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著者	Habibullah M., Das Kamalendra N., Rahman Ismail M.M., Hasegawa Hiroshi, Uddin M. Ashraf, Saifuddin Khaled
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2 System: (Hexan-1-ol + *p*-Xylene)

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4 *Kamalendra N. Das^{a,*}, M. Habibullah^a, Ismail M. M. Rahman^{a, b,*}, Hiroshi Hasegawa^b, M. Ashraf
5 Uddin^a, Khaled Saifuddin^a*

6 ^aDepartment of Chemistry, Faculty of Science, University of Chittagong, Chittagong-4331, Bangladesh

7 ^bGraduate School of Natural Science and Technology, Kanazawa University, Kakuma, Kanazawa 920-
8 1192, Japan

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14 *Author(s) for correspondence.

15 E-mail: kamalctgu@hotmail.com (K. N. Das); I.M.M.Rahman@gmail.com (I. M. M. Rahman).

16 Tel/ Fax: +81-76-234-4792

1 **Abstract**

2 Densities and viscosities for the binary mixtures of hexan-1-ol with *p*-xylene have been measured at a
3 number of mole fractions at $T = (303.15, 313.15, \text{ and } 323.15)$ K. The excess molar volumes and
4 viscosity deviations have been calculated from the experimental results and have been fitted to the
5 Redlich-Kister polynomial equation.

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1 **Introduction**

2 Densities and viscosities of multi-component solvent mixtures are required for the process design
3 involving heat transfer, mass transfer, fluidity and so forth as well as for the development of our
4 understanding of molecular interactions in such systems^{1,2}. In this work, which is a part of our ongoing
5 research on the accumulation of the binary physical property data of organic liquid mixtures³⁻⁷, we are
6 reporting the density and viscosity data of the binary mixtures of hexan-1-ol with *p*-xylene at $T =$
7 (303.15, 313.15, and 323.15) K. Among the two components of the studied binary mixtures, hexan-1-ol
8 is an aliphatic polar solvent with strong self-associating nature via hydrogen bonding and Van der
9 Waals interactions while *p*-xylene is a non-associating solvent. Therefore, a favorable interaction with
10 hydroxyl group of hexan-1-ol is possible due to the presence of aromatic rings with delocalized π -
11 electrons in *p*-xylene⁸, and the experimental results will allow us to study the interactions. Excess molar
12 volumes and viscosity deviations for the binary systems have been calculated from the experimental
13 results and fitted to the Redlich–Kister polynomial equation⁹ to estimate the binary coefficients and the
14 standard deviations. The experimental and the derived data have been interpreted using some previous
15 observations for the similar binary systems. The results are compared to those of binary systems of
16 hexan-1-ol with *o*- and *m*-xylenes^{6,7}, which were previously reported.

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18 **Experimental Section**

19 Hexan-1-ol and *p*-xylene from Merck-Schuchard, Germany (0.98 mass fraction purity) were used
20 without further treatment. The results of the measurements of their densities and viscosities at $T =$
21 (303.15, 313.15, and 323.15) K were in satisfactory agreement with the published values (Table 1).
22 Hence, the materials were taken to be reasonably pure.

23 All binary mixtures were prepared by mass on an analytical balance (B 204-S, Mettler Toledo,
24 Switzerland) with uncertainty of ± 0.0001 g and operating in a dry box. Mixtures were completely
25 miscible over the whole composition range. Caution was taken to prevent evaporation of the samples
26 after preparation. The mole fraction of each mixture was obtained to an uncertainty of $\pm 1.0 \times 10^{-4}$. A

1 transparent glass-walled thermostatic water bath was used. The bath temperature was controlled by the
 2 Thermo Haake DC10 controller (Thermo Fisher Scientific, MA, USA), and was monitored with a
 3 minimum-maximum thermometer (Brannan Thermometers, Cumberland, UK). The uncertainty in the
 4 temperature during the measurements was ± 0.05 K. A 10 mL bi-capillary pycnometer and an A-type
 5 Ostwald viscometer, previously calibrated with redistilled water, were used to measure the densities and
 6 viscosities respectively. The average uncertainties in the measured densities and viscosities were of \pm
 7 $0.0004 \text{ g}\cdot\text{cm}^{-3}$ and $\pm 0.005 \text{ mPa}\cdot\text{s}$, respectively. For all mixture compositions and pure solvents,
 8 triplicate measurements were performed, and the average of these values was considered in all
 9 calculations.

