

1 **The structure and origin of nodular chromite from the**
2 **Troodos ophiolite, Cyprus, revealed using high-resolution X-**
3 **ray computed tomography and Electron Backscatter**
4 **Diffraction**

5 H. M. Prichard^a, S. J. Barnes^b, B. Godel^b, S. M. Reddy^c, Z. Vukmanovic^c, A.
6 Halfpenny^d, C. R. Neary^a and P. C. Fisher^a

7 *a School of Earth and Ocean Sciences, Cardiff University, Cardiff, CF10 3AT, Wales, UK.*

8 *b CSIRO Earth Science and Resource Engineering, ARRC, 26 Dick Perry Avenue, Kensington, WA, 6151,*
9 *Australia.*

10 *c Dept. Of Applied Geology, Curtin University, Kent St., Bentley, WA 6102, Australia*

11 *d Electron Microscopy Facility, Department of Imaging and Applied Physics, Curtin University, GPO Box U1987,*
12 *Perth, WA 6845, Australia.*

13
14
15 Prichard@cardiff.ac.uk corresponding author 0044 2920484731
16
17

18 Key words Chromite, nodule, skeletal crystal, hopper crystal.
19

20
21 **Abstract**
22

23 Nodular chromite is a characteristic feature of ophiolitic podiform chromitite and there has been
24 much debate about how it forms. Nodular chromite from the Troodos ophiolite in Cyprus is unusual
25 in that it contains skeletal crystals enclosed within the centres of the nodules and interstitial to them.
26 3D imaging and electron backscatter diffraction have shown that the skeletal crystals within the
27 nodules are single crystals that are surrounded by a rim of polycrystalline chromite. 3D analysis
28 reveals that the skeletal crystals are partially or completely formed cage or hopper structures
29 elongated along the $\langle 111 \rangle$ axis. The rim is composed of a patchwork of chromite grains that are
30 truncated on the outer edge of the rim. The skeletal crystals formed first from a magma
31 supersaturated in chromite and silicate minerals crystallised from melt trapped between the
32 chromite skeletal crystal blades as they grew. The formation of skeletal crystals was followed by a
33 crystallisation event which formed a silicate-poor rim of chromite grains around the skeletal
34 crystals. These crystals show a weak preferred orientation related to the orientation of the core
35 skeletal crystal implying that they formed by nucleation and growth on this core, and did not form

36 by random mechanical aggregation. Patches of equilibrium adcumulate textures within the rim
37 attest to in situ development of such textures. The nodules were subsequently exposed to chromite
38 undersaturated magma resulting in dissolution, recorded by truncated grain boundaries in the rim
39 and a smooth outer surface to the nodule. None of these stages of formation require a turbulent
40 magma. Lastly the nodules impinged on each other causing local deformation at points of contact.

41

42 **1. Introduction**

43 Fossilised oceanic crust or ophiolite complexes often contain podiform chromitite. These are bodies
44 of massive high chromium chromite that are commonly economically viable orebodies, as in
45 Kazakhstan (e.g. Melcher et al., 1997). Podiform chromitites are located within mantle harzburgite
46 surrounded by a lens of dunite and are often found in the transition zone between the mantle and
47 overlying crustal dunite, as well as in the dunite itself (Pagé et al., 2009; Roberts and Neary, 1993;
48 Prichard and Neary, 1982; Thayer, 1964; Uysal, 2005; González-Jiménez et al., 2014). Much of a
49 typical podiform chromitite is composed of massive granular chromite, but the pods are also often
50 made up of stacks of discontinuous layers of chromitite. Nodular and orbicular chromite are
51 common components of podiform chromitite in many ophiolites of all ages and have been
52 described by many authors (Fig. 1), e.g. from California (Ryerson and Smith 1940), Cuba (Thayer,
53 1964), Oman (Brown, 1980), Pakistan (Ahmed, 1982), Turkey (Paktunc, 1989), northern China
54 (Huang et al., 2004) and southern Tibet (Xu et al., 2011).

55

56 The origin of nodular chromite is controversial as is the origin of podiform chromitite. Nodular and
57 orbicular chromite, although not the major forms of chromite in podiform chromitite, provide
58 important clues to the mode of formation of this style of deposit. In this contribution, we provide
59 new microtextural information on a rare variety of nodular chromite associated with skeletal
60 chromite that provides a unique insight into the contentious question of how chromite nodules
61 crystallise.

62

63 Figure 1 here.

64

65 Nodular chromite is restricted to ophiolitic chromitite and is absent from stratiform chromitite in
66 layered intrusions (Matveev and Ballhaus, 2002), such as the Bushveld complex in South Africa,
67 (e.g Irvine, 1977; Jackson, 1968; Naldrett, 2009). The restriction of the occurrence of nodular
68 chromite to ophiolite complexes indicates a formation mechanism that is unique to an oceanic
69 setting.

70

71 Nodules of chromite range from 2-30 mm in size and are approximately spherical or ovoid in shape.
72 They can however have flat surfaces giving the nodules distinctive cubic shapes with rounded
73 corners (Ceuleneer and Nicholas, 1985). The nodules usually have fairly smooth outer surfaces and
74 are mostly composed of chromite. They are commonly associated with euhedral chromite grains, as
75 first described by Thayer (1969). Nodules generally occur in groups, often in layers and may be in
76 contact with each other (Ahmed, 1982) sometimes appearing to have collided with each other
77 causing deformation of the nodules (e.g. Paktunc, 1990; Prichard and Neary, 1982). Nodular ore
78 types are typically restricted to the peripheries of the ore bodies or to smallish ore bodies, usually
79 they occur in close proximity to the dunite halo (Ballhaus pers. comme).

80

81 Chromite in some cases forms rims around cores of silicates producing orbicular chromite or
82 chromite anti-nodules (Brown, 1980). Multiple thin shells of alternating chromite and olivine form
83 more complex orbicular chromite (Ahmed, 1982; Dickey, 1975; Greenbaum, 1977; Huang et al.,
84 2004; Melcher, 1977; Thayer, 1969; Zhou et al., 2001).

85

86 There is no agreement on how these nodules form or even whether the nodules crystallised inwards
87 towards the core or grew from the centre outwards. Nodules have been reported to lack chemical

88 zoning (Ahmed, 1982; Greenbaum, 1977). Other researchers report chemical differences towards
89 the rim including Cr decrease and Ti increase (Leblanc and Ceuleneer, 1992).

90

91 In rare cases the nodules can have skeletal chromite in their cores. Examples include the samples
92 from the Troodos ophiolite complex presented in this study and by Greenbaum (1977). Skeletal
93 chromite has also been reported from the Vourinos ophiolite complex in Greece (Christiansen and
94 Olesen, 1990) and the Zunhua ophiolite in northern China (Huang et al., 2004). Skeletal chromite
95 has also been described from komatiites (e.g. Godel et al., 2013) from spinifex-textured flow tops
96 and coarse grained olivine cumulates and also within massive sulphide ores at the contact with
97 overlying komatiite flows (Dowling et al., 2004; Groves et al., 1977). However, these skeletal
98 grains lack the distinctive association with nodules reported here. Skeletal chromite has been
99 interpreted as the result of rapid crystal growth from chromite-supersaturated magma (Godel et al.,
100 2013). This is also the process suggested by Greenbaum (1977) for the formation of the nodules
101 associated with skeletal forms from Cyprus.

102

103 *1.1 Hypotheses for the origin of nodular and orbicular chromite*

104

105 There have been many mechanisms suggested for the growth of nodular and orbicular chromite.

106 The main theories include:

107 (1) Growth from suspended aggregates of chromite accumulating concentrically in fast flowing
108 magma (Huang et al., 2004) with aggregation, and coalescence or clustering of free-formed
109 chromite grains prior to settling (Ahmed, 1982; Lago et al., 1982; Lorand and Ceuleneer,
110 1989; Thayer, 1969) and similarly snowballing in a turbulent flow as suggested by Dickey
111 (1975).

112 (2) Separation from already consolidated chromite ore and abrasion during rock flowage (van
113 der Kaaden, 1970).

- 114 (3) Collection of chromite from silicate magma during magma mingling by its attachment to a
115 water-rich fluid that forms an envelope around the chromite producing spherical aggregates
116 (Ballhaus, 1998; Matveev and Ballhaus, 2002).
- 117 (4) Formation in turbulent picritic magma flow accompanied by a water-rich fluid (Moghadam
118 et al., 2009).
- 119 (5) Solidification of globules from a (hypothetical) chromite-rich immiscible liquid (Pavlov,
120 1977).
- 121 (6) Association with silica-rich droplets arising from wall-rock reaction causing chromite
122 crystallisation around the droplet and their 'collapse' to form chromite nodules (Zhou et al.,
123 2001). This builds on the ideas of magma processes in oceanic mantle developed by
124 Keleman (1995).

125

126 Figure 2 here

127

128 *1.2 Sample locations*

129

130 This paper presents results of a study of a suite of samples from the Troodos Ophiolite. The
131 Troodos Mountains in Cyprus host the classic ophiolite sequence exposed on Mt Olympus : mantle
132 harzburgite is surrounded and overlain by dunite, wehrlite and pyroxenite that are in turn overlain
133 by gabbro. The whole sequence is truncated and dissected into blocks by faulting. Podiform
134 chromitite is situated mainly at the harzburgite/dunite junction and occurs as discontinuous layers
135 that occasionally were large enough to be economically extractable. The largest concentrations of
136 chromitite were at Kokkinorotsos mine, from which at least 0.5 million tons of chromitite have
137 been extracted (Greenbaum, 1977) (Fig.2). The chromite nodules studied here are from two
138 localities just west of Kokkinorotsos on Mt Olympus, (chromite occurrences 2 and 3, Fig. 2) where
139 the best orbicular, nodular and skeletal chromites were first described by Greenbaum (1977) and

140 further studied by Leblanc (1980).

141

142 **2. Methods**

143

144 Two samples of nodular chromite containing skeletal chromites were selected for 3D imaging.
145 Cores of 25 mm diameter were drilled into the nodular chromite. These cores were scanned using
146 the XRADIA XRM 500 high-resolution 3D X-ray microscope system at the Australian Resources
147 Research Centre (ARRC, Kensington, Western Australia). The scanner was set-up to 160 kV
148 voltage, 10 W power and a voxel size of 13 μm . A total of 2000 projections were recorded over
149 360° for each sample and were used to reconstruct the 3-D volumes. The generated data were
150 processed and analysed using AvizoFire® and CSIRO-developed codes, following methods
151 described by Godel (2013). One core was subsequently cut and polished down to a particular slice
152 where the geometric centre of a skeletal crystal-cored nodule had been located in the 3D scan. This
153 area was selected for electron backscatter diffraction (EBSD) analysis. The sample surface was
154 prepared for EBSD via chemical-mechanical polishing (CMP) using colloidal silica (Prior et al.
155 1999, Halfpenny, 2010; Halfpenny et al., 2013) and given a thin carbon coat to prevent charging in
156 the SEM. EBSD data were collected from two systems. Large area simultaneous EBSD and EDS
157 mapping of a single nodule was undertaken using Tescan Mira3 field emission SEM, housed in the
158 Electron Microscopy Facility at Curtin University, Perth, using an accelerating voltage of 20kV and
159 probe current of 17nA. EBSD data were collected by a NordlysNano EBSD detector, whilst EDS
160 data were collected on a X-Max 150 silicon drift detector. Data were acquired using the automatic
161 mapping capability of Oxford AZtec 2.2 Full crystallographic orientation data from individual
162 chromite grains were obtained also from automatically indexed Kikuchi diffraction patterns
163 collected using a Bruker e-flash detector fitted on a Zeiss Ultraplus FEG SEM at the CSIRO
164 facilities, Kensington, Western Australia. Coincident energy dispersive X-ray spectra (EDS) were
165 collected with a Bruker XFlash 5030 silicon drift EDS detector and this information was used to

166 accurately separate the phases. This SEM was operated using an accelerating voltage of 20kV, a
167 120 μ m aperture, in high current mode which produced a beam current of 12.1nA. The EBSD data
168 were collected using the Bruker Quantax Espirit 1.9 software, using a resolution of 200x150 pixels,
169 a 11.5ms exposure time and a step size of 5.12 μ m (determined by the size of the smallest grain of
170 interest). All EBSD data were post-processed using Oxford Instruments Channel 5 software to
171 remove mis-indexed points and interpolate non-indexed points (Prior et al., 2009). The corrected
172 data files were then used to generate the presented EBSD images. Chromite analyses were
173 performed using a Cambridge Instruments (ZEISS NTS) S360 scanning electron microscope
174 (SEM), coupled to an Oxford Instruments INCA energy plus which included both an energy
175 dispersive (ED) and a wave dispersive (WD) X-ray analytical system at Cardiff University.
176 Chromite single point analyses were performed also with a 20kV accelerating voltage, 20 nA beam
177 current and fixed beam size (approximately 10-15 nm) with a live-time of 50 s for ED. A cobalt
178 standard and separate chromite standard were used to monitor for instrumental drift. X-ray
179 fluorescence mapping was carried out using a Bruker Tornado desktop X-ray microscope at CSIRO,
180 Perth, equipped with silicon drift detector operating at count rates of about 100-150 kcps, x-ray tube
181 conditions 50 kV, 600 microamps, spot size 25 microns, 25 micron step size, x-ray energy
182 resolution less than 145 eV. Results were ZAF corrected and presented as element concentration
183 maps using native Bruker software.

184

185 **3. Results**

186

187 *3.1 Nodules and skeletal crystals in 2D*

188

189 Samples were collected from locality 2 (Fig. 2) where there are dunites containing nodular and
190 skeletal chromite. Layers of nodules contain skeletal chromite growths both in their cores and
191 between nodules. The skeletal crystals are particularly common at the edges of the layers of nodules

192 (Figs. 3A, and 4) and there are more skeletal chromites in the adjacent dunite (Fig. 3A).

193

194 Figure 3 here

195

196 The nodules are approximately 1 cm in diameter and are round, oval and sometimes triangular with
197 rounded corners. The skeletal chromites may be up to 5-6 cm across (Fig. 3B) and consist of
198 elongate blades of chromite with branches on each side. There are also triangular sections of
199 chromite with equi-dimensional sides (Fig. 3B1).

200

201 The orbicular chromitite consists of layers of chromite that appear to be draped around irregular
202 cores of dunite (Fig. 3 C and D). In one case a chromite triangle with cross bars of chromite occurs
203 with the skeletal chromites (Fig. 3E1) and in another a chromite nodule partially surrounds a
204 triangle structure with cross bars of chromite (Fig. 3F). The nodules containing skeletal chromites
205 enclose serpentinised olivine, clinopyroxene (now clinochlore) and plagioclase whereas the nodules
206 and skeletal crystals are surrounded only by serpentinised olivine. No sulfide or PGM phases such
207 as laurite or OsIrRu alloys were observed in these samples. Sulphur saturation and precipitation of
208 Pt- and Pd-bearing PGM did not occur in Cyprus until higher in the stratigraphy in the gabbro
209 (Prichard and Lord, 1990).

210

211 Figure 4 here

212

213 Cores from two samples from location 2 (Fig. 2) containing nodular chromite have been chosen for
214 3D imaging; ND 7 (Fig 4A) and ND 16 (Fig. 4B). The ND 7 core consists of nodular chromite
215 containing skeletal centres. Skeletal chromite occurs between these nodules (Fig. 4A). ND 16
216 consists of nodular chromite enclosing skeletal chromite but with less interstitial skeletal chromite.
217 The ND16 core is taken from a layer of nodular chromite. On the edge of this layer of nodules is

218 skeletal chromite with no rim of chromite surrounding it (Fig. 4B, #1). In the first row of chromite
219 nodules along the edge of the nodular layer the skeletal chromite is totally (Fig. 4B#2) or partially
220 (Fig. 4B#3) surrounded by a thin rim of chromite and further towards the centre of the layer of
221 nodular chromite the skeletal chromite is completely surrounded by a thick rim of chromite (Fig.
222 4B#4). This progression of textures from the edge towards the centre of the nodule layer suggests
223 that the skeletal crystals formed first and then the outer rim of chromite formed around them. ND
224 16 displays a variety of nodule shapes including those that are more angular than rounded. The
225 outline of the skeletal chromite that forms the core of the nodule is reflected in the form of the outer
226 nodule shell, and this gives rise to irregular shaped nodules; for example the rectangular nodule
227 with rounded corners (located within the black square, Fig. 4B).

228

229 *3.2 Nodules and skeletal crystals in 3D*

230

231 High-resolution X-ray computed tomography (CT) provides 3D visualization of nodule
232 structures and their core skeletal crystals. The CT data allow images to be examined in any chosen
233 orientation, at 13 micron resolution throughout the volume of the sample analysed. Circular images
234 (Fig. 5) across the core (Fig. 4A), chosen from 1043 slices through this core, illustrate the textures
235 of the skeletal and nodular chromite. The nodules and interstitial skeletal shapes of the chromite are
236 clearly displayed and these are placed in context in the text that describes Fig. 9.

237

238 Figures 5 and 6 here

239

240 Silicates, including clinocllore, tremolite-actinolite and serpentine, are located between the skeletal
241 chromite blades and are commonly completely enclosed by the nodule and isolated from the
242 serpentine surrounding the nodule. It is also the case that silicates are trapped as inclusions between
243 branches of skeletal chromite interstitial to the chromite nodules and are also isolated from the

244 surrounding silicate matrix, composed of serpentine after original olivine (Fig. 5).

245

246 The branches of chromite in skeletal crystals can be observed in 3D to extend to form a series of
247 parallel sheets (Fig. 6A). In 3D it is clear that the nodules usually touch one another and they may
248 also be interconnected with the interstitial skeletal chromite (Figs. 6B and D). Isolated octahedra of
249 chromite are also present between the chromite nodules (Fig. 6C).

250

251 *3.3 Electron Backscatter Diffraction (EBSD)*

252 A nodule containing skeletal chromite surrounded by a chromite rim, from the core that was
253 scanned using 3D X-ray tomography from sample ND 16, was selected for more detailed study.

254 Sections taken at right angles through the long axis of this nodule show a skeletal texture and a
255 double Y shape in the orthogonal section (Fig. 7A-C). The skeletal crystals are enclosed by a
256 chromite rim draping around the skeletal crystals and mimicking the shape of the outer surfaces of
257 the skeletal crystals (Figs. 4B and 7A-C).

258

259 Orientation mapping of the nodule reveals a core of skeletal crystals surrounded by grains up to
260 ~1mm in diameter that form a discrete rim around the core (Fig. 7D). The skeletal core displays a
261 much smaller range of orientations than the polycrystalline chromite grains in the rim (Fig. 7D).
262 Internally, the skeletal core records a limited range of orientations (Fig. 7D, F, G) but records lattice
263 distortions accommodated by discrete low-angle boundaries as well as a more subtle substructure
264 (Fig. 7D and E). In contrast, the rim grains tend to show smaller degrees of lattice distortion (Fig.
265 7D and E), although this is spatially quite heterogeneous (Fig. 7E, 8A-C), being preferentially
266 developed where the chromite grains impinge on a neighbouring nodule (Fig. 8C). The relationship
267 between the core and rim grains is also complex with most rim grains commonly showing
268 misorientation angles of 10-20° with adjacent parts of the core. However, a few grains show
269 misorientations as large as ~60°. These grains record a common {110} pole to the host (Fig. 7F and

270 G). The distribution of misorientation angles within the nodule indicates that the rim grains are not
271 randomly-oriented with respect to the host, further indicating a crystallographic relationship
272 between host and rim grains.

273

274 Figure 7 here

275

276 Figure 8 here

277

278 Chromite grains that make up the polycrystalline rim exhibit generally a smooth, but in detail
279 crenulated, outer edge. Grain boundaries between the chromite grains in the rim are clearly
280 truncated on the outer edge of the rim (e.g. Fig. 8A-D). Grain-scale microtextures within the rim
281 range from random growth impingement with curved grain boundaries to well-developed
282 adcumulate textures with equilibrium 120 degree grain boundaries (Fig. 7 D and E).

283

284 *3.4. Chemical variability within the nodule*

285

286 The chromite within the skeletal crystal and outer polycrystalline rim of the nodule analysed by
287 point analyses (Fig. 8 D) and also mapped by energy dispersive spectrometry (EDS) in the course of
288 the EBSD mapping shows that the chromite compositions across the entire nodule are remarkably
289 similar throughout. SEM (EDS) element concentration maps for the selected sample are shown in
290 Figs. 8 E and F. This indicates that the chromite aggregates are homogenous at a 50 micron scale
291 within the precision of the analyses (plus or minus about 2% in FeO and Cr₂O₃) and that there is no
292 detectable chemical zoning across the nodules.

293

294 The very edges of individual grains in the chromite rim are altered to a more Fe-rich and Mg- and
295 Al-poor chromite. This alteration is common on the edges of all the grains in the rim of the nodule

296 (Fig. 8D, Table 1) and allows identification of the outlines of other grains in the rim as imaged by
297 EBSD (Fig. 7 D and E). This feature also allows grain boundaries in granular rims to be identified
298 in other nodules.

