Materials Science

April 2012 Vol.57 No.11: 1223–1234 doi: 10.1007/s11434-012-4986-5

A brief review of graphene-based material synthesis and its application in environmental pollution management

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Received November 15, 2011; accepted December 27, 2011; published online February 21, 2012

Graphene is an interesting two-dimensional carbon allotrope that has attracted considerable research interest because of its unique structure and physicochemical properties. Studies have been conducted on graphene-based nanomaterials including modified graphene, graphene/semiconductor hybrids, graphene/metal nanoparticle composites, and graphene-complex oxide composites. These nanomaterials inherit the unique properties of graphene, and the addition of functional groups or the nanoparticle composites on their surfaces improves their performance. Applications of these materials in pollutant removal and environmental remediation have been explored. From the viewpoint of environmental chemistry and materials, this paper reviews recent important advances in synthesis of graphene-related materials and their application in treatment of environmental pollution. The roles of graphene-based materials in pollutant removal and potential research are discussed.

graphene, graphene-based material, environmental remediation, pollution

Citation: Lü K, Zhao G X, Wang X K. A brief review of graphene-based material synthesis and its application in environmental pollution management. Chin Sci Bull, 2012, 57: 1223–1234, doi: 10.1007/s11434-012-4986-5

Since the discovery of fullerene and carbon nanotubes (CNTs), research has focused on another allotrope of carbon, graphene. Graphene is a two-dimensional nanomaterial that has between one and ten layers of sp^2 -hybridized carbon atoms arranged in six-membered rings. It has many unique properties, including interesting transport phenomena, and high Young's modulus (approximately 1100 GPa) [1], fracture strength (125 GPa) [1], thermal conductivity (approximately 5000 W m⁻¹ K⁻¹) [2], mobility of charge carriers (200000 cm² V⁻¹ s⁻¹) [3], specific surface area (theoretical value of 2630 m² g⁻¹) [4], and chemical stability. Its synthesis has been investigated in many different fields with potential applications in biomedicines, reinforced composites, sensors, catalysis, energy conversion, and storage devices. Importantly, it could be used in pollutant removal in environmental remediation, which has attracted increasing research in recent few years [5-10] and is the focus of this

review.

Aggregation of graphene layers determines the practical specific surface area, and modification of pristine graphene with other compounds will decrease the aggregation and increase the effective surface area. Graphene with a high specific surface area has a large enough area for pollutant removal and functionalization. Modification of the graphene surface with specific functional groups or nanoparticles could be used to increase the graphene interaction with organic and inorganic pollutants, so they can be removed efficiently from solution through catalytic adsorption or degradation. Based on this, various graphene-based materials have been synthesized; these have enhanced new properties compared to pristine graphene.

In this paper, we review recent research advances in graphene-based nanomaterial synthesis and the application of these materials to environmental remediation. Potential future research on high-performance graphene-based nanomaterials for pollutant removal is discussed.

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1 Synthesis of graphene-based materials for pollutant removal

1.1 Pristine graphene

Graphene can be synthesized by different methods, which include micromechanical cleavage [11,12], chemical vapor deposition [13-18], epitaxial growth on silicon carbide [19-22], arc discharge [23,24], unzipping of carbon nanotubes [25-27], electrochemical synthesis [28-30], total organic synthesis [31-37], chemical reduction of graphene oxides [38,39], and plasma discharge etching of graphite. For application in environmental pollution management, the graphene synthesis should be inexpensive, efficient on a large-scale, and simple. Therefore, not all these methods are practical for environmental application. To date, only a few studies have investigated the synthesis of pristine graphene for environmental remediation applications. Li et al. [40] used a facial liquid phase exfoliation of worm-like graphite to obtain either a monolayer or a few layers of graphene sheets by ultrasonication and centrifugation of a 1-methyl-2-pyrrolidinone (NMP) suspension. After removal of NMP at 200°C, the graphene was used to adsorb fluoride from aqueous solutions. Comparison with other adsorbents the prepared graphene had an excellent adsorption capacity of up to 35 mg/g at 298 K. In a similar manner, Ramesha et al. [41] obtained reduced graphene oxide (RGO) by reducing the exfoliated graphene oxide. The RGO, which had a high surface area and lacked a high negative surface charge, was a good adsorbent for anionic dyes.

