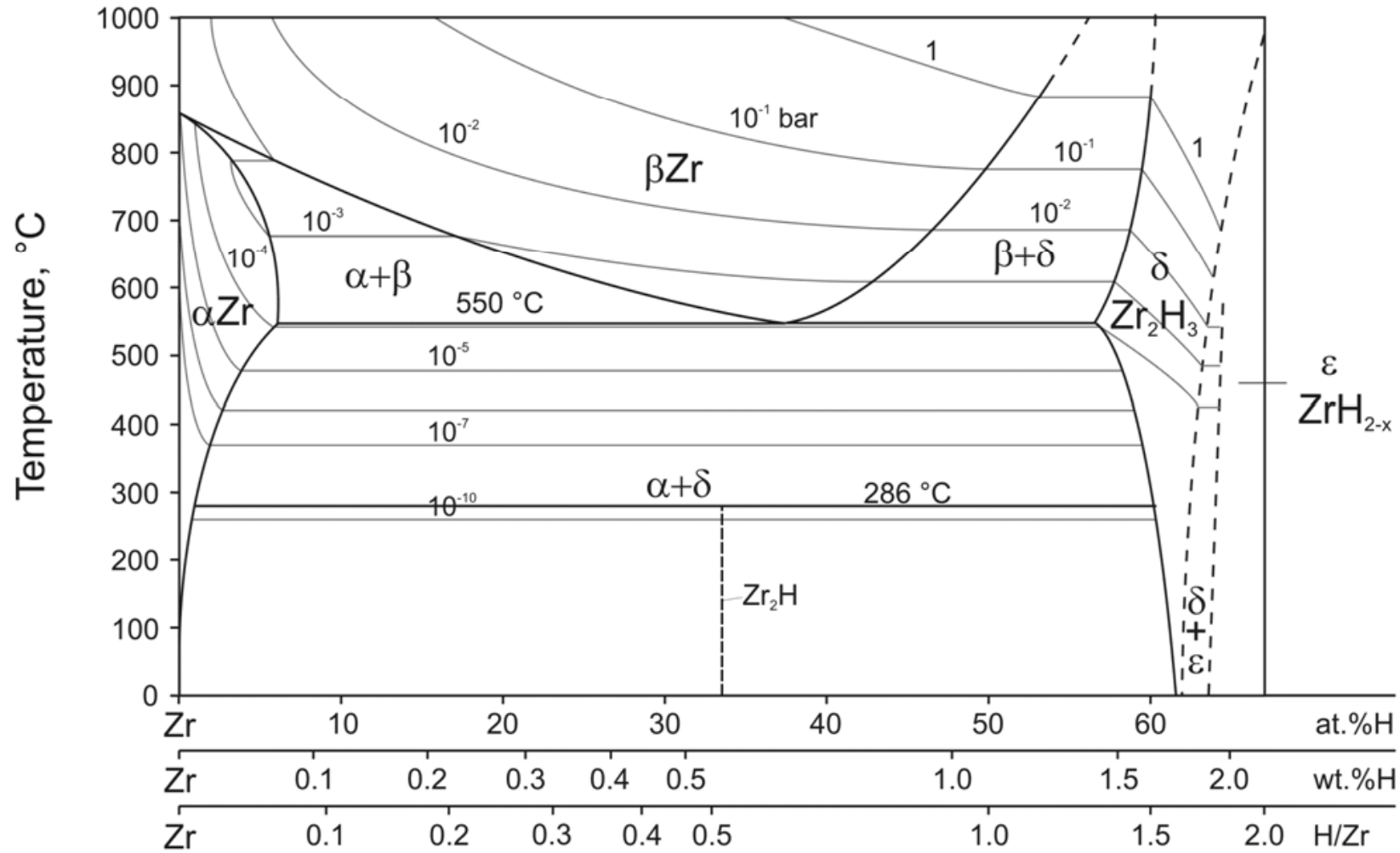
Emerging cooling of the overheated reactor core results in steam oxidation of the zirconium alloys used as fuel rod cladding material:



