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## Nanometer-size hard magnetic ferrite exhibiting high opticaltransparency and nonlinear optical-magnetoelectric effect

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Development of nanometer-sized magnetic particles exhibiting a large coercive field ( $H_c$ ) is in high demand for densification of magnetic recording. Herein, we report a *single-nanosize* (i.e., less than ten nanometers across) hard magnetic ferrite. This magnetic ferrite is composed of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub>, with a sufficiently high  $H_c$  value for magnetic recording systems and a remarkably high magnetic anisotropy constant of  $7.7 \times 10^6$  erg cm<sup>-3</sup>. For example, 8.2-nm nanoparticles have an  $H_c$  value of 5.2 kOe at room temperature. A colloidal solution of these nanoparticles possesses a light orange color due to a wide band gap of 2.9 eV (430 nm), indicating a possibility of transparent magnetic pigments. Additionally, we have observed magnetization-induced second harmonic generation (MSHG). The nonlinear optical-magnetoelectric effect of the present polar magnetic nanocrystal was quite strong. These findings have been demonstrated in a simple iron oxide, which is highly significant from the viewpoints of economic cost and mass production.

Magnetic materials have been used for a whole host of applications: magnetic recording media, permanent magnets, electromagnetic wave absorbers, magnetic fluid, drug delivery, to name a few<sup>1-8</sup>. From the viewpoint of densification of magnetic recording media, development of a nanometer-sized magnetic particle (less than 10 nm in diameter) with a large coercive field  $(H_c)$  is the logical next step. In magnetic recording systems<sup>9-11</sup>, such as hard drives or magnetic recording tapes, the required  $H_c$  value for writing and reading is ca. 3 kOe. A larger  $H_c$  is necessary for future magnetic recording systems, such as bit-patterned media or heat-assisted magnetic recording. Materials exhibiting multiferroic properties are drawing increasing attention<sup>12-17</sup> as electrically assisted magnetic recording media<sup>13</sup>. In addition, development of an optically transparent magnet is highly desirable for new applications, such as transparent electromagnetic wave-absorbing windows or magnetic color pigments for printers. In light of the above requirements, epsilon iron oxide  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> is an attractive material because it exhibits a large  $H_c$ value at room temperature<sup>7,18-25</sup>. In the present work, we develop a synthetic method for the preparation of single-nanosize  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> spherical particles. The resulting nanomagnets satisfy the required  $H_c$  value for magnetic recording applications mentioned above. In addition, they exhibit magnetization-induced second harmonic generation (MSHG), with a strong magnetoelectric (ME) effect. The color of this series is very light, and the absorption coefficient is small in the visible region. In this work, we report the synthesis procedure, the crystal structure, the particle sizes, and magnetic properties of nanometer-size

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**Figure 1.** Phase transformation of the crystal structure in the sintering process. (Top) Crystal structures of  $Fe_{10}O_{14}(OH)_2$ ,  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>,  $\epsilon$ -Fe<sub>2</sub>O<sub>3</sub>, and  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>. Red and blue polyhedra in the crystal structure indicate the octahedral and tetrahedral Fe sites, respectively. Yellow balls represent oxygen atoms. (Middle) Sintering temperature dependence of the particle size (vertical panel) and phase diagram showing the phase ratio versus sintering temperature (horizontal panel). (Bottom) XRPD patterns of (i) the precursor  $Fe_{10}O_{14}(OH)_2$ , (ii) **S-1020**, and (iv) **S-1295**. The silica matrix in the precursor and the remaining silica in **S-1295** are extracted. Grey dots, and the orange, blue, green, and red areas indicate the observed pattern and the calculated patterns of  $Fe_{10}O_{14}(OH)_2$ ,  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>,  $\epsilon$ -Fe<sub>2</sub>O<sub>3</sub>, and  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>, respectively.

 $\epsilon$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles. Furthermore, we present first-principles calculations for the optical band gap, the spontaneous electric polarization of the polar crystal, and the nonlinear optical-ME effect.

