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1 'Hi-Fi AFM': high-speed contact mode atomic force 2 microscopy with optical pickups

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9
10 **Abstract.** High-speed atomic force microscopy (HS-AFM) is a powerful emerging technique used to gain
11 insight into real-time nanoscale dynamics and phenomena across the sciences. By performing
12 measurements of material properties, abundancy counting and dimensional analysis, it enables a new
13 generation of discoveries at the atomic scale. Here, we demonstrate the use of an optical pickup unit (OPU)
14 typically found in PCs, Hi-Fis and games consoles worldwide, as a vertical detection system within in a
15 HS-AFM operated in contact mode. The OPU displacement performance is compared to that of a
16 commercially available laser Doppler vibrometer with ± 15 pm resolution. Sub-nanometre sensitivity is
17 achieved with an OPU, presented via the identification of two resonant modes of a cantilever stimulated
18 by ambient thermal excitation. To demonstrate the large dynamic range of the sensor at fast scan-speeds,
19 surface profiles with step heights in excess of 100 nm and surface textures less than 10 nm were collected
20 using a custom OPU based HS-AFM. The high fidelity measurements are extended to visible length scales
21 in short timescales by imaging areas of up to $200 \mu\text{m}^2$ area at a pixel rate of 2 megapixels/s, tip velocity of
22 10 mm/s and area rate of $25 \mu\text{m}^2/\text{s}$.

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33 1. Background

34 Optical pickup units (OPUs), developed for reading or writing to optical discs such as CD, DVD
35 and Blu-Ray, have already shown potential as low-cost nanoscale sensors within a number of applications.
36 These include AFMs, straightness measurement devices and touch trigger probes, amongst others[1–7].
37 Building upon the mass-production of these devices proves an effective way to develop new measurement
38 capabilities.

39 OPUs are designed with several optical and mechanical properties that are advantageous for use
40 as high-bandwidth nanoscale displacement sensors. Firstly, the outgoing laser beam is focussed through an
41 objective lens to a sub-micron sized spot. Additionally, the OPU contains an inbuilt quadrant photodiode
42 with an operational bandwidth of tens to hundreds of MHz, and the ability to translate internal optical
43 components with nanometre resolution[8]. Coincidentally, the OPU's capabilities are ideally suited for the
44 monitoring of micro-mechanical cantilevers used in atomic force microscopy (AFM) for surface profile
45 measurements. The change of application space for OPUs in this way was first demonstrated by Quercioli
46 *et al.* with a CD OPU in 1999[2]. Since then, studies have demonstrated the use of OPUs within traditional
47 forms of AFM. These methods are constrained by physical and electrical properties, as described later,
48 which do not permit for the full utilization of the higher bandwidths that the OPUs are capable of sensing.
49 Importantly, OPUs also promise a large increase in measurement scope and throughput, by facilitating
50 simultaneous 2D angular and displacement measurements[9].

51 1.1. High-speed atomic force microscopy (HS-AFM)

52 Historically, AFM has been known to produce topographical maps at a rate of line scans per second,
53 or frames per hour. Consequently, it has been considered by many as too slow to be a viable method to
54 practically characterize large sample areas (square millimetres). Since the inception of AFM[10], surface
55 probe techniques have been developed in a variety of imaging modes[11–13], and varied according to the
56 sample and measurement requirements. One variant which improves upon rates of previously demonstrated
57 techniques is HS-AFM[14–16].

58 Significant breakthroughs by Payton *et al.* showed that by measuring the displacement of the known
59 node above the tip on the cantilever, rather than taking an angular measurement via beam deflection[17],
60 the resultant height map would be less susceptible to unwanted flexural and torsional vibrational modes
61 excited along the cantilever[18]. This is an important consideration when imaging at higher-speeds, as
62 higher-tip velocities over the surface allow for greater excitation of the cantilever's resonant modes.
63 Furthermore, by using a cantilever with a low spring constant and high compliance to the surface
64 topography, the system can be operated without an active constant height mode control loop. This reduces
65 the digital processing time required for each height measurement compared with other implementations
66 [19–22] and enables scanning at high-rates.

67 Statistical confidence in measured sample properties is enhanced by HS-AFM, since it can be used
68 to collect many frames in short time periods (minutes) with high pixel density. Generating the equivalent
69 number of frames with the same resolution, at the more typical lower rates common to traditional AFMs
70 (hours-days), is impractical and can lead to less populous datasets being collected over a smaller imaging
71 areas. This in turn can result in assumptions of homogeneity across the sample being inferred from a
72 relatively small measured sample size. Crucially, this may translate to selective bias in the measurement of
73 material properties. A key benefit of HS-AFM is that it takes much less time to analyse the material
74 properties of the sample surface, which allows measurements to be taken over longer distance and larger
75 areas, enabling nanoscale measurements to be linked to microscopic length scales. In other applications,
76 the temporal resolution allows dynamic behaviour at the nanoscale to be observed[23–26].

77 The existing commercial HS-AFM used in this work, incorporating a laser Doppler-shift
78 vibrometer (LDV) to detect the cantilever’s motion, has been developed by Bristol Nano Dynamics Ltd.
79 and the University of Bristol. The LDV detection system (OFV-534) and decoder card (DD-900) made by
80 Polytec GmbH, can collect 2.5 million measurements of the cantilever displacement per second, with a
81 resolution of ± 15 pm. This enables the HS-AFM to resolve atomic steps with multiple frames per second.
82 This HS-AFM has been shown to be an extremely useful tool when conducting analyses of 2D
83 materials[27,28] and genomic mapping[29]. In both cases, the increased speed has permitted the
84 measurement of nanometre and sub-nanometre features at tens to hundreds of times per minute. This allows
85 for large sample sizes to be measured in practical timeframes.