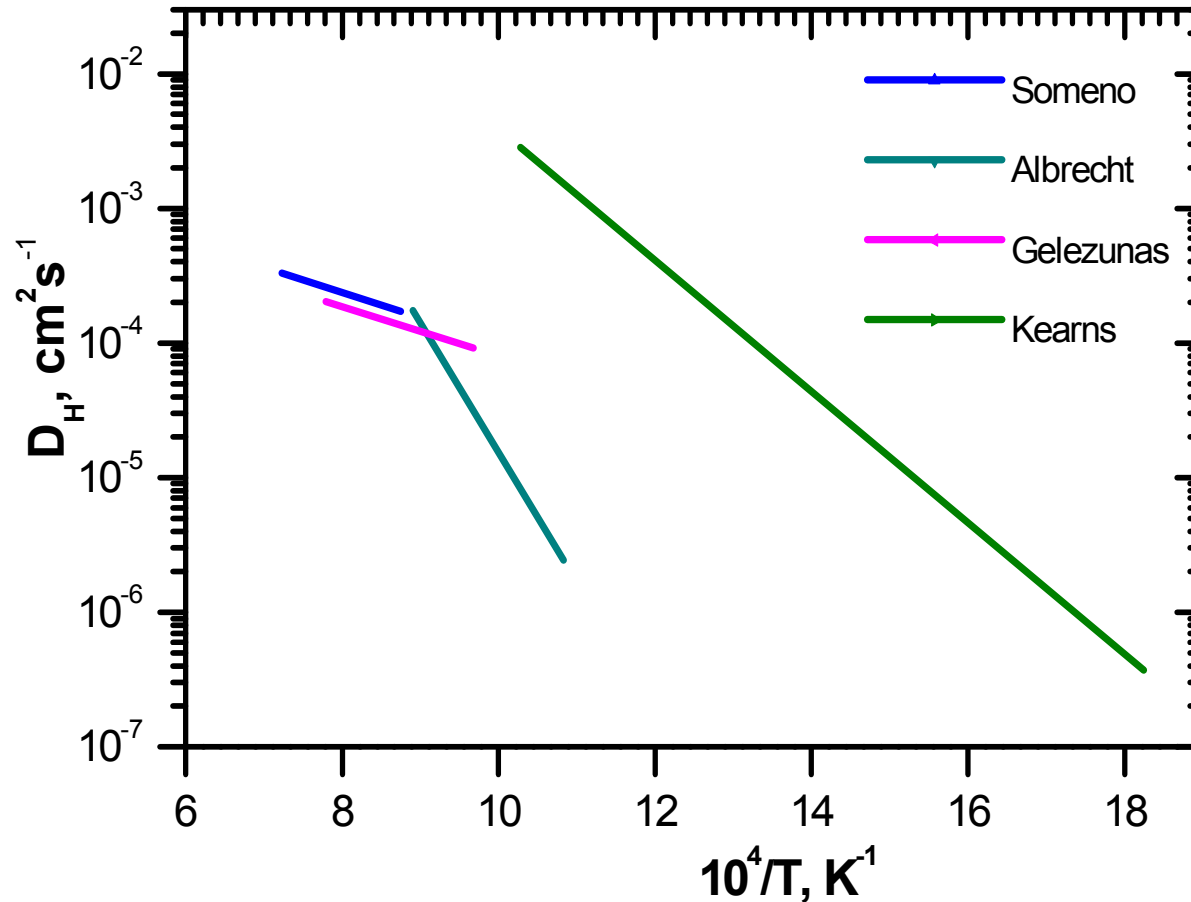
We use neutron radiography to determine the concentration of absorbed hydrogen

absorbed hydrogen  
embrittlement of the  
cladding material

# Zirconium Hydrogen Phase Diagram



# Hydrogen diffusion in zirconium



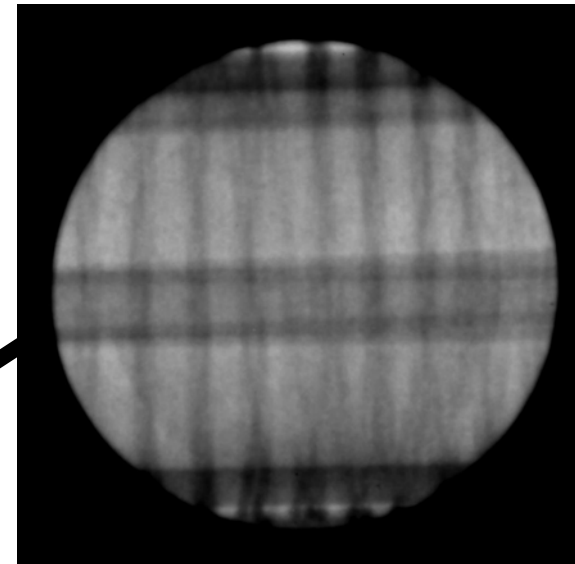
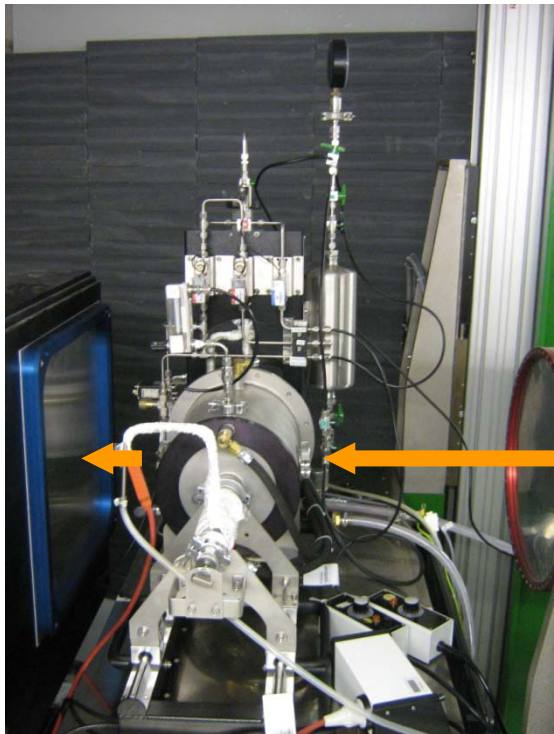
Strong discrepancy of the hydrogen diffusion coefficients published

## Neutron Radiography

Why measure the hydrogen concentration by means of neutron radiography?