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11 **Results and Discussion**

12 Binary compositions of the mixtures of hexan-1-ol with *p*-xylene, the experimental densities and
 13 viscosities, excess molar volumes, V_m^E and the viscosity deviations, $\Delta\eta$ at $T = (303.15, 313.15, \text{ and}$
 14 $323.15) \text{ K}$ are summarized in Table 2. The V_m^E and $\Delta\eta$ values have been calculated using the following
 15 relations:

$$16 \quad V_m^E = \left[(x_1 M_1 + x_2 M_2) / \rho - \left\{ (x_1 M_1) / \rho_1 + (x_2 M_2) / \rho_2 \right\} \right] \quad (1)$$

$$17 \quad \Delta\eta = \eta - \exp(x_1 \ln \eta_1 + x_2 \ln \eta_2) \quad (2)$$

18 where x_1 , M_1 , ρ_1 and η_1 represent respectively mole fraction, molar mass, density and viscosity of
 19 hexan-1-ol, and x_2 , M_2 , ρ_2 and η_2 are the corresponding quantities of *p*-xylene. ρ and η are the density
 20 and viscosity of the binary mixtures. The uncertainties in V_m^E and $\Delta\eta$ are found to be within ± 0.0001
 21 $\text{g}\cdot\text{cm}^{-3}$ and $\pm 0.001 \text{ mPa}\cdot\text{s}$, respectively.

22 The V_m^E profiles for the binary mixtures varying with the mole fraction of hexan-1-ol (x_1) at $T =$
 23 $(303.15, 313.15 \text{ and } 323.15) \text{ K}$ is observed positive over the whole range of composition (Fig. 1). The
 24 V_m^E values increase sharply, reach a maximum and then decrease gradually with the increase of hexan-
 25 1-ol mole fraction. The maxima are at about 0.3000 mole fraction. The magnitude of V_m^E values

1 increases with the increase of temperature. The $\delta V_m^E/\delta T$ values for all temperatures are positive. The
2 sign of V_m^E depends upon the resultant of the factors contributing to the expansion of volume and the
3 factors contributing to the contraction of volume. The expansion of volume as indicated by the positive
4 V_m^E values can be attributed to the fact that the total positive contributing factors outweigh the factors
5 responsible for negative contributing effects indicating weak interaction between the two components.
6 Hexan-1-ol, like all other alcohols, has strongly associated molecules through H-bonding and added to a
7 non-associating solvent, *p*-xylene to prepare the binary mixtures. The initial sharp increase in V_m^E
8 values in the hexan-1-ol low concentration region may be due to the maximum or complete
9 disintegration of associated molecules of hexan-1-ol in the solution containing the non-polar component
10 *p*-xylene. At hexan-1-ol rich region of the mixtures, maximum concentration of the alcohol remain in
11 the associated state facilitating the partial or full accommodation of the *p*-xylene into the network of
12 alcohol. These may be the cause of slow gradual decrease of V_m^E values at hexan-1-ol rich region.
13 Lower V_m^E values obtained for hexan-1-ol with *p*-xylene than those reported for hexan-1-ol with *o*- and
14 *m*-xylenes^{6,7} indicate the probability of weaker interactions between the delocalized π -electrons of the
15 *p*-xylene ring and the –OH group of hexan-1-ol beside the disruption of H-bonding.

16 The $\Delta\eta$ values for the binary mixtures of hexan-1-ol with *p*-xylene are negative throughout the whole
17 range of mole fraction. Figure 2 illustrates the trend of $\Delta\eta$ values as a function of the binary
18 compositions at $T = (303.15, 313.15, \text{ and } 323.15)$ K with a minima at around 0.6000 mole fraction of
19 alcohol. Molecular interactions between the components of the mixture determine the viscometric
20 behavior of a solvent mixture. The negative $\Delta\eta$ values observed for the hexan-1-ol and *p*-xylene system
21 can be described by the dominance of dispersion force compared to the induced dipole–dipole
22 interactions which correspond to a system containing an associated component¹⁰. It is anticipated that
23 the associated structure of hexan-1-ol via H-bonding undergoes disruption when added to *p*-xylene
24 forming monomeric, oligomeric or small scaled multimeric species, which experience much less
25 resistance to flow, resulting in the negative viscosity deviations. An increase of temperature leads to an
26 increase in $\Delta\eta$, i.e., $\delta\eta/\delta T$ is positive. Skewed curves with minima in the hexan-1-ol high concentration

1 region may be due to the so called interstitial accommodation effect. The *p*-xylene molecules occupy
2 the void spaces within the hexan-1-ol network structures which may result more compact and well-
3 shaped flowing species with favorable geometric fitting. Therefore, the frictional resistance is reduced
4 remarkably, and $\Delta\eta$ decreases sharply. The $\Delta\eta$ values for the hexan-1-ol and *p*-xylene binary system
5 have higher magnitudes than those observed for hexan-1-ol with *o*- and *m*-xylenes^{6, 7}.

