



Optimal Design of the Band Structure for Beam Lattice Metamaterials

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Sonic or acoustic metamaterials may offer a mechanically robust and highly customizable solution to open large band gaps in the low-frequency dispersion spectrum of beam lattice materials. Achieving the largest possible stop bandwidth at the lowest possible center frequency may be a challenging multi-objective optimization issue. The paper presents a first effort of analysis, systematization and synthesis of some recent multi-disciplinary studies focused on the optimal spectral design of beam lattice materials and metamaterials. The design parameter vector is a finite set including all the microstructural properties characterizing the periodic material and the local resonators. Numerical algorithms are employed as leading methodology for solving various instances of the optimization problem. Methodological alternatives, based on perturbation methods and computational modeling, are also illustrated. Some optimal results concerning the dispersion spectrum of hexachiral, tetrachiral and anti-tetrachiral materials and metamaterials are summarized. The concluding remarks are accompanied by preliminary ideas to overcome some operational issues in solving the optimization problem.

Keywords: architected materials, wave propagation, dispersion properties, band gaps, local resonators, acoustic metamaterials

1. INTRODUCTION

An increasing research attention is being currently paid to the characterization of the acoustic properties of periodic materials with beam lattice microstructure. In particular, several studies have been developed to parametrically assess the dispersion relations governing the free propagation of elastic waves (Phani et al., 2006; Spadoni et al., 2009; Paggi, 2010; Tee et al., 2010; Colquitt et al., 2011; Tie et al., 2013; Reda et al., 2016; Amendola et al., 2018; Bordiga et al., in press), as well as the associated transfer of mechanical energy (Langley, 1994, 1995, 1996; Bacigalupo and Lepidi, 2018). An objective of major theoretical interest for engineering applications, including for instance wave trapping, vibration shielding, noise silencing and invisibility cloaking, is the realization of phononic filters by designing and optimizing the stop bands of the frequency spectrum. Specifically, since the intrinsic dissipation of conventional materials is inherently weak in the low-frequency range, the achievement of a spectral band gap with the highest amplitude at the lowest center frequency motivates several scientific studies focused on beam lattice materials (Martinsson and Movchan, 2003; Ruzzene et al., 2003; Spadoni et al., 2009; Celli and Gonella, 2014; Wang et al., 2015; Ronellenfitsch et al., 2018).

Sonic or acoustic metamaterials offer a mechanically robust and highly customizable solution to open band gaps in the dispersion spectrum of beam lattice materials, without compromising the load bearing capacity given by the microstructural stiffness. The working principle of an acoustic metamaterial (also known as elastic or inertial metamaterial) is the dynamic interaction

between the periodic material and auxiliary oscillators (*local resonators*) elastically connected to the cellular microstructure (Liu et al., 2000, 2005; Huang et al., 2009; Mei et al., 2012; Zhu et al., 2012; Krushynska et al., 2014, 2017). The band gap is opened by a localized mode and is approximately centered around the natural frequency of the local resonator. Although tuning the oscillator frequency with the desired center frequency may appear a straightforward operation, targeting the lowest possible center frequency and achieving the largest possible bandwidth is a challenging multi-objective optimization issue. The optimal solution must be sought for in a properly-bounded multi-dimensional space of the mechanical parameters describing the periodic microstructure and the resonators. In this respect, extra difficulties can be actually represented by the boundaries imposed to the admissible ranges of the mechanical parameters by geometrical and physical constraints. The parametric optimization is usually tackled by numerically maximizing a multi-variable multi-objective function defined to the purpose (Wang et al., 2015, 2016; Bacigalupo et al., 2016b, 2017). Alternative approaches can be based on the analytical—although asymptotically approximate—solution of an inverse spectral problem (Lepidi and Bacigalupo, 2018b).

The present paper represents a first effort of multi-disciplinary analysis, systematization and synthesis of several analytical formulations and numerical results achieved by the authors in recent studies on the optimal spectral design of beam lattice materials and metamaterials. The mechanical formulations are primarily based on lagrangian models, while the methodologies range from the asymptotic techniques and computational approaches commonly used in structural and solid dynamics to the numerical algorithms typically employed in operational research, non-linear programming and passive control theory. First, a dynamic linear model suited to parametrically describe the free propagation of elastic waves in non-dissipative beam lattice materials and acoustic metamaterials is presented (section 2). Second, an optimization problem for the search of full and partial band gaps with the largest amplitude and lower center frequency is stated. A solution strategy based on an iterative algorithm and a quasi-random initialization is outlined (section 3). Therefore, some optimal results concerning the dispersion spectrum of hexachiral, tetrachiral and anti-tetrachiral materials and metamaterials are summarized (section 4). Some complementary findings achievable by means of perturbation methods and computational modeling are also illustrated, as design alternatives to numerical optimization for specific targets (section 5). Concluding remarks and some possible future developments are finally pointed out.

2. BEAM LATTICE MODEL

Focusing on the microscopic scale, cellular metamaterials characterized by a periodic cell, fully tiling a two-dimensional infinite domain, are considered. A beam lattice model is formulated to describe the linear elasto-dynamic response of the periodic cell, which can be featured by either chiral or antichiral topologies (**Figure 1**). The internal structure, or *microstructure*,

of the elementary cell is typically composed by circular rings connected by tangent ligaments (upper part of **Figure 2**). The *rolling-up* mechanism, responsible for the auxetic behavior, consists in the same-sign (chiral) or opposite-sign (antichiral) rotations developed by any pair of adjacent disks, if the cell is stretched along certain directions.

A rigid body model is adopted for all the massive and highly-stiff rings, possessing mean diameter D . The small ring width S is considered a free parameter, allowing the independent assignment of the rigid body mass M and moment of rotational inertia J . A linear, extensible, unshearable model of massless beam is employed for all the light, flexible, and slender ligaments, in the small-deformation range. The beam-ring connections are ideally supposed to realize perfectly-rigid joints. By virtue of the geometric periodicity, the cell boundary usually crosses the midspan—and halves the natural length—of all the inter-cellular ligaments. Assuming the same linear elastic material (with Young's modulus E) and cross-section shape (with area A and second area moment I) for each ligament, all the beams have identical extensional rigidity EA and flexural rigidity EI . The effects of a homogeneous soft matrix, which may likely embed the microstructure, are neglected as first approximation.

Moving from this general microstructural layout, acoustic metamaterials can be realized by supplying each ring with a light soft annular filler, hosting a central heavy circular inclusion, serving as inertial resonator with adjustable mechanical properties. All the inclusions are modeled as rigid disks, co-centered with the respective housing rings, with body mass M_r and moment of rotational inertia J_r . As long as the internal (local) coupling provided by the filler can be assumed linearly elastic, the ring-resonator differential displacements are affected by equivalent translational and rotational stiffnesses (Bacigalupo and Gambarotta, 2016). Therefore, the local (translational and rotational) motion of each resonator is essentially characterized by its natural frequencies Ω_r and Ω_θ .

Introducing certain quantities as known dimensional references for the space (i.e., the characteristic length L of the periodic cell), a suited minimal-dimension vector $\boldsymbol{\mu}_s$ of independent non-dimensional parameters, sufficient to describe the inertial, elastic and geometric properties of the periodic cell, can be introduced. Together with these microstructural parameters, the acoustic metamaterials are further characterized by a vector $\boldsymbol{\mu}_r$ of additional non-dimensional parameters, describing the dynamic properties of the local resonators. Therefore, the vector $\boldsymbol{\mu} = (\boldsymbol{\mu}_s, \boldsymbol{\mu}_r)$ can be defined to collect all the mechanical parameters. In the absence of resonators, it is understood that $\boldsymbol{\mu} = \boldsymbol{\mu}_s$.

2.1. Equations of Motion

According to the mechanical assumptions, the linear dynamics of the elementary cell is governed by a multi-degrees-of-freedom lagrangian model, referred to a set of N configurational nodes, pointed by the position vectors \mathbf{x}_i (with $i = 1, \dots, N$) in the natural configuration (see the lower part of **Figure 2**). The actual configuration of the i -th node is described by three time-dependent non-dimensional components of motion, corresponding to the horizontal displacement u_i , the vertical

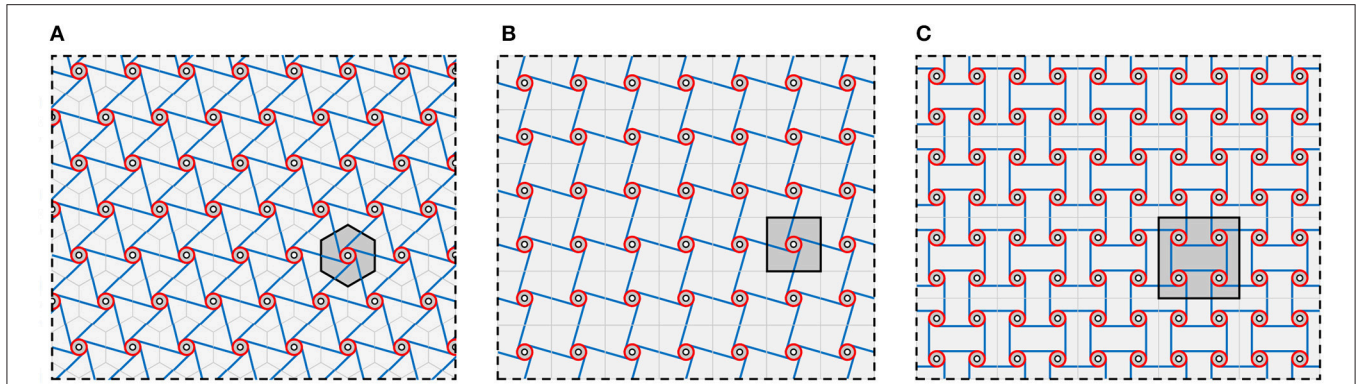


FIGURE 1 | Acoustic metamaterials characterized by periodic microstructure and different cell topologies: **(A)** hexachiral, **(B)** tetrachiral, **(C)** anti-tetrachiral.