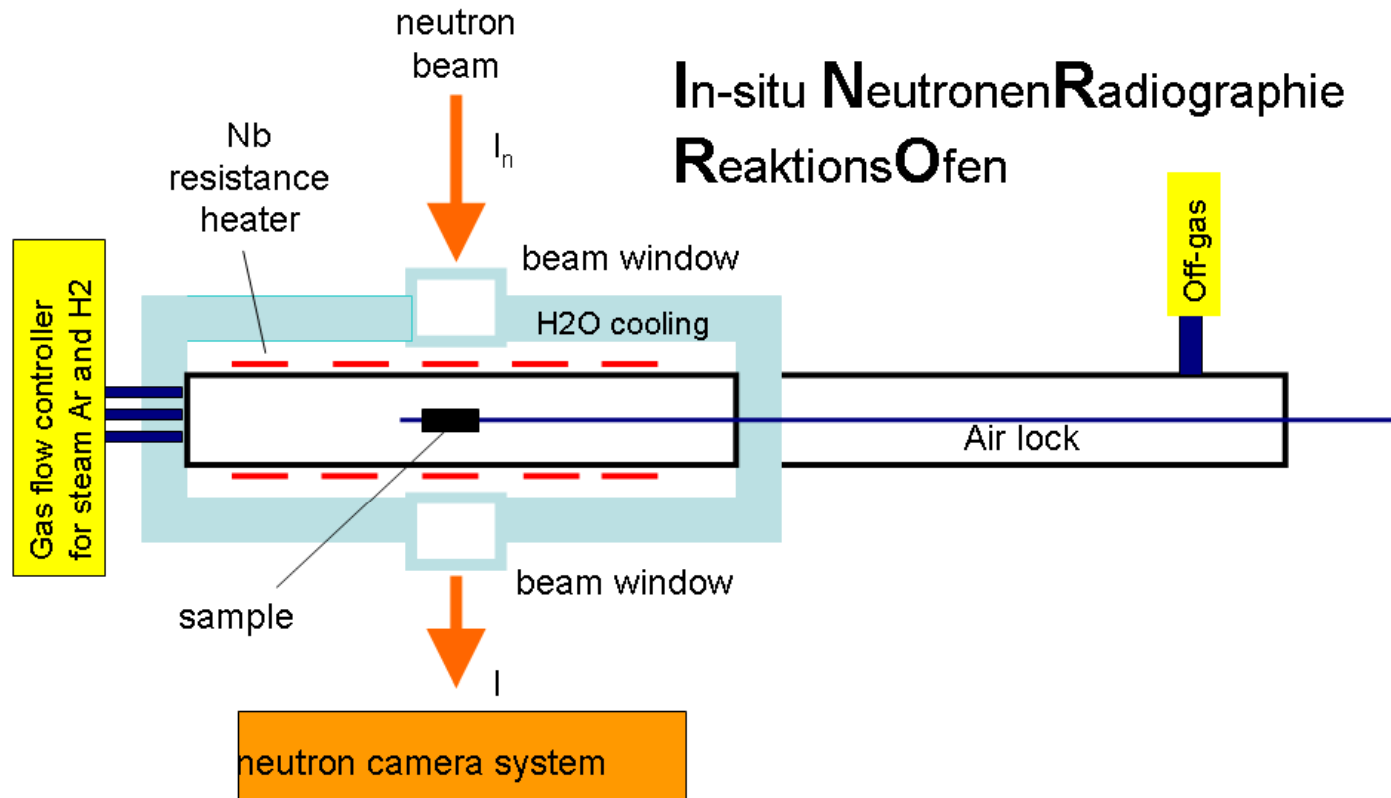
- spatial resolution up to 25  $\mu\text{m}$
  - strong contrast between hydrogen and zirconium
  - fully quantitative analysis is possible by calibration
  - non-destructive
  - fast (5 .. 120 s per frame)
  - determination of macroscopic parameters important for technical applications
- } possibility of in-situ investigations

# In-situ neutron radiography experiments



**INRRO facility**  
In-situ-Neutronen-Radiographie-Reaktions-Ofen  
(in-situ neutron radiography reaction furnace)

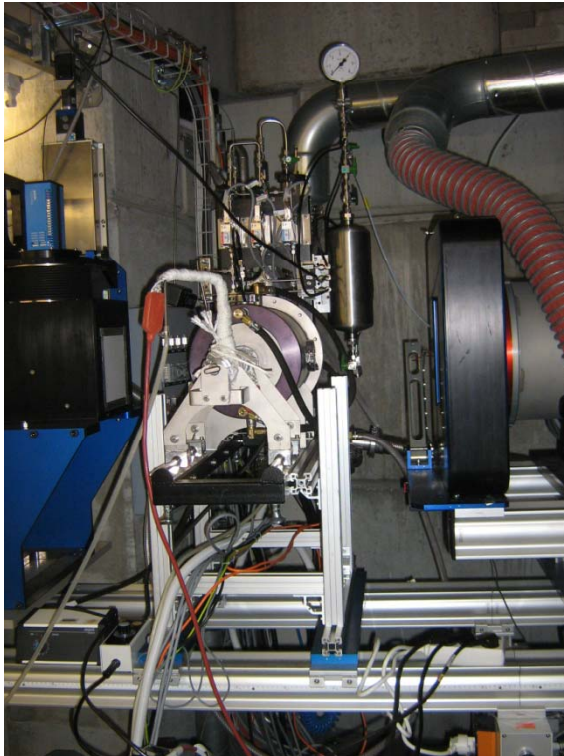
# In-situ neutron radiography experiments



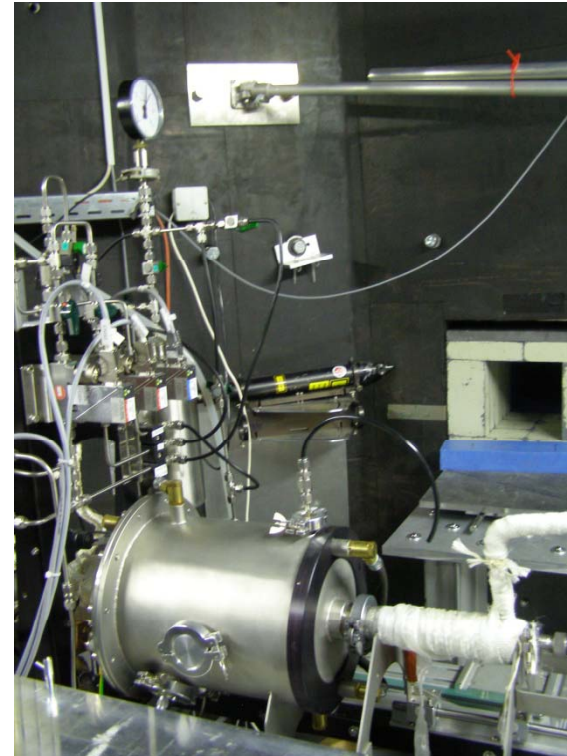
Scheme of the **INRRO** furnace  
In-situ-Neutronen-Radiographie-Reaktions-Ofen  
(in-situ neutron radiography reaction furnace)



