

ABSTRACT

This study investigates the progressive failure of FRP-confined concrete. Ten FRP-confined concrete specimens were divided into two groups with different jacket stiffness. One specimen in each group was tested until failure while the others were loaded to target strains and then unloaded in order to monitor the residual strength of the concrete cores. At 1% axial strain of FRP-confined concrete, the residual strength of the concrete cores were reduced more than 56% compared to the reference specimens. Experimental results have shown that the maximum usable strain of 1% is un-conservative for FRP-confined concrete. A model is proposed to estimate the residual strength of concrete cores. Predictions from the proposed model fit the experimental results well. In addition, a new procedure is proposed to determine the maximum usable strain of FRP-confined concrete based on the maximum usable strain of unconfined concrete.

Keywords: Axial strain; Failure mechanisms; Maximum usable strain.

Maximum Usable Strain of FRP-Confined Concrete

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1. Introduction

Fibre Reinforced Polymer (FRP) has been commonly used to strengthen existing reinforced concrete (RC) columns in recent years [1-3]. In such cases, FRP is a confining material for concrete in which the confinement effect leads to increase the strength and ductility of columns. In early experimental studies of FRP retrofitted RC columns, the axial capacities of strengthened columns increased significantly as compared to reference columns. The database collected by Lee and Hegemier [4] showed that FRP-confined concrete cylinders have maximum compressive strain ranging from 0.6% to 4.2% while Teng et al. [5] showed that the maximum compressive strain of specimens varied from 0.8% to 3.7%. Pham and Hadi [6] collected a database of 167 FRP-confined concrete columns where the maximum compressive strain of the columns ranged between 0.5% and 4%. Ilki et al. [7] conducted experiments on FRP-confined circular and rectangular RC columns. Results from this study had shown that the maximum compressive strain of FRP-confined concrete ranged from 1.3% to 8.6%. The maximum compressive strain up to 9.66% was recorded from the experimental study carried out by Dai et al. [8] on RC columns confined with large rupture strain and the maximum compressive strain up to 10.4 % was reached in Ilki et al.'s study [9] on FRP confined low strength concrete members. From the literature, it can be seen that the maximum compressive

20 strain of FRP-confined concrete varies in a broad range and no study has shown a maximum
21 usable strain of confined concrete [10-14]. Meanwhile, ACI-440.2R [15] and The Concrete
22 Society [16] provided maximum usable strain of 1% for FRP-confined concrete to prevent
23 excessive cracking and the resulting loss of concrete integrity.

24 In addition, ACI-440.2R [15] defines the maximum usable strain of unconfined concrete.
25 However, there is no definition for maximum usable strain of confined concrete in ACI-
26 440.2R [15]. As mentioned above, experimental studies have shown that the maximum
27 compressive strain of FRP-confined concrete varies in a wide range from 0.5% to 10.4%.
28 However, these studies did not investigate the integrity of the concrete during testing. No
29 study has investigated the precise nature of the progressive failure mechanisms occurring
30 during experimental tests. In other words, a limit of 1% for maximum compressive strain for
31 confined concrete recommended by the two guidelines [15, 16] seems small as compared to
32 the experimental results. Therefore, determining the nature of the progressive failure
33 mechanisms and the maximum usable strain of FRP-confined concrete is essentially
34 necessary. This study conducted experimental tests to investigate the progressive failure
35 mechanisms of FRP-confined concrete at many stages of testing.

36 **2. Axial Strain of Concrete**

37 A typical stress-strain relation of unconfined concrete is shown in **Fig. 1**. The stress-strain
38 curve rises to a maximum stress, reached at a strain between 0.15% and 0.3%, followed by a
39 descending branch [17]. The length of the descending branch of the curve is strongly affected
40 by the test conditions. Usually, an axially loaded concrete cylinder fails at the maximum
41 stress. In such cases, the stress-strain curve suddenly drops from the maximum stress. On the
42 other hand, if a structural member is loaded in compression due to bending (or bending plus
43 axial load), the descending branch might exist as shown in the solid line after the maximum

44 stress in Fig. 1 [17]. This study deals with pure compression tests so that the failure of
45 unconfined concrete is approximately determined at the maximum stress stage that has a
46 corresponding strain between 0.15% and 0.3%.

47 In addition, stress-strain relations of FRP-confined concrete are also presented in Fig. 1.
48 Based on the confinement ratio, the stress-strain relation of FRP-confined concrete may
49 belong to an ascending branch or a descending branch. Specimens with low stiffness
50 confinement yield a descending branch stress-strain curve as described by The Concrete
51 Society [16]. The axial stress of these specimens reaches the maximum stress before FRP
52 rupture. Conversely, the axial stress of specimens that have stiff confinement reaches the
53 maximum stress at the FRP rupture. Therefore, the maximum compressive strain of FRP-
54 confined concrete is the measured axial strain of specimens as FRP ruptures due to tension
55 forces in hoop direction. There is a consensus that the core of FRP-confined concrete can
56 resist the applied load until FRP ruptured without any investigation about the progressive
57 failure mechanisms. No study about confined concrete has verified the integrity of the
58 concrete core during testing. As a result, the failure indicator of FRP-confined concrete is
59 controlled by the failure of the FRP jacket. This failure determination complies with the
60 failure definition of concrete confined by helical steel reinforcement [18]. Mander et al. [18]
61 defined that the maximum axial strain of confined concrete was reached when the first lateral
62 reinforcement fractures. However, this study focuses on the failure of the concrete cores not
63 the FRP.

64 **3. Experimental Program**

65 *3.1. Design of Experiments*

66 A total of thirteen standard concrete cylinders were cast and tested at the High Bay laboratory
67 of the University of Wollongong. The dimensions of the specimens were 150 mm by 300 mm

68 and the design compressive strength of concrete was 50 MPa. The specimens were classified
69 into three groups, namely, the reference group (R), two layers group (C2) and three layers
70 group (C3). Details of the specimens are presented in [Table 1](#). The notation of the specimens
71 consists of two parts: the first part is “R”, “C2”, and “C3” stating the name of the groups. The
72 second part indicates the target strains of the specimens at which the loading was stopped. For
73 example, Specimen C2-1.9 indicates the specimen which was wrapped with two layers of
74 FRP and loaded up to 1.9% axial strain.

75 After 28 days, each specimen was symmetrically bonded at midheight with two 60 mm strain
76 gages in the vertical direction and two 60 mm strain gages in the horizontal direction. The
77 specimens on group C2 and C3 were then fully wrapped with carbon FRP (CFRP) layers
78 using a wet lay-up method. The adhesive was a mixture of epoxy resin and hardener at 5:1
79 ratio and the amount of FRP layers in the specimens is described in [Table 1](#). For each
80 specimen, four CFRP rings of 75 mm width were applied in the hoop direction to ensure that
81 the whole specimen (300 mm length) was wrapped with layers of CFRP. Before the first layer
82 of CFRP was attached, the adhesive was spread onto the surface of the specimen and CFRP
83 was attached onto the surface. After the first layer, the adhesive was spread onto the surface
84 of the first layer of CFRP and the second layer was continuously bonded. The third layer of
85 CFRP was applied in a similar manner, ensuring that an overlap of 100 mm was maintained.

86 In order to measure the lateral strain of the specimens, four strain gages were symmetrically
87 bonded in the hoop direction of the jacket. Details of the positions of the strain gages are
88 shown in [Fig 2](#). During the testing, the FRP jacket would cause confining pressure
89 perpendicularly to the concrete surface and thus the strain gages on the concrete surface. This
90 confining pressure could affect the readings from these strain gages.