299

300 Table 1 here

301

302 The nodules are embedded in a matrix of olivine now altered to serpentine, the only other visible
303 phase being Al-rich chlorite and a Ca-rich tremolite amphibole developed within the core of the
304 prominent skeletal crystal-cored nodule (Fig. 8 E and F). This phase is interpreted as the product of
305 alteration of the Ca and Al-bearing component of silicate melt trapped within the core framework.

306

307 **4. Discussion**

308

309 *4.1 Formation of hopper crystals*

310

311 The skeletal crystals show different stages of growth initially with just a few joined blades of
312 chromite to more complete forms where blades are linked together enclosing silicates. In rapid
313 crystallisation it is generally accepted that a crystallising component is added more quickly at
314 crystal edges rather than in the centre of a crystal plane. In skeletal growth, fast growing facets
315 extend through the depleted chemical boundary layer that forms around the growing skeletal
316 crystal; in this way the fast-growth facets can continue to develop from undepleted solute, while
317 other less favourable oriented facets have their growth inhibited by being starved of supply of their
318 growth components. The resulting crystals are hopper shaped and are characterised by fully
319 developed crystal edges with hollow interiors. Partially formed hopper crystals consist of complex
320 intergrowths of formations (Fig. 9). A complete hopper crystal is also sometimes known as a
321 skeletal cube (Phillips, 1965). Hopper crystals are commonly developed in crystals such as halite

322 and native bismuth. In 3D the Troodos skeletal crystals form hopper crystals and on 2D surfaces the
323 great variety of shapes correspond to sections across the hopper crystals.

324

325 Partially formed hopper crystals display complex growths that contain 3D arrow head structures
326 (Figs. 9 A and B). The fully formed hopper crystals consist of complete boxes where the arrow
327 heads have grown into cubes (Fig. 9 C). The 2D images of the skeletal crystals, both enclosed and
328 interstitial to chromite nodules, show a diversity of cross sections of hopper forms, with some of the
329 rarer forms including chromite triangles (Figs. 3B1, 5D2, 6D, 9J) with arrow shaped corners (Fig.
330 5B1), triangles containing partial (Fig. 5D1 also shown in 9F) or complete parallel blades linking
331 two sides of the triangle (Fig. 3E also shown in 9H) and a double Y shape ($> - <$) (Figs. 4C, 5C1,
332 7B and 9E and J). The 3D images of the skeletal crystals, both within and interstitial to the nodules,
333 show that they are actually formed of cages with hopper structures. It is also apparent that the
334 cage/hopper crystals are not always complete often having been in the process of growth as
335 crystallisation ceased (Figure 9D). Thus the arrow head textures and the triangles with partially
336 formed blades of chromite observed in 2D may be ascribed to partially formed cage/hopper crystals
337 (Figs. 9 E and F). The triangular chromite with skeletal parallel lines (Fig. 3F) is very similar to the
338 partially formed hopper crystal shown in Fig. 9B.

339

340 EBSD data show that the skeletal crystals recorded in the core of a nodule crystallise in a similar
341 orientation yet record a significant component of lattice distortion (Fig 7D-G). These variations in
342 orientation may be deformation-related features, related to late stages of solidification as noted for
343 zircon grains in andesite-derived cumulates (Reddy et al 2009). However, the lattice distortion is
344 greater than that recorded in rim grains and is therefore unlikely to represent only the effects of
345 post-rim deformation. More likely is that a component of the distortion represents the incorporation
346 of defects during growth of the hopper crystals. Such growth is widely recognised in non-geological
347 materials (e.g. Tiller 1991) and has been observed recently by EBSD in minerals crystallising from

348 melts and fluids (McLaren & Reddy 2008; Timms et al 2009).

349

350 The skeletal chromites studied here appear to be elongate cage/hopper crystals (Figs. 7A and 9).

351 The characteristic solid angle between the crystal faces shows that this skeletal core grew by

352 preferential development of $\langle 111 \rangle$ facets (Figs. 7F-G and 9G). This is consistent with the

353 orientation of dominant facets reported for dendritic chromite in komatiites by Godel et al. (2013).

354

355 Figure 9 here

356

357 As the skeletal crystals grow they joined up to form the cage/hopper structure illustrated in Fig 9G.

358 Cross sections such as observed in Fig. 3E (Fig. 9H), the almost complete double Y shape observed

359 in Fig. 5C (Fig. 9J), and the skeletal branching structure (Fig. 9K) can be explained as sections

360 across a complete or almost complete cage/hopper crystal.

361

362 4.2 *Origin of Troodos skeletal-cored chromite nodules*

363

364 Greenbaum (1977) concluded that the skeletal crystals in the centres of the chromite nodules from

365 Troodos, formed from supersaturation and /or supercooling of a magma and that there was a

366 continuous growth from skeletal crystals to massive nodules. Greenbaum (1977) did not comment

367 specifically on the conditions needed for the formation of the rim to the skeletal crystals. He

368 interpreted orbicular chromite as mechanical accretion of previously settled chromite grains around

369 a nucleus of dunite.

370

371 Leblanc (1980) re-examined these nodular and skeletal chromites from Troodos and agreed that

372 there was a sequence of textures from skeletal crystals with octahedral terminations and lamellae

373 (111) from initial Christmas tree forms becoming progressively in filled to form rounded nodules.

374 Euhedral terminations have the form (100), (110), (111) and (100). He concluded that the rounded
375 surfaces are due to dissolution processes taking place in an open space moving environment.

376

377 4.3 *Observations from the 3D study of these Troodos nodules*

378

379 The results presented here broadly support the conclusions reached by Greenbaum (1977) and
380 Leblanc (1980) using 2D observations. Interpretation of the 3D images corroborates the idea that
381 these nodules formed by overgrowth of polycrystalline equant chromite aggregates onto pre-
382 existing cores of skeletal chromite. The external shape of the nodule is determined by the shape of
383 the accretion of the chromite rim draping over the skeletal crystal core. This gives the nodule either
384 a spherical or a less regular more cubic shape but with rounded outer surfaces caused by the
385 truncation of the granular rim. This demonstrates that the nodules grew from the centre outwards.
386 There is no change in the composition of the chromite from the skeletal crystal outwards to the rim
387 (Fig. 8 D, E and F) although it is possible that any such changes may have been lost due to later re-
388 equilibration of the chromite.

389

390 A key observation in this study is that the grain orientations of the overgrown chromite rim are not
391 random, but inherit a similar crystallographic orientation to that of the core skeletal crystal (Fig. 7 F,
392 G). In cases where misorientation relationships between core and rim are large ($\sim 60^\circ$), the core and
393 rim share a common {210} pole, further supporting a close crystallographic relationship between
394 core and rim crystallography. This has an important implication: the rim accretion process is not
395 mechanical, as this would produce random grain orientations, but rather is the consequence of
396 heterogeneous nucleation of rim grains on the original skeletal crystal substrate. This has
397 ramifications for current models of nodule formation, as discussed below.

398

399 The 3D images elucidate the growth history and explain the different chromite morphologies.

400 Initially skeletal chromite growth, driven by rapid crystallisation from Cr-supersaturated magma,
401 forms elongate blades with $\langle 111 \rangle$ facets that nucleate side $\langle 111 \rangle$ branching out from the central
402 blade (Fig. 10A). As growth proceeds the tips of the fastest growing branches extend through the
403 depleted boundary layer around the rapidly growing skeletal crystal, and the tips spread sideways to
404 form arrow shapes that in 3D appear as octahedral pyramids (Fig. 10B and Fig. 5C). In 3D the
405 elongate skeletal growths often form a double Y shaped spine; as growth continues side plates from
406 this double Y shaped spine grow and join, resulting in a cage structure rather than a branching
407 structure. The growth of the side plates to join with the octahedral tips produces hopper structures
408 on the faces of the cage (Fig.9).

409

410 As the degree of supersaturation in Cr decreases, skeletal growth ceases and further chromite
411 growth takes place by heterogeneous nucleation of new grains on the skeletal chromite, followed by
412 non-skeletal homogenous growth. A polycrystalline rim begins to form around the skeletal core, the
413 growing equant crystals impinge to form curved non-faceted grain boundaries. Eventually a
414 complete rim develops that encloses the skeletal crystal while mimicking its original external
415 outline (Fig. 10C and C).

416

417 The EBSD data show that this nodule rim is made up of multiple crystals with rounded edges; these
418 crystals grew adjacent to each other to form the coating around the skeletal grain. The undulatory
419 outer surface of the nodule truncates grain boundaries of chromite grains in the rim, all the way
420 around the entire nodule, and planar crystal facets are absent on the outer surface of the nodule.

421 This suggests mechanical abrasion or partial dissolution of the nodule subsequent to crystallisation
422 of the polycrystalline rim (Fig. 10D). This supports the idea of Leblanc (1980) that the smooth edge
423 of the nodule is formed by dissolution and the observation that the nodules appear corroded
424 (Thayer, 1964).

425

426 The EBSD data further show deformation of the chromite grains in the rim where nodules touch
427 indicating that the nodules impinged on one another before the surrounding matrix to the nodules
428 was completely solid, and after the truncation episode which we interpret as having happened while
429 the nodules were still suspended in magma. The impingement could have occurred by transient
430 collision as nodules settled, or during compaction and deformation of the nodule layer following
431 accumulation of the nodule layer.

432

433 Figure 10 here

434

435 4.4 *Evidence for quiescent conditions during nodule formation*

436

437 The erosion of the outer surface of the nodule has been interpreted as the result of mechanical
438 abrasion in a rapid flowing magma during formation as suggested by a number of authors (e.g
439 Moghadam et al., 2009). Outcrops of nodular chromite may also display frozen flow structures
440 interpreted as indicating rapid flow conditions (Huang et al., 2004). However this could equally
441 well result from dissolution prior to consolidation. Barnes (1986) shows images of scalloped edges
442 on chromite grains that had been heated experimentally above the liquidus of the enclosing melt
443 and had undergone partial dissolution. The geometry is broadly similar to that of the nodule
444 surfaces. The EBSD data (Fig. 8) indicate truncation of grains resulting in a smooth edge to the
445 nodule but in detail this smooth surface is pitted or scalloped resulting from two stages of
446 dissolution. It seems unlikely that the truncation is caused by erosion of the nodules in a rapidly
447 flowing magma because the skeletal crystals external to the nodules are not broken and damaged.
448 They would be so if the movement was sufficient to round and truncate the nodules. Indeed 3D
449 imaging has shown that the skeletal crystals external to the nodules are commonly attached to the
450 nodules. Partially formed hopper crystals could be preserved as they were forming or they may have
451 been more complete and then subjected to dissolution.

452

453 This all mitigates against a change from quiescent to rapidly moving magma during the formation
454 of skeletal crystals and then nodules, rather it supports the idea that the change from skeletal
455 chromite formation to nodule formation is due to a change from supersaturation of the magma to
456 one of crystallisation at equilibrium close to the liquidus, followed by dissolution in an environment
457 of chromite undersaturation.

458

459

460 A previously suggested analogue for the formation of chromite nodules is the growth of
461 sedimentary oololiths around irregular core fragments in as they roll in currents as is suggested for
462 chromite nodules (Ahmed, 1982; Lago et al., 1982; Lorand and Ceuleneer, 1989; Thayer, 1969 and
463 Dickey 1975). We are suggesting here that the skeletal crystals served as the original nuclei onto
464 which the nodular chromite grew. A possibly more apposite analogy is the formation of graupel,
465 which is soft hail or snow pellets formed from super cooled droplets freezing onto snowflakes, as
466 described in Pinsky et al. (1998). Graupel grains attach to snowflakes producing a collection of
467 grains that make up a rim around the skeletal snowflake. This is very similar to the texture observed
468 in the Troodos nodules (Fig. 11).

469

470 Figure 11 here

471

472 *4.5. Implications for in-situ adcumulus growth*

473 An interesting feature of the granular chromite rim is that portions of it have evidently developed
474 with equilibrium adcumulate textures with 120 degree triple point boundaries (Fig. 7 D). These
475 textures are commonly interpreted in classical cumulus theory as forming due to annealing by filter
476 pressing of trapped intercumulus liquid. However, this mechanism is clearly inapplicable here. An
477 alternative mechanism involving in-situ growth of an adcumulate crust at the crystal liquid interface

478 has been proposed for the Jimberlana adcumulate, (Campbell, 1977; Campbell, 1987) and has been
479 demonstrated experimentally by Leshner and Walker (1988). The textures exhibited in the nodule rim
480 constitute observational evidence for this hypothesis. The alternative explanation is that the rims
481 have undergone recrystallisation and annealing, but this is inconsistent with the preservation of
482 highly disequilibrium skeletal crystal in the core. We interpret the adcumulus rim aggregates as the
483 result of highly efficient textural equilibration during near-liquidus growth of chromite in a well-
484 mixed, well stirred medium where boundary layers around the growing chromite grains were
485 disrupted by shear flow between the magma and the growing nodule, analogous to the in situ
486 growth of olivine adcumulates at the base of flowing komatiite lavas (Godel et al 2013).

487

488 *4.6. Implications for petrogenesis of nodular chromitite*

489

490 Matveev and Ballhaus (2002) have proposed an elegant and self-consistent model for the origin of
491 podiform chromitite based on physical collection of dispersed chromite grains by ascending vapour
492 bubbles within a water saturated boninite melt. Our observations in relation to their model are
493 somewhat equivocal. On one hand, sudden devolatilisation of a water-oversaturated magma
494 provides a mechanism for constitutional supercooling following a sudden pressure drop, and this
495 could provide an appealing mechanism for the initial formation of the skeletal crystal. On the other
496 hand, the spherically symmetrical deposition of skeletal and granular chromite in our nodule is hard
497 to reconcile with what would be an essentially stochastic process of mechanical entrainment of
498 chromite grains during bubble ascent; a random spatial disposition of grain shapes and sizes would
499 be expected within the nodule from what is purely a mechanical collection process. Our
500 observations are more consistent with sequential growth. Specifically, the preferential orientation of
501 the granular rim grain population towards the crystallographic orientation of the skeletal crystal
502 (Fig.7) argues strongly for a heterogeneous nucleation control rather than purely chance physical
503 agglomeration. The presence of localised patches of adcumulate texture within the rim has the same

504 implication. Furthermore, our observations attest to a post-growth dissolution mechanism to
505 produce the rounded outer surface of the nodule, which in the Matveev and Ballhaus model is
506 attributed to the surface tension-controlled outer surface of the entraining moving bubble. Our
507 observations suggest a general lack of movement during nodular rim formation. In summary, while
508 our observations do not disprove the bubble-collection hypothesis, they strongly favour a
509 mechanism of accretionary growth.

510

511 **5. Conclusions**

512

513 A combination of microcharacterisation techniques on spectacular samples of skeletal-cored
514 chromite nodules provides new insights into crystallisation mechanisms. The key observations are:

515 1) the skeletal core is a single crystal, formed by rapid preferential growth of $\langle 111 \rangle$ facets, as
516 observed in skeletal chromites from other settings;

517 2) the core is surrounded by a polycrystalline rim showing non-random crystallographic
518 relationships to the host skeletal crystal core implying that the rim formed by accretionary crystal
519 growth, and not by mechanical agglomeration;

520 3) the nodule rim contains domains of adcumulate texture implying that such textures can form as
521 primary crystallisation features and do not require mechanisms such as trapped liquid expulsion;
522 further, adcumulate textures in chromitites do not require recrystallization, but can be the direct
523 result of primary crystallisation from the magma at its liquidus;

524 4) grain boundaries in this rim are truncated by an undulose outer surface on the nodule that was
525 predominantly formed by dissolution of the nodule after incorporation into chromite
526 undersaturated magma;

527 5) minor deformation of the nodule occurred at a late stage, preferentially at impingement points
528 with neighbours.

529

530 The evidence presented here implies that skeletal chromite cores to nodules from the Troodos
531 ophiolite formed first and were then coated with individual chromite grains, indicating that the
532 nodules grew from the centre outwards. As observed in 3D the skeletal crystals are likely to have
533 grown rapidly along preferred fast-growing crystallographic directions in a regime of chromite
534 supersaturation, forming blades of chromite that produce a cage/hopper structure elongated along
535 $\langle 111 \rangle$. Then, as the degree of supersaturation decreased, the rate of chromite nucleation increased
536 relative to the rate of growth, and multiple individual grains formed around the skeletal crystals.
537 These aggregated to produce a rim that retains the overall geometric outline of the skeletal crystal.
538 This accounts for the crystal-like morphology of the entire polycrystalline nodule. Truncation of the
539 grains on the edge of the rim suggests that the nodules were subsequently partially dissolved, in a
540 chromite undersaturated magma. Then at some point post formation the nodules collided and were
541 deformed at impingement points.

542

543 The disposition of crystal shapes and orientations in the nodule is considered to be inconsistent with
544 a process of mechanical collection of pre-existing chromite grains by vapour bubbles. The observed
545 textures record sequential crystallisation of a suspended crystal aggregate under varying degrees of
546 chromite saturation. The progression from skeletal crystals in the core to equant polycrystalline rim
547 to subsequent resorption records a growth sequence influenced by changing chemical
548 environments: initial growth from chromite-supersaturated magma allowed skeletal crystal growth,
549 followed by breakdown of chemical boundary layers giving rise to granular growth in preferred
550 orientations and in local textural equilibrium. Subsequent incorporation of the nodule into chromite
551 undersaturated magma gave rise to dissolution and truncation of pre-existing grain boundaries at the
552 edge of the nodule rim.

553

554 Nodular chromite without skeletal cores is commonly described from ophiolite complexes. The
555 growth of these Cypriot nodules by accumulation of granular chromite to form polygranular rims

556 around a skeletal nucleus may be a more widespread process in the formation of the more common
557 types of nodular chromite which do not preserve visual evidence of skeletal crystals in their cores
558 but may have formed in a similar way by growth around a nucleus. The observations described
559 here, made possible by the use of 3D tomography and EBSD, may also point to a key link in the
560 understanding of the process of podiform chromitite formation in ophiolites in general. The
561 formation of the chromite nodules suggests that the magma fluctuates from Cr oversaturated to
562 under saturated and may indicate that chromitite in ophiolite complexes forms in a regime that
563 oscillates from supersaturated, supercooled conditions to conditions of chromite undersaturation
564 Our observations attest to the formation of chromite nodules in a magmatic environment of
565 fluctuating cooling rate and magma composition.

566

567

568 **Acknowledgements**

569

570 Hazel Prichard would like to thank the CSIRO Office of the Chief Executive (OCE) for funding this
571 research during a Distinguished Visiting Fellowship. Angela Halfpenny is funded by the CSIRO
572 OCE Postdoctoral Fellowship scheme. Zoja Vukmanovic and Steve Reddy acknowledge support
573 through the Australian Research Council Core to Crust Fluid Systems Centre of Excellence and
574 ARC LIEF Funding. Mark Pearce is thanked for contributing to the interpretation of the EBSD
575 images, and along with Patrick Nadoll for a very thorough review of an early draft. This is an
576 output of the CSIRO Minerals Down Under National Research Flagship.

577

578 **References**

579

580 Ahmed, Z., 1982. Porphyritic-nodular, nodular, and orbicular chrome ores from the Sakhakot-Qila
581 complex, Pakistan, and their chemical variations. *Mineralogical Magazine* 45, 167-178.