86 *1.2. Typical optical pickup unit (OPU) functionality*

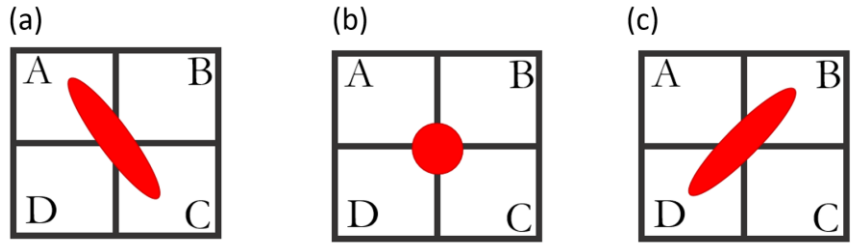
87 An OPU maintains laser focus on the optical media disc using an optical astigmatic detection
88 system (ADS). Within the ADS, a quadrant photodiode (QPD) is used to read encoded digital information
89 on the disc. This is done by detecting whether the laser spot is incident on a high (land) or low (pit) area of
90 the optical track. The QPD also generates a measure of the focus error (FE) of the laser relative to the disc
91 surface. The FE measurement is taken by focusing the returning astigmatic laser beam onto the QPD. When
92 focussed through a lens, the astigmatic beam has two orthogonal focal planes: the sagittal and tangential.
93 These focal planes are offset in space by a fixed distance that is a property of the emission laser. The laser
94 is deemed in-focus when the reflected beam falls symmetrically about the centre point of the two focal
95 planes. If true, each quadrant in the QPD contributes equally to the FE signal (figure 1(b)). At the focal
96 range limit the beam is predominantly focussed onto one of the two focal planes (figure 1(a) or (c)). The
97 focus error signal (FES) is calculated using equation 1 from the QPD signals, as labelled in figure 1.

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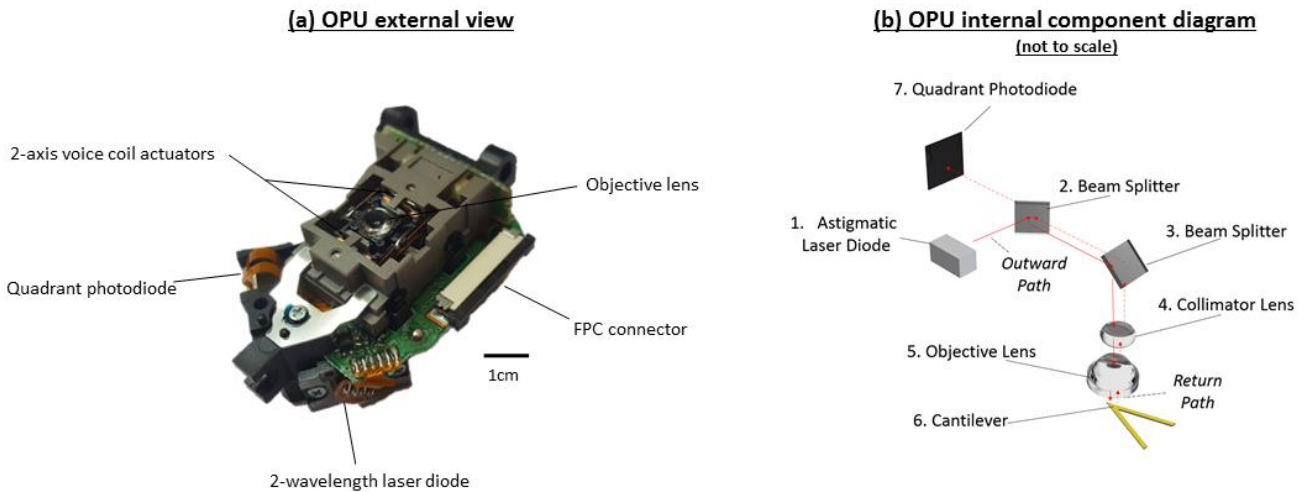
Figure 1. A QPD with the quadrants labelled (A-D). The three most distinct focal regimes of the astigmatic detection system are shown ((a)-(c)). The beam profile incident on the QPD is shown in each case.

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$$\widehat{FES} = \frac{(A+C)-(B+D)}{A+B+C+D} \quad (1)$$

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In this work we use a Sanyo SF-HD65 OPU as shown in figure 2. This model has been integrated into a variety of CD/DVD-ROM drives for more than a decade. The focal length of the objective lens is 3.05 mm and the numerical aperture is 0.60 for the DVD laser (650 nm). An aberration correction plate similar to the substrate found on the underside of a DVD can be placed between objective lens (5) and the cantilever (6) (see figure 2(b)) and used to vary the desired ADS sensitivity. A key benefit of this model is the use of an on-board high-frequency module (HFM) with a single-mode dual laser diode which in combination act to minimise the required laser drive current and relative intensity noise.



