

# **Combined postharvest UV-C and 1-methylcyclopropene (1-MCP) treatment, followed by storage continuously in low level of ethylene atmosphere improves the quality of Tahitian limes**

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3 **atmosphere improves the quality of Tahitian limes**

4

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22

23 **Abstract**

24 The green Tahitian limes (*Citrus latifolia*) were exposed to 7.2 kJ/m<sup>2</sup> UV-C and 0.5 μL  
25 L<sup>-1</sup> 1-methylcyclopropene (1-MCP) treatments both separately and in combination.  
26 After treatment, fruit were stored in ethylene free (ie air containing < 0.005 μL L<sup>-1</sup>) or  
27 0.1 μL L<sup>-1</sup> ethylene at 20°C and 100% RH. The results showed that UV-C treatment  
28 delayed skin degreening and reduced endogenous ethylene production compared to  
29 untreated control fruit, however these effects reduced over the storage time. As  
30 expected, 1-MCP inhibited ethylene production, reduced calyx abscission and retained  
31 peel greenness during the storage. Both of the combination treatments, 1-MCP + UV-C  
32 and UV-C + 1-MCP reduced endogenous ethylene production and delayed skin  
33 yellowing. In all treatments, UV-C and 1-MCP resulted in lower fruit respiration rates  
34 than untreated control fruit, however this effect diminished during 7 and 14 days storage  
35 for fruits stored in air and 0.1 μL L<sup>-1</sup> ethylene atmosphere, respectively. There was no  
36 difference in weight loss, SSC, TA and SSC/TA ratio between the treatments and  
37 storage conditions. The results suggest that a pre-storage UV-C treatment, followed by  
38 storage at low level of ethylene improves the quality of limes, with the additional  
39 improvement when combined with 1-MCP treatment prior or after UV-C irradiation.

40

41 **Keywords :** *Citrus latifolia*; quality; ethylene; respiration; colour; calyx abscission

## 42 **Introduction**

43 Green peel colour is an important quality attribute of the storage of Tahitian lime  
44 (*Citrus latifolia*) where postharvest degreening of the peel can significantly downgrade  
45 consumer acceptance. UV treatment has been reported to have beneficial effect on  
46 maintaining postharvest quality of many horticultural produce. For example treatment  
47 with UV-C (100 -280 nm) has been reported to delay ripening and senescence in non-  
48 climacteric table grapes (Cantos et al. 2002), oranges (D'hallewin et al. 1999) grapefruit  
49 (D'Hallewin et al. 2000) and climacteric mangoes (Gonzalez-Aguilar et al. 2007) and  
50 tomatoes (Liu et al. 2012). UV-C irradiation has also been reported to prevent yellowing  
51 of broccoli (Buchert et al. 2011). Specifically UV-B irradiation (280 -315 nm) treatment  
52 has been shown to maintain lime peel colour (Kaewsuksaeng et al. 2011; Srilaong et al.  
53 2011).

54         The recommended storage temperature for limes is 10°C (Burns 2016) and  
55 storing fruit at higher temperatures can accelerate fruit senescence, where the main  
56 deterioration is turning the peel colour from green to yellow. Although citrus fruit only  
57 normally produce only low levels of ethylene, Goldschmidt (1998) suggested that even  
58 these small amounts may play a role in the endogenous regulation of maturation and  
59 senescence in citrus. Ethylene is a ubiquitous in the horticulture supply chain where the  
60 ethylene levels in the supermarkets have been shown to be 0.017-0.035  $\mu\text{L L}^{-1}$  in the  
61 wholesale markets and greater than 0.06  $\mu\text{L L}^{-1}$  and distribution centres (Wills et al.  
62 2000). 1- Methylcyclopropene (1-MCP) treatment has been shown to be very effective  
63 in delaying yellowing and in extending the shelf life of West Indian limes (*Citrus*  
64 *aurantifolia*, Swingle) (Win et al. 2006). They reported that limes treated with 250 or  
65 500 nL L<sup>-1</sup> 1-MCP effectively delayed yellowing for 21 days at ambient storage (24-

66 31°C and 73-81% RH). Also, 1-MCP treatment has also been reported to delay  
67 yellowing in other horticultural produce such as on broccoli, where showed delayed  
68 yellowing during storage after broccoli were exposed to 2.5  $\mu\text{L L}^{-1}$  1-MCP (Xu et al.  
69 2016).

70 The effect of UV-C irradiation combined with 1-MCP treatment followed by  
71 storage in air containing low level ethylene to stimulate the normal supply chain  
72 conditions at 20°C on postharvest senescence of limes was studied in this experiment.  
73 The aim of the experiment was to examine the single and combined effects of UV-C  
74 and 1-MCP on lime quality at 20°C in air containing low levels of ethylene (0.1  $\mu\text{L L}^{-1}$ ).

75

## 76 **Materials and methods**

### 77 **Produce**

78 Commercial green Tahitian limes (*Citrus latifolia*) of uniform colour, shape, and size  
79 and were free from damage were used in this experiment. The experiment was repeated  
80 two times with different batches of fruit with three replicates within each batch.