582 Ahmed, A.H., Arai, S., Attia, A.K., 2001. Petrological characteristics of podiform chromitites and
583 associated peridotites of the Pan African Proterozoic ophiolite complexes Egypt. *Mineralium*
584 *Deposita* 36, 72-84.
585

586 Arai, S., Yurimoto, H., 1994. Podiform chromitites of the Tari-Misaka ultramafic complex,
587 southwestern Japan, as mantle-melt interaction products. *Economic Geology* 89, 1279-1288.
588

589 Ballhaus, C., 1998. Origin of podiform chromite deposits by magma mingling. *Earth and Planetary*
590 *Science Letters* 156, 185-193.
591

592 Barnes, S.J., 1986. The distribution of chromium among orthopyroxene, spinel and silicate liquid at
593 atmospheric pressure: *Geochimica et Cosmochimica Acta*. 50, 1889-1909.
594

595 Brown, M., 1980. Textural and geochemical evidence for the origin of some chromite deposits in
596 the Oman ophiolite, in: Panayiotou, A., (Ed.), *Ophiolites. Proceedings of the International Ophiolite*
597 *Symposium, Cyprus*, pp. 714-721.
598

599 Campbell, I.H., 1977. A study of macrorhythmic layering and cumulate processes in the Jimberlana
600 Intrusion, Western Australia, Part I: The upper layered series. *J. Petrol.* 18, 183-215.
601

602 Campbell, I.H., 1987. Distribution of orthocumulate textures in the Jimberlana Intrusion. *J. Geol.*
603 95, 35-54.
604

605 Ceuleneer, G., Nicolas, A., 1985. Structures in podiform chromite from the Maqsad District (Sumail
606 Ophiolite, Oman). *Mineralium Deposita* 20, 177-185.
607

608 Christiansen, F.G., Olesen, N.O., 1990. Large skeletal chromites in the Vourinos ophiolite, Greece.
609 Bulletin of the Geological Society of Denmark 38, 33-42.
610
611 Dickey, J.S.Jr., 1975. A hypothesis of origin for podiform chromite deposits. *Geochimica*
612 *Cosmochimica Acta*, 39, 1061-1074.
613
614 Dilek, Y., 2003. Ophiolite concept and its evolution, in: Dilek, Y., Newcomb, S., (Eds.), *Ophiolite*
615 *Concept and the Evolution of Geological Thought*, Geological Society of America Special Paper
616 373, pp. 1–16.
617
618 Dowling, S.E., Barnes, S.J., Hill, R.E.T., Hicks, J., 2004. Komatiites and Nickel Sulphide Ores of
619 the Black Swan area, Yilgarn Craton, Western Australia. 2. Geology and Genesis of the Orebodies.
620 *Mineralium Deposita* 39, 707-728.
621
622 Economou-Eliopoulos, M., 1996. PGE distribution in chromite ores from ophiolite complexes:
623 implications for their exploration. *Ore Geology Reviews* 11, 363-381.
624
625 Godel, B., 2013. High-resolution X-ray computed tomography and its application to ore deposits:
626 from data acquisition to quantitative three-dimensional measurements with case studies from Ni-
627 Cu-PGE deposits; *Economic Geology* 108, 2005-2019.
628
629 Godel, B., Barnes, S.J., Gurer, D., Austin, P. Fiorentini, M.L., 2013. Chromite in komatiites: 3D
630 morphologies with implications for crystallization mechanisms. *Contributions to Mineralogy and*
631 *Petrology* 165, 173-189.
632
633 Golding, H.G., 1975. Relict textures of chromitites from New South Wales. *Journal of the*

634 Geological Society of Australia 22, 397-412.
635
636 González-Jiménez, J. M., Griffin, W. L., Proenza, A., Gervilla, F., O'Reilly S. Y., Akbulut, M.,
637 Pearson, N. J., Arai, S., 2014. Chromitites in ophiolites: How, where, when, why? Part II. The
638 crystallisation of chromitites. *Lithos* 190-191, 520- in press.
639
640 Greenbaum, D., 1977. The Chromitiferous rocks of the Troodos ophiolite, Cyprus. *Economic*
641 *Geology* 72, 1175-1194.
642
643 Groves, D.I., Barrett, F.M., Binns, R.A., McQueen, K.G., 1977. Spinel phases associated with
644 metamorphosed volcanic-type iron–nickel sulphide ores from Western Australia. *Economic*
645 *Geology* 72, 1224–1244.
646
647 Halfpenny, A., 2010. Some important practical issues for collection and manipulation of electron
648 backscatter diffraction (EBSD) data from rocks and minerals. *Journal of the Virtual Explorer* 35, 1-
649 18.
650
651 Halfpenny, A., Hough, R.M., Verrall, M., 2013. Preparation of samples with both hard and soft
652 phases for electron backscatter diffraction: Examples from gold mineralisation. *Microscopy and*
653 *Microanalysis* 19, 1007-1018.
654
655 Huang, X., Li, J., Kusky, T.M., Chen, Z., 2004. Microstructures of the Zunhua 2.50 Ga podiform
656 chromite, North China Craton and implications for the deformation and rheology of the Archaean
657 oceanic lithospheric mantle, in: Kusky, T.M., (Ed.) *Precambrian ophiolites and related rocks,*
658 *Developments in Precambrian geology* Chapter 10, 13 (K C Condie series Ed.) pp. 321-337.
659

660 Irvine, T.N., 1977. Origin of chromitite layers in the MuskoX intrusion and other stratiform
661 intrusions: A new interpretation. *Geology* 5, 273–7.
662

663 Jackson, E.D., 1969. Chemical variation in coexisting chromite and olivine in chromitite zone of the
664 Stillwater Complex, in Wilson H.D.B. (Ed.), *Magmatic Ore Deposit Economic Geology*
665 *Monograph* 4, 41– 71.
666

667 Keleman, P.B., 1995. Extraction of mid-ocean ridge basalt from the upwelling mantle by focused
668 flow of melt in dunite channels. *Nature* 375, 747-753.
669

670 Lago, B.L., Rabinowicz, M., Nicolas, A., 1982. Podiform chromite orebodies: a genetic model.
671 *Journal Petrology* 23, 103-125.
672

673 Leblanc, M., 1980. Chromite growth, dissolution and deformation from a morphological view
674 point: SEM investigations. *Mineralium Deposita* 15, 201-210.
675

676 Leblanc, M., Ceuleneer, G., 1992. Chromite crystallization in a multicellular magma flow: Evidence
677 from a chromitite dike in the Oman ophiolite. *Lithos* 27, 231-257.
678

679 Leshner, C.E., Walker, D., 1988. Cumulate maturation and melt migration in a temperature gradient.
680 *J. Geophys. Res.* 93B, 10295-10311.
681

682 Lorand, J.P., Ceuleneer, G., 1989. Silicate and base-metal sulphide inclusions in chromites from the
683 Maqsad area (Oman ophiolite, Gulf of Oman): A model for entrapment. *Lithos* 22, 173-190.
684

685 Naldrett, A.J., Kinnaird, J.A., Wilson, A., Yudovskaya, M.A., McQuade, S., Chunnett, G., Stanley,

686 C., 2009. Chromite composition and PGE content of Bushveld chromitites: Part 1 - the Lower and
687 Middle Groups. *Transactions of the Institute Mining and Metallurgy B* 118, 131-161.
688

689 Matveev, S., Ballhaus, C., 2002. Role of water in the origin of podiform chromitite deposits: *Earth*
690 *and Planetary Science Letters* 203, 235–243.
691

692 Sandra McLaren, S., Reddy, S. M., 2008. Automated mapping of K-feldspar by electron backscatter
693 diffraction and application to $^{40}\text{Ar}/^{39}\text{Ar}$ dating: *Journal of Structural Geology* 30, 1229–1241.
694

695 Melcher, F., Grum, W., Simon, G., Thalhammer, V.T., Stumpfl E.F., 1997. Petrogenesis of the
696 ophiolitic giant chromite deposits of Kempirsai, Kazakhstan: a study of solid and fluid inclusions in
697 chromite. *Journal of Petrology* 38, 1419–1458.
698

699 Moghadam, H.S., Rahgoshay, M., Forouzesh, V., 2009. Geochemical investigation of nodular
700 chromites in the Forumad ophiolite, NE of Iran. *Iranian Journal of Science and Technology*,
701 *Transactions A* 33,103-108.
702

703 Morishita, T., Andal, E.S., Arai, S., Shida, V.I., 2006. Podiform chromitites in the Iherzolite-
704 dominant mantle section of the Isabela ophiolite, the Philippines. *Island Arc* 15, 84–101.
705

706 Pagé, P., Barnes, S-J., 2009. Using trace elements in chromites to constrain the origin of podiform
707 chromitites in the Thetford Mines ophiolite, Québec, Canada. *Economic Geology* 104, 997–1018.
708

709 Paktunc, A.D., 1990. Origin of podiform chromite deposits by multistage melting, melt segregation
710 and magma mixing in the upper mantle. *Ore Geology Reviews* 5, 211-222.
711

712 Pavlov, N.V., Grigoryeva, I., Tsepin, A.I., 1977. Chromite nodules as an indicator of liquation of a
713 magmatic melt: *International Geology Reviews* 19, 43-56.
714

715 Phillips, F. C., 1971. *An introduction to crystallography*, fourth ed.. Oliver and Boyd, Edinburgh.
716

717 Pinsky, M., Khain, A., Rosenfeld, D., Pokrovsky, A., 1998. Comparison of collision velocity
718 differences of drops and graupel particles in a very turbulent cloud: *Atmospheric Research* 49, 99-
719 113.
720

721 Prior, D.J., Boyle, A. P., Brenker, F., Cheadle, M. C., Day, A., et al., 1999. The application of
722 electron backscatter diffraction and orientation contrast imaging in the SEM to textural problems in
723 rocks. *American Mineralogist* 84, 11-12,1741-1759.
724

725 Prior, D.J., Mariani, E., Wheeler, J., 2009. EBSD in the earth sciences: applications, common
726 practice and challenges, in Schwartz, A.J., Kumar, M., Adams, B.L., Field, D.P., (Ed.), *Electron*
727 *Backscatter Diffraction in Materials Science*, Berlin, Springer, 345-360.
728

729 Prichard, H.M., Neary, C.R., 1982. Some observations on the chromite in the Shetland
730 ophiolite complex. *Ophioliti* 2/3, 455-466.
731

732 Prichard, H.M., Lord, R.A., 1990. Platinum and palladium in the Troodos ophiolite complex,
733 Cyprus. *Canadian Mineralogist* 28, 607-617.
734

735 Prichard, H.M., Brough, C., 2009. Potential of ophiolite complexes to host PGE deposits. In *New*
736 *developments in magmatic Ni-Cu and PGE deposits*, in: Li, C., Ripley E.M. (Eds.) Geological
737 publishing house Beijing, pp. 277-290.

738

739 Proenza, J., Gervilla, F., Melgarejo, J.C., Bodinier, J. L., 1999. Al- and Cr-rich chromitites from the
740 Mayari-Baracoa ophiolitic Belt (Eastern Cuba): Consequence of interaction between volatile-rich
741 melts and peridotites in suprasubduction mantle. *Economic Geology* 94, 547-566.

742

743 Roberts, S., Neary, C.R., 1993. Petrogenesis of ophiolitic chromitite, in Prichard, H.M., Alabaster,
744 T., Harris, N.B.W., Neary, C.R., (Eds.), *Magmatic processes and plate tectonics: Geological Society*
745 *of London, Special Publication* 76, 257-272.

746

747 Rynearson, G.A., Smith, C.T., 1940. Chromite deposits in the Seiad Quadrangle Siskiyou county,
748 California: strategic minerals investigations. *Bulletin* 922-J, 281-306.

749

750 Tarkian, M., Naidenova, E., Zhelyaskova-Panayotova, M., 1991. PGM in chromitites from the
751 eastern Rhodope ultramafic complex, Bulgaria. *Mineralogy and Petrology* 44, 73-87.

752

753 Thayer, T.P., 1964. Principal features and origin of podiform chromite deposits, and some observations
754 on the Guleman-Soridag district, Turkey. *Economic Geology* 59, 1497-1524.

755

756 Thayer, T.P., 1969. Gravity differentiation and magmatic re-emplacment of podiform chromite
757 Deposits, in: Wilson, H.D.B. (ed.) *Magmatic Ore Deposits, Economic Geology Monograph* 4, pp
758 132-146.

759

760 Tiller, W. A. 1991. *The Science of crystallisation: macroscopic phenomena and defect generation.*
761 Cambridge University Press, UK.

762

763 Timms, N. E., Li, J., Reddy, S. M. 2009. Quantitative microstructural characterization of
764 natrojarosite scale formed during high-pressure acid leaching of lateritic nickel ore: American
765 Mineralogist 94, 1111–1119.
766

767 Uysal, I., Sadiklar, M. B., Tarkian, M., Karsli, O., Aydin, F., 2005. Mineralogy and composition
768 of the chromitites and their platinum-group minerals from Ortaca (Muğla-SW Turkey): evidence
769 for ophiolitic chromitite genesis. Mineralogy and Petrology 8, 219–242.
770

771 Van der Kaaden, G., 1970. Chromite-bearing ultramafic and related gabbroic rocks and their
772 relationship to "ophiolitic" extrusive basic rocks and diabases in Turkey. Geological Society of
773 South Africa Special Publication 1, 511-531.
774

775 Xu, X., Yang, J., Ba, D., Guo, G., Robinson, P.T., Li, J., 2011. Petrogenesis of the Kangjinla
776 peridotite in the Luobusa ophiolite, southern Tibet. Journal of Asian Earth Sciences 42, 553-568.
777

778 Zhou, M.-F., Malpas, J., Robinson, P.T., Sun, M., Li, J.-W., 2001. Crystallisation of podiform
779 chromites from silicate magmas and the formation of nodular textures. Resource Geology 5, 1-6.
780

781 Zhou, M.-F., Robinson, P. T., Malpas, J., Li, Z., 1996. Podiform chromitites in the Luobusa
782 ophiolite (SouthernTibet): Implications for Melt-Rock Interaction and Chromite Segregation in the Upper
783 Mantle. Journal of Petrology 37, 3-21.

Figure captions

Fig. 1 Map of the global distribution of Proterozoic and Phanerozoic ophiolite belts modified from Dilek (2003) showing the distribution of ophiolites with podiform chromitite from (Prichard and Brough, 2009) including those that contain nodular chromite of all ages including (1) taken from Rynearson and Smith (1940), Arai and Yurimoto (1994), Morishita et al. (2006), (2) Economou-Eliopoulos (1996), Tarkian et al. (1991), Paktunc (1990), Brown (1980), Ahmed (1982), Zhou et al. (1996), Proenza et al. (1999), (3) Pagé and Barnes (2009), Prichard and Neary (1982), Melcher et al. (1997), (4) Golding (1975), (5) Ahmed et al. (2001), Huang et al. (2004).

Fig. 2 Chromite occurrences on Mt Olympus including the sample localities for the samples studied here (2 and 3), (adapted from Greenbaum, 1977).

Fig. 3 Photographs of samples collected from localities 2 and 3 in Troodos (Fig. 1). **A**, Layer of nodules with skeletal crystals between nodules, on the edge of the nodule layer and into the adjacent dunite, **B**, Patch of skeletal chromite including a triangular cross section (1), **C** and **D**, examples of orbicular chromite showing chromite rims around irregular clasts of dunite, **E**, Skeletal chromite in dunite close to a layer of nodules. Skeletal crystals include a chromite triangle with cross branches of chromite that with 3D imaging are seen to be part of a well-developed cage structure (1), **F**, Triangular shaped skeletal chromite with internal cross branches of chromite partially surrounded by nodular chromite with smooth outer surfaces.

Fig. 4 A, Sample ND 7 Skeletal crystals located between and on the edge of a group of

chromite nodules. **B**, Sample ND 16 A group of chromite nodules (black) in serpentine with skeletal crystals showing stages of chromite rim development, from the edge to the centre of the group of nodules (1) no rim, (2) a thin rim, (3) a partial rim and (4) a thick rim. The nodule chosen for EBSD analysis is located within the black square.

Fig. 5 Circular slices of ND7 core outlined by a black circle. Chromite (black) serpentine (grey) and enclosed silicates (white). Core is circular with a diameter of 25mm; note the slice is viewed at a slight angle and so does not quite appear circular. **A** is a typical section of core (slice 561). Specific features include **B** a triangle of chromite with lateral spurs parallel to the spur of the arrow head shaped corner of the triangle (1) (slice 592). **C** double Y-shaped structure with cross bars (1) (slice 642) and **D** an elongate triangle with a skeletal crystal attached to one side (1) and an equilateral triangle of chromite (2) (slice 708).

Fig. 6 A, 3D image of a cage structure of chromite showing truncation of the cage that reveals the 2D skeletal form (black). Blades that make up this 2D skeletal crystal extend in 3D to form parallel plates that make up part of a cage structure. **B-D**, are 3D images from ND16. Outer surfaces are shown in light grey and internal surfaces within nodules are shown in darker shades. **B-D** are all shown at the same scale. **B**, Nodules touching each other, **C**, Euhedral octahedral shaped chromite located in between chromite nodules and **D**, nodules interconnected with skeletal chromite. Note the smooth outer surfaces of the nodules, also evident in B.

Fig. 7 Images of the nodule ND16 chosen for EBSD analysis. The nodule is identified by a white square in **A** and also by a square in Fig. 4B. **A**, Three slices selected from the CT slices taken at right angles across the nodule; two across the elongate axis of the nodule (rectangles)

and a third section at right-angles to these sections (square). **B**, 3D image of the chromite nodule with the edge outlined (black dashed line). The 3D image shows the chromite rim and the central skeletal crystal structure forming a double Y shape. **C**, Atomic number contrast image of the nodular chromite containing a core skeletal crystal black box outlines the EBSD image in Fig. 8. **D** Large area orientation map of the chromite nodule created from combined stage and beam scanning of the sample to yield a 689 x 591 pixel map with step size of 13.57 μm . Colours represent the misorientation angle (up to 64°) from the orientation at the point marked by the white cross. Grain boundaries ($>10^\circ$) and low angle boundaries ($2-10^\circ$) are shown in black and red respectively. **E** Disorientation map, created from same data as **D**, showing misorientation axis and angle relationships within single grains of the nodule. The average orientation (grey center of the circular scale) of each grain is compared to each orientation within the grain and a color assigned based on the axis orientation and misorientation angle. The resulting figure shows the amount of lattice distortion within individual grains that make up the nodule. **F** Pole figures of chromite $\{100\}$, $\{110\}$ and $\{111\}$ poles. Colors correspond to those shown in **D**. **G** Inverse pole figures showing the distribution of sample coordinates (X,Y,Z) shown in **D** within the crystal coordinate framework. Colors correspond to those shown in **D**.

Fig. 8

A-D, Close up of part of the nodule as shown in the box in Fig. 8F. **A**, Orientation map of the chromites displayed as a sum of three Euler angles. An area at the bottom shows a portion of the skeletal crystal at the bottom in uniform pale green implying the same orientation of the crystal domains. This is separated by a black line from the rim of the nodule which hosts areas of different colours implying that these grains are differently orientated and two of these grains are imaged in **B** and **C**. **B-C** These show band contrast - local misorientation map of two domains including analyses 6 – 8 **E** and 9 – 11 **F**. Colors indicate the angle of

misorientation between each point on the grain and an arbitrary reference point located in the dark blue area within the grain. **B** Small variations (up to 4°) are displayed as misorientations in a chromite grain in the rim. The grain is cross-cut by brittle fractures. **C** Greater changes in internal orientation (up to 10°) shown in this chromite grain in the rim located at a point where it is in contact with a neighbouring chromite nodule. This is in contrast to the adjacent grain **B** where the orientation range is much more restricted. **D** Backscattered electron image showing locations of chromite analyses, 1-3 skeletal crystal, 4-11 chromite rim grains and 12-13 altered rims of grains (Table 1). The lighter grey material is Fe-enriched alteration at each chromite grain boundary as seen on the EBSD image in **A**. The silicates are shown in dark grey; black represents cracks and the space around the nodule. **E, F**, SEM (EDS) RGB elemental maps of the chromite nodule, where in **E** red represents Al, green represents Ca and blue represents Al and in **F** red represents Al, green represents Mg and blue represents Fe. Images show a high degree of homogeneity within and between the skeletal-cored chromite nodules. Note Al-rich phase(s) in cores of three of the larger nodules are absent outside the nodules. The dominant interstitial phase is serpentinised olivine.

Fig. 9 Sketches of growth stages of a skeletal crystal in 3D, growth of the structure to form the cage/hopper structure. Grey images are parts of slices taken across the skeletal crystals analysed using high-resolution X-ray computed tomography and one image **H** is from a polished section. **A** and **B** are sketches of native bismuth adapted from http://www.cuttingrocks.com/gallery_culturedcrystals1.shtml **D-K** are of the skeletal chromite that are the focus of this study. **C** is a fully formed cage/hopper crystal. **D** is a sketch of the skeletal chromite in process of growth into a cage/hopper crystal. **E** is a sketch of a 2D section across the partially formed cage/hopper crystal accompanied by an imaged slice from ND 7 (shown in Fig. 5C1). **F** is an imaged slice taken parallel to the long axis of the partially

formed cage/hopper crystal of chromite (also shown in Fig. 5D1). **G** is a skeletal crystal that is complete and forms an elongate hopper crystal. **H** (shown in Fig. 3E), **J** (from ND-7 slice 690) and **K** are slices through a complete hopper crystal.

Fig. 10 Model showing the stages of growth of the nodules with skeletal cores from Troodos revealed by analysis of the 3D images and the EBSD, **A**, Initial rapid skeletal crystal growth, **B**, Heterogeneous nucleation of granular chromite around edges of the partially formed skeletal core, **C**, Ongoing growth of granular chromite, textural maturation producing accumulate domains, **D**, Dissolution of the chromite rim producing a smooth rounded margin and truncated rim grains. Approximate diameter of the nodule is 1 cm.

Fig. 11 SEM image of frozen water droplets or graupel (up to 50 μm in diameter) on the surface of a snow crystal formed by accretion. Crystals that exhibit frozen droplets on their surfaces are known as rimed. (<http://emu.arsusda.gov/snowsitere/rimegraupel/rg.html>).

Electron and Confocal Microscopy Laboratory, Agricultural Research Service, U. S. Department of Agriculture.

1 **The structure and origin of nodular chromite from the**
2 **Troodos ophiolite, Cyprus, revealed using high-resolution X-**
3 **ray computed tomography and Electron Backscatter**

4 **Diffraction**

5 H. M. Prichard^a, S. J. Barnes^b, B. Godel^b, S. M. Reddy^c, Z. Vukmanovic^c, A.
6 Halfpenny^d, C. R. Neary^a and P. C. Fisher^a

7 *a School of Earth and Ocean Sciences, Cardiff University, Cardiff, CF10 3AT, Wales, UK.*

8 *b CSIRO Earth Science and Resource Engineering, ARRC, 26 Dick Perry Avenue, Kensington, WA, 6151,*
9 *Australia.*

10 *c Dept. Of Applied Geology, Curtin University, Kent St., Bentley, WA 6102, Australia*

11 *d Electron Microscopy Facility, Department of Imaging and Applied Physics, Curtin University, GPO Box*
12 *U1987, Perth, WA 6845, Australia.*

13
14
15 Prichard@cardiff.ac.uk corresponding author 0044 2920484731

16
17
18 Key words Chromite, nodule, skeletal crystal, hopper crystal.