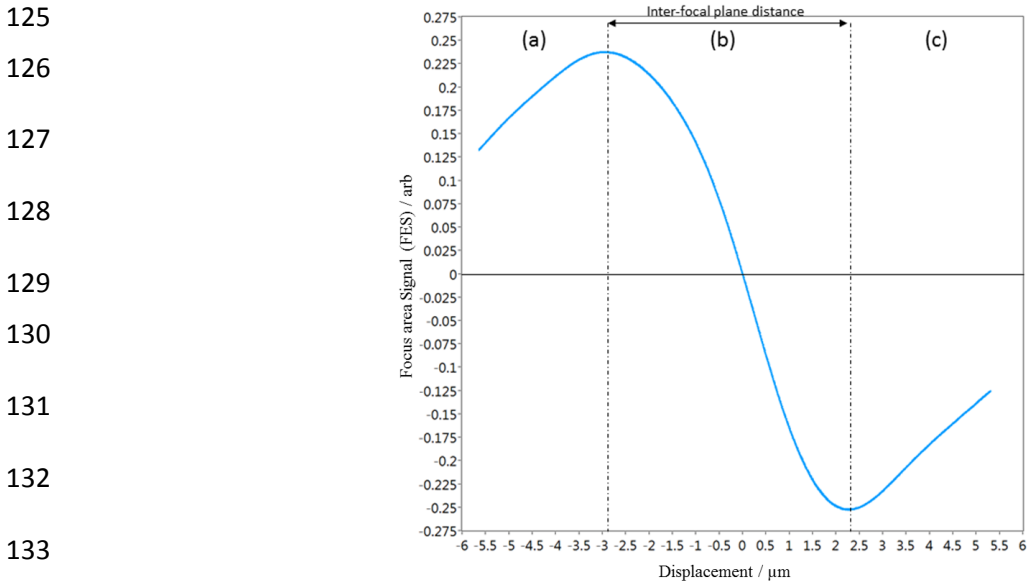
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Figure 2. (a) An external photo of the Sanyo-HD65 OPU with visible components labelled with scale bar and (b) a labelled internal component diagram.

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For each of the optical media disc pickup types (CD/DVD/Blu-Ray) a different typical operational inter-focal plane distance is used. These are typically 9 μm (CD), 6 μm (DVD) and 3 μm (Blu-Ray)[30]. The FES from the DVD laser on board the Sanyo SF-HD65 is plotted as a function of displacement, seen in figure 3. This was determined by placing a reflective silicon (Si) wafer on a calibrated nano-positioning stage (NPXY60Z20-257, nPoint US). The displacement of the wafer was measured by digitising the inbuilt

123 capacitance sensors in the stage using a National Instruments (USB-6363) data acquisition (DAQ) box.
124 This DAQ simultaneously measured the QPD output which was used to calculate the FES signal.



134 **Figure 3:** The focus error signal against linear displacement, typically known as the
135 ‘S-curve’, with three distinct focal regimes labelled (a), (b) and (c).

136 Previous instrumentation research with OPUs have been seen in a large number of exciting
137 configurations for bio-sensing and material analysis[7,31–33]. Studies of OPUs as a detection system in
138 AFMs have primarily focussed on tapping mode and at lower rates than reported here[2,8,9,34–36]. A
139 study of HS-AFM demonstrated in tapping mode, with a specially manufactured small cantilever with
140 resonant frequency >1 MHz, has been reported[6]. This was used to image at rates up to 1.4 mm/s. Higher
141 speeds were made possible by reducing the cantilever to dimensions much below those found in typical
142 cantilevers, but this increase in speed is limited by the achievable, practical reduction in dimensions.
143 Whilst a contact mode configuration has previously been reported[35,37], the method differs from that
144 explored here. The methodology from the work presented here promises full utilisation of the OPU
145 bandwidth (tens to hundreds of MHz), which gives tremendous potential for HS-AFM to spatially map
146 materials, across nine orders of magnitude, within hours.

147 This work further evaluates an imaging mode and instrumentation that was summarised in an
148 application focussed paper on DNA nanomapping [29] for genomic research. Further details of its
149 implementation, evaluation, measurement properties and extensions to larger image area are reported
150 here. A side by side comparison an OPU based HS-AFM is compared with a commercial HS-AFM for
151 video rate AFM. In addition, measurements of the dynamics of a free cantilever are compared with theory
152 and the commercial HS-AFM to establish a noise floor and minimum displacement sensitivity for the
153 OPU detection head across the operational frequency range used for HS-AFM.

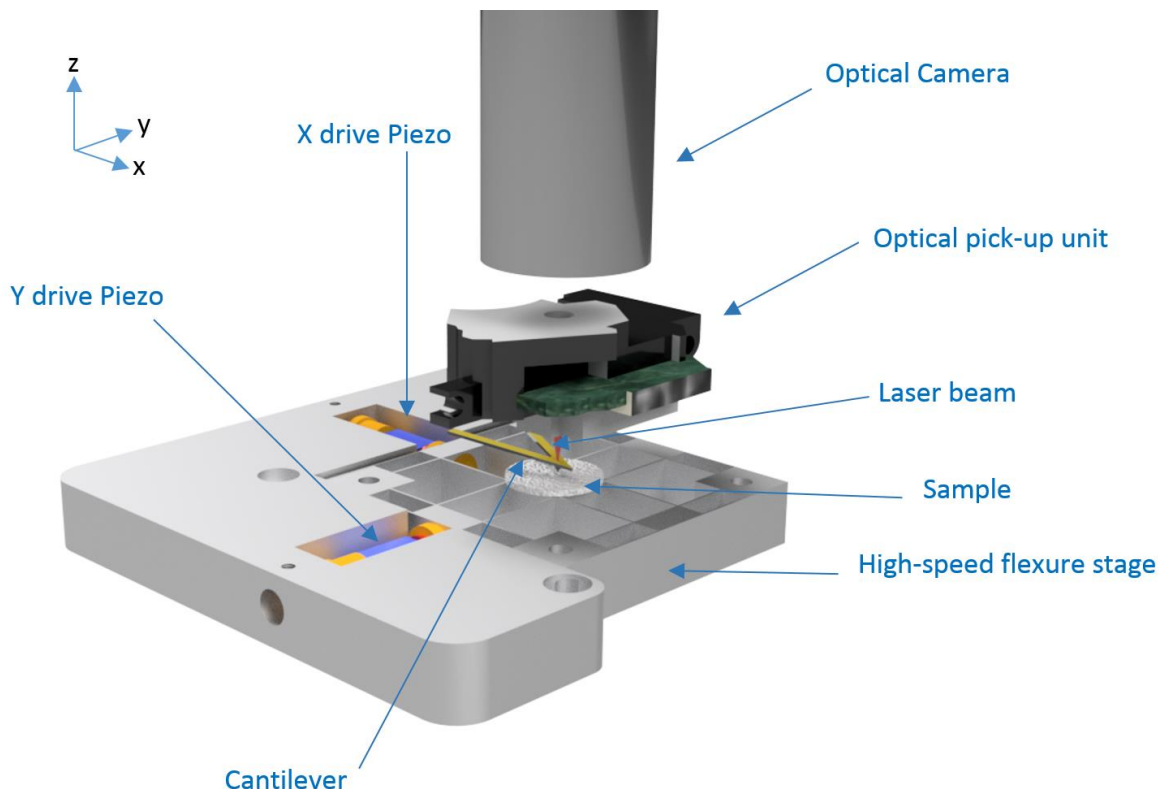
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155 **2. Method**