# In-situ neutron radiography experiments



**ICON (SINQ; PSI; CH)**



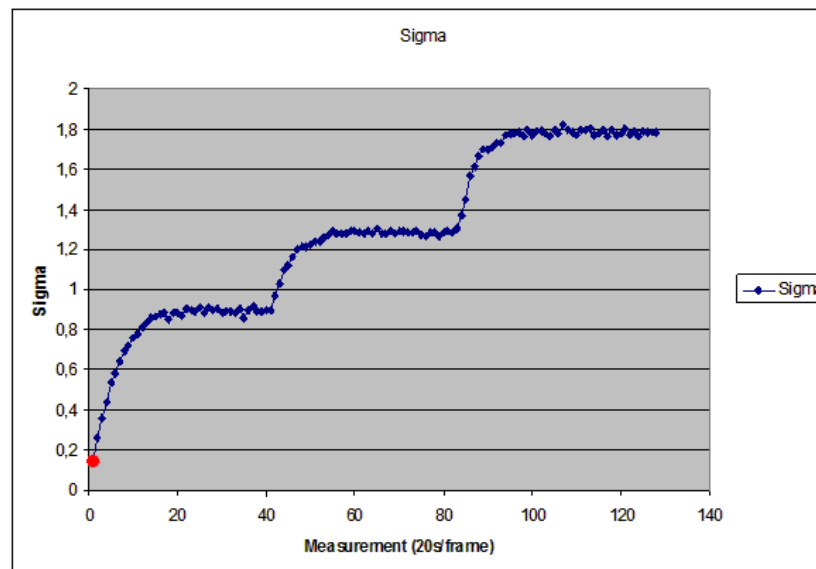
**ANTARES (FRM-2; TUM; D)**

# Calibration - Hydrogen

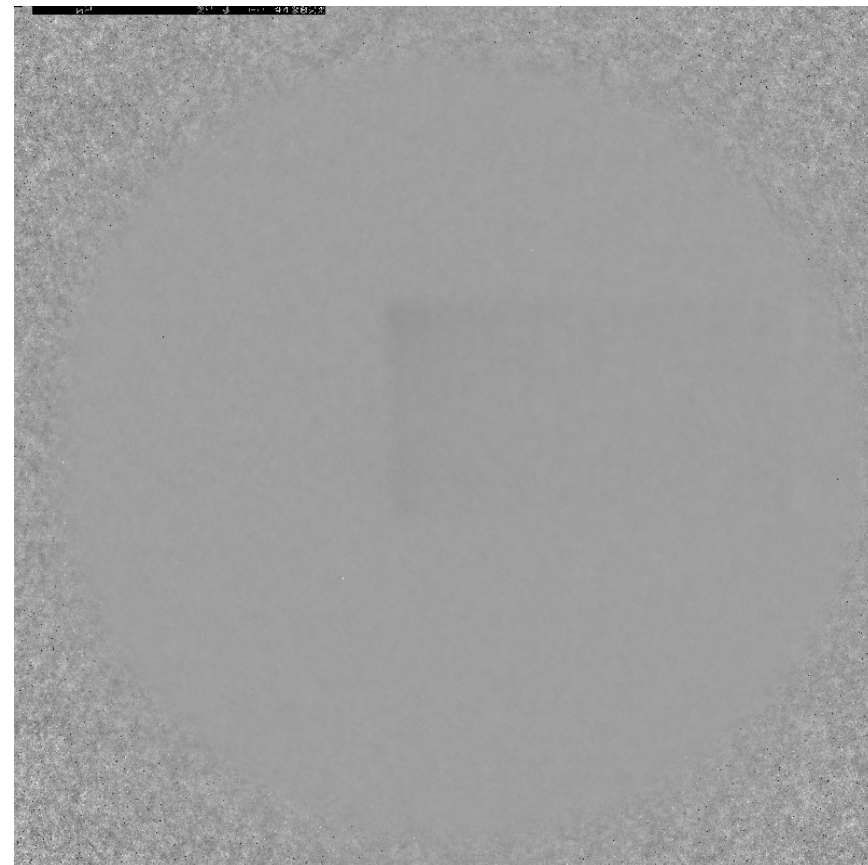
Sieverts' law:

