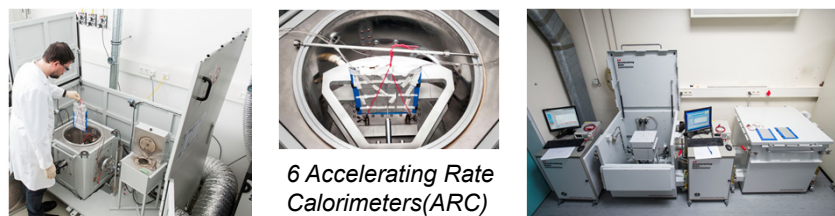
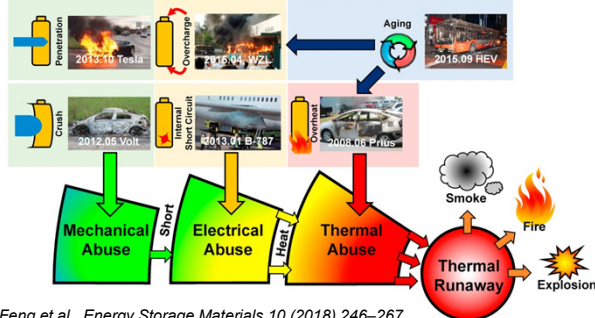


# Safety Testing using Battery Calorimetry for Thermal Runaway Prevention of Lithium-Ion Batteries

Carlos Ziebert, Nils Uhlmann, Magnus Rohde, Hans Jürgen Seifert, IAM-AWP

## Motivation and Aim

### At IAM-AWP: Europe's Largest Battery Calorimetry Lab



**Aim:** Improvement of TMS and BMS by determination of quantitative data using battery calorimetry in combination with modelling and simulation

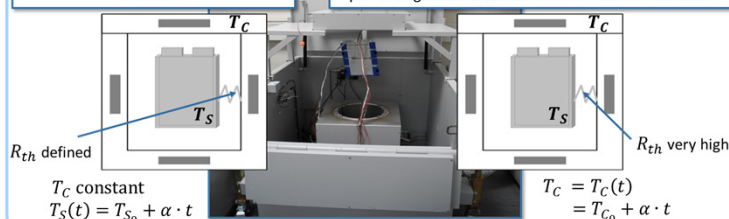
## Introduction into Battery Calorimetry

### Possible conditions in an ARC

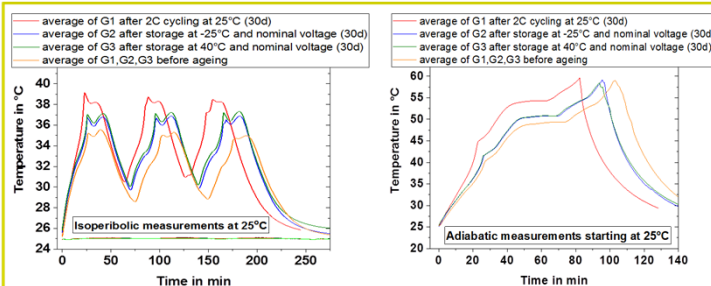
An ARC provides isoperibolic and adiabatic conditions

Under isoperibolic conditions the environmental temperature is kept constant.

Under adiabatic conditions the heaters follow immediately any change of the bomb thermocouple thus preventing that the cell can transfer heat to the walls.