1.2 Modified graphene

Pristine graphene is so hydrophobic that it is difficult to disperse in water for the pollutant removal. To improve its solubility, modified graphenes have been synthesized by adding functional groups on the surface through chemical modification, covalent, or noncovalent functionalization. Graphene oxide, which is produced by Hummers method from flake graphite, has disrupted conjugation in the graphene plane and abundant functional groups, such as epoxide, hydroxyl, carboxyl and carbonyl, on its surfaces. These oxygen-containing groups could form strong complexes with metal ions, and allow the graphene oxide to act as an adsorbent for heavy metal ion preconcentration and removal. According to Zhao's group [42], graphene oxide with a few layers had a higher adsorption capacity for Pb(II) ions (up to 842 mg/g) than reduced graphene oxide (400 mg/g) (Figure 1). This type of graphene oxide was also used to remove methylene blue from aqueous solution [43], and the adsorption capacity was 714 mg/g.

In 2010, Deng et al. [44] reported a one-step synthesis of ionic-liquid-functionalized graphene sheets directly from flake graphite. The ionic-liquid-treated graphite sheets were exfoliated into functionalized graphene nanosheets with a PF_6^- mass fraction of 30%. These nanosheets were used for removal of Pb(II) and Cd(II) ions from wastewater with adsorption capacities of 406 and 73 mg/g, respectively.

Recently, sulfonated graphene with a few layers was synthesized in several steps by Zhao et al. [45]. The prepared sulfonated graphene had a high specific surface area (529 m²/g) and high dispersion in aqueous solutions. Benzenesulfonic groups on the graphene surfaces were thought to contribute to these properties (Figure 2).

The prepared sulfonated graphene was applied as an adsorbent to remove naphthalene and 1-naphthol from aqueous solutions. The adsorption isotherms (Figure 3) of naphthalene and 1-naphthol on these sulfonated graphene nanosheets indicated the maximum adsorption capacities were 2.33 mmol/g for naphthalene and 2.41 mmol/g for 1-naphthol, which was the highest adsorption capacities observed to date.

The adsorption of naphthalene and 1-naphthol on sulfonated graphene sheets can be theoretically modeled. The morphologies (top view and side view) of naphthalene and 1-naphthol adsorbed on the hexagonal carbon network are



Figure 1 (Color online) (a) Adsorption isotherms of Pb(II) on few-layered graphene oxide (FGO) at three different temperatures. pH 6.0 ± 0.1 , [NaClO₄] = 0.01 mol/L, m/V = 0.1 g/L. (b) Adsorption isotherms of Pb(II) on FGO and on 2- or 3-layered graphene at T = 293 K. The solid symbols are for FGO, and the open symbols for 2- or 3-layered graphene. pH 6.0 ± 0.1 , C[NaClO₄] = 0.01 mol/L, m/V = 0.1 g/L. Reprinted with permission from [42], Copyright 2011, Royal Society of Chemistry.



Figure 2 (a) Synthesis of sulfonated graphene from graphite. (b) SEM image of sulfonated graphene on Si substrates. (c) AFM image of sulfonated graphene on Si/SiO₂ substrates (SiO₂ approximately 300 nm). The SEM and AFM images show that sulfonated graphene sheets with a few layers are formed. Reprinted with permission from [45], Copyright 2011, WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim.