81

### 82 **1-Methylcyclopropene (1-MCP) and UV-C treatment and storage conditions**

83 The UV-C treatments were conducted using a custom made light proof box fitted with  
84 two germicidal lamps (Sahkyo Denki Co. Ltd G20T10 20 Watt, Low Pressure  
85 Mercury). A SED008/W detector with PIR Irradiance Calibration at 254 nm was used  
86 to monitor UV-C intensity. UV-C intensity was determined prior to treatment by  
87 measuring the light intensity ( $\text{kJm}^{-2}$ ) using an International Light Technologies 1700  
88 series research radiometer. The applied dose ( $\text{kJm}^{-2}$ ) was calculated by multiplying the  
89 emitting UV light intensity with treatment time in seconds. Light intensity was

90 evaluated several times during the experiments to ensure consistent output. The limes  
91 were placed approximately 20 cm from the UV-C light sources on one side then rotated  
92 180°C and exposed again to ensure complete coverage. During the six minute treatment  
93 the samples received 7.2 kJm<sup>-2</sup> of radiation and no increase in peel temperature was  
94 recorded using TinyTag data loggers. UV-C irradiation treatment was carried out at  
95 room temperature (20 ± 1°C) and relative humidity of about 80%, unless otherwise  
96 stated. 1-MCP (0.5 µL L<sup>-1</sup>) was applied in a 60 L sealed drum for 24 hours at 20°C and  
97 85% RH, using SmartFresh™ powder (AgroFresh Solutions Inc., Philadelphia, PA,  
98 USA) containing 0.34% 1-MCP as active ingredient.

99 Control fruits were not treated with UV-C or 1-MCP application, UV-C  
100 application of 7.2 kJm<sup>-2</sup> as a single treatment or was combined with 0.5 µL L<sup>-1</sup> 1-MCP  
101 fumigation. For the combined treatments, 1-MCP fumigation was applied first followed  
102 by UV-C treatment 24 hours later (1-MCP + UV-C). Another treatment, UV-C was  
103 applied first and then 1-MCP was applied 24 hours later (UV-C + 1-MCP). After  
104 treatment, all fruit were stored inside the containers with continuously exposed to air  
105 (less than 0.005 µL L<sup>-1</sup> ethylene) in a flow through system (100 mL min<sup>-1</sup>) at 20°C and  
106 100% RH or stored inside the containers with continuously exposed to 0.1 µL L<sup>-1</sup>  
107 ethylene in a flow through system (100 mL/min) at 20°C 100% RH.

108

#### 109 **Determination of fruits quality attributes**

110 Fruit were removed from storage at 7, 14, 21 and 28 days and assessed for weight loss,  
111 calyx detachment, skin colour, respiration rate, ethylene production, soluble solids  
112 content (SSC), titratable acidity (TA) and overall acceptability.

113           The weight loss percentages were calculated based on the initial weight of the  
114 fruit and weight after storage. Calyx detachment was assessed based on the scoring of  
115 its attachment to the fruit (1) or detachment (0). Peel colour was measured using a  
116 Minolta colorimeter (Minolta CR-400, Osaka) by hue angle value. Before measuring,  
117 the colorimeter was calibrated with a white standard calibrate plate. Each fruit, the hue  
118 value were measured the average of two points from calyx to blossom end.

119           The ethylene production and respiration rate was measured according to  
120 Pristijono (2007), where limes were transferred to a sealed 1500 mL glass jar at 20°C  
121 and after 2 hours incubation , a gas sample (1 mL) was collected in a syringe and the  
122 ethylene and carbon dioxide content were analysed. Ethylene was measured by injecting  
123 a gas sample into a gas chromatograph (Gow-Mac 580, Bridgewater NJ) and expressed  
124 as  $\mu\text{L C}_2\text{H}_4.\text{kg}^{-1}.\text{h}^{-1}$ . Carbon dioxide concentration was measured to within 0.1% using  
125 an ICA40 series low volume gas analysis system (International Controlled Atmosphere  
126 Ltd., Kent, UK) and expressed as  $\text{mL CO}_2.\text{kg}^{-1}.\text{h}^{-1}$ .

127           Soluble solid content (SSC), expressed as °Brix, was measured from the pressed  
128 juice of fruit with a digital refractometer (ATAGO Inc., Bellevue, WA, USA).

129           Titratable acidity (TA), expressed as % citric acid, was determined by titrating 1 mL  
130 juice to pH 8.2 with a 0.1 N NaOH solution using an automatic titrator (Mettler Toledo  
131 T50, Switzerland).

132           The lime overall acceptability index were assessed visually based on the skin  
133 colour, skin glossiness or/and calyx attachment, using the following scores of 1 = severe  
134 degreening or calyx detached; 2 = severe degreening, dull skin or calyx detached; 3 =  
135 slight degreening, shiny skin and calyx detached; 4 = green, shiny skin and calyx intact;  
136 and 5 = fresh as just harvested. The overall acceptability index was calculated according

137 to Wang et al. (2015) with slight modifications. The calculation as overall acceptability  
138 index (%) =  $\sum[(\text{acceptability score}) \times (\text{number of fruit at this level})] / (\text{highest level} \times$   
139  $\text{total number of fruit in the treatment}) \times 100.$

140

#### 141 **Statistical analysis**

142 The experiment was performed in a completely randomized design with three  
143 replications in each of the two batches. The initial colour of the limes of the two batches  
144 were similar, as measured by the hue angle which show no significant differences  
145 ( $p < 0.05$ ) denoting homogeneity in colour between the batches. Therefore the data from  
146 both batches were combined and analysed together for a total of six replicates for the  
147 experiment. Each replication consisted of five treatment units of untreated control  
148 (without UV-C or 1-MCP), UV-C alone, 1-MCP alone, 1-MCP + UV-C and UV-C + 1-  
149 MCP. Each treatment unit consisted of 20 fruits. The two-way ANOVA and the Least  
150 Significance Difference (LSD) tests were conducted using the SAS software (SAS Ver.  
151 9.4, USA). Differences among means were analysed at a significance level of  $p < 0.05$ .

