

the vehicle [1]. Additionally, the use of a preconditioned battery as heat source could further improve the efficiency of the heat pump system [2]. The paper discusses simulation results, where the CRU operates in heat pump mode and uses the ambient air or a preconditioned battery as heat source in order to heat up the cabin of an A-segment vehicle.

II. SIMULATION MODELS AND BOUNDARY CONDITIONS

In heat pump mode the CRU, which uses a natural refrigerant, transfers heat from a heat source to the passenger cabin, that is the heat sink. In the present paper the simulation results of the following two use cases are shown:

- 1) The ambient air as heat source
- 2) A preconditioned battery as heat source

These two cases have been modeled using the Software Dymola and the “AirConditioning Library” (Version 1.9) [3]. Figure 2 shows the simulation model of the first case, where the “cold coolant circuit” of the CRU is connected with the ambient heat exchanger (AHX) and the “warm coolant circuit” with the cabin. The CRU model itself consists of a compressor, two plate heat exchangers (refrigerant-coolant) and an expansion valve. Known geometries of heat exchangers for an A-segment vehicle and the performance curves of pumps were used for the parameterization of the component models. As coolant a 50 % glycol/water mixture was assumed. Also the simple cabin model was parameterized with known values for an A-segment vehicle. Via a PID-controller the compressor speed of the CRU was controlled to reach an air temperature entering the cabin of 50 °C.

For the second use case the model of the ambient heat exchanger was replaced by a (thermal) battery model, that represents the thermal mass of the battery as well as the coolant side pressure drop. A battery weight of 175 kg with an average heat capacity of 0.7 kJ/kgK was assumed. The boundary conditions for the two use cases for the simulated heat up (fresh air mode) of the cabin at -10 °C ambient temperature are shown in Table 1.

TABLE 1: BOUNDARY CONDITIONS FOR THE CONDUCTED SIMULATIONS

Ambient Temperature [°C]	-10
Relative Humidity [%]	90
Air Flow Heater [kg/h]	250
Air Flow AHX [kg/h]	2000
Volume Flow Heater @+70 °C [l/min]	10
Volume Flow AHX @-20 °C [l/min]	4
Volume Flow Battery @+20 °C [l/min]	7

The COP for the heat pump has been calculated according to Eq. 1, where the heating capacity was determined by Eq. 2.

$$COP_{heat_pump} = \frac{\dot{Q}_{heater}}{P_{el_comp}} \quad \text{Eq-1}$$

$$\dot{Q}_{heater} = \dot{m}_c c_p (T_{heater_in} - T_{heater_out}) \quad \text{Eq-2}$$

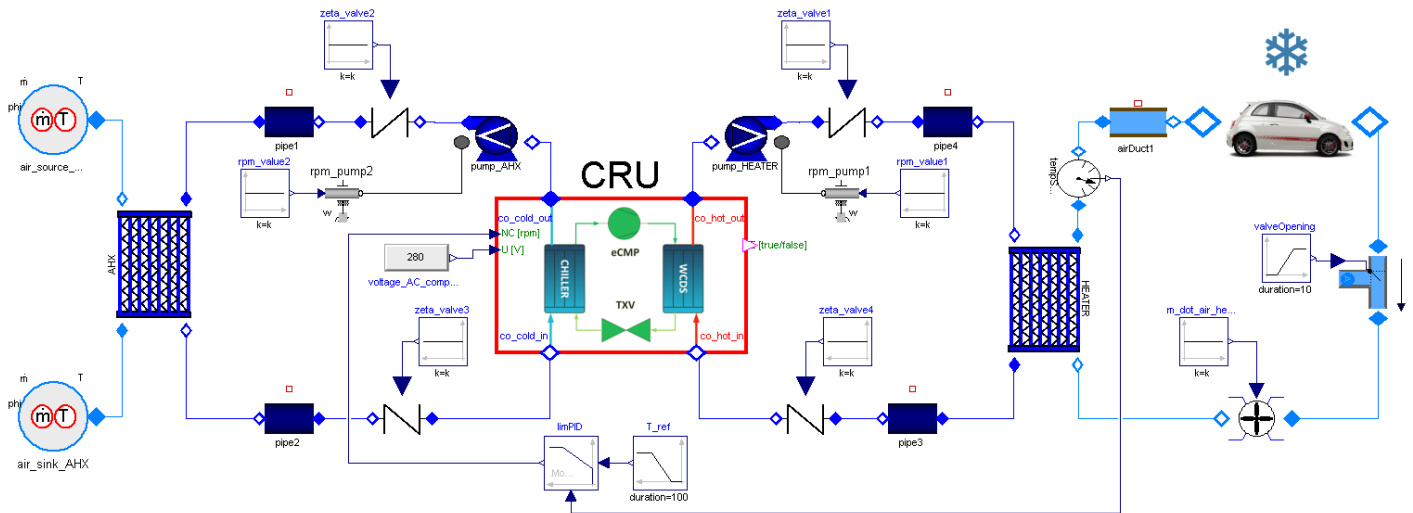


Fig. 2: Simulation model of the compact refrigeration unit and the connected coolant circuits, using the ambient air as heat source