Figure 3 (Color online) (a) Effect of the sulfonated graphene content on the adsorption of naphthalene and 1-naphthol on sulfonated graphene. *C* (naphthalene/1-naphthol)_{initial} = 0.2 mmol L⁻¹, pH 7.0 ± 0.1, I = 0.01 mol L⁻¹ NaClO₄, T = 293 K. (b) Adsorption isotherms of naphthalene and 1-naphthol on sulfonated graphene. *m/V* (for naphthalene) = 0.04 g L⁻¹, *m/V* (for 1-naphthol) = 0.08 g L⁻¹, pH 7.0 ± 0.1, I = 0.10 mol L⁻¹ NaClO₄, T = 293 K. (c) naphthalene) = 0.04 g L⁻¹, *m/V* (for 1-naphthol) = 0.08 g L⁻¹, pH 7.0 ± 0.1, I = 0.01 mol L⁻¹ NaClO₄, T = 293 K, *C* (naphthalene) initial = 0.10 – 0.39 mmol L⁻¹, *C* (1-naphthol)_{initial} = 0.17 – 0.70 mmol L⁻¹. Reprinted with permission from [45], Copyright 2011, WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim.

shown in Figure 4. The naphthalene molecule adsorbed parallel to the sulfonated graphene surface in one of two possible orientations, while 1-naphthol adsorbed perpendicular to the sulfonated graphene surface in one orientation. In the two naphthalene adsorption orientations, the naphthalene was either 3.57 Å (State I) above the sulfonated graphene surface with a release energy of 1.96 kcal/mol or 3.71 Å (State II) above the sulfonated graphene surface with a release



Figure 4 (Color online) Top view and side view of naphthalene and 1-naphthol on the hexagonal carbon network according to the calculation. Reprinted with permission from [45], Copyright 2011, WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim.

energy of 2.01 kcal/mol [45].

1.3 Graphene/semiconductor hybrids

There is great interest in the synthesis of graphene-semiconductor composites because of the diversity of available functional semiconductor particles, which include Fe₃O₄, TiO₂, ZnO, CdS. In pollutant removal, these semiconductors often modify the properties of the graphene framework. For example, magnetic Fe₃O₄ nanoparticles can be used for magnetic separation, which is useful in large-scale industrial applications and overcomes many issues associated with filtration, centrifugation, or gravitational separation of graphene. Other semiconductors, such as ZnO, TiO₂, and CdS, are common photocatalysts. Because graphene is a zeroband gap semiconductor and has excellent electronic conductivity in storage and transport of electrons, when combined with these semiconductor catalysts it should be very active in photocatalytic applications. In these graphene/ semiconductor hybrids, the nanoparticles on the graphene surface prevent aggregation of the graphene layers to some extent, which increases the surface area for removal of pollutants from aqueous solutions.

Among the composites, graphene-iron oxide hybrids have attracted the most research interest. Shen et al. [46] reported a one-step synthesis for graphene oxide-magnetic nanoparticle composites through a high temperature reaction of ferric triacetylacetonate with graphene oxide in 1-methyl-2pyrrolidone. The iron oxide nanoparticles were Fe_3O_4 with a small amount of γ -Fe₂O₃, and about 8 nm in diameter. These nanoparticles bound strongly to the graphene surface through metal carbonyl coordination. Another one-pot solvothermal synthesis of graphene-based magnetic nanocomposites was introduced by Shen et al. [47]. Graphene oxide and iron acetylacetonate were dispersed in ethylene glycol, followed by addition of hydrazine hydrate and reaction in an autoclave at 180°C. In the prepared graphene/Fe₃O₄ nanocomposites, the Fe₃O₄ nanoparticles (ϕ 60 nm) were well distributed on the graphene nanosheets. They had no obvious magnetic hysteresis loop at 300 K, which indicates they are superparamagnetic. In a different synthesis, Wang et al. [48] prepared magnetic graphene nanocomposites by in situ chemical coprecipitation of Fe²⁺ and Fe³⁺ in alkaline solution in the presence of graphene. The graphene/Fe₃O₄ composites with a large surface area of up to several square micrometers were formed from Fe₃O₄ nanoparticles (average ϕ 20 nm) and nearly flat graphene sheets. The authors applied these graphene/Fe₃O₄ composites to the removal of organic dyes from aqueous solutions, and the maximum adsorption capacity for fuchsine 89 mg/g. He's group [49] developed a complicated method to attach Fe₃O₄ nanoparticles to graphene oxide by covalent bonding. First, Fe₃O₄ nanoparticles were modified with tetraethyl orthosilicate and (3-aminopropyl) triethoxysilane, which introduced amino groups on the surface. Then the modified Fe₃O₄ nanoparticles were reacted with the carboxylic groups of graphene oxide in the presence of 1-ethyl-3-(3-dimethyaminopropyl) carbodiimide and N-hydroxysuccinnimide to form the graphene oxide-Fe₃O₄ hybrids. The adsorption capacities of these hybrids for methylene blue and neutral red cationic dyes were 190 and 140 mg/g, respectively. For the removal of arsenic, Chandra et al. [50] synthesized magnetic-graphene hybrids through chemical coprecipitation of Fe²⁺ and Fe³⁺ in the presence of graphene oxide, followed by reduction of graphene oxide using hydrazine hydrate. For adsorption of As(III) and As(V) these hybrids showed near complete arsenic removal to as low as 1 μ g/L (Figure 5). Because of their high adsorption capacity, and the fact they could be simply separated from solution by application of an external magnetic field, these hybrids could be applied to arsenic removal from large volumes of wastewater.

