

Production of steviol glycosides in recombinant hosts

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Publication date: 2016

Document Version Publisher's PDF, also known as Version of record

Link back to DTU Orbit

Citation (APA): Robertsen, H. L., Møller-Hansen, I., Takos, A. M., Hallwyl, S. C. L., Ambri, F., Quiros Asensio, M., ... Hansen, E. H. (2016). IPC No. A23L27/36; C07H15/256. Production of steviol glycosides in recombinant hosts (Patent No. WO2016038095.)

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(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau

WIPOLPCT

(43) International Publication Date 17 March 2016 (17.03.2016)

- (51) International Patent Classification: A23L 1/236 (2006.01)
- (21) International Application Number:

PCT/EP20 15/070620

(22) International Filing Date: \$>September 2015 (09.09.2015)

(25) Filing Language: English

(26) Publication Language: English

- (30)
 Priority Data:
 US

 62/048,178
 9 September 2014 (09.09.2014)
 US

 62/103,547
 14 January 2015 (14.01.2015)
 US

 62/1 17,396
 17 February 2015 (17.02.2015)
 US

 62/148,585
 16 April 2015 (16.04.2015)
 US
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(10) International Publication Number WO 2016/038095 A2

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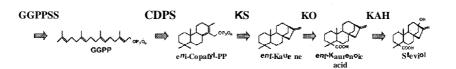
- (74) Agent: SMAGGASGALE, Gillian Helen; 55 Drury Lane, London WC2B 5SQ (GB).
- (81) Designated States (unless otherwise indicated, for every kind *f* national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind & regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

- without international search report and to be republished upon receipt of that report (Rule 48.2(g))
- with sequence listing part of description (Rule 5.2(a))

(54) Title: PRODUCTION OF STEVIOL GLYCOSIDES IN RECOMBINANT HOSTS

Figure 1



(57) Abstract: The invention relates to recombinant microorganisms and methods for producing steviol glycosides and steviol glycoside precursors.

WO 2016/038095 A2

PRODUCTION OF STEVIOL GLYCOSIDES IN RECOMBINANT HOSTS

BACKGROUND OF THE INVENTION

Field of the Invention

[0001] This disclosure relates to recombinant production of steviol glycosides and steviol glycoside precursors in recombinant hosts. In particular, this disclosure relates to production of steviol glycosides comprising steviol-13-O-glucoside (13-SMG), steviol-1,2-bioside, steviol-1,3-bioside, steviol-19-O-glucoside (19-SMG), stevioside, 1,3-stevioside, rubusoside, Rebaudioside A (RebA), Rebaudioside B (RebB), Rebaudioside C (RebC), Rebaudioside D (RebD), Rebaudioside E (RebE), Rebaudioside F (RebF), Rebaudioside M (RebM), Rebaudioside Q (RebQ), Rebaudioside I (RebI), dulcoside A, or isomers thereof in recombinant hosts.

Description of Related Art

[0001] Sweeteners are well known as ingredients used most commonly in the food, beverage, or confectionary industries. The sweetener can either be incorporated into a final food product during production or for stand-alone use, when appropriately diluted, as a tabletop sweetener or an at-home replacement for sugars in baking. Sweeteners include natural sweeteners such as sucrose, high fructose com syrup, molasses, maple syrup, and honey and artificial sweeteners such as aspartame, saccharine, and sucralose. Stevia extract is a natural sweetener that can be isolated and extracted from a perennial shrub, *Stevia rebaudiana*. Stevia is commonly grown in South America and Asia for commercial production of stevia extract. Stevia extract, purified to various degrees, is used commercially as a high intensity sweetener in foods and in blends or alone as a tabletop sweetener.

[0002] Chemical structures for several steviol glycosides are shown in Figure 1, including the diterpene steviol and various steviol glycosides. Extracts of the Stevia plant generally comprise steviol glycosides that contribute to the sweet flavor, although the amount of each steviol glycoside often varies, *inter alia,* among different production batches.

[0002] As recovery and purification of steviol glycosides from the Stevia plant have proven to be labor intensive and inefficient, there remains a need for a recombinant production system that can accumulate high yields of desired steviol glycosides, such as RebD and RebM. There

also remains a need for improved production of steviol glycosides in recombinant hosts for commercial uses.

SUMMARY OF THE INVENTION

[0003] it is against the above background that the present invention provides certain advantages and advancements over the prior art.

[0004] Although this invention disclosed herein is not limited to specific advantages or functionalities, the invention provides a recombinant host comprising one or more of:

- (a) a gene encoding an ent-kaurene oxidase (KO) polypeptide;
- (b) a gene encoding a cytochrome P450 reductase (CPR) polypeptide; and/or
- (c) a gene encoding an ent-kaurenoic acid hydroxylase (KAH) polypeptide;

wherein at least one of the genes is a recombinant gene; and

wherein the recombinant host is capable of producing a steviol glycoside precursor.

[0005] The invention also provides a recombinant host comprising:

- (a) a gene encoding a geranylgeranyl diphosphate synthase (GGPPS) polypeptide;
- (b) a gene encoding an ent-copalyl diphosphate synthase (CDPS) polypeptide;
- (c) a gene encoding an ent-kaurene synthase (KS) polypeptide
- (d) a gene encoding an ent-kaurene oxidase (KO) polypeptide;
- (e) a gene encoding a cytochrome P450 reductase (CPR) polypeptide; and
- (f) a gene encoding an ent-kaurenoic acid hydroxylase (KAH) polypeptide;wherein at least one of the genes is a recombinant gene; and

wherein the recombinant host is capable of producing stevioi.

[0006] In one aspect of the recombinant hosts disclosed herein,

(a) the KO polypeptide comprises a KO polypeptide having at least 60% identity to an amino acid sequence set forth in SEQ ID NO:72 or SEQ ID NO:75; 65% identity to an amino acid sequence set forth in SEQ ID NO:54; at least 70% identity to an amino acid sequence set forth in SED ID NO: 70, SEQ ID NO:71, or SEQ ID NO:79; at least 40% identity to an amino acid sequence set forth in SEQ ID NO:77; or at least 50% identity to an amino acid sequence set forth in SEQ ID NO:78;

- (b) the CPR polypeptide comprises a CPR polypeptide having at least 70% identity to an amino acid sequences set forth in SEQ ID NO:69, SEQ ID NO:74, SEQ ID N0.76, or SEQ ID NO:87; at least 80% identity to an amino acid sequence set forth in SEQ ID NO;73; at least 85% identity to an amino acid sequence set forth in SEQ ID NO:22; at least 65% identity to an amino acid sequence set forth in SEQ ID NO:28; or at least 50% identity to an amino acid sequence set forth in SEQ ID NO:28; or at least 50% identity to an amino acid sequence set forth in SEQ ID NO:98; and/or
- (c) the KAH polypeptide comprises a KAH polypeptide having at least 40% identity to an amino acid sequence set forth in SEQ ID NO:82; at least 50% identity to an amino acid sequence set forth in SEQ ID NO:91; or at least 60% identity to an amino acid sequence set forth in SEQ ID NO:68.
- [0007] The invention further provides a recombinant host comprising one or more of:
 - (a) a gene encoding a KO polypeptide having at least 60% identity to an amino acid sequence set forth in SEQ ID NO:75;
 - (b) a gene encoding a KAH polypeptide having at least 40% identity to an amino acid sequence set forth in SEQ ID NO:82; and/or
 - a gene encoding a CPR polypeptide having at least 50% identity to an amino acid sequence set forth in SEQ ID NO:98;

wherein at least one of the genes is a recombinant gene; and

wherein the recombinant host is capable of producing a steviol glycoside precursor.

- [0008] The invention further provides a recombinant host comprising one or more of:
 - (a) a gene encoding a KO polypeptide having at least 70% identity to an amino acid sequence set forth in SEQ ID NO:70;
 - (b) a gene encoding a KAH polypeptide having at least 40% identity to an amino acid sequence set forth in SEQ ID NO:82; and/or
 - (c) a gene encoding a CPR polypeptide having at least 50% identity to an amino acid sequence set forth in SEQ ID NO:98;

wherein at least one of the genes is a recombinant gene; and

wherein the recombinant host is capable of producing a steviol glycoside precursor.

[0009] In one aspect of the recombinant hosts disclosed herein, the host further comprises a gene encoding a KO polypeptide having at least 65% identity to an amino acid sequence set forth in SEQ ID NO:54.

[001 0] In another aspect of the recombinant hosts disclosed herein, the recombinant host further comprises a gene encoding a KAH polypeptide having at least 60% identity to an amino acid sequence set forth in SEQ ID NO:68.

[0011] In another aspect of the recombinant hosts disclosed herein, the recombinant host further comprises a gene encoding a KO polypeptide having at least 70% identity to an amino acid sequence set forth in SEQ ID NO:79,

[0012] In one aspect of the recombinant hosts disclosed herein, the host further comprises one or more of:

- (a) a gene encoding a geranylgeranyl diphosphate synthase (GGPPS) polypeptide;
- (b) a gene encoding an ent-copalyl diphosphate synthase (CDPS) polypeptide; and/or
- (c) a gene encoding an ent-kaurene synthase (KS) polypeptide;

wherein at least one of the genes is a recombinant gene; and

wherein the recombinant host is capable of producing a steviol glycoside precursor.

[0013] In some aspects of the recombinant hosts disclosed herein,

- the GGPPS polypeptide comprises a polypeptide having at least 70% identity to an amino acid sequence set forth in SEQ ID NO:49;
- (b) the CDPS polypeptide comprises a polypeptide having at least 70% identity to an amino acid sequence set forth in SEQ ID NO:37; and/or
- (c) the KS polypeptide comprises a polypeptide having at least 40% identity to an amino acid sequence set forth in SEQ ID NO:6.

[0014] In one aspect of the recombinant hosts disclosed herein, the recombinant host further comprises a gene encoding an endoplasmic reticulum membrane polypeptide.

[0015] In another aspect of the recombinant hosts disclosed herein, the endoplasmic reticulum membrane polypeptide comprises an Inheritance of cortical ER protein 2 (ICE2)

polypeptide having at least 50% identity to the amino acid sequence set forth in SEQ ID NO:1 14.

[0016] In one aspect of the recombinant host disclosed herein, the KO polypeptide is a fusion construct.

[0017] In another aspect, the fusion construct comprises a polypeptide having at least 60% identity to an amino acid sequence set forth in SEQ ID NO:118 or SEQ ID NO:120.

[0018] In another aspect, the fusion construct has at least 50% identity to an amino acid sequence set forth in SEQ ID NO:100, SEQ ID NO:102, SEQ ID NO:104, SEQ ID NO:106, SEQ ID NO:108, SEQ ID NO:1 10, or SEQ ID NO:1 12.

[0019] in one aspect of the recombinant hosts disclosed herein, the host further comprises one or more of:

- (a) a gene encoding a UGT85C polypeptide;
- (b) a gene encoding a UGT76G polypeptide;
- (c) a gene encoding a UGT74G1 polypeptide;
- (d) a gene encoding a UGT91 D2 functional homolog polypeptide; and/or
- (e) a gene encoding an EUGT11 polypeptide;

wherein at least one of the genes is a recombinant gene; and

wherein the host is capable of producing a stevio! glycoside.

[0020] In some aspects of the recombinant hosts disclosed herein,

- the UGT85C2 polypeptide comprises a polypeptide having at least 55% identity to an amino acid sequence set forth in SEQ ID NO:30;
- (b) the UGT76G1 polypeptide comprises a polypeptide having at least 50% identity to an amino acid sequence set forth in SEQ ID NO:83;
- the UGT74G1 polypeptide comprises a polypeptide having at least 55% identity to an amino acid sequence set forth in SEQ ID NO:29;
- (d) the UGT91D2 functional homolog polypeptide comprises a UGT91D2 polypeptide having 90% or greater identity to the amino acid sequence set forth in SEQ ID NO:84 or a UGT91D2e-b polypeptide having 90% or greater identity to the amino acid sequence set forth in SEQ ID NO:88; and/or

(e) the EUGT1 1 polypeptide comprises a polypeptide having at least 65% identity to an amino acid sequence set forth in SEQ ID NO:86.

[0021] In some aspects, the recombinant hosts disclosed herein comprise a plant cell, a mammalian cell, an insect cell, a fungal cell, or a bacterial cell.

[0022] In one aspect, the bacterial cell comprises *Escherichia* bacteria cells, for example, *Escherichia coli* cells; *Lactobacillus* bacteria cells; *Lactococcus* bacteria cells; *Cornebacterium* bacteria cells; *Acetobacter* bacteria cells; *Acinetobacter* bacteria cells; or *Pseudomonas* bacterial cells.

[0023] In one aspect, the fungal cell comprises a yeast cell.

[0024] In one aspect, the yeast cell is a cell from Saccharomyces cerevisiae, Schizosaccharomyces pombe, Yarrowia lipolytica, Candida glabrata, Ashbya gossypii, Cyberlindnera jadinii, Pichia pastoris, Kluyveromyces lactis, Hansenula polymorpha, Candida boidinii, Arxula adeninivorans, Xanthophyllomyces dendrorhous, or Candida albicans species.

[0025] In one aspect, the yeast ceil is a Saccharomycete.

[0026] In one aspect, the yeast cell is a cell from the Saccharomyces cerevisiae species.

[0027] The invention further provides a method of producing a steviol glycoside or a steviol glycoside precursor, comprising:

- (a) growing a recombinant host disclosed herein in a culture medium, under conditions in which any of the genes disclosed herein are expressed;
- wherein the steviol glycoside or the steviol glycoside precursor is synthesized by said host; and/or
- (b) optionally quantifying the steviol glycoside or the steviol glycoside precursor; and/or
- (c) optionally isolating the steviol glycoside or the steviol glycoside precursor.

[0028] In some aspects, the steviol glycoside comprises steviol-13-O-glucoside (13-SMG), steviol-1,2-bioside, steviol-1,3-bioside, steviol-19-Oglucoside (19-SMG), stevioside, 1,3-stevioside, rubusoside, Rebaudioside A (RebA), Rebaudioside B (RebB), Rebaudioside C (RebC), Rebaudioside D (RebD), Rebaudioside E (RebE), Rebaudioside F (RebF), Rebaudioside M (RebM), Rebaudioside Q (RebQ), Rebaudioside I (Rebi), dulcoside A, di-

glycosylated steviol, tri-glycosylated steviol, tetra-glycosylated steviol, penta-glycosylated steviol, hexa-glycosylated steviol, or isomers thereof.

[0029] In some aspects, the steviol glycoside or steviol glycoside precursor produced by the recombinant hosts or methods disclosed herein accumulates to a detectable concentration when cultured under said conditions.

[0030] In some aspects, the steviol glycoside or steviol glycoside precursor produced by the recombinant hosts or methods disclosed herein has an undetectable concentration of stevia plant-derived contaminants.

[0031] In some aspects, the steviol glycoside or steviol glycoside precursor produced by the recombinant hosts or methods disclosed herein has a steviol glycoside composition enriched for RebD or RebM relative to the steviol glycoside composition of a wild-type Stevia plant.

[0032] These and other features and advantages of the present invention will be more fully understood from the following detailed description taken together with the accompanying claims. It is noted that the scope of the claims is defined by the recitations therein and not by the specific discussion of features and advantages set forth in the present description.

BRIEF DESCRIPTION OF THE DRAWINGS

[0033] The following detailed description of the embodiments of the present invention can be best understood when read in conjunction with the following drawings, where like structure is indicated with like reference numerals and in which:

[0034] Figure 1 shows a schematic of the engineered biosynthetic pathway for producing steviol in yeast from geranylgeranyl diphosphate using geranylgeranyl diphosphate synthase (GGPPS), ent-copalyl diphosphate synthase (CDPS), ent-kaurene synthase (KS), ent-kaurene oxidase (KO), and ent-kaurenoic acid hydroxylase (KAH) polypeptides.

[0035] Figure 2 shows representative steviol glycoside glycosylation reactions catalyzed by suitable uridine S'-diphospho (UDP) glycosyl transferases (UGT) enzymes and chemical structures for several steviol glycoside compounds.

[0036] Figure 3 shows Rebaudioside B (RebB) production in a steviol glycoside-producing *S. cerevisiae* strain individually expressing *S. rebaudiana* K01 (SrKOI) encoded by the nucleotide sequence set forth in SEQ ID NO:59, the KO encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:55, or the KO encoded by the nucleotide sequence

set forth in SEQ ID NO:56. RebB production was measured by liquid chromatography-mass spectrometry (LC-MS) analysis as μ M/OD₆₀₀ of individual cultures. See Example 3.

[0037] Figure 4 shows production of ent-kaurenoic acid in steviol glycoside-producing S. *cerevisiae* strains individually expressing SrKOI encoded by the nucleotide sequence set forth in SEQ ID NO:59, the KO encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:55, or the KO encoded by the nucleotide sequence set forth in SEQ ID NO:55, or the KO encoded by the nucleotide sequence set forth in SEQ ID NO:55, or the KO encoded by the nucleotide sequence set forth in SEQ ID NO:56, as measured by LC-MS analysis of culture samples. Ent-kaurenoic acid levels were calculated as the Area under Curve (AUC) of LC-MS peaks corresponding to ent-kaurenoic acid. *See* Example 3.