19
20
21 **Abstract**

22
23 Nodular chromite is a characteristic feature of ophiolitic podiform chromitite and there has been
24 much debate about how it forms. Nodular chromite from the Troodos ophiolite in Cyprus is unusual
25 in that it contains skeletal crystals enclosed within the centres of the nodules and interstitial to them.
26 3D imaging and electron backscatter diffraction have shown that the skeletal crystals within the
27 nodules are single crystals that are surrounded by a rim of polycrystalline chromite. 3D analysis
28 reveals that the skeletal crystals are partially or completely formed cage or hopper structures
29 elongated along the $\langle 111 \rangle$ axis. The rim is composed of a patchwork of chromite grains that are
30 truncated on the outer edge of the rim. The skeletal crystals formed first from a magma
31 supersaturated in chromite and silicate minerals crystallised from melt trapped between the
32 chromite skeletal crystal blades as they grew. The formation of skeletal crystals was followed by a
33 crystallisation event which formed a silicate-poor rim of chromite grains around the skeletal
34 crystals. These crystals show a weak preferred orientation related to the orientation of the core
35 skeletal crystal implying that they formed by nucleation and growth on this core, and did not form

36 by random mechanical aggregation. Patches of equilibrium adcumulate textures within the rim
37 attest to in situ development of such textures. The nodules were subsequently exposed to chromite
38 undersaturated magma resulting in dissolution, recorded by truncated grain boundaries in the rim
39 and a smooth outer surface to the nodule. None of these stages of formation require a turbulent
40 magma. Lastly the nodules impinged on each other causing local deformation at points of contact.

41

42 **1. Introduction**

43 Fossilised oceanic crust or ophiolite complexes often contain podiform chromitite. These are bodies
44 of massive high chromium chromite that are commonly economically viable orebodies, as in
45 Kazakhstan (e.g. Melcher et al., 1997). Podiform chromitites are located within mantle harzburgite
46 surrounded by a lens of dunite and are often found in the transition zone between the mantle and
47 overlying crustal dunite, as well as in the dunite itself (Pagé et al., 2009; Roberts and Neary, 1993;
48 Prichard and Neary, 1982; Thayer, 1964; Uysal, 2005; González-Jiménez et al., 2014). Much of a
49 typical podiform chromitite is composed of massive granular chromite, but the pods are also often
50 made up of stacks of discontinuous layers of chromitite. Nodular and orbicular chromite are
51 common components of podiform chromitite in many ophiolites of all ages and have been
52 described by many authors (Fig. 1), e.g. from California (Ryerson and Smith 1940), Cuba (Thayer,
53 1964), Oman (Brown, 1980), Pakistan (Ahmed, 1982), Turkey (Paktunc, 1989), northern China
54 (Huang et al., 2004) and southern Tibet (Xu et al., 2011).

55

56 The origin of nodular chromite is controversial as is the origin of podiform chromitite. Nodular and
57 orbicular chromite, although not the major forms of chromite in podiform chromitite, provide
58 important clues to the mode of formation of this style of deposit. In this contribution, we provide
59 new microtextural information on a rare variety of nodular chromite associated with skeletal
60 chromite that provides a unique insight into the contentious question of how chromite nodules
61 crystallise.

62

63 Figure 1 here.

64

65 Nodular chromite is restricted to ophiolitic chromitite and is absent from stratiform chromitite in
66 layered intrusions (Matveev and Ballhaus, 2002), such as the Bushveld complex in South Africa,
67 (e.g Irvine, 1977; Jackson, 1968; Naldrett, 2009). The restriction of the occurrence of nodular
68 chromite to ophiolite complexes indicates a formation mechanism that is unique to an oceanic
69 setting.

70

71 Nodules of chromite range from 2-30 mm in size and are approximately spherical or ovoid in shape.
72 They can however have flat surfaces giving the nodules distinctive cubic shapes with rounded
73 corners (Ceuleneer and Nicholas, 1985). The nodules usually have fairly smooth outer surfaces and
74 are mostly composed of chromite. They are commonly associated with euhedral chromite grains, as
75 first described by Thayer (1969). Nodules generally occur in groups, often in layers and may be in
76 contact with each other (Ahmed, 1982) sometimes appearing to have collided with each other
77 causing deformation of the nodules (e.g. Paktunc, 1990; Prichard and Neary, 1982). Nodular ore
78 types are typically restricted to the peripheries of the ore bodies or to smallish ore bodies, usually
79 they occur in close proximity to the dunite halo (Ballhaus pers. comme).

80

81 Chromite in some cases forms rims around cores of silicates producing orbicular chromite or
82 chromite anti-nodules (Brown, 1980). Multiple thin shells of alternating chromite and olivine form
83 more complex orbicular chromite (Ahmed, 1982; Dickey, 1975; Greenbaum, 1977; Huang et al.,
84 2004; Melcher, 1977; Thayer, 1969; Zhou et al., 2001).

85

86 There is no agreement on how these nodules form or even whether the nodules crystallised inwards
87 towards the core or grew from the centre outwards. Nodules have been reported to lack chemical

88 zoning (Ahmed, 1982; Greenbaum, 1977). Other researchers report chemical differences towards
89 the rim including Cr decrease and Ti increase (Leblanc and Ceuleneer, 1992).

90

91 In rare cases the nodules can have skeletal chromite in their cores. Examples include the samples
92 from the Troodos ophiolite complex presented in this study and by Greenbaum (1977). Skeletal
93 chromite has also been reported from the Vourinos ophiolite complex in Greece (Christiansen and
94 Olesen, 1990) and the Zunhua ophiolite in northern China (Huang et al., 2004). Skeletal chromite
95 has also been described from komatiites (e.g. Godel et al., 2013) from spinifex-textured flow tops
96 and coarse grained olivine cumulates and also within massive sulphide ores at the contact with
97 overlying komatiite flows (Dowling et al., 2004; Groves et al., 1977). However, these skeletal
98 grains lack the distinctive association with nodules reported here. Skeletal chromite has been
99 interpreted as the result of rapid crystal growth from chromite-supersaturated magma (Godel et al.,
100 2013). This is also the process suggested by Greenbaum (1977) for the formation of the nodules
101 associated with skeletal forms from Cyprus.

102

103 *1.1 Hypotheses for the origin of nodular and orbicular chromite*

104

105 There have been many mechanisms suggested for the growth of nodular and orbicular chromite.

106 The main theories include:

107 (1) Growth from suspended aggregates of chromite accumulating concentrically in fast flowing
108 magma (Huang et al., 2004) with aggregation, and coalescence or clustering of free-formed
109 chromite grains prior to settling (Ahmed, 1982; Lago et al., 1982; Lorand and Ceuleneer,
110 1989; Thayer, 1969) and similarly snowballing in a turbulent flow as suggested by Dickey
111 (1975).

112 (2) Separation from already consolidated chromite ore and abrasion during rock flowage (van
113 der Kaaden, 1970).

- 114 (3) Collection of chromite from silicate magma during magma mingling by its attachment to a
115 water-rich fluid that forms an envelope around the chromite producing spherical aggregates
116 (Ballhaus, 1998; Matveev and Ballhaus, 2002).
- 117 (4) Formation in turbulent picritic magma flow accompanied by a water-rich fluid (Moghadam
118 et al., 2009).
- 119 (5) Solidification of globules from a (hypothetical) chromite-rich immiscible liquid (Pavlov,
120 1977).
- 121 (6) Association with silica-rich droplets arising from wall-rock reaction causing chromite
122 crystallisation around the droplet and their 'collapse' to form chromite nodules (Zhou et al.,
123 2001). This builds on the ideas of magma processes in oceanic mantle developed by
124 Keleman (1995).

125

126 Figure 2 here

127

128 *1.2 Sample locations*

129

130 This paper presents results of a study of a suite of samples from the Troodos Ophiolite. The
131 Troodos Mountains in Cyprus host the classic ophiolite sequence exposed on Mt Olympus : mantle
132 harzburgite is surrounded and overlain by dunite, wehrlite and pyroxenite that are in turn overlain
133 by gabbro. The whole sequence is truncated and dissected into blocks by faulting. Podiform
134 chromitite is situated mainly at the harzburgite/dunite junction and occurs as discontinuous layers
135 that occasionally were large enough to be economically extractable. The largest concentrations of
136 chromitite were at Kokkinorotsos mine, from which at least 0.5 million tons of chromitite have
137 been extracted (Greenbaum, 1977) (Fig.2). The chromite nodules studied here are from two
138 localities just west of Kokkinorotsos on Mt Olympus, (chromite occurrences 2 and 3, Fig. 2) where
139 the best orbicular, nodular and skeletal chromites were first described by Greenbaum (1977) and

140 further studied by Leblanc (1980).

141

142 **2. Methods**

143

144 Two samples of nodular chromite containing skeletal chromites were selected for 3D imaging.
145 Cores of 25 mm diameter were drilled into the nodular chromite. These cores were scanned using
146 the XRADIA XRM 500 high-resolution 3D X-ray microscope system at the Australian Resources
147 Research Centre (ARRC, Kensington, Western Australia). The scanner was set-up to 160 kvV
148 voltage, 10 W power and a voxel size of 13 μm . A total of 2000 projections were recorded over
149 360° for each sample and were used to reconstruct the 3-D volumes. The generated data were
150 processed and analysed using AvizoFire® and CSIRO-developed codes, following methods
151 described by Godel (2013). One core was subsequently cut and polished down to a particular slice
152 where the geometric centre of a skeletal crystal-cored nodule had been located in the 3D scan. This
153 area was selected for electron backscatter diffraction (EBSD) analysis. The sample surface was
154 prepared for EBSD via chemical-mechanical polishing (CMP) using colloidal silica (Prior et al.
155 1999, Halfpenny, 2010; Halfpenny et al., 2013) and given a thin carbon coat to prevent charging in
156 the SEM. EBSD data were collected from two systems. Large area simultaneous EBSD and EDS
157 mapping of a single nodule was undertaken using Tescan Mira3 field emission SEM, housed in the
158 Electron Microscopy Facility at Curtin University, Perth, using an accelerating voltage of 20kV and
159 probe current of 17nA. EBSD data were collected by a NordlysNano EBSD detector, whilst EDS
160 data were collected on a X-Max 150 silicon drift detector. Data were acquired using the automatic
161 mapping capability of Oxford AZtec 2.2 Full crystallographic orientation data from individual
162 chromite grains were obtained also from automatically indexed Kikuchi diffraction patterns
163 collected using a Bruker e-flash detector fitted on a Zeiss Ultraplus FEG SEM at the CSIRO
164 facilities, Kensington, Western Australia. Coincident energy dispersive X-ray spectra (EDS) were
165 collected with a Bruker XFlash 5030 silicon drift EDS detector and this information was used to

166 accurately separate the phases. This SEM was operated using an accelerating voltage of 20kV, a
167 120 μ m aperture, in high current mode which produced a beam current of 12.1nA. The EBSD data
168 were collected using the Bruker Quantax Espirit 1.9 software, using a resolution of 200x150 pixels,
169 a 11.5ms exposure time and a step size of 5.12 μ m (determined by the size of the smallest grain of
170 interest). All EBSD data were post-processed using Oxford Instruments Channel 5 software to
171 remove mis-indexed points and interpolate non-indexed points (Prior et al., 2009). The corrected
172 data files were then used to generate the presented EBSD images. Chromite analyses were
173 performed using a Cambridge Instruments (ZEISS NTS) S360 scanning electron microscope
174 (SEM), coupled to an Oxford Instruments INCA energy plus which included both an energy
175 dispersive (ED) and a wave dispersive (WD) X-ray analytical system at Cardiff University.
176 Chromite single point analyses were performed also with a 20kV accelerating voltage, 20 nA beam
177 current and fixed beam size (approximately 10-15 nm) with a live-time of 50 s for ED. A cobalt
178 standard and separate chromite standard were used to monitor for instrumental drift. X-ray
179 fluorescence mapping was carried out using a Bruker Tornado desktop X-ray microscope at CSIRO,
180 Perth, equipped with silicon drift detector operating at count rates of about 100-150 kcps, x-ray tube
181 conditions 50 kV, 600 microamps, spot size 25 microns, 25 micron step size, x-ray energy
182 resolution less than 145 eV. Results were ZAF corrected and presented as element concentration
183 maps using native Bruker software.

184

185 **3. Results**

186

187 *3.1 Nodules and skeletal crystals in 2D*

188

189 Samples were collected from locality 2 (Fig. 2) where there are dunites containing nodular and
190 skeletal chromite. Layers of nodules contain skeletal chromite growths both in their cores and
191 between nodules. The skeletal crystals are particularly common at the edges of the layers of nodules

192 (Figs. 3A, and 4) and there are more skeletal chromites in the adjacent dunite (Fig. 3A).

193

194 Figure 3 here

195

196 The nodules are approximately 1 cm in diameter and are round, oval and sometimes triangular with
197 rounded corners. The skeletal chromites may be up to 5-6 cm across (Fig. 3B) and consist of
198 elongate blades of chromite with branches on each side. There are also triangular sections of
199 chromite with equi-dimensional sides (Fig. 3B1).

200

201 The orbicular chromitite consists of layers of chromite that appear to be draped around irregular
202 cores of dunite (Fig. 3 C and D). In one case a chromite triangle with cross bars of chromite occurs
203 with the skeletal chromites (Fig. 3E1) and in another a chromite nodule partially surrounds a
204 triangle structure with cross bars of chromite (Fig. 3F). The nodules containing skeletal chromites
205 enclose serpentinised olivine, clinopyroxene (now clinochlore) and plagioclase whereas the nodules
206 and skeletal crystals are surrounded only by serpentinised olivine. No sulfide or PGM phases such
207 as laurite or OsIrRu alloys were observed in these samples. Sulphur saturation and precipitation of
208 Pt- and Pd-bearing PGM did not occur in Cyprus until higher in the stratigraphy in the gabbro
209 (Prichard and Lord, 1990).

210

211 Figure 4 here

212

213 Cores from two samples from location 2 (Fig. 2) containing nodular chromite have been chosen for
214 3D imaging; ND 7 (Fig 4A) and ND 16 (Fig. 4B). The ND 7 core consists of nodular chromite
215 containing skeletal centres. Skeletal chromite occurs between these nodules (Fig. 4A). ND 16
216 consists of nodular chromite enclosing skeletal chromite but with less interstitial skeletal chromite.
217 The ND16 core is taken from a layer of nodular chromite. On the edge of this layer of nodules is

218 skeletal chromite with no rim of chromite surrounding it (Fig. 4B, #1). In the first row of chromite
219 nodules along the edge of the nodular layer the skeletal chromite is totally (Fig. 4B#2) or partially
220 (Fig. 4B#3) surrounded by a thin rim of chromite and further towards the centre of the layer of
221 nodular chromite the skeletal chromite is completely surrounded by a thick rim of chromite (Fig.
222 4B#4). This progression of textures from the edge towards the centre of the nodule layer suggests
223 that the skeletal crystals formed first and then the outer rim of chromite formed around them. ND
224 16 displays a variety of nodule shapes including those that are more angular than rounded. The
225 outline of the skeletal chromite that forms the core of the nodule is reflected in the form of the outer
226 nodule shell, and this gives rise to irregular shaped nodules; for example the rectangular nodule
227 with rounded corners (located within the black square, Fig. 4B).

228

229 *3.2 Nodules and skeletal crystals in 3D*

230

231 High-resolution X-ray computed tomography (CT) provides 3D visualization of nodule
232 structures and their core skeletal crystals. The CT data allow images to be examined in any chosen
233 orientation, at 13 micron resolution throughout the volume of the sample analysed. Circular images
234 (Fig. 5) across the core (Fig. 4A), chosen from 1043 slices through this core, illustrate the textures
235 of the skeletal and nodular chromite. The nodules and interstitial skeletal shapes of the chromite are
236 clearly displayed and these are placed in context in the text that describes Fig. 9.

237

238 Figures 5 and 6 here

239

240 Silicates, including clinocllore, tremolite-actinolite and serpentine, are located between the skeletal
241 chromite blades and are commonly completely enclosed by the nodule and isolated from the
242 serpentine surrounding the nodule. It is also the case that silicates are trapped as inclusions between
243 branches of skeletal chromite interstitial to the chromite nodules and are also isolated from the

244 surrounding silicate matrix, composed of serpentine after original olivine (Fig. 5).

245

246 The branches of chromite in skeletal crystals can be observed in 3D to extend to form a series of
247 parallel sheets (Fig. 6A). In 3D it is clear that the nodules usually touch one another and they may
248 also be interconnected with the interstitial skeletal chromite (Figs. 6B and D). Isolated octahedra of
249 chromite are also present between the chromite nodules (Fig. 6C).

250

251 *3.3 Electron Backscatter Diffraction (EBSD)*

252 A nodule containing skeletal chromite surrounded by a chromite rim, from the core that was
253 scanned using 3D X-ray tomography from sample ND 16, was selected for more detailed study.

254 Sections taken at right angles through the long axis of this nodule show a skeletal texture and a
255 double Y shape in the orthogonal section (Fig. 7A-C). The skeletal crystals are enclosed by a
256 chromite rim draping around the skeletal crystals and mimicking the shape of the outer surfaces of
257 the skeletal crystals (Figs. 4B and 7A-C).

258

259 Orientation mapping of the nodule reveals a core of skeletal crystals surrounded by grains up to
260 ~1mm in diameter that form a discrete rim around the core (Fig. 7D). The skeletal core displays a
261 much smaller range of orientations than the polycrystalline chromite grains in the rim (Fig. 7D).
262 Internally, the skeletal core records a limited range of orientations (Fig. 7D, F, G) but records lattice
263 distortions accommodated by discrete low-angle boundaries as well as a more subtle substructure
264 (Fig. 7D and E). In contrast, the rim grains tend to show smaller degrees of lattice distortion (Fig.
265 7D and E), although this is spatially quite heterogeneous (Fig. 7E, 8A-C), being preferentially
266 developed where the chromite grains impinge on a neighbouring nodule (Fig. 8C). The relationship
267 between the core and rim grains is also complex with most rim grains commonly showing
268 misorientation angles of 10-20° with adjacent parts of the core. However, a few grains show
269 misorientations as large as ~60°. These grains record a common {110} pole to the host (Fig. 7F and

270 G). The distribution of misorientation angles within the nodule indicates that the rim grains are not
271 randomly-oriented with respect to the host, further indicating a crystallographic relationship
272 between host and rim grains.

273

274 Figure 7 here

275

276 Figure 8 here

277

278 Chromite grains that make up the polycrystalline rim exhibit generally a smooth, but in detail
279 crenulated, outer edge. Grain boundaries between the chromite grains in the rim are clearly
280 truncated on the outer edge of the rim (e.g. Fig. 8A-D). Grain-scale microtextures within the rim
281 range from random growth impingement with curved grain boundaries to well-developed
282 adcumulate textures with equilibrium 120 degree grain boundaries (Fig. 7 D and E).

283

284 *3.4. Chemical variability within the nodule*

285

286 The chromite within the skeletal crystal and outer polycrystalline rim of the nodule analysed by
287 point analyses (Fig. 8 D) and also mapped by energy dispersive spectrometry (EDS) in the course of
288 the EBSD mapping shows that the chromite compositions across the entire nodule are remarkably
289 similar throughout. SEM (EDS) element concentration maps for the selected sample are shown in
290 Figs. 8 E and F. This indicates that the chromite aggregates are homogenous at a 50 micron scale
291 within the precision of the analyses (plus or minus about 2% in FeO and Cr₂O₃) and that there is no
292 detectable chemical zoning across the nodules.

293

294 The very edges of individual grains in the chromite rim are altered to a more Fe-rich and Mg- and
295 Al-poor chromite. This alteration is common on the edges of all the grains in the rim of the nodule

296 (Fig. 8D, Table 1) and allows identification of the outlines of other grains in the rim as imaged by
297 EBSD (Fig. 7 D and E). This feature also allows grain boundaries in granular rims to be identified
298 in other nodules.

299

300 Table 1 here

301

302 The nodules are embedded in a matrix of olivine now altered to serpentine, the only other visible
303 phase being Al-rich chlorite and a Ca-rich tremolite amphibole developed within the core of the
304 prominent skeletal crystal-cored nodule (Fig. 8 E and F). This phase is interpreted as the product of
305 alteration of the Ca and Al-bearing component of silicate melt trapped within the core framework.

306

307 **4. Discussion**

308

309 *4.1 Formation of hopper crystals*

310

311 The skeletal crystals show different stages of growth initially with just a few joined blades of
312 chromite to more complete forms where blades are linked together enclosing silicates. In rapid
313 crystallisation it is generally accepted that a crystallising component is added more quickly at
314 crystal edges rather than in the centre of a crystal plane. In skeletal growth, fast growing facets
315 extend through the depleted chemical boundary layer that forms around the growing skeletal
316 crystal; in this way the fast-growth facets can continue to develop from undepleted solute, while
317 other less favourable oriented facets have their growth inhibited by being starved of supply of their
318 growth components. The resulting crystals are hopper shaped and are characterised by fully
319 developed crystal edges with hollow interiors. Partially formed hopper crystals consist of complex
320 intergrowths of formations (Fig. 9). A complete hopper crystal is also sometimes known as a
321 skeletal cube (Phillips, 1965). Hopper crystals are commonly developed in crystals such as halite

322 and native bismuth. In 3D the Troodos skeletal crystals form hopper crystals and on 2D surfaces the
323 great variety of shapes correspond to sections across the hopper crystals.

