

Axial Impact Resistance of FRP-Confined Concrete

Thong M. Pham¹ and Hong Hao²

Abstract

This study investigates the impact resistance of fiber reinforced polymer (FRP) confined concrete. Concrete cylinders were wrapped with carbon FRP (CFRP) or glass FRP (GFRP) with a varied number of layers and wrapping schemes. The impact tests were conducted by using drop-weight apparatus at different impact velocities. Dynamic behavior of the specimens has been investigated. The experimental results have shown that the failure modes are very different from those from static tests. Identical specimens experienced different damages as the impact velocities changed. The dynamic rupture strain of FRP was found to be substantially lower as compared to that under static loads. As a result, the FRP efficiency factors were found to be 0.17 and 0.56 for CFRP and GFRP, respectively. Interestingly, although GFRP has lower tensile strength and elastic modulus, it showed much better performance against impact as compared to CFRP in terms of both the strength and ductility. The higher rupture strain of GFRP compared to CFRP is one of the reasons resulting in higher confinement efficiency of GFRP under impact loads. A confinement model is proposed to predict the confined concrete strength under impact.

Keywords: Fiber Reinforced Polymer; Impact loading; Impact resistance; Strengthening; Retrofitting.

¹ Research Fellow, Center for Infrastructural Monitoring and Protection, School of Civil and Mechanical Engineering, Curtin University, Kent Street, Bentley, WA 6102, Australia. Email: thong.pham@curtin.edu.au

² John Curtin Distinguished Professor, Center for Infrastructural Monitoring and Protection, School of Civil and Mechanical Engineering, Curtin University, Kent Street, Bentley, WA 6102, Australia (corresponding author). Email: hong.hao@curtin.edu.au

20 **Introduction**

21 Concrete columns wrapped with fiber reinforced polymer (FRP) have shown excellent
22 performances on load carrying capacity and ductility. FRP provides the confinement to the
23 concrete columns and thus improves their performance. There are many experimental and
24 analytical studies investigating the behavior of FRP-confined concrete under static loads
25 (Cusson and Paultre 1995; Spoelstra and Monti 1999; Lam and Teng 2002; Wu and Zhou 2010;
26 Pham et al. 2015a). The behavior of FRP-confined concrete under static loads is quite well
27 understood as compared to that under other extreme loading conditions like earthquake, blast
28 loads, and impact loads (Pham and Hao 2016a). The effectiveness of FRP has been proven and
29 thus the FRP-confined concrete may be used in high-rise buildings, large-span bridges, subway
30 stations, and military facilities. Among these applications of FRP, concrete columns wrapped
31 with FRP may suffer from impulsive loads with high loading rates. For example, bridge piers
32 or under-ground structures may be subjected to impacts from moving vehicles, residential or
33 military facilities may subject to impact accidents or bomb attacks. Unfortunately, research on
34 impact resistance and structural behavior against impulsive loads is still limited (Pham and Hao
35 2016b). Especially, studies about impact resistance of FRP-confined concrete are rare. There
36 have been only some limited relevant studies about confined concrete columns under impact
37 loads in the literature (Shan et al. 2007; Uddin et al. 2008; Mutalib and Hao 2011a; Mutalib and
38 Hao 2011b; Xiao and Shen 2012; Xu et al. 2012).

39 Shan et al. (2007) used gas gun equipment to investigate the impact resistance of confined
40 concrete filled steel tubes, in which concrete was filled in a steel tube that was externally
41 wrapped with FRP sheets. The maximum strain rate from these tests ranged between 389 and
42 1621 s^{-1} (strain per second). Damage to these specimens under impact loads was localized to
43 the vicinity of the impact end, in which the CFRP sheets near the impact end fractured. The

44 authors concluded that using FRP confinement can significantly improve the compressive
45 strength of the specimens under impact loads.

46 Uddin et al. (2008) used an Instron drop-tower testing machine to carry out impact tests on
47 concrete specimens wrapped with thermoplastic composite jackets or CFRP sheets. A
48 comparison between specimens with the two different wrapping materials had been conducted.
49 It was found that rupturing of the CFRP sheets under impact loads led to a brittle failure of the
50 CFRP-confined concrete specimens. The failure of FRP-confined concrete was reported at the
51 mid height of the specimens, which was different from the observation by Shan et al. (2007).
52 The impact velocity can be a reason for this difference in which the impact velocity was 2.4
53 m/s, much slower than those in the tests by Shan et al. (2007). It seems that the impact velocity
54 has changed the failure pattern.

55 Meanwhile, Xiao and Shen (2012) conducted a study on impact behaviors of CFRP-confined
56 concrete filled tubes (CCFT) under a drop-weight test system. CFRP sheets ruptured at 2
57 milliseconds after the impact event. The progressive failure of the CCFT specimens initiated at
58 the specimen top and then propagated down to the mid height. This failure pattern was similar
59 to that of the study by Shan et al. (2007). The maximum drop height of this study was 7 m,
60 which is equivalent to a velocity of 11.7 m/s. The CCFT specimens had shown improved impact
61 damage resistance. By increasing the number of CFRP layers, damage of the specimens reduced
62 under the constant impact energy. This finding proved that CFRP confinement can be used to
63 improve the impact resistance of specimens. The experimental results have shown that an
64 increase in the impact energy did not significantly change the maximum impact load but the
65 impact duration.

66 The above studies have presented some qualitative observations from testing. However, only
67 very limited quantitative analysis was reported in literature, especially the tests and analyses

68 related to FRP wrapped concrete are very limited. In particular, it is necessary to investigate the
69 failure mode of FRP-confined concrete and quantify the confinement effect on the confined
70 concrete. This study aims to examine the impact resistance of FRP-confined concrete. Rupture
71 strain of FRP, which governs the failure of FRP-confined concrete, is investigated against
72 different impact velocities. Actual FRP rupture strain is considered for predicting the axial
73 impact resistance of FRP-confined concrete. The confinement efficiency of CFRP against
74 GFRP, which is more ductile, under impact loads is examined. The confinement mechanism of
75 FRP-confined concrete with double confinement effects from FRP and lateral inertia forces is
76 also studied.

77 **Confinement mechanism**

78 *Confinement effect in static loads*

79 When a FRP-confined concrete column is subjected to axial compression, it expands laterally.
80 This expansion is prevented by the FRP jacket, which provides confining pressure to the
81 concrete core. Since the lateral confining pressure is activated, the axial stress of FRP-confined
82 concrete is thus increased as shown in Fig. 1. The confining pressure (f_l) can be estimated as
83 follows:

$$84 \quad f_l = k_\varepsilon \frac{2f_{frp}t}{d} \quad (1)$$

85 where f_{frp} and t are the tensile strength and the thickness of FRP, respectively; d is the diameter
86 of the column; and k_ε is the FRP efficiency factor which was defined by Harries and Carey
87 (2003). The FRP efficiency factor is the ratio between the actual rupture strain of FRP in
88 concrete columns and the rupture strain of FRP from flat coupon tests. This study adopts a

89 simple and considerably accurate model by Lam and Teng (2003) to estimate the compressive
90 strength of FRP-confined concrete:

$$91 \quad \frac{f'_{cc}}{f'_{co}} = 1 + 3.3 \frac{f_l}{f'_{co}} \quad (2)$$

92 where f'_{cc} and f'_{co} are the compressive strengths of confined and unconfined concrete,
93 respectively.

94 *Confinement effect in impact loads*

95 The compressive strength of FRP-confined concrete under static loads can be calculated with
96 the above equations. There has been no model to calculate the compressive strength of FRP-
97 confined concrete against impact loads in the open literature, in which two possible confinement
98 effects need to be studied. Under axial impact loads, FRP-confined concrete tends to expand
99 laterally but the confining pressure from the FRP prevents the expansion thus increases the
100 specimen's capacity. This confinement mechanism is similar to that under static loads. In such
101 cases, the rupture strain of the FRP under impact loads is crucial but it has not been well studied
102 yet. In addition, when a projectile impacts a specimen, the concrete tends to expand laterally
103 with an acceleration, which causes the inertial force as a confinement pressure (Hao and Hao
104 2014). The axial capacity of the specimen thus increases by multiple confinement effects as
105 shown in Fig. 1. Studies of lateral inertial confinement effect on concrete specimens under
106 impact loads have been reported in the study by Hao and Hao (2014). No study of the lateral
107 inertial confinement effect of FRP wrapped concrete specimen under impact load has been
108 reported yet. Since FRP wraps may change the lateral expansion acceleration of concrete
109 specimen under impact loads, the lateral inertial confinement effect of FRP confined concrete
110 specimen will be different from that of unconfined concrete specimens. Analyzing the confined

111 strength of these specimens is thus difficult because of its complexity. This study focuses on
112 the contribution of FRP to the confinement effect of FRP-confined concrete against impact.
113 In general, the dynamic tensile strength of FRP needs to be considered to determine the
114 confining pressure under impact loads. Al-Zubaidy et al. (2013) reported an experimental
115 testing on FRP and proposed an empirical equation to determine the dynamic tensile strength
116 as follows:

$$117 \quad \frac{f_{FRP,dynamic}}{f_{FRP,static}} = 1 + 4.496 \times 10^{-4} \dot{\varepsilon}_d^{1.529} \quad \text{for } 2.42 \times 10^{-4} \leq \dot{\varepsilon}_d \leq 87.4 \quad (3)$$

118 where $\dot{\varepsilon}_d$ is the strain rate corresponding to the dynamic tensile strength ($f_{FRP,dynamic}$), and
119 $f_{FRP,dynamic}$ and $f_{FRP,static}$ are the dynamic and static tensile strength of FRP, respectively. If the
120 strain rate of 15 is assumed, which is quite large corresponding to the cases in this study as
121 reported in Table 2, the dynamic tensile strength of FRP is equal to 1.0283 of the static tensile
122 strength. The increase in the tensile strength of FRP in this study is therefore in general less
123 than 2.8%. Since the strain rate of a specimen significantly changes with time during an impact
124 event and can be far lower than 15, it is reasonable to ignore the dynamic tensile strength
125 increment of FRP in this study (low impact velocity). However, it should be noted that the
126 dynamic tensile strength of FRP may significantly increase in cases of blast loads or high
127 velocity impacts, where the strain rate can reach a few hundred or higher. In such cases the
128 strain rate effect should not be neglected.

129 **Experimental program**

130 *Test matrix and materials' properties*

131 Concrete cylinders were cast and tested until failure under drop-weight tests. The cylinders
132 were 100 mm in diameter and 200 mm in height. The compressive strength of concrete was 46

133 MPa at 28 day age. These cylinders wrapped with Carbon FRP (CFRP) and Glass FRP (GFRP)
134 of different schemes representing heavy confinement, sufficient confinement and insufficient
135 confinement as shown in Fig. 2. Details of the specimens and testing results are presented in
136 Table 1. For easy reference, names of the concrete cylinders include three parts: the first part is
137 Letter C and G stating the type of fiber. The second part indicates the wrapping arrangement
138 and a number of FRP layers in which F is for fully wrapping while P is for partially wrapping
139 with a gap of 50 mm between FRP strips. The third part refers to drop height at which the
140 projectile will be released. For instance, Cylinder CF1-2 means this specimen is fully wrapped
141 with one CFRP layer and is tested under 2 m drop height. The wrapping arrangement and
142 specimens' names are illustrated in Fig. 2. If a specimen does not fail in the first drop, it will
143 be repeatedly tested under the same drop height until failure. The name of these specimens will
144 be added one more number in a bracket to indicate the number of drops until failure occurs as
145 shown in Table 1.

146 FRP was bonded to the substrate of concrete by epoxy resin which has a tensile strength of 54
147 MPa, tensile modulus of 2.8 GPa, and 3.4% tensile elongation (West System n.d. 2015). The
148 adhesive used was a mixture of epoxy resin and hardener at 5:1 ratio. Before the first layer of
149 FRP was attached, the adhesive was spread onto the specimen's surface and FRP was attached
150 to the surface. After the first ring, the adhesive was spread onto the surface of the first FRP
151 layer and the second layer was continuously bonded, ensuring that 100-mm overlap was
152 maintained.

153 The FRPs are the same types from the same supplier used in a number of previous studies (Hadi
154 et al. 2013; Pham et al. 2013). In these studies, at least five CFRP coupons were fabricated and
155 tested according to ASTM D3039 (2008). The CFRP used was 75 mm in width with a
156 unidirectional fiber density of 340 g/m². The nominal thickness of CFRP was 0.45 mm and the

157 tensile strength was 1548 MPa. The average strain at the maximum tensile force and the average
158 elastic modulus were 1.74% and 89 GPa, respectively. The GFRP used was 50 mm in width
159 with a unidirectional fiber density of 440 g/m². The nominal thickness of GFRP was 0.35 mm
160 and the tensile strength was 833 MPa. The average strain at the maximum tensile force and the
161 average elastic modulus were 1.97% and 41 GPa, respectively.

162 In order to measure the lateral strain of FRP wraps and the axial strain of the specimens, strain
163 gauges are attached to three different positions which are top, middle and bottom of the
164 specimens. Details of these strain gauges are presented in Fig. 2. Strain gauges are bonded out
165 of the overlap zone of FRP wraps.