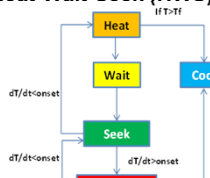
## Ageing and SOH prediction



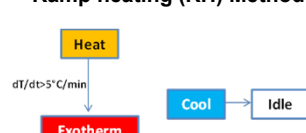
**Conclusion:** Recording of temperature profile useable as SOH "fingerprint" and as fast method for the characterization of aging processes

## Thermal Abuse

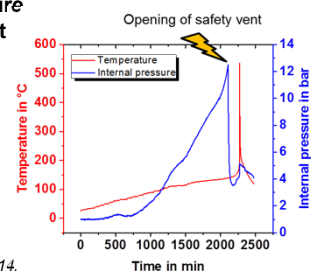
### Heat-Wait-Seek (HWS) Method



### Ramp heating (RH) Method



### Internal Pressure measurement



B. Lei, W. Zhao, C. Ziebert, et al., Batteries, 3 (2017) 14.

**Conclusion:** Internal pressure usable in BMS for thermal runaway prediction

### Lumped Matlab ODE Model with venting

Pressure and temperature during venting

$$P_{vent} = \frac{P}{(1 + \gamma_2^2 M^2)^{\gamma_2}}, \quad T_{vent} = \frac{T}{(1 + \gamma_2^2 M^2)}$$

Static pressure from ideal gas equation

$$P = \frac{m_e RT(1 - \theta_e - \gamma)}{V_e M_e} + P_{amb}$$

Fraction rate and velocity of the electrolyte passing through the vent

$$\frac{dy}{dt} = \frac{P_{vent} V_{vent} A_{vent} M_e}{RT_{vent} m_e}$$

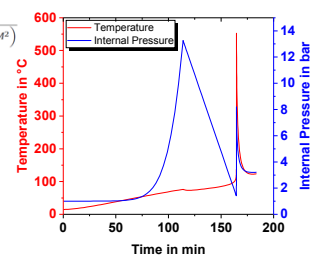
$$V_{vent} = \sqrt{\frac{RT}{M_e} \Delta P}$$

Electrolyte venting

$$\dot{Q}_{vent} = -m_e h_{vap} \frac{dy}{dt} - m_e c_p T \frac{dy}{dt}$$

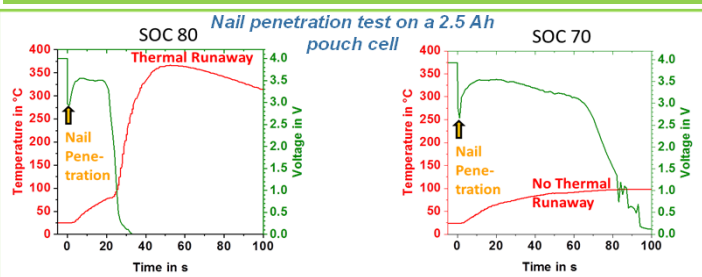
Venting of ejecta

$$\dot{Q}_{ej} = -m_{ej} c_p T \frac{dy}{dt}$$

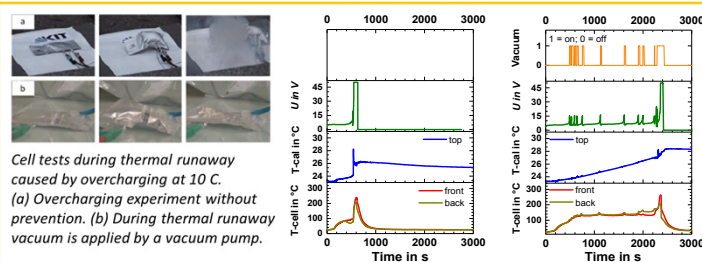


P.T. Coman, S. Rayman, R. E. White, J. Power Sources 307 (2016) 56.

## Mechanical Abuse



## Electrical Abuse



Overcharging of 264 mAh pouch cells without (a) and with vacuum control (b). A. Hofmann, N. Uhlmann, C. Ziebert, et al., Applied Thermal Engineering, 124 (2017) 539.

**Conclusion:** Pressure reduction of pouch cells as safety measure for thermal runaway prevention

## Summary

Sophisticated battery calorimetry allows to collecting quantitative data on temperature, heat and internal pressure while operating cells under conditions of normal use, abuse or accidents. These data are essential for BMS, TMS and safety system design. Combined with multiscale modelling they provide a powerful tool for thermal runaway prevention.

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