#### **Results and Discussion**

Nanometer-size  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> was prepared from a precursor, in which ferrihydrite Fe<sub>10</sub>O<sub>14</sub>(OH)<sub>2</sub> nanoparticles were embedded in SiO<sub>2</sub> matrix. The details of the synthetic procedure are described in the Methods section. In this report, we describe 18 samples sintered at a large range of temperatures: 250 °C (**S-250**), 500 °C (**S-500**), 731 °C (**S-731**), 902 °C (**S-902**), 924 °C (**S-924**), 951 °C (**S-951**), 979 °C (**S-979**), 1002 °C (**S-1002**), 1020 °C (**S-1020**), 1032 °C (**S-1032**), 1044 °C (**S-1044**), 1061 °C (**S-1061**), 1063 °C (**S-1063**), 1104 °C (**S-1104**), 1142 °C (**S-1142**), 1198 °C (**S-1198**), 1213 °C (**S-1213**), and 1295 °C (**S-1295**).

X-ray powder diffraction (XRPD) patterns of the sintered samples and the precursor are shown in Fig. 1 and Supplementary Fig. S1. The XRPD pattern of the precursor shows  $Fe_{10}O_{14}(OH)_2$  having hexagonal crystal structure (space group  $P6_3mc$ , a = 6.04 Å, c = 8.75 Å). With increasing sintering temperature,



Figure 2. Particle size dependence of the magnetic properties. (a) Magnetic hysteresis loops of S-1020, S-1044, S-1063, and S-1142 measured at 300 K with an illustration of the average particle size. (b)  $H_c$ value at 300 K with random orientation versus d plot. The red line is a guide for the eye, which was drawn based on the d dependence equation of  $H_c$ , taking into account the random orientation and particle size distribution. The  $d_p$  (superparamagnetic limit) value was calculated to be 7.5 nm. The  $H_c$  versus d plots at room temperature of BaFe12O19 (blue), SrFe12O19 (green), and CoFe2O4 (purple) are also shown.

 $Fe_{10}O_{14}(OH)_2$  begins to transform into  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> (cubic, Fd3m, a = 8.37 Å) around 250 °C. As the sintering temperature is raised, γ-Fe<sub>2</sub>O<sub>3</sub> transforms into ε-Fe<sub>2</sub>O<sub>3</sub> around 500 °C. Above 951 °C, the XRPD patterns for S-951–S-1104 show a pure  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> phase (orthorhombic, Pna2<sub>1</sub>, a = 5.09 Å, b = 8.80 Å, and c = 9.48 Å for **S-1020**) (Supplementary Table S1). Above 1142 °C, a small amount of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> is detected (rhombohedral,  $R\overline{3}c$ , a = 5.04 Å, and c = 13.75 Å for **S-1295**). In this synthetic method, pure  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> is obtained in a surprisingly wide sintering temperature range. The range is wider than those of the previously reported methods, including a combination of reverse-micelle and sol-gel methods<sup>20</sup> and impregnation method using mesoporous silica<sup>7</sup>.

The transmission electron microscopy (TEM) image of the precursor shows that the particle size (d)of  $Fe_{10}O_{14}(OH)_2$  nanoparticles is  $2.8 \pm 0.5$  nm. In the sintering temperature range up to 700 °C, which is the region of the  $Fe_{10}O_{14}(OH)_2 \rightarrow \gamma$ -Fe<sub>2</sub>O<sub>3</sub> transition, the *d* value is almost constant around 3–4 nm (Fig. 1, middle). As the sintering temperature increases further, from 750 °C to 924 °C, which is the region of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>  $\rightarrow \varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> transition, the *d* value gradually increases, and pure  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> is formed. The *d* values of the  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> samples are as follows: 5.6 ± 1.6 nm (S-951), 6.3 ± 1.7 nm (S-979), 7.8 ± 2.7 nm (S-1002), 8.2 ± 2.7 nm (S-1020), 9.0 ± 2.4 nm (S-1032), 10.5 ± 3.3 nm (S-1044), 11.4 ± 3.8 nm (S-1061),  $12.4 \pm 3.7$  nm (S-1063), and  $16.5 \pm 4.7$  nm (S-1104). The TEM images of all of the samples are shown in Supplementary Fig. S2.