[0038] Figure 5 shows production of total (extracellular plus intracellular) steviol glycosides in a steviol glycoside-producing S. *cerevisiae* strain overexpressing S. *rebaudiana* KAHel (SrKAHel; encoded by the nucleotide sequence set forth in SEQ ID NO; 18) or in a steviol glycoside-producing S. *cerevisiae* stain co-expressing SrKAHel (encoded by the nucleotide sequence set forth in SEQ ID NO: 18) and a KO encoded by the nucleotide sequences set forth in any one of SEQ ID NOs: 55-60, compared to a control strain that does not overexpress SrKAHel or express a KO encoded by the nucleotide sequence set forth in any one of SEQ ID NOs: 55-60. Production of total steviol glycosides was quantified by comparision to a standard curve. Values plotted on the y-axis in μ M are an average of three biological replicates. *See* Example 4.

[0039] Figure 6 shows production of Rebaudioside A (RebA), Rebaudioside D (RebD), and Rebaudioside M (RebM) in a steviol glycoside-producing *S. cerevisiae* strain overexpressing SrKAHeI (encoded by the nucleotide sequence set forth in SEQ ID NO:18) and further expressing either the KO encoded by the nucleotide sequence set forth in SEQ ID NO:56 or the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65. Production of RebA + RebD + RebM was measured in μ M. See Example 4.

[0040] Figure 7 shows production of glycosylated ent-kaurenoic acid in a steviol glycosideproducing S. *cerevisiae* strain overexpressing SrKAHel (encoded by the nucleotide sequence set forth in SEQ ID NO:18) or in a steviol glycoside-producing strain coexpressing SrKAHel (encoded by the nucleotide sequence set forth in SEQ ID NO:18) and a KO encoded by the nucleotide sequences set forth in any one of SEQ ID NOs: 55-60). Values were calculated as the AUC of LC-MS peaks corresponding to glycosylated ent-kaurenoic acid and as an average of three biological replicates. See Example 4.

[0041] Figure 8 shows production of glycosylated ent-kaurenol in a steviol glycosideproducing *S. cerevisiae* strain overexpressing SrKAHeI (encoded by the nucleotide sequence set forth in SEQ ID NO:18) or in a steviol glycoside-producing *S. cerevisiae* strain co-expressing SrKAHeI (encoded by the nucleotide sequence set forth in SEQ ID NO:18) and a KO encoded by the nucleotide sequence set forth in SEQ ID NO: 55-60). Values plotted on the y-axis were calculated as the AUC of LC-MS peaks corresponding to glycosylated ent-kaurenol. See Example 4.

[0042] Figure 9 shows Rebaudioside IVF (RebM) production in a steviol glycoside-producing S. *cerevisiae* strain expressing CPR1 (encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:61) or CPR7 (encoded by the nucleotide sequence set forth in SEQ ID NO:23). Values plotted on the y-axis were measured in μ M. See Example 5.

[0043] Figure 10 shows Rebaudioside M (RebM) production in a steviol glycoside-producing S. *cerevisiae* strain overexpressing SrKAHeI (encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:18) and further expressing CPR4497 encoded by the nucleotide sequence set forth in SEQ ID NO;62. Values plotted on the y-axis indicate μ M concentration of RebM. See Example 5.

[0044] Figure 11A shows an LC-MS chromatogram of a steviol-1 3-O-glucoside (13-SMG) standard. Figure 11B shows production of 13-SMG by a steviol glycoside-producing S. *cerevisiae* strain expressing the KAH encoded by the nucleotide sequence set forth in SEQ ID NO:80 (amino acid sequence set forth in SEQ ID NO:82). See Example 7.

[0045] Figure 12 shows steviol-13-O-glucoside (13-SMG) and Rebaudioside B (RebB) production in a steviol glycoside-producing *S. cerevisiae* strain co-expressing a KO and a CPR. The KO was selected from SrKOI (encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:59), the KO encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:63, or the KO encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:64. The cytochrome P450 reductase (CPR) polypeptide was selected from the CPR encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:64. The cytochrome P450 reductase (CPR) polypeptide was selected from the CPR encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:67. Values displayed on the y-axis are μ M concentrations of the indicated steviol glycosides. See Example 6.

[0046] Figure 13 shows production of steviol-1 3-O-glucoside (13-SMG) and rubusoside in a steviol glycoside-producing S. *cerevisiae* strain expressing SrKAHeI (encoded by the

nucleotide sequence set forth in SEQ ID NO:18), the KAH encoded by the nucleotide sequence set forth in SEQ ID NO:80, or the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:81. Values displayed in the y-axis are μ M concentrations of 13-SMG and rubusoside, averaged over eight biological replicates and normalized to OD₆₀₀ measured using a plate reader. Error bars are ± the respective standard deviation. See Example 7.

[0047] Figure 14 shows cytochrome P450 reductase (CPR) polypeptide activity on cytochrome c upon incubation with microsomal protein prepared from *S. cerevisiae* strains expressing SrKAHeI (encoded by the nucleotide sequence set forth in SEQ ID NO:18) alone or in combination with CPR1 (encoded by the nucleotide sequence set forth in SEQ ID NO:61) or CPR12 (encoded by the nucleotide sequence set forth in SEQ ID NO:61). Results are shown in U/mg as an average of two biological replicates. *See* Example 9.

Figure 15A shows steviol accumulation upon 30 min incubation of ent-kaurenoic acid [0048] with microsomal protein prepared from S. cerevisiae strains expressing SrKAHel (encoded by the nucleotide sequence set forth in SEQ ID NO:18) alone or in combination with CPR1 (encoded by the nucleotide sequence set forth in SEQ ID NO:61) or CPR12 (encoded by the nucleotide sequence set forth in SEQ ID NO:97). Results are shown in AUC as an average of three biological replicates. Control reactions comprised the microsomal protein described above, but these were not incubated for 30 min prior to measurement of steviol accumulation. Figure 15B shows levels of ent-kaurenoic acid following 30 min incubation of ent-kaurenoic acid with microsomal protein prepared from S. cerevisiae strains expressing SrKAHel (encoded by the nucleotide sequence set forth in SEQ ID NO:18) alone or in combination with CPR1 (encoded by the nucleotide sequence set forth in SEQ ID NO:61) or CPR12 (encoded by the nucleotide sequence set forth in SEQ ID NO:97). Results are shown in μ M as an average of three biological replicates. Control reactions comprised the microsomal protein described above but were not incubated for 30 min prior to measurement of ent-kaurenoic acid levels. See Example 9.

[0049] Figure 16 shows steviol-13-O-glucoside (13-SMG), 1,2-bioside, Rebaudioside B (RebB), ent-kaurenoic acid, and ent-kaurene levels accumulated by a steviol glycosideproducing S. *cerevisiae* strain expressing SrKOi (SEQ ID NO:59, SEQ ID NO:79), a KO encoded by the nucleotide sequence set forth in SEQ ID NO:65, or a fusion construct between either SrKOi or the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65, or a fusion construct between NADPH-dependent P450 oxidoreductase domain of CYP102A1 (referred to herein as the "BMR domain"). Figure 16A shows levels of 13-SMG, 1,2-bioside, and RebB measured by LC-MS for

a steviol glycoside-producing S. cerevisiae strain expressing SrKOI (SEQ ID NO:59, SEQ ID NO:79), a fusion construct of SrKOI and BMR (SEQ ID NO:99, SEQ ID NO:100), a fusion construct of SrKOI and BMR W1046A (SEQ ID NO:101, SEQ ID NO:102), a fusion construct of truncated SrKOI and BMR (SEQ ID NO:103, SEQ ID NO:104), a fusion construct of truncated SrKOI and BMR W1046A (SEQ ID NO1 05, SEQ ID NO:106), or a control plasmid. Figure 16B shows levels of ent-kaurenoic acid and ent-kaurene measured by LC-UV for a steviol glycosideproducing S. cerevisiae strain expressing SrKOI (SEQ ID NO:59, SEQ ID NO:79), a fusion construct of SrKOI and BMR (SEQ ID NO:99, SEQ ID NO:100), a fusion construct of SrKOI and BMR W 1046A (SEQ ID NO:101, SEQ ID NO:102), a fusion construct of truncated SrKOI and BMR (SEQ ID NO:103, SEQ ID NO:104), a fusion construct of truncated SrKOI and BMR W1046A (SEQ ID NO:105, SEQ ID NO:106), or a control plasmid. Figure 16C shows levels of 13-SMG, 1,2-bioside, and RebB measured by LC-MS for a steviol glycoside-producing S. cerevisiae strain expressing the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65, a fusion construct of the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 and BMR (SEQ ID NO:107, SEQ ID NO:108), a fusion construct of the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 and BMR W1046A (SEQ ID NO:109, SEQ ID NO:1 10), a fusion construct of a truncated KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 and BMR W1046A (SEQ ID NO:1 11, SEQ ID NO:1 12), or a plasmid control. Figure 16D shows levels of ent-kaurenoic acid or ent-kaurene accumulated by a steviol glycoside-producing S. cerevisiae strain expressing the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65, a fusion construct of the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 and BMR (SEQ ID NO:107, SEQ ID NO:108), a fusion construct of the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 and BMR W1046A (SEQ ID NO:109, SEQ ID NO:110), a fusion construct of a truncated KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 and BMR W1046A (SEQ ID NO:1 11, SEQ ID NO:1 12), or a plasmid control. See Example 10.

DETAILED DESCRIPTION OF THE INVENTION

[0050] Before describing the present invention in detail, a number of terms will be defined. As used herein, the singular forms "a," "an," and "the" include plural referents unless the context clearly dictates otherwise. For example, reference to a "nucleic acid" means one or more nucleic acids.

[0051] It is noted that terms like "preferably," "commonly," and "typically" are not utilized herein to limit the scope of the claimed invention or to imply that certain features are critical, essential, or even important to the structure or function of the claimed invention. Rather, these terms are merely intended to highlight alternative or additional features that can or cannot be utilized in a particular embodiment of the present invention.

[0052] For the purposes of describing and defining the present invention it is noted that the term "substantially" is utilized herein to represent the inherent degree of uncertainty that can be attributed to any quantitative comparison, value, measurement, or other representation. The term "substantially" is also utilized herein to represent the degree by which a quantitative representation can vary from a stated reference without resulting in a change in the basic function of the subject matter at issue.

[0053] Methods well known to those skilled in the art can be used to construct genetic expression constructs and recombinant cells according to this invention. These methods include *in vitro* recombinant DNA techniques, synthetic techniques, *in vivo* recombination techniques, and polymerase chain reaction (PGR) techniques. *See,* for example, techniques as described in Green & Sambrook, 2012, MOLECULAR CLONING: A LABORATORY MANUAL, Fourth Edition, Cold Spring Harbor Laboratory, New York; Ausubei *et ai.*, 1989, CURRENT PROTOCOLS IN MOLECULAR BIOLOGY, Greene Publishing Associates and Wiley Interscience, New York, and PGR Protocols: A Guide to Methods and Applications (Innis *et a/.*, 1990, Academic Press, San Diego, CA).

[0054] As used herein, the terms "polynucleotide", "nucleotide", "oligonucleotide", and "nucleic acid" can be used interchangeably to refer to nucleic acid comprising DNA, RNA, derivatives thereof, or combinations thereof.

[0055] As used herein, the terms "microorganism," "microorganism host," "microorganism host cell," "recombinant host," and "recombinant host cell" can be used interchangeably. As used herein, the term "recombinant host" is intended to refer to a host, the genome of which has been augmented by at ieast one DNA sequence. Such DNA sequences include but are not limited to genes that are not naturally present, DNA sequences that are not normally transcribed into RNA or translated into a protein ("expressed"), and other genes or DNA sequences which one desires to introduce into a host. It will be appreciated that typically the genome of a recombinant host described herein is augmented through stable introduction of one or more recombinant genes. Generally, introduced DNA is not originally resident in the host that is the recipient of the DNA, but it is within the scope of this disclosure to isolate a DNA segment from

a given host, and to subsequently introduce one or more additional copies of that DNA into the same host, e.g., to enhance production of the product of a gene or alter the expression pattern of a gene. in some instances, the introduced DNA will modify or even replace an endogenous gene or DNA sequence by, *e.g.*, homologous recombination or site-directed mutagenesis. Suitable recombinant hosts include microorganisms.

[0056] As used herein, the term "recombinant gene" refers to a gene or DNA sequence that is introduced into a recipient host, regardless of whether the same or a similar gene or DNA sequence may already be present in such a host. "Introduced," or "augmented" in this context, is known in the art to mean introduced or augmented by the hand of man. Thus, a recombinant gene can be a DNA sequence from another species or can be a DNA sequence that originated from or is present in the same species but has been incorporated into a host by recombinant methods to form a recombinant host. It will be appreciated that a recombinant gene that is introduced into a host can be identical to a DNA sequence that is normally present in the host being transformed, and is introduced to provide one or more additional copies of the DNA to thereby permit overexpression or modified expression of the gene product of that DNA. In some aspects, said recombinant genes are encoded by cDNA. in other embodiments, recombinant genes are synthetic and/or codon-optimized for expression in *S. cerevisiae*.

[0057] As used herein, the term "engineered biosynthetic pathway" refers to a biosynthetic pathway that occurs in a recombinant host, as described herein. In some aspects, one or more steps of the biosynthetic pathway do not naturally occur in an unmodified host. In some embodiments, a heterologous version of a gene is introduced into a host that comprises an endogenous version of the gene.

[0058] As used herein, the term "endogenous" gene refers to a gene that originates from and is produced or synthesized within a particular organism, tissue, or cell. In some embodiments, the endogenous gene is a yeast gene. In some embodiments, the gene is endogenous to *S. cerevisiae*, including, but not limited to *S. cerevisiae* strain S288C. In some embodiments, an endogenous yeast gene is overexpressed. As used herein, the term "overexpress" is used to refer to the expression of a gene in an organism at levels higher than the level of gene expression in a wild type organism. *See, e.g.,* Prelich, 2012, *Genetics* 190:841-54. In some embodiments, an endogenous yeast gene is deleted. *See, e.g.,* Giaever & Nislow, 2014, *Genetics* 197(2):451-65. As used herein, the terms "deletion," "deleted," "knockout," and "knocked out" can be used interchangabley to refer to an endogenous gene that

has been manipulated to no longer be expressed in an organism, including, but not limited to, *S. cerevisiae.*

[0059] As used herein, the terms "heterologous sequence" and "heterologous coding sequence" are used to describe a sequence derived from a species other than the recombinant host, in some embodiments, the recombinant host is an S. *cerevisiae* cell, and a heterologous sequence is derived from an organism other than *S. cerevisiae*. A heterologous coding sequence, for example, can be from a prokaryotic microorganism, a eukaryotic microorganism, a plant, an animal, an insect, or a fungus different than the recombinant host expressing the heterologous sequence. In some embodiments, a coding sequence is a sequence that is native to the host.

[0060] A "selectable marker" can be one of any number of genes that complement host cell auxotrophy, provide antibiotic resistance, or result in a color change. Linearized DNA fragments of the gene replacement vector then are introduced into the cells using methods well known in the art (*see* below). Integration of the linear fragments into the genome and the disruption of the gene can be determined based on the selection marker and can be verified by, for example, PGR or Southern blot analysis. Subsequent to its use in selection, a selectable marker can be removed from the genome of the host cell by, *e.g.*, Cre-LoxP systems (*see, e.g.*, Gossen *et a*/., 2002, *Ann. Rev. Genetics* 36:153-173 and U.S. 2006/0014264). Alternatively, a gene replacement vector can be constructed in such a way as to include a portion of the gene to be disrupted, where the portion is devoid of any endogenous gene promoter sequence and encodes none, or an inactive fragment of, the coding sequence of the gene.

[0061] As used herein, the terms "variant" and "mutant" are used to describe a protein sequence that has been modified at one or more amino acids, compared to the wild-type sequence of a particular protein.

[0062] As used herein, the term "inactive fragment" is a fragment of the gene that encodes a protein having, *e.g.*, less than about 10% (e.g., less than about 9%, less than about 8%, less than about 7%, less than about 6%, less than about 5%, less than about 4%, less than about 3%, less than about 2%, less than about 1%, or 0%) of the activity of the protein produced from the full-length coding sequence of the gene. Such a portion of a gene is inserted in a vector in such a way that no known promoter sequence is operably linked to the gene sequence, but that a stop codon and a transcription termination sequence are operably linked to the portion of the gene sequence. This vector can be subsequently linearized in the portion of the gene sequence

and transformed into a cell. By way of single homologous recombination, this linearized vector is then integrated in the endogenous counterpart of the gene with inactivation thereof.

[0063] As used herein, the term "stevio! glycoside" refers to Rebaudioside A (RebA) (CAS # 58543-16-1), Rebaudioside B (RebB) (CAS # 58543-17-2), Rebaudioside C (RebC) (CAS # 63550-99-2), Rebaudioside D (RebD) (CAS # 63279-13-0), Rebaudioside E (RebE) (CAS # 63279-14-1), Rebaudioside F (RebF) (CAS # 438045-89-7), Rebaudioside M (RebM) (CAS # 1220616-44-3), Rubusoside (CAS # 63849-39-4), Dulcoside A (CAS # 64432-06-0), Rebaudioside I (RebI) (MassBank Record: FU000332), Rebaudioside Q (RebQ), 1,2-Stevioside (CAS # 57817-89-7), 1,3-Stevioside (RebG), 1,2-bioside (MassBank Record: FU000299), 1,3-bioside, Stevioi-13-O-glucoside (13-SMG), Steviol-19-O-glucoside (19-SMG), a tri-glucosylated steviol glycoside, a tetra-glycosylated steviol glycoside, a penta-glucosylated steviol glycoside, a hexa-glucosylated steviol glycoside, a hepta-glucosylated steviol glycoside, and isomers thereof. See Figure 2; see also, Steviol Glycosides Chemical and Technical Assessment 69th JECFA, 2007, prepared by Harriet Wallin, Food Agric. Org.