324

325 Partially formed hopper crystals display complex growths that contain 3D arrow head structures
326 (Figs. 9 A and B). The fully formed hopper crystals consist of complete boxes where the arrow
327 heads have grown into cubes (Fig. 9 C). The 2D images of the skeletal crystals, both enclosed and
328 interstitial to chromite nodules, show a diversity of cross sections of hopper forms, with some of the
329 rarer forms including chromite triangles (Figs. 3B1, 5D2, 6D, 9J) with arrow shaped corners (Fig.
330 5B1), triangles containing partial (Fig. 5D1 also shown in 9F) or complete parallel blades linking
331 two sides of the triangle (Fig. 3E also shown in 9H) and a double Y shape ($> - <$) (Figs. 4C, 5C1,
332 7B and 9E and J). The 3D images of the skeletal crystals, both within and interstitial to the nodules,
333 show that they are actually formed of cages with hopper structures. It is also apparent that the
334 cage/hopper crystals are not always complete often having been in the process of growth as
335 crystallisation ceased (Figure 9D). Thus the arrow head textures and the triangles with partially
336 formed blades of chromite observed in 2D may be ascribed to partially formed cage/hopper crystals
337 (Figs. 9 E and F). The triangular chromite with skeletal parallel lines (Fig. 3F) is very similar to the
338 partially formed hopper crystal shown in Fig. 9B.

339

340 EBSD data show that the skeletal crystals recorded in the core of a nodule crystallise in a similar
341 orientation yet record a significant component of lattice distortion (Fig 7D-G). These variations in
342 orientation may be deformation-related features, related to late stages of solidification as noted for
343 zircon grains in andesite-derived cumulates (Reddy et al 2009). However, the lattice distortion is
344 greater than that recorded in rim grains and is therefore unlikely to represent only the effects of
345 post-rim deformation. More likely is that a component of the distortion represents the incorporation
346 of defects during growth of the hopper crystals. Such growth is widely recognised in non-geological
347 materials (e.g. Tiller 1991) and has been observed recently by EBSD in minerals crystallising from

348 melts and fluids (McLaren & Reddy 2008; Timms et al 2009).

349

350 The skeletal chromites studied here appear to be elongate cage/hopper crystals (Figs. 7A and 9).

351 The characteristic solid angle between the crystal faces shows that this skeletal core grew by

352 preferential development of $\langle 111 \rangle$ facets (Figs. 7F-G and 9G). This is consistent with the

353 orientation of dominant facets reported for dendritic chromite in komatiites by Godel et al. (2013).

354

355 Figure 9 here

356

357 As the skeletal crystals grow they joined up to form the cage/hopper structure illustrated in Fig 9G.

358 Cross sections such as observed in Fig. 3E (Fig. 9H), the almost complete double Y shape observed

359 in Fig. 5C (Fig. 9J), and the skeletal branching structure (Fig. 9K) can be explained as sections

360 across a complete or almost complete cage/hopper crystal.

361

362 4.2 *Origin of Troodos skeletal-cored chromite nodules*

363

364 Greenbaum (1977) concluded that the skeletal crystals in the centres of the chromite nodules from

365 Troodos, formed from supersaturation and /or supercooling of a magma and that there was a

366 continuous growth from skeletal crystals to massive nodules. Greenbaum (1977) did not comment

367 specifically on the conditions needed for the formation of the rim to the skeletal crystals. He

368 interpreted orbicular chromite as mechanical accretion of previously settled chromite grains around

369 a nucleus of dunite.

370

371 Leblanc (1980) re-examined these nodular and skeletal chromites from Troodos and agreed that

372 there was a sequence of textures from skeletal crystals with octahedral terminations and lamellae

373 (111) from initial Christmas tree forms becoming progressively in filled to form rounded nodules.

374 Euhedral terminations have the form (100), (110), (111) and (100). He concluded that the rounded
375 surfaces are due to dissolution processes taking place in an open space moving environment.

376

377 4.3 *Observations from the 3D study of these Troodos nodules*

378

379 The results presented here broadly support the conclusions reached by Greenbaum (1977) and
380 Leblanc (1980) using 2D observations. Interpretation of the 3D images corroborates the idea that
381 these nodules formed by overgrowth of polycrystalline equant chromite aggregates onto pre-
382 existing cores of skeletal chromite. The external shape of the nodule is determined by the shape of
383 the accretion of the chromite rim draping over the skeletal crystal core. This gives the nodule either
384 a spherical or a less regular more cubic shape but with rounded outer surfaces caused by the
385 truncation of the granular rim. This demonstrates that the nodules grew from the centre outwards.
386 There is no change in the composition of the chromite from the skeletal crystal outwards to the rim
387 (Fig. 8 D, E and F) although it is possible that any such changes may have been lost due to later re-
388 equilibration of the chromite.

389

390 A key observation in this study is that the grain orientations of the overgrown chromite rim are not
391 random, but inherit a similar crystallographic orientation to that of the core skeletal crystal (Fig. 7).

392 In cases where misorientation relationships between core and rim are large ($\sim 60^\circ$), the core and
393 rim share a common {210} pole, further supporting a close crystallographic relationship between
394 core and rim crystallography. This has an important implication: the rim accretion process is not
395 mechanical, as this would produce random grain orientations, but rather is the consequence of
396 heterogeneous nucleation of rim grains on the original skeletal crystal substrate. This has
397 ramifications for current models of nodule formation, as discussed below.

398

399 The 3D images elucidate the growth history and explain the different chromite morphologies.

400 Initially skeletal chromite growth, driven by rapid crystallisation from Cr-supersaturated magma,
401 forms elongate blades with $\langle 111 \rangle$ facets that nucleate side $\langle 111 \rangle$ branching out from the central
402 blade (Fig. 10A). As growth proceeds the tips of the fastest growing branches extend through the
403 depleted boundary layer around the rapidly growing skeletal crystal, and the tips spread sideways to
404 form arrow shapes that in 3D appear as octahedral pyramids (Fig. 10B and Fig. 5C). In 3D the
405 elongate skeletal growths often form a double Y shaped spine; as growth continues side plates from
406 this double Y shaped spine grow and join, resulting in a cage structure rather than a branching
407 structure. The growth of the side plates to join with the octahedral tips produces hopper structures
408 on the faces of the cage (Fig.9).

409

410 As the degree of supersaturation in Cr decreases, skeletal growth ceases and further chromite
411 growth takes place by heterogeneous nucleation of new grains on the skeletal chromite, followed by
412 non-skeletal homogenous growth. A polycrystalline rim begins to form around the skeletal core, the
413 growing equant crystals impinge to form curved non-faceted grain boundaries. Eventually a
414 complete rim develops that encloses the skeletal crystal while mimicking its original external
415 outline (Fig. 10C and C).

416

417 The EBSD data show that this nodule rim is made up of multiple crystals with rounded edges; these
418 crystals grew adjacent to each other to form the coating around the skeletal grain. The undulatory
419 outer surface of the nodule truncates grain boundaries of chromite grains in the rim, all the way
420 around the entire nodule, and planar crystal facets are absent on the outer surface of the nodule.

421 This suggests mechanical abrasion or partial dissolution of the nodule subsequent to crystallisation
422 of the polycrystalline rim (Fig. 10D). This supports the idea of Leblanc (1980) that the smooth edge
423 of the nodule is formed by dissolution and the observation that the nodules appear corroded
424 (Thayer, 1964).

425

426 The EBSD data further show deformation of the chromite grains in the rim where nodules touch
427 indicating that the nodules impinged on one another before the surrounding matrix to the nodules
428 was completely solid, and after the truncation episode which we interpret as having happened while
429 the nodules were still suspended in magma. The impingement could have occurred by transient
430 collision as nodules settled, or during compaction and deformation of the nodule layer following
431 accumulation of the nodule layer.

432

433 Figure 10 here

434

435 *4.4 Evidence for quiescent conditions during nodule formation*

436

437 The erosion of the outer surface of the nodule has been interpreted as the result of mechanical
438 abrasion in a rapid flowing magma during formation as suggested by a number of authors (e.g
439 Moghadam et al., 2009). Outcrops of nodular chromite may also display frozen flow structures
440 interpreted as indicating rapid flow conditions (Huang et al., 2004). However this could equally
441 well result from dissolution prior to consolidation. Barnes (1986) shows images of scalloped edges
442 on chromite grains that had been heated experimentally above the liquidus of the enclosing melt
443 and had undergone partial dissolution. The geometry is broadly similar to that of the nodule
444 surfaces. The EBSD data (Fig. 8) indicate truncation of grains resulting in a smooth edge to the
445 nodule but in detail this smooth surface is pitted or scalloped resulting from two stages of
446 dissolution. It seems unlikely that the truncation is caused by erosion of the nodules in a rapidly
447 flowing magma because the skeletal crystals external to the nodules are not broken and damaged.
448 They would be so if the movement was sufficient to round and truncate the nodules. Indeed 3D
449 imaging has shown that the skeletal crystals external to the nodules are commonly attached to the
450 nodules. Partially formed hopper crystals could be preserved as they were forming or they may have
451 been more complete and then subjected to dissolution.

452

453 This all mitigates against a change from quiescent to rapidly moving magma during the formation
454 of skeletal crystals and then nodules, rather it supports the idea that the change from skeletal
455 chromite formation to nodule formation is due to a change from supersaturation of the magma to
456 one of crystallisation at equilibrium close to the liquidus, followed by dissolution in an environment
457 of chromite undersaturation.

458

459

460 A previously suggested analogue for the formation of chromite nodules is the growth of
461 sedimentary oololiths around irregular core fragments in as they roll in currents as is suggested for
462 chromite nodules (Ahmed, 1982; Lago et al., 1982; Lorand and Ceuleneer, 1989; Thayer, 1969 and
463 Dickey 1975). We are suggesting here that the skeletal crystals served as the original nuclei onto
464 which the nodular chromite grew. A possibly more apposite analogy is the formation of graupel,
465 which is soft hail or snow pellets formed from super cooled droplets freezing onto snowflakes, as
466 described in Pinsky et al. (1998). Graupel grains attach to snowflakes producing a collection of
467 grains that make up a rim around the skeletal snowflake. This is very similar to the texture observed
468 in the Troodos nodules (Fig. 11).

469

470 Figure 11 here

471

472 *4.5. Implications for in-situ adcumulus growth*

473 An interesting feature of the granular chromite rim is that portions of it have evidently developed
474 with equilibrium adcumulate textures with 120 degree triple point boundaries (Fig. 7 D). These
475 textures are commonly interpreted in classical cumulus theory as forming due to annealing by filter
476 pressing of trapped intercumulus liquid. However, this mechanism is clearly inapplicable here. An
477 alternative mechanism involving in-situ growth of an adcumulate crust at the crystal liquid interface

478 has been proposed for the Jimberlana adcumulate, (Campbell, 1977; Campbell, 1987) and has been
479 demonstrated experimentally by Leshner and Walker (1988). The textures exhibited in the nodule rim
480 constitute observational evidence for this hypothesis. The alternative explanation is that the rims
481 have undergone recrystallisation and annealing, but this is inconsistent with the preservation of
482 highly disequilibrium skeletal crystal in the core. We interpret the adcumulus rim aggregates as the
483 result of highly efficient textural equilibration during near-liquidus growth of chromite in a well-
484 mixed, well stirred medium where boundary layers around the growing chromite grains were
485 disrupted by shear flow between the magma and the growing nodule, analogous to the in situ
486 growth of olivine adcumulates at the base of flowing komatiite lavas (Godel et al 2013).

487

488 *4.6. Implications for petrogenesis of nodular chromitite*

489

490 Matveev and Ballhaus (2002) have proposed an elegant and self-consistent model for the origin of
491 podiform chromitite based on physical collection of dispersed chromite grains by ascending vapour
492 bubbles within a water saturated boninite melt. Our observations in relation to their model are
493 somewhat equivocal. On one hand, sudden devolatilisation of a water-oversaturated magma
494 provides a mechanism for constitutional supercooling following a sudden pressure drop, and this
495 could provide an appealing mechanism for the initial formation of the skeletal crystal. On the other
496 hand, the spherically symmetrical deposition of skeletal and granular chromite in our nodule is hard
497 to reconcile with what would be an essentially stochastic process of mechanical entrainment of
498 chromite grains during bubble ascent; a random spatial disposition of grain shapes and sizes would
499 be expected within the nodule from what is purely a mechanical collection process. Our obser-
500 vations are more consistent with sequential growth. Specifically, the preferential orientation of
501 the granular rim grain population towards the crystallographic orientation of the skeletal crystal
502 (Fig.7) argues strongly for a heterogeneous nucleation control rather than purely chance physical
503 agglomeration. The presence of localised patches of adcumulate texture within the rim has the

same

504 implication. Furthermore, our observations attest to a post-growth dissolution mechanism to
505 produce the rounded outer surface of the nodule, which in the Matveev and Ballhaus model is
506 attributed to the surface tension-controlled outer surface of the entraining moving bubble. Our
507 observations suggest a general lack of movement during nodular rim formation. While
508 our observations do not disprove the bubble-collection hypothesis, they strongly favour a
509 mechanism of accretionary growth.

510

511 **5. Conclusions**

512

513 A combination of microcharacterisation techniques on spectacular samples of skeletal-cored
514 chromite nodules provides new insights into crystallisation mechanisms. The key observations are:

515 1) the skeletal core is a single crystal, formed by rapid preferential growth of $\langle 111 \rangle$ facets, as
516 observed in skeletal chromites from other settings;

517 2) the core is surrounded by a polycrystalline rim showing non-random crystallographic
518 relationships to the host skeletal crystal core implying that the rim formed by accretionary crystal
519 growth, and not by mechanical agglomeration;

520 3) the nodule rim contains domains of adcumulate texture implying that such textures can form as
521 primary crystallisation features and do not require mechanisms such as trapped liquid expulsion;
522 further, adcumulate textures in chromitites do not require recrystallization, but can be the direct
523 result of primary crystallisation from the magma at its liquidus;

524 4) grain boundaries in this rim are truncated by an undulose outer surface on the nodule that was
525 predominantly formed by dissolution of the nodule after incorporation into chromite
526 undersaturated magma;

527 5) minor deformation of the nodule occurred at a late stage, preferentially at impingement points
528 with neighbours.

529

530 The evidence presented here implies that skeletal chromite cores to nodules from the Troodos
531 ophiolite formed first and were then coated with individual chromite grains, indicating that the
532 nodules grew from the centre outwards. As observed in 3D the skeletal crystals are likely to have
533 grown rapidly along preferred fast-growing crystallographic directions in a regime of chromite
534 supersaturation, forming blades of chromite that produce a cage/hopper structure elongated along
535 $\langle 111 \rangle$. Then, as the degree of supersaturation decreased, the rate of chromite nucleation increased
536 relative to the rate of growth, and multiple individual grains formed around the skeletal crystals.
537 These aggregated to produce a rim that retains the overall geometric outline of the skeletal crystal.
538 This accounts for the crystal-like morphology of the entire polycrystalline nodule. Truncation of the
539 grains on the edge of the rim suggests that the nodules were subsequently partially dissolved, in a
540 chromite undersaturated magma. Then at some point post formation the nodules collided and were
541 deformed at impingement points.

542

543 The disposition of crystal shapes and orientations in the nodule is considered to be inconsistent with
544 a process of mechanical collection of pre-existing chromite grains by vapour bubbles. The observed
545 textures record sequential crystallisation of a suspended crystal aggregate under varying degrees of
546 chromite saturation. The progression from skeletal crystals in the core to equant polycrystalline rim
547 to subsequent resorption records a growth sequence influenced by changing chemical environ-
548 ments: initial growth from chromite-supersaturated magma allowed skeletal crystal growth,
549 followed by breakdown of chemical boundary layers giving rise to granular growth in preferred
550 orientations and in local textural equilibrium. Subsequent incorporation of the nodule into chromite
551 undersaturated magma gave rise to dissolution and truncation of pre-existing grain boundaries at the
552 edge of the nodule rim.

553

554 Nodular chromite without skeletal cores is commonly described from ophiolite complexes. The
555 growth of these Cypriot nodules by accumulation of granular chromite to form polygranular rims

556 around a skeletal nucleus may be a more widespread process in the formation of the more common
557 types of nodular chromite which do not preserve visual evidence of skeletal crystals in their cores
558 but may have formed in a similar way by growth around a nucleus. The observations described
559 here, made possible by the use of 3D tomography and EBSD, may also point to a key link in the
560 understanding of the process of podiform chromitite formation in ophiolites in general. The
561 formation of the chromite nodules suggests that the magma fluctuates from Cr oversaturated to
562 under saturated and may indicate that chromitite in ophiolite complexes forms in a regime that
563 oscillates from supersaturated, supercooled conditions to conditions of chromite undersaturation
564 Our observations attest to the formation of chromite nodules in a magmatic environment of
565 fluctuating cooling rate and magma composition.

566

567

568 **Acknowledgements**

569

570 Hazel Prichard would like to thank the CSIRO Office of the Chief Executive (OCE) for funding this
571 research during a Distinguished Visiting Fellowship. Angela Halfpenny is funded by the CSIRO
572 OCE Postdoctoral Fellowship scheme. Zoja Vukmanovic and Steve Reddy acknowledge support
573 through the Australian Research Council Core to Crust Fluid Systems Centre of Excellence and
574 ARC LIEF Funding. Mark Pearce is thanked for contributing to the interpretation of the EBSD
575 images, and along with Patrick Nadoll for a very thorough review of an early draft. This is an
576 output of the CSIRO Minerals Down Under National Research Flagship.

577

578 **References**

579

580 Ahmed, Z., 1982. Porphyritic-nodular, nodular, and orbicular chrome ores from the Sakhakot-Qila
581 complex, Pakistan, and their chemical variations. *Mineralogical Magazine* 45, 167-178.