6 The composition dependence of V_m^E or $\Delta\eta$ can be represented by a Redlich–Kister⁹ type equation:

$$7 \quad \delta = x_1 x_2 \sum_{i=0}^n A_i (1 - 2x_1)^i \quad (3)$$

8 where δ refers to V_m^E or $\Delta\eta$, and x_1 and x_2 are the mole fractions of hexan-1-ol and *p*-xylene. The
9 variables A_i are the equation coefficients, which are obtained by fitting the equation to the experimental
10 values with a least-squares regression method (Table 3). Data processing and analyses are performed
11 with LAB Fit¹¹ and LSM¹² curve-fitting program. Sma4 for windows¹³ are used for graphical
12 representation of data.

13 Excess molar volumes (V_m^E) for the hexan-1-ol and *p*-xylene system were reported by Rodriguez-
14 Nuñez *et al.*¹⁴ at 298.15 K. The V_m^E values observed at 298.15 K were relatively small showing
15 negative-positive trend in the profile. Whereas, the trend of V_m^E profiles are positive over the entire
16 range of binary compositions at $T = (303.15, 313.15 \text{ and } 323.15) \text{ K}$.

17 There are reports on the volumetric behavior of *p*-xylene with different alkanols¹⁵⁻¹⁹ other than hexan-
18 1-ol. However, no literature data are available with which to compare the present results for hexan-1-ol
19 with *p*-xylene at $T = (303.15, 313.15 \text{ and } 323.15) \text{ K}$.

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3 (Monbukagakusho: MEXT) Scholarship program that facilitated this research.

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 19 isentropic compressibilities, and relative permittivities for $C_mH_{2m+1}(OCH_2CH_2)_nOH$ ($m = 1$ or 2 or 4
 20 and $n = 1$) + benzene, + toluene, + (*o*-, *m*-, and *p*-) xylenes, + ethylbenzene, and + cyclohexane. *J.*
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 24 **Table 1.** Comparison of Experimental Densities, ρ and Viscosities, η of Pure Liquids with Literature Values at T
 25 = (303.15, 313.15, and 323.15) K.

Liquid (s)	T/K	$\rho / g \cdot cm^{-3}$	$\eta / mPa \cdot s$
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		Exp.	Lit.	Ref.	Exp.	Lit.	Ref.		
Hexan-1-ol	303.15	0.8119	0.8120	20	3.829	3.84	20		
			0.8121	21		3.769	21		
			0.8115	22		3.861	22		
	313.15	0.8046	0.8046	20, 21	2.879	2.90	20		
			0.80428	23		2.89	24		
	323.15	0.7975	0.7972	20	2.215	2.23	20		
0.7979			21	2.210		24			
<i>p</i> -xylene	303.15	0.8524	0.8523	25	0.573	0.568	25		
			0.85239	26			0.5762	26	
			0.85235	27					
			0.8521	28					
	313.15	0.8439	0.8435	28	0.512	0.517	28, 29		
			0.8440	29					
			0.8436	30					
	323.15	0.8352	0.8349	27	0.461	0.4599	27		