The magnetic hysteresis loops of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> for **S-951–S-1198** with random orientation at 300 K show that the H<sub>c</sub> values are 0.4 kOe (S-951), 0.7 kOe (S-979), 2.1 kOe (S-1002), 3.4 kOe (S-1020), 4.7 kOe (S-1032), 8.3 kOe (S-1044), 11.9 kOe (S-1061), 12.8 kOe (S-1063), 17.3 kOe (S-1104), 20.3 kOe (S-1142), and 20.9 kOe (S-1198) (Fig. 2a, Supplementary Fig. S3). The magnetization versus temperature plots for





**S-951–S-1104** are shown in Supplementary Fig. S4. As shown in the  $H_c$  versus d plot of Fig. 2b, the  $H_c$ 

value decreases towards zero with decreasing d. In Fig. 2b, the particle size dependences of the  $H_c$  values of BaFe<sub>12</sub>O<sub>19</sub>, SrFe<sub>12</sub>O<sub>19</sub>, and CoFe<sub>2</sub>O<sub>4</sub> reported so far are also plotted for reference (Supplementary Fig. S5).

Let us consider the *d* dependence of the  $H_c$  value. The synthesized  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles have a size distribution. A theoretical equation for superparamagnetic limit ( $d_p$ ) of nanoparticles with random orientation considering a size distribution was derived by H. Pfeiffer<sup>26</sup> (see Methods section). Based on this equation, the  $H_c$  versus *d* plot was fitted, and the  $d_p$  value was estimated to be 7.5 nm (Fig. 2b).

In addition, we prepared oriented nanocrystal thin film, which was obtained by dispersing the nanocrystals in a vehicle matrix under external magnetic field. The XRPD pattern of the **S-1020** shows that the nanocrystals oriented along the crystallographic *a*-axis, perpendicular to the film (Fig. 3a). The magnetic hysteresis loop at 300 K shows that the  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> nanocrystal with the size of 8.2 nm exhibits a large coercive field of 5.2 kOe (Fig. 3b, Supplementary Fig. S6), which meets the  $H_c$  value criterion for magnetic memory media. The magnetic measurement of the oriented **S-1142** film was also conducted. The  $H_c$  value of the magnetic hysteresis loop and the natural resonance frequency of 182 GHz, reported in our previous works<sup>7,23</sup>, indicate that the magnetic anisotropy constants of  $K_a$  and  $K_b$  in orthorhombic symmetry are  $7.7 \times 10^6$  erg cm<sup>-3</sup> and  $1.2 \times 10^6$  erg cm<sup>-3</sup>, respectively. Therefore, it is clarified that  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> has remarkably high magnetic anisotropy compared with other ferrites such as BaFe<sub>12</sub>O<sub>19</sub>. The origin of such a small  $d_p$  value and large K values can be explained by the following factors: (i) a strong magnetic anisotropy due to non-zero orbital angular momentum,  $L \neq 0$ , through a strong hybridization between Fe and O, and (ii) remnants of the magnetic anisotropy due to the *polar crystal* structure.

The colloidal solution of the **S-1020** nanocrystal, which was used for the oriented nanocrystal film mentioned above, is highly transparent, with a light orange color (Fig. 4a). From the ultraviolet-visible (UV-vis) absorption spectrum, the molar absorption coefficient ( $\varepsilon$ ) was only 400 dm<sup>3</sup> mol<sup>-1</sup> cm<sup>-1</sup> at 500 nm (Fig. 4b). (Photon energy × absorption)<sup>2</sup> versus photon energy was well fitted by a wide band gap of 2.9 eV (430 nm) accompanied by a weak optical transition at 2.4 eV (520 nm), indicating that this



