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Automotive enterprises flow production improvement based on the management process intellectualization

Makarova I., Buyvol P., Shubenkova K., Pashkevich A.
Kazan Federal University, 420008, Kremlevskaya 18, Kazan, Russia

Abstract

© 2018 IEEE. The analysis of optimization methods of the flow organization of technological assembly processes, shows that the problem should be solved in a complex manner. The scheme of interaction of decision support system (DSS) modules for the automotive enterprise is presented. The simulation model of the process of installing a pre-starting liquid engine heater (PLEH) is developed. The adequacy assessment of the developed simulation model is carried out based on the average values of the model and system responses. The optimization of the simulation model based on the number of distributed workers in positions is made. The average installation time of one PLEH decreased by 12%, the maximum time - by 9.5%.

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Keywords

Assembly line, Mass production, Optimization of technological processes, Simulation modeling

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