166 ***Impact Testing Procedure***

167 Drop-weight impact tests were conducted by dropping a weight from a certain height onto the
168 top of the cylinders using the impact test apparatus, as shown in Fig. 3. The weight was made
169 of a solid steel cylinder, weighing 97.5 kg. It is worth mentioning that the shape of the impactor
170 plays an important role to the impact force and the impact contact thus it was designed to have
171 a smooth flat bottom with a radius $r = 50$ mm. A plastic guiding tube was utilized to ensure the
172 impactor falling vertically to the targets. A load cell was placed at the bottom of the specimens
173 to measure the impact force. A high-speed camera which was set to capture 50400 frames per
174 second was used to monitor the failure processes. This frame rate was set after a few trials with
175 lower frame rate which was not fast enough to capture the very short impact events (about 1
176 millisecond, ms). The data acquisition system controlled by a computer was used to record
177 signals from the load cell and strain gauges. The data acquisition system recorded data at a
178 sampling rate of 1 MHz.

179 ***Effect of sampling rate***

180 The impact events occurred in a very short period of time (about 1 ms) so that the data
181 acquisition system needs to setup at a sufficiently high sampling rate to properly record the
182 testing data. Different sampling rates were tried to investigate the effect the sampling rate on
183 recording the impact force. Three different sampling rates were used in this investigation
184 including 20 kHz, 100 kHz and 1 MHz. The impact forces of identical unconfined concrete
185 cylinders were recorded by these sampling rates and plotted in Fig. 4. It can be seen that at the
186 sampling rate of 20 kHz the data acquisition system captured the maximum impact force of
187 about 60 kN. This impact force was even smaller than that under quasi-static load, which was
188 361 kN. Although the test with 100 kHz sampling rate recorded a higher impact force (350 kN)
189 as compared to the one with 20 kHz, the impact force is still smaller than the static force,
190 indicating that the sampling rate is insufficient. Meanwhile, the sampling rate of 1 MHz
191 recorded much higher impact force (550 kN) and much more data points. Based on this
192 experiment, impact force measured with a sampling rate less than 100 kHz did not yield
193 accurate results. The data acquisition system was thus set at the sampling rate of 1 MHz.

194 **Experimental results of dynamic tests**

195 *Failure modes and Crack patterns*

196 In order to eliminate the end friction effect, grease was applied on both ends of the tested
197 specimens. The progressive failure of the tested specimens was monitored by the high-speed
198 camera. The failure modes are divided into three different types including splitting failure of
199 unconfined concrete, FRP fracture of the confined specimens, and failure at unconfined
200 concrete regions of the partially confined specimens. The splitting failure mode of the
201 unconfined concrete specimens indicates that friction at the specimens' ends was negligible as
202 shown in Fig. 5. Small cracks were observed at the impact end at a very early stage (0.04 ms)
203 after the projectile in contact with the specimen. Afterward, the splitting crack initiated at about

204 0.4 ms after the impact event. This splitting crack took about another 0.4 ms to propagate from
205 the top to the end of the specimen. This splitting crack and crushing failure at the impact end
206 dominated the failure mode of unconfined concrete. Meanwhile, the confined concrete
207 specimens failed by rupture of the FRP jacket. A visible crack initiated at the impact end at
208 about 0.22 ms and then propagated downward reaching the midheight at about 1 ms as shown
209 in Fig. 6. It should be noted that only when the crack is wide enough it changes the color of the
210 FRP jacket and can then be seen in the high-speed images. Smaller cracks on FRP jacket that
211 could be formed before 0.22 ms are not able to be seen. The visible crack stopped propagating
212 to the bottom of the specimen but developed in the hoop direction at about the midheight of the
213 specimen. The FRP jacket was then tore off leading to a complete collapse of the specimen. In
214 this study, all the fully confined specimens that failed at the first drop exhibited a consistent
215 progressive failure at which cracks propagated from the impact end downward to the midheight.

216 In another hand, specimens which did not fail at the first drop might show the failure occurring
217 at the mid height region of the specimens. This change in the failure mode can be explained by
218 the lateral confinement effect. As the projectile impacts a specimen, it generates stress waves
219 propagating axially from the top to the bottom of the specimen. If the stress waves are strong
220 enough, they damage the specimen immediately. In such cases, the damage initiates at the top
221 and propagates to the bottom. The compressive stresses in these specimens are not uniform
222 before the damage of the specimen. However, if the stress waves are not strong enough to
223 destroy the specimens immediately, they propagate forth and back in the specimen and make
224 the compressive stresses approximately uniform after a few reflections (Davies and Hunter
225 1963). Once the compressive stresses are uniform, the failure mode of the specimens is
226 expected to be similar to that under static tests. In static tests, the friction force at the ends of
227 concrete cylinders confines the specimen's ends. The cylinders usually fail at the weaker region
228 which is at the midheight of the specimens. Therefore, when the compressive stresses in a

229 concrete cylinder are approximately uniform, it likely fails at the midheight because of the
230 minimum end friction confinement in this region. This observation can also be used to explain
231 the different failure modes presented in previous studies (Shan et al. 2007; Uddin et al. 2008;
232 Xiao and Shen 2012). In general, if the high impact energy generated stress waves are intensive
233 enough to destroy the concrete matrix and the FRP jacket upon impact, the failure at the top of
234 specimens is usually observed as reported in the studies (Shan et al. 2007; Xiao and Shen 2012).
235 This failure mode usually occurs in split Hopkinson pressure bar and gas gun tests when a
236 specimen fails without uniform stresses along its length (Hao et al. 2010). Otherwise, when the
237 stress waves are not strong enough to damage a specimen at the first drop and multiple stress
238 wave reflections uniform the stress state in the specimen, the specimen is likely to fail at mid
239 height of the specimen because of the minimum end friction confinement. Similar observations
240 were also reported by Uddin et al. (2008). Fig. 7 describes the failure propagation in the tested
241 specimens.

242 Partially confined specimens always fail at the regions of unconfined concrete as shown in Fig.
243 8. As can be seen from this figure, when the high intensive stress waves came, the concrete
244 inside the top FRP ring cracked but was confined by the FRP ring. The partial damage of the
245 FRP ring changed the FRP color which can be seen more clearly on a video than images. The
246 stress wave even caused some cracks on the top FRP ring but this region did not fail. These
247 stress waves then propagated downward to the lower regions and destroyed the weaker regions
248 with the unconfined concrete. These specimens are relatively weaker than the fully confined
249 concrete so that they could not resist much stress. Stress wave traveled pass through the
250 specimen in a shorter time period. Cracks propagated from the impact end to the bottom of the
251 specimens within about 0.5 ms. The specimens finally failed by fracture and spalling out of
252 unconfined concrete. There were two unconfined concrete regions in partially confined
253 specimens. The higher impact energy caused damage to Specimen GP2_2.5 at the both regions

254 while lower one led to only the bottom unconfined concrete region being damaged as evident
255 by Specimen GP2_1.5 in Fig. 9a.

256 The failure surface of the tested specimens was also investigated. Specimens with weak
257 confining pressure showed an inclined failure surface as Specimen CF1_2.5 shown in Fig. 9b.
258 If a specimen is heavily confined by ductile FRP (GFRP), GFRP rupture was not observed
259 therefore no obvious failure of the specimen was observed although the concrete core
260 completely failed. Fig. 9c shows the complete failure of the concrete core of Specimen GF3_3.5
261 after GFRP was cut. It is worth noting that although specimens CF2 have higher confining
262 pressure than specimens GF3 in static analysis, an inclined failure surface was still observed on
263 specimens CF2 because of the FRP rupture. This is because CFRP is more brittle than GFRP
264 so that it could not effectively confine the concrete core under impact loads. These observations
265 indicate the relatively ductile GFRP can better enhance the impact resistant capacity of confined
266 concrete than the more brittle CFRP.

267 *Impact resistance*

268 In the two most relevant studies discussed in the introduction the position of the load cell is not
269 given (Shan et al. 2007; Xiao and Shen 2012). Meanwhile, Uddin et al. (2008) measured the
270 impact force by a load cell embedded in the projectile, which monitors the force at the impact
271 end. When a projectile impacts a specimen, a part of the impact energy is to accelerate the
272 specimen, which generates inertia force. If the impact force is measured from the impact end
273 of the specimen, it is equal to the sum of the impact resistance of the specimen plus the inertia
274 resistance. It is obvious that the forces at the impact end and the bottom end of the specimen
275 are not identical (Rieder and Mindess 1998). As discussed in the study by Bischoff and Perry
276 (1991) in such tests the impact force should be measured by placing load cell at the bottom of
277 the specimen. This load cell arrangement has been followed in many impact tests, e.g. (Xu et

278 al. 2012). The impact force of the tested specimen in this study was therefore measured by the
279 load cell placed at the bottom end of the specimens.

280 The time histories of the impact force of the unconfined concrete specimens are presented in
281 Fig. 10 and the corresponding testing conditions are defined in Table 1. The impact force of the
282 unconfined concrete specimens increased with the impact energy. The impact force of
283 Specimen R_2 was 565 kN as compared to the corresponding static load of 361 kN. The time
284 history of the impact force was not a simple shape but a zigzag curve. The impact forces of
285 unconfined concrete specimens serve as a reference to examine the effectiveness of the confined
286 concrete. Fig. 11 shows the time history of the impact force of CFRP-confined concrete
287 specimens. The CFRP-confined concrete group had 6 specimens as stated in Table 1 but some
288 experimental results were unfortunately lost owing to malfunctioning of the recording system
289 during the impact. As mentioned previously, the required sampling rate of this experimental
290 program is very high (1 MHz) so that it limited the recording duration of the data acquisition
291 system at about 1s. The maximum impact force of Specimen CF2_2.5(2) was 952 kN with an
292 impact duration of 1.8 ms. From the experimental results, it can be observed that heavier
293 confined specimens resisted higher impact energy and thus resisted higher impact force and
294 longer impact duration. Specimen CF1_2.5(2) was tested under the same impact energy used
295 for Specimen CF2_2.5(2) but showed lower impact force and shorter impact duration.
296 Accordingly, the impulse of the impact force of Specimen CF2_2.5(2) was higher than that of
297 Specimen CF1_2.5(2). Specimen CF1_2.5(2) experienced more severe damage than Specimen
298 CF2_2.5(2). It means that higher percentage of the impact energy was transferred to damage
299 Specimen CF1_2.5(2) than Specimen CF2_2.5(2). This observation shows that an increase in
300 FRP layers leads to enhancement on the impact resistance. In addition, the time histories of the
301 impact force of GFRP confined concrete specimens are presented in Fig. 12. It is again
302 confirmed that higher impact energy yields higher impact force, for example, Specimens

303 GF2_2, GF2_2.5, and GF2_3 were identical but they yielded different impact forces of 772 kN,
304 782 kN, and 1024 kN, respectively. GFRP confined concrete was found to be much more
305 efficient than CFRP-confined concrete because GFRP was ruptured at a much higher strain than
306 those of CFRP, which is further discussed in the subsequent section.

307 **Discussion**

308 *Rupture strain of FRP*

309 As previously mentioned, FRP strain was monitored by a number of strain gauges attached
310 along the specimens. Fig. 13 presents the FRP strain of Specimens CF2_2.5 and GF3_2.5.
311 These specimens did not fail at the first impact but exhibited some minor cracks on the FRP
312 jackets. Therefore, the FRP strain of these specimens was close to the rupture strain of FRP. In
313 Specimen CF2_2.5, SGs 1 and 2 had identical maximum and residual values which were of
314 about 0.24% and 0.09%, respectively. The FRP strain at SG 3 reached the maximum value of
315 about 0.17% with the residual strain of 0.05%. Meanwhile, SGs 1, 2, and 3 of Specimen
316 GF3_2.5 reached the maximum values of 0.98%, 0.52%, and 0.28%, respectively. The residual
317 strain of FRP at the impact end of the specimen (SG 1) was quite large at about 0.67%. As can
318 be seen GFRP-confined concrete had large residual strain than that of CFRP-confined concrete,
319 showing that the first one was able to absorb more impact energy than the later one. It is worth
320 mentioning that Specimen CF2_2.5 is expected to yield at the static capacity of 737 kN while
321 the corresponding of Specimen GF3_2.5 at a relatively small value of 593 kN. Although the
322 mechanical properties of GFRP are not as good as those of CFRP under the static loading
323 condition GFRP showed better performance against impact loads because it is more ductile than
324 CFRP. GFRP is thus highly recommended for impact resistance than CFRP. In addition, the
325 peak values of Strain Gauges 1, 2, and 3 from the specimens in Fig. 13 are different and reduce
326 from the impact end to the bottom end. It means that the lateral confining pressure was not

327 uniform along the specimens. This observation implies the compressive stresses in these
328 specimens were not uniform along their longitudinal axes.

