

IOP Conference Series: Materials Science and Engineering 2015 vol.86 N1

Methodology development for the sustainability process assessment of sheet metal forming of complex-shaped products

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Abstract

© Published under licence by IOP Publishing Ltd. A methodology was developed for automated assessment of the reliability of the process of sheet metal forming process to reduce the defects in complex components manufacture. The article identifies the range of allowable values of the stamp parameters to obtain defect-free punching of spars trucks.

<http://dx.doi.org/10.1088/1757-899X/86/1/012003>
