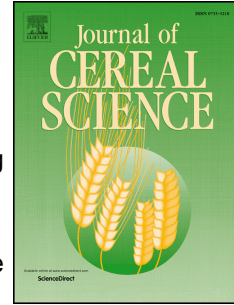


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1 **Allelic effects and variations for key bread-making quality genes in bread wheat**
2 **using high-throughput molecular markers**

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33 **Abstract**

34 We developed and validated high-throughput Kompetitive Allele-Specific PCR
35 (KASP) assays for key genes underpinning bread-making quality, including the *wbm*
36 gene on chromosome 7AL and over-expressed glutenin *Bx7^{OE}* (*Glu-B1a*) genes.
37 Additionally, we used pre-existing KASP assay for *Sec1* (1B.1R) translocation on
38 chromosome 1B. The newly developed KASP assays were compared with gel-based
39 markers for reliability and phenotypically validated in a diversity panel for
40 Mixograph, Rapid Visco Analyzer (RVA) and Mixolab traits. Genotypes carrying the
41 1B.1R translocation had significantly lower Mixolab parameters than those without
42 the translocation. Similarly, superior allelic effects of the *wbm+* and *Bx7^{OE}* alleles on
43 Mixograph and RVA properties and their extremely low frequencies in global wheat
44 collections supported the idea of using these genes for bread-making quality
45 improvement. The allelic frequencies of *wbm+* and *Bx7^{OE}* were extremely low in
46 historical Chinese and CIMMYT wheat germplasm, but were relatively higher in
47 synthetic hexaploid wheats and their breeding derivatives. In both the Vavilov and
48 Watkins global landrace collections, the frequency of *wbm+* was 6.4 and 3.5%, and
49 frequency of *Bx7^{OE}* was 3.2% and 7.0%, respectively. The high-throughput marker
50 resources and large-scale global germplasm screening provided further opportunities
51 to exploit these genes in wheat breeding to enhance bread-making quality.

52

53 **Keywords:** *Bx7^{OE}*, 1B.1R translocation, KASP markers; Mixolab, Mixograph; Rapid
54 visco analyzer

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60 **Introduction**

61 Bread-making quality is an important breeding objective due to the reliance of one-
62 third of the global population on wheat and wheat products for food and calories.
63 Genetic variation in bread-making quality of wheat depends on the viscoelastic
64 properties of dough, largely underpinned by high-molecular weight (HMW-GS) and
65 low-molecular weight (LMW-GS) glutenin subunits (Rasheed et al., 2014b). The
66 HWW-GS genes are *Glu-A1*, *Glu-B1* and *Glu-D1* loci located on the long arms of
67 group 1 chromosomes. Each gene encodes an x-type and y-type subunit, giving rise to
68 an extensive allelic series in wheat and its close relatives. Several alleles at these loci
69 confer superior bread-making quality attributes that are important breeding targets in
70 producing new cultivars. For example, the *Glu-D1d* allele (subunits Dx5+Dx10) is
71 associated with superior mixing strength and bread-making quality compared to *Glu-*
72 *D1a* (subunits Dx2+Dy12) (Rasheed et al., 2016; Zheng et al., 2009). Similarly, the
73 *Glu-B1al* allele (subunits Bx7^{OE}+By8) at *Glu-B1* is associated with enhanced dough
74 strength over the more common *Glu-B1b* allele (subunits Bx7+By8) (Butow et al.,
75 2003; Cooper et al., 2016). This superiority of the *Glu-B1al* allele (hereafter Bx7^{OE}) is
76 a consequence of over-expression of the x-type subunit due to the segmental
77 duplication of a 10.3 kb region that includes the Bx7 allele (Ragupathy et al., 2008).
78 Screening of tetraploid and hexaploid wheat cultivars revealed very low frequencies
79 of Bx7^{OE} indicating opportunities to exploit this allele in breeding (Ragupathy et al.,
80 2008).