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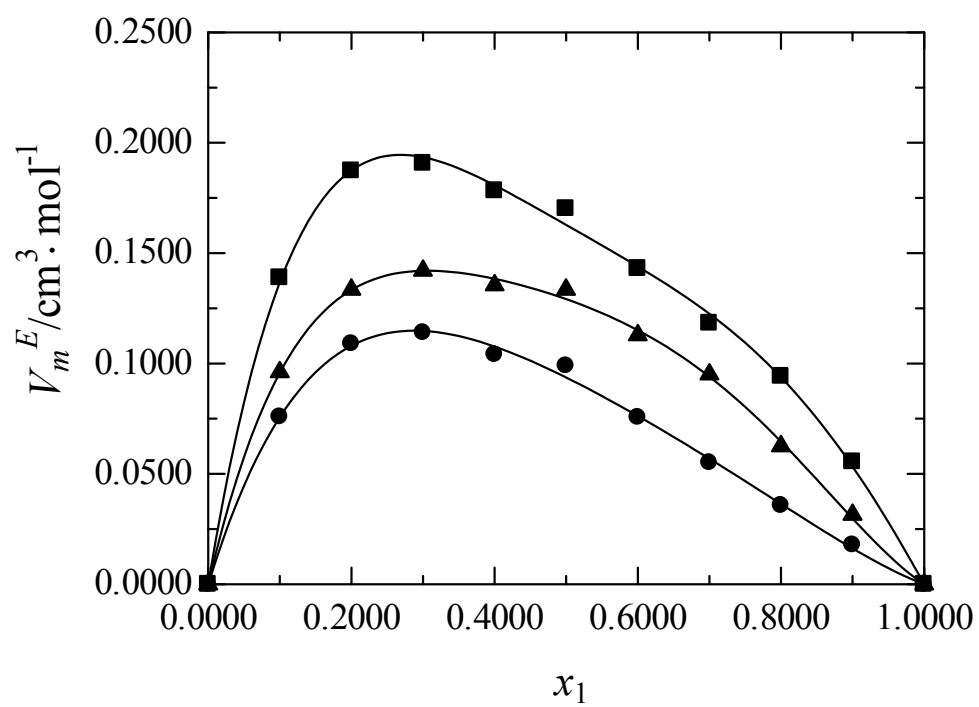
12 **Table 2.** Compositions, Experimental Densities, ρ , Excess Molar Volumes, V_m^E , Viscosities, η and the Viscosity
13 Deviations, $\Delta\eta$, for the Binary Mixtures of Hexan-1-ol with *p*-Xylene at $T = (303.15, 313.15, \text{ and } 323.15)$ K.

	$T/K = 303.15$		$T/K = 313.15$		$T/K = 323.15$	
Densities and excess molar volumes of hexan-1-ol (1) + <i>p</i> -xylene (2)						
x_1	$\rho / \text{g}\cdot\text{cm}^{-3}$	$V_m^E / \text{cm}^3\cdot\text{mol}^{-1}$	$\rho / \text{g}\cdot\text{cm}^{-3}$	$V_m^E / \text{cm}^3\cdot\text{mol}^{-1}$	$\rho / \text{g}\cdot\text{cm}^{-3}$	$V_m^E / \text{cm}^3\cdot\text{mol}^{-1}$
0.0000	0.8524	0.0000	0.8439	0.0000	0.8352	0.0000
0.0999	0.8478	0.0759	0.8393	0.0961	0.8305	0.1389
0.1999	0.8435	0.1090	0.8351	0.1335	0.8264	0.1873
0.2999	0.8394	0.1140	0.8311	0.1421	0.8226	0.1907
0.4001	0.8354	0.1041	0.8272	0.1355	0.8189	0.1783
0.4997	0.8314	0.0990	0.8233	0.1335	0.8152	0.1702
0.6000	0.8275	0.0756	0.8195	0.1129	0.8116	0.1430
0.7000	0.8236	0.0551	0.8157	0.0951	0.8080	0.1183
0.8000	0.8197	0.0357	0.8120	0.0626	0.8044	0.0942
0.8999	0.8158	0.0179	0.8083	0.0315	0.8009	0.0555
1.0000	0.8119	0.0000	0.8046	0.0000	0.7975	0.0000
Viscosities, and deviations of the viscosity of hexan-1-ol (1) + <i>p</i> -xylene (2)						
x_1	$\eta / \text{mPa}\cdot\text{s}$	$\Delta\eta / \text{mPa}\cdot\text{s}$	$\eta / \text{mPa}\cdot\text{s}$	$\Delta\eta / \text{mPa}\cdot\text{s}$	$\eta / \text{mPa}\cdot\text{s}$	$\Delta\eta / \text{mPa}\cdot\text{s}$
0.0000	0.573	0.000	0.512	0.000	0.461	0.000
0.0999	0.616	-0.077	0.544	-0.064	0.485	-0.054
0.1999	0.693	-0.145	0.605	-0.118	0.533	-0.098
0.2999	0.799	-0.214	0.689	-0.170	0.600	-0.138
0.4001	0.946	-0.279	0.802	-0.220	0.689	-0.175
0.4997	1.148	-0.332	0.956	-0.257	0.807	-0.203
0.6000	1.420	-0.371	1.156	-0.287	0.958	-0.224
0.7000	1.801	-0.365	1.433	-0.282	1.161	-0.222
0.8000	2.323	-0.296	1.806	-0.232	1.433	-0.185
0.8999	3.004	-0.162	2.295	-0.127	1.788	-0.105
1.0000	3.829	0.000	2.879	0.000	2.215	0.000