91 **3.2. Instrumentation**

92 The Denison 5000 KN testing machine was used for testing all the specimens. The columns
93 were capped with high strength plaster at both ends to ensure full contact between the loading
94 heads and the column. Calibration was then performed to ensure that the columns were placed
95 at the center of the testing machine. The tests were conducted as displacement controlled with
96 a rate of 0.5 mm/min. All the strain gages were connected with a data logger and
97 simultaneously saved in a control computer.

98 Furthermore, the longitudinal compressometer as shown in Fig. 3 was used to measure the
99 axial strain of the specimens and then these readings were compared to those from the strain
100 gages. A linear variable differential transformer (LVDT) was mounted on the upper ring and
101 the tip of the LVDT rests on an anvil. The readability, the accuracy, and the repeatability of
102 the LVDT comply with the Australian standard [19]. This LVDT was also connected to the
103 data logger and the readings were saved in the control computer.

104 **3.3. Testing Scheme**

105 The axial stress and strain of the specimens were predicted using the study by Jiang and Teng
106 [20]. Since the maximum strain of the specimens was determined, each specimen was tested
107 to reach the single target axial strain as described in Table 1. The first specimen in that group
108 was tested until the axial strain reached 0.6% that was the average value between 0.2% and
109 1%. The value of 0.2% was adopted from the widely accepted maximum axial strain of
110 unconfined concrete while the value of 1% was proposed by ACI-440.2R [15] for the
111 maximum usable strain of FRP-confined concrete. The other specimens were tested to a target
112 axial strain that range equally from 1% to the maximum axial strain of the group. After the
113 tested specimens were loaded to the target strains, these specimens were unloaded and
114 unwrapped in order to investigate any cracks which may have developed during the testing.

115 The concrete cores of these specimens were then tested again under compression load to
116 examine the integrity of the concrete and their residual strengths.

117 **4. Experimental Results**

118 ***4.1. Preliminary tests***

119 The actual compressive strength of unconfined concrete calculated from three reference
120 Specimens (R-1, R-2, and R-3) was 52.08 MPa. The axial strain of unconfined concrete at the
121 maximum load was 0.24%. CFRP used in this study was 75 mm in width with a unidirectional
122 fibre density of 340 g/m². Five CFRP coupons were made according to ASTM D7565 [21]
123 and tested to determine their mechanical properties. The coupons were made of three layers of
124 FRP and had a nominal thickness of 1.45 mm. The average width of the coupons was 24.86
125 mm and the average maximum tensile force per unit width was 2037 N/mm. The strain at the
126 maximum tensile force and the average elastic modulus were 0.0165 mm/mm and 123
127 kN/mm, respectively.

128 The axial strain of specimens was measured by both strain gages attached on the surface of
129 concrete and LVDT mounted on the compressometer. Two readings were almost identical at
130 early stages of the testing. However, the strain gages on the concrete failed at a strain about
131 0.6 -0.7%, which may have resulted from the high confining pressure of the jacket. As a
132 result, the experimental axial strains reported in this study are the readings from the LVDT.

133 ***4.2. Failure modes and stress-strain Relation***

134 Specimens C2-1.9 and C3-2.4 were tested until fail. These specimens failed by FRP rupture,
135 resulting in loud explosive sounds. The rupture strain of FRP is the average values from three
136 strain gages outside the overlap zone. The other specimens were loaded to the target strains
137 and then their jackets were peeled off to investigate the damage level of the column cores.

138 Specimens with high axial strain (C2-1.2, C2-1.4, C3-1.4, and C3-1.7) had wide and long
139 cracks on the cores as shown in Fig. 4. These cracks were formed vertically and they cut
140 throughout the core from the top to the bottom. These specimens were damaged and could not
141 be used as the section of the cores was significantly reduced. Cores of the remaining
142 specimens were loaded again until failure to examine the residual compressive strength and
143 the results are shown in Table 2. The residual strength of these specimens was less than 20%
144 as compared to the reference specimens. Meanwhile, specimens with lower axial strain (C2-
145 0.6, C2-1.0, C3-0.6, and C3-1.0) had less serious cracks and the cores still kept the cylindrical
146 shape as shown in Fig. 5. These cracks formed locally and they had small width and short
147 length. The residual strength of these specimens ranged from 40% to 60% as compared to the
148 reference specimens (Table 2).

149 ***4.3. Residual Strength of the Cores***

150 It is obvious that FRP prevents the cores from expanding under the applied loads. At the same
151 value of axial strain, the lateral strain of specimens in Group C3 is lower than that of
152 specimens in Group C2. Thus the residual strength of specimens in Group C3 is expected to
153 be higher than that of the corresponding specimens in Group C2. Fig. 6 shows the residual
154 strengths of Group C2 and Group C3. These experimental results confirm that with a similar
155 axial strain the core of specimens that were wrapped with a thicker jacket will have higher
156 residual strength as compared to the one wrapped with a thinner jacket. Thus it can be seen
157 that the damage level of the cores is due to both the axial strain and the lateral strain, which is
158 controlled by the stiffness of the jacket.

159 From the experimental results presented in Figs. 7-8, it can be seen that the residual strengths
160 of the cores had values very close to the ordinate of the intersection between the unload curve
161 and the unconfined concrete curve. These values are summarized in Table 2. Thus it is

162 assumed that the residual strength of the column cores is equal to the ordinate of the
163 intersection between the unload curve and the unconfined concrete curve.

164 **5. Theoretical Verification**

165 ***5.1. Behavior of FRP-confined Concrete under Cyclic Load***

166 Theoretical models about behavior of FRP-confined concrete under cyclic loads are studied
167 and summarized to simulate the experimental results [22, 23]. The loading scheme of this
168 study is illustrated in Fig. 9. FRP-confined concrete specimens were tested to Point *a*, that has
169 the unloading strain (ϵ_{un}) and the unloading stress (σ_{un}), and then unloaded until Point *c*. Point
170 *c* is determined by the reloading strain (ϵ_{re}) and the reloading stress (σ_{re}) that is equal to zero
171 in this study. When Point *c* lies on the horizontal axis, the loading strain (ϵ_{re}) is equal to the
172 plastic strain (ϵ_{pl}) (or permanent strain). During the unloading process, the unloading curve
173 intersects the stress-strain curve of unconfined concrete at Point *b* that has the intersect strain
174 (ϵ_{in}) and the intersect stress (σ_{in}).

175 The loading curve in Fig. 9 is the envelop curve in the study by Lam and Teng [22]. The
176 model proposed by Lam and Teng [24] was adopted by Lam and Teng [22] to predict the
177 envelop curve. However, this model did not yield good results as compared to the
178 experimental results in this paper. Thus, the envelop curve (loading path) is estimated by the
179 model proposed by Jiang and Teng [20], which is summarized in the section below.
180 Meanwhile, the unloading path was calculated as follows [22]:

181
$$\sigma_c = a\varepsilon_c^\eta + b\varepsilon_c + c \quad (1)$$

182
$$a = \frac{\sigma_{un} - E_{un,0}(\varepsilon_{un} - \varepsilon_{pl})}{\varepsilon_{un}^\eta - \varepsilon_{pl}^\eta - \eta\varepsilon_{pl}^{\eta-1}(\varepsilon_{un} - \varepsilon_{pl})} \quad (2)$$

183
$$b = E_{un,0} - \eta\varepsilon_{pl}^{\eta-1}a \quad (3)$$

184
$$c = -a\varepsilon_{pl}^\eta - b\varepsilon_{pl} \quad (4)$$

185
$$\varepsilon_{pl} = \begin{cases} 0, & 0 < \varepsilon_{un} \leq 0.001 \\ \left[1.4(0.87 - 0.004f'_{co}) - 0.64\right](\varepsilon_{un} - 0.001), & 0.001 < \varepsilon_{un} < 0.0035 \\ (0.87 - 0.004f'_{co})\varepsilon_{un} - 0.0016, & 0.0035 \leq \varepsilon_{un} < \varepsilon_{cc} \end{cases} \quad (5)$$