81 The most significant measurable output from tertiary germplasm sources was the
82 fortuitous spontaneous wheat-alien chromosome translocation, 1BL.1RS, that
83 occurred in the 1930s, but greatly contributed to world wheat production in various
84 countries, but especially after its release in CIMMYT varieties from the mid-1970's,

85 initially with VEERY “S”. Varieties carrying the 1BL.1RS translocation occupied
86 more than 50% of the wheat area in China in the 1990s and are still cultivated on
87 about 25% of the current production area. The 1BL.1RS translocation was initially
88 used for winter wheat in Europe and the former USSR. China then used it in winter
89 wheats, and CIMMYT developed spring growth habit derivatives. However, the
90 1BL.1RS translocation encodes the *Sec-1* gene, in addition to several other biotic
91 stress resistance genes, that causes undesirable dough stickiness under some
92 circumstances. This gene is gradually being deselected in breeding programs.
93 Therefore, marker-assisted screening for the 1BL.1RS translocation in breeding
94 programs remains a routine exercise.

95 Knowledge on genetic control of gluten strength and elasticity beyond the prolamins
96 (glutenins and gliadins) is largely unknown and restricted to a few major QTLs.
97 Recent advances in molecular genetics provide new opportunities to identify the
98 genetic basis of bread-making quality in wheat beyond the prolamins. Recently, a
99 highly expressed bread-making gene(*wbm*) was identified in the transcriptome of
100 developing wheat seed (Furtado et al., 2015). RNA-seq analysis revealed that the S-
101 rich *wbm* gene was highly expressed consistently in all varieties with good bread-
102 making quality. Guzman et al. (2016) later identified 8 of 56 CIMMYT varieties
103 carrying the *wbm* gene and concluded that the allele has a significant effect on overall
104 gluten quality, gluten strength, gluten extensibility and bread-making quality.

105 However, the effects were smaller than those associated with the *Glu-B1* and *Glu-D1*
106 loci.

107 Kompetitive allele-specific PCR (KASP) markers offer high-throughput screening
108 with scalable flexibility, and are the preferred markers for large-scale screening of
109 germplasm. Recently, we developed and validated more than 70 KASP marker for

110 functional genes in wheat (Rasheed et al., 2016). This study is a continuation of a
111 previous effort to develop KASP markers for very important wheat quality related
112 genes. The objectives of the current study were to i) develop high-throughput KASP
113 markers for *wbm*, *Glu-B1a1* and 1B.1R in wheat, ii) assess the allelic effects of these
114 genes in a wheat diversity panel, and iii) screen large collections of wheat landraces,
115 cultivars and advanced breeding lines to identify superior allelic sources of these
116 genes.

117

118 **Experimental**

119 *Germplasm*

120 A wheat diversity panel comprising 305 varieties was used to assess the allelic effects
121 of the *wbm*, *Bx7^{OE}* and *Sec-1* genes in wheat using newly developed KASP markers.
122 This panel included 223 historical and current wheat varieties widely grown in the
123 Yellow and Huai River valleys and Yangtze region in China, and 77 cultivars from 13
124 countries including the USA, Australia, Japan, and Europe. This panel was
125 extensively phenotyped for quality traits (Rasheed et al., 2016; Jin et al., 2017). The
126 allelic frequencies of these genes were also determined in more than 1,200 landraces
127 and 2,000 modern varieties, including 439 accessions from the Watkins global
128 landrace collection (Wingen et al., 2014), 292 accessions of the Vavilov diversity
129 panel (Riaz et al., 2017), 94 accessions of the global tetraploid wheat collection (Ren
130 et al., 2013), 182 accessions from *T. turgidum* landraces belonging to ssp. turanicum
131 (n=2), cathlicum (n=43), dicoccon (n=4), durum (n=136), polonicum (n=3), turgidum
132 (n=4), 2,000 cultivars and advanced lines from different wheat breeding programs in
133 China, 284 historical CIMMYT accessions (Lopes et al., 2015), 340 European winter
134 wheat cultivars (Kollers et al., 2013), a 182 accessions from USA, 52 Australian

135 cultivars, 209 lines in a synthetic derived diversity panel (Afzal et al., 2017), and 127
136 lines in a primary synthetics diversity panel (Rasheed et al., 2014a).