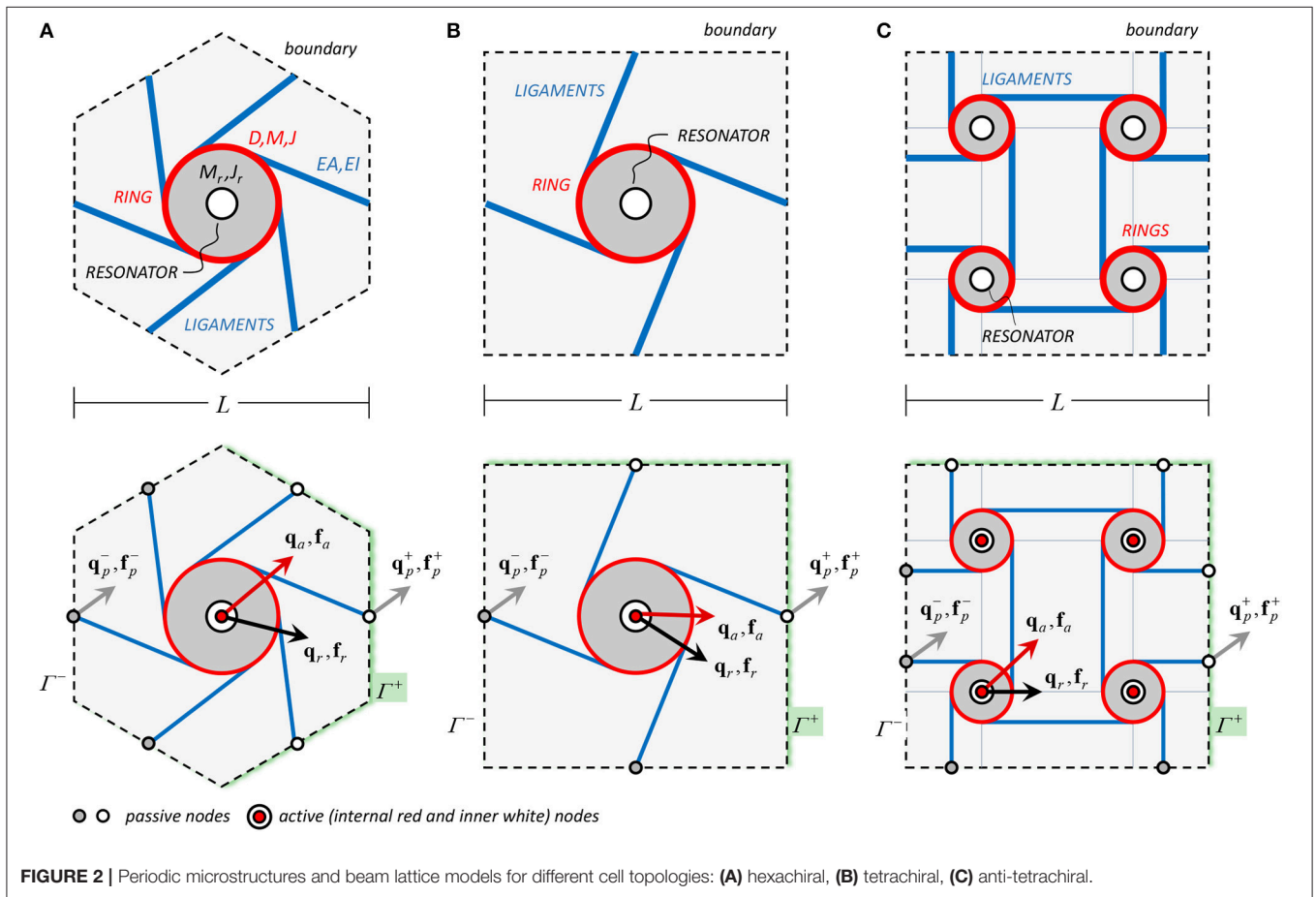


FIGURE 2 | Periodic microstructures and beam lattice models for different cell topologies: **(A)** hexachiral, **(B)** tetrachiral, **(C)** anti-tetrachiral.

displacement v_i and the in-plane rotation ϕ_i . All the non-dimensional configuration variables can be collected in the $3N$ -by-one displacement column-vector $\mathbf{q} = (\mathbf{q}_1, \dots, \mathbf{q}_i, \dots, \mathbf{q}_N)$, where the i -th nodal subvector is $\mathbf{q}_i = (u_i, v_i, \phi_i)$.

Depending on the centroid position for the massive rings and the midspan position for the inter-cellular beams, the configurational nodes can conveniently be distinguished into three subsets:

- i. N_a *internal* nodes located at the massive ring centroids (internally to the elementary cell), whose $3N_a$ *active* displacements can be collected in the subvector \mathbf{q}_a ;
- ii. N_p *external* nodes located at the inter-cellular ligament midspans (lying exactly on the cell boundary), whose $3N_p$ *passive* displacements can be collected in the subvector \mathbf{q}_p ;
- iii. N_r *inner* nodes located at the disk centroids, whose $3N_r$ *active resonant* displacements can be collected in the subvector \mathbf{q}_r .

The distinction remarks that the *internal* and *inner* nodes develop both elastic (σ_a, σ_r) and inertial forces ($\mathbf{f}_a, \mathbf{f}_r$), which actively participate in the dynamic cell equilibrium. On the contrary, the *external* nodes can develop only elastic forces σ_p , which quasi-statically balance the reactive forces \mathbf{f}_p transferred by the adjacent cells. Due to the geometric assumptions, the positions of the *internal* and *inner* node sets coincide in the undeformed configuration.

According to the partition of the displacement vector $\mathbf{q} = (\mathbf{q}_r, \mathbf{q}_a, \mathbf{q}_p)$ and partitioning the force vectors consistently, the non-dimensional equilibrium equation governing the undamped free oscillations of the discrete model has the matrix form

$$\begin{pmatrix} \dot{\mathbf{f}}_r \\ \dot{\mathbf{f}}_a \\ \mathbf{0} \end{pmatrix} + \begin{pmatrix} \sigma_r \\ \sigma_a \\ \sigma_p \end{pmatrix} = \begin{pmatrix} \mathbf{0} \\ \mathbf{0} \\ \mathbf{f}_p \end{pmatrix} \quad (1)$$

or, making explicit the force dependence on the nodal acceleration or displacements

$$\begin{bmatrix} \mathbf{M}_r & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{M}_a & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} \end{bmatrix} \begin{pmatrix} \ddot{\mathbf{q}}_r \\ \ddot{\mathbf{q}}_a \\ \ddot{\mathbf{q}}_p \end{pmatrix} + \begin{bmatrix} \mathbf{K}_r & -\mathbf{K}_r & \mathbf{0} \\ -\mathbf{K}_r & \mathbf{K}_{aa} + \mathbf{K}_r & \mathbf{K}_{ap} \\ \mathbf{0} & \mathbf{K}_{pa} & \mathbf{K}_{pp} \end{bmatrix} \begin{pmatrix} \mathbf{q}_r \\ \mathbf{q}_a \\ \mathbf{q}_p \end{pmatrix} = \begin{pmatrix} \mathbf{0} \\ \mathbf{0} \\ \mathbf{f}_p \end{pmatrix} \quad (2)$$

where the dot indicates differentiation with respect to the non-dimensional time and $\mathbf{0}$ are matrices with all-zero entries.

Focusing on the micro-structural matrices, the *global* mass submatrix \mathbf{M}_a is diagonal, as far as a lumped mass description is assumed. The symmetric submatrices \mathbf{K}_{aa} and \mathbf{K}_{pp} account for the *global* stiffness of the internal and external nodes, respectively. The rectangular submatrix $\mathbf{K}_{ap} = \mathbf{K}_{pa}^\top$ expresses the elastic *global* coupling among the internal and external nodes. Focusing on the resonators, both the *local* mass and stiffness submatrices \mathbf{M}_r and \mathbf{K}_r are diagonal. The submatrix \mathbf{K}_r accounts also for the *global-local* coupling between the inner and internal nodes.

2.2. Free Wave Propagation

The free wave propagation along the bi-dimensional cellular domain can be studied according to the Floquet-Bloch theory (Brillouin, 2003). In this respect, the active, resonant and passive displacement/force vectors can be mathematically related to their transformed counterparts $\tilde{\mathbf{q}}_a, \tilde{\mathbf{f}}_a, \tilde{\mathbf{q}}_r, \tilde{\mathbf{f}}_r, \tilde{\mathbf{q}}_p, \tilde{\mathbf{f}}_p$ according to the Floquet-Bloch decomposition

$$\begin{aligned} \mathbf{q}_a &= \mathbf{F}_a \tilde{\mathbf{q}}_a, & \mathbf{f}_a &= \mathbf{F}_a \tilde{\mathbf{f}}_a, & \mathbf{q}_r &= \mathbf{F}_r \tilde{\mathbf{q}}_r, \\ \mathbf{f}_r &= \mathbf{F}_r \tilde{\mathbf{f}}_r, & \mathbf{q}_p &= \mathbf{F}_p \tilde{\mathbf{q}}_p, & \mathbf{f}_p &= \mathbf{F}_p \tilde{\mathbf{f}}_p \end{aligned} \quad (3)$$

where the block diagonal matrices $\mathbf{F}_a, \mathbf{F}_r, \mathbf{F}_p$ have j -th block $\mathbf{I} e^{i\mathbf{k}\cdot\mathbf{x}_j}$ (with \mathbf{I} standing for the three-by-three unit matrix and $j = 1, \dots, N_a, j = 1, \dots, N_r, j = 1, \dots, N_p$ respectively). In each block, i denotes the imaginary unit and $\mathbf{k} = (k_1, k_2)$ is the (dimensional) wavevector.