152

#### 153 **Results and discussion**

154 The initial quality of the limes at the beginning of the experiment was excellent with  
155 uniform green peel colour ; hue value of skin  $118.3 \pm 0.3$ , ethylene production rate  
156  $0.014 \pm 0.001 \mu\text{L C}_2\text{H}_4.\text{kg}^{-1}.\text{h}^{-1}$ , respiration rate  $12.18 \pm 0.47 \text{ mL CO}_2.\text{kg}^{-1}.\text{h}^{-1}$ , SSC  $8.4$   
157  $\pm 0.2$  °Brix and TA  $5.86 \pm 0.27$  % citric acid.

158

#### 159 **Calyx abscission**



160 The presence of the calyx (button) on the fruit is a good indicator of quality for many  
161 consumers. The effect of postharvest 1-MCP, UV-C and ethylene treatment on calyx  
162 retention is presented in Table 1, and the results show that in general, calyx detachment  
163 was significantly affected by UV-C, 1-MCP and ethylene treatments .After 21 days  
164 storage at 20°C, the percentage of intact calyx for fruits treated with UV-C combined  
165 with 1-MCP was higher than untreated fruits in both storage atmospheres. Comparing  
166 the different storage atmospheres, fruit treated with the combination UV-C and 1-MCP  
167 and stored in 0.1  $\mu\text{L L}^{-1}$  ethylene had higher calyx retention than fruits stored in air (less  
168 than 0.005  $\mu\text{L L}^{-1}$  ethylene) during storage for 21 days.

169

#### 170 **Weight loss**

171 In general, there was no difference between the different pre-storage treatments on  
172 weight loss from the limes during storage. Limes treated with UV-C and 1-MCP both  
173 separately and in combination did not significantly affect the weight loss during storage  
174 (Table 1). As expected, the different storage atmospheres did not contribute to water  
175 loss for all treatments, as all atmospheres were at 100% RH which maintained fruit  
176 weight during storage. The time in storage was a significant factor affecting weight loss,  
177 where the longer time in storage resulted in the greatest weight loss through respiration  
178 and transpiration.

179

#### 180 **Ethylene production**

181 Limes are classified as a non-climacteric fruit which characteristically do not exhibit  
182 significant a burst of ethylene production after harvest (Burns 2016). Although non-  
183 climacteric fruits do not exhibit any clear increases in ethylene production rates during

184 ripening, in certain cases, exposure to exogenously applied ethylene may stimulate  
185 certain ripening-related processes, such as degreening of citrus fruit (Reid 2002).

186 In this study, untreated fruit produced significant higher in ethylene production  
187 during storage than all other treated fruits (Fig.1). Treating limes with  $7.2 \text{ kJm}^{-2}$  UV-C  
188 alone had the higher ethylene production than other treatments, whilst ethylene  
189 production rates in fruit treated with 1-MCP alone and in combination with UV-C  
190 treatment resulted in low of ethylene production rates (Fig.1). These results show that  
191 UV-C treatment suppressed ethylene production and the additional of 1-MCP further  
192 suppressed ethylene production, regardless the application of 1-MCP prior or after UV-C  
193 treatment. These results also show that UV-C effect associated with the ethylene  
194 synthesis due to UV-C treatment alone without ethylene interference by combined with  
195 1-MCP provided greater effect, especially when treated fruits were stored in ethylene-  
196 free atmosphere.

197 Combining the storage time data, the result showed that storage time  
198 significantly ( $p < 0.05$ ) affected the endogenous ethylene production, where the ethylene  
199 production increased significantly after 7 days storage, and remained at the level of  $0.08$   
200  $\mu\text{L C}_2\text{H}_4.\text{kg}^{-1}.\text{h}^{-1}$  for 28 days storage. Moreover, there was significant difference in the  
201 ethylene production rates between the two storage atmospheres, where fruits were  
202 stored in air produced higher ethylene than fruits were stored at  $0.1 \mu\text{L L}^{-1}$  ethylene  
203 atmosphere, with the overall ethylene production of  $0.074$  and  $0.054 \mu\text{L C}_2\text{H}_4.\text{kg}^{-1}.\text{h}^{-1}$   
204 for fruits that were stored in air and  $0.1 \mu\text{L L}^{-1}$  ethylene, respectively. These results  
205 suggest that exogenous ethylene application ( $0.1 \mu\text{L L}^{-1}$  ethylene) suppressed  
206 endogenous ethylene production rates during storage for 28 days.

207

208 **Skin colour**

209 The most important factor for marketing of Tahitian limes is the retention of the green  
210 colour of peel as this is a key determinant of consumer preference. (Kaewsuksaeng et  
211 al., 2015) Peel colour as measured by hue angle was significantly influenced by storage  
212 time and pre-storage treatment, where both UV-C and 1-MCP treatment applied  
213 separately and in combination maintained green colour of the skin during storage (Fig.  
214 2). UV-C treatment has been reported to delay de-greening of horticultural produce.  
215 For example Costa et al. (2006) showed that broccoli treated with  $10 \text{ kJm}^{-2}$  UV-C  
216 delayed yellowing after storage at  $20^{\circ}\text{C}$  for 6 days. In this experiment, UV-C treated  
217 fruits had significantly higher in hue value (greener peel colour) than untreated fruits.  
218 The retention of peel green colour was significantly greater ( $p < 0.05$ ) when UV-C  
219 treatment was combined with 1-MCP.