186 where η is an exponent and $E_{un,0}$ is the slope of the unloading path at zero stress. The shape of
 187 an unloading path is controlled by the two parameters: η and $E_{un,0}$ that are calculated as
 188 follows [22]:

189
$$\eta = 350\varepsilon_{un} + 3 \quad (6)$$

190
$$E_{un,0} = \min\left\{\frac{0.5f'_{co}}{\varepsilon_{un}}; \frac{\sigma_{un}}{\varepsilon_{un} - \varepsilon_{pl}}\right\} \quad (7)$$

191 In addition, the stress-strain curve of unconfined concrete is predicted using the equations
 192 proposed by Sargin et al. [25] as follows:

193
$$\frac{\sigma_c}{\sigma_{co}} = \frac{A\frac{\varepsilon_c}{\varepsilon_{co}} + (D-1)\left(\frac{\varepsilon_c}{\varepsilon_{co}}\right)^2}{1 + (A-2)\frac{\varepsilon_c}{\varepsilon_{co}} + D\left(\frac{\varepsilon_c}{\varepsilon_{co}}\right)^2} \quad (8)$$

194
$$A = \frac{E_0}{E_c} \quad (9)$$

195
$$E_c = \frac{f'_{co}}{\varepsilon_{co}} \quad (10)$$

196 where E_0 is the Young's modulus of elasticity ($E_0 = 4730\sqrt{f'_{co}}$, MPa), E_c is the secant
 197 modulus of elasticity at the peak, and $D = 1$ is the parameter which primarily governs the

198 descending part of the stress-strain curve. The reloading path is predicted by the same
199 equations proposed Sargin et al. [25] with the exception of replacing the Young's modulus of
200 elasticity (E_0) by the reloading stiffness (E_{re}), which is discussed in the section below. It is
201 noted that the residual strength of the column core (Point d) is assumed to be equal to the
202 ordinate of Point b in Fig. 9.

203 **5.2. Envelop Curve and Reloading Stiffness**

204 The model for FRP-confined concrete proposed by Jiang and Teng [20] was adopted to
205 predict the envelop curve of the stress-strain curve. In that model, the axial stress and the axial
206 strain of FRP-confined concrete at a given lateral strain are the same as those of the same
207 concrete actively confined with a constant confining pressure equal to that provided by the
208 FRP jacket. Fig. 10 illustrates the concept of this incremental approach. The stress-strain
209 curve of FRP-confined concrete is obtained as presented by Jiang and Teng [20]:

- 210 1) For a given axial strain, find the corresponding lateral strain according to the lateral-
211 to-axial strain relationship;
- 212 2) Based on force equilibrium and radial displacement compatibility between the
213 concrete core and the FRP jacket, calculate the corresponding lateral confining
214 pressure provided by the FRP jacket;
- 215 3) Use the axial strain and the confining pressure obtained from Steps (1) and (2) in
216 conjunction with an active-confinement base model to evaluate the corresponding
217 axial stress, leading to the identification of one point on the stress-strain curve of FRP-
218 confined concrete;
- 219 4) Repeat the above steps to generate the entire stress-strain curve.

220 The following equations were adopted in the procedure above [20]:

$$221 \quad \sigma_l = \frac{2E_f t \varepsilon_l}{d} \quad (11)$$

$$222 \quad \frac{\varepsilon_c}{\varepsilon_{co}} = 0.85 \left(1 + 8 \frac{\varepsilon_l}{f'_{co}} \right) \left\{ \left[1 + 0.75 \left(\frac{-\varepsilon_l}{\varepsilon_{co}} \right) \right]^{0.7} - e^{-7 \left(\frac{-\varepsilon_l}{\varepsilon_{co}} \right)} \right\} \quad (12)$$

$$223 \quad f_{cc}^* = f'_{co} + 3.5 f_l \quad (13)$$

$$224 \quad \frac{\varepsilon_{cc}^*}{\varepsilon_{co}} = 1 + 17.5 \frac{\varepsilon_l}{f'_{co}} \quad (14)$$

$$225 \quad \frac{\varepsilon_c}{f_{cc}^*} = \frac{r \frac{\varepsilon_c}{\varepsilon_{cc}^*}}{r - 1 + \left(\frac{\varepsilon_c}{\varepsilon_{cc}^*} \right)^r} \quad (15)$$

$$226 \quad r = \frac{E_0}{E_0 - \frac{f_{cc}^*}{\varepsilon_{cc}^*}} \quad (16)$$

227 where ε_l is the lateral strain, E_f is the elastic modulus of FRP, t is the thickness of FRP, d is
 228 the diameter of specimens, f_{cc}^* is the peak stress of concrete under a specific constant
 229 confining pressure f_l , ε_{cc}^* is the axial strain at f_{cc}^* , and r is the constant defined by Eq.
 230 **16Error! Bookmark not defined..**

231 The reloading stiffness E_{re} presented in the study by Lam and Teng [22] is shown in Fig. 11.

232 The reloading stiffness is the slope of Line cd that is estimated as follows:

$$233 \quad E_{re} = \frac{\sigma_{new}}{\varepsilon_{un} - \varepsilon_{pl}} \quad (17)$$

$$234 \quad \phi = \frac{\sigma_{new}}{\sigma_{un}} \quad (18)$$

235 where ϕ is the stress deterioration ratio for the unloading/reloading cycle and σ_{new} is the new
 236 stress at the reference strain.

$$\phi = \begin{cases} 1, & 0 < \varepsilon_{un} \leq 0.001 \\ 1 - 80(\varepsilon_{un} - 0.001), & 0.001 < \varepsilon_{un} < 0.002 \\ 0.92, & 0.002 \leq \varepsilon_{un} < \varepsilon_{cc} \end{cases} \quad (19)$$

238 It is widely accepted that the confining effect of FRP is ignored as FRP-confined concrete is
 239 compressed at a stress level lower than the peak stress of unconfined concrete. Thus it is
 240 assumed that the Young's modulus of elasticity of the FRP-confined concrete and the column
 241 core is the same. In this study, the specimens were unloaded and the FRP jacket was peeled
 242 off before reloading to the peak stress of the column cores. The reloading stiffness of the
 243 column cores now is estimated based on the equations above, which are used for reloading
 244 FRP-confined concrete.

245 **5.3. Comparison with Experimental Results**

246 The procedure presented above is used to predict the residual strength of a column core. The
 247 experimental results and theoretical calculations of specimens in Group C3 are presented in
 248 **Fig. 12**. The theoretical calculations fit the experimental results well. Thus at a given axial
 249 strain of FRP-confined concrete, the residual strength of the column core can be estimated.

250 **6. Maximum Usable Strain**

251 The progressive failure mechanisms of FRP-confined concrete are not due to the FRP failing
 252 progressively but rather due to the concrete failing progressively [26]. In addition, Priestley et
 253 al. [27] recommended that the lateral strain of FRP-confined concrete columns should be
 254 limited to the value of 0.4% to prevent the degradation of aggregate interlock action, which is
 255 essential to the concrete shear resisting mechanism. Based on the experimental observations
 256 and the arguments above, this study recommends that the maximum usable strain of confined
 257 concrete should be controlled by the maximum usable strain of the concrete cores. It is worth
 258 mentioning that at the maximum usable strain FRP-confined RC concrete specimens must

259 maintain the bond between internal reinforcement and the concrete core and the aggregate
260 interlock.