Figure 4. Transparency, optical band gap, and spontaneous electric polarization of ε-Fe<sub>2</sub>O<sub>3</sub> by UV-vis absorption spectra measurement and first-principles calculation. (a) Photograph of the colloidal solution of **S-1020** nanocrystal with an average particle size of 8.2 nm, whose concentration is  $1 \times 10^{-2}$  mol dm<sup>-3</sup>. The solution has a light orange color. (b) Observed UV-vis absorption spectrum of S-1020 colloidal solution shown by the molar absorption coefficient ( $\varepsilon$ ). The inset shows the calculated optical spectrum obtained from the first-principles calculation. The left axis is the absorption coefficient ( $\alpha$ ). (c) The band structure of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> near the Fermi energy. Solid and dotted black lines indicate  $\alpha$  and  $\beta$  spins, respectively. (d) The difference charge density map, which shows the difference between the charge density of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> and those of the neutral Fe and O atoms, obtained by the first-principles calculation (left). Green and magenta surfaces in the difference charge density map show the isosurface levels of +0.385e Å<sup>-3</sup> and -0.252e Å<sup>-3</sup>, respectively. The green arrow shows that the spontaneous electric polarization (P) of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> is along the crystallographic *c*-axis. The crystal structure of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> (right). The grey and white balls in the crystal structure show the Fe and O atoms, respectively. (e) Sublattice magnetizations of  $Fe_A$ - $Fe_D$  shown by the arrow on the crystal structure of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub>. Red and blue arrows on the Fe sites indicate the sublattice magnetizations. The yellow curved arrows express the zJ values, where z is the number of exchange pathways and J is the superexchange interaction constant, with antiferromagnetic superexchange interaction between the Fe sites ( $z_{AB}J_{AB} < 0$ ,  $z_{\rm AC}J_{\rm AC} < 0$ ,  $z_{\rm CD}J_{\rm CD} < 0$ ), and the thickness of the arrows indicate that the magnitude of zJ is  $|z_{AB} J_{AB}|$ ,  $|z_{AC} J_{AC}| > |z_{CD} J_{CD}|$ . The red arrow below the crystal structure shows that the magnetic polarization (*M*) of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> is along the crystallographic *a*-axis.

material has high transparency due to a wide band gap of 2.9 eV. Compared to  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles, which have been reported to possess light color<sup>27</sup>, the present material exhibits a larger band gap and higher transparency.

To understand such a high transparency, the optical band gap of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> was evaluated by first-principles calculation using the Vienna *ab initio* simulation package (VASP) program (see Methods). The band structure near the Fermi energy is shown in Fig. 4c, which shows an optical transition with a band gap of 2.36 eV, through a direct transition, and a weak transition at 2.02 eV. The calculated optical absorption spectrum reproduces well the experimental spectrum (Fig. 4b, inset).

The crystal structure of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> with *Pna2*<sub>1</sub> space group is that of a polar crystal, and therefore, spontaneous electric polarization should be generated. Here, the magnitude of spontaneous electric polarization of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> and its origin are investigated by a first-principles calculation. The results show that electric polarization exists along the crystallographic *c*-axis with a value of  $1.0 \times 10^{-1}$ C m<sup>-2</sup>, which is large compared with other polar materials<sup>28</sup>. The difference charge density map, which is the difference between the charge density of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> and those of the neutral Fe and O atoms, indicates that the positive charge is distributed on the Fe atoms, and negative charge is distributed on the O atoms, as shown in

а



**Figure 5. SHG and MSHG effects on**  $\varepsilon$ -**Fe**<sub>2</sub>**O**<sub>3</sub>. (a) The optical configuration of SHG and MSHG measurements. The orange square shows the position of the  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> sample. A 1064-nm laser light (black arrow) irradiates the sample, and 532-nm SH output light is observed. The green arrow shows the SHG when the sample is in the magnetic-disordering state, while the red arrow shows the MSHG when the sample is in the magnetic-ordering state. The yellow spheres show the schematic illustrations of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticle in the magnetic-ordering state with *P*<u>na2</u><sub>1</sub> magnetic space group (left) and the magnetic-disordering state with *Pna2*<sub>1</sub> space group (right). Only the electric polarization exists in the magnetic-ordering state, where the positive and negative charge are shown by green and magenta. In the magnetic-ordering state, the magnetic polarization appears perpendicular to the electric polarization, which is shown by the N-pole in red and S-pole in blue. The bottom right figure shows the SH intensity of S-1061 versus fundamental light intensity at room temperature. The red line represents the fitted curve based on SH intensity  $\propto$  (fundamental light power)<sup>2</sup>. (b) Repetitive switching of SH intensity versus temperature plot of S-1061.