The cell boundary Γ can be separated into the complementary negative and positive sub-boundaries Γ^- and Γ^+ , where the external nodes are linked by the periodicity vectors \mathbf{d} . Accordingly, the passive displacement and force vectors can be ordered and partitioned as $\mathbf{q}_p = (\mathbf{q}_p^-, \mathbf{q}_p^+)$, $\mathbf{f}_p = (\mathbf{f}_p^-, \mathbf{f}_p^+)$ to

separate the variable pairs $(\mathbf{q}_p^-, \mathbf{f}_p^-)$ belonging to the negative sub-boundary Γ^- from the corresponding variable pairs $(\mathbf{q}_p^+, \mathbf{f}_p^+)$ belonging to the positive sub-boundary Γ^+ . Extending the same partition to the respective transformed variables, the Equation (3) can be written as

$$\begin{aligned} \mathbf{q}_p^- &= \mathbf{F}_p^- \tilde{\mathbf{q}}_p^-, & \mathbf{q}_p^+ &= \mathbf{F}_p^+ \tilde{\mathbf{q}}_p^+, \\ \mathbf{f}_p^- &= \mathbf{F}_p^- \tilde{\mathbf{f}}_p^-, & \mathbf{f}_p^+ &= \mathbf{F}_p^+ \tilde{\mathbf{f}}_p^+ \end{aligned} \quad (4)$$

where, based on the decomposition, the block diagonal matrices \mathbf{F}_p^- and \mathbf{F}_p^+ include the blocks related to the external nodes lying on the sub-boundaries Γ^- and Γ^+ , respectively.

Imposing the periodicity conditions on the transformed variables ($\tilde{\mathbf{q}}_p^+ = \tilde{\mathbf{q}}_p^-$ and $\tilde{\mathbf{f}}_p^+ = -\tilde{\mathbf{f}}_p^-$), the free wave propagation throughout the cell domain between the two complementary boundaries is governed by the quasi-periodicity conditions on the anti-transformed variables

$$\mathbf{q}_p^+ = \mathbf{L} \mathbf{q}_p^-, \quad \mathbf{f}_p^+ = -\mathbf{L} \mathbf{f}_p^- \quad (5)$$

where, following from the Equations (4), the block diagonal transfer matrix \mathbf{L} has generic block $\mathbf{I} e^{i\mathbf{k}\cdot\mathbf{d}_{ij}}$ where $\mathbf{d}_{ij} = \mathbf{x}_j - \mathbf{x}_i$ represents the vector connecting the i -th external node (belonging to the sub-boundary Γ^-) and the j -th external node (belonging to the sub-boundary Γ^+).

Consistently with the passive displacement and force decomposition, and imposing the quasi-periodicity conditions (5), the lower (quasi-static) part of Equation (2) reads

$$\begin{bmatrix} \mathbf{K}_{pa}^- \\ \mathbf{K}_{pa}^+ \end{bmatrix} \mathbf{q}_a + \begin{bmatrix} \mathbf{K}_{pp}^- & \mathbf{K}_{pp}^\mp \\ \mathbf{K}_{pp}^\pm & \mathbf{K}_{pp}^+ \end{bmatrix} \begin{bmatrix} \mathbf{I} \\ \mathbf{L} \end{bmatrix} \mathbf{q}_p^- = \begin{bmatrix} \mathbf{I} \\ -\mathbf{L} \end{bmatrix} \mathbf{f}_p^- \quad (6)$$

where \mathbf{I} is a unit matrix of proper dimensions. This equation can be solved to express the passive variables as slave functions of the master active displacements, yielding

$$\begin{aligned} \mathbf{q}_p^- &= \mathbf{R}(\mathbf{K}_{pa}^+ + \mathbf{L} \mathbf{K}_{pa}^-) \mathbf{q}_a, \\ \mathbf{f}_p^- &= (\mathbf{K}_{pa}^- + (\mathbf{K}_{pp}^- + \mathbf{K}_{pp}^\mp) \mathbf{R}(\mathbf{K}_{pa}^+ + \mathbf{L} \mathbf{K}_{pa}^-)) \mathbf{q}_a \end{aligned} \quad (7)$$

where the \mathbf{k} -dependent auxiliary matrix $\mathbf{R} = -(\mathbf{L} \mathbf{K}_{pp}^\mp \mathbf{L} + \mathbf{L} \mathbf{K}_{pp}^- + \mathbf{K}_{pp}^\# \mathbf{L} + \mathbf{K}_{pp}^\pm)^{-1}$.

Similarly, the enforcement of the quasi-periodicity conditions to the upper (dynamic) part of the Equation (2) leads to a coupled equation that, after *condensation* of the passive variables by virtue of the enslaving relations (7), depends on the active variables only:

$$\begin{bmatrix} \mathbf{M}_r & \mathbf{0} \\ \mathbf{0} & \mathbf{M}_a \end{bmatrix} \begin{pmatrix} \ddot{\mathbf{q}}_r \\ \ddot{\mathbf{q}}_a \end{pmatrix} + \begin{bmatrix} \mathbf{K}_r & -\mathbf{K}_r \\ -\mathbf{K}_r & \mathbf{K}_r + \mathbf{K}_a \end{bmatrix} \begin{pmatrix} \mathbf{q}_r \\ \mathbf{q}_a \end{pmatrix} = \begin{pmatrix} \mathbf{0} \\ \mathbf{0} \end{pmatrix} \quad (8)$$

where the condensed stiffness matrix $\mathbf{K}_a = \mathbf{K}_{aa} + (\mathbf{K}_{ap}^- + \mathbf{K}_{ap}^+ \mathbf{L}) \mathbf{R}(\mathbf{K}_{pa}^+ + \mathbf{L} \mathbf{K}_{pa}^-)$ is known to be Hermitian by virtue of the symmetries $\mathbf{K}_{ap}^- = (\mathbf{K}_{pa}^-)^\top$ and $\mathbf{K}_{ap}^+ = (\mathbf{K}_{pa}^+)^\top$.

As brief discussion, the upper part of Equation (8) governs the local dynamics of the resonator, whereas the lower part

governs the global dynamics of the cell microstructure. It is worth noting that the passive variable condensation, including the enforcement of the quasi-periodicity, is not mathematically affected by the resonator presence. Indeed, the condensed *global* stiffness matrix $\mathbf{K}_g = (\mathbf{K}_r + \mathbf{K}_a)$ of the metamaterial is not formally different from the matrix \mathbf{K}_a governing the wave propagation in the resonator-free material, apart for the mere addition of the *local* stiffness term \mathbf{K}_r . Conversely, the uncoupled global dynamics of the resonator-free material can be restored by simply zeroing the local matrices \mathbf{M}_r and \mathbf{K}_r . Physically, this remark can immediately be justified by the absence of any internal coupling between the resonant active variables \mathbf{q}_r and the condensed passive variables \mathbf{q}_p .

Introducing the unknown non-dimensional frequency ω , the harmonic solutions $\mathbf{q}_a = \mathbf{F}_a \boldsymbol{\psi}_a e^{i\omega\tau}$ and $\mathbf{q}_r = \mathbf{F}_r \boldsymbol{\psi}_r e^{i\omega\tau}$ can be imposed in the Equation (8). Eliminating the dependence on time, an eigenproblem in the unknown eigenvalues $\lambda = \omega^2$ and eigenvectors $\boldsymbol{\psi} = (\boldsymbol{\psi}_r, \boldsymbol{\psi}_a)$ can be stated in the non-standard form $(\mathbf{K} - \lambda\mathbf{M})\mathbf{F}\boldsymbol{\psi} = \mathbf{0}$, or more explicitly

$$\left(\begin{bmatrix} \mathbf{K}_r & -\mathbf{K}_r \\ -\mathbf{K}_r & \mathbf{K}_a \end{bmatrix} - \lambda \begin{bmatrix} \mathbf{M}_r & \mathbf{0} \\ \mathbf{0} & \mathbf{M}_a \end{bmatrix} \right) \begin{pmatrix} \mathbf{F}_r \boldsymbol{\psi}_r \\ \mathbf{F}_a \boldsymbol{\psi}_a \end{pmatrix} = \begin{pmatrix} \mathbf{0} \\ \mathbf{0} \end{pmatrix} \quad (9)$$

where the diagonal block matrices $\mathbf{F}_r = \mathbf{F}_a$ have generic block $\mathbf{I} e^{i\mathbf{k}\cdot\mathbf{x}_j}$, where \mathbf{x}_j is the position vector pointing the active internal and inner nodes.

The eigenproblem solution gives $N_a + N_r$ real-valued eigenvalues λ_i (or frequencies ω_i). It is worth remarking that, owing to the Hermitian property, the \mathbf{K} -matrix is certainly non-defective, that is, possesses a complete eigenspace spanned by $N_a + N_r$ proper eigenvectors. Therefore, each eigenvalue λ_i has coincident algebraic and geometric multiplicity m_i and corresponds to a complex-valued eigenvector $\boldsymbol{\psi}_i$, collecting the sub-eigenvectors $\boldsymbol{\psi}_{ri}$ and $\boldsymbol{\psi}_{ai}$. The passive sub-eigenvectors depend on the active sub-eigenvectors through the quasi-static relations $\boldsymbol{\psi}_{pi}^- = \mathbf{R}(\mathbf{K}_{pa}^+ + \mathbf{L}\mathbf{K}_{pa}^-)\boldsymbol{\psi}_{ai}$ and $\boldsymbol{\psi}_{pi}^+ = \mathbf{L}\boldsymbol{\psi}_{pi}^-$.