$$C_H^{(m)} = K_S \cdot \sqrt{p_{H_2}}$$

$$K_S = \exp\left(\frac{\Delta_S S}{R} - \frac{\Delta_S H}{R \cdot T}\right)$$

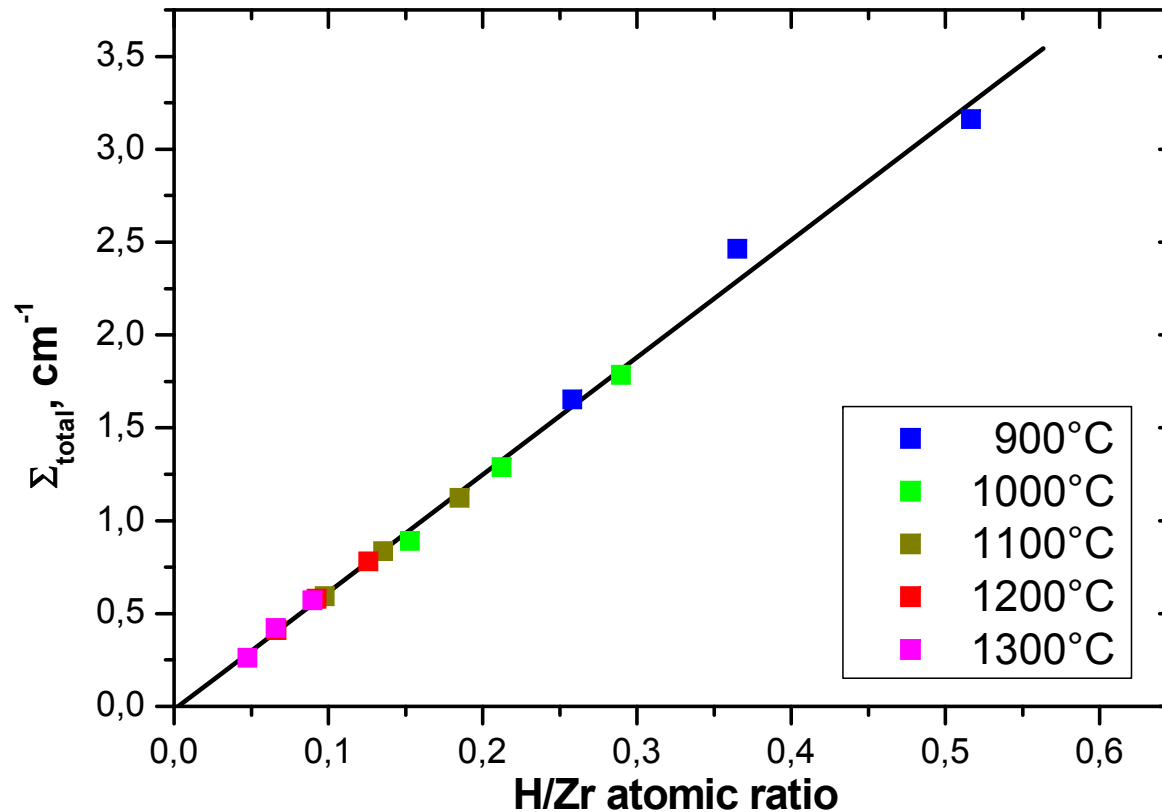


2 l/h      4 l/h      8 l/h H<sub>2</sub>, 50 l/h Ar



1000°C

# Calibration - Hydrogen



➤ Linear dependence between H/Zr ratio and  $\Sigma_{\text{total}}$

➤ No significant temperature dependence

➤ :  $\Sigma_{\text{total}} = 6.32 \pm 0.12$  H/Zr for ICON (PSI) and  $\Sigma_{\text{total}} = 5.61 \pm 0.28$  H/Zr for ANTARES (FRM-2)

This corresponds with:

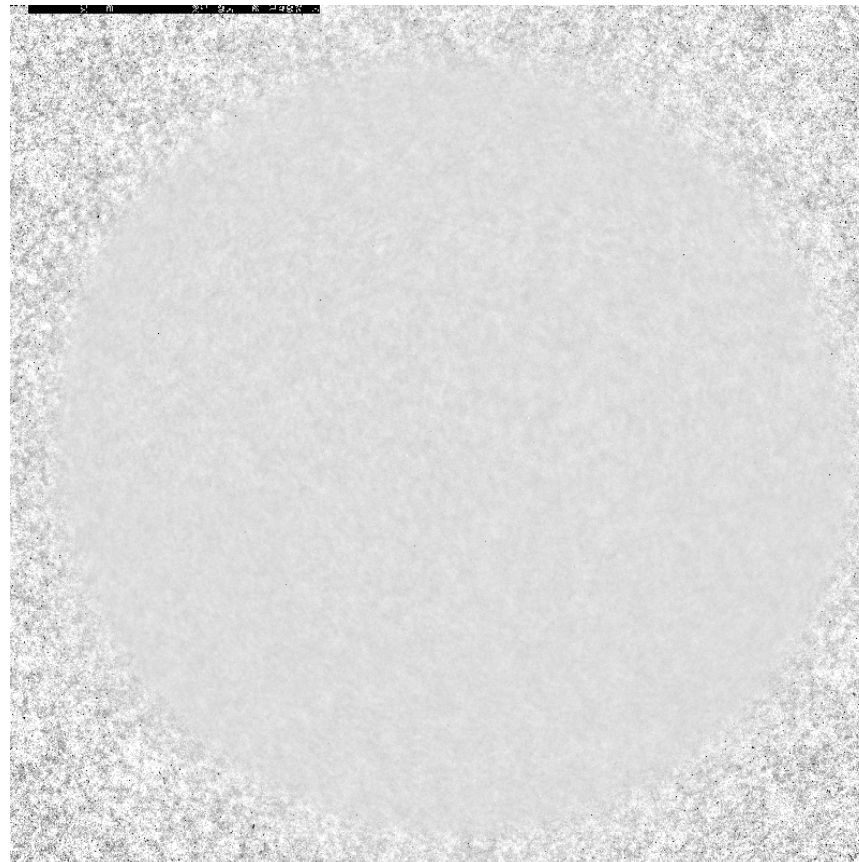
$$\sigma_{\text{total, H}} = 149 \text{ barn (ICON)}$$