[0064] As used herein, the terms "steviol glycoside precursor" and "steviol glycoside precursor compound" are used to refer to intermediate compounds in the steviol glycoside biosynthetic pathway. Steviol glycoside precursors include, but are not limited to, geranylgeranyl diphosphate (GGPP), ent-copalyl-diphosphate, ent-kaurene, ent-kaurenol, ent-kaurenai, ent-kaurenoic acid, and steviol. *See* Figure 1. In some embodiments, steviol glycoside precursors are themselves steviol glycoside precursors of RebM. *See* Figure 2. Steviol glycosides and/or steviol glycoside precursors can be produced *in vivo (i.e.,* in a recombinant host), *in vitro (i.e.,* enzymatically), or by whole cell byconversion. As used herein, the terms "produce" and "accumulate" can be used interchangeably to describe synthesis of steviol glycosides and steviol glycoside precursors *in vivo, in vitro,* or by whole cell bioconversion.

[0065] As used herein, the term "di-glycosylated steviol" can be used to refer to a steviol molecule comprising two sugar moieties, such as glucose or N-acetylglucosamine (GicNAc). Non-limiting examples of di-glycosylated steviol molecules include steviol-1,3-bioside, steviol-1,2-bioside, rubusoside, a steviol molecule comprising two glucose moieties, a steviol molecule comprising one glucose moiety and one GicNAc moiety, and isomers thereof.

[0066] As used herein, the term "tri-glycosylated steviol" can be used to refer to a steviol molecule comprising three sugar moieties, such as glucose or GicNAc. Non-limiting examples

of tri-glycosylated steviol molecules include RebB, RebG, stevioside, a steviol molecule comprising two glucose moieties and one GlcNAc moiety, and isomers thereof.

[0067] As used herein, the term "tetra-glycosylated steviol" can be used to refer to a steviol molecule comprising four sugar moleties, such as glucose or GlcNAc. Non-limiting examples of tetra-glycosylated steviol molecules include RebA, RebE, RebQ, a steviol molecule comprising four glucose moleties, a steviol molecule comprising three glucose moleties and one GlcNAc molety, and isomers thereof.

[0068] As used herein, the term "penta-glycosylated steviol" can be used to refer to a steviol molecule comprising five sugar moieties, such as glucose or GlcNAc. Non-limiting examples of penta-glycosylated steviol molecules include RebD, a steviol molecule comprising five glucose moieties, a steviol molecule comprising four glucose moieties and one GlcNAc moiety, and isomers thereof.

[0069] As used herein, the term "hexa-glycosylated steviol" can be used to refer to a steviol molecule comprising six sugar molecules, such as glucose or GlcNAc. Non-limiting examples of hexa-glycosylated steviol molecules include RebM, a steviol molecule comprising six glucose molecules, a steviol molecule comprising five glucose molecules and one GlcNAc molecy, and isomers thereof.

[0070] As used herein, the term "hepta-glycosylated steviol" can be used to refer to a steviol molecule comprising seven sugar moieties, such as glucose or GlcNAc. Non-limiting examples of hepta-glycosylated steviol molecules include a steviol molecule comprising seven glucose moieties and isomers thereof.

[0071] As used herein, the term "glycosylated ent-kaurenoic acid" can be used to refer to an ent-kaurenoic acid molecule comprising sugar moieties, such as glucose or GlcNAc. Nonlimiting examples of glycosylated ent-kaurenoic acid molecules include ent-kaurenoic acid molecule comprising two glucose moieties and one GlcNAc moiety, an ent-kaurenoic acid molecule comprising three glucose moieties, an ent-kaurenoic acid molecule comprising two glucose moieties, and isomers thereof.

[0072] As used herein, the term "glycosylated ent-kaurenol" can be used to refer to an entkaurenol molecule comprising sugar moieties, such as glucose or GlcNAc. Non-limiting examples of glycosylated ent-kaurenol molecules include an ent-kaurenol molecule comprising three glucose moieties, an ent-kaurenol molecule comprising one glucose moiety and one

GlcNAc moiety, an ent-kaureno! molecule comprising two glucose moieties, and isomers thereof.

[0073] Recombinant steviol glycoside-producing *Saccharomyces cerevisiae* (*S. cerevisiae*) strains are described in WO 201 1/153378, WO 2013/022989, WO 2014/122227, and WO 2014/122328. Methods of producing steviol glycosides in recombinant hosts, by whole cell bio-conversion, and *in vitro* are also described in WO 201 1/153378, WO 2013/022989, WO 2014/122227, and WO 2014/122328.

[0074] In some embodiments, steviol glycosides and/or steviol glycoside precursors are produced *in vivo* through expression of one or more enzymes involved in the steviol glycoside biosynthetic pathway in a recombinant host. For example, a steviol-producing recombinant host expressing one or more of a gene encoding a GGPPS polypeptide, a gene encoding a CDPS polypeptide, a gene encoding a KS polypeptide, a gene encoding a KO polypeptide, a gene encoding a UGT polypeptide can produce a steviol glycoside and/or steviol glycoside precursors *in vivo*. *See, e.g.,* Figures 1 and 2. The skilled worker will appreciate that one or more of these genes can be endogenous to the host provided that at least one (and in some embodiments, all) of these genes is a recombinant gene introduced into the recombinant host.

[0075] in another example, a recombinant host expressing a gene encoding a GGPPS polypeptide, a gene encoding a CDPS polypeptide, a gene encoding a KS polypeptide, a gene encoding a KO polypeptide, a gene encoding a KAH polypeptide, and a gene encoding a CPR polypeptide can produce steviol *in vivo*. *See, e.g.,* Figures 1. The skilled worker will appreciate that one or more of these genes can be endogenous to the host provided that at least one (and in some embodiments, all) of these genes is a recombinant gene introduced into the recombinant host.

[0076] In another example, a steviol-producing recombinant host expressing a gene encoding a GGPPS polypeptide, a gene encoding a CDPS polypeptide, a gene encoding a KS polypeptide, a gene encoding a KO polypeptide, a gene encoding a KAH polypeptide, a gene encoding a CPR polypeptide, and one or more of a gene encoding a UGT polypeptide can produce a steviol glycoside *in vivo.* See, e.g., Figures 1 and 2. The skilled worker will appreciate that one or more of these genes can be endogenous to the host provided that at least one (and in some embodiments, all) of these genes is a recombinant gene introduced into the recombinant host.

[0077] Non-limiting examples of KS polypeptides are set forth in SEQ ID NOs:1-4 and SEQ ID NO:6. Non-limiting examples of KO polypeptides are set forth in SEQ ID NOs:7-10, 54, 70-72, 75, and 77-79. Non-limiting examples of KAH polypeptides are set forth in SEQ ID NOs:13-17, 68, 82, and 91. Non-limiting examples of CPR polypeptides are set forth in SEQ ID NOs:20-22, 28, 69, 73, 74, 76, 87, and 98. Non-limiting examples of CDPS polypeptides are set forth in SEQ ID NOs:33-39. Non-limiting examples of CDPS-KS polypeptides are set forth in SEQ ID NOs:43-50.

[0078] In some embodiments, a recombinant host comprises a nucleic acid encoding a UGT85C2 polypeptide (SEQ ID NO:32), a nucleic acid encoding a UGT76G1 polypeptide (SEQ ID NO:83), a nucleic acid encoding a UGT74G1 polypeptide (SEQ ID NO:29), a nucleic acid encoding a UGT91D2 polypeptide, and/or a nucleic acid encoding a EUGT11 polypeptide (SEQ ID NO:86). In some aspects, the UGT91D2 polypeptide can be a UGT91D2e polypeptide (SEQ ID NO:84) or a UGT91D2e-b polypeptide (SEQ ID NO:88). The skilled worker will appreciate that expression of these genes may be necessary to produce a particular steviol glycoside but that one or more of these genes can be endogenous to the host provided that at least one (and in some embodiments, all) of these genes is a recombinant gene introduced into the recombinant host. In a particular embodiment, a steviol-producing recombinant microorganism comprises exogenous nucleic acids encoding UGT85C2, UGT76G1, or UGT91D2 polypeptides. In another particular embodiment, a steviol-producing recombinant microorganism comprises exogenous nucleic acids encoding UGT85C2, UGT76G1, UGT74G1, and UGT91D2 In yet another particular embodiment, a steviol-producing recombinant polypeptides. microorganism comprises exogenous nucleic acids encoding UGT85C2, UGT76G1, UGT74G1, and EUGT11 polypeptides. In yet another particular embodiment, a steviol-producing recombinant microorganism comprises the exogenous nucleic acids encoding UGT85C2, UGT76G1, UGT74G1, UGT91D2 (including inter alia 91D2e, 91D2m, 91D2e-b, and functional homologs thereof), and EUGT1 1 polypeptides.

[0079] In certain embodiments, the steviol glycoside is RebA, RebB, RebD, and/or RebM. RebA can be synthesized in a steviol-producing recombinant microorganism expressing UGT85C2, UGT76G1, UGT74G1, and UGT91D2. RebB can be synthesized in a steviolproducing recombinant microorganism expressing UGT85C2, UGT76G1, and UGT91D2. RebD can be synthesized in a steviol-producing recombinant microorganism expressing UGT85C2, UGT76G1 UGT74G1, and UGT91D2 and/or EUGT1 1. RebM can be synthesized in a steviol-

producing recombinant microorganism expressing UGT85C2, UGT76G1, UGT74G1, and UGT91 D2 and/or EUGT1 1 (see Figure 2).

[0080] In some embodiments, steviol glycosides and/or steviol glycoside precursors are produced through contact of a steviol glycoside precursor with one or more enzymes involved in the steviol glycoside pathway *in vitro*. For example, contacting steviol with a UGT polypeptide can result in production of a steviol glycoside *in vitro*. In some embodiments, a steviol glycoside precursor is produced through contact of an upstream steviol glycoside precursor with one or more enzymes involved in the steviol glycoside pathway *in vitro*. For example, contacting ent-kaurenoic acid with a KAH enzyme can result in production of steviol *in vitro*.

[0081] In some embodiments, a steviol glycoside or steviol glycoside precursor is produced by whole cell bioconversion. For whole cell bioconversion to occur, a host cell expressing one or more enzymes involved in the steviol glycoside pathway takes up and modifies a stevioi glycoside precursor in the cell; following modification *in vivo*, a steviol glycoside remains in the cell and/or is excreted into the culture medium. For example, a host cell expressing a gene encoding a UGT polypeptide can take up steviol and glycosylate steviol in the cell; following glycosylation *in vivo*, a steviol glycoside can be excreted into the culture medium. In some embodiments, the cell is permeabilized to take up a substrate to be modified or to excrete a modified product.

[0082] In some embodiments, stevioi, one or more steviol glycoside precursors, and/or one or more steviol glycosides are produced by co-culturing of two or more hosts. In some embodiments, one or more hosts, each expressing one or more enzymes involved in the stevioi glycoside pathway, produce stevioi, one or more steviol glycoside precursors, and/or one or more steviol glycosides. For example, a host comprising a GGPPS, a CDPS, a KO, a KS, a KAH, and/or a CPR and a host comprising one or more UGTs produce one or more stevioi glycosides.

[0083] In some embodiments, a steviol glycoside or steviol glycoside precursor composition produced *in vivo, in vitro,* or by whole cell bioconversion comprises less contaminants than a stevia extract from, *inter alia,* a stevia plant. Contaminants include plant-derived compounds that contribute to off-flavors. Potential contaminants include pigments, lipids, proteins, phenolics, saccharides, spathulenol and other sesquiterpenes, labdane diterpenes, monoterpenes, decanoic acid, 8,1 1,14-eicosatrienoic acid, 2-methyloctadecane, pentacosane, octadecanol, stigmasterol, β -sitosterol, a-amyrin, β -amyrin, lupeol, β -

amryin acetate, pentacyclic triterpenes, centauredin, quercitin, epi-alpha-cadinoi, carophyllenes and derivatives, beta-pinene, beta-sitosterol, and gibberellin.

[0084] As used herein, the terms "detectable amount," "detectable concentration," "measurable amount," and "measurable concentration" refer to a level of steviol glycosides measured in AUC, μ M/OD₆₀₀, mg/L, μ M, or mM. Steviol glycoside production *(i.e.,* total, supernatant, and/or intracellular steviol glycoside levels) can be detected and/or analyzed by techniques generally available to one skilled in the art, for example, but not limited to, liquid chromatography-mass spectrometry (LC-MS), thin layer chromatography (TLC), high-performance liquid chromatography (HPLC), ultraviolet-visible spectroscopy/ spectrophotometry (UV-Vis), mass spectrometry (MS), and nuclear magnetic resonance spectroscopy (NMR).

[0085] As used herein, the term "undetectable concentration" refers to a level of a compound that is too low to be measured and/or analyzed by techniques such as TLC, HPLC, UV-Vis, MS, or NMR. In some embodiments, a compound of an "undetectable concentration" is not present in a steviol glycoside or steviol glycoside precursor composition.

[0086] As used herein, the terms "or" and "and/or" is utilized to describe multiple components in combination or exclusive of one another. For example, "x, y, and/or z" can refer to "x" alone, "y" alone, "z" alone, "x, y, and z," "(x and y) or z," "x or (y and z)," or "x or y or z." In some embodiments, "and/or" is used to refer to the exogenous nucleic acids that a recombinant cell comprises, wherein a recombinant cell comprises one or more exogenous nucleic acids selected from a group. In some embodiments, "and/or" is used to refer to production of steviol glycosides and/or steviol glycoside precursors. In some embodiments, "and/or" is used to refer to production of steviol glycosides, wherein one or more steviol glycosides are produced. In some embodiments, "and/or" is used to refer to production of steviol glycosides are produced through one or more of the following steps: culturing a recombinant microorganism, synthesizing one or more steviol glycosides in a recombinant microorganism, and/or isolating one or more steviol glycosides.

[0087] In some embodiments, the nucleotide sequence of a nucleic acid encoding a KO polypeptide is set forth in SEQ ID NO: 55, SEQ ID NO:56, SEQ ID NO:57, SEQ ID NO:58, SEQ ID NO:59, or SEQ ID NO:60, SEQ ID NO:63, SEQ ID NO:64, or SEQ ID NO:65. In some aspects, the nucleic acid encoding the KO polypeptide has at least 70% identity to the nucleotide sequence set forth in SEQ ID NO:55, SEQ ID NO:57, SEQ ID NO:59 or SEQ ID NO:60, at least 80% identity to the nucleotide sequence set forth in SEQ ID NO:58, at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:58, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth in SEQ ID NO:63, or at least 95% identity to the nucleotide sequence set forth 95% identity to the nucleotide sequence set forth 95% id

75% identity to the nucleotide sequence set forth in SEQ ID NO:64 or SEQ ID NO:65. In some embodiments, the amino acid sequence of a KO enzyme is set forth in SEQ ID NO:54, SEQ ID NO.70, SEQ ID NO:71, SEQ ID NO:72, SEQ ID NO:75, SEQ ID NO:77, SEQ ID NO:78, OR SEQ ID NO:79. In some embodiments, a host ceil comprises one or more copies of one or more nucleic acids encoding a KO polypeptide.

[0088] In some embodiments, expression of a KO gene set forth in SEQ ID NO:55 or SEQ ID NO:56 in a RebB-producing S. *cerevisiae* strain results in higher production of RebB compared to expression of SrKOI (SEQ ID NO:59, SEQ ID NO:79) in a RebB-producing S. *cerevisiae* strain. See Example 3.

[0089] In some embodiments, expression of a KO gene set forth in SEQ ID NO:55, SEQ ID NO:56, or SEQ ID NO:57 in an *S. cerevisiae* strain capable of producing RebB with a functional KO results in production of ent-kaurenoic acid. See Example 3.

[0090] As used herein, the terms "ent-kaurenoic acid hydroxylase" and "steviol synthase" can be used interchangeably and be abbreviated "KAH." In some embodiments, the nucleotide sequence of a nucleic acid encoding a KAH enzyme is set forth in SEQ ID NO:18, SEQ ID NO:80, SEQ ID NO:81, SEQ ID NO:90, or SEQ ID NO:96. In some aspects, the nucleic acid encoding the KAH polypeptide has at least 75% identity to a nucleotide sequence set forth in SEQ ID NO:80; or at least 70% identity to a nucleotide sequence set forth in SEQ ID NO:81, SEQ ID NO:90, or SEQ ID NO:96. In some embodiments, the amino acid sequence of a KAH enzyme is set forth in SEQ ID NO:81, SEQ ID NO:90, or SEQ ID NO:96. In some embodiments, the amino acid sequence of a KAH enzyme is set forth in SEQ ID NO:68, SEQ ID NO:82, or SEQ ID NO:91. In some embodiments, a host cell comprises one or more copies of one or more nucleic acids encoding a KAH enzyme.

[0091] In some embodiments, one or more copies of SrKAHeI (SEQ ID NO:18, SEQ ID NO:68) are expressed in an *S. cerevisiae* strain. For example, in some embodiments, two copies of SrKAHeI (SEQ ID NO:18, SEQ ID NO:68) are expressed in an *S. cerevisiae* strain.

[0092] In some embodiments, the nucleotide sequence of a nucleic acid encoding a KAH enzyme is set forth in SEQ ID NO:80. The nucleic acid of SEQ ID NO:80 encodes a KAH with an amino acid sequence set forth in SEQ ID NO:82. A version of SEQ ID NO:80 codon-optimized for expression in *S, cerevisiae* is set forth in SEQ ID NO:81. In some embodiments, a host cell comprises one or more copies of one or more nucleic acids encoding a KAH enzyme. See Example 7.