329 In order to take a closer examination of the rupture strain of FRP, its strain in specimens at
330 which the failure exactly occurred at the strain gauges is presented in Fig. 14. Specimen
331 CF1_2.5(2) failed owing to FRP rupture at the impact end so that the FRP strain of SG 1 was
332 the rupture strain. By the same reason, FRP strain of SG 1 in Specimen GF1_2 was the rupture
333 strain. The rupture strain of FRP of Specimens CF1_2.5(2) and GF1_2 was 0.37% and 1.30%,
334 respectively. If these specimens had been tested under static loading, they would have yielded
335 at the rupture strain of 0.96% and 1.08%, respectively. If the strain efficiency factor of 0.55 is
336 assumed, which means that the fiber in the specimens ruptures at 55% of the maximum rupture
337 strain from flat coupon tests (ACI 440.2R-08 2008). The very low maximum strain as compared
338 to that in static (0.96%) shows that the CFRP is very brittle under impact. It can be seen that
339 the maximum strain of GFRP was close to the rupture strain recommended by ACI 440.2R-08
340 (2008). The maximum strain of FRP of all the tested specimens was examined and summarized
341 in Table 1. It should be noted that the axial strain could not be monitored by SG 4 axially bonded
342 to the specimens. The experimental results showed that the reading from SG 4 was either equal
343 to zero or very small (about $< 0.05\%$).

344 ***FRP efficiency factor***

345 It is well known that the FRP jacket in confined specimens may rupture at a strain far lower
346 than its rupture strain determined from flat coupon tests (Harries and Carey 2003; ACI 440.2R-
347 08 2008; Pham et al. 2015b). The FRP efficiency factor (k_e) is normally used to quantify this
348 phenomenon. Experimental results from static tests have shown that the FRP efficiency factor
349 varied from 0.4 – 0.7 as presented by Pham and Hadi (2014). The FRP efficiency factor was
350 also found much higher than 0.7, e.g. up to 0.94 for CFRP and 0.91 for GFRP (Pham et al.

351 2015b). However, ACI 440.2R-08 (2008) recommended a conservative value of 0.55 for this
352 factor. This factor is significantly scattered due to many reasons, for example, section geometry,
353 deficiency of concrete surface, misalignment of FRP, uneven tension during wrapping, and
354 brittleness of FRP. In addition, high loading rate associated with impact may change the failure
355 mechanism of FRP leading to different rupture strains. The rupture strain and the FRP
356 efficiency factor were calculated from the experimental results and summarized in Table 2.

357 As can be seen the FRP efficiency factor under impact is lower than that under static loading.
358 It means that FRP performances under impact loads are not as good as under static loads. The
359 FRP efficiency factor of CFRP under impact was very low, ranging from 0.14 to 0.21. These
360 values are significantly lower than that under static loads. Meanwhile, the FRP efficiency factor
361 of GFRP under impact ranged from 0.5 to 0.66. Even though these values are smaller than those
362 in static, the better performance of GFRP versus CFRP under impact is again confirmed. Based
363 on the experimental results, the efficiency factor of FRP is proposed as 0.18 and 0.56 for CFRP
364 and GFRP, respectively.

365 *Impact resistance*

366 As previously mentioned, the impact resistance of FRP-confined concrete includes the
367 confinement effects from the FRP jacket and lateral inertia. The lateral inertia confinement
368 exists in both unconfined concrete and confined concrete so that the actual contribution of the
369 confinement effect from FRP can be estimated by subtracting the impact resistance of
370 unconfined specimens from the corresponding confined specimens. The confined concrete
371 strength against impact can be estimated as follows:

372
$$f'_{cc} = f_d + kf_l \quad (4)$$

373 where f_d is the dynamic concrete strength which included strain rate and lateral inertia effects,
374 k is the confinement efficiency factor calibrated against experimental data, and f_l is calculated
375 from Equation 1. The dynamic concrete strength can be experimentally derived from the impact
376 force of the unconfined concrete specimens. Since the confinement efficiency factor has not
377 been proposed for impact loading condition yet, the value of 3.3 for static is adopted in this
378 study. If the FRP efficiency factor (k_e) of 0.55 is adopted, the FRP confinement effect is
379 presented in Fig. 15. In such cases, it seems that the model recommended by ACI 440.2R-08
380 (2008) still can predict the FRP confinement effect very well for CFRP but not GFRP. This
381 calculation was based on the assumption of the FRP efficiency factor (k_e) is equal to 0.55 for
382 both CFRP and GFRP. However, the actual FRP efficiency factor reported in Table 2 is far
383 different from the assumption. If the actual values are used to predict the confined concrete
384 strength, results are presented in Fig. 16. From the figure, there is a considerable difference
385 between the prediction and experiment so that the model in ACI 440.2R-08 (2008) proposed
386 for static loads should not be used for impact loads.

387 A widely used form of confinement model (Richart et al. 1928) was adopted to express the
388 confinement effect of FRP-confined concrete under axial impact in which new dynamic
389 confinement coefficients were suggested. It is noted that this proposed model is derived on
390 small scale testing with normal-strength concrete so that it has not been evaluated against large
391 scale specimens or high-strength concrete. This model is also applicable for the impact velocity
392 less than 7.7 m. The proposed model is given as follows:

393
$$f'_{cc} = f_d + kf'_l \quad \left\{ \begin{array}{l} k = 10.8 \text{ for CFRP} \\ k = 7.9 \text{ for GFRP} \end{array} \right\} \quad (5)$$

394 where f_d is the dynamic concrete strength which can be calculated from the study by Hao and
 395 Hao (2014) or experimentally derived from the impact tests of the unconfined concrete
 396 specimens. The performance of the proposed model is presented in Fig. 17 showing predictions
 397 with reasonable accuracy. It is noted that the dynamic concrete strength can be estimated by
 398 using the dynamic increase factor (DIF) and the strain rate. Hao and Hao (2014) proposed a
 399 new DIF relations, in which the lateral inertial confinement effect was removed to provide more
 400 reliable prediction, to determine the dynamic concrete strength as follows:

401
$$DIF = \frac{f_d}{f'_{co}} = 0.0419 \left(\log \dot{\varepsilon}_d \right) + 1.2165 \quad \text{for } \dot{\varepsilon}_d \leq 30/s$$

402
$$DIF = \frac{f_d}{f'_{co}} = 0.08988 \left(\log \dot{\varepsilon}_d \right)^2 - 2.8255 \left(\log \dot{\varepsilon}_d \right) + 3.4907 \quad \text{for } \dot{\varepsilon}_d > 30/s$$
 (6)

402 where $\dot{\varepsilon}_d$ is the strain rate corresponding to the dynamic concrete strength (f_d). It is assumed
 403 that the strain rate of unconfined concrete at the drop height of 1.5 m is equal to 15, which is
 404 the same of the strain rate of FRP close at the impact of confined specimen at the first drop.
 405 From Equation 6, the DIF is equal to 1.31 which leads to the dynamic concrete strength of 60.3
 406 MPa. Since the dynamic concrete strength derived from Specimen R1.5 was 63.2 MPa, it is
 407 reasonable to use this model to predict the dynamic concrete strength.

408 **Conclusions**

409 This study examines the confinement mechanism of FRP confined concrete against impact
 410 loads. The findings in this study can be summarized as follows:

- 411 1. FRP can be used to strengthen concrete columns against impact loads. The confinement
412 efficiency significantly depends on the ductility of the jacket such as high rupture strain.
- 413 2. Different failure modes of FRP-confined concrete under impact were observed, which are
414 dependent on confining pressure, wrapping schemes, and impact energy.
- 415 3. FRP-confined concrete fails progressively from top to the bottom if the specimen is
416 damaged at the first drop. Failure at the midheight may be observed if the specimen fails
417 by multiple drops.
- 418 4. The FRP rupture strain under impact is significantly lower than that under static loads so
419 that the common FRP efficiency factor of 0.55 is inapplicable in this case. The actual FRP
420 rupture strain needs to be taken into account to predict the axial impact resistance.
- 421 5. GFRP performs much better than CFRP in resisting impact loads because the first one
422 has high rupture strain than the later one. GFRP is thus highly recommended for impact
423 strengthening.
- 424 6. The sampling rate of about 1 MHz is essential to achieve accurate results. Lower sampling
425 rate may yield inaccurate recordings.

426 Finally, a confinement model for impact loads was proposed to predict the impact resistance of
427 FRP-confined concrete. It is recommended that further studies should be conducted to
428 systematically examine the effects of FRP efficiency factor and strain rate on the confinement
429 mechanism of FRP-confined concrete.

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528 Table 1. Test matrix

Specimen	Number of FRP layers	Drop height (m)	Theoretical estimation – static (kN)	Experimental impact results (kN)	Impact duration (ms)	FRP strain at SG 1 (%)
R-1		1		406	0.9	-
R-1.5	-	1.5	361	496	0.9	-
R-2		2		565	0.6	-
CF1-1.5		1.5		651	1.4	0.45
CF1-2	1 CFRP layer	2	546	#	#	#
CF1-2.5		2.5		#	#	#
CF1-2.5(2)		2.5		756	1	0.37
CF2-2		2		#	#	#
CF2-2.5	2 CFRP layers	2.5	737	915	2.1	0.24
CF2-2.5(2)		2.5		952	1.8	0.35
CF2-3		3		#	#	#
GF1-1.5		1.5		#	#	#
GF1-2	1 GFRP layer	2	434	993	1	1.30
GF1-2.5		2.5		#	#	#
GF2-2		2		#	#	#
GF2-2(2)		2		#	#	#
GF2-2(3)	2 GFRP layers	2	513	772	1.2	0.70
GF2-2.5		2.5		872	1.6	1.35
GF2-3		3		1024	1.1	0.52*
GF3-2.5		2.5		952	1.9	0.98/0.67**
GF3-2.5(2)		2.5		1035	1.9	0.27/0.05**
GF3-2.5(3)		2.5		1089	2	0.26/0.04**
GF3-2.5(4)		2.5		833	2.5	0.38
GF3-3	3 GFRP layers	3	593	1202	2.4	1.00
GF3-3(2)		3		1010	2.4	#
GF3-3(3)		3		878	1.5	#
GF3-3.5		3.5		1021	2.7	1.03/0.65**
GF3-3.5(2)		3.5		964	2.9	0.25
GP2-1.5		1.5		#	#	#
GP2-2	2 GFRP layers	2	406	665	1.3	#
GP2-2.5		2.5		639	0.8	0.52/0.22
GP3-1.5		1.5		603	0.8	0.55/0.33
GP3-2	3 GFRP layers	2	428	857	0.7	0.25/0.11
GP3-2.5		2.5		647	0.9	0.39/0.17

529 CFRP = carbon fiber reinforced polymer

530 GFRP = glass fiber reinforced polymer

531 (...) indicate the number of drop if the specimen did not fail at the previous drop

532 - not applicable

- 533 # data lost
- 534 * if SG 1 failed, the strain of FRP was reported the values of SG2
- 535 ** the first number is the maximum strain while the second number is the residual strain

536 Table 2. FRP efficiency factor and strain rate

Specimen	Max FRP strain (%)	FRP efficiency factor	Strain rate (1/s)		
			SG 1	SG 2	SG 3
CF1_2.5(2)	0.37	0.21	15.42	#	#
CF1_1.5	-	*	#	7.03	10.71
CF2_2.5(2)	-	*	#	3.98	#
CF2_2.5	0.24	0.14	2.76	6.49	1.38
GF1_2	1.30	0.66	19.12	25.00	8.00
GF2_2(3)	0.70	*	9.72	#	#
GF2_2.5	0.70	*	13.21	7.33	#
GF2_3	-	*	#	13.68	43.33
GF3_2.5	0.98	0.50	5.24	5.31	#
GF3_2.5(2)	0.27	*	3.60	8.35	#
GF3_2.5(3)	0.26	*	2.32	5.28	#
GF3_2.5(4)	0.38	*	3.73	5.17	#
GF3_3	1.00	*	16.13	8.21	#
GF3_3(2)	-	*	#	4.90	#
GF3_3(3)	-	*	#	4.65	#
GF3_3.5	1.03	0.52	9.90	6.98	#
GF3_3.5(2)	0.25	*	4.03	4.24	#