$$\sigma_{\text{total, H}} = 132 \text{ barn (ANTARES)}$$

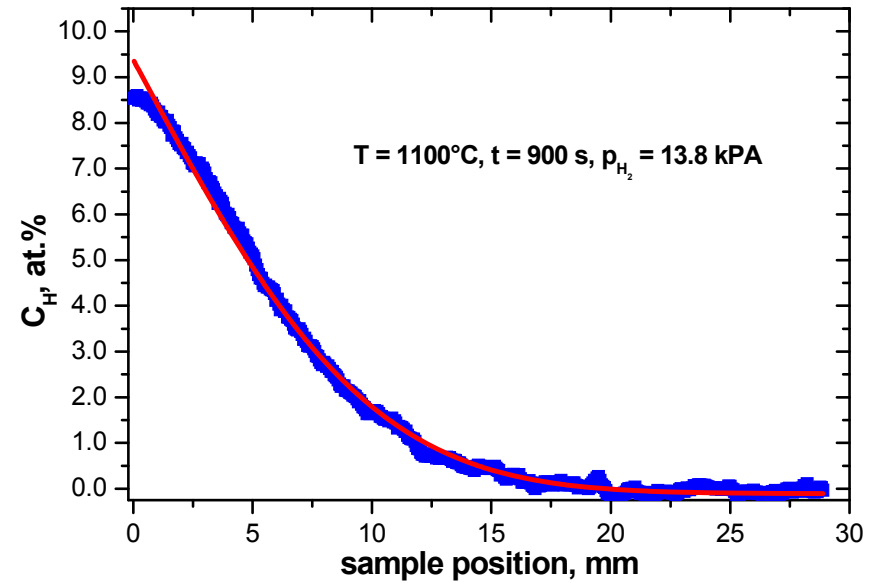
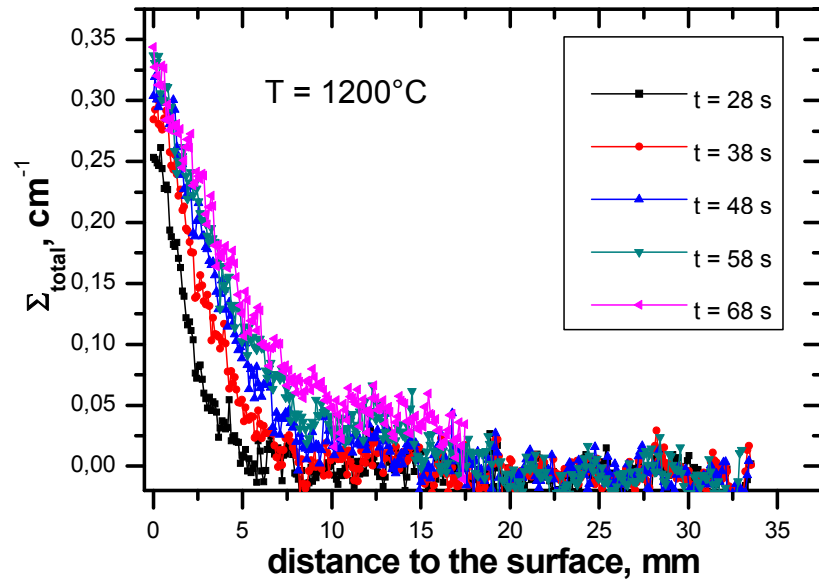
Thermal neutrons: 82.4 barn

# Hydrogen diffusion

Hydrogen diffusion into a solid Zry-4 cylinder ( $\varnothing = 12\text{mm}$ ,  $l = 20\text{ mm}$ ) at  $1100^\circ\text{C}$  (time ratio: 1 : 100)