261 The specimens of Group C3 could resist axial loads until the axial strain of 2.64% was
262 reached. Specimen C3-0.6 was loaded to reach the axial strain at 0.66% and then reloaded.
263 However, the residual strength of this specimen reduced significantly by 42%, which may led
264 to considerable decrease of the bonding between internal reinforcements and concrete as well
265 as the aggregate interlock in RC concrete. This axial strain is much smaller than 1% as
266 proposed by ACI 440.2R [15]. Therefore, the maximum usable strain of FRP-confined
267 concrete should be controlled by the maximum usable strain of the concrete core.

268 However, the maximum usable strain of the concrete core in FRP-confined concrete has not
269 been investigated. The maximum usable strain of unconfined concrete ($\epsilon_{lim, u}$) proposed by
270 ACI 318 [28] was adopted. ACI 318 [28] recommended that the maximum usable strain of
271 unconfined concrete is 0.3%, which is equal to σ_{in} in Fig. 9. Given a stress-strain curve of
272 unconfined concrete, Point b in Fig. 9 can be determined (b (0.3, 50)). Next, the maximum
273 usable strain at Point a is also determined by iterative processes (a (0.32, 57)) for specimens
274 of Group C3). Fig. 13 describes a flow chart to determine the maximum usable strain of FRP-
275 confined concrete ($\epsilon_{lim, u}$). Therefore, the maximum usable strain of FRP-confined concrete
276 (ϵ_{lim}) given the properties of materials can be estimated if the maximum usable strain of
277 unconfined concrete ($\epsilon_{lim, u}$) is proposed. It is necessary to investigate the maximum usable
278 strain of the concrete core in FRP-confined concrete.

279 7. Conclusions

280 This study investigated the progressive failure of FRP-confined concrete based on the failure
281 of the concrete cores. The residual strengths of the concrete cores were determined

282 experimentally and theoretically at many axial strain levels. The findings presented in this
283 paper are summarized as follows:

- 284 1. The residual strengths of the concrete cores were reduced more than 56% at the axial
285 strain 1% of FRP-confined concrete.
- 286 2. A model was proposed to estimate the residual strength of the concrete cores of a FRP-
287 confined concrete column at a certain axial strain.
- 288 3. The maximum usable strain of FRP-confined concrete is much smaller than the value of
289 1% proposed by ACI 440-2R [15].

290 Finally, the experimental results show that the maximum usable strain of FRP-confined
291 concrete should be determined from that of unconfined concrete. The predictions of the
292 proposed model fit the experimental results very well.

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377 Table 1. Test matrix

ID	Unconfined concrete strength (MPa)	Target axial strain (%)	Actual axial strain (%)	Predicted lateral strain (%)	Actual lateral strain (%)	Predicted strength (MPa)	Actual strength (MPa)	No. of FRP layers
C2-0.6	52	0.6	0.62	0.46	0.44	69	70	2
C2-1.0	52	1.0	1.12	0.77	0.68	80	83	2
C2-1.2	52	1.2	1.33	0.91	0.94	84	89	2
C2-1.4	52	1.4	1.56	1.04	0.92	88	88	2
C2-1.9	52	1.9	1.99	1.25	1.40	95	97	2
C3-0.6	52	0.6	0.66	0.37	0.34	73	77	3
C3-1.0	52	1.0	1.02	0.62	0.67	87	90	3
C3-1.4	52	1.4	1.35	0.83	0.70	98	96	3
C3-1.9	52	1.9	1.87	1.05	1.08	109	106	3
C3-2.4	52	2.4	2.64	1.25	1.31	120	124	3

378

379 Table 2. Residual strength of tested specimens

ID	Residual strength (MPa)	Compared to f_c' (%)	Ordinate of intersection* (MPa)
C2-0.6	28	54	33
C2-1.0	17	33	18
C2-1.2	-	-	13
C2-1.4	9	17	8
C3-0.6	30	58	32
C3-1.0	23	44	20
C3-1.4	9	17	12
C3-1.7	9	17	-

380 *The intersection was made between the unload curve of the corresponding specimen and the
 381 unconfined concrete curve.