The electric energy of the compressor was calculated by the integration of the compressor power (Eq. 3).

$$E_{el_comp} = \int P_{el_comp} dt \quad \text{Eq-3}$$

III. SIMULATION RESULTS

Fig. 3 shows a comparison of the air temperature entering the cabin and the average cabin temperature for the two simulated cases with the ambient air and the battery as heat source. It can be seen that an almost similar heat up behavior could be achieved, which enables a fair comparison of both cases. The cabin temperature reaches almost 20 °C at the end of the simulated 20 min.

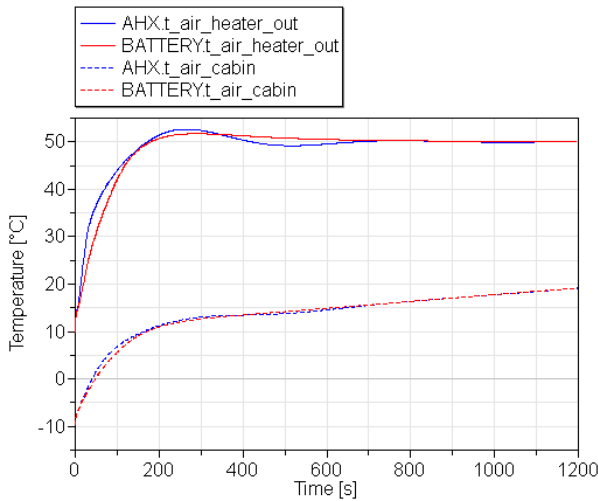


Fig. 3: Comparison of air temperatures entering the cabin and average cabin temperature for the two simulated cases

Fig. 4 shows a comparison of the suction and discharge pressures for both cases.

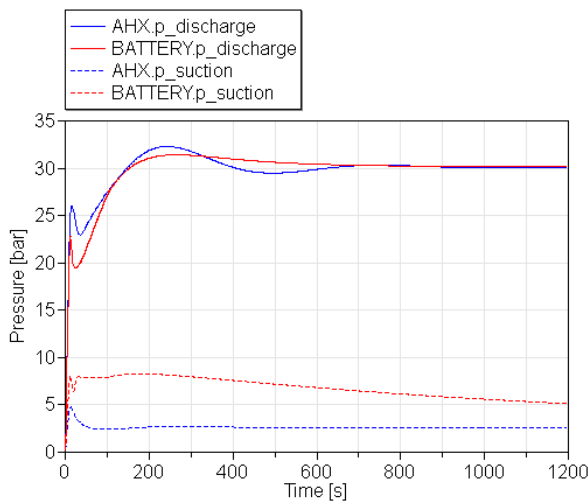


Fig. 4: Comparison of suction and discharge pressures for the two simulated cases

It can be seen that the suction pressure is significantly higher when the (warm) battery is used as heat source compared to the case with ambient air (8.4 compared to 2.8 bar after 200 s). This leads to a much lower (average) compressor speed (Fig. 5) where the battery is used as heat source (approximately 2600 rpm), compared to the case where the ambient air is used as heat source (approximately 7000 rpm in average and for the heat up at the beginning the max. speed of 8580 is needed).

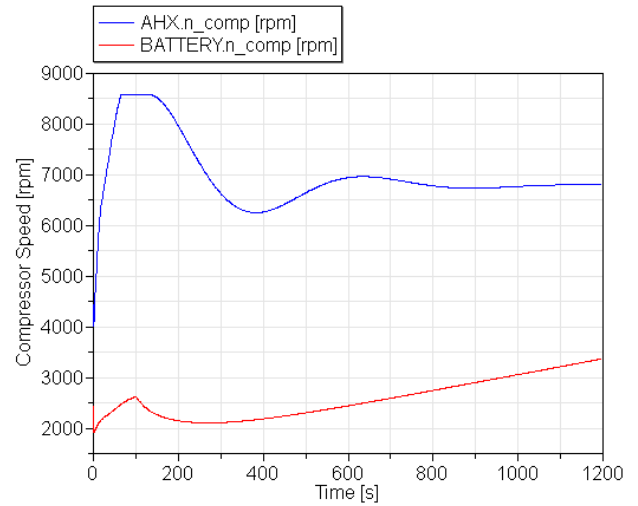


Fig. 5: Comparison of compressor speed for the two simulated cases

Further, also due to the lower (advantageous) pressure ratio the compressor power in the case where the battery is used as heat source is significantly lower and the resulting COP higher (Fig. 6). An average COP of 2.1 can be reached with the battery as heat source (average compressor power 2.0 kW) compared to 1.1 with the ambient air as heat source (average compressor power 3.8 kW).