582 Ahmed, A.H., Arai, S., Attia, A.K., 2001. Petrological characteristics of podiform chromitites and
583 associated peridotites of the Pan African Proterozoic ophiolite complexes Egypt. *Mineralium*
584 *Deposita* 36, 72-84.
585

586 Arai, S., Yurimoto, H., 1994. Podiform chromitites of the Tari-Misaka ultramafic complex,
587 southwestern Japan, as mantle-melt interaction products. *Economic Geology* 89, 1279-1288.
588

589 Ballhaus, C., 1998. Origin of podiform chromite deposits by magma mingling. *Earth and Planetary*
590 *Science Letters* 156, 185-193.
591

592 Barnes, S.J., 1986. The distribution of chromium among orthopyroxene, spinel and silicate liquid at
593 atmospheric pressure: *Geochimica et Cosmochimica Acta*. 50, 1889-1909.
594

595 Brown, M., 1980. Textural and geochemical evidence for the origin of some chromite deposits in
596 the Oman ophiolite, in: Panayiotou, A., (Ed.), *Ophiolites. Proceedings of the International Ophiolite*
597 *Symposium, Cyprus*, pp. 714-721.
598

599 Campbell, I.H., 1977. A study of macrorhythmic layering and cumulate processes in the Jimberlana
600 Intrusion, Western Australia, Part I: The upper layered series. *J. Petrol.* 18, 183-215.
601

602 Campbell, I.H., 1987. Distribution of orthocumulate textures in the Jimberlana Intrusion. *J. Geol.*
603 95, 35-54.
604

605 Ceuleneer, G., Nicolas, A., 1985. Structures in podiform chromite from the Maqsad District (Sumail
606 Ophiolite, Oman). *Mineralium Deposita* 20, 177-185.
607

608 Christiansen, F.G., Olesen, N.O., 1990. Large skeletal chromites in the Vourinos ophiolite, Greece.
609 Bulletin of the Geological Society of Denmark 38, 33-42.
610
611 Dickey, J.S.Jr., 1975. A hypothesis of origin for podiform chromite deposits. *Geochimica*
612 *Cosmochimica Acta*, 39, 1061-1074.
613
614 Dilek, Y., 2003. Ophiolite concept and its evolution, in: Dilek, Y., Newcomb, S., (Eds.), *Ophiolite*
615 *Concept and the Evolution of Geological Thought*, Geological Society of America Special Paper
616 373, pp. 1–16.
617
618 Dowling, S.E., Barnes, S.J., Hill, R.E.T., Hicks, J., 2004. Komatiites and Nickel Sulphide Ores of
619 the Black Swan area, Yilgarn Craton, Western Australia. 2. Geology and Genesis of the Orebodies.
620 *Mineralium Deposita* 39, 707-728.
621
622 Economou-Eliopoulos, M., 1996. PGE distribution in chromite ores from ophiolite complexes:
623 implications for their exploration. *Ore Geology Reviews* 11, 363-381.
624
625 Godel, B., 2013. High-resolution X-ray computed tomography and its application to ore deposits:
626 from data acquisition to quantitative three-dimensional measurements with case studies from Ni-
627 Cu-PGE deposits; *Economic Geology* 108, 2005-2019.
628
629 Godel, B., Barnes, S.J., Gurer, D., Austin, P. Fiorentini, M.L., 2013. Chromite in komatiites: 3D
630 morphologies with implications for crystallization mechanisms. *Contributions to Mineralogy and*
631 *Petrology* 165, 173-189.
632
633 Golding, H.G., 1975. Relict textures of chromitites from New South Wales. *Journal of the*

634 Geological Society of Australia 22, 397-412.
635
636 González-Jiménez, J. M., Griffin, W. L., Proenza, A., Gervilla, F., O'Reilly S. Y., Akbulut, M.,
637 Pearson, N. J., Arai, S., 2014. Chromitites in ophiolites: How, where, when, why? Part II. The
638 crystallisation of chromitites. *Lithos* 190-191, 520- in press.
639
640 Greenbaum, D., 1977. The Chromitiferous rocks of the Troodos ophiolite, Cyprus. *Economic*
641 *Geology* 72, 1175-1194.
642
643 Groves, D.I., Barrett, F.M., Binns, R.A., McQueen, K.G., 1977. Spinel phases associated with
644 metamorphosed volcanic-type iron–nickel sulphide ores from Western Australia. *Economic*
645 *Geology* 72, 1224–1244.
646
647 Halfpenny, A., 2010. Some important practical issues for collection and manipulation of electron
648 backscatter diffraction (EBSD) data from rocks and minerals. *Journal of the Virtual Explorer* 35, 1-
649 18.
650
651 Halfpenny, A., Hough, R.M., Verrall, M., 2013. Preparation of samples with both hard and soft
652 phases for electron backscatter diffraction: Examples from gold mineralisation. *Microscopy and*
653 *Microanalysis* 19, 1007-1018.
654
655 Huang, X., Li, J., Kusky, T.M., Chen, Z., 2004. Microstructures of the Zunhua 2.50 Ga podiform
656 chromite, North China Craton and implications for the deformation and rheology of the Archaean
657 oceanic lithospheric mantle, in: Kusky, T.M., (Ed.) *Precambrian ophiolites and related rocks,*
658 *Developments in Precambrian geology* Chapter 10, 13 (K C Condie series Ed.) pp. 321-337.
659

660 Irvine, T.N., 1977. Origin of chromitite layers in the MuskoX intrusion and other stratiform
661 intrusions: A new interpretation. *Geology* 5, 273–7.
662

663 Jackson, E.D., 1969. Chemical variation in coexisting chromite and olivine in chromitite zone of the
664 Stillwater Complex, in Wilson H.D.B. (Ed.), *Magmatic Ore Deposit Economic Geology*
665 *Monograph* 4, 41– 71.
666

667 Keleman, P.B., 1995. Extraction of mid-ocean ridge basalt from the upwelling mantle by focused
668 flow of melt in dunite channels. *Nature* 375, 747-753.
669

670 Lago, B.L., Rabinowicz, M., Nicolas, A., 1982. Podiform chromite orebodies: a genetic model.
671 *Journal Petrology* 23, 103-125.
672

673 Leblanc, M., 1980. Chromite growth, dissolution and deformation from a morphological view
674 point: SEM investigations. *Mineralium Deposita* 15, 201-210.
675

676 Leblanc, M., Ceuleneer, G., 1992. Chromite crystallization in a multicellular magma flow: Evidence
677 from a chromitite dike in the Oman ophiolite. *Lithos* 27, 231-257.
678

679 Leshner, C.E., Walker, D., 1988. Cumulate maturation and melt migration in a temperature gradient.
680 *J. Geophys. Res.* 93B, 10295-10311.
681

682 Lorand, J.P., Ceuleneer, G., 1989. Silicate and base-metal sulphide inclusions in chromites from the
683 Maqsad area (Oman ophiolite, Gulf of Oman): A model for entrapment. *Lithos* 22, 173-190.
684

685 Naldrett, A.J., Kinnaird, J.A., Wilson, A., Yudovskaya, M.A., McQuade, S., Chunnett, G., Stanley,

686 C., 2009. Chromite composition and PGE content of Bushveld chromitites: Part 1 - the Lower and
687 Middle Groups. Transactions of the Institute Mining and Metallurgy B 118, 131-161.
688

689 Matveev, S., Ballhaus, C., 2002. Role of water in the origin of podiform chromitite deposits: Earth
690 and Planetary Science Letters 203, 235–243.
691

692 Sandra McLaren, S., Reddy, S. M., 2008. Automated mapping of K-feldspar by electron backscatter
693 diffraction and application to $^{40}\text{Ar}/^{39}\text{Ar}$ dating: Journal of Structural Geology 30, 1229–1241.
694

695 Melcher, F., Grum, W., Simon, G., Thalhammer, V.T., Stumpfl E.F., 1997. Petrogenesis of the
696 ophiolitic giant chromite deposits of Kempirsai, Kazakhstan: a study of solid and fluid inclusions in
697 chromite. Journal of Petrology 38, 1419–1458.
698

699 Moghadam, H.S., Rahgoshay, M., Forouzesh, V., 2009. Geochemical investigation of nodular
700 chromites in the Forumad ophiolite, NE of Iran. Iranian Journal of Science and Technology,
701 Transactions A 33,103-108.
702

703 Morishita, T., Andal, E.S., Arai, S., Shida, V.I., 2006. Podiform chromitites in the Iherzolite-
704 dominant mantle section of the Isabela ophiolite, the Philippines. Island Arc 15, 84–101.
705

706 Pagé, P., Barnes, S-J., 2009. Using trace elements in chromites to constrain the origin of podiform
707 chromitites in the Thetford Mines ophiolite, Québec, Canada. Economic Geology 104, 997–1018.
708

709 Paktunc, A.D., 1990. Origin of podiform chromite deposits by multistage melting, melt segregation
710 and magma mixing in the upper mantle. Ore Geology Reviews 5, 211-222.
711

712 Pavlov, N.V., Grigoryeva, I., Tsepin, A.I., 1977. Chromite nodules as an indicator of liquation of a
713 magmatic melt: *International Geology Reviews* 19, 43-56.
714

715 Phillips, F. C., 1971. *An introduction to crystallography*, fourth ed.. Oliver and Boyd, Edinburgh.
716

717 Pinsky, M., Khain, A., Rosenfeld, D., Pokrovsky, A., 1998. Comparison of collision velocity
718 differences of drops and graupel particles in a very turbulent cloud: *Atmospheric Research* 49, 99-
719 113.
720

721 Prior, D.J., Boyle, A. P., Brenker, F., Cheadle, M. C., Day, A., et al., 1999. The application of
722 electron backscatter diffraction and orientation contrast imaging in the SEM to textural problems in
723 rocks. *American Mineralogist* 84, 11-12,1741-1759.
724

725 Prior, D.J., Mariani, E., Wheeler, J., 2009. EBSD in the earth sciences: applications, common
726 practice and challenges, in Schwartz, A.J., Kumar, M., Adams, B.L., Field, D.P., (Ed.), *Electron*
727 *Backscatter Diffraction in Materials Science*, Berlin, Springer, 345-360.
728

729 Prichard, H.M., Neary, C.R., 1982. Some observations on the chromite in the Shetland
730 ophiolite complex. *Ophioliti* 2/3, 455-466.
731

732 Prichard, H.M., Lord, R.A., 1990. Platinum and palladium in the Troodos ophiolite complex,
733 Cyprus. *Canadian Mineralogist* 28, 607-617.
734

735 Prichard, H.M., Brough, C., 2009. Potential of ophiolite complexes to host PGE deposits. In *New*
736 *developments in magmatic Ni-Cu and PGE deposits*, in: Li, C., Ripley E.M. (Eds.) Geological
737 publishing house Beijing, pp. 277-290.

738

739 Proenza, J., Gervilla, F., Melgarejo, J.C., Bodinier, J. L., 1999. Al- and Cr-rich chromitites from the
740 Mayari-Baracoa ophiolitic Belt (Eastern Cuba): Consequence of interaction between volatile-rich
741 melts and peridotites in suprasubduction mantle. *Economic Geology* 94, 547-566.

742

743 Roberts, S., Neary, C.R., 1993. Petrogenesis of ophiolitic chromitite, in Prichard, H.M., Alabaster,
744 T., Harris, N.B.W., Neary, C.R., (Eds.), *Magmatic processes and plate tectonics*: Geological Society
745 of London, Special Publication 76, 257-272.

746

747 Rynearson, G.A., Smith, C.T., 1940. Chromite deposits in the Seiad Quadrangle Siskiyou county,
748 California: strategic minerals investigations. *Bulletin* 922-J, 281-306.

749

750 Tarkian, M., Naidenova, E., Zhelyaskova-Panayotova, M., 1991. PGM in chromitites from the
751 eastern Rhodope ultramafic complex, Bulgaria. *Mineralogy and Petrology* 44, 73-87.

752

753 Thayer, T.P., 1964. Principal features and origin of podiform chromite deposits, and some observations
754 on the Guleman-Soridag district, Turkey. *Economic Geology* 59, 1497-1524.

755

756 Thayer, T.P., 1969. Gravity differentiation and magmatic re-emplacment of podiform chromite
757 Deposits, in: Wilson, H.D.B. (ed.) *Magmatic Ore Deposits*, *Economic Geology Monograph* 4, pp
758 132-146.

759

760 Tiller, W. A. 1991. *The Science of crystallisation: macroscopic phenomena and defect generation*.
761 Cambridge University Press, UK.

762

763 Timms, N. E., Li, J., Reddy, S. M. 2009. Quantitative microstructural characterization of
764 natrojarosite scale formed during high-pressure acid leaching of lateritic nickel ore: American
765 Mineralogist 94, 1111–1119.
766

767 Uysal, I., Sadiklar, M. B., Tarkian, M., Karsli, O., Aydin, F., 2005. Mineralogy and composition
768 of the chromitites and their platinum-group minerals from Ortaca (Muğla-SW Turkey): evidence
769 for ophiolitic chromitite genesis. Mineralogy and Petrology 8, 219–242.
770

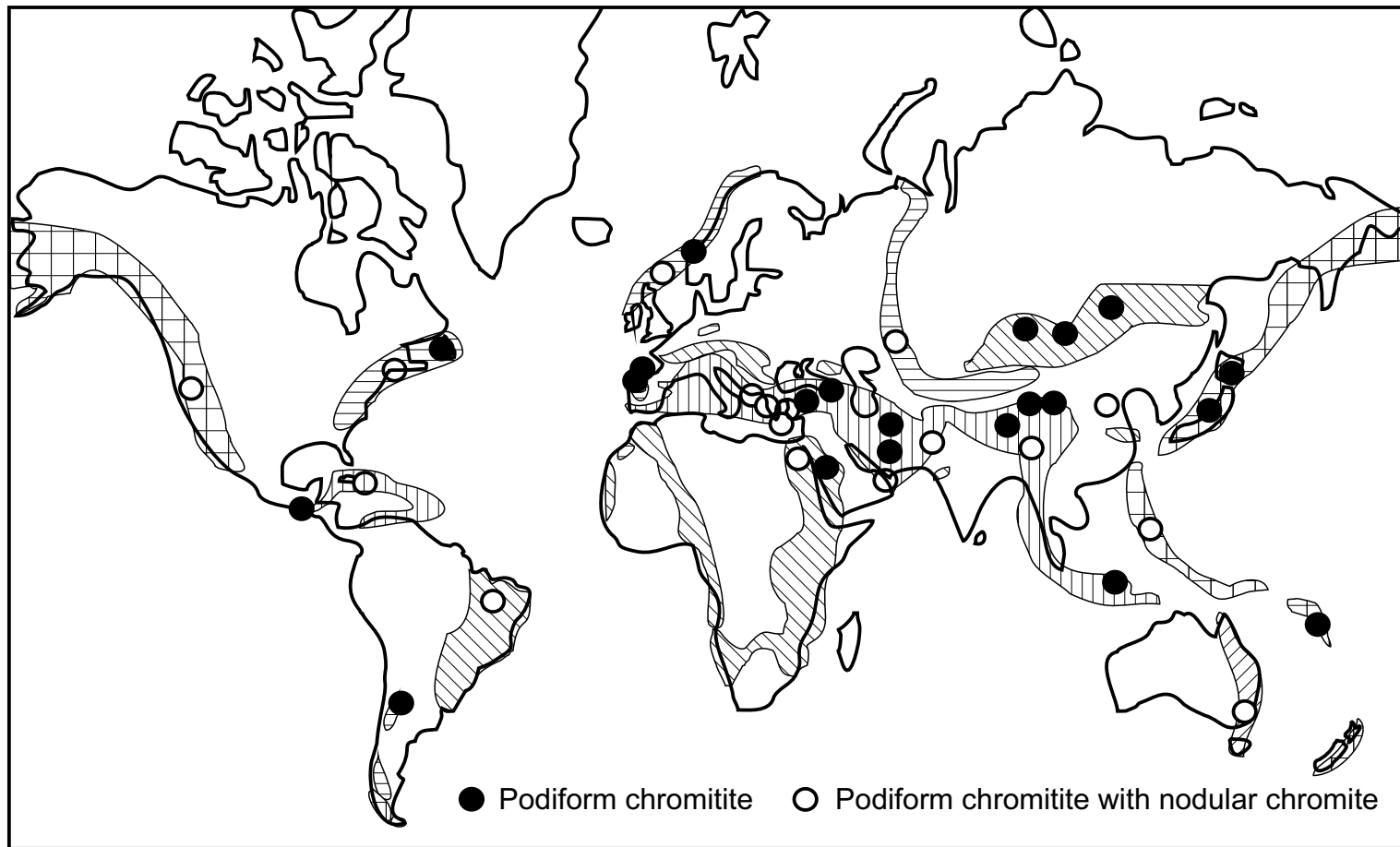
771 Van der Kaaden, G., 1970. Chromite-bearing ultramafic and related gabbroic rocks and their
772 relationship to "ophiolitic" extrusive basic rocks and diabases in Turkey. Geological Society of
773 South Africa Special Publication 1, 511-531.
774

775 Xu, X., Yang, J., Ba, D., Guo, G., Robinson, P.T., Li, J., 2011. Petrogenesis of the Kangjinla
776 peridotite in the Luobusa ophiolite, southern Tibet. Journal of Asian Earth Sciences 42, 553-568.
777

778 Zhou, M.-F., Malpas, J., Robinson, P.T., Sun, M., Li, J.-W., 2001. Crystallisation of podiform
779 chromites from silicate magmas and the formation of nodular textures. Resource Geology 5, 1-6.
780

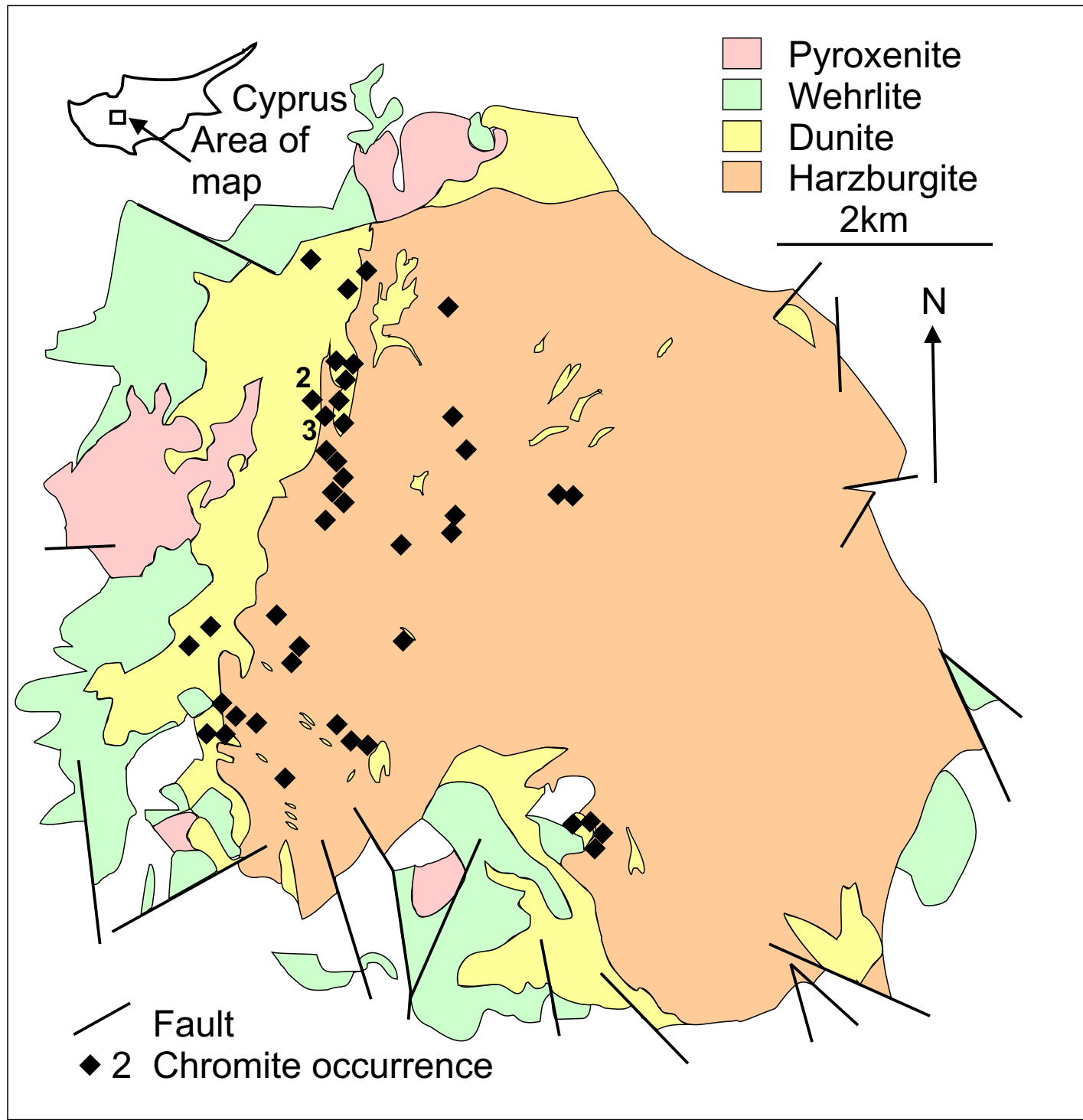
781 Zhou, M.-F., Robinson, P. T., Malpas, J., Li, Z., 1996. Podiform chromitites in the Luobusa
782 ophiolite (SouthernTibet): Implications for Melt-Rock Interaction and Chromite Segregation in the Upper
783 Mantle. Journal of Petrology 37, 3-21.