156 *2.1. Incorporating an OPU into the HS-AFM*

157 For contact mode HS-AFM the OPU can be incorporated as a detection system, as illustrated in
158 figure 4. A flexible contact mode cantilever (MSNL-C, Bruker) with a spring constant of 0.01 N/m is used.
159 Figure 4 also shows how the cantilever, sample and high-speed parallel flexure stage are positioned in
160 relation to one another.

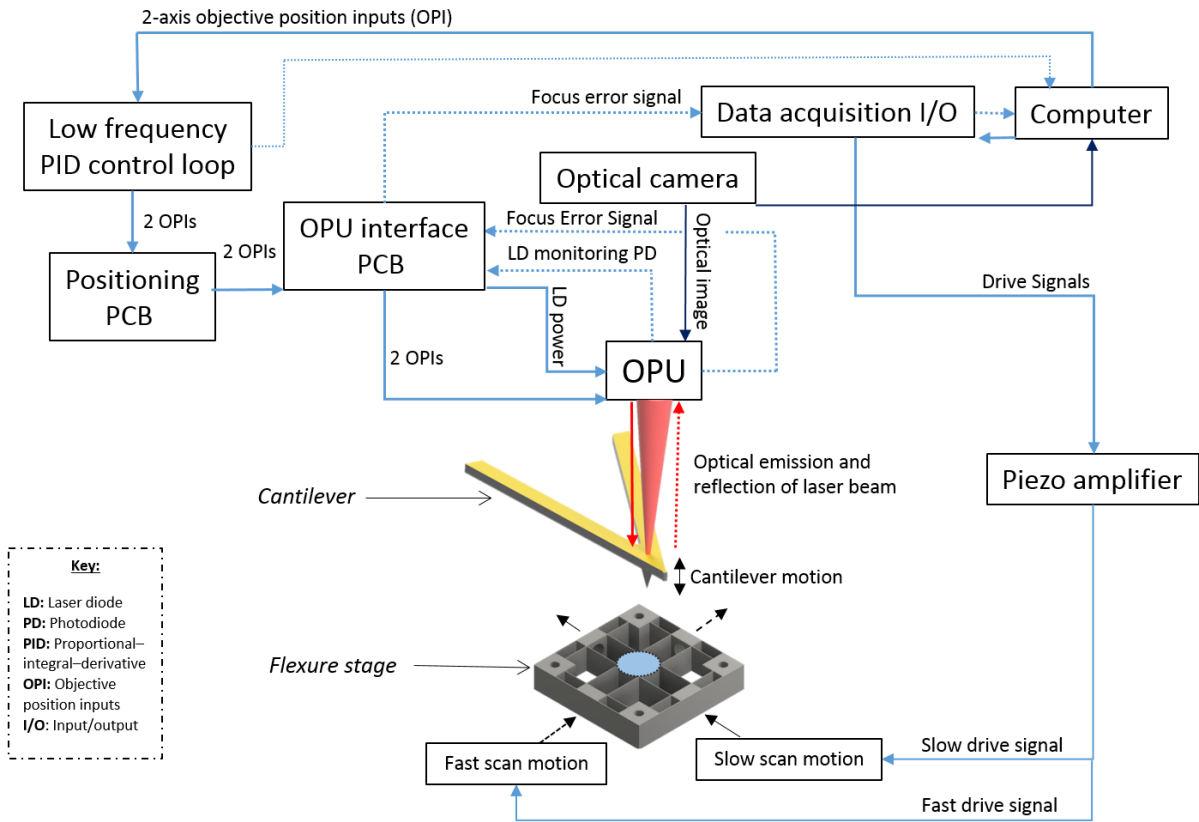
161 Here, a purpose-built dual axis parallel flexure stage, spark eroded from an aluminium block, is
162 used as the HS-AFM scan stage. Ceramic piezoelectric actuators (SA050510, PiezoDrive) on each axis are
163 used to generate a high-aspect ratio (1:1000 Hz) Lissajous path. These actuators enable the sample to be
164 scanned underneath the cantilever at rates of up to 64 $\mu\text{m}^2/\text{second}$. The mechanical performance of the
165 flexure stage and the Lissajous path parameters allows each fundamental cantilever measurement to be used
166 inter-changeably for increased frame rate or frame area. Such that either large areas (e.g. 1-64 μm^2) can be
167 imaged at 1 Hz, or smaller areas (e.g. $< 1 \mu\text{m}^2$) at tens of Hz. The number of pixels in each frame is variable
168 depending on the chosen frame rate. However, regardless of frame rate a total number of 2 megapixels,
169 with 16-bit depth, are collected per second by this instrument.