Fig. 4d. The negative charge, especially, is concentrated on the O1 and O3 atoms around the tetrahedral  $Fe_D$  site, indicating that the electric polarization along the *c*-axis at  $Fe_DO_4$  is the main contribution to the pyroelectric property of  $\epsilon$ -Fe<sub>2</sub>O<sub>3</sub>.

The magnetism of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> is considered to be collinear ferrimagnetism<sup>18,19</sup>, in which the sublattice magnetizations of Fe<sub>B</sub> and Fe<sub>C</sub> are antiparallel to those of Fe<sub>A</sub> and Fe<sub>D</sub>. Based on the molecular-field (MF) theory<sup>29</sup>, the magnetic structure of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> can be understood from the product value between the superexchange interaction (*J*) and the number of exchange pathways (*z*). The *zJ* value of the tetrahedral Fe<sub>D</sub> site is smaller than those of octahedral Fe<sub>A</sub>-Fe<sub>C</sub> sites, and hence, thermal fluctuation on Fe<sub>D</sub> sublattice magnetization is larger than Fe<sub>A</sub>-Fe<sub>C</sub> sublattice magnetizations, inducing ferrimagnetism along the crystallographic *a*-axis at room temperature (Fig. 4e).

From the aforementioned electronic and magnetic calculations,  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> has both electric polarization (//*c*-axis) and magnetic polarization (//*a*-axis). To investigate the magnetoelectric coupling effect between these two polarizations<sup>30-32</sup>, we measured the MSHG effect using the powder-form sample of **S-1061**. When a fundamental femtosecond laser (1064 nm) was put into the sample at 300 K, 532-nm output light was observed (Fig. 5a, Supplementary Fig. S7). Since the intensity of the 532-nm output light increased with the square of the input fundamental light intensity, the observed 532-nm light was due to second harmonic generation (SHG). By switching of the magnetic state between order and disorder, we were able to change the second harmonic (SH) intensity ( $I_{SH}$ ) repeatedly (Fig. 5b). We have also investigated the temperature dependence of  $I_{SH}$ , which turned out to be nearly constant between 520 and 490 K, while gradually increasing below 490 K (Fig. 5c). The  $I_{SH}$  value at 300 K was 2.2 times larger than the average  $I_{SH}$  at 520 K. Such a temperature dependence of  $I_{SH}$  corresponds to the magnetization versus temperature plot with a magnetic phase transition temperature ( $T_{\rm C}$ ) of 490 K (Supplementary Fig. S4), indicating that the one-mean and  $T_{\rm C}$  is avoid by magnetic ordering that is MSEC affect is observed

indicating that the enhancement on  $I_{\rm SH}$  is caused by magnetic ordering, that is, MSHG effect is observed. SH polarization is described by  $P_{\rm SH} = \chi^{(2)}E(\omega)E(\omega)$ , where  $P_{\rm SH}$  and  $\chi^{(2)}$  are the SH polarization and SH susceptibility tensor, and  $E(\omega)$  and  $\omega$  are the electric field and angular frequency of the input fundamental light, respectively (see Methods). The  $I_{\rm SH}$  value is related to the crystallographic term  $\chi^{\rm cry}$  and the magnetic term  $\chi^{\rm mag}(M)$  by the equation of  $I_{\rm SH} \propto (\chi^{\rm cry} + \chi^{\rm mag}(M))^2$ . Below  $T_{\rm C}$ ,  $\chi^{\rm mag}(M)$  operates, and then,  $I_{\rm SH}$  is enhanced depending on the magnetization value. From the SHG and MSHG results, the nonlinear optical-ME effect of these nanocrystals is quite strong. That is, the magnetic polarization and electric polarization are strongly correlated to each other in  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub>.