537 - strain gauges failed

538 * FRP efficiency factor only calculated from strain gauges capturing rupture

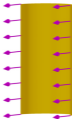
539 # not applicable

Figure 1

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Fig. 2

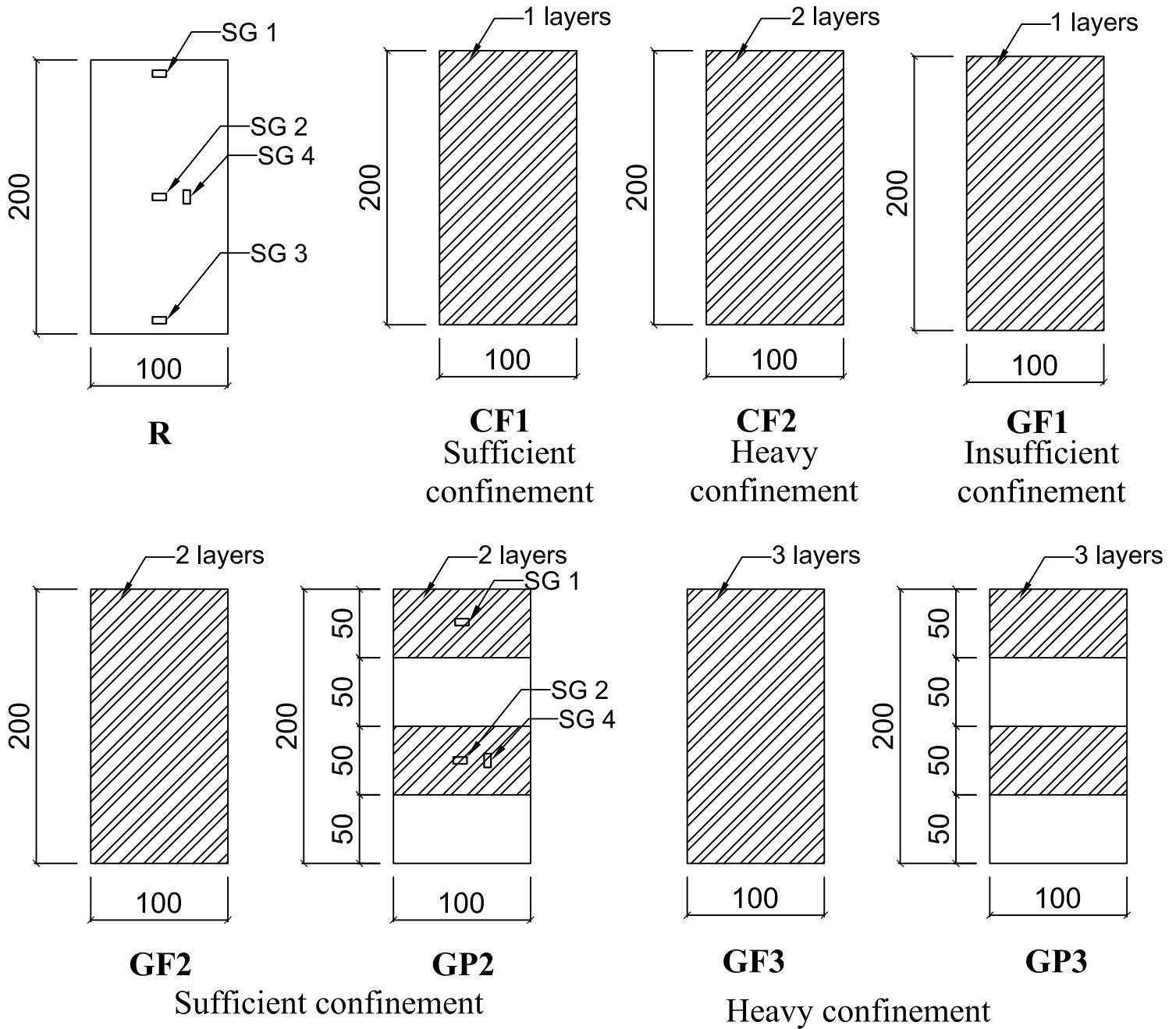


Fig. 3

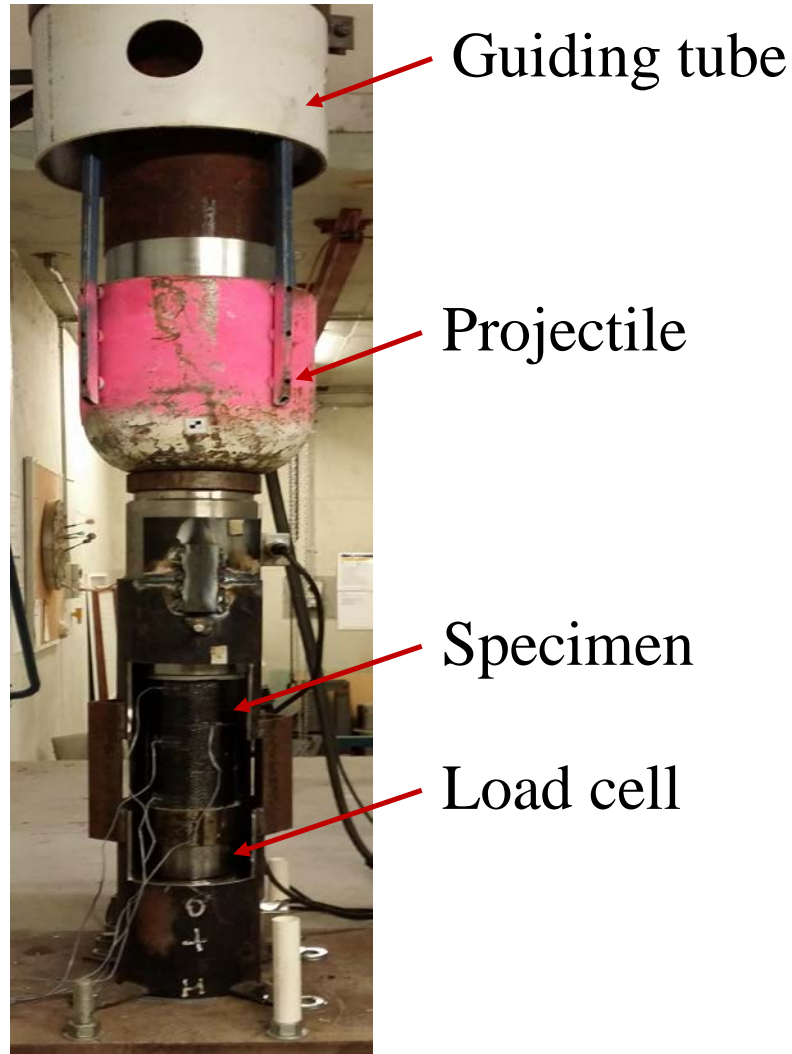


Fig. 4