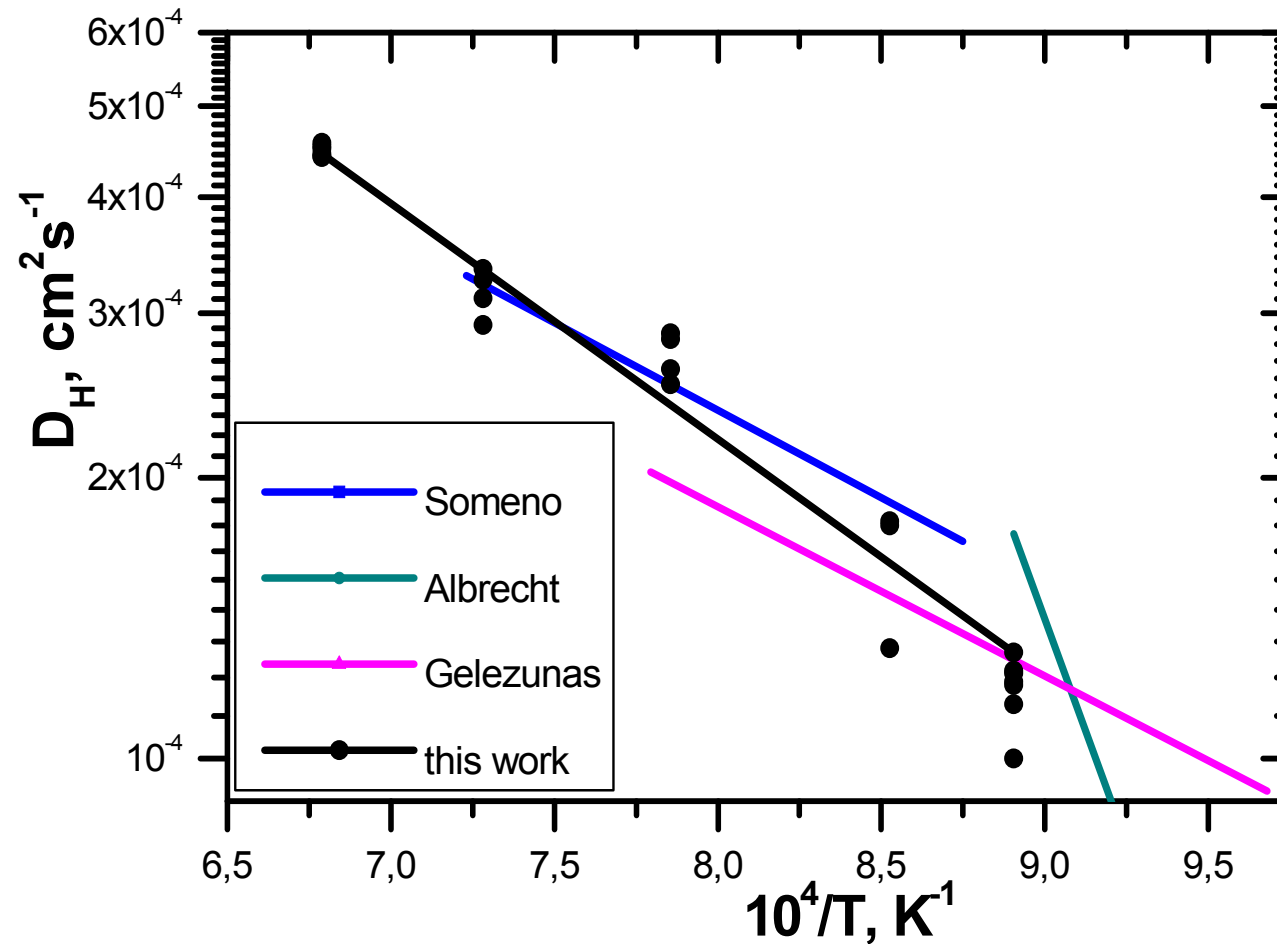


# Hydrogen diffusion

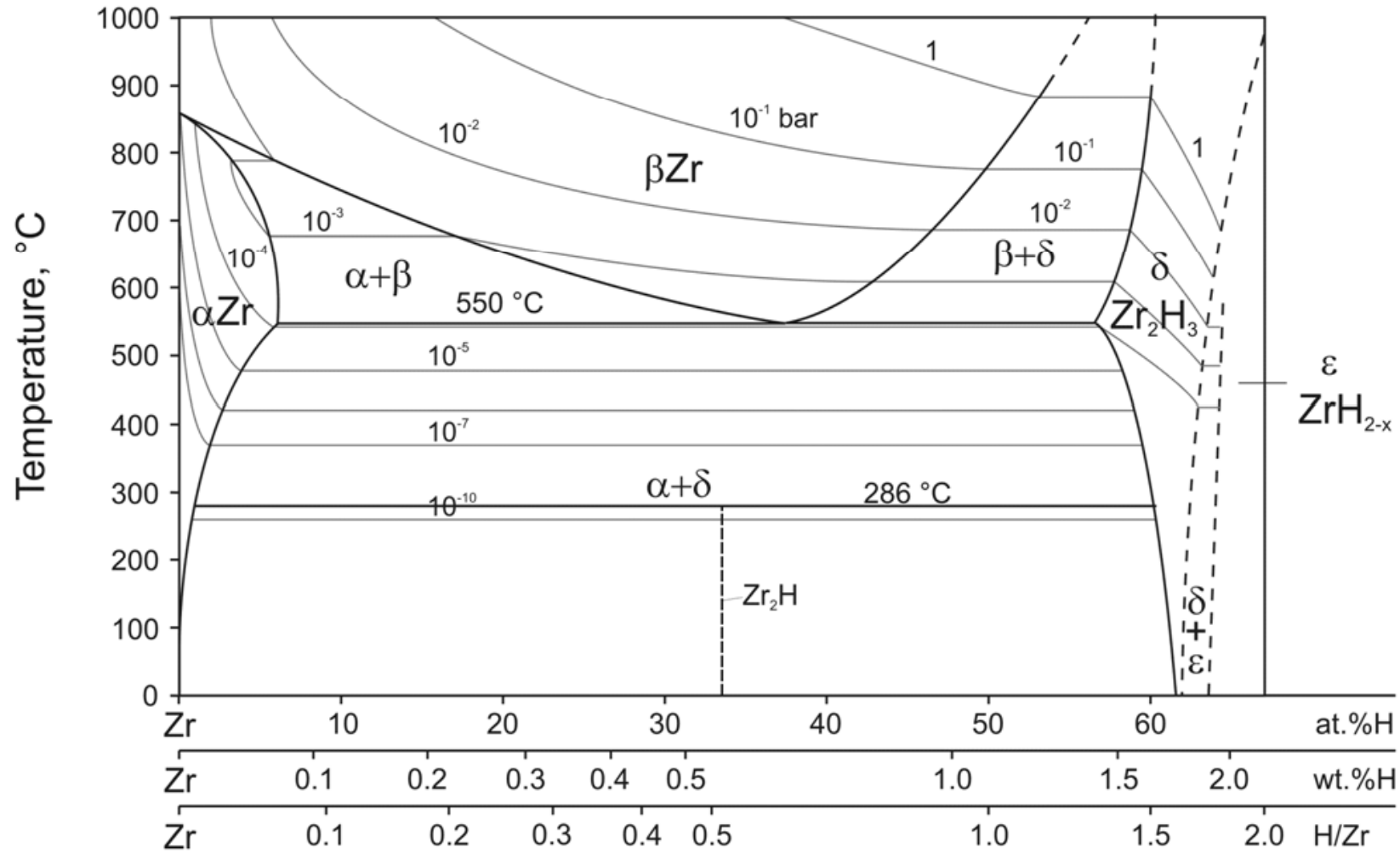


Axial distributions of the total macroscopic neutron cross section and of the hydrogen concentration