Figure 1

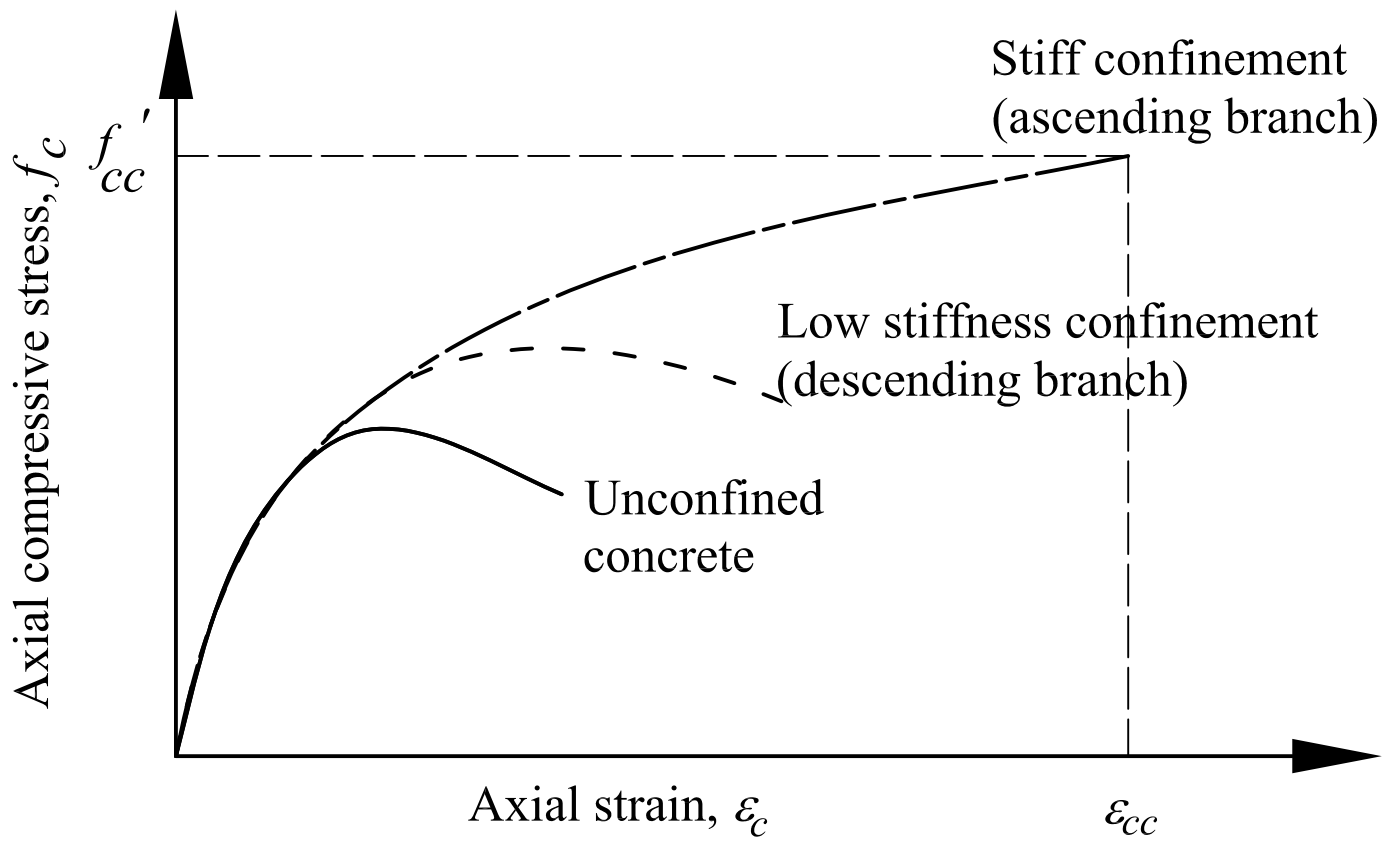


Figure 2

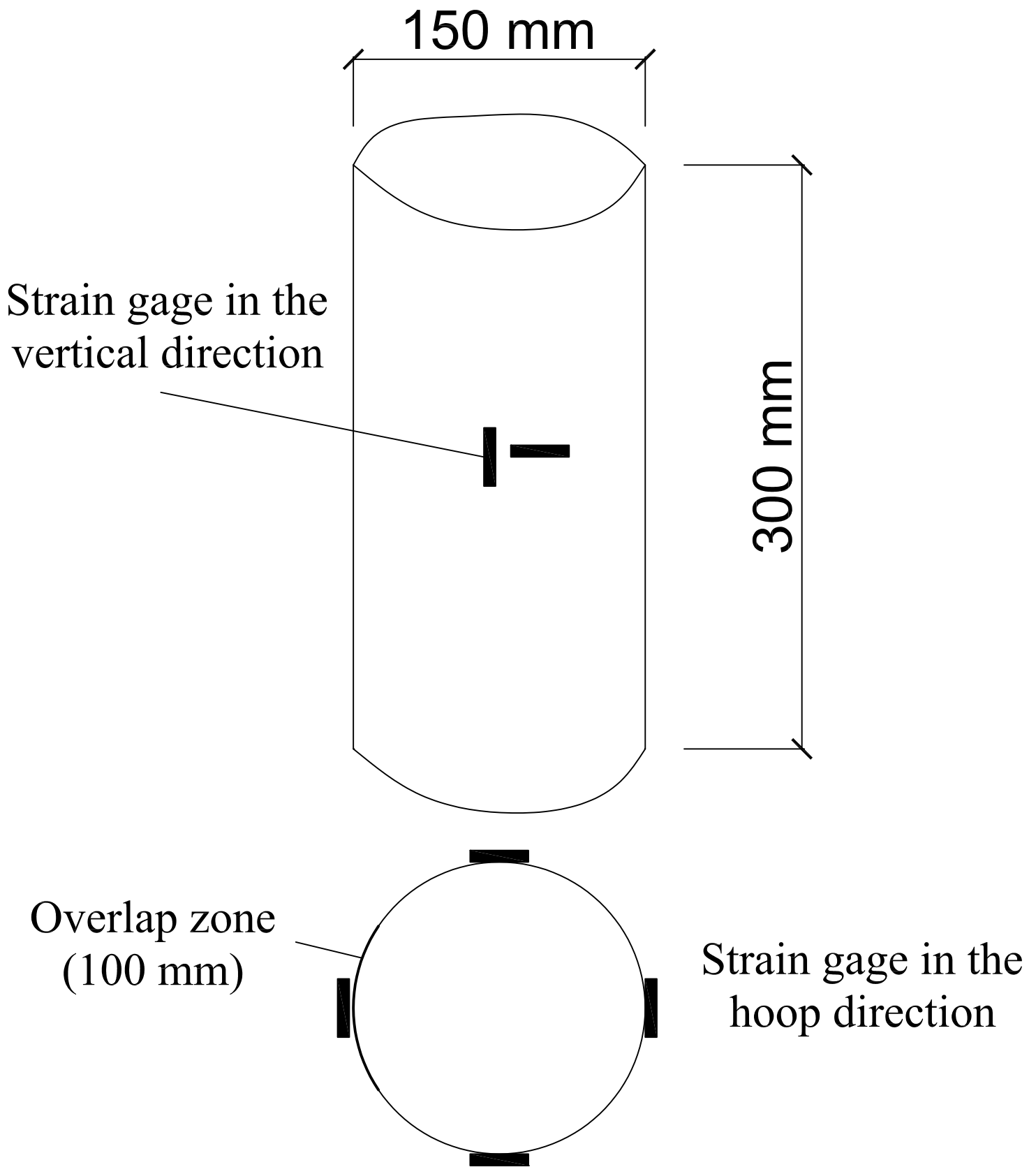


Figure 3

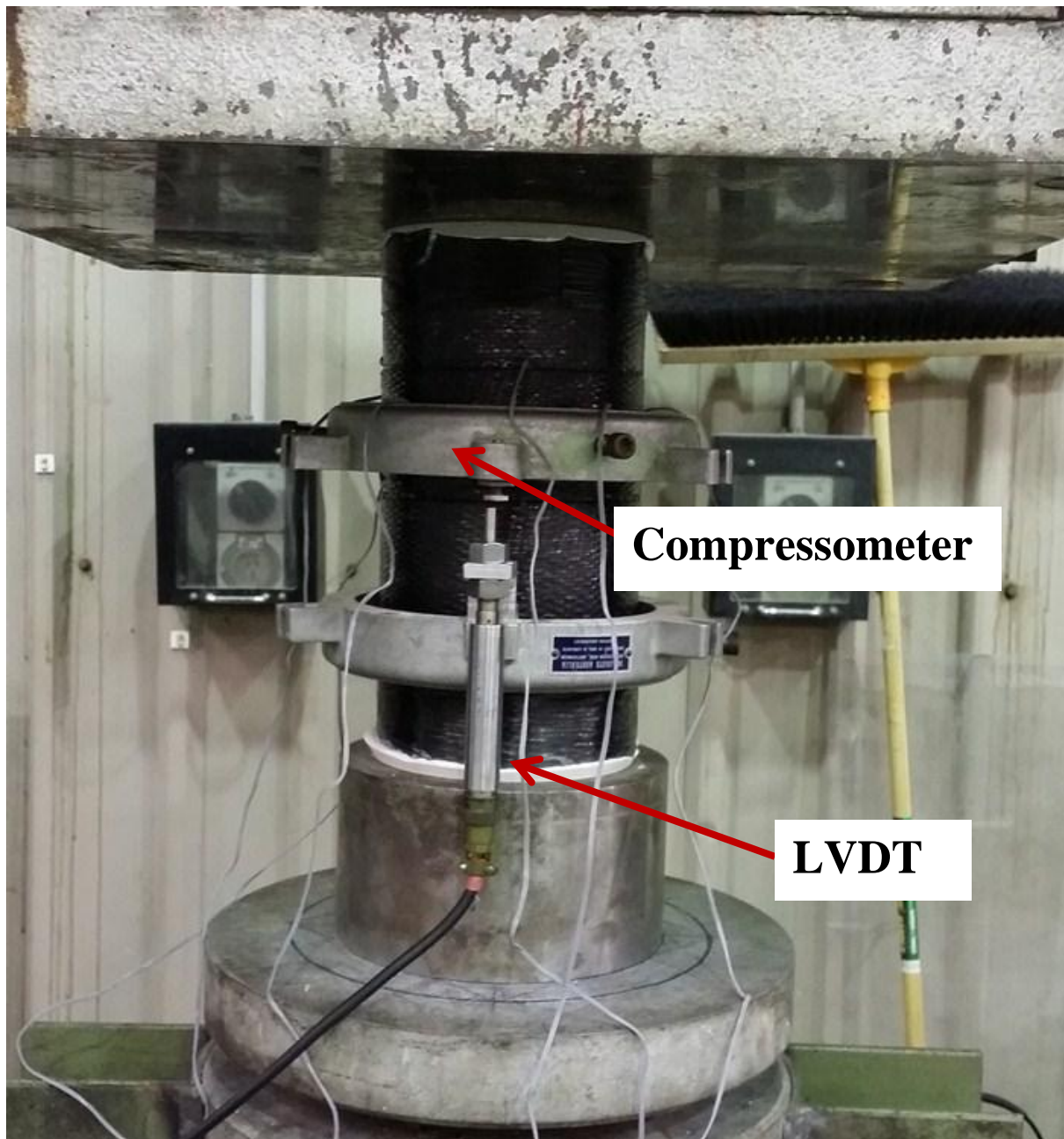


Figure 4



C2-1.2



C2-1.4



C3-1.4