[0093] In some embodiments, SrKAHeI (SEQ ID NO:18, SEQ ID NO:68) and either the KAH encoded by the nucleotide sequence set forth in SEQ ID NO:80 or the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:81 are co-expressed in a steviol glycoside-producing S. *cerevisiae* strain. In some embodiments, co-expression of SrKAHeI (SEQ ID NO:18, SEQ ID NO:68) and either the KAH encoded by the nucleotide sequence set forth in SEQ ID NO:80 or the KAH encoded by the nucleotide sequence set forth in SEQ ID NO:80 or the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80 or the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:81 in a steviol glycoside-producing strain results in higher production of steviol glycosides compared to a control steviol glycoside-producing strain or a steviol glycoside producing strain overexpressing SrKAHeI. See Example 7 and Table 6. In some aspects, overexpressing SrKAHeI results in production of 85.5 μ M 13-SMG, expression of SrKAHeI and the KAH encoded by the nucleotide set forth in SEQ ID NO:81 results in production of 130.5 μ M 13-SMG.

[0094] In some embodiments, a KO gene is expressed in a steviol glycoside-producing S. *cerevisiae* strain that further overexpresses SrKAHeI (SEQ ID NO:18, SEQ ID NO:68). In some embodiments, expression of a KO gene of SEQ ID NO:55, SEQ ID NO:56, SEQ ID NO:57, SEQ ID NO:58, SEQ ID NO:59, or SEQ ID NO:60, SEQ ID NO:65 in a steviol glycoside-producing S. *cerevisiae* strain overexpressing SrKAHeI results in higher expression of steviol glycoside compared to a control steviol-glycoside producing strain overexpressing SrKAHeI (SEQ ID NO:68). See Example 4.

[0095] In some embodiments, expression of a KO gene of SEQ ID NO:55, SEQ ID NO:56, SEQ ID NO:57, or SEQ ID NO:60 in a steviol glycoside-producing S. *cerevisiae* strain overexpressing SrKAHel (SEQ ID NO:18, SEQ ID NO:68) results in higher levels of glycosylated ent-kaurenoic acid compared to a control S. *cerevisiae* strain. *See* Example 4.

[0096] In some embodiments, expression of a KO gene of SEQ ID NO:55, SEQ ID NO:56, SEQ ID NO:57, SEQ ID NO:59, or SEQ ID NO:60 in a steviol glycoside-producing S. *cerevisiae* strain overexpressing SrKAHel (SEQ ID NO:18, SEQ ID NO;68) results in improved metabolic conversion of a glycosylated ent-kaurenol intermediate compound relative to a control S. *cerevisiae* strain or a steviol glycoside-producing S. *cerevisiae* strain overexpressing SrKAHel (SEQ ID NO:18, SEQ ID NO;68) results in SrKAHel (SEQ ID NO:18, SEQ ID NO:68). *See* Example 4.

[0097] In some embodiments, a KAH is a *Prunus* KAH, such as a *Prunus avium, Prunus mume,* or *Prunus persica* KAH. In some embodiments, a KAH is a KAH of the CYP72A219 or CYP71A219-like family. In some embodiments, the nucleotide sequence of a nucleic acid

encoding a KAH enzyme is set forth in SEQ ID NO:90 or SEQ ID NO:96. The nucleic acids of SEQ ID NO:90 and SEQ ID NO:96 encode a KAH from *Prunus avium* with an amino acid sequence set forth in SEQ ID NO:91. In some embodiments, a KAH polypeptide is a polypeptide with an amino acid sequence set forth in SEQ ID NO:92, SEQ ID NO:93, SEQ ID NO:94, or SEQ ID NO:95. In some embodiments, a KAH polypeptide is a KAH polypeptide with at least 50% sequence identity to an amino acid sequence set forth in SEQ ID NO:91, SEQ ID NO:92, SEQ ID NO:93, SEQ ID NO:94, or SEQ ID NO:93, SEQ ID NO:94, or SEQ ID NO:93, SEQ ID NO:94, or SEQ ID NO:95. In some embodiments, a kat polypeptide is a kat polypeptide with at least 50% sequence identity to an amino acid sequence set forth in SEQ ID NO:91, SEQ ID NO:95. In some embodiments, expression of a gene encoding a polypeptide having at least 50% sequence identity to an amino acid sequence set forth in SEQ ID NO:91, SEQ ID NO:92, SEQ ID NO:93, SEQ ID NO:91, SEQ ID NO:92, SEQ ID NO:93, SEQ ID NO:91, SEQ ID NO:92, SEQ ID NO:93, SEQ ID NO:91, SEQ ID NO:92, SEQ ID NO:93, SEQ ID NO:94, or SEQ ID NO:95. In some embodiments, expression of a gene encoding a polypeptide having at least 50% sequence identity to an amino acid sequence set forth in SEQ ID NO:91, SEQ ID NO:92, SEQ ID NO:93, SEQ ID NO:94, or SEQ ID NO:95 in a recombinant host results in production of a steviol glycoside or steviol glycoside precursor, such as 13-SMG and/or rubusoside. See Example 8.

[0098] In some embodiments, the nucleotide sequence of the nucleic acid encoding a CPR enzyme is set forth in SEQ ID NO:23, SEQ ID NO:51, SEQ ID NO:61, SEQ ID NO:62, SEQ ID NO:66, SEQ ID NO:67, or SEQ ID NO:97. In some aspects, the nucleic acid encoding the CPR polypeptide has at least 75% identity to the nucleotide sequence set forth in SEQ ID NO:23, SEQ ID NO:61, or SEQ ID NO:62, or at least 70% identity to the nucleotide sequence set forth in SEQ ID NO:24, SEQ ID NO:66, SEQ ID NO:67, SEQ ID NO:51, or SEQ ID NO:67. In some embodiments, the amino acid sequence of the CPR enzyme is set forth in SEQ ID NO:22, SEQ ID NO:28, SEQ ID NO:69, SEQ ID NO:73, SEQ ID NO:74, or SEQ ID NO:76, SEQ ID NO:87, or SEQ ID NO:98. In some embodiments, a host cell comprises one or more copies of one or more nucleic acids encoding a CPR enzyme.

[0099] In a non-limiting example, SrKAHeI is activated by the *S. cerevisiae* CPR encoded by gene NCP1 (YHR042W). Enhanced activation of the KAH encoded by SrKAHeI is observed when the *Arabidopsis thaliana* CPR encoded by the gene ATR2 (SEQ ID NO:51) or the S. *rebaudiana* CPR encoded by the genes CPR7 (SEQ ID NO:23) or CPR8 (SEQ ID NO:24, SEQ ID NO:28) are co-expressed in a recombinant cell. Amino acid sequences of the *A. thaliana* polypeptides ATR1 and ATR2 are set forth in SEQ ID NO:25 and SEQ ID NO:26, respectively. The *S. rebaudiana* polypeptides CPR7 and CPR8 are set forth in SEQ ID NO:27 and SEQ ID NO:28, respectively.

[00100] In some embodiments, expression of CPR1 (SEQ ID NO:61, SEQ ID NO:76) or of CPR7 in the steviol glycoside-producing *S. cerevisiae* strain co-expressing *S. rebaudiana* CPR8 (SEQ ID NO:24, SEQ ID NO:28) and *A. thaliana* ATR2 (SEQ ID NO:51) results in higher levels of RebM compared to a control steviol glycoside-producing *S. cerevisiae* strain expressing *S.*

rebaudiana CPR8 (SEQ ID NO:24, SEQ ID NO:28) and *A. thaliana* ATR2 (SEQ ID N0:51). In some embodiments, expression of the CPR set forth in SEQ ID NO:62 in a steviol glycoside-producing *S. cerevisiae* strain overexpressing SrKAHeI (SEQ ID NO: 18, SEQ ID NO:68) results in higher levels of RebM compared to a steviol glycoside-producing *S. cerevisiae* strain that does not express the nucleic acid set forth in SEQ ID NO:62 or overexpress SrKAHeI. See Example 5.

[00101] In some embodiments, co-expression of SrKOI (SEQ ID NO:59, SEQ ID NO:79) and a CPR gene of SEQ ID NO:66 or SEQ ID NO:77 in a RebB-producing strain results in higher production of 13-SMG and RebB than co-expression of a KO gene of SEQ ID NO:63 or SEQ ID NO:64 and a CPR gene of SEQ ID NO:66 or SEQ ID NO:77. See Example 6.

[00102] In some embodiments, CPR1 (SEQ ID NO:61, SEQ ID NO:76) or CPR12 (SEQ ID NO:97, SEQ ID NO:98) activates cytochrome c. In some embodiments, CPR1 (SEQ ID NO:61, SEQ ID NO:76) or CPR12 (SEQ ID NO:97, SEQ ID NO:98) in the presence of SrKAHel (SEQ ID NO:18, SEQ ID NO:68) activate cytochrome c. In some embodiments, CPR1 (SEQ ID NO:61, SEQ ID NO:76) or CPR12 (SEQ ID NO:97, SEQ ID NO:98) regulate conversion of ent-kaurenoic acid to steviol. In some embodiments, CPR1 (SEQ ID NO:76) or CPR12 (SEQ ID NO:98) in combination with SrKAHel (SEQ ID NO:76) or CPR12 (SEQ ID NO:98) in combination with SrKAHel (SEQ ID NO:76) or CPR12 (SEQ ID NO:98) in combination with SrKAHel (SEQ ID NO:18, SEQ ID NO:68) convert ent-kaurenoic acid to steviol. In some embodiments, steviol production is detected upon incubation of ent-kaurenoic acid with microsomal protein prepared from S. *cerevisiae* strains expressing CPR1 (SEQ ID NO:61, SEQ ID NO:76) or CPR12 (SEQ ID NO:98) in combination with SrKAHel (SEQ ID NO:68). In some embodiments, expression of CPR1 (SEQ ID NO:61, SEQ ID NO:76) or CPR12 (SEQ ID NO:97, SEQ ID NO:98) in combination with SrKAHel (SEQ ID NO:68). In some embodiments, expression of CPR1 (SEQ ID NO:61, SEQ ID NO:76) or CPR12 (SEQ ID NO:97, SEQ ID NO:98) in a recombinant host results in production of a steviol glycoside or steviol glycoside precursor. See Example 9.

[00103] In some embodiments, a steviol glycoside-producing strain expresses a fusion construct comprising a KO and the NADPH-dependent P450 oxidoreductase domain of CYP102A1, referred to herein as "BMR." The codon-optimized nucleotide sequence encoding the BMR polypeptide is set forth in SEQ ID NO:117; the BMR amino acid sequence is set forth in SEQ ID NO:118. In some embodiments, BMR is a mutant BMR, including, but not limited to a BMR W1046A mutant (SEQ ID NO:119, SEQ ID NO:120). The BMR mutant can be specific for NADH. In some embodiments, the KO-BMR fusion construct comprises a linker (SEQ ID NO:121, SEQ ID NO:122). In some embodiments, the KO of the fusion construct is SrKOI (SEQ ID NO:59, SEQ ID NO:79) or the KO encoded by the nucleotide sequence set forth in

SEQ ID NO:65 (corresponding to the amino acid sequence set forth in SEQ ID N0.75). In some embodiments, the KO of the fusion construct is a truncated KO. Exemplary KO-BMR fusion constructs are set forth in SEQ ID NOs:99-1 12. See Example 10.

[00104] In some embodiments, expression of SrK01-BMR fusion constructs (SEQ ID NOs:99-106) in a steviol glycoside-producing strain results in an increase in ent-kaurenoic acid, 13-SMG, and RebB levels, compared to expression of SrKOI (SEQ ID NO:59, SEQ ID NO:79) in a steviol glycoside-producing strain. In some embodiments, expression of a fusion construct (SEQ ID NO:107, SEQ ID NO:108) in a steviol glycoside-producing strain results in greater conversion of ent-kaurene to ent-kaurenoic acid and greater conversion of ent-kaurenoic acid to 13-SMG, compared to expression of the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 in a steviol glycoside-producing strain. In some embodiments, expression of a fusion construct comprising the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 and the W1046A mutant BMR (SEQ ID NO:109, SEQ ID NO:1 10) results in incrased ent-kaurenoic acid levels. See Figure 16 (B and D) and Example 10.

[00105] In some embodiments, a steviol glycoside-producing strain comprises inheritance of cortical ER protein 2 (ICE2; SEQ ID NO:1 13, SEQ ID NO:1 14). ICE2 is also referred to as YIL090W. In some aspects, ICE2 is overexpressed. ICE2 can be expressed in a strain comprising CPR1 (SEQ ID NO:61, SEQ ID NO:76) and/or CPR12 (SEQ ID NO:97, SEQ ID NO:98). In some embodiments, a steviol glycoside-producing strain comprises two copies of ICE2. In some embodiments, expression of ICE2 increases ent-kaurene metabolism (resulting in decreased accumulation of ent-kaurene, ent-kaurenol, ent-kaurenal, and ent-kaurenol glycosides), resulting in increased accumulation of steviol glycosides, compared to a control strain. See Table 10 and Example 11.

[00106] In some embodiments, expression of the KO encoded by nucleotide sequence set forth in SEQ ID NO:56 in a steviol glycoside-producing strain cultivated by fermentation results in a lower accumulation of ent-kaurene compounds, compared to a control steviol glycoside-producing strain. In some aspects, higher levels of ent-kaurenoic acid and steviol glycosides result, as compared to a control strain. In some embodiments, expression of the KAH encoded by nucleotide sequence set forth in SEQ ID NO:56, and the KO encoded by nucleotide sequence set forth in SEQ ID NO:56, and the KO encoded by nucleotide sequence set forth in decreased accumulation of ent-kaurenol, ent-kaurenal, ent-kaurenol glycosides, ent-kaurenoic acid, and ent-kaurenoic acid glycosides and increased production of steviol glycosides, as

compared to a control strain. In some embodiments, expression of CPR12 (SEQ ID NO:97, SEQ ID NO:98), the KAH encoded by nucleotide sequence set forth in SEQ ID NO:80, and the KO encoded by nucleotide sequence set forth in SEQ ID NO;56 cultivated by fermentation results in decreased ent-kaurene, ent-kaurenol, ent-kaurenal, ent-kaurenol glycosides, ent-kaurenoic acid, and ent-kaurenoic acid glycosides accumulation and higher levels of steviol glycosides, as compared to a control strain. *See* Table 12 and Example 12.

Functional Homologs

[00107] Functional homologs of the polypeptides described above are also suitable for use in producing steviol glycosides in a recombinant host. A functional homolog is a polypeptide that has sequence similarity to a reference polypeptide, and that carries out one or more of the biochemical or physiological function(s) of the reference polypeptide. A functional homolog and the reference polypeptide can be a natural occurring polypeptide, and the sequence similarity can be due to convergent or divergent evolutionary events. As such, functional homologs are sometimes designated in the literature as homologs, or orthologs, or paralogs. Variants of a naturally occurring functional homolog, such as polypeptides encoded by mutants of a wild type coding sequence, can themselves be functional homologs. Functional homologs can also be created via site-directed mutagenesis of the coding sequence for a polypeptide, or by combining domains from the coding sequences for different naturally-occurring polypeptides ("domain swapping"). Techniques for modifying genes encoding functional polypeptides described herein are known and include, inter alia, directed evolution techniques, site-directed mutagenesis techniques and random mutagenesis techniques, and can be useful to increase specific activity of a polypeptide, alter substrate specificity, alter expression levels, alter subcellular location, or modify polypeptide-polypeptide interactions in a desired manner. Such modified polypeptides are considered functional homologs. The term "functional homolog" is sometimes applied to the nucleic acid that encodes a functionally homologous polypeptide.

[00108] Functional homologs can be identified by analysis of nucleotide and polypeptide sequence alignments. For example, performing a query on a database of nucleotide or polypeptide sequences can identify homologs of steviol glycoside biosynthesis polypeptides. Sequence analysis can involve BLAST, Reciprocal BLAST, or PSI-BLAST analysis of non-redundant databases using a KO, KAH, or CPR amino acid sequence as the reference sequence. Amino acid sequence is, in some instances, deduced from the nucleotide sequence. Those polypeptides in the database that have greater than 40% sequence identity are candidates for further evaluation for suitability as a steviol glycoside biosynthesis polypeptide.

Amino acid sequence similarity allows for conservative amino acid substitutions, such as substitution of one hydrophobic residue for another or substitution of one polar residue for another. If desired, manual inspection of such candidates can be carried out in order to narrow the number of candidates to be further evaluated. Manual inspection can be performed by selecting those candidates that appear to have domains present in steviol glycoside biosynthesis polypeptides, e.g., conserved functional domains. In some embodiments, nucleic acids and polypeptides are identified from transcriptome data based on expression levels rather than by using BLAST analysis.

[00109] Conserved regions can be identified by locating a region within the primary amino acid sequence of a steviol glycoside biosynthesis polypeptide that is a repeated sequence, forms some secondary structure (e.g., helices and beta sheets), establishes positively or negatively charged domains, or represents a protein motif or domain. See, e.g., the Pfam web site describing consensus sequences for a variety of protein motifs and domains on the World Wide Web at sanger.ac.uk/Software/Pfam/ and pfam.janelia.org/. The information included at the Pfam database is described in Sonnhammer *et al., Nucl. Acids Res.,* 26:320-322 (1998); Sonnhammer *et al.,* Proteins, 28:405-420 (1997); and Bateman *et al., Nucl. Acids Res.,* 27:260-262 (1999). Conserved regions also can be determined by aligning sequences of the same or related polypeptides from closely related species. Closely related species preferably are from the same family. In some embodiments, alignment of sequences from two different species is adequate to identify such homologs.