170 **Figure 4:** A simplified 3D schematic of an OPU based HS-AFM, with key components labelled (not
171 to scale).

172 As OPUs aren't typically used in the configuration described in figure 4, custom electronics have
173 to be produced to provide automatic power control to the laser, and to allow for position control of the

174 objective lens. The principle aim of the system is to position the laser spot accurately and stably on the
 175 cantilever, to translate the sample underneath the cantilever and to acquire the FES from the QPD. An
 176 overview, summarized with a system diagram, can be found in figure 5.



177 **Figure 5:** System schematic of an OPU based HS-AFM to computer interface, with key components
 178 labelled.

179 **3 Results**

180 *3.1. Displacement sensing of the cantilever*

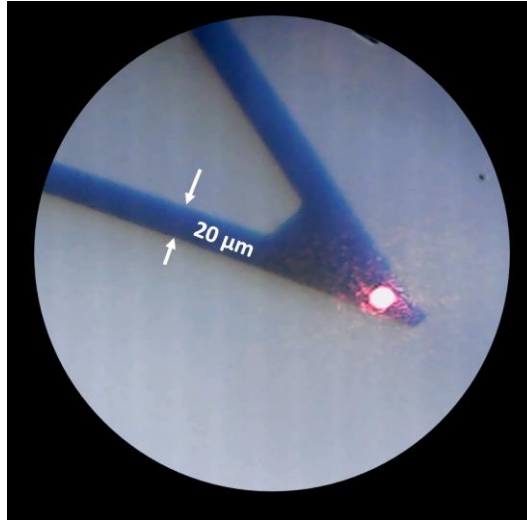
181 The optical image, shown in figure 6, demonstrates that the OPU can be used as an optical
 182 microscope by utilising the optical path through the objective lens. The objective lens is translated and
 183 focussed by the inbuilt voice coil actuators. The microscope can be used for identifying the position of
 184 the laser spot and the cantilever. It is also essential for ensuring that the laser spot is correctly placed
 185 directly above the tip of the cantilever. The optical image can also focus on the sample, allowing regions
 186 of interest to be found prior to engaging the cantilever into contact with the surface.

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192 **Figure 6.** The optical view through Sanyo HD65 OPU of laser spot incident on an MSNL – C cantilever.

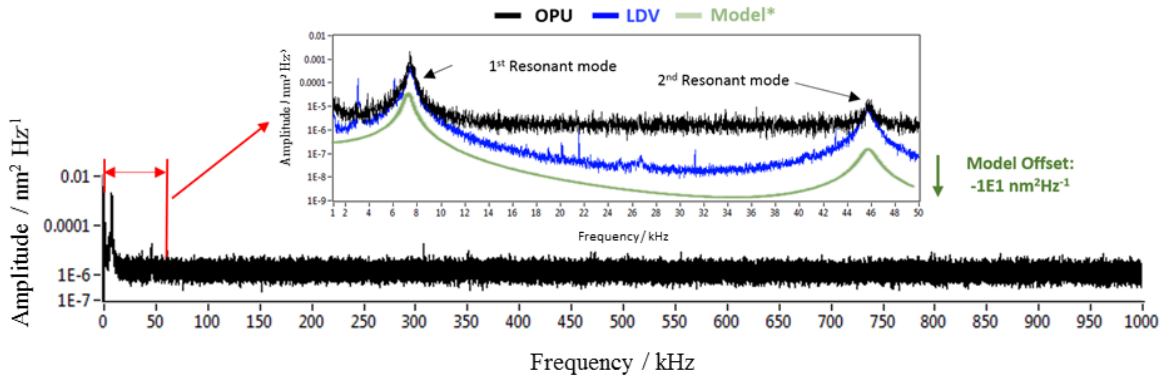
193 To test the fidelity and alignment of the detection system, the FE displacement measurement can
194 be used to identify the resonant modes of the free cantilever due to thermal excitations in air and calculate
195 the sensitivity of the ADS. We use the model outlined by Stark *et al.*[38] to predict the resonant frequency
196 amplitudes of these expected thermomechanical contributions to the signal as shown in figure 7.

197 Using this model for the thermal excitation of the MSNL-C cantilever, the amplitudes of the first
198 two modes are expected to be $0.838 \text{ nm} \pm 0.24 \text{ nm}$ and $0.125 \text{ nm} \pm 0.04 \text{ nm}$. Here, we assume the parallel
199 beam approximation (PBA) to compensate for the v-shaped geometry of the cantilever. In addition, we
200 assume that thermal energy is only imparted from the surrounding thermal bath and that there is no
201 significant thermal excitation from the laser (typically 0.3 mW at OPU output). It is then possible to identify
202 these experimentally by looking at the power spectral density of the focus error signal whilst the laser
203 incident on the MSNL-C cantilever:

204
$$S_p(f) = \frac{\Delta t}{T} \left| \sum_{n=1}^N v_n e^{-ifn} \right|^2. \quad (2)$$

205 Where the power spectral density, (S_p), is a function of the frequency components, (f), in the signal made
206 up of discrete voltages, (v_n), sampled in Δt over a time period, (T), in 1 second. By taking a power spectrum,

207 sampled at 2 MHz, for both the OPU and LDV signal responses it is possible to identify the first two
 208 resonant modes and measure their contributions to the signal.