C3-1.7

Figure 5



C2-0.6



C2-1.0



C3-0.6



C3-1.0

Figure 6

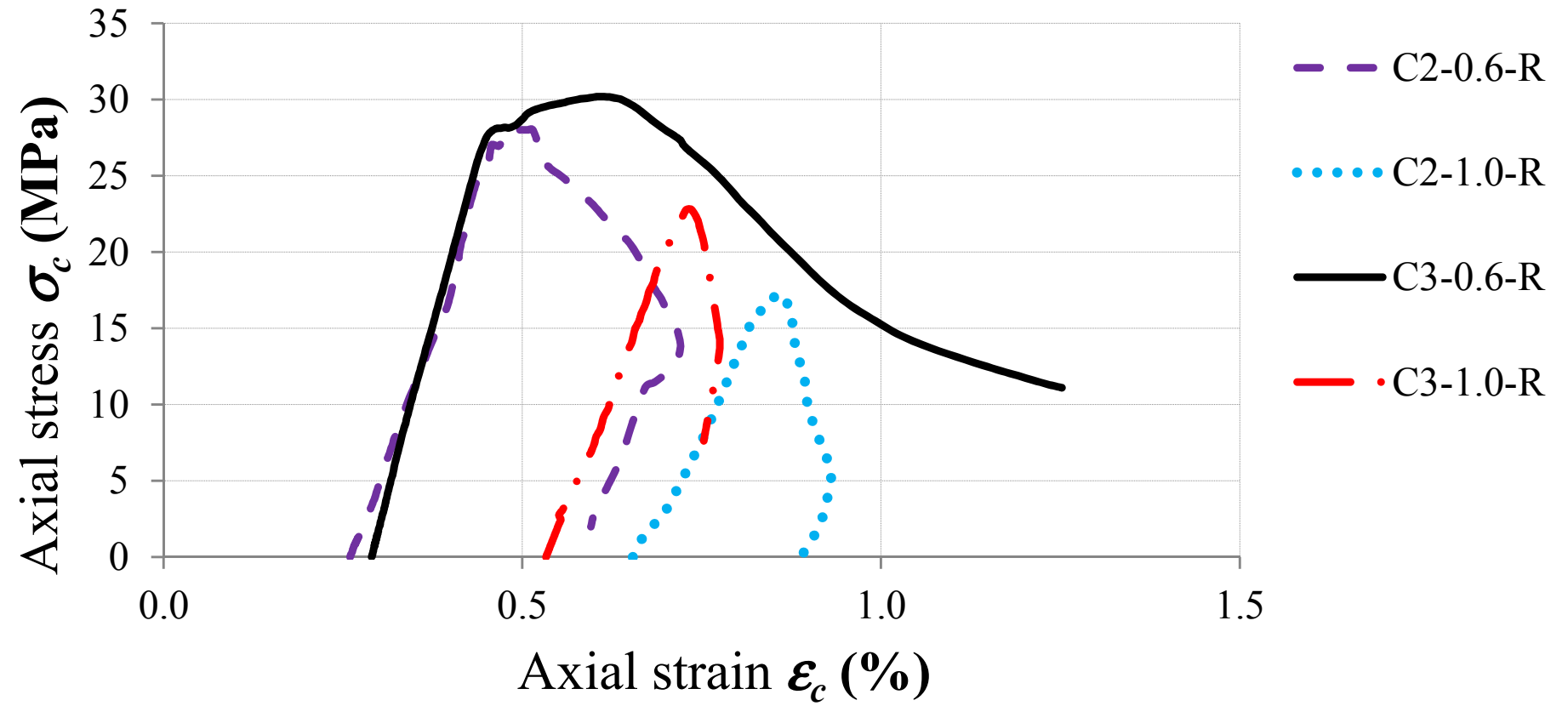


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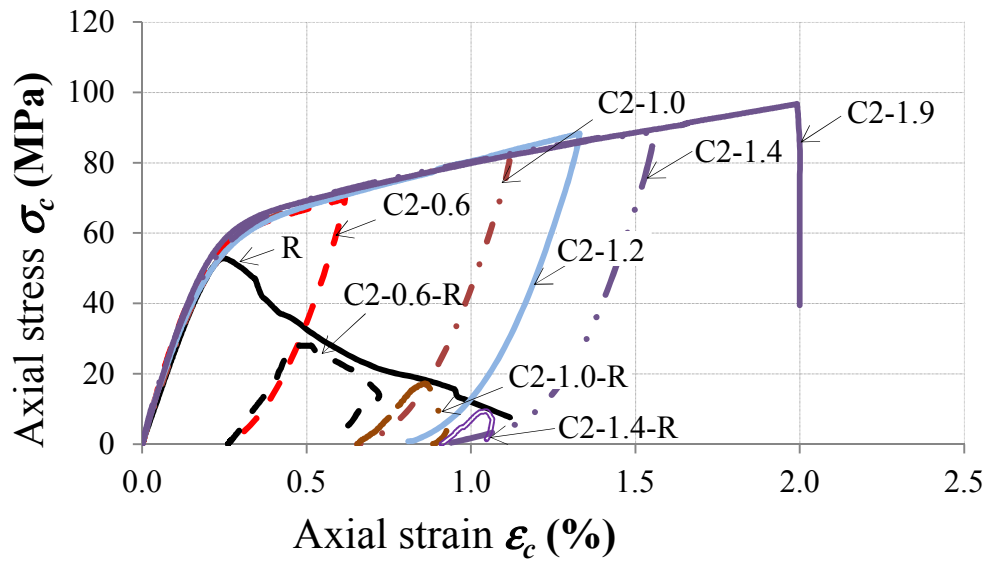