137

138 *Phenotyping*

139 Field trials of the diversity panel were conducted at Anyang (Henan province) and
140 Beijing during the 2012-2013 and 2013-2014 cropping seasons. All field trials were
141 planted in randomized complete blocks with three replications. Plots consisted of four
142 1.5 m rows with 20 cm between rows. Approximately 50 seeds were sown in each
143 row.

144 Grain of the diversity panel from each site and year were used for quality analysis.
145 Kernel hardness and moisture were determined using a Single Kernel
146 Characterization System (SKCS 4100, Perten, Sweden). Samples were tempered
147 overnight to 15.5 and 16.5% moisture contents for medium (SKCS hardness index,
148 40-59) and hard (SKCS hardness index, > 60) textured types, respectively. All
149 samples were milled on a Buhler MLU 202 laboratory mill (Buhler Bros, Ltd, Uzwil,
150 Switzerland) based on AACC (2000) method 26-21A to produce flour with straight-
151 run extraction rates. A 10 g mixograph (National Mfg. Co., Lincoln, NE) was used to
152 evaluate the mixing properties of the flour samples. Midline peak time (MPT),
153 midline peak height (MPH); midline peak width (MPW), and midline time $x = 8$
154 width (MTxW) were recorded. A RVA (Newport Scientific, Australia) was employed
155 to evaluate the starch pasting properties of flour samples and PV, trough viscosity
156 (TV), BD, final viscosity (FV), setback (SB), and peak time (PTI) were scored
157 following AACC (2000) method 76-21 with minor modifications, viz., the reaction
158 solution of water was replaced by 170 mg/L AgNO₃ to eliminate the effect of α -
159 amylase activity in flour on starch pasting properties.

160 A Mixolab (Chopin Technologies, France) was used to determine dough mixing and
161 pasting properties of wheat flour simultaneously during dough mixing. About 50-g of
162 flour was put into the Mixolab bowl and an appropriate amount of water was added to
163 ensure that the torque of the dough was in the 1.1 ± 0.07 Nm range. Processing was
164 divided into five stages based on the “Chopin 12heat” protocol as follows:

165 establishing equilibrium at 30°C for 8 min, then heating to 90°C at a rate of 4°C/min
166 for 15 min, holding at 90°C for 12 min, cooling to 50°C at a rate of 4°C/min for 10
167 min, and finally holding at 50°C for 5 min. The mixing speed was kept constant at 80
168 rpm. The parameters water absorption (WA), development time (DT), stability time
169 (ST), C1 (the torque of maximum point in the first mixing stage), C2-C5 (the torque
170 of end points in the corresponding mixing stages) were recorded during the procedure.

171

172 *Development of KASP assay for the wbm gene and genotyping*

173 The cDNA sequence of *wbm* and genomic DNA sequence of *Bx7^{OE}* (NCBI accession
174 number, EU157184) were retrieved and used as queries to blast in the wheat genome
175 survey sequence database (IWGSS). The resulting contigs were aligned with query
176 sequences to identify polymorphic sites, which were then used to develop allele-
177 specific primers, which were designed to carry the standard FAM (5'
178 GAAGGTGACCAAGTTCATGCT 3') and HEX (5'
179 GAAGGTCGGAGTCAACGGATT 3') tails. The KASP marker for 1B.1R
180 translocation (1B.1R_6110) was used from our previous report (Rasheed et al. 2016).
181 The primer mixture comprised 46 µl ddH₂O, 30 µl common primer (100 µM) and 12
182 µl of each tailed primer (100 µM). Assays were tested in 384 well formats and set up
183 as ~3 µl reactions (10-20 ng/µl dry DNA, 3 µl of 1X KASP master mixture, and 0.056
184 µl of primer mixture). PCR cycling was performed using the following protocol: hot
185 start at 95°C for 15 min, followed by ten touchdown cycles (95°C for 20 s; touchdown
186 at 65°C initially and decreasing by -1°C per cycle for 25 s), followed by 30 additional
187 cycles of annealing (95°C for 10 s; 57°C for 60 s). An extension step was unnecessary
188 as the amplicons are usually less than 120 bp. Genotyping was carried out in
189 SNPLine® at Huazhi Rice Research Institute, Changsha, China.