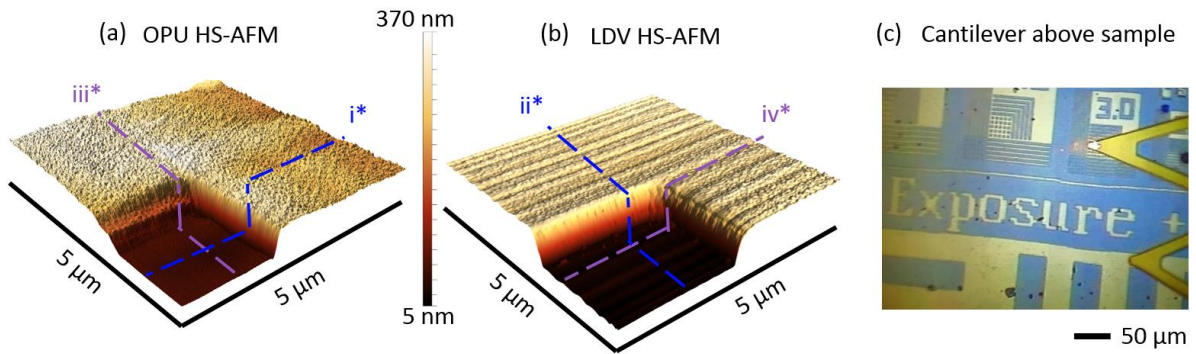


209 **Figure 7:** The power spectral density (PSD) of the OPU's focus error signal (black) for a
 210 cantilever in free air. The 1st and 2nd modes can be seen at the expected locations in the sub-section of a
 211 spectrum and plotted with the LDV PSD (blue). The model (green) is offset in plot for comparison against
 212 data.

213 By looking in the frequency domain, resonances excited by the thermal energy in the room at
 214 (293.2 K) were identified. The first peak was found at $7.44 \text{ kHz} \pm 0.24 \text{ kHz}$. This corresponds to the first
 215 flexural resonant frequency expected for the MSNL-C cantilever specified as $7 \text{ kHz} \pm 3 \text{ kHz}$ by the
 216 manufacturers. The amplitude for this mode was found to be $0.631 \text{ nm} \pm 0.11 \text{ nm}$. The second peak was
 217 found at $45.8 \text{ kHz} \pm 0.35 \text{ kHz}$ with an amplitude $0.117 \text{ nm} \pm 0.05 \text{ nm}$ corresponding to the 2nd predicted
 218 resonant mode. In both cases, there is a slight overestimation of the amplitudes but they are within error
 219 margins so otherwise there is good agreement to the model. The noise floor across the entire spectrum of
 220 the PSD is flat and approximately equal to $5 \text{ pm}^2 \text{ kHz}^{-1}$.

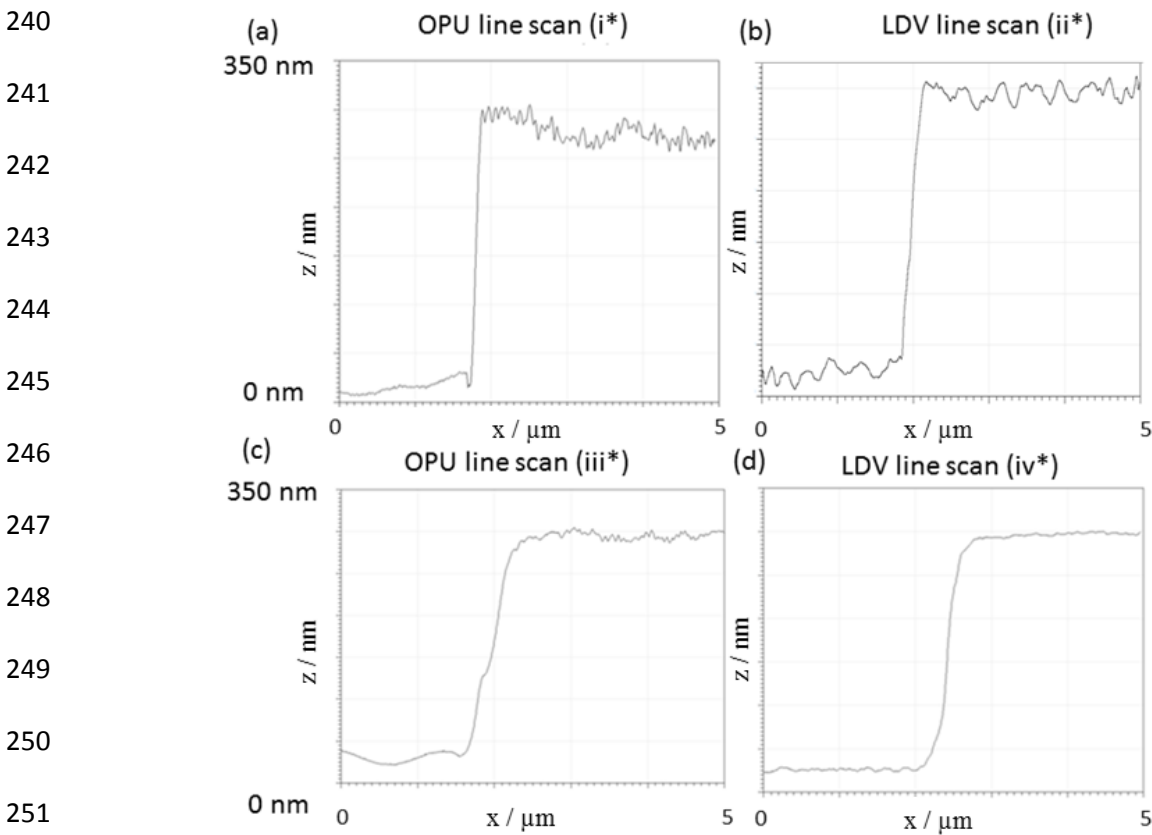
221 3.2. HS-AFM imaging comparison

222 To compare the imaging capabilities of the OPU and the LDV HS-AFM a grid of square pits
 223 arranged in a 'waffle' pattern, formed from titanium evaporated onto a flat silicon substrate, was
 224 measured (figure 8). In each case the sample was mounted on the same scanner and imaged with a scan
 225 amplitude $5 \mu\text{m} \times 5 \mu\text{m}$. Each HS-AFM image has 0.5 megapixels (500 by 1000 pixels) and took 0.5
 226 seconds to collect, with no flattening or other correction of the image used. Compared with traditional
 227 AFM imaging speed metrics this is equivalent to a rate of 2000 lines per second. In a given second four
 228 images are produced of 500 x 1000 pixels. As common in scanning probe microscopy the images are
 229 split dependent on the direction of motion of the high-aspect Lissajous path: trace (t) or retrace (r) in
 230 either the fast (F) or slow (S) scan. Giving the following combinations that classify four images,
 231 generated per second, in a given pass of the high-aspect Lissajous path: F_t , F_r , S_t and S_r .