[00110] Typically, polypeptides that exhibit at least about 40% amino acid sequence identity are useful to identify conserved regions. Conserved regions of related polypeptides exhibit at least 45% amino acid sequence identity (e.g., at least 50%, at least 60%, at least 70%, at least 80%, or at least 90% amino acid sequence identity). In some embodiments, a conserved region exhibits at least 92%, 94%, 96%, 98%, or 99% amino acid sequence identity.

[00111] For example, polypeptides suitable for producing steviol in a recombinant host include functional homologs of KO, KAH, and CPR.

[00112] Methods to modify the substrate specificity of, for example, KO, KAH, or CPR, are known to those skilled in the art, and include without limitation site-directed/rational mutagenesis approaches, random directed evolution approaches and combinations in which random mutagenesis/saturation techniques are performed near the active site of the enzyme. For example see Osmani *et al.*, 2009, *Phytochemistry* 70: 325-347.

[00113] A candidate sequence typically has a length that is from 80% to 200% of the length of the reference sequence, e.g., 82, 85, 87, 89, 90, 93, 95, 97, 99, 100, 105, 110, 115, 120, 130, 140, 150, 160, 170, 180, 190, or 200% of the length of the reference sequence. A functional homolog polypeptide typically has a length that is from 95% to 105% of the length of the reference sequence, e.g., 90, 93, 95, 97, 99, 100, 105, 110, 115, or 120% of the length of the reference sequence, or any range between. A% identity for any candidate nucleic acid or polypeptide relative to a reference nucleic acid or polypeptide can be determined as follows. A reference sequence (*e.g.*, a nucleic acid sequence or an amino acid sequence described herein) is aligned to one or more candidate sequences using the computer program Clusta!W {version 1.83, default parameters}, which allows alignments of nucleic acid or polypeptide sequences to be carried out across their entire length (global alignment). Chenna *et a*/., 2003, *Nucleic Acids Res.* 31(13):3497-500.

[00114] CiustalW calculates the best match between a reference and one or more candidate sequences, and aligns them so that identities, similarities and differences can be determined. Gaps of one or more residues can be inserted into a reference sequence, a candidate sequence, or both, to maximize sequence alignments. For fast pairwise alignment of nucleic acid sequences, the following default parameters are used: word size: 2; window size: 4; scoring method: % age; number of top diagonals: 4; and gap penalty: 5. For multiple alignment of nucleic acid sequences, the following parameters are used: gap opening penalty: 10.0; gap extension penalty: 5.0; and weight transitions: yes. For fast pairwise alignment of protein sequences, the following parameters are used: word size: 1; window size: 5; scoring method:% age; number of top diagonals: 5; gap penalty: 3. For multiple alignment of protein sequences, the following parameters are used: weight matrix: blosum; gap opening penalty: 10.0; gap extension penalty: 0.05; hydrophilic gaps: on; hydrophilic residues: Gly, Pro, Ser, Asn, Asp, Gin, Glu, Arg, and Lys; residue-specific gap penalties: on. The CiustalW output is a sequence alignment that reflects the relationship between sequences. CiustalW can be run, for example, at the Baylor College of Medicine Search Launcher site on the World Wide Web (searchlauncher.bcm.tmc.edu/multi-align/multi-align.html) and at the European Bioinformatics Institute site on the World Wide Web (ebi.ac.uk/clustalw).

[00115] To determine % identity of a candidate nucleic acid or amino acid sequence to a reference sequence, the sequences are aligned using CiustalW, the number of identical matches in the alignment is divided by the length of the reference sequence, and the result is multiplied by 100. It is noted that the % identity value can be rounded to the nearest tenth. For

example, 78. 11, 78. 12, 78. 13, and 78. 14 are rounded down to 78.1, while 78.15, 78. 16, 78. 17, 78. 18, and 78. 19 are rounded up to 78.2.

It will be appreciated that functional KO, KAH, or CPR proteins can include additional [001 16] amino acids that are not involved in the enzymatic activities carried out by the enzymes. In some embodiments, KO, KAH, or CPR proteins are fusion proteins. The terms "chimera," "fusion polypeptide," "fusion protein," "fusion enzyme," "fusion construct," "chimeric protein," "chimeric polypeptide," "chimeric construct," and "chimeric enzyme" can be used interchangeably herein to refer to proteins engineered through the joining of two or more genes that code for different proteins. In some embodiments, a nucleic acid sequence encoding a KO, KAH, or CPR polypeptide can include a tag sequence that encodes a "tag" designed to facilitate subsequent manipulation (e.g., to facilitate purification or detection), secretion, or localization of the encoded polypeptide. Tag sequences can be inserted in the nucleic acid sequence encoding the polypeptide such that the encoded tag is located at either the carboxyl or amino terminus of the polypeptide. Non-limiting examples of encoded tags include green fluorescent protein (GFP), human influenza hemagglutinin (HA), glutathione S transferase (GST), polyhistidine-tag (HIS tag), and Flag[™] tag (Kodak, New Haven, CT). Other examples of tags include a chloroplast transit peptide, a mitochondrial transit peptide, an amyloplast peptide, signal peptide, or a secretion tag.

[001 17] In some embodiments, a fusion protein is a protein altered by domain swapping. As used herein, the term "domain swapping" is used to describe the process of replacing a domain of a first protein with a domain of a second protein. In some embodiments, the domain of the first protein and the domain of the second protein are functionally identical or functionally similar. In some embodiments, the structure and/or sequence of the domain of the second protein differs from the structure and/or sequence of the first protein. In some embodiments, a KO polypeptide is altered by domain swapping. See Example 10.

Steviol and Steviol Glycoside Biosynthesis Nucleic Acids

[001 18] A recombinant gene encoding a polypeptide described herein comprises the coding sequence for that polypeptide, operably linked in sense orientation to one or more regulatory regions suitable for expressing the polypeptide. Because many microorganisms are capable of expressing multiple gene products from a polycistronic mRNA, multiple polypeptides can be expressed under the control of a single regulatory region for those microorganisms, if desired. A coding sequence and a regulatory region are considered to be operably linked when the regulatory region and coding sequence are positioned so that the regulatory region is effective

for regulating transcription or translation of the sequence. Typically, the translation initiation site of the translational reading frame of the coding sequence is positioned between one and about fifty nucleotides downstream of the regulatory region for a monocistronic gene.

[00119] In many cases, the coding sequence for a polypeptide described herein is identified in a species other than the recombinant host, *i.e.*, is a heterologous nucleic acid. Thus, if the recombinant host is a microorganism, the coding sequence can be from other prokaryotic or eukaryotic microorganisms, from plants or from animals. In some case, however, the coding sequence is a sequence that is native to the host and is being reintroduced into that organism. A native sequence can often be distinguished from the naturally occurring sequence by the presence of non-natural sequences linked to the exogenous nucleic acid, e.g., non-native regulatory sequences flanking a native sequence in a recombinant nucleic acid construct. In addition, stably transformed exogenous nucleic acids typically are integrated at positions other than the position where the native sequence is found. "Regulatory region" refers to a nucleic acid having nucleotide sequences that influence transcription or translation initiation and rate, and stability and/or mobility of a transcription or translation product. Regulatory regions include, without limitation, promoter sequences, enhancer sequences, response elements, protein recognition sites, inducible elements, protein binding sequences, 5' and 3' untranslated regions (UTRs), transcriptional start sites, termination sequences, polyadenylation sequences, introns, and combinations thereof. A regulatory region typically comprises at least a core (basal) promoter. A regulatory region also may include at least one control element, such as an enhancer sequence, an upstream element or an upstream activation region (UAR). А regulatory region is operably linked to a coding sequence by positioning the regulatory region and the coding sequence so that the regulatory region is effective for regulating transcription or translation of the sequence. For example, to operably link a coding sequence and a promoter sequence, the translation initiation site of the translational reading frame of the coding sequence is typically positioned between one and about fifty nucleotides downstream of the promoter. A regulatory region can, however, be positioned as much as about 5,000 nucleotides upstream of the translation initiation site, or about 2,000 nucleotides upstream of the transcription start site.

[00120] The choice of regulatory regions to be included depends upon several factors, including, but not limited to, efficiency, selectability, inducibility, desired expression level, and preferential expression during certain culture stages. It is a routine matter for one of skill in the art to modulate the expression of a coding sequence by appropriately selecting and positioning regulatory regions relative to the coding sequence. It will be understood that more than one

regulatory region may be present, *e.g.*, introns, enhancers, upstream activation regions, transcription terminators, and inducible elements.

[00121] One or more genes can be combined in a recombinant nucleic acid construct in "modules" useful for a discrete aspect of steviol and/or steviol glycoside production. Combining a plurality of genes in a module, particularly a polycistronic module, facilitates the use of the module in a variety of species. For example, a steviol biosynthesis gene cluster, or a UGT gene cluster, can be combined in a polycistronic module such that, after insertion of a suitable regulatory region, the module can be introduced into a wide variety of species. As another example, a UGT gene cluster can be combined such that each UGT coding sequence is operably linked to a separate regulatory region, to form a UGT module. Such a module can be used in those species for which monocistronic expression is necessary or desirable. In addition to genes useful for steviol or steviol glycoside production, a recombinant construct typically also contains an origin of replication, and one or more selectable markers for maintenance of the construct in appropriate species.

[00122] It will be appreciated that because of the degeneracy of the genetic code, a number of nucleic acids can encode a particular polypeptide; *i.e.*, for many amino acids, there is more than one nucleotide triplet that serves as the codon for the amino add. Thus, codons in the coding sequence for a given polypeptide can be modified such that optimal expression in a particular host is obtained, using appropriate codon bias tables for that host (e.g., microorganism). As isolated nucleic acids, these modified sequences can exist as purified molecules and can be incorporated into a vector or a virus for use in constructing modules for recombinant nucleic acid constructs.

[0003] In some cases, it is desirable to inhibit one or more functions of an endogenous polypeptide in order to divert metabolic intermediates towards steviol or steviol glycoside biosynthesis. For example, it may be desirable to downregulate synthesis of sterols in a yeast strain in order to further increase steviol or steviol glycoside production, e.g., by downregulating squalene epoxidase. As another example, it may be desirable to inhibit degradative functions of certain endogenous gene products, e.g., glycohydrolases that remove glucose moieties from secondary metabolites or phosphatases as discussed herein. In such cases, a nucleic acid that overexpresses the polypeptide or gene product may be included in a recombinant construct that is transformed into the strain. Alternatively, mutagenesis can be used to generate mutants in genes for which it is desired to increase or enhance function.

Host Microorganisms

[00123] Recombinant hosts can be used to express polypeptides for the producing steviol glycosides, including mammalian, insect, plant, and algal cells. A number of prokaryotes and eukaryotes are also suitable for use in constructing the recombinant microorganisms described herein, *e.g.*, gram-negative bacteria, yeast, and fungi. A species and strain selected for use as a steviol glycoside production strain is first analyzed to determine which production genes are endogenous to the strain and which genes are not present. Genes for which an endogenous counterpart is not present in the strain are advantageously assembled in one or more recombinant constructs, which are then transformed into the strain in order to supply the missing function(s).

[00124] Typically, the recombinant microorganism is grown in a fermenter at a defined temperature(s) for a desired period of time. The constructed and genetically engineered microorganisms provided by the invention can be cultivated using conventional fermentation processes, including, *inter alia*, chemostat, batch, fed-batch cultivations, semi-continuous fermentations such as draw and fill, continuous perfusion fermentation, and continuous perfusion cell culture. Depending on the particular microorganism used in the method, other recombinant genes such as isopentenyl biosynthesis genes and terpene synthase and cyclase genes may also be present and expressed. Levels of substrates and intermediates, *e.g.,* isopentenyl diphosphate, dimethylailyl diphosphate, GGPP, ent-kaurene and ent-kaurenoic acid, can be determined by extracting samples from culture media for analysis according to published methods.

[00125] Carbon sources of use in the instant method include any molecule that can be metabolized by the recombinant host cell to facilitate growth and/or production of the steviol glycosides. Examples of suitable carbon sources include, but are not limited to, sucrose (e.g., as found in molasses), fructose, xylose, ethanol, glycerol, glucose, cellulose, starch, cellobiose or other glucose-comprising polymer. In embodiments employing yeast as a host, for example, carbons sources such as sucrose, fructose, xylose, ethanol, glycerol, and glucose are suitable. The carbon source can be provided to the host organism throughout the cultivation period or alternatively, the organism can be grown for a period of time in the presence of another energy source, *e.g.*, protein, and then provided with a source of carbon only during the fed-batch phase.

[00126] After the recombinant microorganism has been grown in culture for the desired period of time, steviol and/or one or more steviol glycosides can then be recovered from the culture using various techniques known in the art. In some embodiments, a permeabilizing

agent can be added to aid the feedstock entering into the host and product getting out. For example, a crude iysate of the cultured microorganism can be centrifuged to obtain a supernatant. The resulting supernatant can then be applied to a chromatography column, *e.g.*, a C-18 column, and washed with water to remove hydrophilic compounds, followed by elution of the compound(s) of interest with a solvent such as methanol. The compound(s) can then be further purified by preparative HPLC. *See also*, WO 2009/140394.

[00127] It will be appreciated that the various genes and modules discussed herein can be present in two or more recombinant hosts rather than a single host. When a plurality of recombinant hosts is used, they can be grown in a mixed culture to accumulate steviol and/or steviol glycosides.

[00128] Alternatively, the two or more hosts each can be grown in a separate culture medium and the product of the first culture medium, e.g., steviol, can be introduced into second culture medium to be converted into a subsequent intermediate, or into an end product such as, for example, RebA. The product produced by the second, or final host is then recovered. It will also be appreciated that in some embodiments, a recombinant host is grown using nutrient sources other than a culture medium and utilizing a system other than a fermenter.

[00129] Exemplary prokaryotic and eukaryotic species are described in more detail below. However, it will be appreciated that other species can be suitable. For example, suitable species can be in a genus such as Agaricus, Aspergillus, Bacillus, Candida, Corynebacteriurn, Eremothecium, Escherichia, Fusarium/Cibberella, Kluyveromyces, Laetiporus, Lentinus, Phaffia, Phanerochaete, Pichia, Physcomitrella, Rhodoturu!a, Saccharomyces, Schizosaccharomyces, Sphaceloma, Xanthophyllomyces or Yarrowia. Exemplary species from such genera include Lentinus tigrinus, Laetiporus sulphureus, Phanerochaete chrysosporium, Pichia pastoris, Cyberlindnera jadinii, Physcomitrella patens, Rhodoturula glutinis, Rhodoturula Phaffia Xanthophyllomyces mucilaginosa, rhodozyma, dendrorhous, Fusarium fujikuroi/Gibberella fujikuroi, Candida utilis, Candida glabrata, Candida albicans, and Yarrowia lipolytica.

[00130] In some embodiments, a microorganism can be a prokaryote such as *Escherichia* bacteria cells, for example, *Escherichia coli* cells; *Lactobacillus* bacteria cells; *Lactococcus* bacteria cells; *Cornebacterium* bacteria cells; *Acetobacter* bacteria cells; *Acinetobacter* bacteria cells; or *Pseudomonas* bacterial cells.

[00131] In some embodiments, a microorganism can be an Ascomycete such as *Gibberella fujikuroi, Kluyveromyces lactis, Schizosaccharomyces pombe, Aspergillus niger, Yarrowia lipolytica, Ashbya gossypii, or S. cerevisiae.*

[00132] in some embodiments, a microorganism can be an algal cell such as Blakeslea trispora, Dunaliella salina, Haematococcus pluvialis, Chlorella sp., Undaria pinnatifida, Sargassum, Laminaria japonica, Scenedesmus almeriensis species.

[00133] In some embodiments, a microorganism can be a cyanobacterial cell such as Blakeslea trispora, Dunaliella salina, Haematococcus pluvialis, Chlorella sp., Undaria pinnatifida, Sargassum, Laminaria japonica, Scenedesmus almeriensis.

Saccharomyces spp.

[00134] Saccharomyces is a widely used chassis organism in synthetic biology, and can be used as the recombinant microorganism platform. For example, there are libraries of mutants, plasmids, detailed computer models of metabolism and other information available for S. *cerevisiae,* allowing for rational design of various modules to enhance product yield. Methods are known for making recombinant microorganisms.

<u>Aspergillus_spp.</u>

[001 35] Aspergillus **species** such as *A. oryzae, A. niger* and *A. sojae* are widely used microorganisms in food production and can also be used as the recombinant microorganism platform. Nucleotide sequences are available for genomes of *A. nidulans, A. fumigatus, A. oryzae, A. clavatus, A. flavus, A. niger,* and *A. terreus,* allowing rational design and modification of endogenous pathways to enhance flux and increase product yield. Metabolic models have been developed for *Aspergillus,* as well as transcriptomtc studies and proteomics studies. *A. niger* is cultured for the industrial production of a number of food ingredients such as citric acid and gluconic acid, and thus species such as *A. niger* are generally suitable for producing steviol glycosides.

<u>E. ∞ li</u>

[00136] *E. coli,* another widely used platform organism in synthetic biology, can also be used as the recombinant microorganism platform. Similar to *Saccharomyces,* there are libraries of mutants, plasmids, detailed computer models of metabolism and other information available for *E. coli,* allowing for rational design of various modules to enhance product yield. Methods

similar to those described above for *Saccharomyces* can be used to make recombinant *E. coli* microorganisms.