220 For the first 14 days storage, there were no significant different between the  
221 treatments, where all fruits had similar green colour. In the later stage of storage, the 1-  
222 MCP treated fruits (alone or in combination with UV-C) maintained peel green colour.  
223 Fruits treated with UV-C alone (without 1-MCP) resulted in quicker yellowing peel  
224 colour than 1-MCP treated fruits included UV-C+1-MCP and 1-MCP+UV-C. This  
225 indicated that although UV-C delayed degreening, this effect was enhanced with 1-  
226 MCP fumigation (either prior or after UV-C treatment). However, 1-MCP treatmet  
227 alone was effctive in maitaining peel colour. The results in agreement with previous  
228 reports by Win et al. (2006) who found that Western Indian limes treated with  $500 \text{ nL L}^{-1}$   
229 <sup>1</sup> 1-MCP retained their green peel (hue angle value 110.7) at 12 days. Other studies have  
230 also been reported that 1-MCP treatment delayed degreening in other horticultural  
231 produce such as on broccoli florets (Gómez-Lobato et al. 2012; Xu et al. 2016).

232 In this study, the highest hue value was obtained by application of 1-MCP prior  
233 UV-C treatment (1-MCP+UVC). The results suggest that the skin degreening may be  
234 partially ethylene dependent since 1-MCP+UV-C treated fruit had low ethylene  
235 production but produced high hue value. These results an agreement with the report by  
236 Barsan et al. (2010) and Kahlau and Bock (2008) who found that tomato skin colour  
237 changes are regulated by ethylene.

238 Comparing the storage conditions, the rate of green colour loss from untreated  
239 peel was relatively high and occurred more greatly in fruits stored in 0.1  $\mu\text{L L}^{-1}$  ethylene  
240 atmosphere (Fig.2). The minimum acceptable hue value for Tahitian limes is 108 (refer  
241 to score 3 for acceptability index). In this study, the lime to reach unacceptable peel  
242 colour was 3 days quicker in fruits stored in 0.1  $\mu\text{L L}^{-1}$  ethylene atmosphere than stored  
243 in air. These results showed that exogenous ethylene affected the peel colour changes  
244 during storage. This result differ with previous reported by Porat et al. (1999) who  
245 reported that exogenous ethylene applied to promote degreening peel colour in citrus.  
246 The result suggests that fruits stored in atmosphere containing 0.1  $\mu\text{L L}^{-1}$  ethylene  
247 continuously affect the treatment of UV-C and 1-MCP both separately and in  
248 combination on degreening of lime peel.

249

## 250 **Respiration rate**

251 The ripening of non-climacteric fruit such as citrus are characterised without any  
252 increase in fruit respiration rate (Eaks 1970). This was also observed in this experiment  
253 (Table 3), where respiration rates across all treatments and storage times ranged from  
254 12.6 to 19.5  $\text{mL CO}_2.\text{kg}^{-1}.\text{h}^{-1}$ . After 7 days storage, the untreated fruit had significantly  
255 higher respiration rates than fruit treated with 1-MCP or 1-MCP+UVC, in both storage

256 atmospheres. These effects remained after 14 days for fruits stored in  $0.1 \mu\text{L L}^{-1}$   
257 ethylene, however, there was no pre-storage treatment effects when the fruit were  
258 stored in air (less than  $0.005 \mu\text{L L}^{-1}$  ethylene) atmosphere. This result was expected,  
259 since if the 1-MCP blocks the ethylene receptor, the respiration remained low for fruits  
260 were stored in  $0.1 \mu\text{L.L}^{-1}$  ethylene atmosphere. For fruits stored in less than  $0.005$   
261  $\mu\text{L.L}^{-1}$ , there was no difference in respiration rate between untreated and all treated  
262 fruits. These results suggest that the respiration increased with the presence of ethylene.

263         Respiration rate was not greatly affected by UV-C treatment apart from a  
264 significant decrease in rate after treated fruits were stored for 14 days in air at  $20^{\circ}\text{C}$  with  
265  $13.74 \text{ ml CO}_2.\text{kg}^{-1}.\text{h}^{-1}$ . While UV-C treated fruits were store in  $0.1 \mu\text{L.L}^{-1}$  ethylene, the  
266 respiration rate was significantly lower than untreated limes, however these effects  
267 reduced over the storage time. Even though the effects of UV-C treatment alone on  
268 respiration rate were not as marked as the effect of ethylene production, these results  
269 suggest that UV-C treatment combined with 1-MCP followed by storage in air  
270 containing  $0.1 \mu\text{L.L}^{-1}$  ethylene at  $20^{\circ}\text{C}$  maintained limes quality by maintaining  
271 respiration rate during storage as a natural ripening of citrus fruit.

272

### 273 **SSC, TA and SSC/TA ratio**

274 UV-C treatment has been reported to influence the SSC or TA in a range of horticultural  
275 produce. For example Charles et al. (2016) reported that tomatoes treated with  $3.7 \text{ kJm}^{-2}$   
276 UV-C followed by storage at  $15^{\circ}\text{C}$  for 15 days resulted in lower sugar content and  
277 higher in acid titre than untreated fruits. The results from this study showed that in  
278 general SSC and TA were not affected by UV-C treatment alone or in combination with  
279 1-MCP (Table2). These results are consistent with previous reports that showed

280 exposure to 1-MCP did not affect internal properties (SSC and TA) in citrus fruit (Dou  
281 et al. 2005; Kluge et al. 2003; Porat et al. 1999; Salvador et al. 2006).