232 **Figure 8:** A presentation of unfiltered data from the sample (a) A 5 μm by 5 μm map of the silicon-
 233 titanium grid made using the OPU based HS-AFM. (b) A 5 μm by 5 μm map of a silicon-titanium grid
 234 made using the LDV based HS-AFM. (c) An optical image, taken on the commercial system, with the
 235 location of HS-AFM image on sample labelled

236 By looking at the line profiles (figure 9) across the two surfaces it is possible to see the contrast
 237 in the heights of the two materials. Furthermore, for the OPU line scan, the contrast in the height
 238 deviation or roughness from the higher regions is much more than that in the lower regions, as expected
 239 due to the contrast in surface texture between silicon wafer and evaporated titanium.

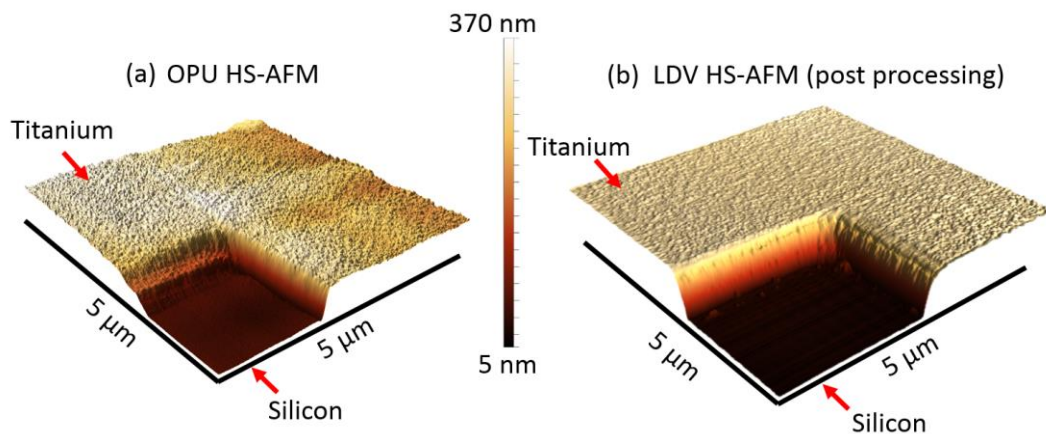


252 **Figure 9.** (a)-(d) Line scans showing the cross-section through the OPU and LDV based HS-AFM
 253 datasets labelled by the lines (i*-iv*) in figure 9.

254 Figure 9 demonstrates the technique's ability to successfully image step heights greater than
255 250 nm, while still tracking the surface roughness of the material with enough resolution to distinguish
256 between the two materials.

257 By taking a profile from the lower and upper regions of the surfaces (Supplementary Table 1),
258 it is possible to calculate the RMS roughness (R_q) for each, as measured by the two systems. For the
259 lower region R_q was found to be 0.4 nm (OPU) and 0.3 nm (LDV). For the higher regions R_q was found
260 to be 1.9 nm (OPU) and 1.6 nm (LDV). The distinct values allow the classification of the two materials.
261 The discrepancy in R_q between the two systems is mainly due to a variance in tip radius, noise floor
262 contributions (figure 7) and post-process flattening. The manufacturers specify the tip radius can range
263 from 2-12nm. Looking at Figure 10 it would suggest the LDV systems used a cantilever with a larger
264 tip radius making it less sensitive to high-frequency spatial texture.

265 The surface roughness contrast is less apparent in the unfiltered LDV data (figure 8) due to a
266 low frequency measurement drift in the LDV measured surface profile which appear as lines running
267 parallel to the fast scan direction (bottom left to top right) over the surface in figure 8. This drift is more
268 obvious in cross sections in the slow scan direction than the fast-scan (figure 9) and can be corrected
269 for using a number of post-processing methods such as median line flattening[39]. Figure 10 shows the
270 surface after implementing this compensation by sampling right to left and compares it to the OPU
271 measured profile.