In addition to adsorption of pollutants from water, many pollutants can be eliminated by photocatalytic degradation. When traditional photocatalysts, such as ZnO, TiO₂, and CdS, are incorporated with graphene, the hybrid should display high catalytic activity for degradation of organic pollutants because of graphene is a zero-band gap semiconductor. Liang et al. [51] synthesized graphene/TiO₂ nanocrystal hybrids by directly growing TiO₂ nanocrystals on graphene oxide nanosheets. First TiO₂ was coated on graphene oxide sheets by hydrolysis, and then the TiO₂ particles were crystallized into anatase nanocrystals by hydrothermal treatment (Figure 6). With ethanol/water as a mixed solvent and H_2SO_4 as an additive, the hydrolysis was slow, growth of TiO₂ on the graphene oxide was selective, and growth of free TiO₂ in solution was suppressed. This method provides an easy approach to synthesize graphene/TiO₂ nanocrystal hybrids with a uniform coating and strong interactions between the TiO₂ and the underlying graphene nanosheets. The graphene/TiO₂ nanocrystal hybrids showed superior photocatalytic activity to other TiO₂ materials, with an impressive three-fold photocatalytic enhancement over P25 particles.

Using a one-step hydrothermal reaction, Zhang et al. [52] demonstrated a facile and reproducible route to obtain chemically bonded TiO_2 (P25)-graphene composites. In their synthesis, P25 and graphene oxide were mixed in a homogeneous suspension, which was reacted in an autoclave to reduce graphene oxide and deposit P25 on the carbon substrate. The composites showed high pollutant adsorption capacities, extended light absorption ranges, and facile charge transportation and separation. These attributes meant



Figure 5 (Color online) TEM analysis of Fe_3O_4 nanoparticles. (a) TEM image of M-RGO. (b) HRTEM image and selected area diffraction pattern of M-RGO. The top inset shows a magnified image of the lattice fringes with an interlayer distance of 0.212 nm corresponding to the (400) plane. (c) Unit cell structure of Fe_3O_4 -inverse spinel type where O_h and T_d correspond to octahedral ($Fe^{3+}/^{2+}$) and tetrahedral (Fe^{3+}) polyhedron, respectively. (d) EELS spectrum of Fe_3O_4 nanoparticles in M-RGO with atomic ratios of Fe (43.75%) and O (56.25%), indicating the OK shell ionization edge and the FeL₂ and FeL₃ shell ionization edges. Reprinted with permission from [50], Copyright 2010, American Chemical Society.



Figure 6 (a) SEM image; (b) low magnification; (c) high magnification TEM images of TiO_2 nanocrystals grown on GO sheets; (d) an XRD pattern of the graphene/ TiO_2 nanocrystals hybrid. The scale bar is 400 nm for the SEM image in (a) and 20 nm for the TEM image in (b). Reprinted with permission from [51], Copyright 2010, Springer Science + Business Media.

the composites could be applied to the environmental remediation.