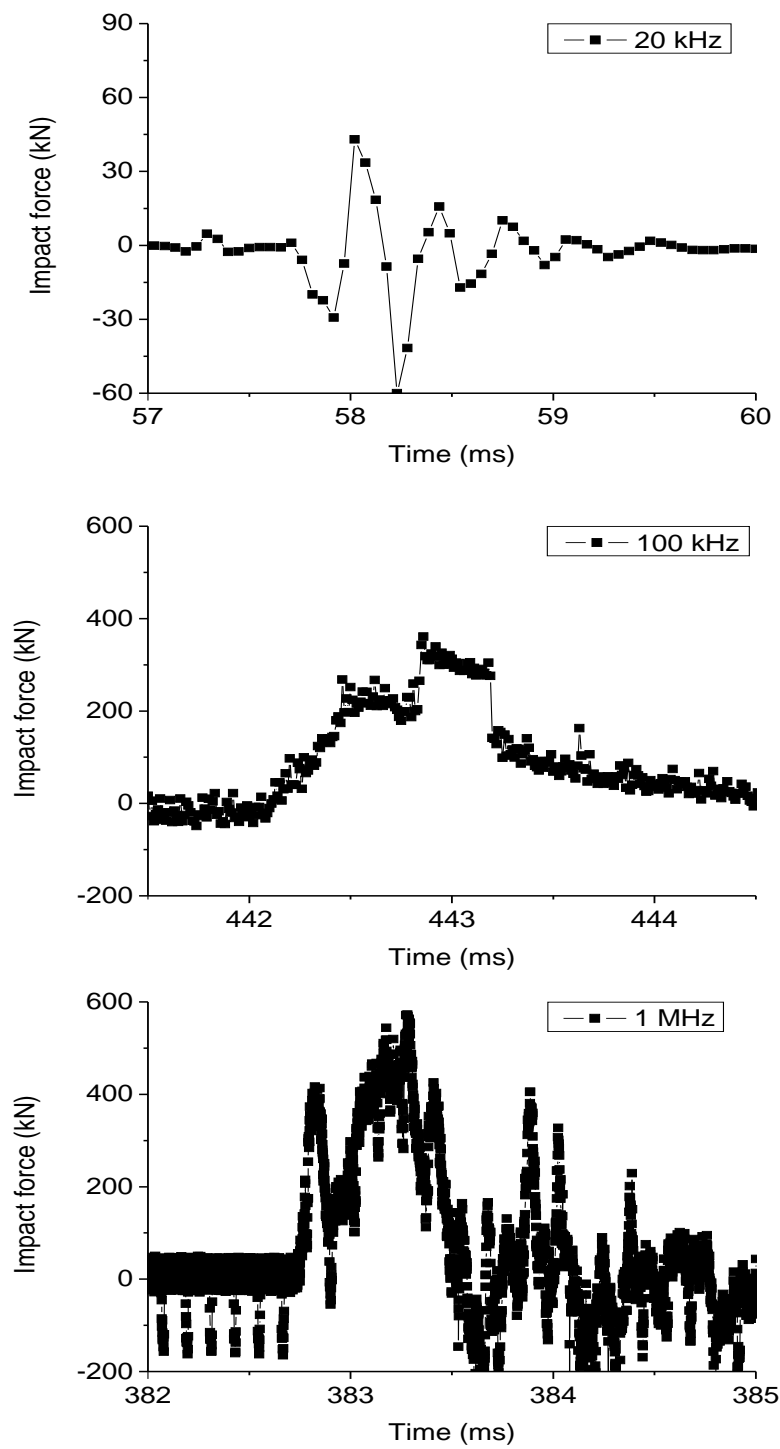


Fig. 5

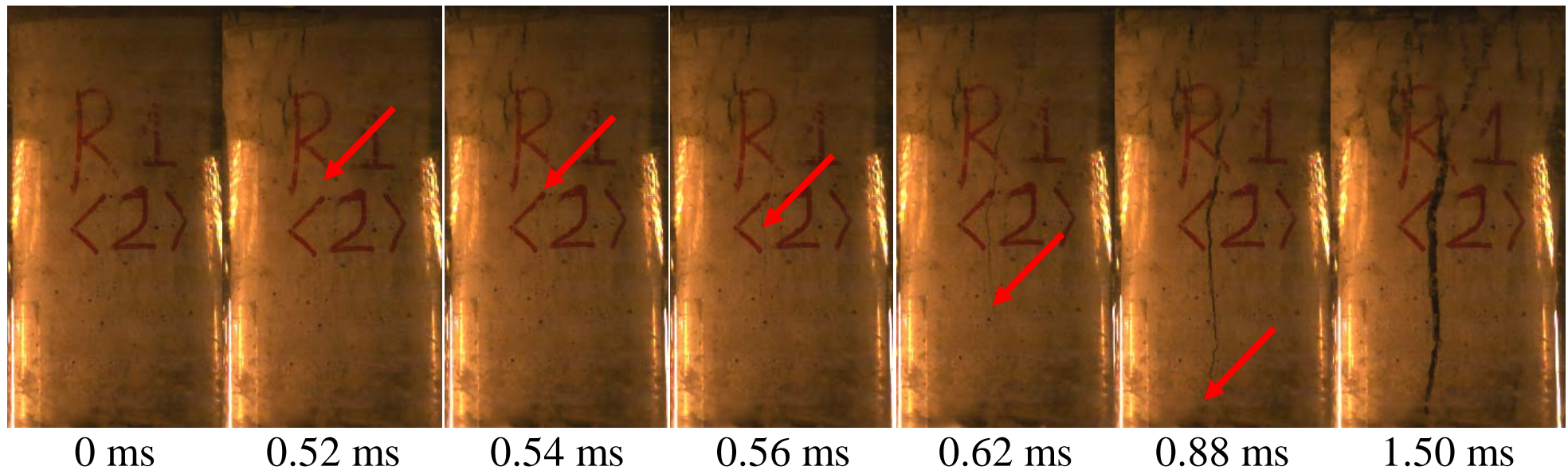


Fig. 6

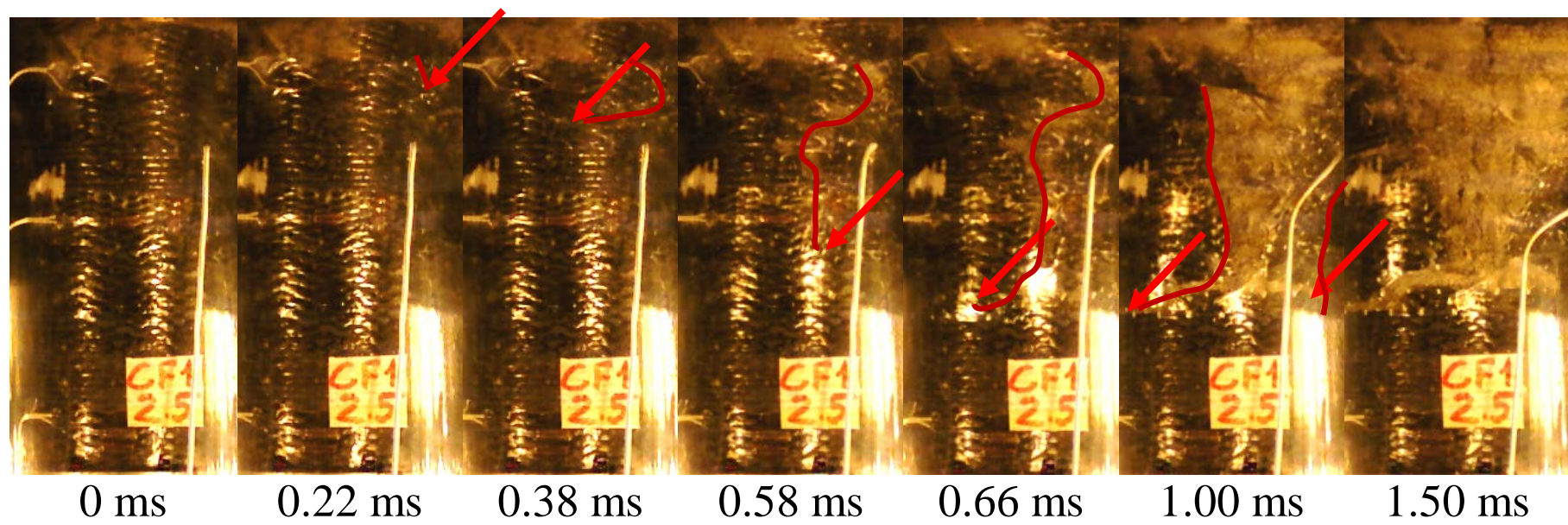


Fig. 7

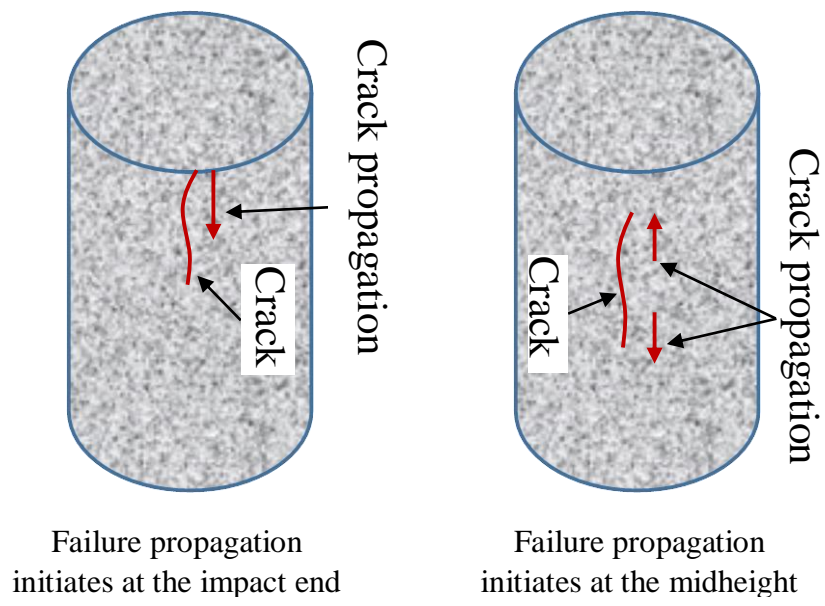


Fig. 8

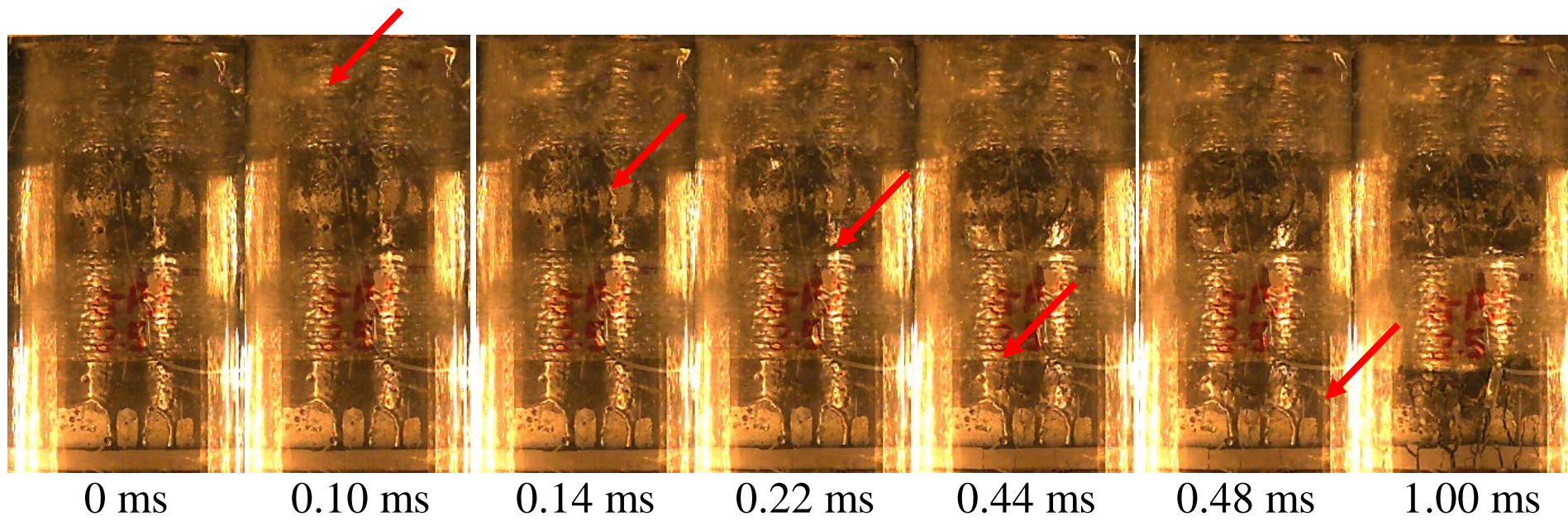


Fig. 9

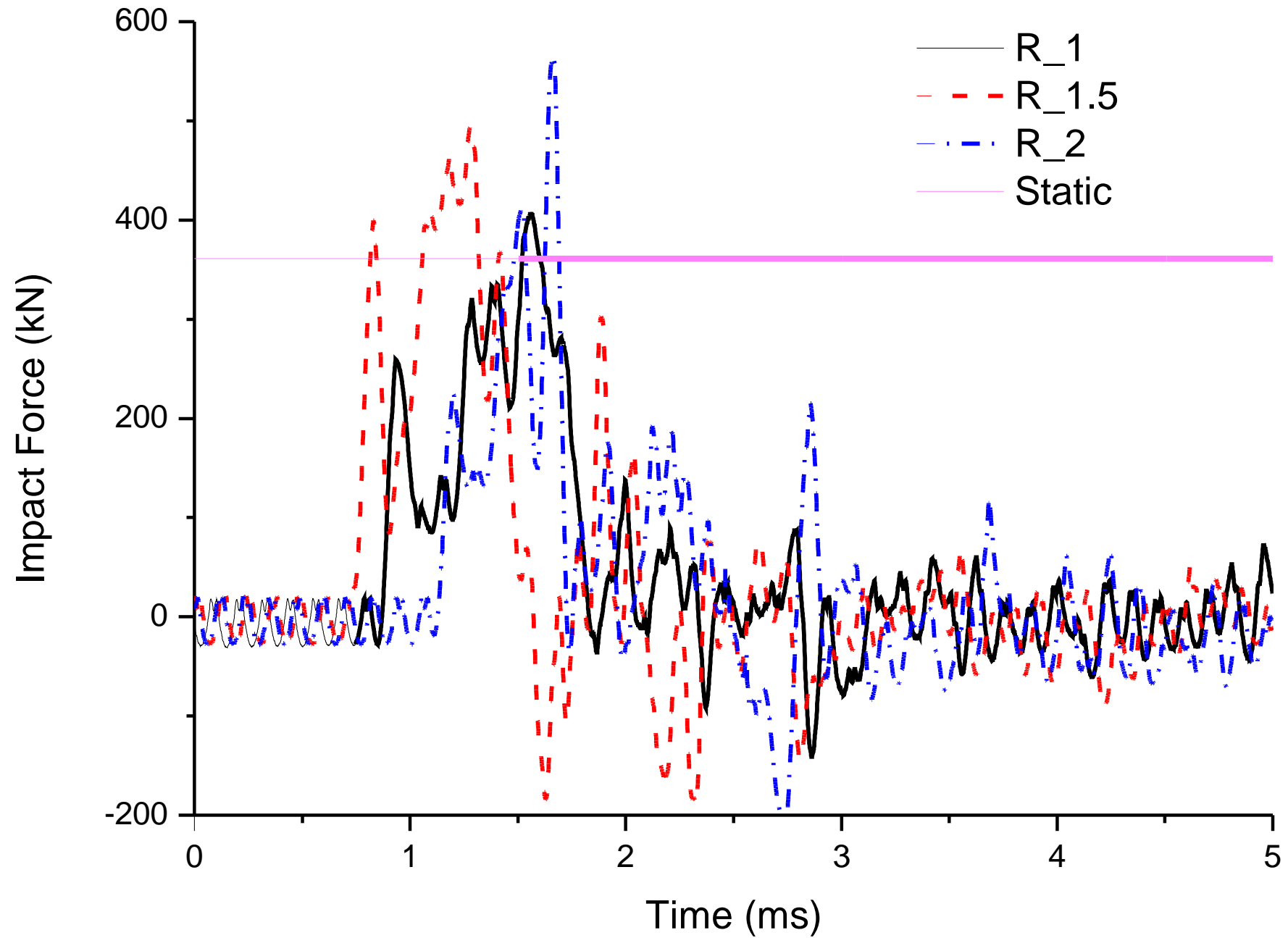


a. Partially confined concrete (Upside down)