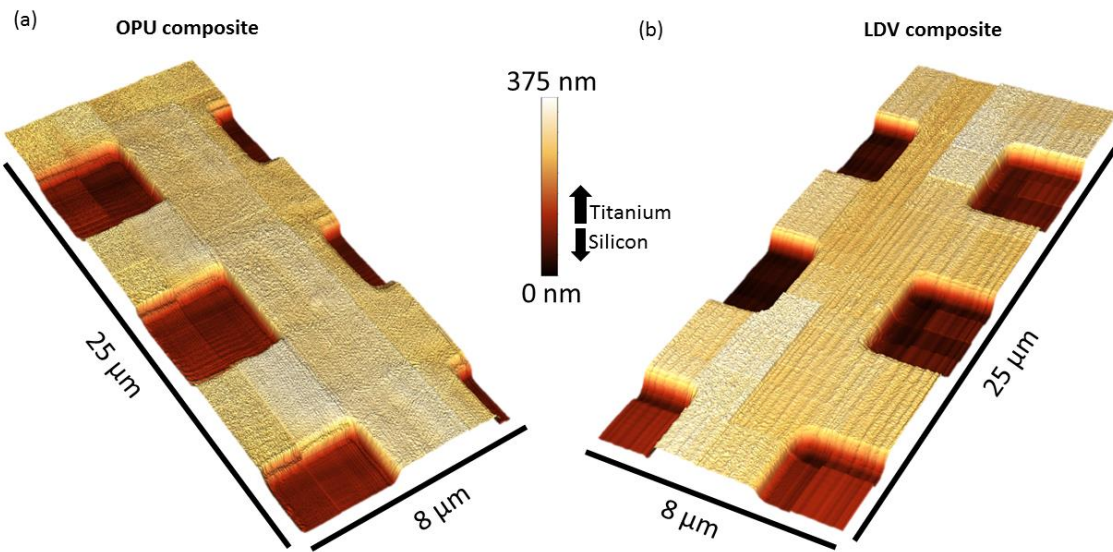


272 **Figure 10:** HS-AFM topography maps of titanium evaporated on silicon wafer as measured by two
273 HS-AFM with different detection systems. The left shows the result of an OPU based system (a) and
274 the right shows the results from a LDV based system (b) having used a median line removal.

275

276 We demonstrate the rapid scalability and stability of the OPU based instrument by extending
277 our field of view beyond that of a single frame. By translating our high-speed window to 30 different,
278 but overlapping (50 % overlap) locations, within 90 seconds, it is possible to generate a composite

279 image. Figure 11, shows this composite image made of 3.65×10^6 uncompressed pixels. It is presented
280 side-by-side with an equivalent LDV based HS-AFM composite image.



281

282 **Figure 11.** Composite images, from 30 sub frames without flattening, made by both the OPU (a) and
283 LDV (b) based HS-AFMs. The composites are 3.65 megapixels in size and taken in less than 90
284 seconds with a mean tip velocity of 10 mm/s

285 Minor artefacts of stitching lines, cantilever oscillations and LDV drift can be seen in the resultant
286 composite images as no post processing was done on the individual sub-frames used in creating the
287 composite. These artefacts could be mitigated against via a number of post processing steps but would
288 detract from the side by side comparison of unfiltered data generated by the two systems.

289 4. Discussion

290 The quality of these surface profiles demonstrates that an OPU detection system is a very suitable
291 candidate for contact mode HS-AFM, capable of producing topographical surfaces equivalent to those
292 obtained using a commercial HS-AFM. The consequence of such results gives promise of both the reduction
293 in the cost of performing HS-AFM and a vast increase in measurement throughput (pixels per second). The
294 authors have previously made use of this reported technique with Mikheykin et al. [29] in which two HS-
295 AFMs, with either LDV or OPU detection system, carried out length assays of DNA molecules. In that
296 work, the OPU-based HS-AFM was demonstrated to be capable of imaging DNA backbones of ~300 pm
297 in height. Sub-nanometre resolution will likely be critical for other potential HS-AFM use cases such as the
298 evaluation of atomic step heights in new classes of 2D materials [27].

299 Whilst the samples used for evaluation in this work focussed on 'hard' materials the OPU based
300 instrument should be as equally versatile as other reports of this imaging mode. Previous works have shown
301 the capability to image: in liquid[25], on soft materials [40] and of loosely adhered nanoscale bodies such

302 as flakes of 2D materials or strands on genetic material (RNA/DNA) [27–29]. This technique is bounded
303 by limitations common to most other forms of AFM e.g. not being able to image underneath overhanging
304 features or objects unbound to a surface. Due to mechanical compliance-based feedback rather than active
305 control, samples that require very fine control of surface load are less suitable for the OPU HS-AFM
306 instrument. Future studies would look to evaluate the compatibility of the instrument with softer biological
307 samples.

308 Key further work will look to take advantage of the low cost and mass-produced nature of the
309 OPUs. Operating a set of these compact low-cost detection heads in parallel would enable multiple surface
310 measurements to be made simultaneously, increasing the explored measurement area on a given sample per
311 second. In addition, by utilising further bandwidth of the ADS (>45 MHz) the OPU detection head may be
312 used to monitor higher modes (> 2nd) of the cantilever. Using the displacement measurements alongside the
313 angular measurements offered by the ADS in frequency domain, further channels of information such as
314 contact resonance or friction mapping can be explored [41].

315

316 **5. Conclusion**

317 In this work we have presented an OPU based HS-AFM and compared its performance with an
318 equivalent LDV based HS-AFM. Results show that the resolution of the OPU based system can measure
319 sub-nanometre, thermally excited, resonant modes of a commercially available AFM cantilever, agreeing
320 with both a theoretical model and independent LDV measurements. Subsequently, the two instruments were
321 used to perform HS-AFM over an area of 200 μm^2 , generating 3.65 megapixel images in 90 seconds. In the
322 presented HS-AFM images the OPU was shown to offer better unfiltered stability than the LDV. It is further
323 postulated that, since the mechanical upper limit of this form of HS-AFM imaging has not yet been found,
324 the imaging rate of the method can be increased to meet the maximum bandwidth of the detection OPU
325 (which can exceed 100 MHz in some cases). We highlight how this research can be built upon in the
326 formation of next generation high-speed AFMs. With the increasing demand for the characterisation of the
327 building blocks within nanotechnology, we propose a route to utilising optical pickup technology to support
328 this. The presented research has demonstrated OPUs as a scalable and sustainable toolset, due to its low
329 cost and relative simplicity, for exploring the nanoscale and extending these measurements up to
330 macroscopic lengths.

331

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334

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340

341 **Disclaimer**

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