1 **Table 3.** Coefficients, A_i , of Redlich-Kister Equation (Equation 3), Expressing V_m^E ($\text{cm}^3 \cdot \text{mol}^{-1}$) and $\Delta\eta$ (mPa·s),
 2 and Standard Deviation, σ , for the Binary Mixtures of Hexan-1-ol with *p*-Xylene at $T = (303.15, 313.15, \text{ and}$
 3 $323.15)$ K.

T/K	A_0	A_1	A_2	A_3	σ
Correlated results for excess volumes of hexan-1-ol (1) + <i>p</i> -xylene (2)					
303.15	0.3746	0.3220	0.2129	0.1423	0.0026
313.15	0.5167	0.2282	0.2833	0.3601	0.0024
323.15	0.6511	0.3702	0.6326	0.3272	0.0037
Correlated results for viscosity deviations of hexan-1-ol (1) + <i>p</i> -xylene (2)					
303.15	-1.3531	1.0008	-0.0358	-0.6278	0.0042
313.15	-1.0506	0.7411	-0.0823	-0.4537	0.0037
323.15	-0.8258	0.5440	-0.1365	-0.2822	0.0025

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2 Figure 1. Excess molar volumes for hexan-1-ol (1) + *p*-xylene (2): ●, 303.15 K; ▲, 313.15 K; ■, 323.15 K

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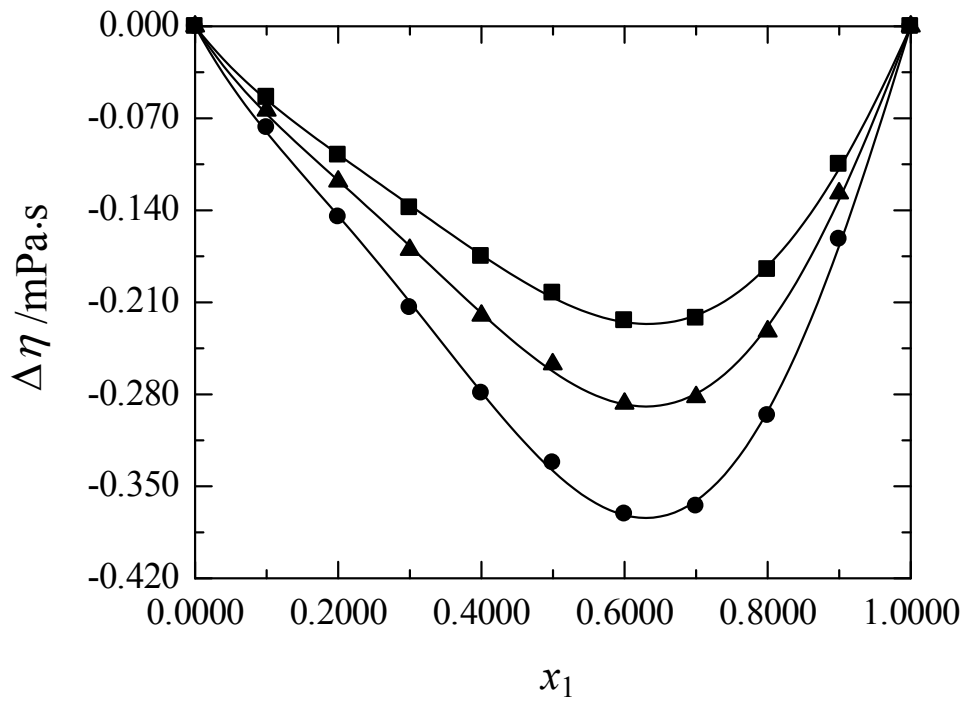
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2 Figure 2. Viscosity deviations for hexan-1-ol (1) + *p*-xylene (2): ●, 303.15 K; ▲, 313.15 K; ■, 323.15 K

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