Fixed an admissible vector $\boldsymbol{\mu}$ of mechanical parameter values for the beam-lattice and the resonators, the eigenvalues (or frequencies) and the corresponding eigenvectors can be determined under variation of the non-dimensional wavevector $\mathbf{b} = (\beta_1, \beta_2)$, composed of the wavenumbers $\beta_1 = k_1L$ and $\beta_2 = k_2L$ ranging in the non-dimensional first Brillouin domain \mathcal{B} (Figure 3). The frequency loci vs. the varying wavevector constitute the Floquet-Bloch spectrum, composed of $N_a + N_r$ dispersion surfaces for the metamaterial or N_a dispersion curves for the resonator-free material. In the spectrum, the two loci attaining zero value at the \mathcal{B} -origin ($\beta_1 = \beta_2 = 0$) are referred to as *acoustic surfaces*. The other loci are referred to as *optical surfaces*.

3. BAND-GAP OPTIMIZATION PROBLEM

Parametric analyses can be performed by considering the dispersion functions $\omega(\mathbf{b}, \boldsymbol{\mu})$, where $\boldsymbol{\mu}$ plays the role of multi-dimensional variable. These parametric analyses of the dispersion spectrum typically reveal that resonator-free materials possess

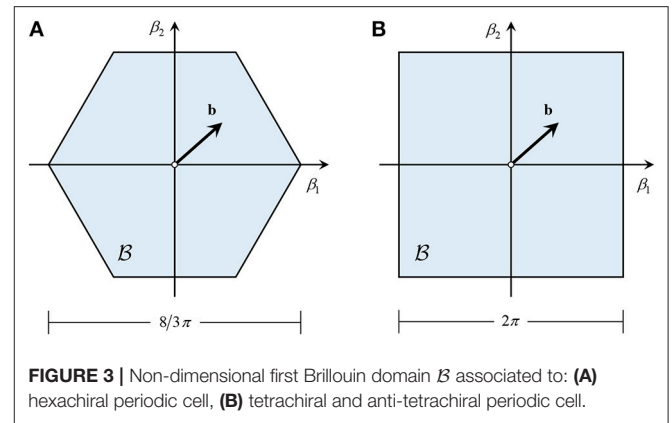


FIGURE 3 | Non-dimensional first Brillouin domain \mathcal{B} associated to: **(A)** hexachiral periodic cell, **(B)** tetrachiral and anti-tetrachiral periodic cell.

a highly-dense spectrum, with persistent absence of full band-gaps in the low-frequency range (where only partial band gaps are usually obtainable). Introducing inter-ring resonators is an efficient technique to enforce the opening of stop bands in the closeness of the resonator frequency. Nonetheless, the resonator frequency cannot be reduced without recurring to high mass-to-stiffness ratio. Therefore, even in the presence of resonators, searching admissible parameter combinations that open low-frequency band-gaps—and hopefully maximize their bandwidth—is a challenging task, which can seldom be successfully approached manually. More efficient approaches can be represented by analytically inverting the eigenvalue problem, under acceptable asymptotic approximations (Lepidi and Bacigalupo, 2018b), or by numerically stating and solving optimization problems, under suited mechanical constraints (Bacigalupo et al., 2016a,b, 2017).

Within this context, the detection, quantification and—as a final target—design of metamaterials showing desirable properties of mechanical filtering by virtue of low-frequency band-gap remains a research issue of major interest (D’Alessandro et al., 2016, 2018).

3.1. Problem Formulation

The bandwidth maximization of low-frequency band-gaps can be based on the definition of a suited $\boldsymbol{\mu}$ -dependent objective function, which simultaneously accounts for the gap amplitude and the band center-frequency, hence qualifying in this respect as a multi-objective function. To this purpose, the following non-dimensional ratio can be defined:

$$\Delta\omega_{kh}(\boldsymbol{\mu}) = \frac{\min_{\mathbf{b} \in \mathcal{B}}(\omega_k(\mathbf{b}, \boldsymbol{\mu})) - \max_{\mathbf{b} \in \mathcal{B}}(\omega_h(\mathbf{b}, \boldsymbol{\mu}))}{\frac{1}{2} \left[\min_{\mathbf{b} \in \mathcal{B}}(\omega_k(\mathbf{b}, \boldsymbol{\mu})) + \max_{\mathbf{b} \in \mathcal{B}}(\omega_h(\mathbf{b}, \boldsymbol{\mu})) \right]} \quad (10)$$

where, supposing that the frequencies are sorted in ascending order, the numerator stands for the typically positive (even if possibly zero) gap amplitude between the k -th and h -th consecutive dispersion surfaces (where $k = h + 1$), while the denominator stands for the band center-frequency. When the numerator is negative, no band gap is present between the two surfaces.

Therefore, the optimization problem essentially consists in searching for the parameter vector $\boldsymbol{\mu}$ that maximizes the objective function in the admissible parameter region. Consequently, the optimization issue can be mathematically formulated as a constrained maximization problem:

$$\begin{aligned} & \underset{\boldsymbol{\mu}}{\text{maximize}} \quad \Delta\omega_{kh}(\boldsymbol{\mu}) \\ & \text{s.t.} \quad \boldsymbol{\mu}_{\min} \leq \boldsymbol{\mu} \leq \boldsymbol{\mu}_{\max} \\ & \quad \quad \mathbf{g}(\boldsymbol{\mu}) \leq \mathbf{0} \end{aligned} \quad (11)$$

where $\boldsymbol{\mu}_{\min}$ and $\boldsymbol{\mu}_{\max}$ fix the boundaries of admissibility for the parameter vector, and $\mathbf{g}(\boldsymbol{\mu})$ denotes a vector function defining additional relations, introduced—if necessary—to constrain a certain slave parameter as a known function of the other master parameters (Bacigalupo et al., 2016a, 2017). Altogether, the constraints define a properly-bounded space for the parameter vector.

Due to its mathematical formulation, the optimization problem turns out to be a challenging task in non-linear programming. Moreover, since the multi-variable objective function is not concave in the general case, the function maximization cannot be treated as a concave maximization problem. Multiple solutions associated to local maxima can co-exist. Therefore, the global maximum is necessarily approximated by the highest among several local maxima obtained numerically. If no full band gaps are found, then the optimization problem is re-formulated to search for partial band-gaps, by considering only certain directions of wave propagation.

Following a well-established methodology adopted for similar issues in material design (Sigmund and Jensen, 2003; Diaz et al., 2005), the optimization problem (11) can be solved by employing the *Globally Convergent Method of Moving Asymptotes*, or GCMMA (Svanberg, 1987, 2002). Loosely speaking, this solution method consists in tackling a sequence of concave-maximization subproblems, locally approximating the original non-linear optimization problem (a different approximation at each sequence iteration). In each subproblem, both the objective function and the constraints of the original optimization problem are approximated by separable functions, i.e., sums of functions depending each on a single different variable. This property simplifies solving the associated dual optimization subproblem. The moving asymptotes, which characterize the method, are asymptotes of the functions used in the approximations, and typically change from one subproblem to the successive one. Finally, the GCMMA method is globally convergent in the sense that, for every initial choice of the vector of optimization variables, it is proved to converge to a stationary point of the original optimization problem.

In Bacigalupo et al. (2016a,b, 2017), a quasi-Monte Carlo multi-start technique is also used in conjunction with the GCMMA, to increase the probability of finding a good approximation of the global maximum by virtue of a set of quasi-random initializations of the sequence. Indeed, the quasi-Monte Carlo initialization has the advantage—in comparison with the Monte Carlo initialization—of generating more uniform

sequences of initial points (Figure 4). Furthermore, the quasi-Monte Carlo initialization, obtained at first generating a quasi-random Sobol' sequence (then keeping only elements of the sequence that satisfy the constraints of the original optimization problem), has the complementary advantage of being exactly replicable (Sobol, 1998).

For the sake of clarity, it is worth remarking that the present issue differs from other band gap maximization problems, which specifically deal with the topological optimization of phononic materials. Indeed, although pursuing the same objective (the largest gap amplitude), the *topological optimization* seeks for the optimal distribution of two or more material phases in a sufficiently-fine pixelation of the periodic cell (Cox and Dobson, 2000; Shen et al., 2003; Sigmund and Jensen, 2003; Kaminakis and Stavroulakis, 2012; Bruggi et al., 2017). On the contrary, here, for both the beam lattice material and metamaterial, the topology of the periodic cell is fixed a priori, whereas the *parametric optimization* is limited to the cellular micro-structural parameters, whose values allow to distinguish among different materials belonging to the same topological class. To some extent, the present analyses are aligned with the search for the maximum stop bandwidth achievable by varying the connection number and the joint rigidity in periodic lattices made of beam frameworks, in the absence of resonators (Wang et al., 2015).

4. RESULTS AND DISCUSSION

The general mathematical form (11) of the optimization problem has been specialized for different chiral and anti-chiral topologies of materials and metamaterials. In particular, the maximal gap amplitude at the lowest center frequency has been searched for the hexachiral case (section 4.1), the tetrachiral case (section 4.2) and the anti-tetrachiral case (section 4.3).

4.1. Hexachiral Material and Metamaterial

The hexachiral material is characterized by a periodic cell with hexagonal shape and non-orthogonal periodicity vectors. Each cell contains one central ring connected to six tangent inter-cellular ligaments (Figure 2A). The beam lattice model is featured by three active degrees-of-freedom ($N_a = 3$). The dispersion spectrum is composed by three frequency surfaces, defined over a hexagonal first Brillouin zone. The hexachiral metamaterial is realized by introducing a single local resonator in the central ring. Consequently, the beam lattice model is enriched by three active resonant degrees-of-freedom ($N_r = 3$). The corresponding dispersion spectrum is composed by three frequency surfaces in addition to those of the resonator-free material. The mass and stiffness matrices governing the eigenproblem (9) can be found in Bacigalupo and Gambarotta (2016) and Bacigalupo et al. (2016b).