190

191 *Statistical analysis*

192 Allelic effects were estimated using PROC MIXED in the Statistical Analysis System
193 (SAS Institute, 2000) for all quality-related traits, with genotypes and alleles
194 considered as random effect. Significant differences between allelic groups were
195 estimated using adjusted least square mean (LSM) analyses with a threshold
196 probability of $P < 0.05$ in Student's t-tests.

197

198 **Results**

199 Development of KASP assays for genes

200 Blast analysis identified polymorphic sites between alleles, which were then used to
201 design primers (Figure 1a, b, c). For the *wbm* gene, there were five SNPs between
202 *wbm+* and *wbm-* alleles, allowing design of two allele-specific primers (Figure 1a)
203 and one common primer covering a total 44 bp segment. For *Bx7^{OE}*, we first tried the
204 primer sites of two STS markers from Ragupathy et al. (2008). But these KASP
205 assays were not successful and did not give consistent results. Therefore, an allele-
206 specific and common primers were designed from polymorphic sites between *Bx7^{OE}*
207 BAC library (EU157184) and *Bx7* alleles. This allowed amplification of the *Bx7^{OE}*
208 allele (Figure 1b) on the FAM axis. The second allele-specific primer from the same
209 site failed to amplify the contrasting allele (non-*Bx7^{OE}*) possibly due to common
210 polymorphisms in varieties with contrasting alleles. Therefore, a more conserved
211 region was selected to design another pair of primers (allele-specific and reverse)
212 amplified as a housekeeping control on the HEX axis; there was amplification by all
213 varieties (Table 1). The results from KASP markers were compared to contrasting
214 gel-based markers for all three genes, and there was 100% consistency for the *wbm*

215 gene. However, consistency of the $Bx7^{OE}$ marker was about 95%, with two false
216 positive among 48 accessions.
217
218 Allelic effects of genes and variation in the diversity panel
219 Only six varieties in the diversity panel had the $Bx7^{OE}$ allele (namely, Dorico from
220 Italy, ProINTA Colibr 1, Klein Jabal 1 from Argentina, Insignia from France,
221 Jingdong 17 and Qinnong 151 from China) and six (Mantol from Italy, Aca 601 from
222 Argentina, Insignia from France, Manital from France, Kiniish 46 from Russia, and
223 Jinmai 67 from China) had the $wbm+$ allele. Only Insignia had both the $wbm+$ and
224 $Bx7^{OE}$ alleles. Since the frequencies of the two genes were very low their allelic
225 effects were compared to the varieties in diversity panel having Ax1 or Ax2* at *Glu-*
226 *A1* and 5+10 at *Glu-D1*. All starch pasting properties measured by rapid visco
227 analyzer (RVA) were significantly lower in $wbm+$ genotypes compared to $wbm-$
228 genotypes, while Mixograph properties were significantly higher in $wbm+$ genotypes
229 (Table 2). The bread-making profile of two closely related Chinese wheat cultivars
230 Mianmai 37 ($wbm-$) and Mianmai 1419 ($wbm+$) significantly differed for dough
231 extensibility and loaf volume (Figure S1). The alleged donor for $wbm+$ in Mianmai
232 1419 is likely a CIMMYT advanced line CIMY09A455
233 (KIRITATI//2*PBW65/2*SERL1B). All $Bx7^{OE}$ genotypes had significantly lower
234 RVA parameters except FV, while all Mixograph properties were significantly higher
235 compared to *non-Bx7^{OE}* genotypes. In diversity panel, 166 accessions were
236 phenotyped for Mixolab parameters, of which 64 carried the 1BL.1RS translocation.
237 All Mixolab parameters were significantly lower in 1BL.1RS genotypes except for
238 water absorption (WA), which was non-significant (Table 3).