282 The SSC/TA ratio is an important parameter related with quality characteristics  
283 of citrus fruits (Barros et al. 2012). In this study, comparing the storage conditions,  
284 there was no difference in SSC, TA and SSC/TA ratio between limes that were stored in  
285 air (less than  $0.005 \mu\text{L L}^{-1}$ ) and  $0.1 \mu\text{L L}^{-1}$  ethylene atmospheres. These results suggest  
286 that UV-C treatment alone or in combination with 1-MCP, followed by storage under  
287 low level ethylene can be applied without affecting the SSC or TA. Thus, UV-C alone  
288 or in combination with 1-MCP is a potential postharvest treatment for the maintaining  
289 of limes' quality during storage in actual supply chain conditions.

290

### 291 **Acceptability index**

292 The overall cosmetic acceptability of the limes index were assessed visually based on  
293 the skin colour, skin glossiness or/and calyx intact. The effect of UV-C and 1-MCP both  
294 separately or in combination is presented in Table 3 and the results show that fruit  
295 treated with UV-C and 1-MCP alone or in combination had higher overall acceptability  
296 than untreated fruits in both storage atmospheres.

297 Within the treated fruit, UV-C treatment resulted in fruit with significantly  
298 lower acceptability index than fruits treated by 1-MCP alone or in combination with  
299  $7.2 \text{ kJm}^{-2}$  UV-C after 21 days storage in both storage atmospheres. The higher  
300 acceptability index during the earlier stages of storage (up to 21 days), may be  
301 associated with the peel colour, since after 21 days storage, UV-C treated limes were  
302 more yellow (lower hue angle). These results show that limes treated with UV-C

303 maintained a better acceptability after 21 days storage, the greater acceptability index  
304 when combined with 0.5  $\mu\text{L L}^{-1}$  1-MCP prior or after UV-C treatment.

305

### 306 **Conclusions**

307 Our study showed the application of 7.2  $\text{kJm}^{-2}$  UV-C and 0.5  $\mu\text{L L}^{-1}$  1-MCP separately  
308 or in combination, followed by storage at 20°C in low level of ethylene atmosphere  
309 improved lime fruit quality compared to untreated fruit. The UV-C treatment alone  
310 improved lime fruit quality by delaying peel yellowing and this effect was greater when  
311 combined with 1-MCP. There was no significant difference effect of 1-MCP applied  
312 prior or after UV-C treatment on lime quality. The application UV-C and 1-MCP did  
313 not affect weight loss, SSC nor TA. Overall, the UV-C treatment combined with 1-  
314 MCP resulted in improved fruit quality by delaying the peel degreening, maintaining the  
315 attachment of the calyx, maintained low ethylene production and improved the  
316 acceptability index. More study is required to assess the effect of application of UV-C  
317 combined with 1-MCP, followed by storage in different temperatures (such as 10°C) to  
318 determine if the mode of action of UV-C is similar with this study.

319

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325

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419

420 **Table 1.** Weight loss and calyx intact percentage of limes after treated with UV-C

421 and/or 1-MCP, followed by storage up to 28 days at 20°C.

422

Storage / Treatments	Weight loss (%)				Calyx intact (%)			
	day 7	day 14	day 21	day 28	day 7	day 14	day 21	day 28
<i>&lt; 0.005 μL.L<sup>-1</sup> ethylene</i>								
Control	0.3 <sup>a</sup>	0.3 <sup>ab</sup>	0.5 <sup>a</sup>	0.7 <sup>a</sup>	79 <sup>a</sup>	67 <sup>a</sup>	75 <sup>a</sup>	58 <sup>a</sup>
1-MCP	0.2 <sup>a</sup>	0.4 <sup>a</sup>	0.5 <sup>a</sup>	0.7 <sup>a</sup>	96 <sup>b</sup>	92 <sup>b</sup>	88 <sup>a</sup>	83 <sup>ab</sup>
UVC	0.2 <sup>a</sup>	0.4 <sup>a</sup>	0.5 <sup>a</sup>	0.6 <sup>a</sup>	96 <sup>b</sup>	96 <sup>b</sup>	88 <sup>a</sup>	75 <sup>ab</sup>
1-MCP+UVC	0.2 <sup>a</sup>	0.3 <sup>ab</sup>	0.5 <sup>a</sup>	0.6 <sup>a</sup>	100 <sup>b</sup>	92 <sup>b</sup>	92 <sup>b</sup>	92 <sup>ab</sup>
UVC+1-MCP	0.2	0.2 <sup>b</sup>	0.5 <sup>a</sup>	0.7 <sup>a</sup>	100 <sup>b</sup>	92 <sup>b</sup>	92 <sup>b</sup>	83 <sup>a</sup>
<i>0.1 μL.L<sup>-1</sup> ethylene</i>								
Control	0.2 <sup>a</sup>	0.3 <sup>a</sup>	0.5 <sup>a</sup>	0.8 <sup>a</sup>	88 <sup>b</sup>	71 <sup>a</sup>	88 <sup>b</sup>	79 <sup>ab</sup>
1-MCP	0.2 <sup>a</sup>	0.3 <sup>a</sup>	0.4 <sup>b</sup>	0.6 <sup>b</sup>	100 <sup>b</sup>	96 <sup>b</sup>	92 <sup>a</sup>	79 <sup>ab</sup>
UVC	0.2 <sup>a</sup>	0.4 <sup>a</sup>	0.5 <sup>a</sup>	0.6 <sup>b</sup>	100 <sup>b</sup>	96 <sup>b</sup>	71 <sup>b</sup>	75 <sup>b</sup>
1-MCP+UVC	0.2 <sup>a</sup>	0.2 <sup>a</sup>	0.5 <sup>a</sup>	0.6 <sup>b</sup>	100 <sup>b</sup>	100 <sup>b</sup>	100 <sup>a</sup>	79 <sup>ab</sup>
UVC+1-MCP	0.2 <sup>a</sup>	0.3 <sup>a</sup>	0.5 <sup>a</sup>	0.6 <sup>b</sup>	100 <sup>b</sup>	100 <sup>b</sup>	100 <sup>a</sup>	92 <sup>a</sup>