Figure 8

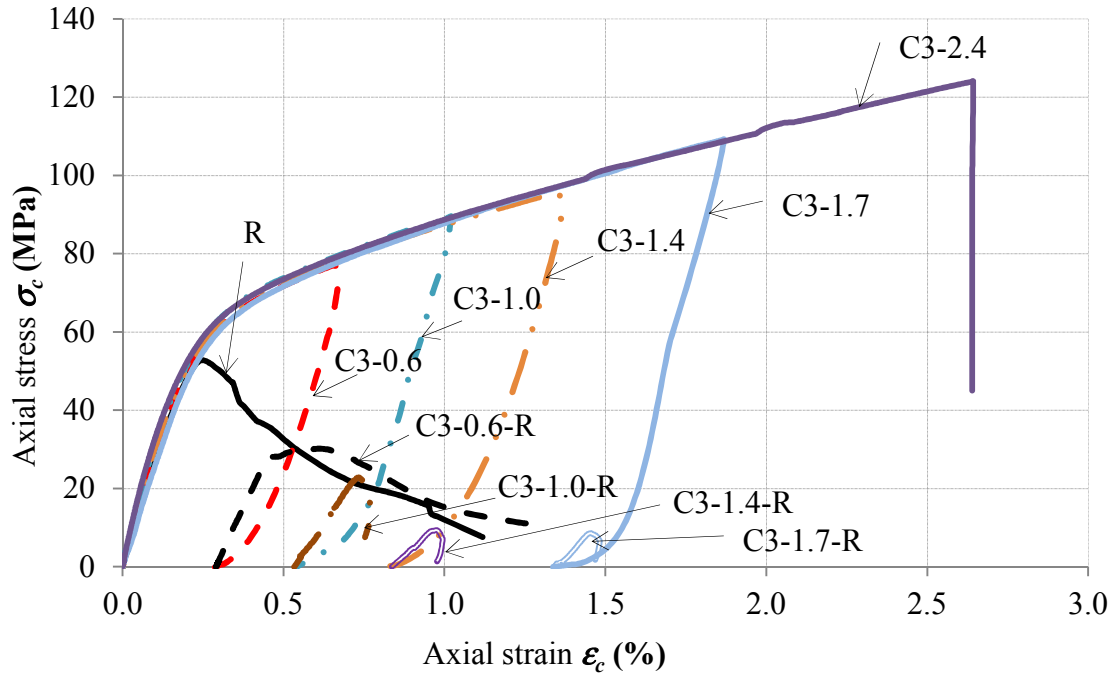


Figure 9

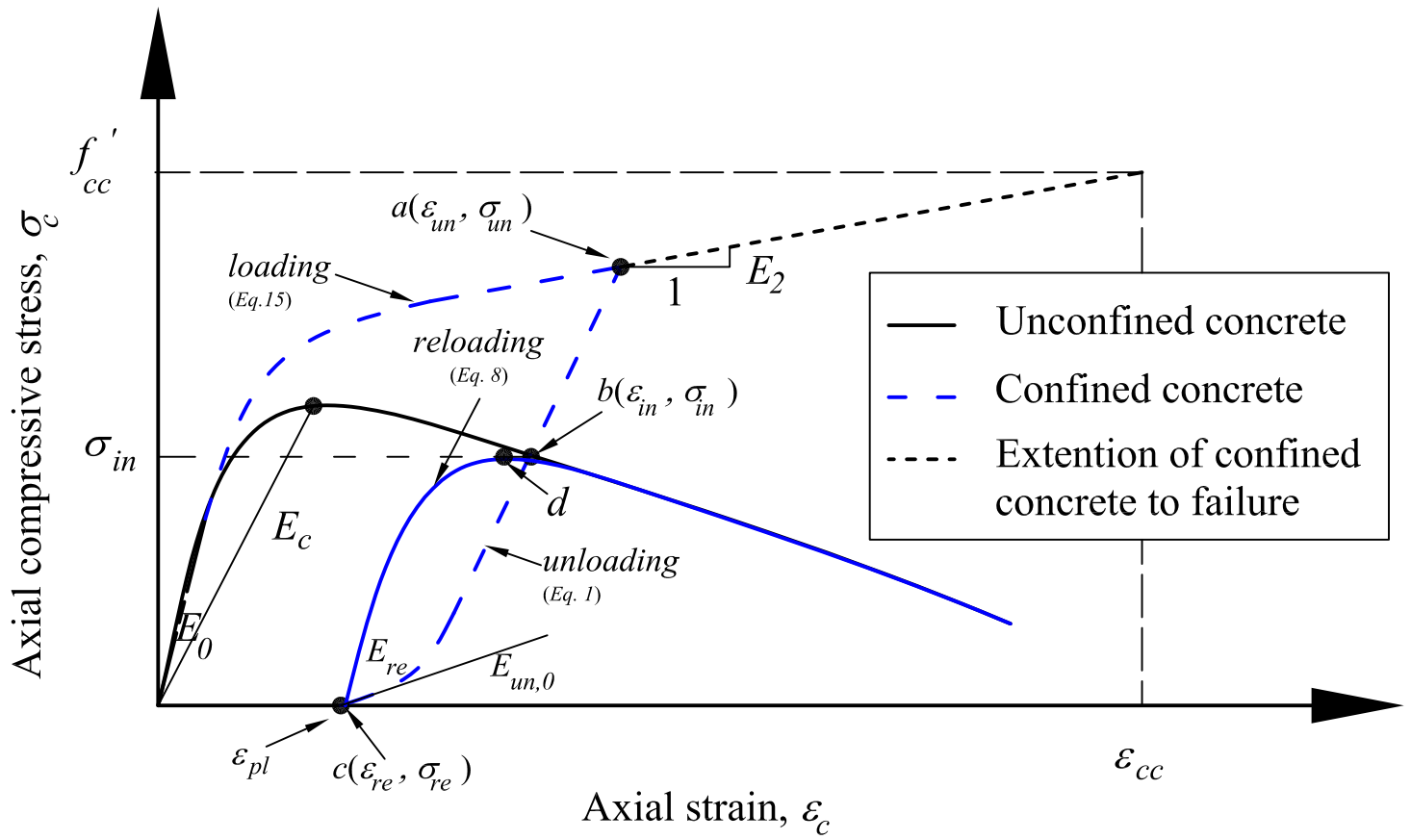


Figure 10