Agaricus. Gibberella, and Phanerochaete sop.

[00137] Agaricus, Gibberella, and Phanerochaete spp. can be useful because they are known to produce large amounts of isoprenoids in culture. Thus, the terpene precursors for producing large amounts of steviol glycosides are already produced by endogenous genes. Thus, modules comprising recombinant genes for steviol glycoside biosynthesis polypeptides can be introduced into species from such genera without the necessity of introducing mevalonate or MEP pathway genes.

Arxuia adeninivorans (Blastobotrys adeninivorans)

[00138] Arxuia adeninivorans is dimorphic yeast (it grows as budding yeast like the baker's yeast up to a temperature of 42°C, above this threshold it grows in a filamentous form) with unusual biochemical characteristics. It can grow on a wide range of substrates and can assimilate nitrate. It has successfully been applied to the generation of strains that can produce natural plastics or the development of a biosensor for estrogens in environmental samples.

Yarrowia lipolytica

[00139] Yarrowia lipolytica is dimorphic yeast (see Arxuia adeninivorans) and belongs to the family Hemiascomycetes. The entire genome of Yarrowia lipolytica is known. Yarrowia species is aerobic and considered to be non-pathogenic. Yarrowia is efficient in using hydrophobic substrates (*e.g.* aikanes, fatty acids, oils) and can grow on sugars. It has a high potential for industrial applications and is an oleaginous microorgamism. Yarrowia lipolyptica can accumulate lipid content to approximately 40% of its dry cell weight and is a model organism for lipid accumulation and remobilization. See *e.g.*, Nicaud, 2012, Yeast 29(10):409-18; Beopoulos *et al.*, 2009, *Biochimie* 91(6):692-6; Bankar *et al.*, 2009, *Appl Microbiol Biotechnol.* 84(5):847-65.

Rhodotorula so.

[00140] *Rhodotorula* is unicellular, pigmented yeast. The oleaginous red yeast, *Rhodotorula glutinis*, has been shown to produce lipids and carotenoids from crude glycerol (Saenge *et al.,* 201 1, *Process Biochemistry* 46(1):21 0-8). *Rhodotorula toruloides* strains have been shown to be an efficient fed-batch fermentation system for improved biomass and lipid productivity (Li *et al.,* 2007, *Enzyme and Microbial Technology* 41:31 2-7).

<u>Rhodosporidium</u> toruioides

[00141] *Rhodosporidium toruioides* is oleaginous yeast and useful for engineering iipidproduction pathways (See e.g. Zhu *et al.*, 2013, *Nature Commun.* 3:1 112; Ageitos *et al.*, 2011, *Applied Microbiology and Biotechnology* 90(4):1219-27).

Candida boidinii

[00142] Candida boidinii is methylotrophic yeast (it can grow on methanol). Like other methylotrophic species such as Hansenula polymorpha and Pichia pastoris, it provides an excellent platform for producing heterologous proteins. Yields in a multigram range of a secreted foreign protein have been reported. A computational method, IPRO, recently predicted mutations that experimentally switched the cofactor specificity of Candida boidinii xylose reductase from NADPH to NADH. See, e.g., Mattanovich et al., 2012, Methods Mol Biol. 824:329-58; Khoury et al., 2009, Protein Sci. 18(10):2125-38.

Hansenula polymorpha (Pichia anousta)

[00143] Hansenula polymorpha is methylotrophic yeast (see Candida boidinii). It can furthermore grow on a wide range of other substrates; it is thermo-tolerant and can assimilate nitrate (see also *Kluyveromyces lactis*). It has been applied to producing hepatitis B vaccines, insulin and interferon alpha-2a for the treatment of hepatitis C, furthermore to a range of technical enzymes. *See, e.g.,* Xu *et al.,* 2014, *Virol Sin.* 29(6):403-9.

Kluyveromyces lactis

[00144] *Kluyveromyces lactis* is yeast regularly applied to the production of kefir. It can grow on several sugars, most importantly on lactose which is present in milk and whey. It has successfully been applied among others for producing chymosin (an enzyme that is usually present in the stomach of calves) for producing cheese. Production takes place in fermenters on a 40,000 L scale. *See, e.g.,* van Ooyen *et al.,* 2006, *FEMS Yeast Res.* 6(3):381-92.

Pichia pastoris

[00145] *Pichia pastoris* is methylotrophic yeast (see *Candida boidinii* and *Hansenula polymorpha*). It provides an efficient platform for producing foreign proteins. Platform elements are available as a kit and it is worldwide used in academia for producing proteins. Strains have been engineered that can produce complex human N-glycan (yeast glycans are similar but not identical to those found in humans). *See, e.g.,* Piirainen *et al.,* 2014, *N Biotechnol.* 31(6):532-7.

Physcomitrella_spp.

[00146] *Physcomitrella mosses,* when grown in suspension culture, have characteristics similar to yeast or other fungal cultures. This genera can be used for producing plant secondary metabolites, which can be difficult to produce in other types of cells.

Steviol Glycoside Compositions

[00147] Steviol glycosides do not necessarily have equivalent performance in different food systems. It is therefore desirable to have the ability to direct the synthesis to steviol glycoside compositions of choice. Recombinant hosts described herein can produce compositions that are selectively enriched for specific steviol glycosides (e.g., RebD or RebM) and have a consistent taste profile. As used herein, the term "enriched" is used to describe a steviol glycoside composition with an increased proportion of a particular steviol glycoside, compared to a steviol glycoside composition (extract) from a stevia plant. Thus, the recombinant hosts described herein can facilitate the production of compositions that are tailored to meet the sweetening profile desired for a given food product and that have a proportion of each steviol glycoside that is consistent from batch to batch. In some embodiments, hosts described herein do not produce or produce a reduced amount of undesired plant by-products found in Stevia extracts. Thus, steviol glycoside compositions produced by the recombinant hosts described herein are distinguishable from compositions derived from Stevia plants.

[00148] The amount of an individual steviol glycoside (e.g., RebA, RebB, RebD, or RebM) accumulated can be from about 1 to about 7,000 mg/L, e.g., about 1 to about 10 mg/L, about 3 to about 10 mg/L, about 5 to about 20 mg/L, about 10 to about 50 mg/L, about 10 to about 100 mg/L, about 25 to about 500 mg/L, about 100 to about 1,500 mg/L, or about 200 to about 1,000 mg/L, at least about 1,000 mg/L, at least about 1,200 mg/L, at least about at least 1,400 mg/L, at least about 1,600 mg/L, at least about 1,800 mg/L, at least about 2,800 mg/L, or at least about 7,000 mg/L. In some aspects, the amount of an individual steviol glycoside can exceed 7,000 mg/L. The amount of a combination of steviol glycosides (e.g., RebA, RebB, RebD, or RebM) accumulated can be from about 1 mg/L to about 7,000 mg/L, e.g., about 200 to about 1,500, at least about 2,000 mg/L, at least about 3,000 mg/L, at least about 4,000 mg/L, at least about 5,000 mg/L, at least about 6,000 mg/L, or at least about 7,000 mg/L. In some aspects, the amount of a combination of steviol glycosides can exceed 7,000 mg/L. In general, longer culture times will lead to greater amounts of product. Thus, the recombinant microorganism can be cultured for from 1 day to 7 days, from 1 day to 5 days, from 3 days to 5 days, about 3 days, about 4 days, or about 5 days.

[00149] It will be appreciated that the various genes and modules discussed herein can be present in two or more recombinant microorganisms rather than a single microorganism. When a plurality of recombinant microorganisms is used, they can be grown in a mixed culture to produce steviol and/or steviol glycosides. For example, a first microorganism can comprise one or more biosynthesis genes for producing a steviol glycoside precursor, while a second microorganism comprises steviol glycoside biosynthesis genes. The product produced by the second, or final microorganism is then recovered. It will also be appreciated that in some embodiments, a recombinant microorganism is grown using nutrient sources other than a culture medium and utilizing a system other than a fermenter.

[00150] Alternatively, the two or more microorganisms each can be grown in a separate culture medium and the product of the first culture medium, *e.g.*, steviol, can be introduced into second culture medium to be converted into a subsequent intermediate, or into an end product such as RebA. The product produced by the second, or final microorganism is then recovered. It will also be appreciated that in some embodiments, a recombinant microorganism is grown using nutrient sources other than a culture medium and utilizing a system other than a fermenter.

[00151] Steviol glycosides and compositions obtained by the methods disclosed herein can be used to make food products, dietary supplements and sweetener compositions. *See, e.g.,* WO 201 1/153378, WO 2013/022989, WO 2014/122227, and WO 2014/122328.

[00152] For example, substantially pure steviol or steviol glycoside such as RebM or RebD can be included in food products such as ice cream, carbonated beverages, fruit juices, yogurts, baked goods, chewing gums, hard and soft candies, and sauces. Substantially pure steviol or steviol glycoside can also be included in non-food products such as pharmaceutical products, medicinal products, dietary supplements and nutritional supplements. Substantially pure steviol or steviol glycosides may also be included in animal feed products for both the agriculture industry and the companion animal industry. Alternatively, a mixture of steviol and/or steviol glycosides can be made by culturing recombinant microorganisms separately, each producing a specific steviol or steviol glycoside, recovering the steviol or steviol glycoside in substantially pure form from each microorganism and then combining the compounds to obtain a mixture comprising each compound in the desired proportion. The recombinant microorganisms described herein permit more precise and consistent mixtures to be obtained compared to current Stevia products.

[00153] In another alternative, a substantially pure steviol or steviol glycoside can be incorporated into a food product along with other sweeteners, e.g. saccharin, dextrose, sucrose, fructose, erythritol, aspartame, sucralose, monatin, or acesulfame potassium. The weight ratio of steviol or steviol glycoside relative to other sweeteners can be varied as desired to achieve a satisfactory taste in the final food product. See, *e.g.*, U.S. 2007/0128311. In some embodiments, the steviol or steviol glycoside may be provided with a flavor (e.g., citrus) as a flavor modulator.

[00154] Compositions produced by a recombinant microorganism described herein can be incorporated into food products. For example, a steviol glycoside composition produced by a recombinant microorganism can be incorporated into a food product in an amount ranging from about 20 mg steviol glycoside/kg food product to about 1800 mg steviol glycoside/kg food product on a dry weight basis, depending on the type of steviol glycoside and food product. For example, a steviol glycoside composition produced by a recombinant microorganism can be incorporated into a dessert, cold confectionary (e.g., ice cream), dairy product (e.g., yogurt), or beverage (e.g., a carbonated beverage) such that the food product has a maximum of 500 mg steviol glycoside/kg food on a dry weight basis. A steviol glycoside composition produced by a recombinant microorganism can be incorporated into a baked good (e.g., a biscuit) such that the food product has a maximum of 300 mg steviol glycoside/kg food on a dry weight basis. A steviol glycoside composition produced by a recombinant microorganism can be incorporated into a sauce (e.g., chocolate syrup) or vegetable product (e.g., pickles) such that the food product has a maximum of 1000 mg steviol glycoside/kg food on a dry weight basis. A steviol glycoside composition produced by a recombinant microorganism can be incorporated into a bread such that the food product has a maximum of 160 mg steviol glycoside/kg food on a dry weight basis. A steviol glycoside composition produced by a recombinant microorganism, plant, or plant cell can be incorporated into a hard or soft candy such that the food product has a maximum of 1600 mg steviol glycoside/kg food on a dry weight basis. A steviol glycoside composition produced by a recombinant microorganism, plant, or plant cell can be incorporated into a processed fruit product (e.g., fruit juices, fruit filling, jams, and jellies) such that the food product has a maximum of 1000 mg steviol glycoside/kg food on a dry weight basis. In some embodiments, a steviol glycoside composition produced herein is a component of a pharmaceutical composition. See, e.g., Steviol Glycosides Chemical and Technical Assessment 69th JECFA, 2007, prepared by Harriet Wailin, Food Agric. Org.; EFSA Panel on Food Additives and Nutrient Sources added to Food (ANS), "Scientific Opinion on the safety of steviol glycosides for the proposed uses as a food additive," 2010, EFSA Journal 8(4): 1537;

U.S. Food and Drug Administration GRAS Notice 323; U.S Food and Drug Administration GRAS Notice Notice 329; WO 201 1/037959; WO 2010/146463; WO 201 1/046423; and WO 2011/056834.

[001 55] For example, such a steviol glycoside composition can have from 90-99 weight % RebA and an undetectable amount of stevia plant-derived contaminants, and be incorporated into a food product at from 25-1600 mg/kg, *e.g.*, 100-500 mg/kg, 25-100 mg/kg, 250-1000 mg/kg, 50-500 mg/kg or 500-1 000 mg/kg on a dry weight basis.

[00156] Such a steviol glycoside composition can be a RebB-enriched composition having greater than 3 weight % RebB and be incorporated into the food product such that the amount of RebB in the product is from 25-1600 mg/kg, *e.g.*, 100-500 mg/kg, 25-100 mg/kg, 250-1000 mg/kg, 50-500 mg/kg or 500-1 000 mg/kg on a dry weight basis. Typically, the RebB-enriched composition has an undetectable amount of stevia plant-derived contaminants.

[001 57] Such a steviol glycoside composition can be a RebD-enriched composition having greater than 3 weight % RebD and be incorporated into the food product such that the amount of RebD in the product is from 25-1600 mg/kg, *e.g.*, 100-500 mg/kg, 25-100 mg/kg, 250-1000 mg/kg, 50-500 mg/kg or 500-1000 mg/kg on a dry weight basis. Typically, the RebD-enriched composition has an undetectable amount of stevia plant-derived contaminants.

[00158] Such a steviol glycoside composition can be a RebE-enriched composition having greater than 3 weight % RebE and be incorporated into the food product such that the amount of RebE in the product is from 25-1600 mg/kg, *e.g.*, 100-500 mg/kg, 25-100 mg/kg, 250-1000 mg/kg, 50-500 mg/kg or 500-1000 mg/kg on a dry weight basis. Typically, the RebE-enriched composition has an undetectable amount of stevia plant-derived contaminants.

[00159] Such a steviol glycoside composition can be a RebM-enriched composition having greater than 3 weight % RebM and be incorporated into the food product such that the amount of RebM in the product is from 25-1600 mg/kg, e.g., 100-500 mg/kg, 25-100 mg/kg, 250-1000 mg/kg, 50-500 mg/kg or 500-1000 mg/kg on a dry weight basis. Typically, the RebM-enriched composition has an undetectable amount of stevia plant-derived contaminants.

[00160] In some embodiments, a substantially pure steviol or steviol glycoside is incorporated into a tabletop sweetener or "cup-for-cup" product. Such products typically are diluted to the appropriate sweetness level with one or more bulking agents, *e.g.*, maltodextrins, known to those skilled in the art. Steviol glycoside compositions enriched for RebA, RebB, RebD, RebE, or RebM, can be package in a sachet, for example, at from 10,000 to 30,000 mg

steviol glycoside/kg product on a dry weight basis, for tabletop use. In some embodiments, a steviol glycoside produced *in vitro, in vivo,* or by whole cell byconversion

[00161] The invention will be further described in the following examples, which do not limit the scope of the invention described in the claims.

EXAMPLES

[00162] The Examples that follow are illustrative of specific embodiments of the invention, and various uses thereof. They are set forth for explanatory purposes only, and are not to be taken as limiting the invention.

Example 1. LC-MS Analytical Procedures

[00163] Three LC-MS procedures were used herein. In the first method used for Examples 2-6, LC-MS analyses were performed using an Ultimate 3000 UPLC system (Dionex) fitted with a Waters Acquity UPLC ®BEH shield RP18 column (2.1 x 50 mm, 1.7 μm particles, 130 Å pore size) connected to a TSQ Quantum Access (ThermoFisher Scientific) triple quadropole mass spectrometer with a heated electrospray ion (HESI) source. Elution was carried out using a mobile phase of eluent B (MeCN with 0.1% formic acid) and eluent A (water with 0.1% formic acid) by increasing the gradient from 25% to 47% B from min 0.0 to 4.0, increasing 47% to 100% B from min 4.0 to 5.0, and holding 100% B from min 5.0 to 6.5. The flow rate was 0.4 mL/min and the column temperature 35°C. Steviol glycosides were detected using SIM (Single Ion Monitoring) with the following m/z-traces.

Description	Exact Mass	m/z trace (Da)	compound (typical <i>t_R</i> in min)
Steviol + 1 Glucose	[M+H] ⁺ 481.2796 [M+Na] ⁺ 503.2615	481.2±0.5 503.1±0.5	19-SMG (2.29), 13-SMG (3.5)
Steviol + 2 Glucose	[M+Na] ⁺ 665.3149	665± 0.5	Rubusoside (2.52) Steviol-1,2-bioside (2.92) Steviol-1,3-bioside (2.28)
Steviol + 3 Glucose	[M+Na] ⁺ 827.3677	827.4 ± 0.5	1,2-Stevioside (2.01) 1,3-Stevioside (2.39) Rebaudioside B (2.88)
Steviol + 4 Glucose	[M+Na] ⁺ 989.4200	989.4 ± 0.5	Rebaudioside A (2.0)
Steviol + 5 Glucose	[M+Na] ⁺ 1151.4728	1151.4 ± 0.5	Rebaudioside D (1.1)
Steviol +	[M+Na] ⁺ 1313.5257	1313.5 ± 0.5	Rebaudioside M (1.3)

Table 1A: LC-MS analytical	l information for	or Steviol	Glycosides.
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Description	Exact Mass	m/z trace (Da)	compound (typical <i>t_R</i> in min)
6 Glucose			

[001 64] in the second method used for Examples 7, 8, and 10, LC-MS analyses were performed on Waters ACQUITY UPLC (Waters Corporation, Milford, MA) with coupled to a Waters ACQUITY ESI (electrospray ionization)-TQD triple quadropole mass spectrometer. Compound separation was achieved on Waters ACQUITY UPLC® BEH C18 column (2.1 x 50 mm, 1.7 pm particles, 130 Å pore size) equipped with ACQUITY UPLC BEH C18 VanGuard pre-column (130 Å, 1.7 pm, 2.1 mm X 5 mm) by using a gradient of the two mobile phases: A (Water with 0.1% formic acid) and B (Acetonitrile with 0.1% formic acid)increasing B from 20% to 50% between 0.3 to 2.0 min up to 100% at 2.01 min, holding to 100% for 0.6 min, and re-equilibrating for 0.6 min. The flow rate was 0.6 m l/ min, and the column temperature was 55°C. The MS acquisition was in negative ion-mode using SIM mode (Single Ion Monitoring). Stevioi glycoside quantification was done by comparison with authentic standards.