The optimization problem for the hexachiral material can be formulated as the constrained maximization of a three-variables objective function defined according to Equation (10). Thus, the search for the optimal solution is performed in a properly-bounded three-dimensional space of the non-dimensional mechanical parameters expressing the ligament slenderness, the ring-to-cell aspect ratio and

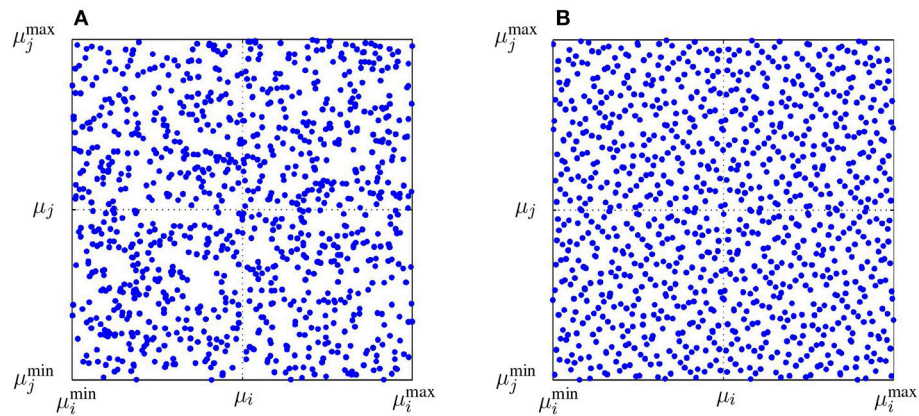


FIGURE 4 | Initialization of a 2-dimensional admissible region of the parameter domain: **(A)** Monte Carlo sampling and **(B)** quasi-Monte Carlo sampling.

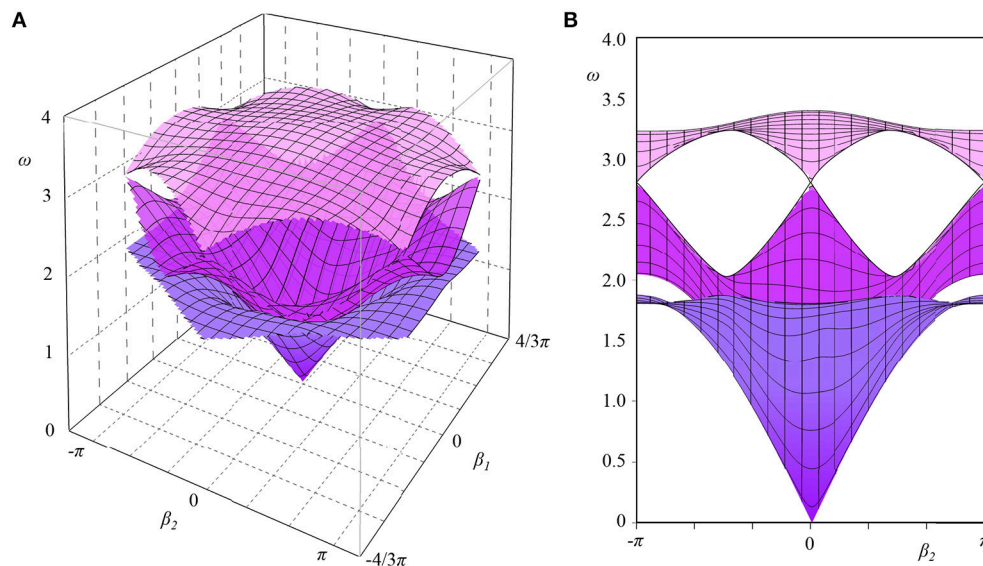


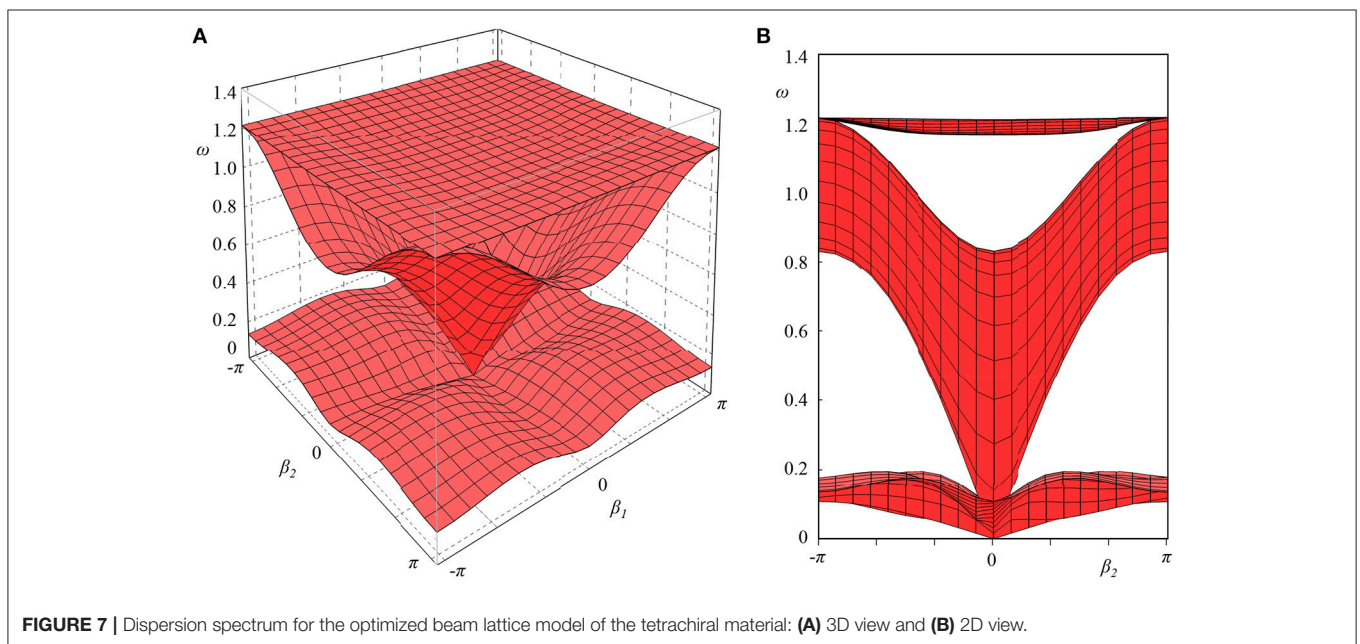
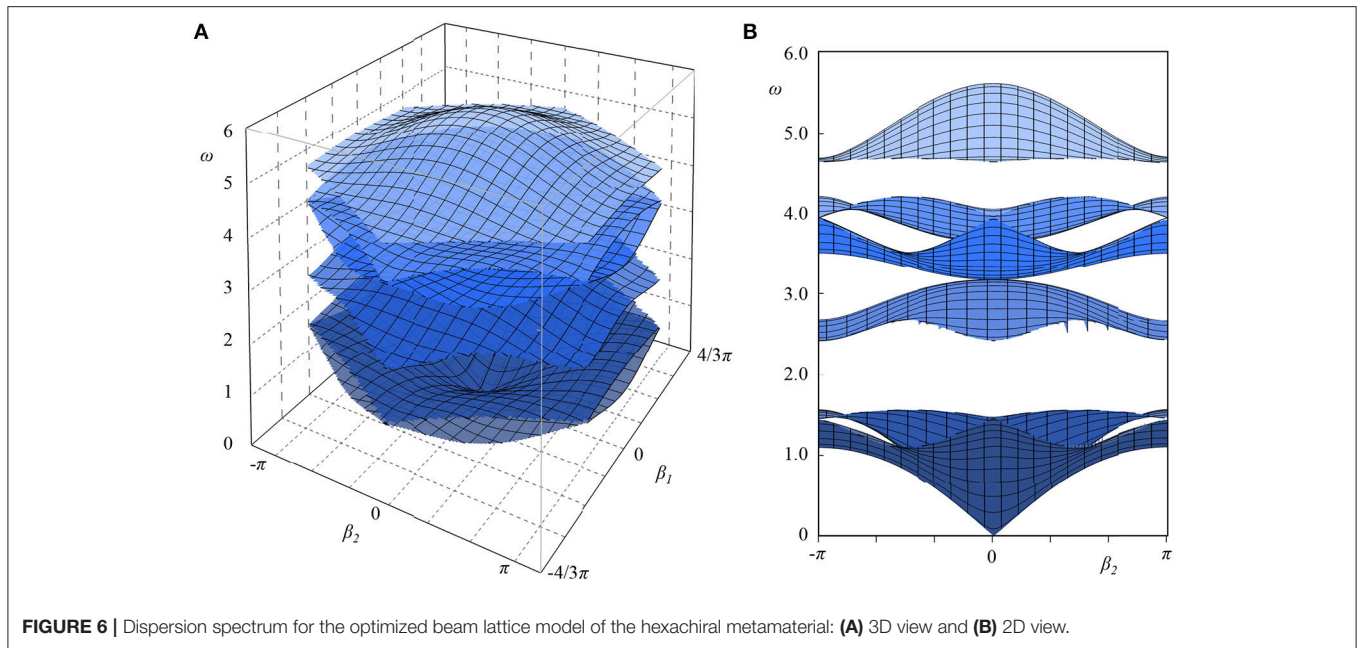
FIGURE 5 | Dispersion spectrum for the optimized beam lattice model of the hexachiral material: **(A)** 3D view and **(B)** 2D view.

the chirality angle. The optimization problem is found not to admit solutions corresponding to full band gaps in the admissible parameter space. If the problem is reformulated to search for partial band-gaps, the largest stop bandwidth at the lowest center frequency is found between the second acoustic surface and the optical surface along the three propagation directions connecting two opposite-side vertices of the hexagonal cell (Bacigalupo et al., 2016b). The dispersion spectrum of the optimized hexachiral material is shown in **Figure 5**.