Zhang et al. [53] investigated the synthesis of ZnO/graphene composites via a chemical deposition route and its influence on photocatalytic degradation. In the synthesis process, Zn(II) was adsorbed on the surface of graphene oxide by complete ion exchange, then NaOH was added, and the solid was dried at 150° C. The resulted powder was redispersed in a solution of NaBH₄ for further hydrothermal treatment at 120° C. The prepared composites exhibited efficient photosensitized electron injection, slow electron recombination, and enhanced photocatalytic activity under UV and visible light conditions.

CdS is a well-known II-VI semiconductor that has received extensive attention in photocatalytic research because it a band gap (2.4 eV) that corresponds well with the spectrum of sunlight. Many syntheses for CdS-graphene composites have been reported. For instance, Nethravathi et al. [54] and Wang et al. [55] bubbled H₂S gas into a solution containing Cd(NO₃)₂ and graphene oxide. Chang et al. [56] prepared the composites by *in situ* growth of CdS on pyrenebutyrate functionalized graphene. Although none of these composites were applied as photocatalyst in pollutant removal and degradation, the reported syntheses are important for CdS-graphene hybrids. By microwave-assisted synthesis, Liu et al. [57] synthesized CdS-reduced graphene oxide composites for photocatalytic reduction of Cr(VI). This one-step synthesis was carried out by mixing the Cd(II) solution, a CH_4N_2S solution, and a graphene oxide suspension (pH 9), and irradiating the mixture with a microwave at 150°C. The CdS-graphene composites were better photocatalysts than pure CdS, the performance was dependent on the proportion of graphene in the composite, and the composites containing 1.5% (mass fraction) graphene gave the highest Cr(VI) removal rate (92%).

1.4 Graphene/metal nanoparticle hybrids

Noble metal nanoparticles, such as those of Au and Pt, have attracted interest because of their excellent catalysis. Use of graphene sheets as a low-dimensional support for metal nanoparticle growth will enhance the electronic properties of the graphene because of spatial confinement and synergistic interactions between the metal and graphene. According to recent progress in synthetic technologies, metal nanocrystal growth on graphene can be realized by direct chemical reduction of the metal precursors in the presence of graphene oxide or reduced graphene oxide suspensions. Muszynski et al. [58] prepared a graphene-Au composite by reduction of $AuCl_4^-$ with NaBH₄ in an octadecylaminefunctionalized graphene suspension. While Scheuermann et al. [59] prepared Pd nanoparticles supported on graphene oxide by bubbling hydrogen through a suspension of Pd²⁺-graphene oxide in ethanol. The resulting Pd-graphene composites were very active catalysts in the Suzuki-Miyaura coupling reaction (Figure 7).

Goncalves et al. [60] demonstrated that nucleation and growth of gold nanoparticles were dependent on the number of oxygen functional groups on the graphene surface. For better control over the metal nanoparticle size and structure, Zhang et al. [61] developed a facile and green method for *in situ* growth of noble metal nanodots on graphene sheets through a sonolytic and hydrothermal reduction route using graphene oxide and metal salts as the precursors in aqueous solution. The metal nanodots (ϕ 2 nm) were uniformly distributed on the graphene surface. Because of the special catalytic properties of noble metals, most of these metal-graphene composites have been applied in energy conversion and organic transformations [62–65], rather than in the environmental remediation.

To simplify the post-synthesis treatment and increase the viability of the products for commercial application in pollutant removal, Sreeprasad et al. [66] introduced an *in situ* homogeneous reduction strategy. This used the inherent reducing properties of reduced graphene oxide to synthesize monodispersed and uncapped nanoparticles of silver, gold, platinum and palladium on the graphene surface. In their synthesis, graphene-metal composites were obtained by incubating a mixture of the metal ion precursors (HAuCl₄, AgNO₃, H₂PtCl₆, PdCl₂) and reduced graphene oxide (Figure 8). With sand as a support, graphene-Ag composites showed excellent uptake capacity for Hg(II) from aqueous solutions. More research concerning the application of graphene-metal composites in pollutant removal is expected.