# Temperature Dependence of the Diffusion Coefficient

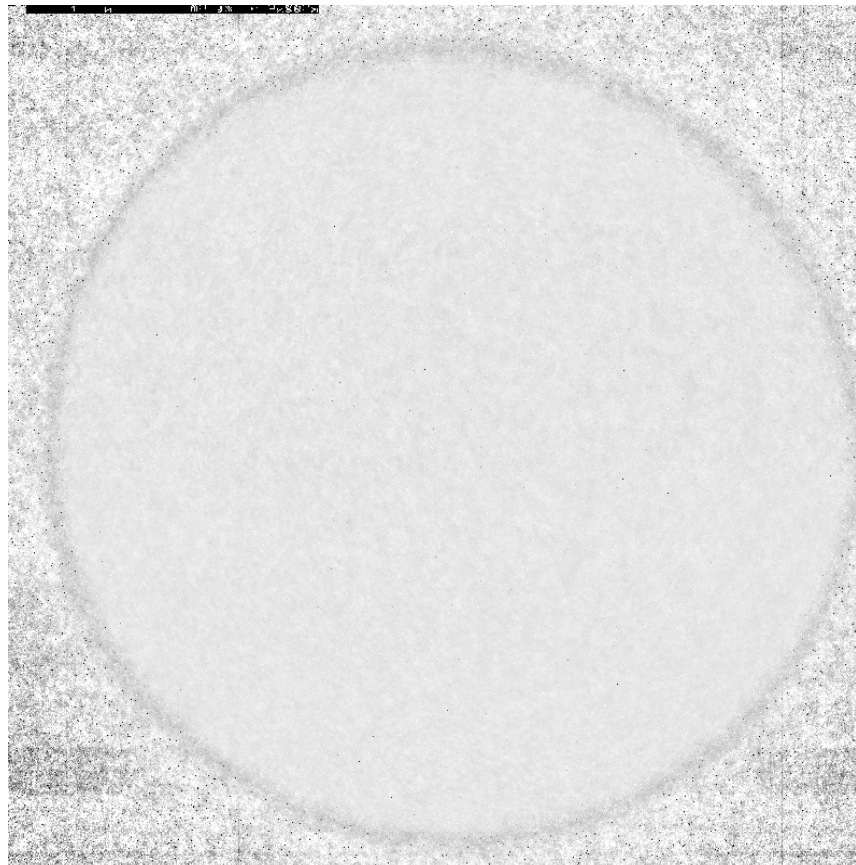


# Zirconium Hydrogen Phase Diagram



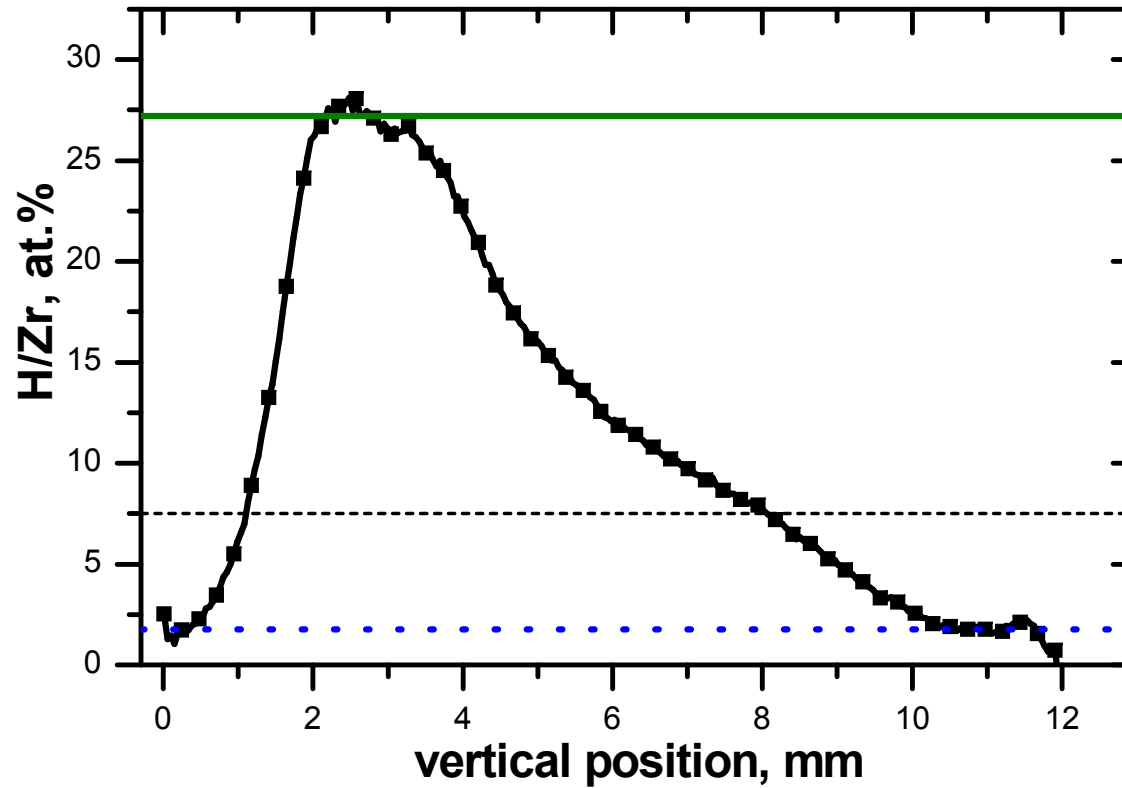
# Hydrogen Diffusion

Hydrogen diffusion into a solid Zry-4 cylinder ( $\varnothing = 12\text{mm}$ ,  $l = 20\text{ mm}$ ) at  $550^\circ\text{C}$  (time ratio: 1 : 100)





# Radial Hydrogen Distribution



# Conclusions

- Neutron radiography is a powerful tool to investigate hydrogen diffusion in zirconium alloys.
- The method is quantitative and has a spatial resolution up to 25  $\mu\text{m}$ .
- NR is fast and non-destructive. It provides the possibility of in-situ investigations.
- Calibration can be performed.
- The activation energy of hydrogen diffusion in Zry-4 was determined. It is higher than known from literature.
- At temperatures between 550 and 850°C the hydrogen absorption occurs by  $\alpha \rightarrow \beta$  phase transition at only one hot spot.

# Thanks



## **KIT:**

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## **FRM-2:**

E. Calzada

# Thank you for your attention