The optimization problem for the hexachiral metamaterial can again be formulated as the constrained maximization of an enriched objective function, defined in an enlarged space of the non-dimensional mechanical parameters describing the hexachiral cell and the auxiliary resonator. The four extra non-dimensional parameters account for the resonator-to-cell aspect ratio, the resonator-to-ring mass ratio, and the two

coefficients (Young modulus and Poisson ratio) of the elastic ring-to-resonator coupling. The optimization problem is found to admit a solution corresponding to a full band gap between the second acoustic surface and the optical surface (Bacigalupo et al., 2016b). The dispersion spectrum of the optimized hexachiral metamaterial is illustrated in **Figure 6**, where a second full band gap can be recognized to occur in the high-frequency range, between the fifth and sixth optical surfaces.

From a qualitative viewpoint, it can be remarked that the largest amplitude of the full band gap can reach nearly half the maximum value of the lowest frequency in the spectrum of the hexachiral metamaterial. From a design perspective, it is worth pointing out that the optimized full band gaps can be obtained for small-radius rings and highly-slender, inclined but non-tangent ligaments. Correspondingly, the optimized resonators are found to possess nearly half the radius of the rings and be embedded in a highly-soft matrix.



4.2. Tetrachiral Material and Metamaterial

The tetrachiral material is characterized by a periodic cell with square shape and orthogonal periodicity vectors. Each cell contains one central ring connected to four tangent inter-cellular ligaments (**Figure 2B**). The beam lattice model is featured by three active degrees-of-freedom ($N_a = 3$). The dispersion spectrum is composed by three frequency surfaces, defined over a square first Brillouin zone. The tetrachiral metamaterial is realized by introducing a single local resonator in the central ring. Consequently, the beam lattice model is enriched by three active resonant degrees-of-freedom ($N_r = 3$). The corresponding

dispersion spectrum is composed by three frequency surfaces in addition to those of the resonator-free material. The mass and stiffness matrices governing the eigenproblem (9) can be found in Bacigalupo et al. (2016a) and Vadalà et al. (2018).

The optimization problem for the tetrachiral material can be formulated as the constrained maximization of a four-variables objective function defined according to Equation (10). Therefore, the search for the optimal solution is performed in a properly-bounded four-dimensional space of the non-dimensional mechanical parameters expressing the ligament slenderness, the ring-to-cell aspect ratio, the chirality angle and

the ring-to-ligament width ratio. Similarly to the hexachiral case, the optimization problem for the tetrachiral material is found not to admit solutions corresponding to full band gaps in the admissible parameter space. If the problem is reformulated to search for partial band-gaps, the highest amplitude stop band at the lowest center frequency is found between the second acoustic surface and the optical surface along the two orthogonal propagation directions connecting the centroids of adjacent rings (Bacigalupo et al., 2016b). The dispersion spectrum of the optimized tetrachiral material is illustrated in **Figure 7**.

The optimization problem for the tetrachiral metamaterial can again be formulated as the constrained maximization of an enriched objective function, defined in the enlarged space of the non-dimensional mechanical parameters describing the tetrachiral cell and the auxiliary resonator. Similarly to the hexachiral case, the four extra non-dimensional parameters account for the resonator-to-cell aspect ratio, the resonator-to-ring mass ratio, and the two coefficients (Young modulus and Poisson ratio) of the elastic ring-to-resonator coupling. The constrained optimization problem is found not to have an admissible solution corresponding to a full band gap between the acoustic and optical surfaces. Instead, an admissible solution can be found for a full band gap separating the first and second optical surfaces. This solution preserves the ring-resonator interaction, by virtue of a weighting multiplier (proportional to the fourth pass bandwidth), properly applied to the stop bandwidth in the definition of the objective function (Bacigalupo et al., 2016a). The dispersion spectrum of the optimized tetrachiral metamaterial is illustrated in **Figure 8**.

From a qualitative viewpoint, it can be remarked that the largest amplitude of the full band gap can be twice the maximum value of the lowest frequency in the spectrum of the tetrachiral metamaterial. From a design perspective, it is worth pointing out that the optimized full band gaps can be obtained for large-radius rings and highly-slender, non-tangent ligaments with quasi-negligible inclination (corresponding to a nearly-vanishing chirality angle). Similarly to the hexachiral case, the optimized resonators are found to possess nearly half the radius of the rings and be embedded in a highly-soft matrix.

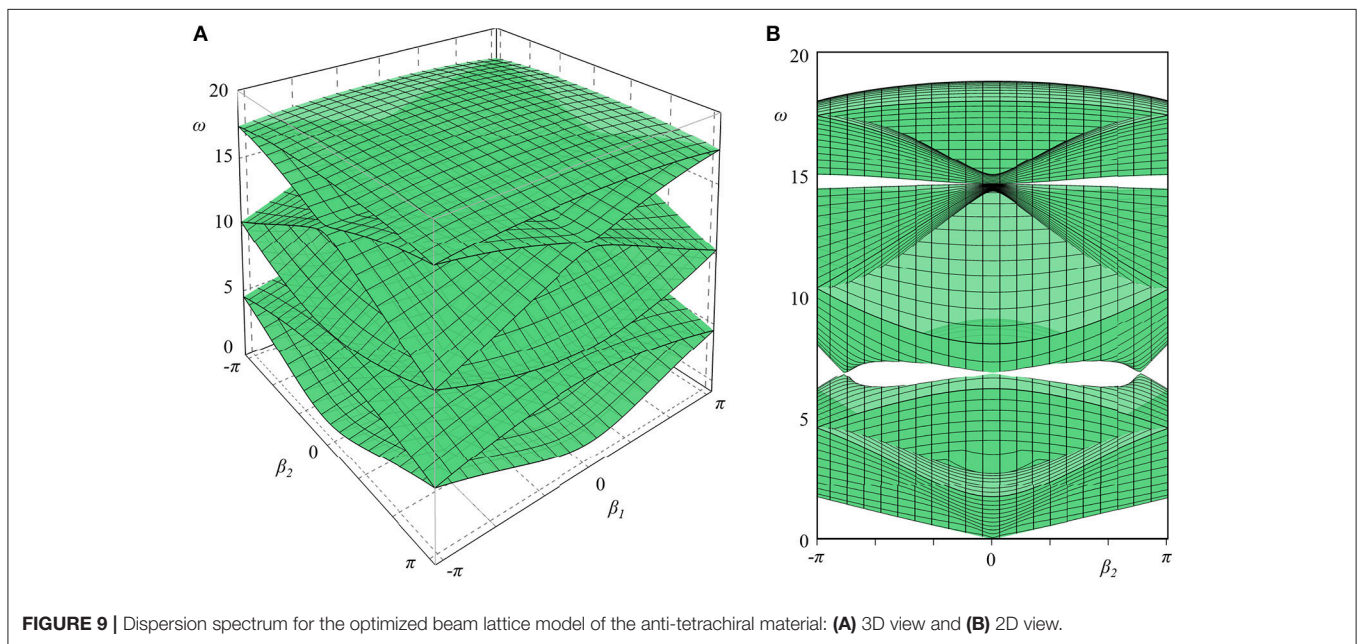
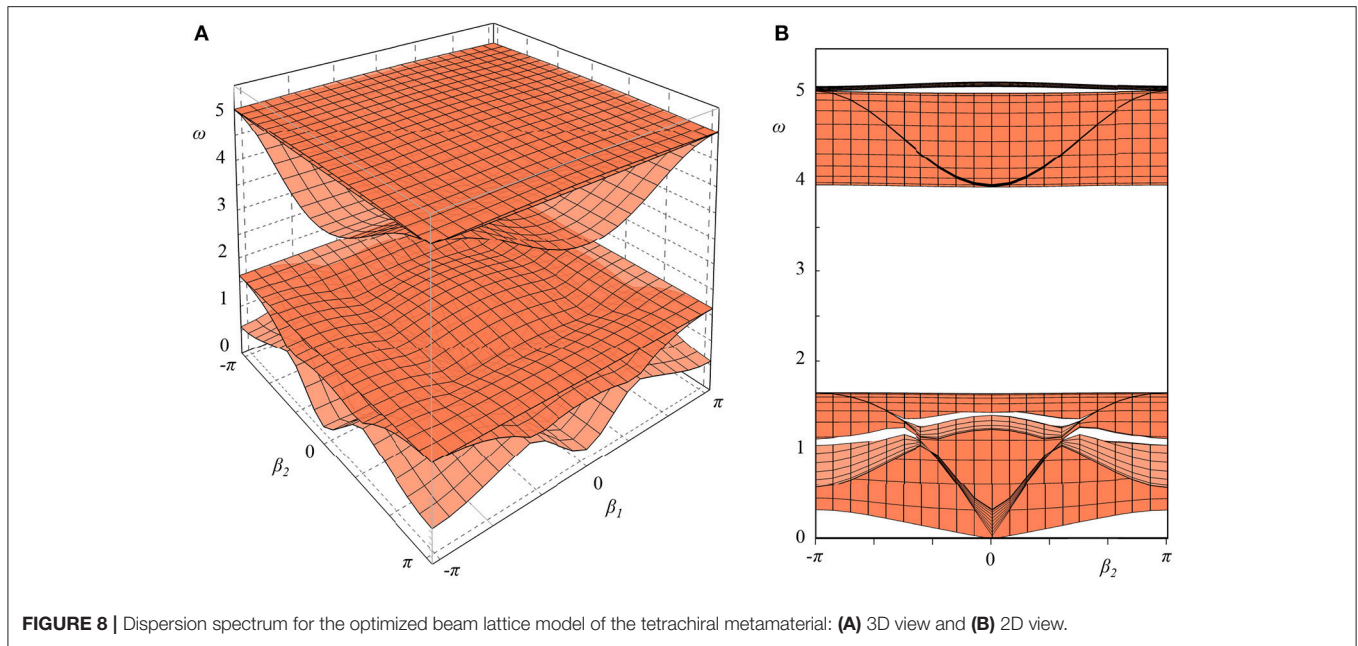
4.3. Anti-tetrachiral Material and Metamaterial

The anti-tetrachiral material is characterized by a periodic cell with square shape and orthogonal periodicity vectors. Each cell contains four rings, each connected to four tangent (two inter-cellular and two intra-cellular) ligaments (**Figure 2C**). The beam lattice model is featured by 12 active degrees-of-freedom ($N_a = 12$). The dispersion spectrum is composed by twelve frequency surfaces, defined over a square first Brillouin zone. The anti-tetrachiral metamaterial is realized by introducing a single local resonator in each ring. Consequently, the beam lattice model is enriched by twelve active resonant degrees-of-freedom ($N_r = 12$). The corresponding dispersion spectrum is composed by twelve frequency surfaces in addition to those of the resonator-free material. The mass and stiffness matrices governing the eigenproblem (9) can be found in Bacigalupo et al. (2017).