Values are the mean of 6 replicates. Letters indicate mean values at the same columns, treatments and storage time that are statistically different (P<0.05)

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425

426 **Table 2.** Soluble solids content (SSC) and titratable acidity (TA) of limes after treated  
 427 with UV-C and/or 1-MCP, followed by storage up to 28 days at 20°C.

Storage / Treatments	SSC (°Brix)				TA (% citric acid)			
	day 7	day 14	day 21	day 28	day 7	day 14	day 21	day 28
<i>&lt; 0.005 μL.L<sup>-1</sup> ethylene</i>								
Control	8.5 <sup>a</sup>	8.2 <sup>a</sup>	8.8 <sup>ab</sup>	8.9 <sup>a</sup>	6.28 <sup>a</sup>	6.40 <sup>a</sup>	6.54 <sup>a</sup>	6.60 <sup>a</sup>
1-MCP	8.8 <sup>a</sup>	8.9 <sup>b</sup>	8.9 <sup>a</sup>	8.8 <sup>a</sup>	6.37 <sup>a</sup>	6.35 <sup>a</sup>	6.69 <sup>a</sup>	6.60 <sup>a</sup>
UVC	8.7 <sup>a</sup>	8.9 <sup>b</sup>	8.4 <sup>b</sup>	8.9 <sup>a</sup>	6.65 <sup>a</sup>	6.36 <sup>a</sup>	6.53 <sup>a</sup>	6.56 <sup>a</sup>
1-MCP+UVC	8.5 <sup>a</sup>	8.7 <sup>ab</sup>	8.7 <sup>ab</sup>	8.7 <sup>a</sup>	6.45 <sup>a</sup>	6.00 <sup>a</sup>	6.37 <sup>a</sup>	6.50 <sup>a</sup>
UVC+1-MCP	9.0 <sup>a</sup>	9.2 <sup>b</sup>	8.9 <sup>a</sup>	9.1 <sup>a</sup>	6.44 <sup>a</sup>	6.18 <sup>a</sup>	6.35 <sup>a</sup>	6.75 <sup>a</sup>
<i>0.1 μL.L<sup>-1</sup> ethylene</i>								
Control	8.6 <sup>a</sup>	8.7 <sup>a</sup>	8.7 <sup>a</sup>	8.8 <sup>a</sup>	6.28 <sup>a</sup>	6.43 <sup>a</sup>	6.48 <sup>a</sup>	6.53 <sup>a</sup>
1-MCP	8.5 <sup>a</sup>	8.8 <sup>a</sup>	8.7 <sup>a</sup>	9.0 <sup>a</sup>	6.37 <sup>a</sup>	6.27 <sup>a</sup>	6.54 <sup>a</sup>	6.40 <sup>a</sup>
UVC	8.7 <sup>a</sup>	8.9 <sup>a</sup>	8.9 <sup>a</sup>	8.9 <sup>a</sup>	6.34 <sup>a</sup>	6.52 <sup>a</sup>	6.15 <sup>a</sup>	6.66 <sup>a</sup>
1-MCP+UVC	8.8 <sup>a</sup>	9.0 <sup>a</sup>	8.7 <sup>a</sup>	9.0 <sup>a</sup>	6.33 <sup>a</sup>	6.61 <sup>a</sup>	6.82 <sup>a</sup>	6.44 <sup>a</sup>
UVC+1-MCP	8.8 <sup>a</sup>	9.0 <sup>a</sup>	8.7 <sup>a</sup>	9.0 <sup>a</sup>	6.36 <sup>a</sup>	6.47 <sup>a</sup>	6.45 <sup>a</sup>	6.64 <sup>a</sup>

Values are the mean of 6 replicates. Letters indicate mean values at the same columns, treatments and storage time that are statistically different (P<0.05)

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429

430 **Table 3.** Respiration rate and acceptability index of limes after treated with UV-C

431 and/or 1-MCP, followed by storage up to 28 days at 20°C.