239 **Frequencies of genes in global wheat germplasm**

240 The frequencies of *wbm+*, *Bx7^{OE}* and 1B.1R in the global wheat collections are
241 provided in Table 4 and a detailed list is provided in Table S1. Only four of the 2,000
242 Chinese accessions carried the *wbm+* gene; three (Chuanmai-38, Chuanmai-82,
243 14046) were from Sichuan and one (Winter No.21) was from Xinjiang province.
244 Similarly, screening of the CIMMYT historical wheat variety set referred to as
245 ‘WAMI’ (Wheat Association Mapping Initiative) detected only 10 accessions
246 carrying the *wbm+* gene (Table S1). No tetraploid wheat accession carried *wbm+*, and
247 only three (PI 520415 from Syria, PI 546060 from Canada, PI 352389 from Greece
248 and 127109 from Russia) carried *Bx7^{OE}* allele. Eighteen accessions in Vavilov
249 diversity panel carried *wbm+* gene, however the geographic information of 11
250 accessions are unknown. 16 out of 18 *wbm+* accessions from Vavilov’s panel had
251 spring growth habit and only two had winter growth habit (Table S1).

252

253 Discussion

254 Discovery of new genes associated with bread-making quality and MAS of favorable
255 alleles in breeding programs is critical for ongoing improvement of end-use quality of
256 wheat. The deployment of favorable alleles in improved cultivars could be accelerated
257 if sources of the alleles are known in various genetic backgrounds and efficient
258 molecular diagnostics are available for gene introgression (Rasheed et al., 2017). We
259 used KASP markers for three important genes related to bread-making quality and
260 their allelic effects on Mixograph and RVA properties were validated. For the first
261 time the effect of the 1BL.1RS translocation was also validated based on Mixolab
262 properties. Mixolab is a relatively new tool for quality analysis and can be used to
263 predict bread wheat quality and to differentiate wheat genotypes in terms of different
264 quality characteristics (Koksel et al., 2009). Jin et al. (2016) found positive

265 correlations between all Mixolab parameters and Mixograph parameters and negative
266 correlation between WA and other Mixolab parameters in a Gaocheng 8901/Zhoumai
267 16 RIL population. Our results confirmed that the presence of 1B.1R leads to
268 significantly lower protein quality related (C2) and starch gelatinization related (C3,
269 C4 and C5) parameters with no effect on water absorption. Previously, Chen et al.
270 (2013) assessed allelic effects of the *Pina-D1* and *Pinb-D1* alleles on Mixolab
271 parameters and found that *Pina-D1a/Pinb-D1b* genotypes had lower water absorption
272 and C2 values but higher C3, C4 and C5. There is limited literature on the allelic
273 effects of other quality related genes due to the recent development and adoption of
274 this equipment, and our results provide a strong basis for comparison in future studies
275 because we used a large diversity panel for comparison.

276 The extremely low frequencies of the *wbm+* and *Bx7^{OE}* alleles in improved
277 germplasm highlights the opportunity to manipulate and deploy these alleles to
278 improve bread-making quality attributes of wheat varieties grown worldwide. The
279 predicted wbm protein, which is sulphur rich, suggests the possibility of a
280 contribution to bread loaf volume by supporting the crossing linking of proteins in
281 gluten. The allelic effect of *wbm+* was in agreement with Guzman et al. (2016) and
282 Furtado et al. (2015) in showing that despite non-significant changes in protein
283 content, all other Mixograph parameters were significantly higher. The gene was
284 identified recently and its frequency was determined in only a small set of CIMMYT
285 germplasm and in Australian wheat cultivars (Furtado et al., 2015; Guzman et al.,
286 2016). A slightly higher frequency of *wbm+* in synthetic hexaploid wheat lines and
287 their advanced derivatives indicated the gene can be readily introduced using various
288 synthetic wheat sources. As this gene is located on chromosome 7A, its source in
289 synthetic wheat accessions was the durum parents. However, none of the global