Figure

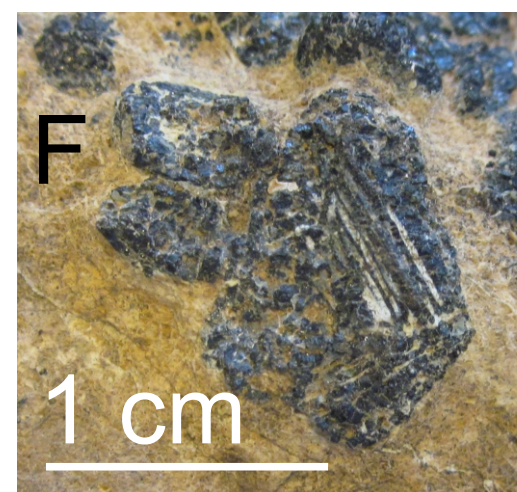
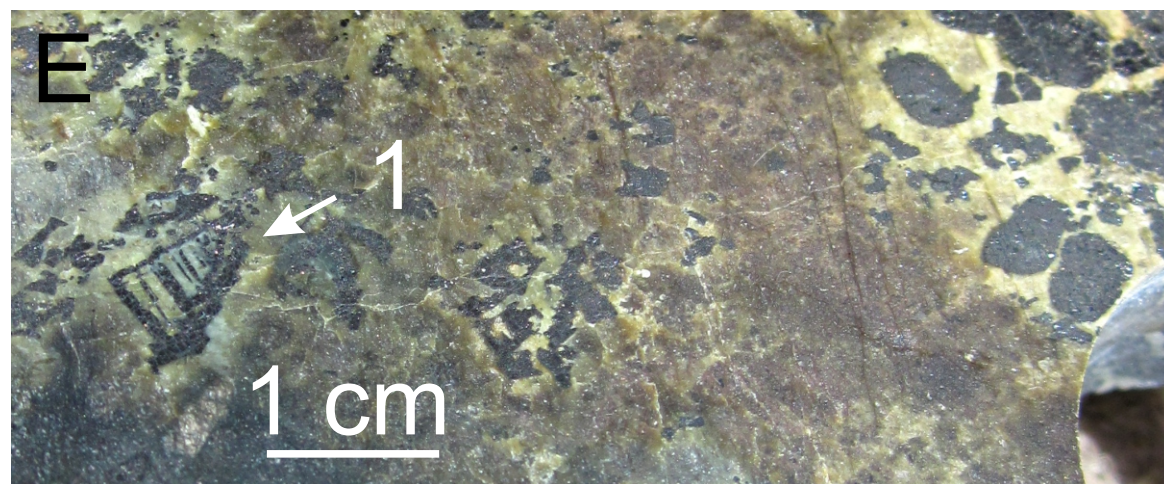
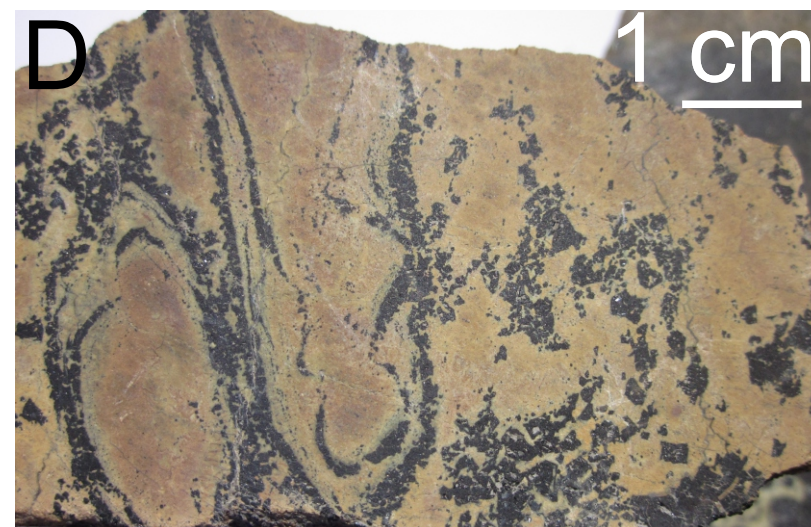
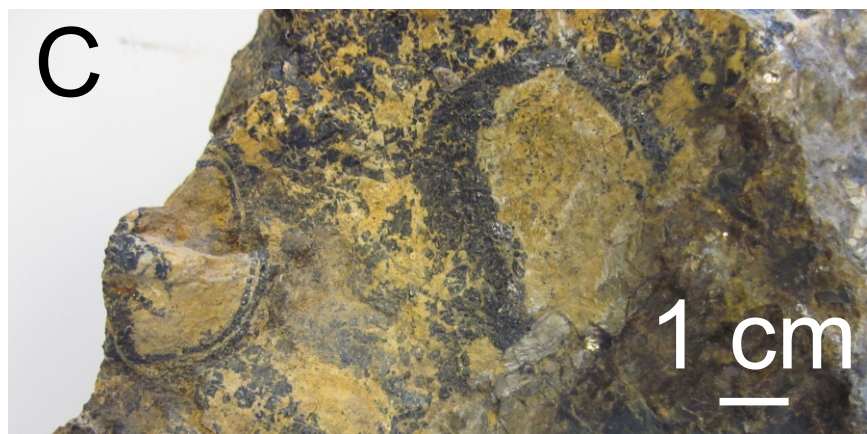
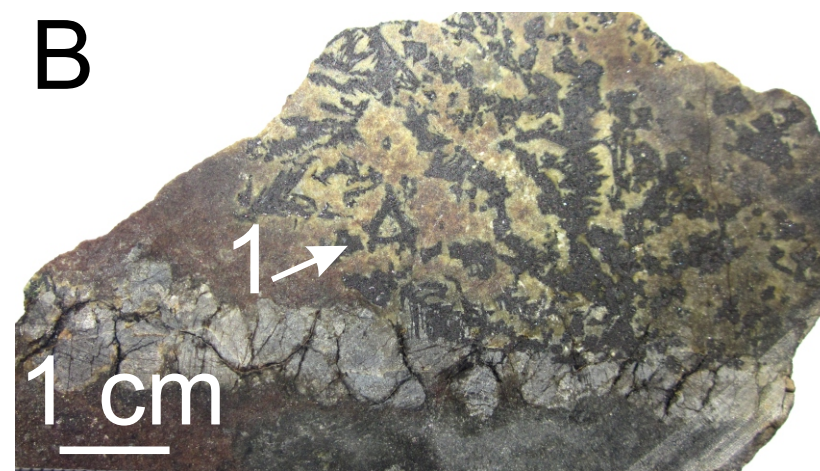
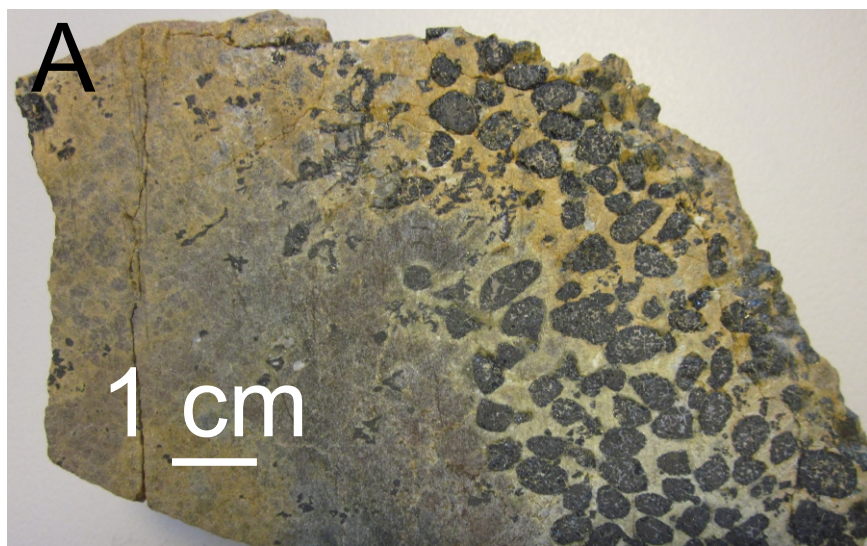


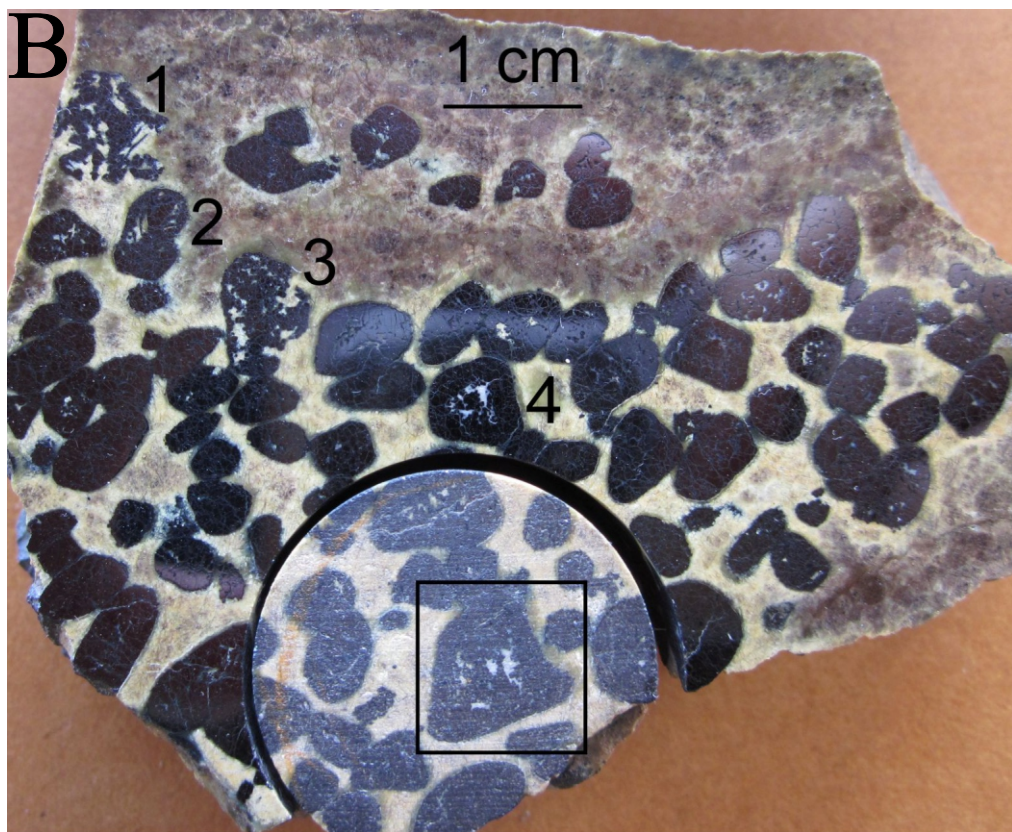
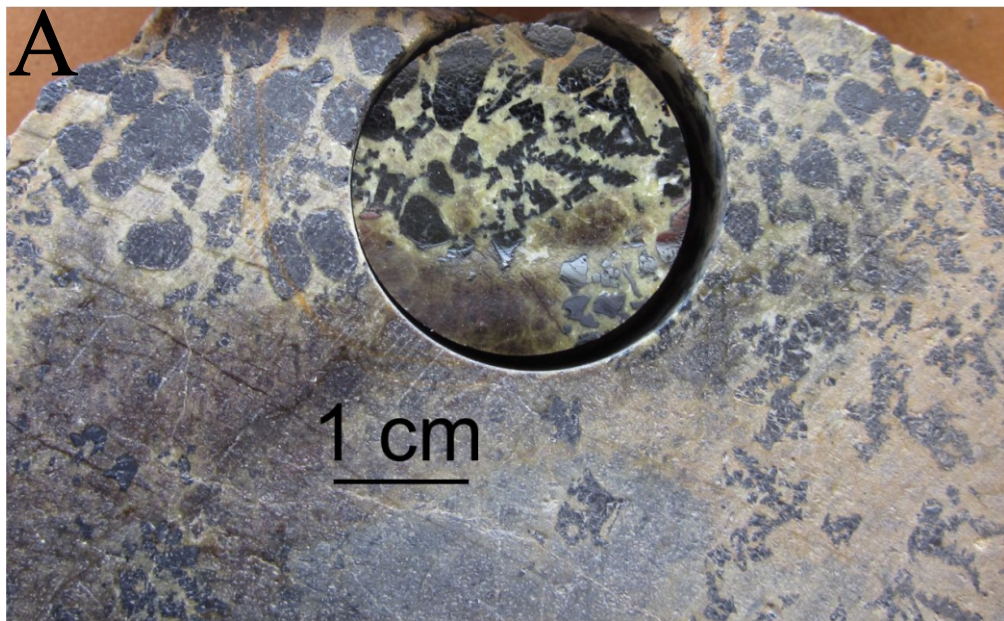
- (1) Pacific (Palaeozoic /Cenozoic)
- (2) Tethyan/Carribbean (Jurassic/Cretaceous)
- (3) Appalachian/Caledonian/Hercynian (Paleozoic)
- (4) Australian (Cambrian)
- (5) Pan-African/Brazilian/Asian (Late Proterozoic)

Figure

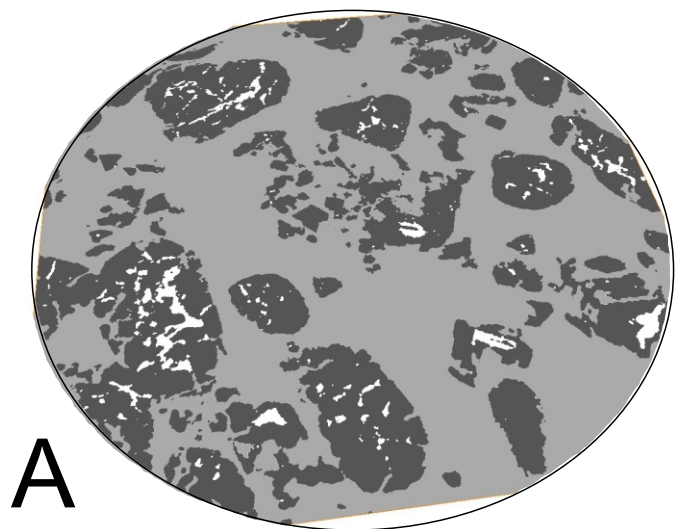


Figure

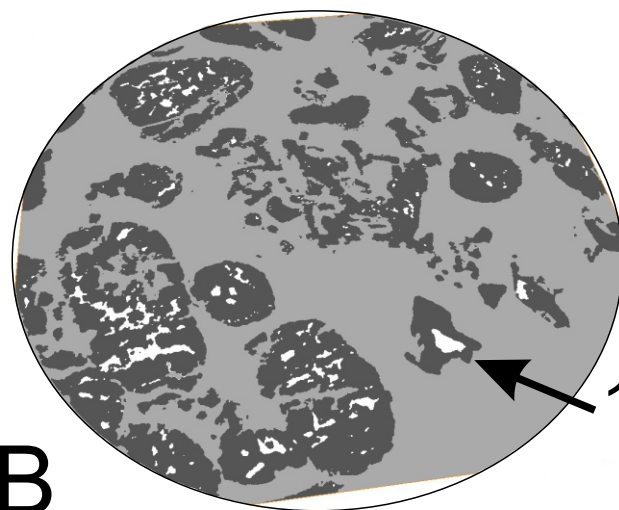




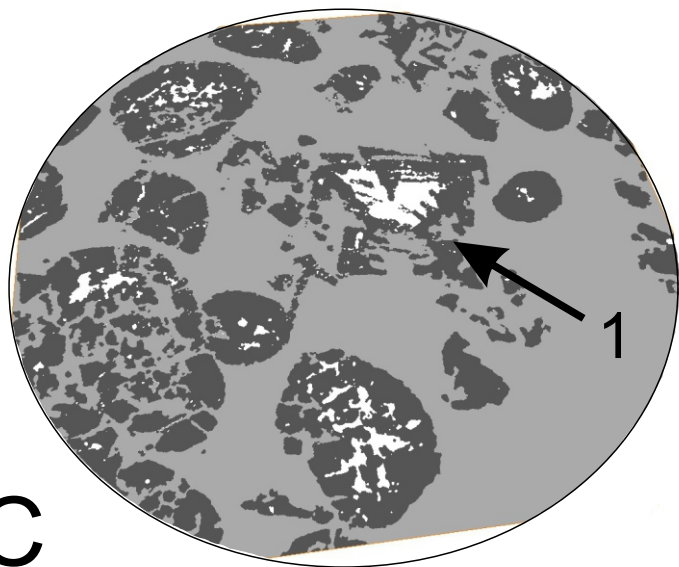
Figure



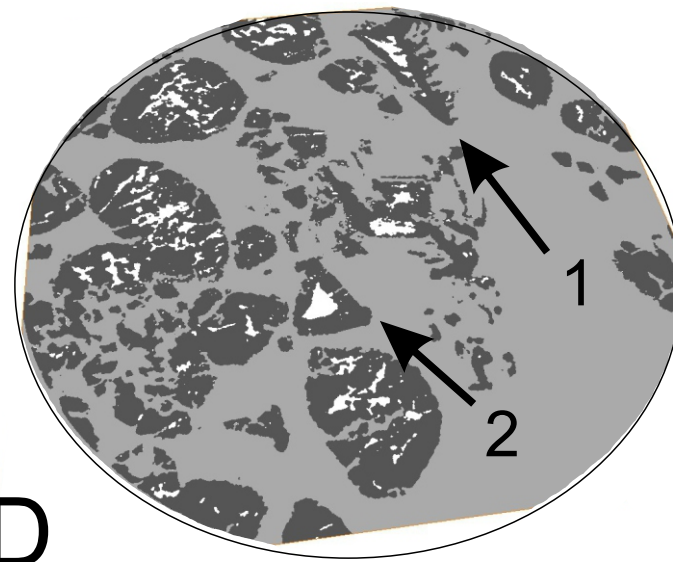
A



B



C



D

Figure

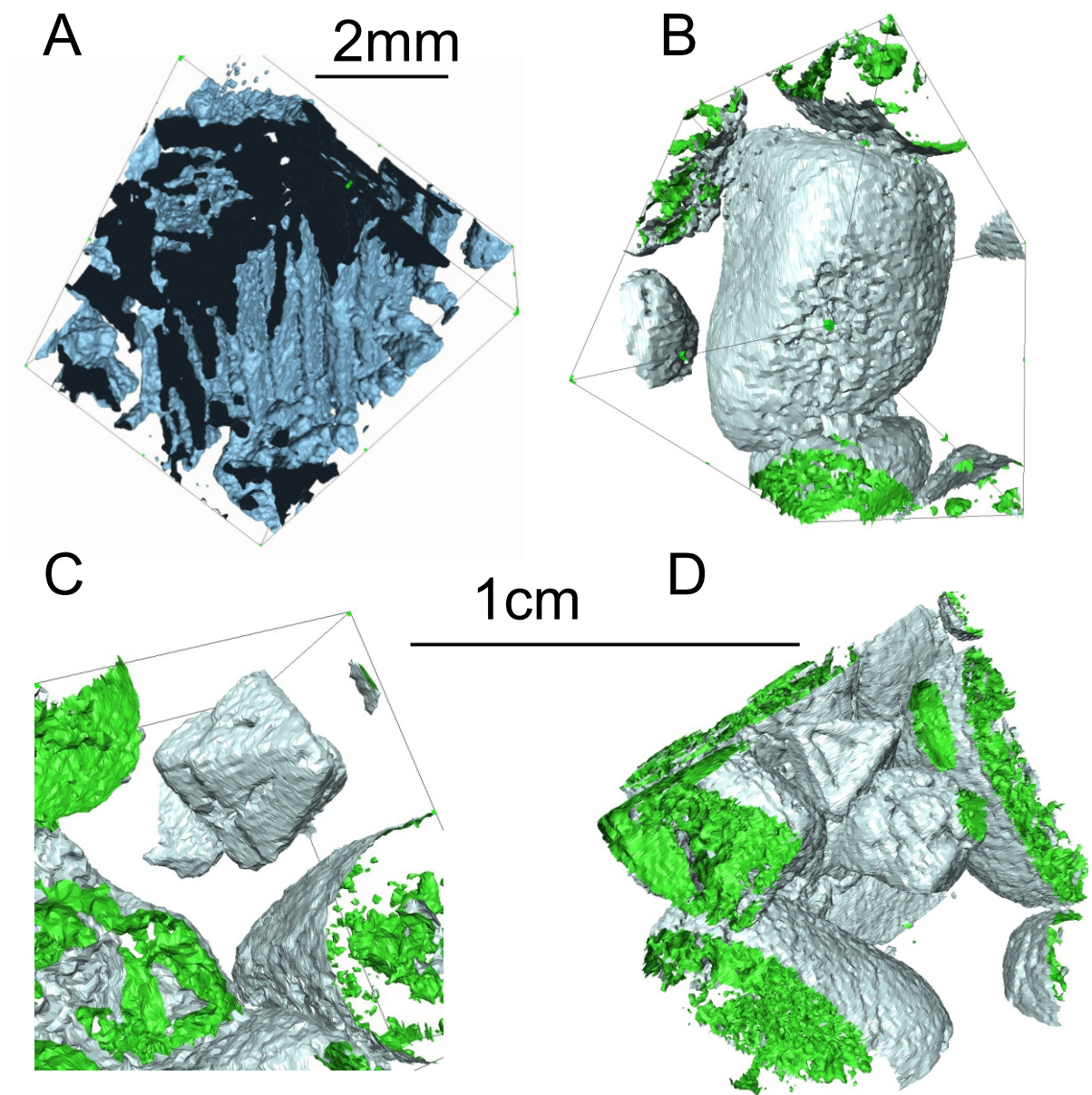
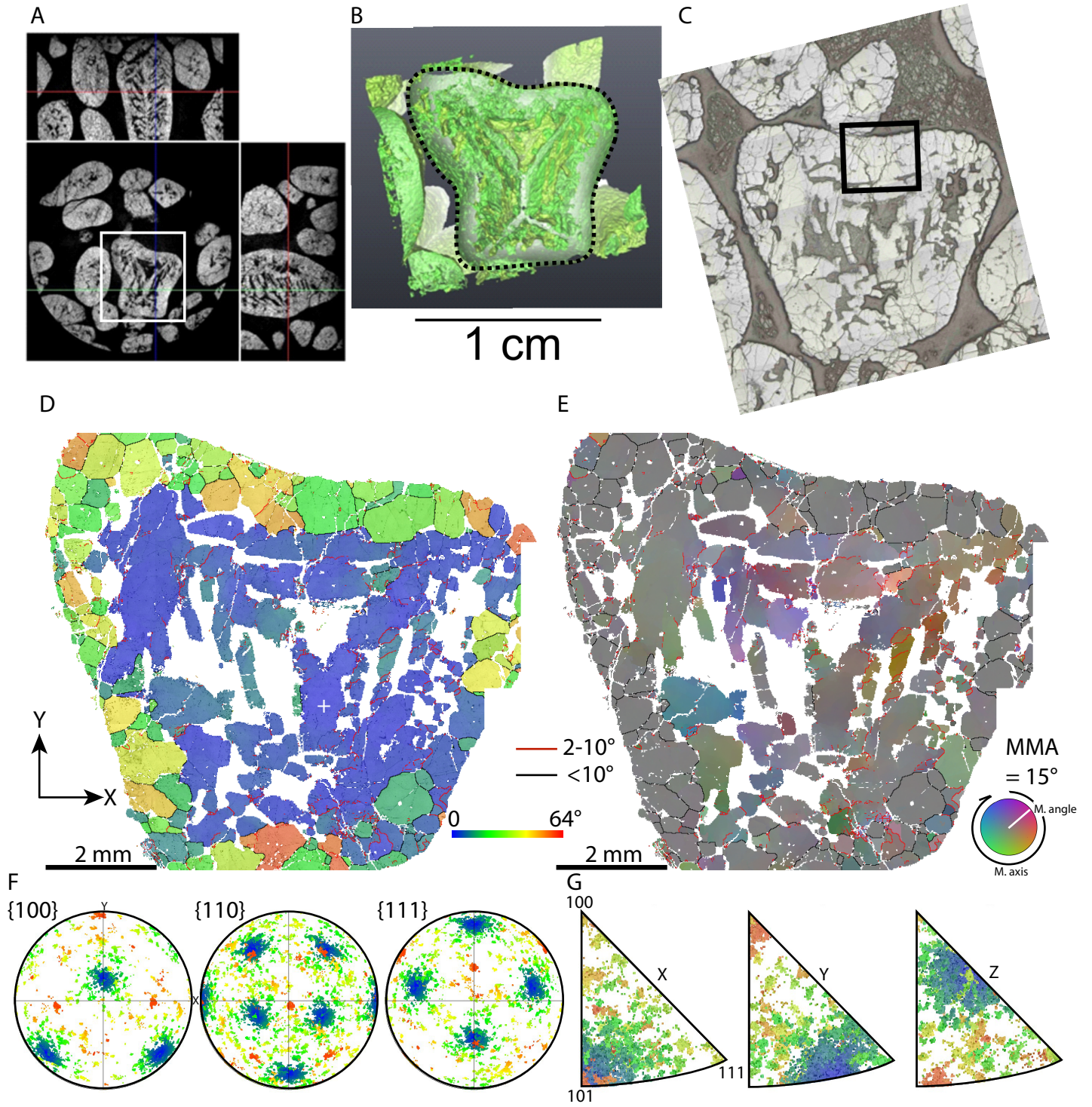
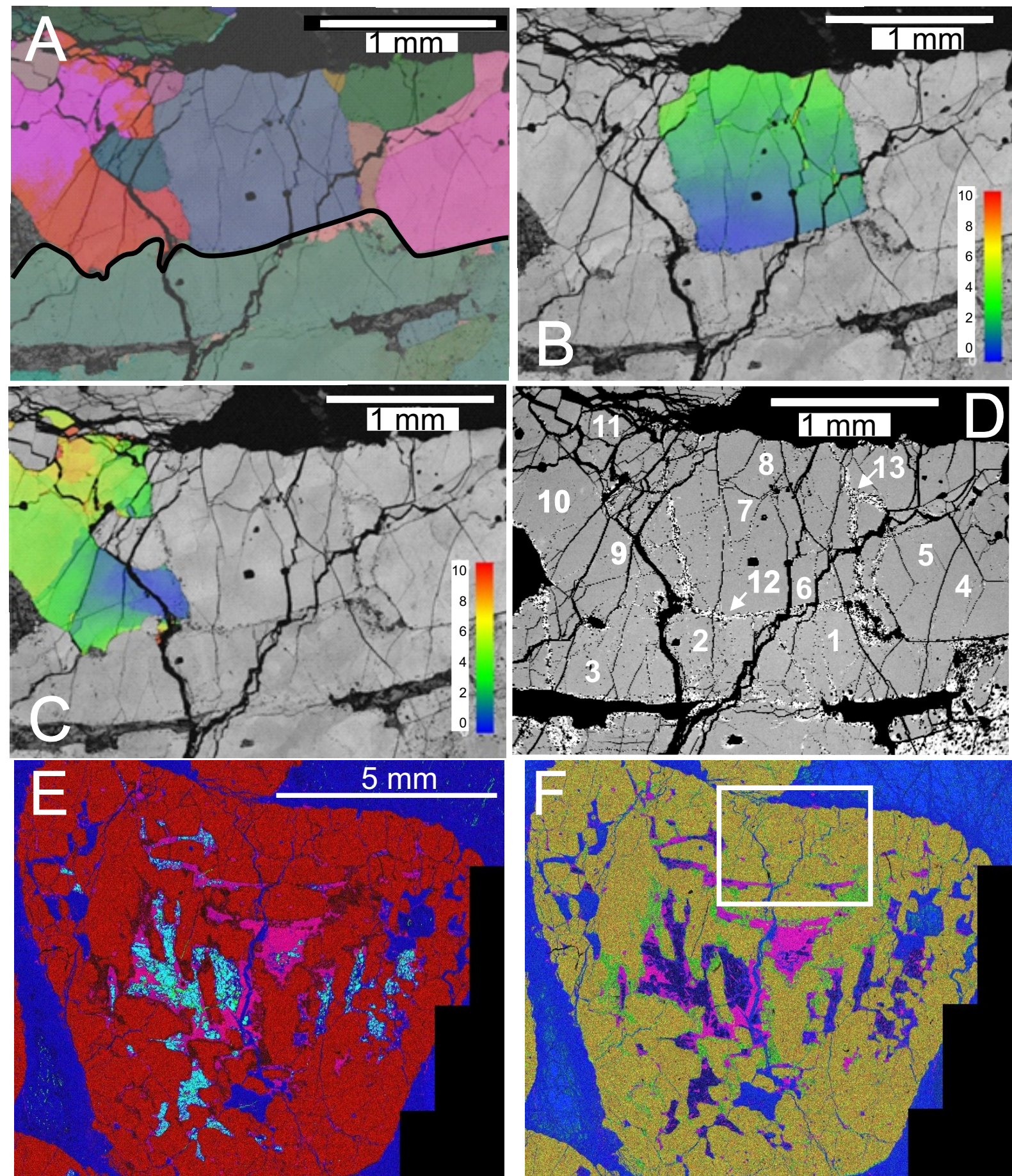