b. Inclined failure surface

c. Complete failure of concrete core

Fig. 10



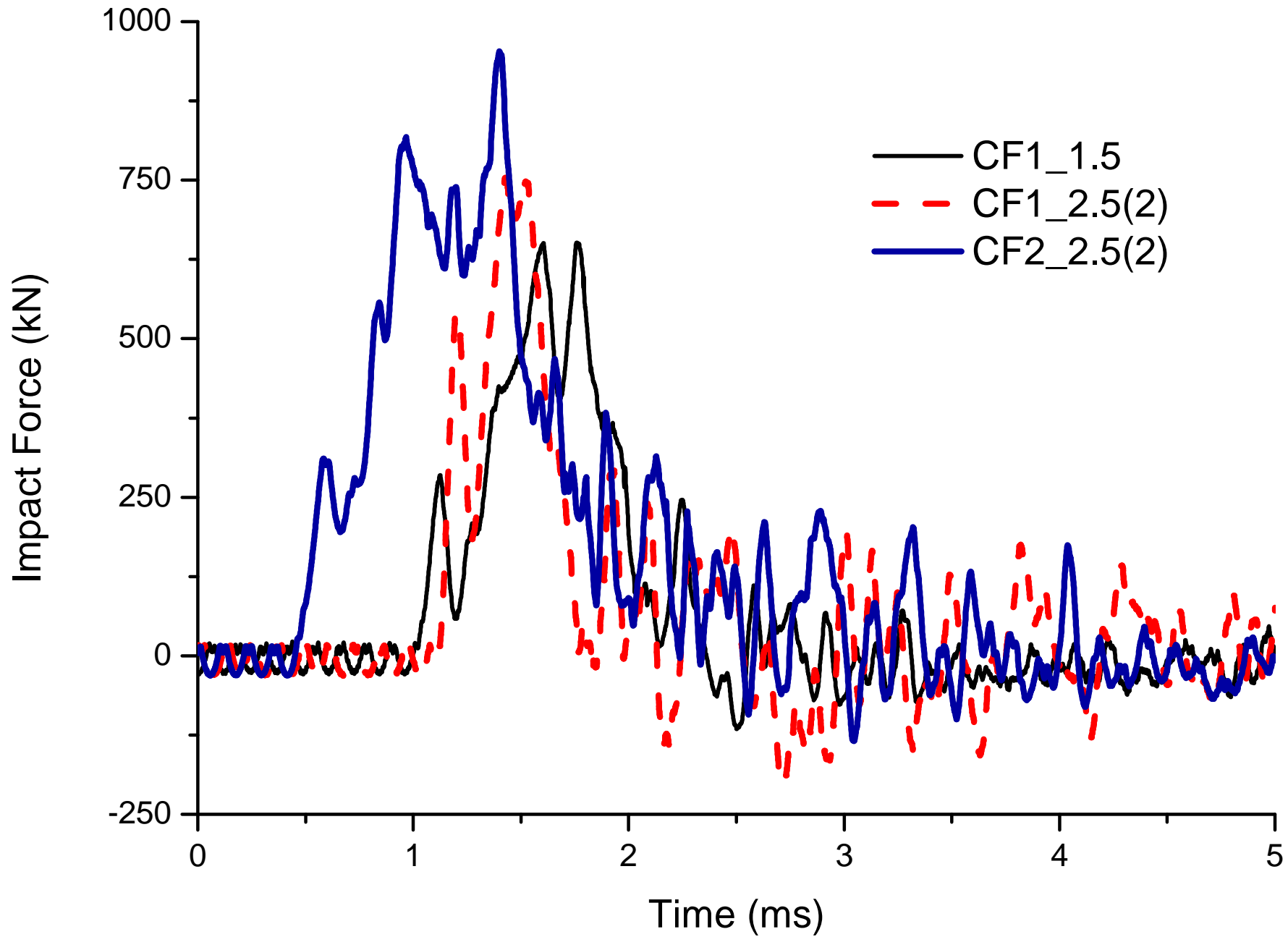


Fig. 12

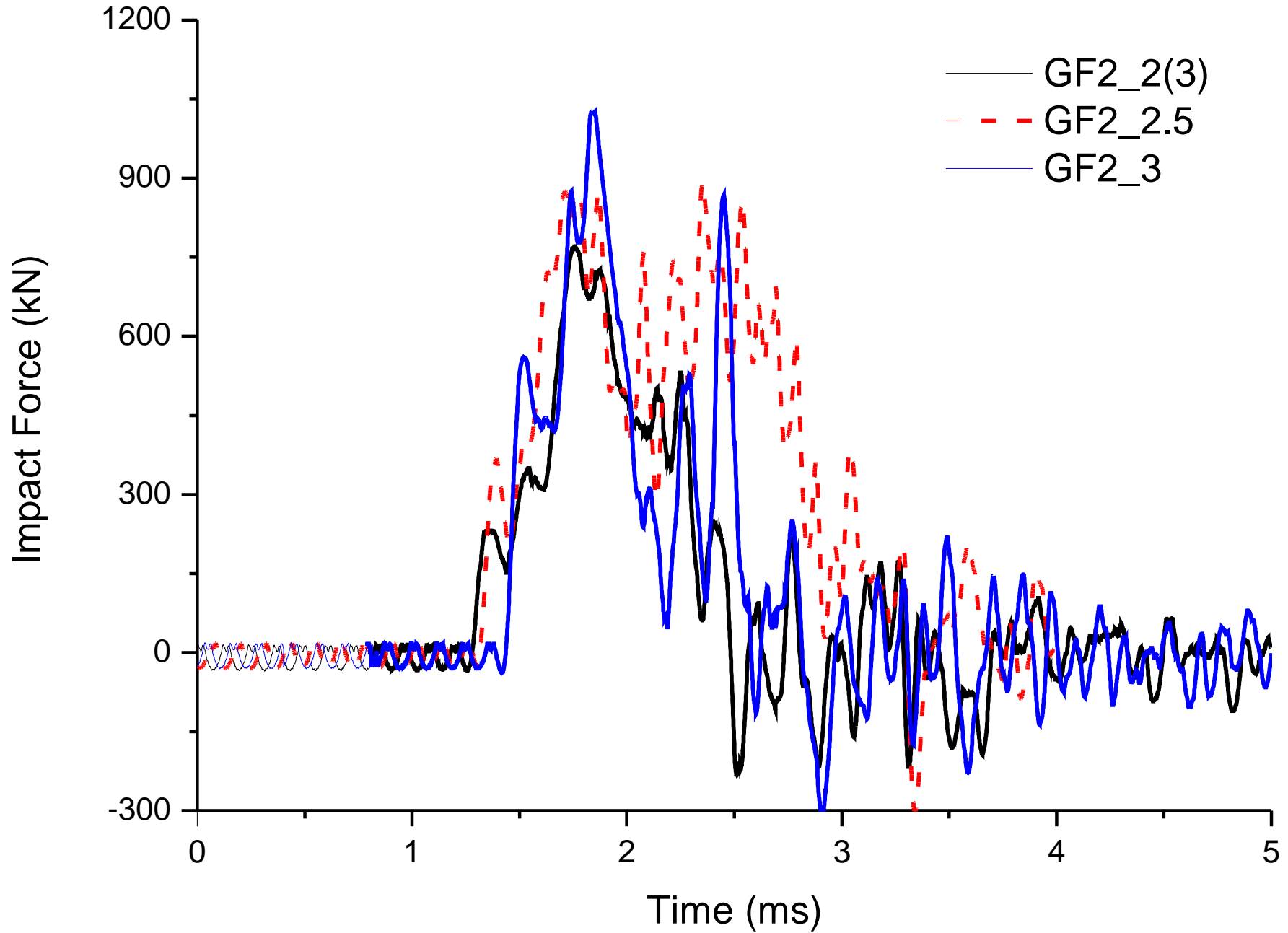


Fig. 13

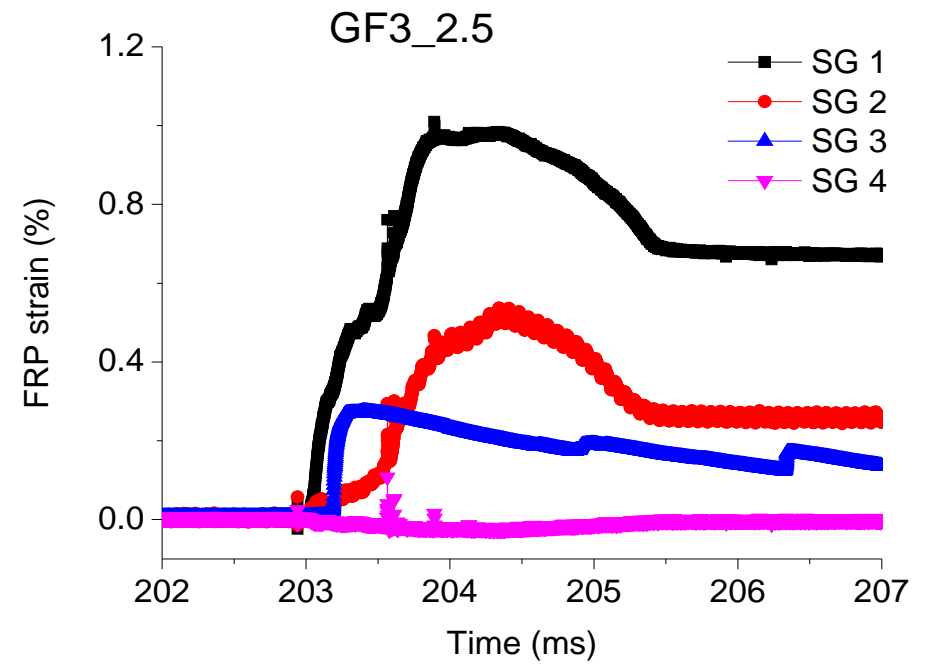
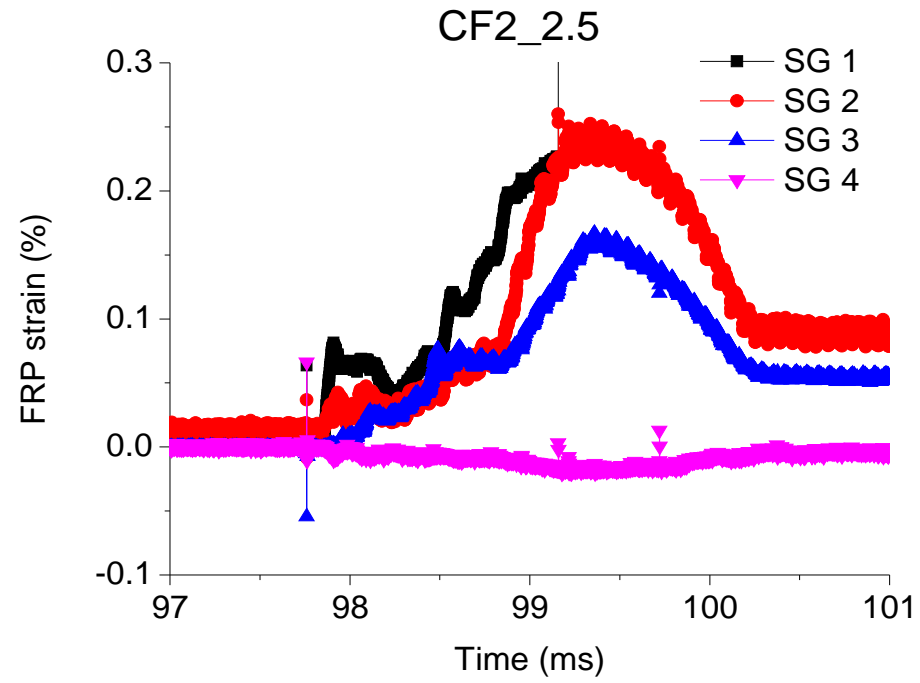


Fig. 14

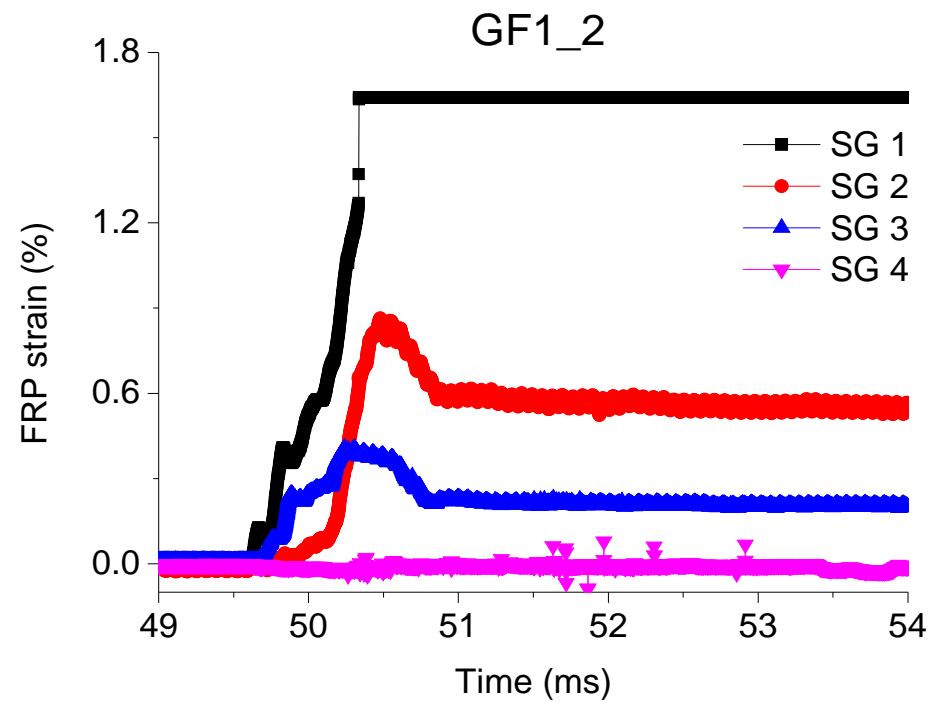
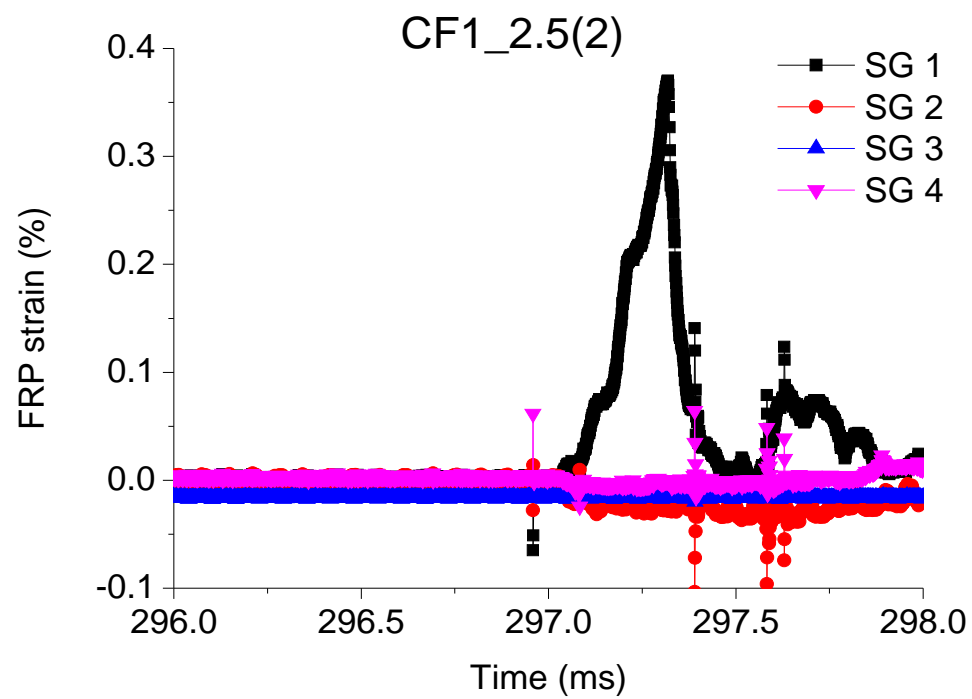