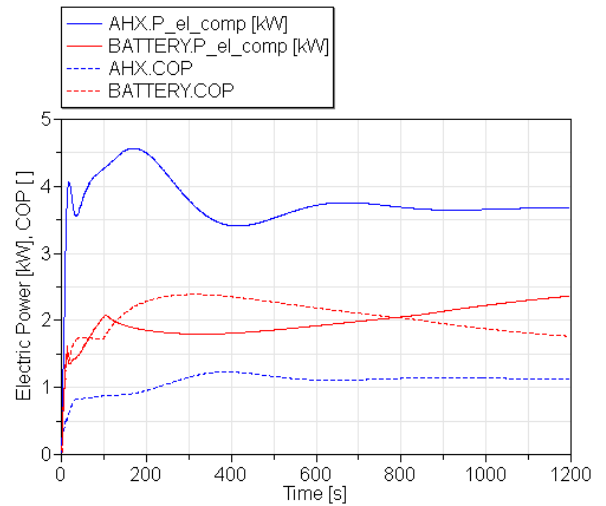


Fig. 6: Comparison of compressor power and resulting COP for the two simulated cases

When the battery is used as heat source, the COP decreases with the battery temperature. Fig. 7 shows the decrease of the battery temperature, starting at 35 °C (preconditioned). During the 20 min heat pump operation the temperature decreases to roughly 13 °C.

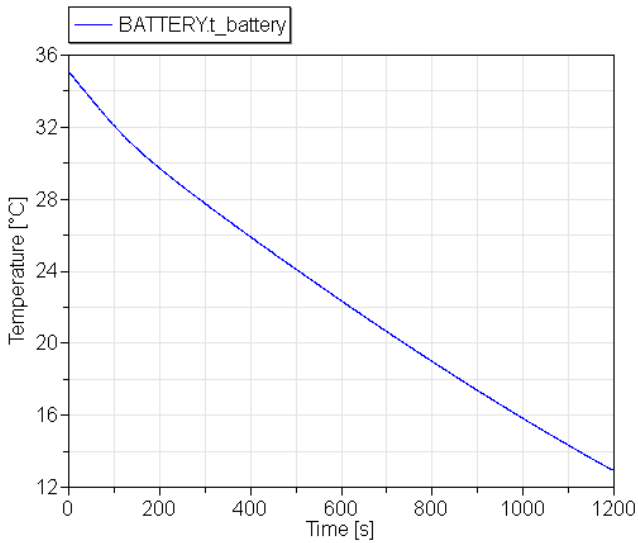


Fig. 7: Decrease of battery temperature during heat pump operation

A comparison of the used energy for the heat up of the cabin to 20 °C (Fig. 8) shows a decrease from 1.26 kWh using the ambient air as heat source to 0.66 kWh (-48 %) using the (preconditioned) battery as heat source.

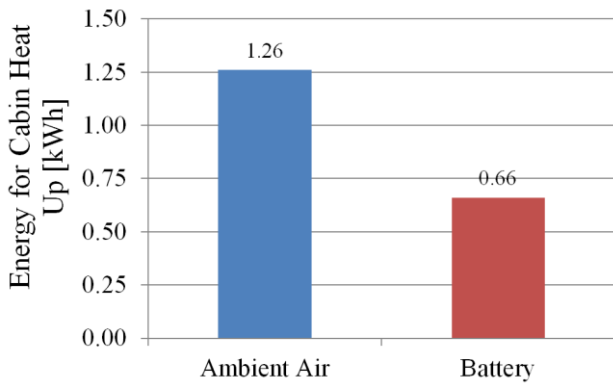


Fig. 8: Comparison of used electric energy for reaching a cabin temperature of 20 °C for the two simulated cases

IV. CONCLUSION

The paper was aimed at comparing two different heat pump operation modes using a compact refrigeration unit, which redirects the heat flows in the electric vehicle.

In the first simulated use case the ambient air was used as heat source via an ambient heat exchanger. In the second use case a preconditioned battery acted as heat source.

The simulation results for a cabin heat up to 20 °C in roughly 20 min showed relevant advantages in terms of energy consumption for the second use case (battery as heat source). The higher suction pressure (8.3 compared to 2.7 bar after 200 s) compared to the case with the ambient air as heat source enables the use of lower compressor speeds (2600 compared to 7000 rpm). Additionally, also due to a lower pressure ratio of the electric compressor the operation point of the heat pump system is much more efficient. This leads to a significantly lower average compressor power (approximately 2.0 instead of 3.8 kW) and a decrease of energy consumption from 1.26 to 0.66 kWh (-48 %). The battery temperature decreases during these 20 min from 35 °C (preconditioned) to 13 °C, which is still acceptable in terms of battery thermal management.

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