290 tetraploid accessions screened in our study carried the gene, suggesting it may be
291 common only in improved durum lines. Despite the low frequency of *wbm+* in our
292 global durum panel it was present in almost all genetic backgrounds. Allele *wbm+*
293 was identified in only Chinese accessions and these came from from Xinjiang and
294 Sichuan provinces, which cultivate spring wheats. The likely source was CIMMYT
295 germplasm.

296 The allelic effect of *Bx7^{OE}* was similar to *wbm+* except RVA setback (Sb) and final
297 viscosity (FV) were higher in accessions with *Bx7^{OE}*. The results were agreement to
298 Cooper et al. (2016) who reported that NILs carrying *Bx7^{OE}* consistently showed
299 greater midline peak widths than those carrying the *Glu-B1b* allele. The frequency
300 *Bx7^{OE}* was also very low in the global germplasm collection; however, three tetraploid
301 accessions carried it. These were from Switzerland (T357; PI 352377), Syria (Syrian
302 durum 27; PI 520415) and Canada (DT367; PI 546060). We did not find this gene
303 among the 209 synthetic-derivatives, but it was detected in 19 primary synthetic
304 hexaploid wheat lines. Previously, none of 55 European wheat cultivars (Ragupathy et
305 al., 2008), tetraploid wheats, and synthetic hexaploid wheat lines carried the *Bx7^{OE}*
306 (Li et al., 2014). However, we identified the allele in nine European winter wheat
307 cultivars and 19 synthetic hexaploid wheats, probably because we screened large
308 numbers. In conclusion, high-throughput KASP markers were successfully developed
309 for three key quality-related genes, which can be used to enhance selection efficiency
310 in wheat breeding programs.

311

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315 and National Key Research and Development Program of China (2016YFE0108600).

316

317 **Conflict of interest**

318 Authors declare no conflict of interest

319

320 Figure legends

321 Figure 1. Alignment of the DNA sequences of the *wbm* gene (a) and *Glu-B1a1* (b) to
322 the IWGSC contigs for development of allele-specific and common primers.

323 Supplementary file

324 Figure S1. The bread-making profiles of two closely related Chinese wheat cultivars
325 without WBM (Mianmai 37) and with WBM (Mianmai 1419).

326 Figure S2. Scatterplots of KASP assays for Bx7OE_SNP (a) and WBM_SNP (b)

327 showing distribution of wheat genotypes in FAM and HEX clusters.

Table 1. The KASP marker sequences for *wbm*, *Bx7^{OE}* and *Sec-1* developed for high-throughput screening of these genes in wheat.

| Gene | Marker | Probe | Sequence (5' - 3') | Report |
|-------------------------|------------------------|---------|--|--------------------------------|
| <i>wbm</i> ⁺ | WBM_SNP | FAM | GAAGGTGACCAAGTTCATGCTAATAAGGGCCGCTGCTATATGC | wbm+ |
| | | HEX | GAAGGTCGGAGTCAACGGATTAATAAGGGCTGCTACTATGTAT | wbm- |
| | | Common | TTGCTAAAAGCAAATGGCCTGC | |
| <i>Sec-1</i> (1B.1R) | 1B1R_6110 | FAM | GAAGGTGACCAAGTTCATGCTGGAGCAGGTCCAGATCGCG | 1B.1R- |
| | | HEX | GAAGGTCGGAGTCAACGGATTCCGAGCAGGTCCAGATCGCA | 1B.1R+ |
| | | Common | GAAGCTCCGGTAGATGGAGGCTA | |
| <i>Glu-B1a1</i> | Bx7OE_SNP ¹ | FAM | GAAGGTGACCAAGTTCATGCTGCCTAGAGCCCATCTCAGATTTTCAGC | Bx7 ^{OE} ₊ |
| | | HEX | GAAGGTCGGAGTCAACGGATTGGTCGATGAGATCCCGTACA | Bx7 ^{OE} ₋ |
| | | Bx7OE_R | GTTCTTCTATGATCTCCAAGTGTTTC | |
| | | HK_R | CGAGCTAGGGTTTGTGCGAGC | |