432

Storage / Treatments	Respiration rate (mlCO <sub>2</sub> .kg <sup>-1</sup> .hr <sup>-1</sup> )				Acceptability index (%)			
	day 7	day 14	day 21	day 28	day 7	day 14	day 21	day 28
<u>&lt; 0.005 μL.L<sup>-1</sup> ethylene</u>								
Control	18.61 <sup>a</sup>	14.78 <sup>a</sup>	16.82 <sup>a</sup>	18.65 <sup>a</sup>	60 <sup>a</sup>	43 <sup>a</sup>	33 <sup>c</sup>	22 <sup>c</sup>
1-MCP	13.68 <sup>b</sup>	13.83 <sup>a</sup>	15.45 <sup>a</sup>	16.00 <sup>ab</sup>	74 <sup>b</sup>	68 <sup>b</sup>	67 <sup>a</sup>	43 <sup>a</sup>
UVC	14.66 <sup>ab</sup>	13.74 <sup>a</sup>	15.73 <sup>a</sup>	16.88 <sup>ab</sup>	79 <sup>b</sup>	66 <sup>b</sup>	50 <sup>b</sup>	38 <sup>b</sup>
1-MCP+UVC	13.98 <sup>b</sup>	13.51 <sup>a</sup>	14.12 <sup>a</sup>	13.95 <sup>b</sup>	77 <sup>b</sup>	75 <sup>b</sup>	64 <sup>a</sup>	43 <sup>a</sup>
UVC+1-MCP	15.19 <sup>ab</sup>	13.89 <sup>a</sup>	15.23 <sup>a</sup>	16.05 <sup>ab</sup>	85 <sup>b</sup>	77 <sup>b</sup>	68 <sup>a</sup>	43 <sup>a</sup>
<u>0.1 μL.L<sup>-1</sup> ethylene</u>								
Control	19.06 <sup>a</sup>	16.84 <sup>a</sup>	16.69 <sup>a</sup>	19.46 <sup>a</sup>	54 <sup>a</sup>	35 <sup>c</sup>	30 <sup>c</sup>	23 <sup>c</sup>
1-MCP	13.80 <sup>b</sup>	13.57 <sup>b</sup>	15.52 <sup>a</sup>	17.37 <sup>ab</sup>	78 <sup>b</sup>	66 <sup>b</sup>	58 <sup>a</sup>	39 <sup>ab</sup>
UVC	14.98 <sup>b</sup>	13.66 <sup>b</sup>	15.53 <sup>a</sup>	17.42 <sup>ab</sup>	80 <sup>b</sup>	68 <sup>ab</sup>	48 <sup>b</sup>	34 <sup>bc</sup>
1-MCP+UVC	14.10 <sup>b</sup>	12.63 <sup>b</sup>	15.37 <sup>a</sup>	15.32 <sup>b</sup>	77 <sup>b</sup>	73 <sup>ab</sup>	63 <sup>a</sup>	51 <sup>a</sup>
UVC+1-MCP	17.88 <sup>ab</sup>	14.73 <sup>ab</sup>	15.60 <sup>a</sup>	18.35 <sup>a</sup>	81 <sup>b</sup>	77 <sup>a</sup>	62 <sup>a</sup>	45 <sup>ab</sup>

Values are the mean of 6 replicates. Letters indicate mean values at the same columns, treatments and storage time that are statistically different (P<0.05)

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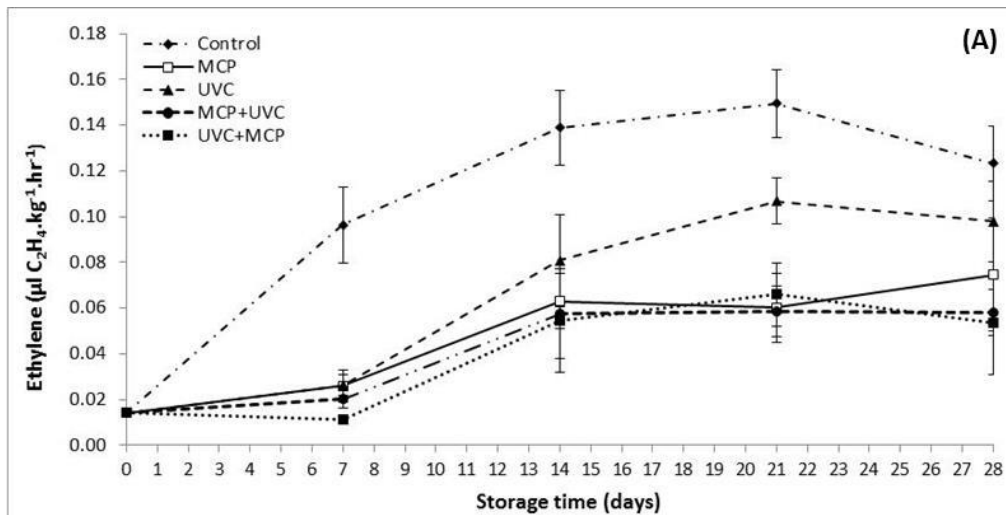
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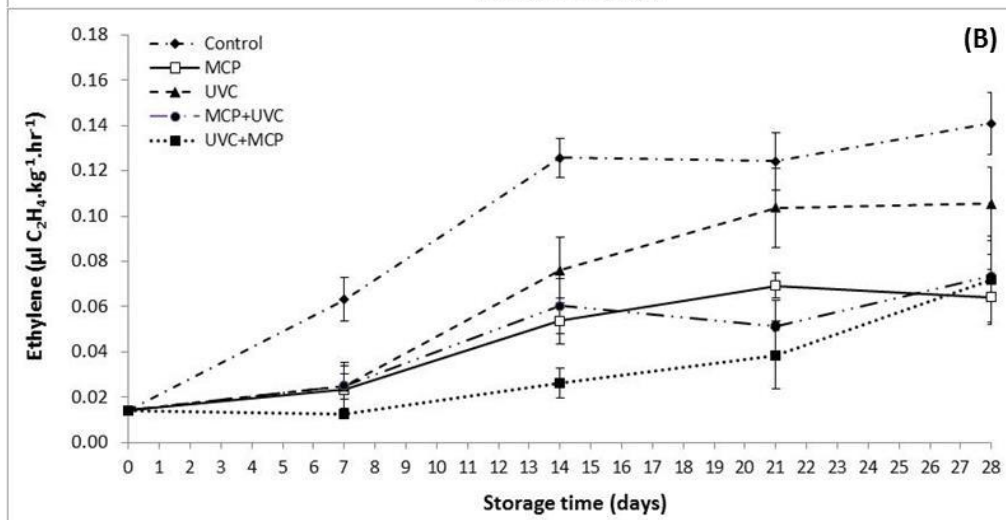
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**Figure 1** Ethylene production of limes after treated with UV-C and/or 1-MCP,