Fig. 7

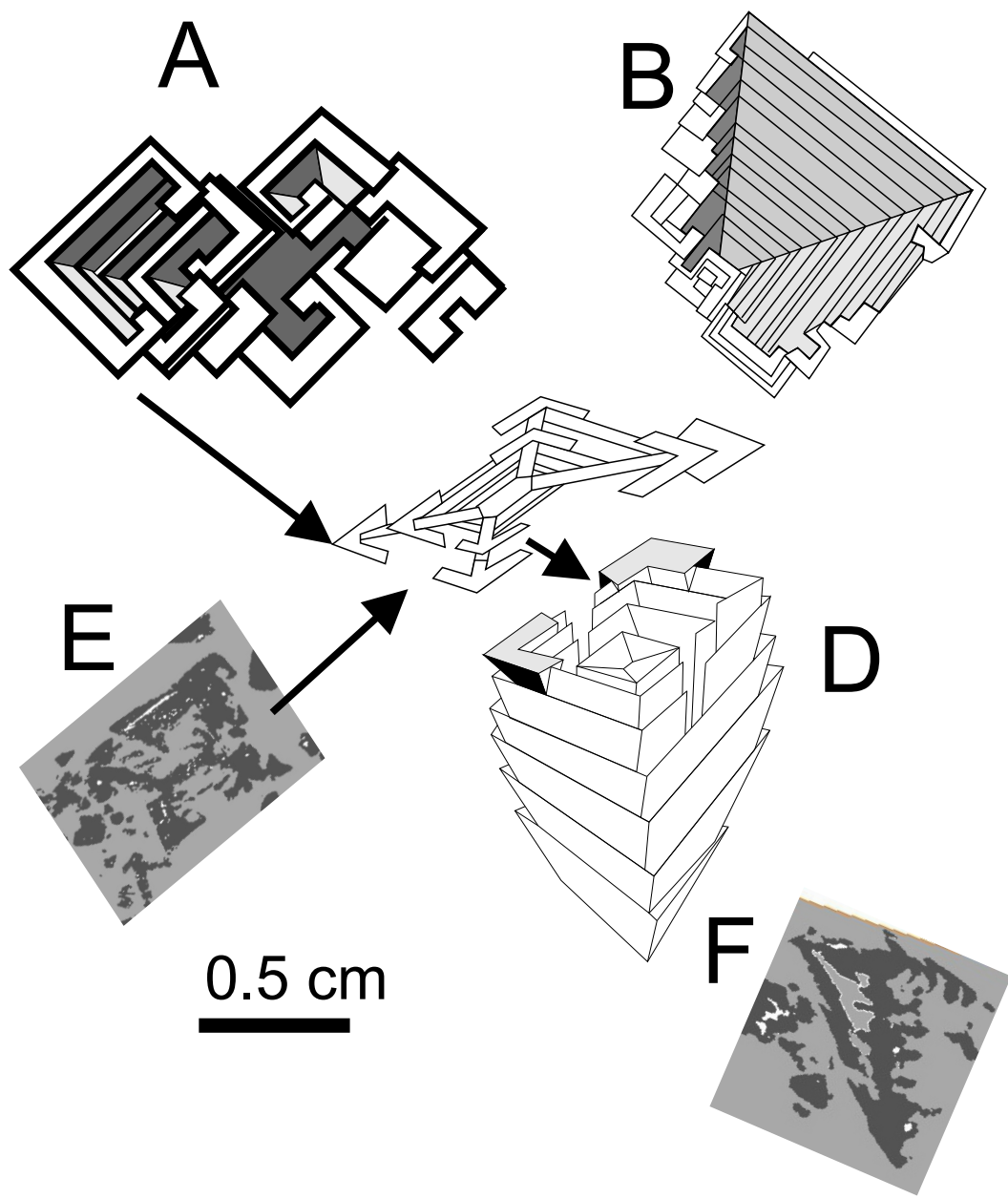


Figure

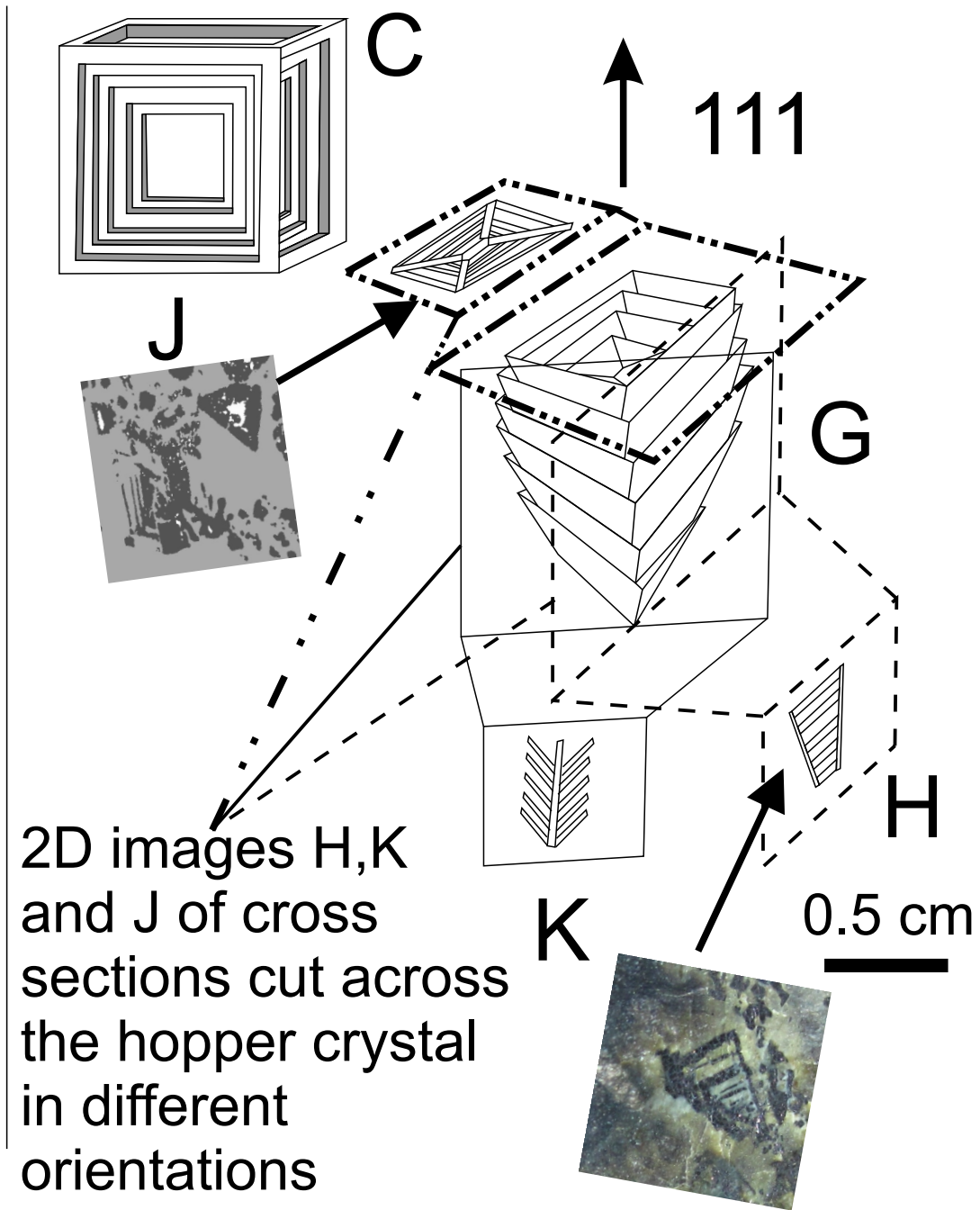


Figure

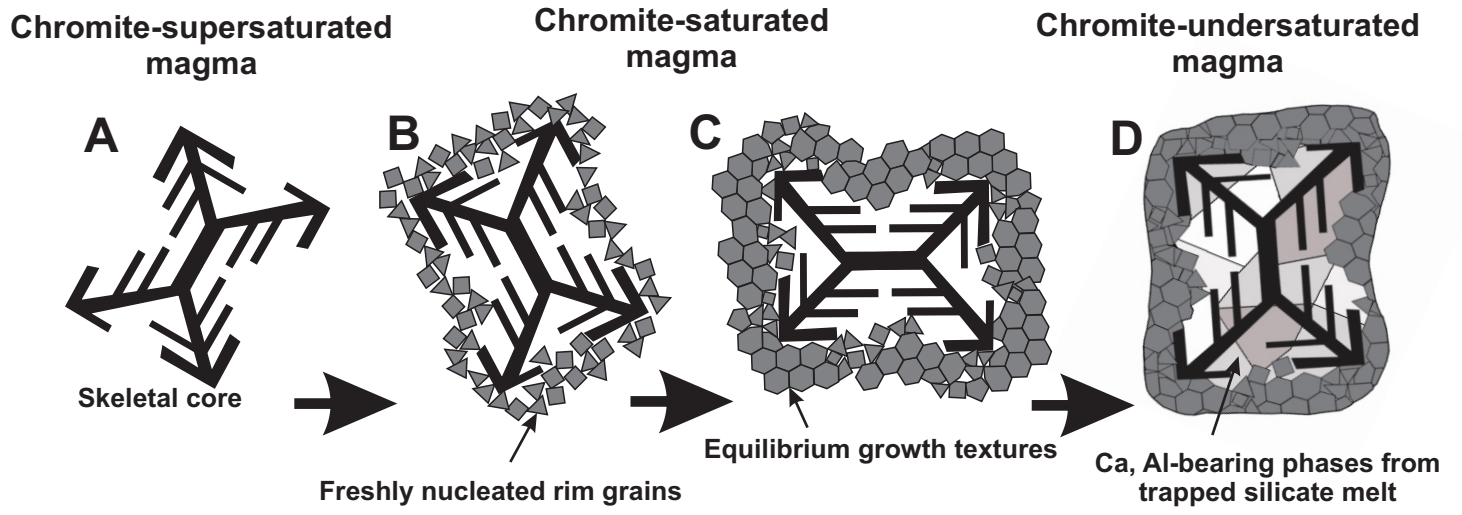
Incomplete hopper crystal growth



Complete hopper crystal growth



Figure



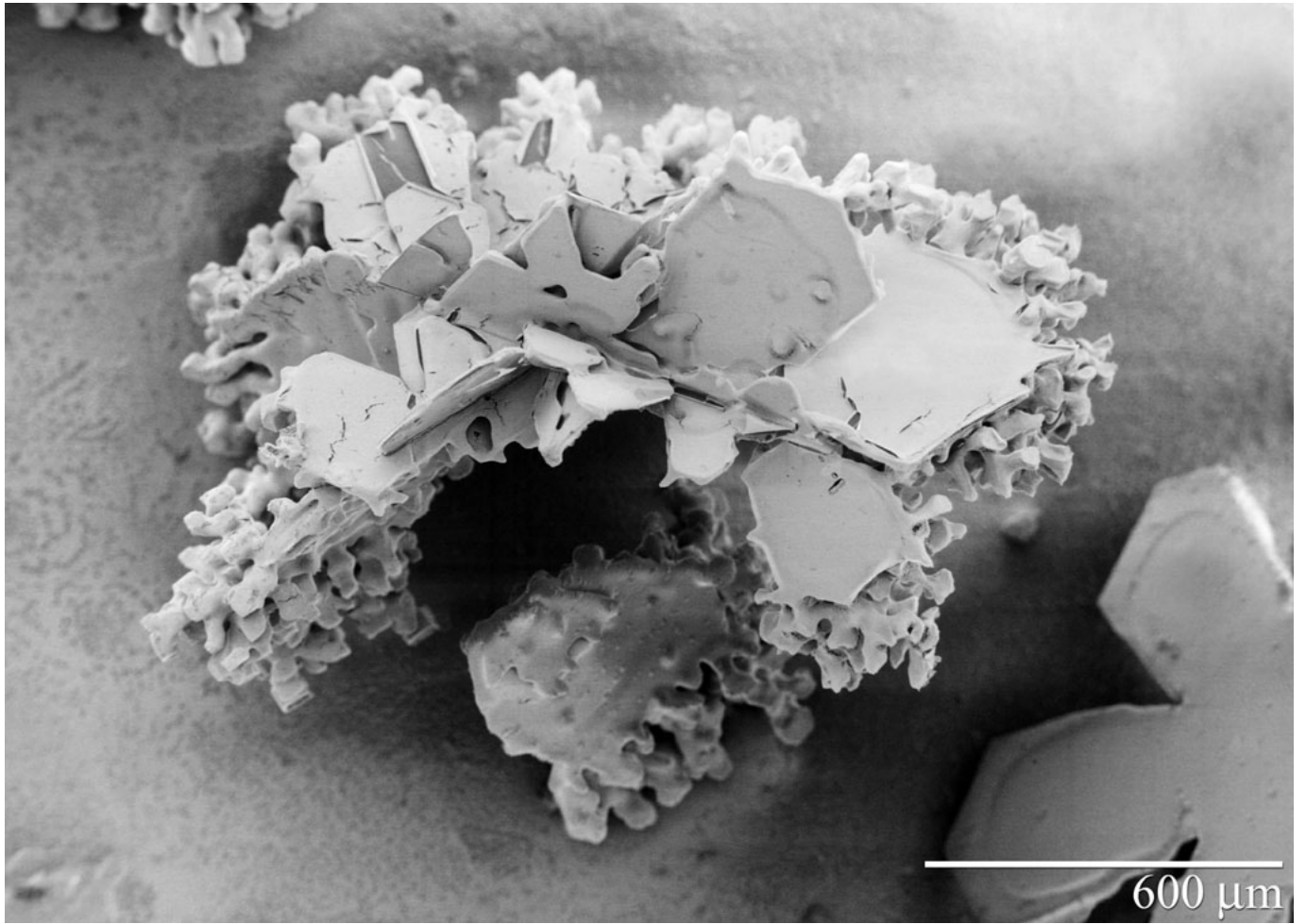


Table 1 Energy dispersive SEM analyses of chromite points shown in Fig. 8D

wt%	MgO	Al ₂ O ₃	V ₂ O ₅	Cr ₂ O ₃	MnO	FeO	Fe ₂ O ₃	Total	
1	12.79	12.57	0.22	56.85	0.52	17.1	0	100.04	Skeletal crystal
2	12.55	12.65	0.20	56.89	0.45	16.83	0	99.57	Skeletal crystal
3	12.76	12.58	0	57.17	0.65	17.24	0	100.39	Skeletal crystal
4	12.79	12.6	0	57.04	0.45	16.75	0	99.63	Grain in the rim
5	12.95	12.49	0.20	56.42	0.59	17.07	0	99.72	Grain in the rim
6	12.71	12.31	0.33	56.57	0	16.63	0	98.55	Grain in the rim
7	13.03	12.73	0.25	57.34	0.52	16.9	0	100.76	Grain in the rim
8	12.8	12.61	0	56.63	0	16.62	0	98.66	Grain in the rim
9	12.72	12.33	0.28	56.38	0.55	16.3	0	98.56	Grain in the rim
10	12.81	12.49	0.20	57	0.35	16.64	0	99.48	Grain in the rim
11	12.67	12.33	0.29	56.78	0.38	17.05	0	99.50	Grain in the rim
12	9.11	5.67	0	63.02	0.52	20.69	0	99.02	Altered grain rim
12	3.82	2.46	0	62.38	0.86	25.95	3.36	98.73	Altered grain rim
13	9.28	5.49	0	63.11	0.53	21.76	0	100.16	Altered grain rim
13	3.66	2.84	0	55.75	0.56	26.05	8.76	97.62	Altered grain rim