¹HEX and HK_R amplify a house-keeping gene in wheat, while FAM and Bx7OE_R are allele-specific for *Glu-B1a1* (Bx7^{OE}) allele.

Table 2. Allelic effects of three quality related genes based on adjusted least square means of Mixograph and RVA properties in the wheat diversity panel

| Gene | Allele | Frequency | GPC | FPC | HARD | PV | TV | Bd | FV | Sb | MPT | MPV | MPW | MTxW |
|-----------------|--------------------------|-----------|-------|-------|-------|---------|---------|--------|---------|---------|------|-------|-------|-------|
| <i>Sec-1</i> | 1B.1R+ | 96 | 12.98 | 11.89 | 55.11 | 3219.73 | 2319.97 | 899.77 | 3906.11 | 1586.14 | 3.00 | 46.65 | 17.34 | 5.55 |
| | 1B.1R- | 209 | 12.93 | 11.73 | 49.99 | 3282.77 | 2408.97 | 873.80 | 3906.40 | 1497.43 | 3.53 | 47.64 | 19.74 | 8.35 |
| | t-test | | ns | ns | *** | *** | ** | *** | ns | *** | *** | ** | *** | *** |
| <i>wbm</i> | <i>wbm+</i> | 6 | 14.00 | 12.88 | 73.60 | 3119.45 | 2268.37 | 851.08 | 3779.54 | 1511.17 | 4.85 | 49.28 | 22.35 | 13.38 |
| | <i>wbm-</i> | 21 | 13.46 | 12.41 | 61.42 | 3314.32 | 2425.49 | 888.83 | 3947.29 | 1521.80 | 4.56 | 47.44 | 19.68 | 10.73 |
| | t-test | | ns | ns | *** | *** | *** | *** | *** | ** | *** | *** | *** | *** |
| <i>Glu-B1a1</i> | <i>Bx7^{OE+}</i> | 6 | 13.67 | 12.59 | 70.86 | 3264.57 | 2397.99 | 866.58 | 3954.52 | 1556.53 | 4.85 | 50.99 | 20.66 | 11.84 |
| | <i>Bx7^{OE-}</i> | 20 | 13.51 | 12.44 | 62.07 | 3320.80 | 2433.63 | 887.16 | 3947.41 | 1513.78 | 4.65 | 47.43 | 19.74 | 11.11 |
| | t-test | | ns | ns | *** | *** | *** | *** | *** | *** | *** | *** | *** | ** |

GPC: grain protein contents, **FPC:** flour protein contents, **HARD:** grain harness, **PV:** RVA peak viscosity, **TV:** RVA trough viscosity, **Bd:** RVA breakdown, **FV:** RVA final viscosity, **Sb:** RVA setback, **MPT:** Mixograph midline peak time, **MPV:** Mixograph midline peak value, **MPW:** Mixograph midline peak width, **MTxW:** Mixograph midline 8 min band width

Table 3. Allelic effects of 1B.1R translocation based on adjusted least square means of Mixolab properties in the wheat diversity panel

| Gene | Allele | Frequency | WA | DT | ST | C2 | C3 | C4 | C5 |
|--------------|--------|-----------|-------|------|------|------|------|------|------|
| <i>Sec-1</i> | 1B.1R+ | 64 | 61.85 | 3.70 | 5.21 | 0.42 | 1.87 | 1.71 | 3.01 |
| | 1B.1R- | 102 | 61.46 | 4.44 | 7.06 | 0.46 | 2.04 | 1.85 | 3.20 |
| | t-test | | ns | *** | *** | *** | *** | *** | *** |