1.5 Graphene-complex oxide composites

In addition to the graphene-metal oxide, graphene-metal, and graphene-sulfide composites, graphene hybrids with complex oxides, such as $CoFe_2O_4$ and $ZnFe_2O_4$, have also been studied. Because of the prominent magnetic properties of $CoFe_2O_4$, Li et al. [67] prepared $CoFe_2O_4$ -functionalized



Figure 7 TEM images of the catalysts. Nanoparticles formed simultaneously during the reduction of the graphene oxides. Palladium nanoparticles in Pd^{2+} -GO 2 were generated *in situ* during the Suzuki-Miyaura coupling reaction. The SAED in the inset shows a hexagonal pattern that can be ascribed to "regraphitized" regions. Reprinted with permission from [59], Copyright 2009, American Chemical Society.



Figure 8 TEM images of RGO-Ag (0.05 mmol L^{-1}) showing well dispersed nanoparticles over a RGO sheet. Reprinted with permission from [66], Copyright 2011, Elsevier.

graphene sheets (FGS) via a facile hydrothermal method and applied the prepared composites to adsorption of methyl orange from aqueous solutions. In the synthesis, exfoliated graphene sheets, $Co(Ac)_2$, and $FeCl_3$ were mixed in aqueous solution with control of the molar ratio and pH before hydrothermal treatment. The formation mechanism is illustrated in Figure 9. Because of the strong interaction between Co^{2+} , Fe^{3+} , the graphene surface, and OH^- in the suspension, OH^- connected the inorganic salt and graphene. The intermediate and final products were adsorbed on the graphene surface, and the CoFeO₄ nanoparticles were successfully attached to the surface of graphene nanosheets containing the oxygen functional groups. Compared with magnetic carbon nanotubes, the CoFe₂O₄-graphene composites had much higher adsorption capacities (71 mg/g at an initial concentration of 10 mg/L) with convenient magnetic separation.

Using an alternative method, Fu et al. [68] produced $CoFeO_4$ -graphene composites in a one-step solvothermal synthesis in ethanol. The combination of $CoFe_2O_4$ nanoparticles with graphene resulted in a dramatic conversion of the



Figure 9 (Color online) Schematic illustration for the formation mechanism of $CoFe_2O_4$ -functionalized graphene sheets (FGS). Reprinted with permission from [67], Copyright 2011, Springer Science+Business Media.