Fig. 15

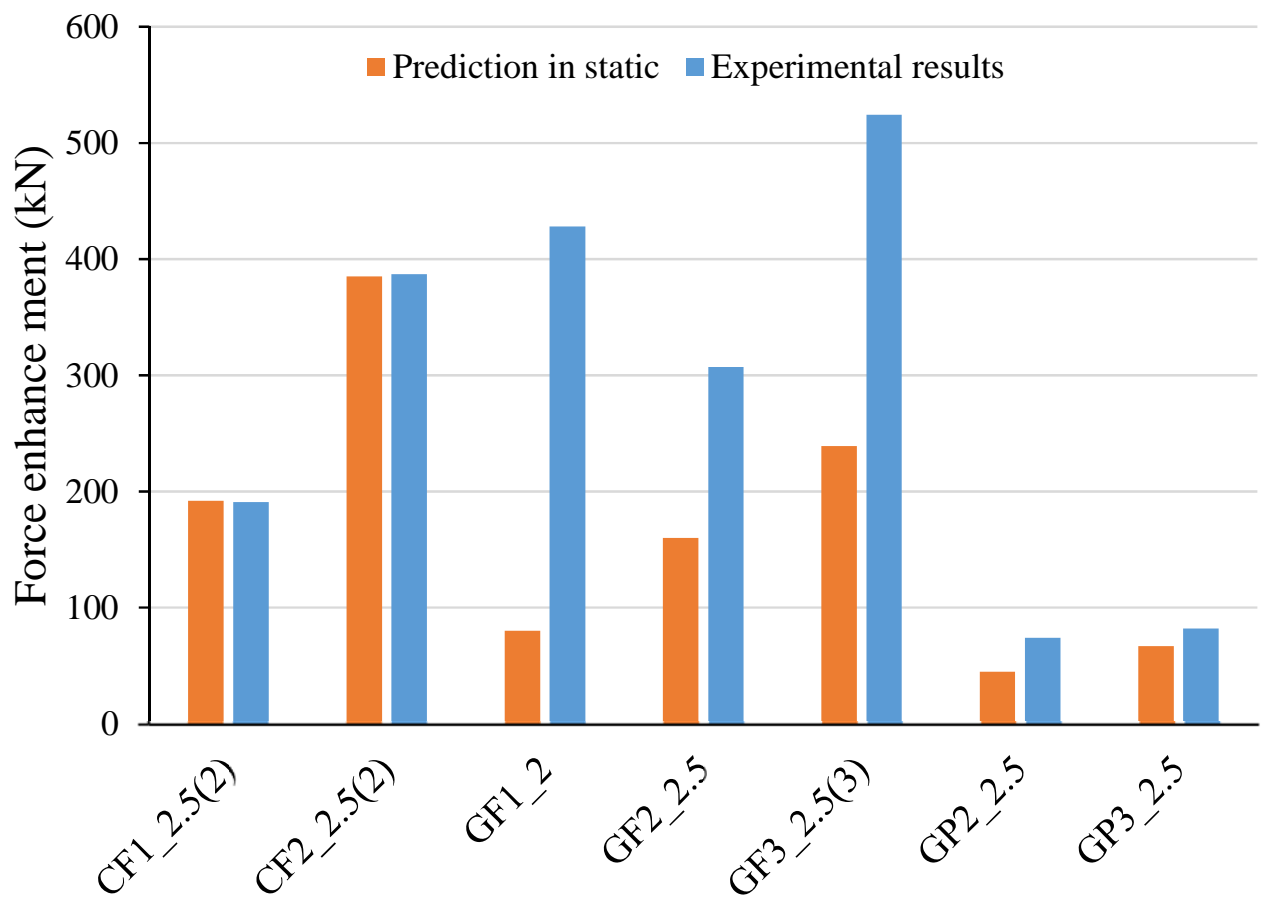


Fig. 16

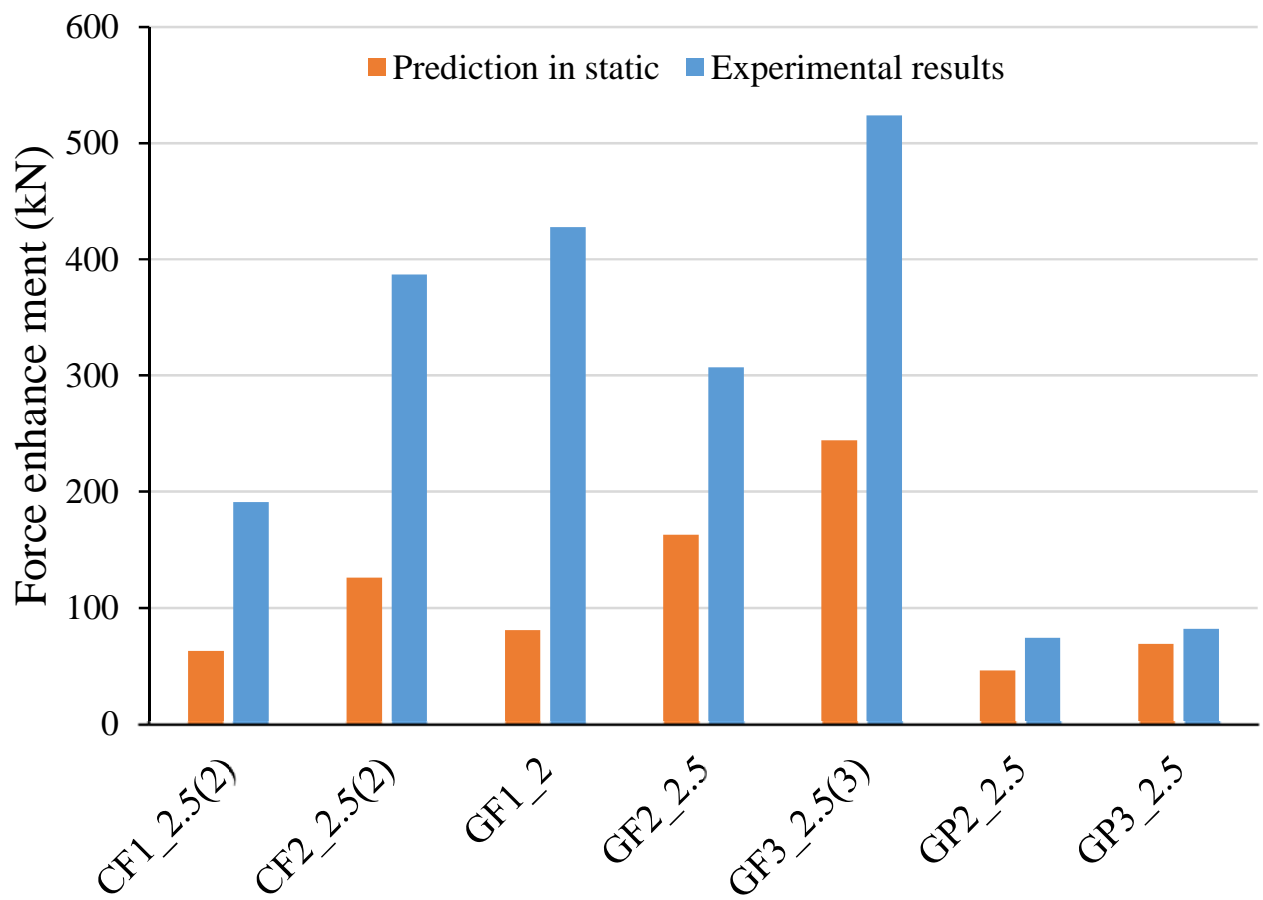
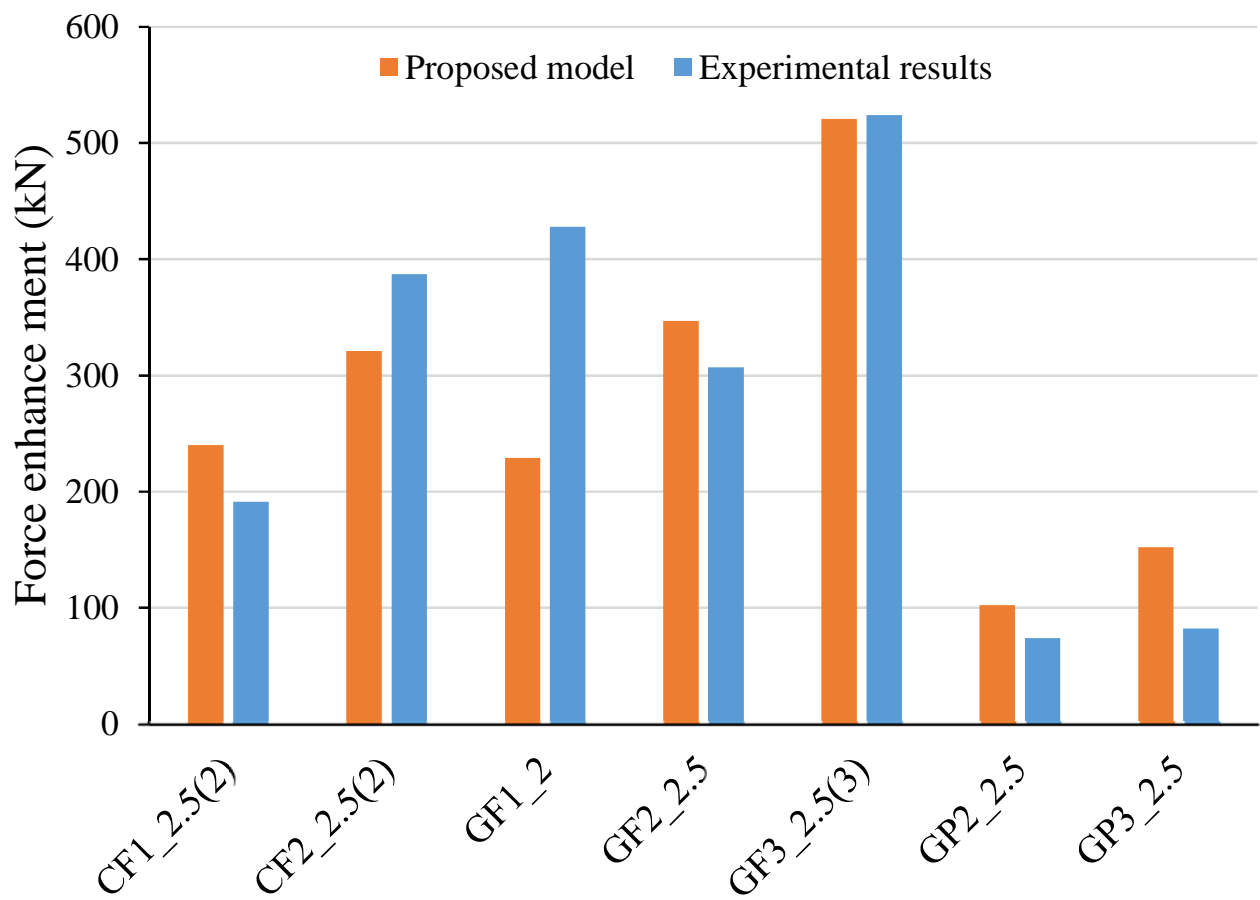


Fig. 17



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Author(s) – Names, postal addresses, and e-mail addresses of all authors

Thong Pham, Research Fellow, Center for Infrastructural Monitoring and Protection, School of Civil and Mechanical Engineering, Curtin University, Kent Street, Bentley, WA 6102, Australia (corresponding author). Email: thong.pham@curtin.edu.au

Hong Hao, John Curtin Distinguished Professor, Center for Infrastructural Monitoring and Protection, School of Civil and Mechanical Engineering, Curtin University, Kent Street, Bentley, WA 6102, Australia. Email: hong.hao@curtin.edu.au

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1 **ADDRESSING REVIEWERS' COMMENTS**

2 Ref.: Ms. No. CCENG-1833

3 Impact Resistance of FRP-Confined Concrete

4 Thong Minh Pham, PhD; Hong Hao, PhD

5

6 The authors would like to thank the editors/reviewers for their time and effort spent into reviewing
7 the manuscript. Their comments and suggestions have contributed to the improvement of the
8 revised manuscript. All recommendations and comments have been carefully taken into
9 consideration. Please refer to answers below for detailed modifications.

10

11 **Editor's comments:**

12 *Editor's comments on CCENG-1833 by Pham*

13 *-One major issue raised by multiple reviewers is the apparently static nature of the input properties*
14 *when the problem at hand is dynamic. This needs to be addressed in the paper by using dynamic*
15 *properties or else justifying the use of static props. based on the literature or the author's data.*

16 **Answer:** The discussion and justification of using static material properties have been added to
17 the manuscript. Please refer to Lines 114-129 and 402-412.

18 *-Improved explanation of novelty of work, in light of the literature, is needed in the abstr., intro.,*
19 *and conclusions.*

20 **Answer:** Explanations have been added to the manuscript to highlight the research significance
21 and findings of the work. Please refer to Lines 15-16, 71-74 and 414-434.

22 *-Improved discussion of the results is needed. Possible comparison with results in literature.*

23 **Answer:** The discussion section of the manuscript has been revised, please refer to Lines 399-412.

24 It has been mentioned in the manuscript the experimental results regarding this topic is very limited
25 in the literature. Effort has been paid to validate the proposal model with three previous studies

26 mentioned in this paper. However, a comparison could not be made due to the lack of sufficient
27 information, for example, the dynamic concrete strength and strain rate were not provided in the
28 previous publications (Uddin et al. 2008; Xiao and Shen 2012). Without these data, comparisons
29 with the presented results in the current manuscript are not possible. The experimental results from
30 the studies (Shan et al. 2007; Xiao and Shen 2012) were about FRP confined concrete filled steel
31 tubular columns at which the proposed model is not applicable.

32 *-L454. Check volume "0" in Z Xu paper.*

33 **Answer:** The reference has been revised. Please refer to Line 513.

34 *-L418. Check issue "0" in Y Hao paper.*

35 **Answer:** The reference has been revised. Please refer to Line 462.

36

37 **Reviewers' comments:**

38 **Reviewer #1:**

39 *The authors present an interesting paper on dynamic loading of concrete confined by FRP*
40 *material. This experimental study is original and only very few studies have been done on this*
41 *topic. The paper is well written even if the last part can be withdraw to improve quality of the*
42 *paper.*

43 *- page 4 line 77 : confinement pressure depends linearly on FRP thickness, the obtained results*
44 *seems not increase linearly, authors should more describe this phenomenon*

45 **Answer:** The reviewer is correct that the confining pressure depends linearly on FRP thickness.
46 The results also show that the strength enhancement increased approximately in a linear
47 relationship with the FRP thickness (see Fig. 17). It is noted that a comparison of the axial impact
48 resistance only can be made if two specimens have the same impact velocity. Taking the above
49 condition into account, Figure 17 shows the force enhancement of Specimens CF1_2.5(2) and
50 CF2_2.5(2) were 191 kN and 387 kN, respectively. A similar observation can be also found from
51 Specimens GF2_2.5 and GF3_2.5(3). These values showed an approximately linear relationship.