The optimization problem for the anti-tetrachiral material can be formulated as the constrained maximization of a three-variables objective function defined according to Equation (10). Since the chirality angle is not defined in the anti-chiral microstructural topology, the search for the optimal solution is performed in a properly-bounded three-dimensional space of the non-dimensional mechanical parameters expressing the ligament slenderness, the ring-to-cell aspect ratio and the ring-to-ligament width ratio. Similarly to the previous cases, the optimization problem for the anti-tetrachiral material is found not to admit solutions corresponding to full band gaps in the admissible parameter space. If the problem is reformulated to search for partial band-gaps, then the highest amplitude stop band at the lowest center frequency is found between the second and third optical surfaces along the two orthogonal propagation directions connecting diagonally two vertices of the square cell (Bacigalupo et al., 2017). The dispersion spectrum of the optimized anti-tetrachiral material is illustrated in **Figure 9**.

The optimization problem for the anti-tetrachiral metamaterial can again be formulated as the constrained maximization of an enriched objective function, defined in the enlarged space of the non-dimensional mechanical parameters describing the tetrachiral cell and the auxiliary resonator. Similarly to the previous cases, the four extra non-dimensional parameters account for the resonator-to-cell aspect ratio, the resonator-to-ring mass ratio, and the two coefficients (Young modulus and Poisson ratio) of the elastic ring-to-resonator coupling. Furthermore, since the anti-tetrachiral material is characterized by a multi-ring cell, the number (ranging from one to four) and placement of the resonators can be considered additional unknowns to be optimized. The constrained optimization problem is found not to have an admissible solution corresponding to a full band gap between the acoustic and optical surfaces. Instead, an admissible solution can be found for a full band gap separating the fourth and fifth optical surfaces. This solution corresponds to two resonators placed into the ring pair located along one of the two diagonals of the square cell (Bacigalupo et al., 2017). It is worth noting that other solutions, maximizing the same objective function for a different number and placement of the resonators, correspond to full band gaps at higher center frequencies and lower stop bandwidth. The dispersion spectrum of the optimized anti-tetrachiral metamaterial is illustrated in **Figure 10** (the lowest twelve dispersion surfaces are reported), where a second full band gap can be recognized to occur in the high-frequency range.

From the qualitative viewpoint, the anti-tetrachiral metamaterial has been systematically found to offer the largest band gap amplitudes when the resonators are placed along one of the cell diagonals. From a design perspective, it is worth pointing out that the optimized full band gaps can be obtained by a strong ring-to-ligament compositeness of the cell microstructure (maximum admissible ring radius). Differently from the previous cases, the optimized resonators are found to be large and heavy (maximum admissible resonator inertia), but also weakly coupled with their hosting rings (minimum elastic resonator stiffness).



5. BAND DESIGN AT TARGET FREQUENCY

The numerical approaches to the spectral optimization can present two major applicative drawbacks. First, the admissible parameter space cannot overcome a certain dimension without compromising the computational feasibility (in terms of times and costs) of the optimal solution search. In this respect, different alternatives can turn out to be more convenient, if some simplifying hypotheses of the beam lattice model are relaxed (for instance, the lumped mass assumption). The consequent enlargement of the free parameter space

offers more design possibilities, that can be explored by formulating continuous solid models. Their governing equations can be solved through numerical approaches (section 5.1). Second, the simplest numerical approaches to the optimization problem do not return an analytical form of the optimal solution (design parameters) as an explicit function of suitable objective variables. This shortcoming could be by-passed by analytically inverting and solving the spectral problem, provided that the designer accepts reasonable approximations. In this respect, perturbation-based techniques may offer a flexible mathematical tool to

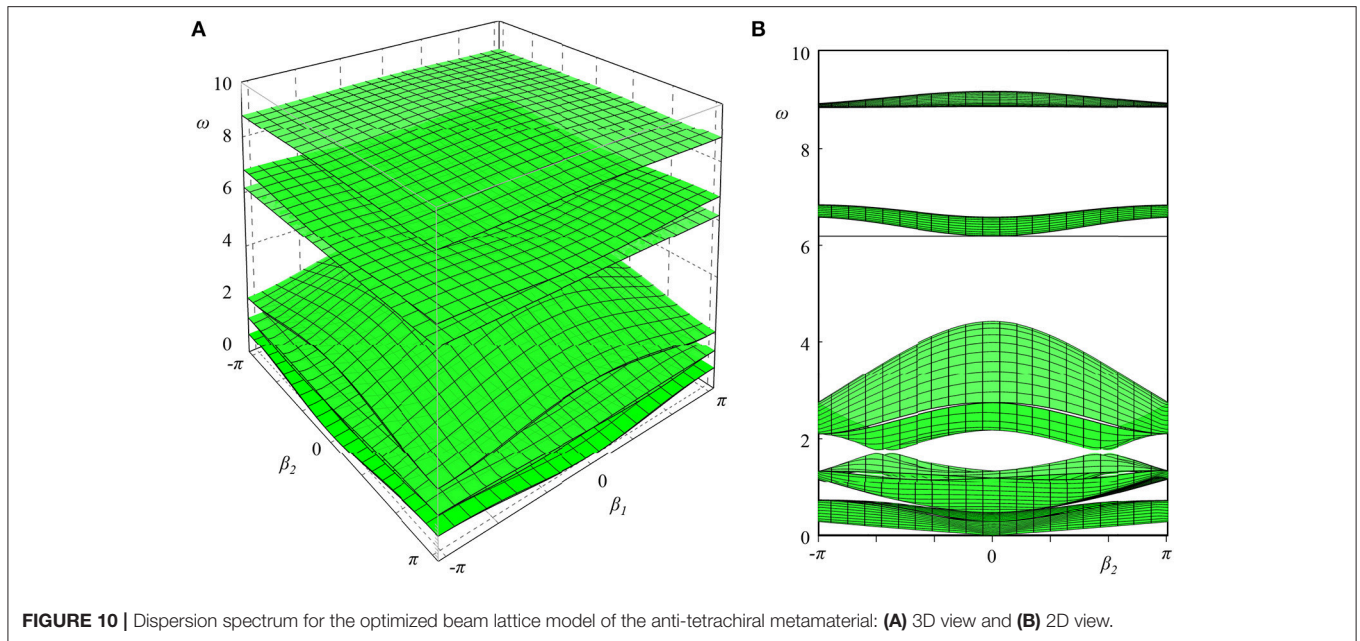


FIGURE 10 | Dispersion spectrum for the optimized beam lattice model of the anti-tetrachiral metamaterial: (A) 3D view and (B) 2D view.

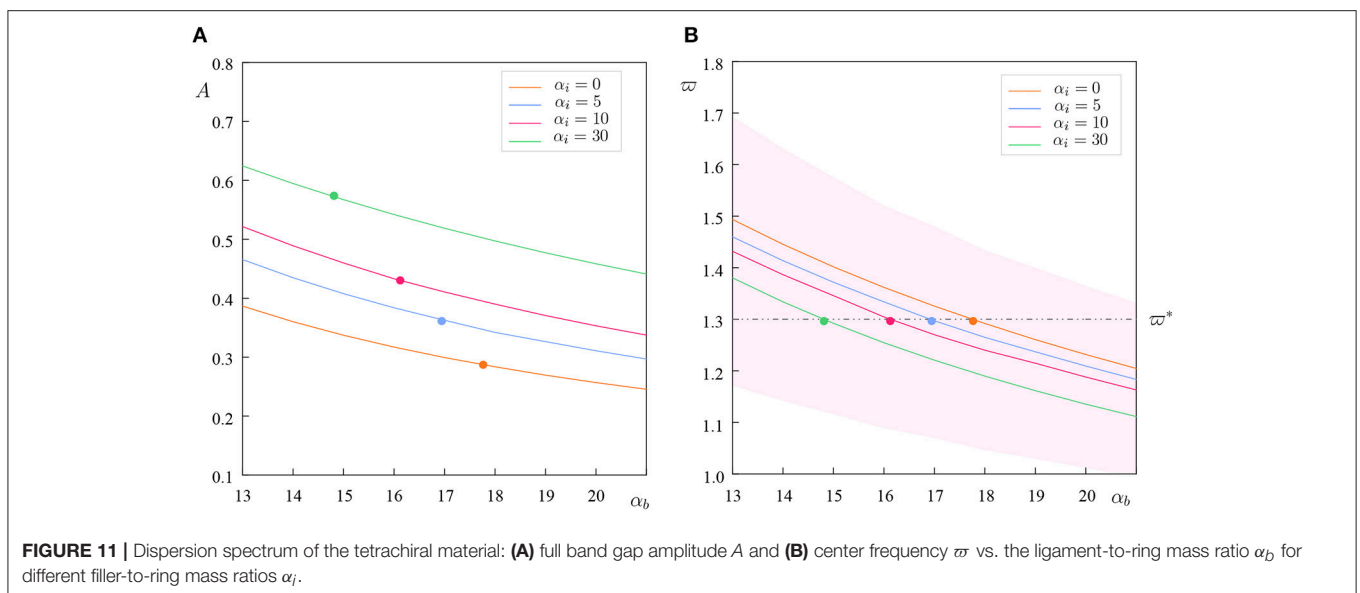


FIGURE 11 | Dispersion spectrum of the tetrachiral material: (A) full band gap amplitude A and (B) center frequency ω vs. the ligament-to-ring mass ratio α_b for different filler-to-ring mass ratios α_i .

asymptotically approximate the inverse problem solutions (section 5.2).