1 The synthesis and application of different graphene-based materials in the removal of different pollutants
Table j

Graphene-based materials	Morphology	Preparation	Properties	Reference
Monolayer or a few layers of graphene sheets	Overlapped and mesoporous sheets	Ultrasonication and centrifugation of a graphite-1-methyl-2-pyrroli- dinone (NMP) suspension	Adsorption for fluoride	[40]
Reduced graphene oxide	Not shown	Reducing the exfoliated graphene oxide by hydrazine	Adsorption for anionic dyes	[41]
Graphene oxide	Few-layered nanosheets	Hummers method	Adsorption toward Pb(II) ions	[42]
Graphene oxide	Single-layer sheets	Hummers method	Adsorption for methylene blue	[43]
<pre>(onic-liquid-functionalized graphene sheets</pre>	Graphene thin film	Electrolyzing graphite rods with potassium hexafluorophosphate solution as electrolyte	Removal of Pb(II) and Cd(II) ions from wastewater	[44]
Sulfonated graphene	Few-layered nanosheets	Sulfonation of the prereduced graphene oxide by the aryl diazonium salt of sulfonic acid, followed by the post-reduction with hydrazine	Remove naphthalene and 1-naphthol from aqueous solutions	[45]
Graphene oxide-magnetic nanoparticle	Magnetic nanoparticles on graphene oxide sheets	Using graphene oxide and Fe(acac) ₃ dissolved in 1-methyl- 2-pyrrolidone	Not shown	[46]
Graphene-based magnetic nanocomposites	Magnetic nanoparticles on graphene oxide sheets	Dispersion graphene oxide and iron acetylacetonate in ethylene glycol, followed by reduction with hydrazine hydrate in autoclave	Not shown	[47]
Graphene/Fe ₃ O4 composites	Fe ₃ O ₄ nanoparticles on graphene oxide sheets	In situ chemical coprecipitation of Fe^{2+} and Fe^{3+} in alkaline solution in the presence of graphene	Removal of organic dyes	[48]
Graphene oxide-Fe ₃ O ₄ hybrid	Fe ₃ O ₄ nanoparticles coated on graphene oxide surface	Modifying Fe ₃ O ₄ nanoparticles by tetraethyl orthosilicate and (3-ami- nopropyl) triethoxysilane, followed by the reaction with the carboxylic groups of graphene oxide with the aid of 1-ethyl-3-(3-dimethyamino- propyl) carbodiimide and <i>N</i> -hydroxysuccinnimide	Adsorption for methylene blue and neu- tral red cationic dyes	[49]
Magnetic-graphene hybrids	Fe ₃ O ₄ nanoparticles on reduced graphene oxide sheets	Chemical coprecipitation of Fe ²⁺ and Fe ³⁺ in the presence of graphene oxide, followed by the reduction of graphene oxide using hydrazine hydrate	Arsenic removal	[50]
Graphene/TiO2 nanocrystal hybrids	TiO ₂ nanocrystals coated on graphene oxide sheets	Controlling the hydrolysis of Ti(BuO), in the graphene oxide solution, followed by the hydrothermal treatment	Photocatalytic degradation of rhodamine B	[51]
ZnO/graphene composites	ZnO nanoparticles on reduced graphene oxide sheets	Adsorption of Zn(II) on the surface of graphene oxide by complete ion exchange, followed by adding equivalent NaOH and redispersion of the dried power into the solution of NaBH ₄ for the further hydrother- mal treatment	Photocatalytic degradation and filtered removal of RhB dye	[53]
CdS-reduced graphene oxide composites	CdS nanoparticles on reduced graphene oxide sheets	Mixing the Cd(II) solution, CH ₂ N ₂ S solution and graphene oxide suspension with the pH 9, and irradiating the mixture with a microwave at 150°C	Photocatalytic reduction of Cr(VI)	[57]
Graphene-Ag composites	Ag nanoparticles on reduced graphene oxide sheets	Incubating the mixture of the metal ion precursors (AgNO ₃) and reduced graphene oxide	Removal of Hg(II) from aqueous solu- tions	[64]
CoFe ₂ O ₄ -functionalized graphene sheets	CoFe ₂ O ₄ nanoparticles on exfoliated graphene sheets	Mixing exfoliated graphene sheets, Co(Ac) ₂ and FeCl ₃ in aqueous solution with controlled mole ratio and proper pH value, followed by hydrothermal treatment	Adsorption of methyl orange	[67]
CoFe ₂ O ₄ -graphene nanocomposite	CoFe ₂ O ₄ nanocrystals on graphene sheets	One-step solvothermal method using ethanol as medium with controlled amount of graphene oxide, Co^{2+} and Fe^{3+}	Catalytic degradation of methylene blue, Rhodamine B, methyl orange, active black BL-G and active red RGB	[68]
ZnFe ₂ O ₄ -graphene nanocomposites	ZnFe ₂ O ₄ nanocrystals on graphene sheets	One-step solvothermal method using ethanol as medium with controlled amount of graphene oxide, Zn^{2+} and Fe ³⁺	Photoelectrochemical degradation for organic molecules	[69]

inert CoFe₂O₄ into a highly active catalyst for the degradation of methylene blue, Rhodamine B, methyl orange, active black BL-G, and active red RGB without the aid of H₂O₂ under visible light irradiation. Because of the inherent magnetism of CoFe₂O₄, the suspension could be separated magnetically. Fu et al. [69] also synthesized magnetic ZnFe₂O₄graphene nanocomposites using the same reaction system. Compared with pure ZnFe₂O₄, these composites could photoelectrochemically degrade organic molecules and generate hydroxyl radicals (•OH) via photoelectrochemical decomposition of H₂O₂ under visible light irradiation. Among nanocomposites with different graphene contents, those containing 20% (mass fraction) graphene gave the best photocatalytic activity. No noticeable change was observed in the structure or composition after long-term visible light irradiation.