Compound	m/z trace (Da)	Retention time (min)
RebE	965.42	1.06
RebD	1127.48	1.09
RebM	1289.53	1.15
RebA	965.42	1.43
1,3-Stevioside	803.37	1.60
Rubusoside	641.32	1.67
RebB	803.37	1.76
1,2-bioside	641.32	1.77
13-SMG	479.26	2.04

Table 1B: MS analytical information for Steviol Glycosides.

[00165] in the third method used for Example 9, LC-MS analyses were performed on Waters ACQUITY UPLC (Waters Corporation, Milford, MA) using a Waters Acquity UPLC® BEH C18 column (2.1 x 50 mm, 1.7 pm particles, 130 A) coupled to a Waters single quadropole mass spectrometer (SQD), equipped with an ESI and operated in negative mode. Compound separation was achieved by a gradient of the two mobile phases: A (water with 0.1% formic acid) and B (acetonitrile with 0.1% formic acid) by increasing from 60% to 100% B between 0.3 to 2.5 min, holding 100% B for 0.1 min, and re-equilibrating for 0.2 min. The flow rate was 0.6 m L min, and the column temperature was set at 55°C. Steviol or ent-kaurenoic acid was

monitored using SIM (Single Ion Monitoring) and quantified by comparing with authentic standards.

Compound	m/z trace (Da)	Retention time (min)
Steviol	317.21	0.61
Ent-kaurenoic acid	301.001	1.46

Table 1C: MS analytical information for steviol and ent-kaurenoic acid.

Example 2. Construction of Steviol Glycoside-Producing and RebB-Producing Yeast Strains

Steviol glycoside-producing S. cerevisiae strains were constructed as described in [00166] WO 201 1/153378, WO 2013/022989, WO 2014/122227, and WO 2014/122328. For example, a yeast strain comprising a recombinant gene encoding a Synechococcus sp. GGPPS (SEQ ID NO:49) polypeptide, a recombinant gene encoding a truncated Zea mays CDPS (SEQ ID NO:37) polypeptide, a recombinant gene encoding an A. thaliana KS (SEQ ID NO:6) polypeptide, a recombinant gene encoding an S. rebaudiana KO (SEQ ID NO:59, SEQ ID NO:79) polypeptide, a recombinant gene encoding an A. thaliana ATR2 (SEQ ID NO:51, SEQ ID NO:87) polypeptide, a recombinant gene encoding an O. sativa EUGT1 1 (SEQ ID NO:86) polypeptide, a recombinant gene encoding an SrKAHel (SEQ ID NO:18, SEQ ID NO:68) polypeptide, a recombinant gene encoding an S. rebaudiana CPR8 (SEQ ID NO:24, SEQ ID NO:28) polypeptide, a recombinant gene encoding an S. rebaudiana UGT85C2 (SEQ ID NO:30) polypeptide, a recombinant gene encoding an S. rebaudiana UGT74G1 (SEQ ID NO:29) polypeptide, a recombinant gene encoding an S, rebaudiana UGT76G1 (SEQ ID NO:2) polypeptide, and a recombinant gene encoding an S. rebaudiana UGT91D2 variant, UGT91D2e-b (SEQ ID NO:88), polypeptide accumulated steviol glycosides.

[00167] The UGT91D2e-b variant of UGT91D2 (SEQ ID NO:5 from PCT/US2012/050021) includes a substitution of a methionine for leucine at position 211 and a substitution of an alanine for valine at position 286. Additional variants can include variants (except T144S, M152L, L213F, S364P, and G384C variants) described in Table 14 and Example 11 of the PCT/US2012/050021. GeneArt codon-optimized sequence encoding a S. *rebaudiana* UGT91D2e-b with the amino acid modifications L21 1M and V286A (SEQ ID NO:88 for amino acid sequence; codon optimized nucleotide sequence is set forth in SEQ ID NO:89) and

expressed from the native yeast TDH3 promoter and followed by the native yeast CYC1 terminator.

[00168] Cells were grown in Synthetic Complete (SC) medium at 30°C for 5 days with shaking (400 rpm for deep wells and 200 rpm for 15 ml_ Falcon growth tubes) prior to harvest. Culture samples (without cell removal) were heated in the presence of DMSO for detection of total glycoside levels with LC-MS. The strain accumulated total amounts of RebD of over 2500 mg/L, total amounts of RebM of over 2500 mg/L, and total amounts of RebA of over 700 mg/L. See WO 2014/122227.

[00169] A separate *S. cerevisiae* strain was constructed to accumulate RebB. This strain comprised a recombinant gene encoding a *Synechococcus sp.* GGPPS (SEQ ID NO:49) polypeptide, a recombinant gene encoding an *truncated Z. mays* CDPS (SEQ ID NO:37) polypeptide, a recombinant gene encoding an *A. thaliana* KS (SEQ ID NO:6) polypeptide, a recombinant gene encoding an *A. thaliana* KS (SEQ ID NO:6) polypeptide, a recombinant gene encoding an *A. thaliana* KS (SEQ ID NO:79) polypeptide, a recombinant gene encoding an *A. thaliana* ATR2 (SEQ ID NO:51, SEQ ID NO:87) polypeptide, a recombinant gene encoding an O. *sativa* EUGT1 1 (SEQ ID NO:86) polypeptide, a recombinant gene encoding an S. *rebaudiana* CPR8 (SEQ ID NO:68) polypeptide, a recombinant gene encoding an *S. rebaudiana* CPR8 (SEQ ID NO:24, SEQ ID NO:30) polypeptide, a recombinant gene encoding an *S. rebaudiana* UGT85C2 (SEQ ID NO:30) polypeptide, a recombinant gene encoding an *S. rebaudiana* UGT76G1 (SEQ ID NO:22) polypeptide, and a recombinant gene encoding an *S. rebaudiana* UGT76G1 (SEQ ID NO:22) polypeptide, and a recombinant gene encoding an *S. rebaudiana* UGT91D2 variant, UGT91D2e-b (SEQ ID NO:88), polypeptide accumulated steviol glycosides.

Example 3. Steviol Glycoside Production in Yeast Strains Expressing KO Genes

[00170] To determine whether increased levels of ent-kaurenoic acid improve steviol glycoside production, the activity of KO genes from various species were analyzed. Putative KO genes were identified using the NCBi Basic Local Alignment Sequence Search Tool (BLAST). Genes encoding KO polypeptides were cloned and expressed the RebB-producing *S. cerevisiae* strain described in Example 2, which was modified to lack KO genes. Thus, RebB was only accumulated upon expression of a functional KO.

[00171] Two KO polypeptides identified by the amino acid sequences set forth in SEQ ID NO:54 (nucleotide sequence set forth in SEQ ID NO:55) and SEQ ID NO:75 (nucleotide sequences set forth in SEQ ID NO:56) were found to accumulate higher levels of RebB than

SrKOI (nucleotide sequence set forth in SEQ ID NO:59, amino acid sequences set forth in SEQ ID NO:79) in the RebB-producing strain. RebB levels (μ M/00 ₆₀0) are shown in Figure 3.

[00172] Expression of genes (SEQ ID NO:55 or SEQ ID NO:56) encoding KO polypeptides in an S. *cerevisiae* steviol glycoside-producing strain also resulted in accumulation of ent-kaurenoic acid (Figure 4). Expression of a gene encoding a codon-optimized KO polypeptide (SEQ ID NO:57) and a gene encoding the KO polypeptide set forth in SEQ ID NO:70 also resulted in accumulation of ent-kaurenoic acid. However, expression of SrKOI (SEQ ID NO:59, SEQ ID NO:79) did not result in measurable levels of ent-kaurenoic acid. Thus, the KO polypeptides encoded by nucleotide sequences set forth in SEQ ID NOs: 55-57 more efficiently converted ent-kaurenoi, and/or ent-kaurenal to ent-kaurenoic acid in S. *cerevisiae,* as compared to the SrKOI polypeptide encoded by nucleotide sequence set forth in SEQ ID NO:59.

Example 4. Steviol Glycoside Production in Yeast Strains Expressing KO Genes and Further Overexpressing SrKAHel

[00173] Cloned KO genes were individually expressed in a steviol glycoside-producing *S. cerevisiae* strain. The S. *cerevisiae* strain described in Example 2, which expresses SrKOI (SEQ ID NO:59, SEQ ID NO:79), was modified to comprise overexpress SrKAHeI (SEQ ID NO:18, SEQ ID NO:68). The coding sequences of the KO genes tested, as well as their corresponding amino acid sequences, are set forth in Table 2. The sequences set forth in SEQ ID NOs: 55, 57, 58, 59, and 60 were codon-optimized for expression in S. *cerevisiae*.

Table 2: KO Genes Expressed in Steviol Glycoside-Producing S. *cerevisiae* strain that Further Overexpresses SrKAHel.

KO Nucleotide Sequence	Corresponding KO Amino Acid Sequence
SEQ ID NO:55	SEQ ID NO:54
SEQ ID NO:56	SEQ ID NO:75
SEQ ID NO:57	SEQ ID NO:70
SEQ ID NO:58	SEQ ID NO:71
SEQ ID NO:59	SEQ ID NO:79
SEQ ID NO:60	SEQ ID NO:72

[00174] S. cerevisiae strains co-expressing any of the heterologous nucleic acids encoding a KO enzyme of Table 2 and further overexprssing SrKAHel (SEQ ID NO:18, SEQ ID NO:68)

accumulated higher levels of steviol glycosides than the control S. *cerevisiae* strain (not expressing a KO of Table 2) or a steviol glycoside-producing S. *cerevisiae* strain only overexpressing SrKAHel, as shown in Figure 5. A steviol glycoside-producing *S. cerevisiae* strain expressing a codon-optimized version of SEQ ID NO:56, identified herein as SEQ ID NO:65, and overexpressing SrKAHel accumulated higher levels of steviol glycosides (RebA, RebD, and RebM) than the steviol glycoside-producing *S. cerevisiae* strain co-expressing the nucleic acid set forth in SEQ ID NO:56 and SrKAHel (Figure 6).

[001 75] Additionally, *S, cerevisiae* strains co-expressing a nucleic acid set forth in SEQ ID NO:55, SEQ ID NO:56, SEQ ID NO:57, or SEQ ID NO:60 and further overexpressing SrKAHel accumulated higher levels of glycosylated ent-kaurenoic acid than the control *S. cerevisiae* strain not expressing a KO of Table 2 (Figure 7).

[00176] As well, S. *cerevisiae* strains co-expressing a nucleic acid set forth in SEQ ID NO:55, SEQ ID NO:56, SEQ ID NO:57, SEQ ID NO:59, or SEQ ID NO:60 and further overexpressing SrKAHeI demonstrated improved metabolic conversion of intermediate compound, ent-kaurenol, which, in turn, resulted in reduced accumulation of glycosylated ent-kaurenol, relative to the control *S. cerevisiae* strain not expressing a KO of Table 2 or the steviol glycoside-producing *S. cerevisiae* strain only overexpressing SrKAHeI, as shown in Figure 8. The control *S. cerevisiae* strain and the steviol glycoside-producing *S. cerevisiae* strain only overexpressing SrKAHeI, as shown in Figure 8. The control *S. cerevisiae* strain and the steviol glycoside-producing *S. cerevisiae* strain only overexpressing SrKAHeI each accumulated higher leveis of glycosylated ent-kaurenol than did S. *cerevisiae* strains expressing a nucleic acid set forth in SEQ ID NO:55, SEQ ID NO:56, SEQ ID NO:57, SEQ ID NO:59, or SEQ ID NO:60 and further overexpressing SrKAHeI.

Example 5. Steviol Glycoside Production in Yeast Strains Expressing CPR Genes

[00177] Cloned CPR genes were individually expressed in a steviol glycoside-producing S. *cerevisiae* strain. The steviol glycoside-producing *S. cerevisiae* strain described in Example 2, which expresses S. *rebaudiana* CPR8 (SEQ ID NO:24, SEQ ID NO:28) and *A. thaliana* ATR2 (SEQ ID NO:51), was modified to co-express a nucleic acid encoding a CPR of Table 3. The coding sequences of the CPR genes tested, as well as their corresponding amino acid sequences, are set forth in Table 3.

Table 3: CPR Genes Tested in	Combination with CPR8	and ATR2.
Gene	Nucleotide Sequence	Amino Acid Sequence

S. rebaudiana CPR1	SEQ ID NO:61	SEQ ID NO:76
S. rebaudiana CPR7	SEQ ID NO:23	SEQ ID NO:69
CPR4497	SEQ ID NO:62	SEQ ID NO:74

[00178] As shown in Figure 9, expression of CPR1 (SEQ ID NO:61, SEQ ID NO:76) or of CPR7 (SEQ ID NO:23, SEQ ID NO:69) in the steviol glycoside-producing S. *cerevisiae* strain already expressing *S. rebaudiana* CPR8 (SEQ ID NO:24, SEQ ID NO:28) and *A. thaliana* ATR2 (SEQ ID NO:51) resulted in higher levels of RebM than those accumulated by the control steviol glycoside-producing S. *cerevisiae* strain not expressing CPR1 or CPR7. As well, a steviol glycoside-producing *S. cerevisiae* strain expressing the nucleic acid set forth in SEQ ID NO:62 and overexpressing SrKAHeI (SEQ ID NO:18, SEQ ID NO:68) accumulated higher levels of RebM than those accumulated by the control steviol glycoside-producing S. *cerevisiae* strain expressing the nucleic acid set forth in SEQ ID NO:62 and overexpressing SrKAHeI (SEQ ID NO:18, SEQ ID NO:68) accumulated higher levels of RebM than those accumulated by the control steviol glycoside-producing S. *cerevisiae* strain that only overexpressed SrKAHeI (Figure 10).

Example 6. Steviol Glycoside Production in Yeast Strains Co-Expressing KO and CPR Genes

[00179] Steviol glycoside production was tested in the RebB-producing *S. cerevisiae* strain described in Example 2, which was modified to co-express a KO gene of Table 4 and a CPR of Table 5.

Gene	Nucleotide Sequence	Amino Acid Sequence
SrKO1	SEQ ID NO:59	SEQ ID NO:79
Codon-optimized KO	SEQ ID NO:63	SEQ ID NO:77
Codon-optimized KO	SEQ ID NO:64	SEQ ID NO:78

	Table 4: KO Genes	Tested in	Combination	with	CPR Genes.
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Table 5: CPR	Genes	Tested in	Combination	with	ко	Genes.
	001100		•••••••••••••			

Nucleotide Sequence	Amino Acid Sequence
SEQ ID NO:66	SEQ ID NO:73
SEQ ID NO:67	SEQ ID NO:22

[00180] As shown in Figure 12, co-expression of SrKOI (SEQ ID NO:59, SEQ ID NO:79) and either of the CPR genes of Table 5 in the RebB-producing strain resulted in higher production of 13-SMG and RebB than co-expression of a nucleic acid set forth in SEQ ID NO:63 or SEQ ID NO:64 and either of the cytochrome P450 genes of Table 5.

Example 7. Steviol Glycoside Production in Yeast Strains Expressing KAH Genes

[00181] Candidate KAH enzymes were cloned and expressed in an S. *cerevisiae* strain engineered to accumulate 13-SMG. The 13-SMG-producing S. *cerevisiae* strain comprised a recombinant gene encoding a Synechococcus sp. GGPPS7 polypeptide (SEQ ID NO:49), a recombinant gene encoding a truncated *Z. mays* CDPS polypeptide (SEQ ID NO:37), a recombinant gene encoding an *A. thaliana* KS polypeptide (SEQ ID NO:6), SrKOI (SEQ ID NO:59, SEQ ID NO:79), CPR8 (SEQ ID NO:24, SEQ ID NO:28), the KO encoded by the nucleotide sequence set forth in SEQ ID NO:56 (amino acid sequence set forth in SEQ ID NO:75), and UGT85C2 (SEQ ID NO:30) chromosomally integrated in separate expression cassettes (Figure 11B). The strain lacked SrKAHeI (SEQ ID NO:18, SEQ ID NO:68); thus, 13-SMG was only accumulated upon transformation of the **S.** *cerevisiae* strain with a functional KAH (Figure 11B).

[001 82] Transformants were grown in SC-URA medium for 4 days and extracted with 1:1 with DMSO at 80°C for 10 min. The extracts were analyzed by LC-MS (method 2 of Example 1). **S.** *cerevisiae* transformed with the nucleic acid set forth in SEQ ID NO:80 accumulated 13-SMG (Figure 11B). Thus, the protein encoded by SEQ ID NO:80, set forth in SEQ ID NO:82, is a KAH.