In summary, we have developed a synthetic method for a single-nanosize  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> magnet. In particular, the  $H_c$  value of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> with a diameter of 8 nm is 5 kOe, sufficient for magnetic recording systems, where the necessary spec is 3 kOe. Magnetic anisotropy constant approaches  $7.7 \times 10^6$  erg cm<sup>-3</sup>, which is over two times as large as those of BaFe<sub>12</sub>O<sub>19</sub> ( $K = 3.0 \times 10^{6}$  erg cm<sup>-3</sup>) and SrFe<sub>12</sub>O<sub>19</sub> ( $K = 3.5 \times 10^{6}$  erg cm<sup>-3</sup>). The present single-nanosize magnetic material may contribute to the high-density magnetic recording technology, for example, LTO-8 of the next-generation magnetic recording tapes, as well as hard disc drives for computers<sup>4,5,9-11</sup>. While this magnitude of magnetization can be detected by high-sensitive reading heads, we are in the process of improving the magnetization value of this series by a double using the approach of metal-substitution procedure. The  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> nanomagnet also exhibits spontaneous electric polarization, originating from its polar crystal structure, and an optical-magnetoelectric effect between electric polarization (//c-axis) and magnetic polarization (//a-axis), with an MSHG effect. Surprisingly, this nonlinear optical-ME effect is strong. Importantly, this material possesses high optical transparency with a wide band gap. A transparent magnet will open possibilities for new industrial applications, e.g. transparent electromagnetic wave absorbing windows and magnetic color pigments. Such high performance was achieved in a simple iron oxide, which is significant, since iron oxides are ecofriendly and low cost. Therefore, this material can be reasonably expected to be scalable for industrial applications.

#### Methods

**Materials.** Nanometer-size  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> was prepared from a precursor, where Fe<sub>10</sub>O<sub>14</sub>(OH)<sub>2</sub><sup>33</sup> with particle size of 2.8 nm was embedded in SiO<sub>2</sub>. The precursor was sintered at 250 °C-1295 °C for four hours in air, to obtain iron oxide in SiO<sub>2</sub> matrix. The SiO<sub>2</sub> matrix was then removed by chemical etching using a NaOH aqueous solution.

**Physical property measurements.** TEM images were acquired with JEM 2000EX. The  $2\theta-\theta$  scan XRPD measurements were performed using Rigaku Ultima IV and Rigaku RINT2100 with Cu K $\alpha$  radiation ( $\lambda$ =1.5418 Å) at 293 K. Rietveld analyses were performed using the PDXL program of RIGAKU. The magnetic properties were measured using a superconducting quantum interference device (SQUID) magnetometer (Quantum Design, MPMS 7). UV-vis spectra were recorded on JASCO V-670 spectrometer.

**Particle size dependence of the coercive field.** In the case of nanoparticles with a random orientation considering a size distribution, the *d* value dependence of the  $H_c$  value is described by

$$H_{\rm c} \propto \frac{1 - \int_0^{d_{\rm p}} f(d) \, \mathrm{d}d}{1 + \frac{\int_{d_{\rm p}}^{\frac{3}{100}d_{\rm p}} f(d) \, \mathrm{d}d}{\left(\frac{6V_{\rm SW}}{\pi d_{\rm p}^3}\right)^{0.77} - 1} + \left(\int_0^{d_{\rm p}} f(d) \, \mathrm{d}d\right) \left(\frac{96V_{\rm SP}}{\pi d_{\rm p}^3} - 1\right)},\tag{1}$$

where  $V_{\text{SP}}$  and  $V_{\text{SW}}$  are the mean volumes of superparamagnetic particles and particles with sizes between  $d_{\text{p}}$  and  $\sqrt[3]{100} d_{\text{p}}$ , respectively, and f(d) is the particle size distribution<sup>26,34</sup>. The Gaussian function is used as f(d) in the present analysis.

First-principles calculation of electronic structure, optical spectrum, and spontaneous electric polarization. First-principles calculations of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> was carried out using the VASP program with the plane-wave projector augmented wave (PAW) method. The spin-polarized density functional theory (DFT) was used as the basis. Approximation of the exchange-correlation functional was done using the generalized gradient approximation (GGA) parameterized by Perdew-Burke-Ernzerhof (PBE).