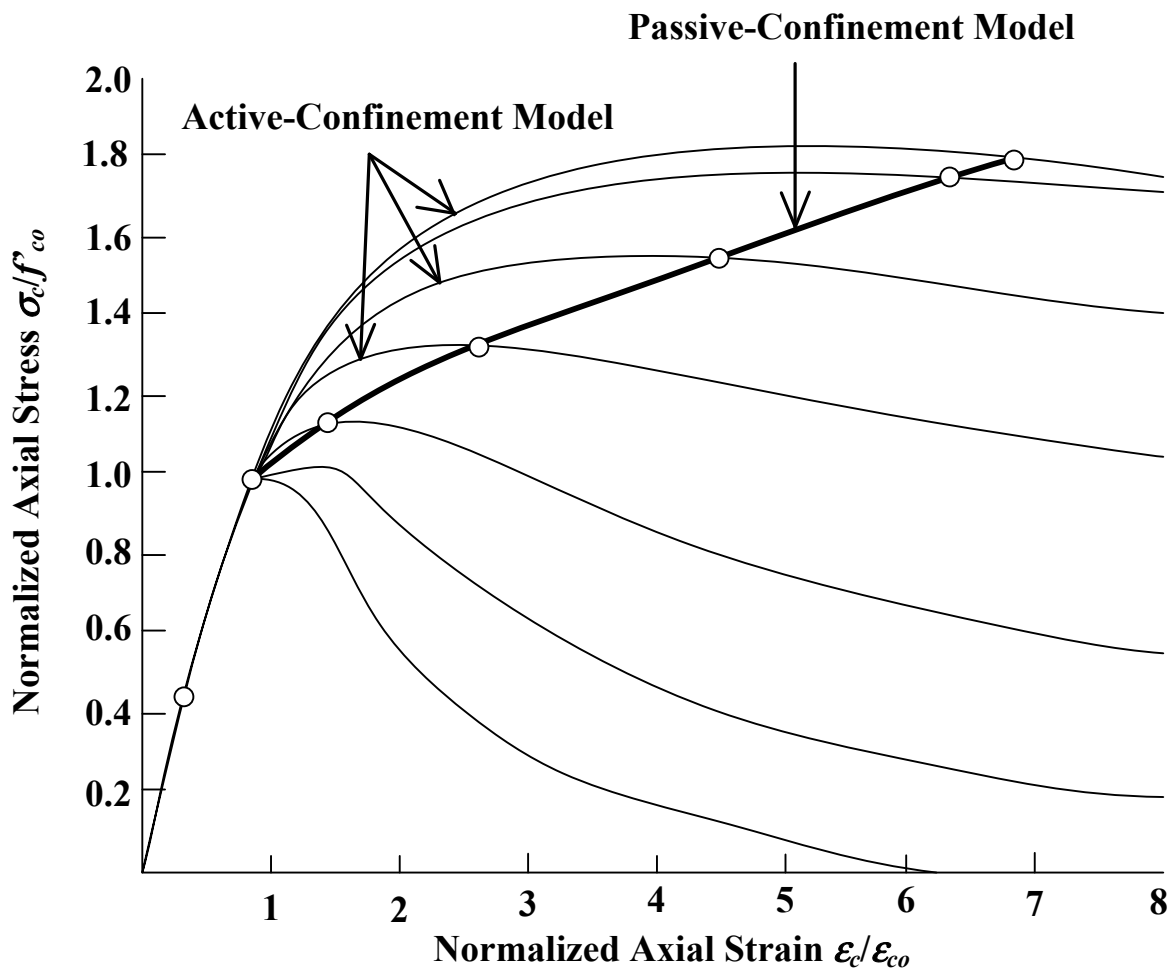
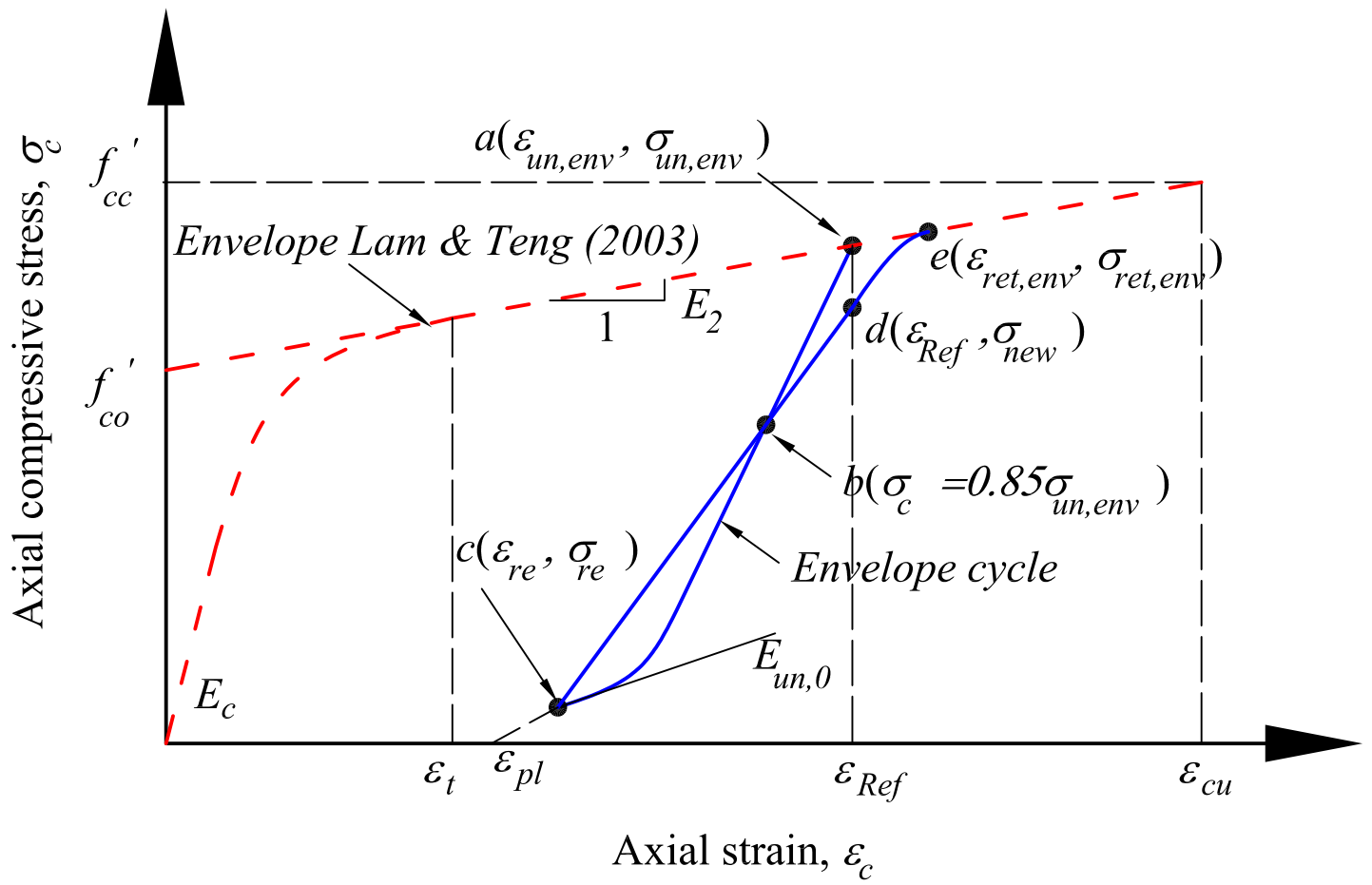


Figure 11



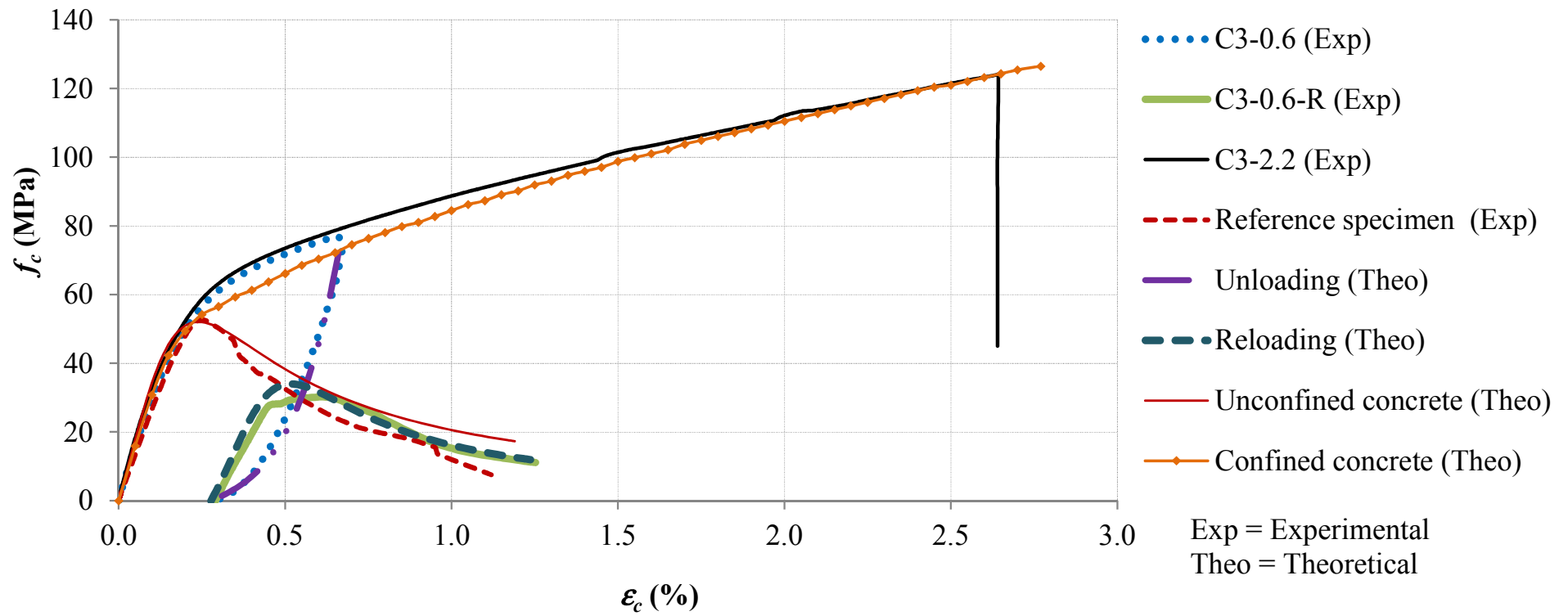


Figure 13