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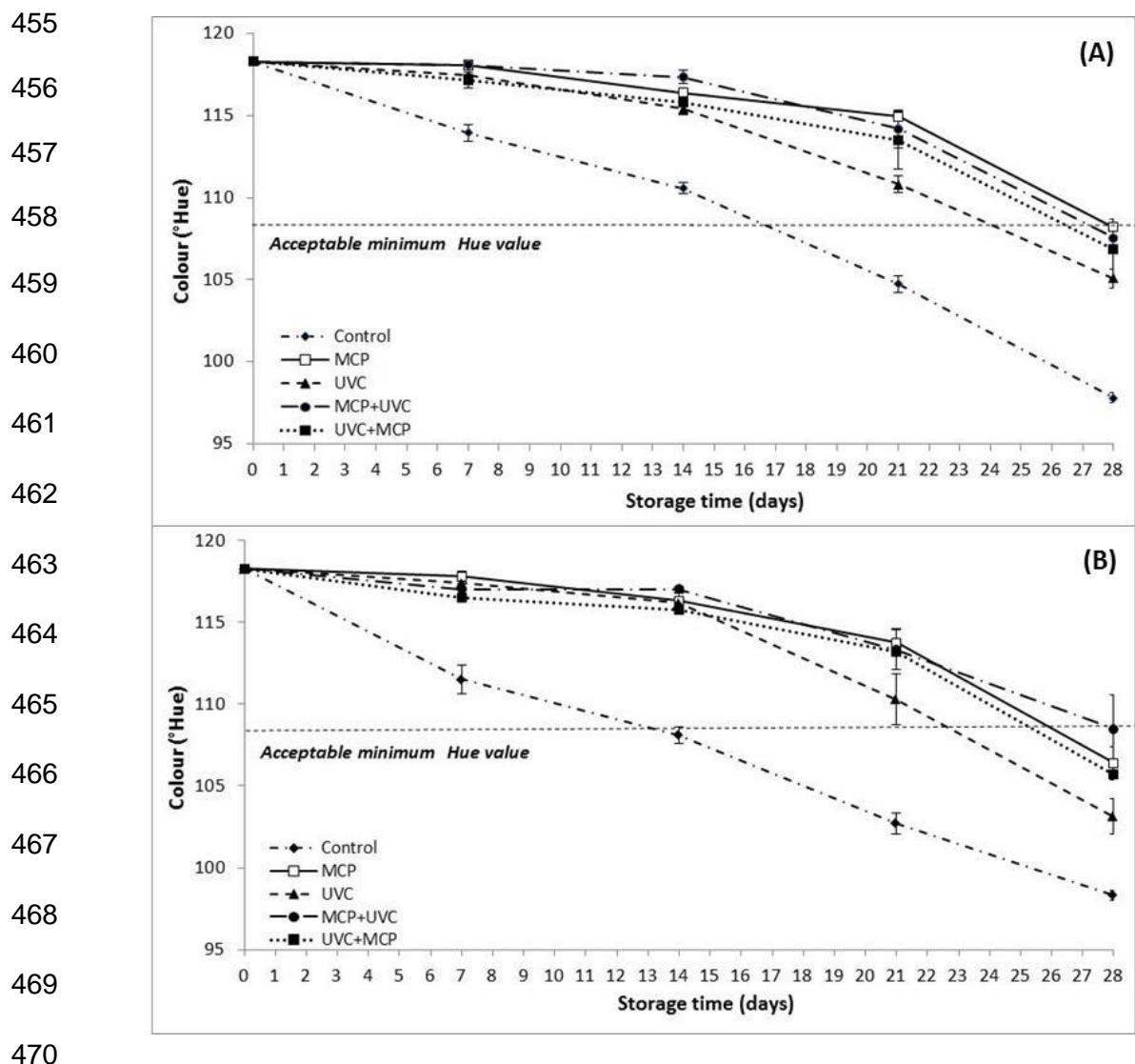
followed by storage in air containing (A)  $< 0.005 \mu\text{L.L}^{-1}$  ethylene and (B)  $0.1 \mu\text{L.L}^{-1}$

452

ethylene at  $20^\circ\text{C}$ .

453

454



471 **Figure 2** Peel colour (°Hue) of limes after treated with UV-C and/or 1-MCP, followed  
 472 by storage in air containing (A)  $< 0.005 \mu\text{L.L}^{-1}$  ethylene and (B)  $0.1 \mu\text{L.L}^{-1}$  ethylene at  
 473  $20^\circ\text{C}$ .  
 474