**Experimental details for SHG measurement.** For the SHG measurement, incident 1064-nm light was generated by an optical parametric amplifier (Clark-MXR, Vis-OPA; pulse width 190 fs; repetition, 1kHz) pumped by a frequency-doubled Ti:sapphire laser (Clark-MXR, CPA-2001; wavelength, 775 nm; pulse width 150 fs; repetition, 1 kHz). The incident light was irradiated onto the sample at the angle of 20°. The detection of the reflected SH light (532 nm) was performed by a photomultiplier tube (Hamamatsu R329-02), after passing through color filters.

**SHG and MSHG tensors.** SH polarization is described by  $P_{\text{SH},i} = \chi_{ijk}^{(2)} E_j(\omega) E_k(\omega)$ , where  $P_{\text{SH},i}$  and  $\chi_{ijk}^{(2)}$  are the SH polarization and SH susceptibility tensor, and the subscripts *i*, *j*, and *k*, refer to the axes of the sample. The space group  $Pna2_1$  of  $\varepsilon$ -Fe<sub>2</sub>O<sub>3</sub> has a crystallographic term  $(\chi_{ijk}^{\text{cry}})$  in the second-order nonlinear susceptibility<sup>35</sup>. When the nanoparticles are oriented by electric and magnetic fields as (electric polarization) //*z*-axis (*c*-axis) and (magnetic polarization) //*x*-axis (*a*-axis), the nonzero  $\chi_{ijk}^{\text{cry}}$  elements in  $\chi_{ijk}^{(2)}$  are  $\chi_{zxx}^{\text{cry}}, \chi_{zyy}^{\text{cry}}, \chi_{yyz}^{\text{cry}}$  and  $\chi_{xzx}^{\text{cry}}$ . Additionally, below  $T_{\text{C}}$ , the magnetic polarization generates a magnetic term  $(\chi_{ijk}^{\text{mag}}(M))$  in the  $P\underline{n}a\underline{2}_1$  magnetic space group, that is,  $\chi_{yxx}^{\text{mag}}(M)$ ,  $\chi_{yzz}^{\text{mag}}(M)$ ,  $\chi_{yzz}^{\text{mag}}(M)$ . The nonzero tensor elements in  $\chi_{ijk}^{(2)}$  are described by the sum of  $\chi_{ijk}^{\text{cry}}$  and  $\chi_{ijk}^{\text{cry}}$  and  $\chi_{ijk}^{\text{mag}}(M)$  by the following tensor.

$$\chi_{ijk}^{cry} + \chi_{ijk}^{mag}(M) = \begin{pmatrix} 0 & 0 & 0 & \chi_{xzx}^{cry} & \chi_{xxy}^{mag}(M) \\ \chi_{yxx}^{mag}(M) & \chi_{yyy}^{mag}(M) & \chi_{yzz}^{mag}(M) & \chi_{yyz}^{cry} & 0 & 0 \\ \chi_{zxx}^{cry} & \chi_{zyy}^{cry} & \chi_{zzz}^{cry} & \chi_{zyz}^{mag}(M) & 0 & 0 \end{pmatrix}$$
(2)

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#### **Author Contributions**

S.O. designed and coordinated the study, contributed to all measurements and calculations and wrote the manuscript. A.N. carried out the XRPD analyses and the magnetic measurements and prepared the figures. K.I. carried out the XRPD analyses, magnetic measurements, and SHG and MSHG measurements. M.Y. prepared some of the samples, conducted the magnetic measurements and first-principles calculations, and partially wrote the manuscript. W.T. performed the synthesis, XRPD measurements, magnetic measurements, and TEM observations. K.N. performed the crystal structure analyses. M.K. performed the SHG and MSHG measurements. Y.M. analyzed the magnetic data. T.N. conducted first-principles calculations. Syu.O. prepared and characterized some of the samples. H.T. proposed the synthetic method and contributed to the sample preparation and characterization. All authors commented on the manuscript.

#### Additional Information

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