5.1. Tetrachiral Material

Focusing on the reference lagrangian model for the tetrachiral material, a mechanical enrichment can be introduced by removing the strong hypothesis of massless ligaments. Furthermore, a heavy elastic material can be considered to fill the central rings of the periodic cell. According to these enrichments, the parameter space is enlarged by the ligament-to-ring mass ratio α_b and the filler-to-ring mass ratio α_i .

The admissible range of the enlarged parameter space—spanned by the additional mass ratios—has been investigated to

check if some (α_b, α_i) -combinations realize a full band gap in the low-frequency pass band of the reference lagrangian model. The investigation results confirm that a low-frequency band gap with amplitude A and center frequency ω can be achieved. The achievable amplitude A vs. the mass ratio α_b is shown in **Figure 11A** for different mass ratios α_i . It is worth noting that the band gap amplitude A decreases monotonically for increasing values of the ligament-to-ring mass ratio α_b . Larger amplitudes A can be obtained for higher filler-to-ring mass ratios α_i . The center frequency ω shows a similar dependence on the mass ratio parameters, as illustrated is **Figure 11B**, where the pink zone embraces the frequency ranges included in the stop band for $\alpha_i = 10$. The figure could be used for design purposes by—for

instance—fixing a target center frequency ϖ^* (dashed line) to extract the corresponding design points (dots) in the α_i and α_b ranges. Further details can be found in Vadalà et al. (2018).

5.2. Anti-tetrachiral Material

Focusing on the lagrangian models of beam lattice materials, a local sensitivity analysis of the dispersion spectrum can be performed by virtue of multi-parameter perturbation methods. This mathematical approach has been systematically formulated to achieve analytical—although asymptotically approximate up to the desired order—expressions for the dispersion relations, as explicit functions of the mechanical parameters and the wavenumbers. Within the limits of the local approximation, these analytical expressions have been found to closely fit the exact dispersion functions of the direct spectral problem for the anti-tetrachiral material, among the others.

The approximate analytical solutions of the direct spectral problem can properly be inverted to state convenient formulas to determine the design parameters as explicit functions of the inverse problem data. These target data may include—for instance—a desired frequency ϖ^* at a certain wavenumber β^* in the anti-tetrachiral material spectrum. **Figure 12** shows how the fourth dispersion curve $\omega_4(\beta)$ can be designed to include the desired frequencies ϖ_-^* (slightly lower than unity - *softer material*) or ϖ_+^* (slightly higher than unity - *stiffer material*) at different assigned wavenumbers β^* . The design target pairs (ϖ^*, β^*) can be obtained for different anti-tetrachiral materials featured by low-density or high-density, to be selected according to extra design requirements. Further details can be found in Lepidi and Bacigalupo (2018b). Other achievable design targets are the stop bandwidth and the center frequency in the

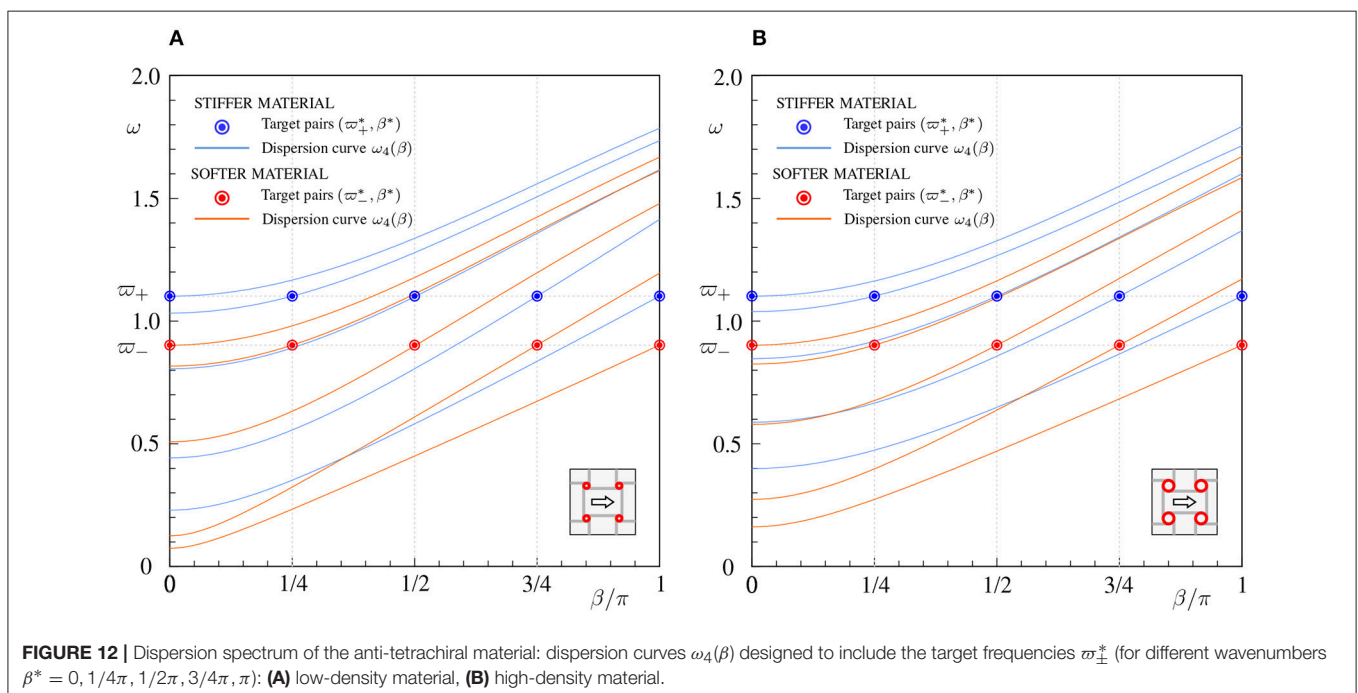
dispersion spectrum of anti-tetrachiral metamaterials (Lepidi and Bacigalupo, 2018a).

6. CONCLUSIONS AND FUTURE DEVELOPMENTS

The dynamic response of composite materials with periodic microstructure can be analytically described by lagrangian beam lattice models. The free propagation of elastic waves in these low-dimensional models can be studied according to the Floquet-Bloch theory. The dispersion spectrum is composed of pass and stop bands that can be customized to let the material functionally behave as mechanical waveguide, filter or directional filter. Among the other functional features, low-frequency, high-amplitude band gaps are desirable spectral properties for many technological applications. To this purpose, the microstructural properties of the periodic cell can be employed as design parameters to optimize the band structure.

The optimization problem has been systematically formulated as a non-linear maximization problem by defining a non-concave multi-objective function, targeted at achieving the largest stop bandwidth at the lowest center frequency. The numerical search for the optimal solution has been opportunely constrained to focus on the admissible range of the design parameters. The optimization procedure can be applied to material and acoustic metamaterials governed by lagrangian models depending on a few mechanical parameters, including the number, placement and properties of local resonators.

Different cellular topologies have been optimized. Low-frequency high-amplitude full band gaps have been designed as outcome of the optimization process applied to hexachiral,



tetrachiral and anti-tetrachiral metamaterials. According to the peculiar properties of microstructural symmetry assumed for the periodic cell, only partial band gaps for different propagation directions have been obtained in the absence of resonators. For each topology, design recommendations have been synthesized about the optimal inertial, elastic and geometric ratios among the microstructural parameters and the resonator properties.

As final achievements, alternative approaches to the spectral design have been summarized. First, the augmented design possibilities offered by an enlargement of the parameter space, resulting from the removal of some simplifying mechanical assumptions, have been explored. Second, the actual potential of perturbation methods to provide analytical, although asymptotically approximate, solutions of the inverse spectral problem has been successfully verified.

As outlook for future developments, the optimization strategy could be applied to the Rayleigh-Lamb wave propagation in heterogeneous macrostructures like multilayered beams or plates (Nayfeh et al., 1999; Chen et al., 2007; Pelassa and Massabò, 2015; Massabò, 2017). Furthermore, some shortcomings in the classical iterative algorithms for solving the optimization problem could be addressed. Specifically, a major improvement would be to reduce the time-consumption required to complete each iteration, depending on the model dimension, the wavevector discretization and the precision requirements. In this respect, a feasible countermeasure could be to replace the objective function with a more-easily computable approximation, exploiting techniques from surrogate optimization (Koziel and Leifsson, 2013). In this respect, the approximation can be based on a mesh-free method for interpolation, employing a finite number of strictly positive-definite Gaussian Radial Basis Functions (Fasshauer, 2007). According to this alternative, a two-phase procedure can be established, in which a suboptimal solution is, first, found via a ultra-fast global search based on the approximate objective (first phase) and, second, locally

re-optimized using the original objective (second phase). Preliminary results have been obtained for the maximization of a specific partial band gap in the tetrachiral metamaterial (Bacigalupo and Gnecco, 2018). The findings are promising since, in each repetition, the values of the surrogate and original objective functions evolve in a similar way during the various iterations of the Sequential Linear Programming algorithm applied therein. Besides the reduction of the computational costs, a further advancement could be to merge parametric and topological optimization issues. Indeed, the techniques developed in this work could be applied also to topology optimization. A promising idea is the employment of level set methods (Sethian, 1999; Gibou et al., 2018) to represent the topology, since these methods allow for merging and splitting of contours during the optimization. The reduction of such a problem to a finite number of optimization parameters could be carried out by approximating the level set function by a neural network, perhaps composed by a single hidden layer and sigmoidal computational units (Haykin, 1994).

AUTHOR CONTRIBUTIONS

All authors listed have made a substantial, direct and intellectual contribution to the work, and approved it for publication.

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Conflict of Interest Statement: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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