52 - page 7 : mechanical properties of FRP are given based on static properties, what about
53 dynamic properties ?

54 **Answer:** At the highest strain rate in this study, the dynamic tensile strength of FRP increases
55 about 2.8%. Therefore the enhancement on the dynamic tensile strength can be ignored in the low
56 impact velocity tests in this study. Discussion and justification of ignoring the strain rate effect on
57 the dynamic properties of FRP have been added to the manuscript. Please refer to Lines 113-126.

58 - page 8 : cumulative impact may affect results, reviewer understand the purpose on the test
59 principle to limit the samples number, but this could be discuss

60 **Answer:** Three impact tests were conducted on three identical unconfined concrete cylinders. No
61 specimen was repeatedly impacted in the test for determination of the sampling rate. Please refer
62 to Lines 178-192 Page 8. The reviewer is correct that the cumulative impact may affect results.
63 This study discussed this effect on the failure mode, please refer to Lines 215-243.

64 - page 16 line 348 : proposed model seems to be hazardous, why authors consider the same
65 value for tensile strength of CFRP on dynamic and static loading, k factor could be affected by
66 this,

67 **Answer:** The consideration of the dynamic tensile strength of FRP and dynamic compressive
68 strength of concrete has been added to the manuscript. Please refer to Lines 114-129 and 402-412.

69 - page 16 : authors mention dynamic properties of concrete obtained by a model, this should be
70 detailed and discuss, how this can modify the obtained results

71 **Answer:** More information about determining the compressive strength of unconfined concrete
72 under high load rate has been added. Please refer to Lines 402-412.

73 - figure 13 : load versus time to show two or three pick load, how can this be explained ?

74 **Answer:** Figure 13 described the time history of FRP strain. The load histories are presented in
75 Figures 10-12. The zigzag curves presented in this study may be resulted from the interference of
76 the stress waves. The projectile impacts the specimen and generates stress waves propagating from

77 the top to the bottom of the specimen. These stress waves propagate in the specimens back and
78 forth many times. The load cell actually measured the wave interference of these waves with the
79 shape of a zigzag curve. Similar zigzag curves were also observed in many previous studies e.g.,
80 (Xiao and Shen 2012; Xu et al. 2012).

81 *- based on the limited numbers of results, model should be carefully described with a lot of*
82 *caution*

83 **Answer:** The authors thank the reviewer for the useful comment. Some discussions were added to
84 the manuscript to state the limitations of the model owing to the limited number of results, please
85 refer to Lines 392-397.

86 *- table 1 : why the word beam appear in the table ?*

87 **Answer:** The typo has been fixed. Please refer to Table 1.

88 **Reviewer #2:**
89 *Summary*

90 *The effect of impact using drop weight apparatus on FRP-confined concrete cylinders was*
91 *investigated experimentally and accompanied by an analytical model. The FRP rupture strain*
92 *was substantially lower when performing dynamic test as oppose to static test. Variables*
93 *considered were FRP material types and number of FRP layers.*

94 *General Comments*

95 *The present study seems to offer minimal new findings. Most of authors' observations have been*
96 *mentioned in similar studies by other researchers. The analytical part is very short and mostly*
97 *adopts few existing equations in the literature with limited experimental data to back up. One*
98 *way to address this deficiency is by comparing the analytical model to other researchers'*
99 *experimental data.*

100 **Answer:** This is a complex comment. The authors would like to answer in three main areas: the
101 findings of the study, the discussion, and the validation of the proposed model.

102 This study focuses on the axial impact resistance of FRP-confined concrete while other studies
103 investigating the impact behavior of concrete filled steel tubular concrete strengthened with FRP

104 (Shan et al. 2007; Xiao and Shen 2012). The specimens of these two papers had two jackets
105 including steel tube and FRP. It is well known that the structural behavior of FRP-confined
106 concrete and concrete filled steel tube is different. In addition, the experimental results of the
107 present study show that GFRP (high rupture strain) exhibited better axial impact resistance than
108 that of CFRP (higher strength but lower rupture strain), which has not been reported in the
109 literature. As a result, GFRP is recommended for strengthening structures against impact loads.
110 Explanation to the difference in failure modes, which were observed in previous studies by
111 different researchers, is presented in the current manuscript (please refer to Lines 218-243). Actual
112 rupture strain of FRP under impact loads was reported and discussed for use in predicting the
113 impact resistance of FRP-confined concrete. In addition, this study investigated the effect of the
114 sampling rate on the results and proposed an appropriate range of ~ 1MHz to obtain reliable results
115 for similar impact tests.

116 The axial impact resistance of FRP-confined concrete was experimentally examined so that the
117 manuscript focused on analyzing and discussing the experimental results. The analytical part
118 intends to verify the experimental tests and also to suggest a new model for predicting the axial
119 impact resistance of FRP-confined concrete. More study is needed to provide better understanding
120 of this complicated mechanism.

121 Effort has been paid to validate the proposed model with three previous studies mentioned in this
122 paper. However, a comparison could not be made due to the lack of sufficient information, for
123 example, in the previous studies (Uddin et al. 2008; Xiao and Shen 2012) the authors did not
124 provide the experimental value of the dynamic concrete strength and strain rate. Without the strain
125 rate, the dynamic concrete strength could not be estimated as presented in the current manuscript.
126 The experimental results from the other two studies (Shan et al. 2007; Xiao and Shen 2012) were

127 about FRP confined concrete filled steel tubular columns, which are not the same to the FRP
128 confined concrete columns.

129 *Specific Comments*

130 *Fig. 1 should be modified for clarification.*

131 **Answer:** Figure 1 has been revised. Please refer to the Figure 1.

132 *In Fig. 8 cracks are not clear in the in the current illustration. The crack patterns can be drawn*
133 *on the specimens for better clarity.*

134 **Answer:** Photos of crack patterns and propagation were showed in Figures 5-7. These figures were
135 images from high speed camera so that the quality has some limitation. To provide clearer crack
136 illustration, the authors describe the crack propagation in Figure 8.

137 *In Fig. 15, it seems that static prediction is almost accurate for CFRP confined concrete and*
138 *partially confined concrete using GFRP. Also increasing the GFRP from 2 to 3 layers did not*
139 *enhance the force much. Authors are encouraged to rationalize the results.*

140 **Answer:** In Figure 15, the static FRP efficiency factor (0.55) was used for the confined concrete.
141 They actually did not reflect the real performance of the specimens under the impact tests in which
142 the CFRP efficiency factor was about 0.17. However, using the actual rupture strain in the current
143 form of the model suggested by ACI 440.2R-08 (2008) did not yield good predictions. Therefore,
144 the authors recommended using the actual rupture strain with recalibrated model (Equation 4).
145 Please refer to Lines 371-412.

146 Increasing the GFRP layers in fully confinement specimens enhanced the impact force
147 significantly, for instance, the force enhancement of Specimens GF2_2.5 and GF3_2.5(3) were
148 307 kN and 524 kN (71% increase), respectively. Please refer to Figure 15. It is noted that
149 increasing GFRP layers in partially confined concrete did not significantly enhance the impact
150 force because the fiber did not rupture while the specimens failed at the unconfined concrete.

151 *Page 9, why the crack was initiated at 0.4 ms (line 183) for control specimen versus 0.22 (line*
152 *187) for FRP confined cylinder?*

153 **Answer:** Small cracks were observed at the impact end at a very early stage (0.04 ms) after the
154 projectile in contact with the specimen. This statement was presented in the manuscript, please
155 refer to Lines 203-204.

156 *Page 10, how present study results differ than other studies in the literature? What does present*
157 *study revealed that are not already reported in the mentioned references cited on line 212?*

158 **Answer:** This study focuses on the axial impact resistance of FRP-confined concrete while other
159 studies investigating the impact behavior of concrete filled steel tubular concrete strengthened with
160 FRP (Shan et al. 2007; Xiao and Shen 2012). The specimens of these two papers had two jackets
161 including steel tube and FRP. It is well known that the structural behavior of FRP-confined
162 concrete and concrete filled steel tube is different. In addition, the experimental results of this
163 study show that GFRP (high rupture strain) exhibited better axial impact resistance than that of
164 CFRP (higher strength but lower rupture strain). As a result, GFRP is recommended for
165 strengthening structures against impact loads. Explanation to the difference in failure modes,
166 observed in previous studies by different researchers, is presented in the current manuscript (please
167 refer to Lines 218-243). Actual rupture strain of FRP under impact loads was reported and
168 discussed for use in predicting the impact resistance of FRP-confined concrete.

169 *Most conclusive remarks are well known. What makes this investigation new?*

170 **Answer:** The better performance of GFRP versus CFRP in FRP-confined concrete under impact
171 loads has not been reported yet. The study of FRP confined concrete under impact loads are very
172 limited, and those few reported in the literature observed different failure modes as presented in
173 the introduction (please refer to Lines 21-76). Not like specimens under static loads, the failure of
174 the tested specimens in this study was observed at either the impact end or midheight. An attempt

175 to explain these failure modes was presented in the manuscript, please refer to Lines 197-243.
176 Careful consideration of the sampling rate was demonstrated critical as it significantly affects the
177 recorded data. Discussions given in the present paper may help future studies obtain more reliable
178 results. It is worth mentioning that the axial impact tests on confined concrete, especially FRP
179 confined concrete is very limited, as commented by Reviewer 1. The reviewer also may refer to
180 the above answer for more information about the contribution of this study to the literature.

181 *In several parts of the manuscript including line 252-258 discusses other researchers' findings*
182 *rather than authors own findings.*

183 **Answer:** In Lines 252-258 of the previous manuscript and Lines 270-281 of the current
184 manuscript, the authors referred to findings from the previous studies to obtain reliable
185 measurements from the impact tests in this study. There have been several ways to measure the
186 impact force, for example, load cells placed either on the top or bottom of specimens, images
187 analyses, or accelerometer etc. The method of measuring the impact force was not the interest of
188 this study. Previous studies were discussed because it is very important to correctly measure the
189 impact force in the tests.

190 *Discussion on the results is limited.*

191 **Answer:** Interpreting the experimental results was presented in both the sections of Experimental
192 Result and Discussion. However, more discussion has been added to the manuscript. Please refer
193 to Lines 392-412.

194 *There is not enough data in Table 2 to quantify strain energy efficiency etc. for impact.*

195 **Answer:** It has been reported in the introduction and also confirmed by Reviewer 1 that
196 experimental results about impact tests are very limited. Compared to other studies in the literature,
197 this study in fact provides a lot more results of the impact tests (Shan et al. 2007; Uddin et al. 2008;

198 Xiao and Shen 2012). The current paper also provides more detailed observations and discussions
199 of the test data.

200

201 **Reviewer #3:**

202 *The manuscript reports some new testing data on FRP confined concrete cylindrical stub*
203 *columns subjected to axial impact. The manuscript is well written, however, the following issues*
204 *should be addressed before final acceptance.*

205 1. *The title and in the manuscript, the axial impact should be specified.*

206 **Answer:** The title of the manuscript has been revised. Please refer to Line 1 for the new title.

207 2. *The authors claim to proposed a confinement model. This should be clarified, as,*
208 *possibly, stating "the widely used simple Mohr Columb was used to express the confinement*
209 *effect of FRP confined concrete under axial impact....., and the dynamic confinement*
210 *coefficients were suggested"*

211 **Answer:** The statement has been considered in the manuscript. Please refer to Lines 392-394.

212 3. *It is not clear how the FRP stress was computed, from the strain instrument of the FRP*
213 *wrapping surfaces. Since the dynamic loading, the FRP should follow a dynamic stress strain*
214 *model, and the dynamic modulus should be used. It seems that the equation 1 only considered the*
215 *rupture strength of FRP. Then, there are two questions should be answered, one, whether the*
216 *rupture of the FRP wrapping was corresponding to the dynamic ultimate strength; two, since*
217 *dynamic loading, the rupture strength of the FRP should be counted for dynamic increase, and*
218 *how much is the dynamic strength of the FRP? Non of these questions were seemed to be*
219 *addressed.*

220 **Answer:** The authors thank the reviewer for the useful comment. More information and
221 consideration of the dynamic properties of FRP have been added to the manuscript. Please refer to
222 Lines 114-129.

223 4. *Fig.1, the drop head appears to be a spherical one, and this is not true. Suggest to revise*
224 *the figure to show the flatness of the contacting surface.*

225 **Answer:** Figure 1 has been revised to better describe the actual shape of the projectile head. Please
226 refer to Figure 1.

227 *Editorially, the last reference, should be Xiao Y. and Shen Y.L. 2012 (last names), rather than*
228 *Yan and Yali.*

229 **Answer:** The reference has been revised. Please refer to Lines 509-510.

230

231 Reference

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233 Strengthening Concrete Structures." *440.2R-08*, American Concrete Institute, Farmington Hills,
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241 *Composites for Construction*, 16(6), 662-670.

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243 reinforced concrete material with different fibres." *Materials & Design*, 33, 42-55.