WA: Mixolab water absorption, **DT:** Mixolab development time, **C2:** Mixolab protein weakening torque, **C3:** Mixolab starch gelatinization peak torque, **C4:** Mixolab starch gelatinization trough torque, **C5:** Mixolab starch gelatinization final torque

Table 4. Allele frequencies of the *wbm*⁺, *Glu-B1a1* and *Sec1* alleles in worldwide wheat collections based on newly developed KASP markers. See Table S1 for detailed list

| Collection | Total | Frequency | | |
|------------------------------|-------|-------------------------|-----------------|---------|
| | | <i>wbm</i> ⁺ | <i>Glu-B1a1</i> | 1BL.1RS |
| Chinese germplasm | 1840 | 5 | 7 | 584 |
| Chinese Mini core collection | 267 | Nil | 1 | 40 |
| CIMMYT WAMI panel | 284 | 3 | 17 | 58 |
| European winter wheats | 273 | 8 | Nil | 94 |
| Global tetraploid panel | 94 | Nil | 3 | Nil |
| Watkins global landraces | 639 | 22 | 45 | Nil |
| Vavilov wheat collection | 277 | 18 | 9 | Nil |
| Synthetic hexaploid wheats | 127 | 24 | 19 | Nil |
| Synthetic derivatives | 209 | 36 | - | 58 |
| CWANA region panel | 288 | 9 | 13 | 49 |
| USA | 150 | Nil | 1 | 3 |

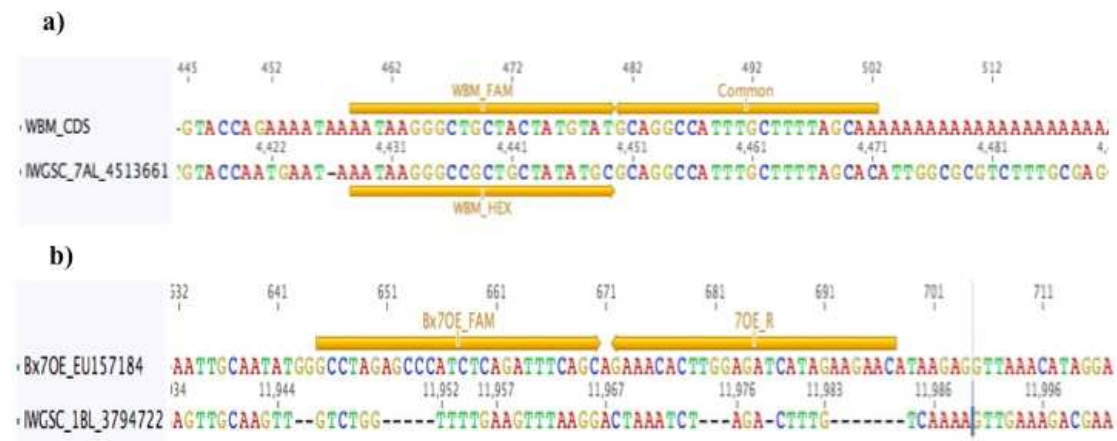


Figure 1. Alignment of the DNA sequences of the *wbm* gene (a) and *Glu-B1a1* (b) to the IWGSC contigs for development of allele-specific and common primers.

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Highlights

- High-throughput KASP markers were developed for three important quality genes, *Bx7^{OE}*, *wbm* and 1BL.1RS in bread wheat.
- Significant allelic effects were identified in a diversity panel.
- Screening global landraces and cultivar collections identified candidates with superior alleles.
- The use of KASP markers could help to fine tune bread-making quality in wheat breeding.