For comparison, the major morphologies, preparation methods, and applications of these graphene-based materials are summarized in Table 1.

2 The role of graphene-based materials in highly efficient pollutant removal

Graphene-based materials can be used in a number of ways for environmental remediation and pollutant removal. They can be used to reduce the pollutant concentration by adsorption, decompose pollutants to less toxic molecules (mainly applicable to organic pollutants and persistent organic pollutants), and reduce low-valency species (mainly applicable to toxic high-valency metal ions).

Removal of heavy metal ions from aqueous solution is largely dependent on the interaction between the ions and functional groups on the adsorbents. Therefore, it is understandable that graphene oxide and modified graphenes show high adsorption capacities toward metal ions such as Cu(II), Pb(II), Cd(II), and Co(II) [70,71]. According to the literature [70,71], the pH is important for the adsorption and graphene with a large surface area provides more active sites than one-dimensional carbon nanotubes. Pristine graphene has a lower adsorption capacity than modified graphene in the removal of heavy metal ions.

Graphene-based materials with low aggregation and high specific surface areas show high adsorption capacities for organic pollutants, especially benzene-containing compounds, where the π - π interaction between graphene and the adsorbate plays a dominant role [72–75]. Therefore, it is important to prevent aggregation between the layers. For convenient separation, magnetic particles are introduced in the adsorbent to form magnetic graphene composites. The added magnetic particles also play an important role in preventing aggregation of the graphene sheets. Therefore, much research has focused on graphene-Fe₃O₄ composites for high performance and convenience in pollutant removal and separation of the composites from aqueous solutions. Based on

the experimental results and the theory discussed above, pristine graphene has a much higher adsorption capacity than graphene oxide because of the π - π interaction between the graphene and the organic molecules.

Another approach to remove organic pollutants is photodegradation, in which the degradants can be reused without additional treatment [76]. Graphene-based photodegradants have many advantages over pure photodegradants. First, the unique electronic properties resulting from the sp^2 hybridized carbon atoms offer a picosecond ultrafast electron transfer process from the excited semiconductors to the graphene sheet. Second, the controllable size of the semiconductors and reduced aggregation of the graphene sheets further improve the efficiency of the photocatalysis. Third, the high transparency of the graphene sheets because of their one- or several-atoms thickness, enhances the utilization of the exciting light. Therefore, the application of graphene-based photodegradants in the decomposition of organic compounds and the reduction of the toxic high-valent metal ions is attractive.

In summary, the unique structure and special properties of graphene make it suitable for modification and complexation with other nanomaterials. The resulting modified graphene and graphene-based composites show high adsorption capacities and photocatalytic abilities.

3 Conclusion

Graphene has unique morphology, chemical structure, and electronic properties. It has been synthesized and modified through various methods, and composites have been made with other nanomaterials, such as semiconductors, noble metals, and some complex oxides. These materials have been produced to meet the increasing requirement for highperformance materials for pollutant removal. Graphene-based adsorbents for heavy metal ions and organic pollutants show high adsorption capacities, and graphene-based photocatalysts for use as photoreductants or photodegradants are highly efficient because of their large surface areas, functionalized surfaces, and active photocatalytic nanoparticles. The two-dimensional graphene nanosheet has prompted extensive research in nanomaterials synthesis and has important applications in environmental remediation. Although few graphene-based materials have been produced compared to other well-known nanomaterials, more graphenebased materials will be produced in future with further developments in nanotechnology. Although graphene cannot be synthesized on a large scale and inexpensively, there is no doubt that graphene or graphene-based materials will be easily and inexpensively produced in large quantities in the near future. The outstanding physicochemical properties of graphene and graphene-based materials will play a very important role in environmental pollution management in the future.

This work was supported by the National Basic Research Program of China (2011CB933700 and 2007CB936602) and the National Natural Science Foundation of China (20971126, 21071147, 21071107 and 91126020).

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