[00183] The KAH encoded by the nucleotide sequence set forth in SEQ ID NO:80 was codon-optimized for expression in yeast (SEQ ID NO:81) and expressed in the above-described 13-SMG-producing *S. cerevisiae* strain. Similar to expression of SrKAHeI (SEQ ID NO:18) or the KAH encoded by the nucleotide sequence set forth in SEQ ID NO:80, expression of the codon-optimized nucleotide sequence set forth in SEQ ID NO:81 resulted in production of 13-SMG plus rubusoside (Figure 13).

[00184] The KAHs encoded by the nucleotide sequence set forth in SEQ ID NO:80 and the codon-optimized nucleotide sequence set forth in SEQ ID NO:81 were also individually expressed in a steviol glycoside-producing strain, as described in Example 2, which expresses SrKAHeI. Production of 13-SMG was increased upon overexpression of SrKAHeI (SEQ ID NO:18), of the KAH encoded by the nucleotide sequence set forth in SEQ ID NO:80, or of the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:81, as compared to a control strain not expressing the KAH encoded by the nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:80, the sequence set forth sequence set forth in SEQ ID NO:80, the sequence set forth

in SEQ ID NO:81, or overexpressing SrKAHel. See Table 6. Expression of either the KAH encoded by the nucleotide sequence set forth in SEQ ID NO:80 or the KAH encoded by the codon-optimized nucleotide sequence set forth in SEQ ID NO:81 resulted in higher steviol glycoside production (13-SMG + 1,2-bioside + rubusoside + RebB + RebA + RebD + RebM) than either the control strain or the S. *cerevisiae* strain overexpressing SrKAHel (SEQ ID NO:18). See Table 6.

Table 6: Quantification of Steviol Glycosides Accumulated by Yeast Expressing KAH Genes.

	Control (µM)	Overexpression of SrKAHe1 (encoded by the nucleotide set forth in SEQ ID NO:18) (µM)	SrKAHe1 + KAH (encoded by the nucleotide set forth in SEQ ID NO:80) (µM)	SrKAHe1 + KAH (encoded by the nucleotide sequence set forth in SEQ ID NO:81)
13-SMG	67.6	85.5	153.8	(μ Μ) 130.5
Steviol-1,2-bioside	0.4	0.3	0.4	0.4
Rubusoside	1.2	1.0	1.4	1.1
RebB	8.6	7.6	9.6	9.6
RebA	30.7	26.0	26.8	28.7
RebD	36.2	27.6	32.9	36.5
RebM	138.3	118.9	100.0	90.3
Sum	282.7	266.2	324.0	296.7

Example 8. Steviol Glycoside Production in Yeast Strain Expressing KAH Gene of the CYP72A219 family

[001 85] A nucleic acid of SEQ ID NO:90, which was codon-optimized for expression in *S. cerevisiae* and encodes the polypeptide of SEQ ID NO:91, was cloned and expressed in an *S. cerevisiae* strain described in Example 7, which was engineered to accumulate 13-SMG. The 13-SMG-producing S. *cerevisiae* strain comprised a recombinant gene encoding a *Synechococcus sp.* GGPPS7 polypeptide (SEQ ID NO:49), a recombinant gene encoding a truncated *Z. mays* CDPS polypeptide (SEQ ID NO:37), a recombinant gene encoding an *A. thaliana* KS polypeptide (SEQ ID NO:6), SrKOI (SEQ ID NO:59, SEQ ID NO:79), CPR8 (SEQ ID NO:24, SEQ ID NO:28), the KO encoded by the nucleotide sequence set forth in SEQ ID NO:56 (amino acid sequence set forth in SEQ ID NO:75), and UGT85C2 (SEQ ID NO:30) chromosoma!ly integrated in separate expression cassettes.

[00186] Transformants were grown in SC-URA medium for 4 days and extracted 1:1 with DMSO at 80°C for 10 min. The extracts were analyzed by LC-MS (method 2 of Example 1). S. *cerevisiae* transformed with the nucleic acid set forth in SEQ ID NO:90 accumulated 13-SMG as well as rubusoside (Table 7). Thus, the protein encoded by the nucleic acid sequence of SEQ ID NO:90, set forth in SEQ ID NO:91, is a KAH.

Table 7: Quantification of Steviol Glycosides Accumulated by Yeast Expressing the KAH encoded by the Nucleotide Sequence Set Forth in SEQ ID NO:90 (Amino Acid Sequence Set Forth in SEQ ID NO:91).

	13-SMG (μM)	Rubusoside (µM)
KAH (encoded by the	4.3 ± 0.1	0.2 ± 0.0
nucleotide sequence set forth		
in SEQ ID NO:90)		
ing a second sec		

Example 9. Determination of CPR1 and CPR12 Activity

[00187] Activity of CPR1 and CPR12 were measured using an *in vitro* microsomal assay. Microsomes were prepared by a modified version of the method taught by Pompon *et al.*, "Yeast expression of animal and plant P450s in optimized redox environments," Methods Enzymol. 272:51-64 (1996). S. *cerevisiae* cells were sedimented for 10 min at 4°C. The pellets were washed with 10 mL TEK buffer (50 mM Tris-HCI (pH 7.5), 1 mM EDTA, 100 mM KCI.) The cells were sedimented again for 10 min at 4°C, and the pellets were resuspended in 1-3 mL of TES2 buffer (50 mM Tri-HCI (pH 7.5) 1 mM EDTA, 600 mM sorbitol). Glass beads (425-600 microns) were added to the samples, and the cells were broken vigorously by shaking and vortexing for 5 min at 4°C. The supernatant was collected, and the beads were washed several times with TES2 buffer. The washes were combined with the supernatant, and the samples were centrifuged for 15 min at 4°C to remove unbroken cells and glass beads. Samples were then ultracentrifuged for 1 h at 4°C. The pellets were washed twice with TES buffer (50 mM Tris-HCI (pH 7.5), 1 mM EDTA, 30% (V/V) glycerol). The samples were resuspended in 1-3 mL 7EG, and the pellets were homogenized.

[001 88] Wild-type control microsomal protein was prepared as described above from wild-type *S. cerevisiae* cells that did not comprise a heterologous KAH or CPR. Microsomal protein

was also prepared from *S. cerevisiae* cells expressing i) SrKAHel (SEQ ID NO:18, SEQ ID NO:68), ii) SrKAHel (SEQ ID NO:18, SEQ ID NO:68) and CPR1 (SEQ ID NO:61, SEQ ID NO:76), or iii) SrKAHel (SEQ ID NO:18, SEQ ID NO:68) and CPR12 (SEQ ID NO:97, SEQ ID NO:98) from a genetic construct integrated at the chromosome level. Microsomal protein from a steviol glycoside-producing strain was prepared from *S. cerevisiae* cells expressing the genes described in Example 2 and additionally comprising codon-optimized CPR1 from *S. rebaudiana* (SEQ ID NO:61 corresponding to amino acid sequence SEQ ID NO:76) as well as the KO encoded by SEQ ID NO:75).

[00189] CPR1 and CPR12 activities were first determined using a cytochrome C reductase assay kit (Sigma-Aldrich; CY0100-1KT) to measure the ability of CPR1 or CPR12 to reduce cytochrome C in the presence of NADPH in vitro. Reduction of cytochrome C resulted in an increase in absorbance at 550 nm, which could quantified spectrophotometrically. Working solution was prepared by adding 9 mg cytochrome C to 20 mt_ assay buffer, and solution was stored at 25°C until use. NADPH was diluted in H₂0 to a concentration of 0.85 mg/mL. Final reaction volumes were 1.1 mL (950 μ LL working solution (0.43 mg cytochrome C), 28 μ L enzyme dilution buffer, 100 µL NADPH solution (0.085 mg NADPH), 20µL/L cytochrome C oxidase inhibitor, 2µLL microsomal protein.) Blank samples did not comprise microsomal protein and were prepared with 950 LL working solution (0.43 mg cytochrome C), 30 LL enzyme dilution buffer, 100 µL. NADPH solution (0.085 mg NADPH), and 20 µL cytochrome C oxidase inhibitor. The spectrophotometer was blanked with all components added to the reactions except for NADPH. The enzymatic reactions were initiated by addition of NADPH, the samples were thoroughly mixed by pipetting, and absorbance was measured at 550 nm for 70 s with 10 s intervals between reads. Two independent rate measurements were taken for each microsomal preparation, and rates were averaged for calculation of specific activity. After the reactions were completed, results were normalized to protein concentration, which was measured using a standard BCA assay (Thermo Scientific).

[00190] Units/mL was calculated using the following equation, where ΔA_{550} /min represents the change in absorbance at 550 nm during the absorbance reading period, 1.1 represents the reaction volume in mL, and 21.1 represents the extinction coefficient for reduced cytochrome c:

Units/mL = $(\Delta A_{550}/\text{min x} \text{ dilution factor x } 1.1) / (21.1 \text{ x enzyme volume})$

[00191] The units/mL value of each sample was divided by its respective microsomal protein concentrations to calculate CPR activity in units/mg. Figure 14 shows the activity measurements of the i) SrKAHel (SEQ ID NO:18, SEQ ID NO:68), ii) SrKAHel (SEQ ID NO:18,

SEQ ID NO:68) and CPR1 (SEQ ID NO:61, SEQ ID NO:76), and iii) SrKAHel (SEQ ID NO: 18, SEQ ID NO:68) and CPR12 (SEQ ID NO:97, SEQ ID NO:98) microsomal samples.

[001 92] The microsomal preparation from the wild-type control showed only minimal CPR activity, reflecting the low activity of native NCP1 (YHR042W). Likewise, the microsomal preparation from a yeast strain overexpressing KAHel did not demonstrate an increase in CPR activity. In contrast, microsomal preparation from strains expressing SrKAHel (SEQ ID NO:18, SEQ ID NO:68) and CPR1 (SEQ ID NO:61, SEQ ID NO:76) or SrKAHel (SEQ ID NO:18, SEQ ID NO:68) and CPR12 (SEQ ID NO:97, SEQ ID NO:98) demonstrated high CPR activity, with 7-and 14-fold higher activity, respectively, compared to the negative control (Figure 14).

[00193] In a separate experiment, formation of steviol and consumption of ent-kaurenoic acid in microsomes, as prepared above, were measured. 33 μ M ent-kaurenoic acid, 10 mM NADPH, and 10 μ L of microsomal protein in 50 mM phosphate buffer (pH 7.5) were incubated for 30 min at 30°C in a total reaction volume of 100 μ L. Control reactions were extracted immediately after addition of all the reaction components, which were mixed on ice and aliquoted prior to incubation. Steviol and ent-kaurenoic acid ievels were quantified using the second LC-MS procedure described in Example 1. For steviol quantification, the microsomal reactions were extracted with DMSO (1:1) at 80°C for 10 min and submitted for LC-MS analysis after centrifugation. For ent-kaurenoic acid quantification the microsomes reactions were extracted with acetonitrile 1:4 (20% microsomal reaction and 80% acetonitrile) at 80°C for 10 min and after centrifugation submitted for LC-MS analysis. The AUC values obtained for the entkaurenoic acid measurements were converted to concentrations using a standard curve.

[00194] As shown in Figure 15A, microsomal protein prepared from an *S. cerevisiae* strain expressing SrKAHeI (SEQ ID NO:18, SEQ ID NO:68) and either CPR1 (SEQ ID NO:61, SEQ ID NO:76) or CPR12 (SEQ ID NO:97, SEQ ID NO:98) converted ent-kaurenoic acid to steviol during the 30 minute incubation period. The steviol level shown in Figure 15A for the steviol-glycoside-producing strain control (extracted immediately with no 30 min incubation period) corresponds to steviol that was accumulated by the strain prior to microsomal preparation and that had co-purified with the microsomes. As shown in Figure 15B, ent-kaurenoic acid levels decreased upon incubation with microsomal protein prepared from *S. cerevisiae* strains expressing SrKAHeI (SEQ ID NO:18, SEQ ID NO:68) alone or in combination with CPR1 (SEQ ID NO:61, SEQ ID NO:76) or CPR12 (SEQ ID NO:97, SEQ ID NO:98). The increased ent-kaurenoic acid levels shown in Figure 15B for the steviol glycoside-producing strain microsomal sample incubated for 30 min corresponds to ent-kaurenoic acid that was accumulated by the

strain prior to microsomal preparation and to ent-kaurenoic acid accumulated from ent-kaurene that had co-purified with the microsomes. The levels of ent-kaurenoic acid shown in Figure 15B were corrected for the dilution factor used.

Example 10. Steviol Glycoside Production in *S. cerevisiae* strains comprising Fusion Constructs between a KO and a P450 Reductase Domain

[00195] CYP102A1 (also referred to as $P450_{BM3}$; SEQ ID NO:1 15, SEQ ID NO:1 16) is a catalytically self-sufficient soluble enzyme from *Bacillus megatarium*. See, e.g., Whitehouse *et ai*, 2012, Chem Soc Rev. 41(3):1218-60. Two domains are present in the CYP102A1 polypeptide chain: a P450 heme domain (BMP) and an NADPH-dependent P450 oxidoreductase domain (BMR). CYP102A1 utilizes nearly 100% of the reducing power of NADPH to produce a monooxygenated product. See, e.g., Yuan *et ai*, 2009, *Biochemistry* 48(38):9140-6.

[00196] The BMR domain of CYP102A1 ("BMR"; codon-optimized nucleotide sequence set forth in SEQ ID NO:1 17, SEQ ID NO:1 18) was fused to SrKOi (SEQ ID NO:59, SEQ ID NO:79) or a KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 (amino acid sequence set forth in SEQ ID NO:75) with a linker (SEQ ID NO:121, SEQ ID NO:122), as described in Dodhia *et ai*, 2006, J Biol Inorg Chem. 11(7):903-16. A wild-type version of the BMR domain of CYP102A1, as well as a W1046A mutant of the BMR domain (SEQ ID NO:119, SEQ ID NO:120), which has been found to switch the cofactor specificity of CYP102A1 from NADPH to NADH, were used. See, Girvan *et al.*, 2011, Arch Biochem Biophys. 507(1):75-85. SrKOi (SEQ ID NO:59, SEQ ID NO:79) and the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 were also truncated prior to fusion with the BMR domain of CYP102A1; these truncations were predicted by bioinformatics to result in loss of membrane anchors of the KO genes and in cytosolic versions of the KO-BMR fusion constructs. The KO-BMR fusion constructs analyzed are shown in Table 8.

Fusion Construct	Codon-Optimized Nucleotide Sequence	Amino Acid Sequence	
SrKO1-BMR	SEQ ID NO:99	SEQ ID NO:100	
SrKO1-BMR W1046A mutant	SEQ ID NO:101	SEQ ID NO:102	
Truncated SrKO1-BMR	SEQ ID NO:103	SEQ ID NO:104	

Truncated SrKO1-BMR W1046A mutant	SEQ ID NO:105	SEQ ID NO:106
KO (encoded by nucleotide sequence set forth in SEQ ID NO:65)-BMR	SEQ ID NO:107	SEQ ID NO:108
KO (encoded by nucleotide sequence set forth in SEQ ID NO:65)-BMR W1046A mutant	SEQ ID NO:109	SEQ ID NO:110
Truncated KO (encoded by nucleotide sequence set forth in SEQ ID NO:65)-BMR W1046A mutant	SEQ ID NO:111	SEQ ID NO:112

[00197] The KO-BMR fusion constructs were cloned and transformed in the RebB-producing strain described in Example 2, which was modified to not comprise any additional KO genes. Thus, steviol glycosides, including 13-SMG, 1,2-bioside, and RebB, were only accumulated upon expression of a functional KO. Three scrapes (1 μ L loop of cells) from each transformation plate were resuspended in 200 μ I nanopure H₂O. 70 μ L were then transferred to 1 mL SC-URA in a 96 deep well plate and incubated at 30°C for 5 days at 400 rpm. Biological triplicates were analyzed by LC-MS (method 2 of Example 1) to measure 13-SMG, 1,2-bioside, and RebB levels, and single samples were analyzed by LC-UV to measure ent-kaurene and ent-kaurenoic acid levels.

[00198] For LC-MS, 50 µµLsamples were mixed with 50 µL 100% DMSO and heated to 80°C for 10 min. Subsequently, the samples were spun down at 4000 RCF for 10 min, and 85 µL of the resulting supernatant was transferred to an LC-MS plate. The LC-MS results were normalized by OD_{600} of individual cultures, which was measured by a Wallac, 2104 EnVision (Perkin Elmer) plate reader.

[00199] LC-UV was conducted with an Agilent 1290 instrument comprising a variable wavelength detector (VWD), a thermostatted column compartment (TCC), an autosampler, an autosampler cooling unit, and a binary pump and using SB-C18 rapid resolution high definition (RRHD) 2.1 mm x 300 mm, 1.8 pm analytical columns (two 150 mm columns in series; column temperature of 65°C). Steviol glycosides and steviol glycoside precursors were separated by a reversed phase C18 column followed by detection by UV absorbance at 210 mm. Quantification of steviol glycosides was done by comparing the peak area of each analyte to standards of RebA and applying a correction factor for species with differing molar

absorptivities. Quantification of steviol glycoside precursors (such as kaurenoic acid, kaurenal, kaurenol, ent-kaurene, and geranylgeraniol) was done by comparing the peak area of each analyte to standards of kaurenoic acid and applying a correction factor for species with differing molar absorptivities. For LC-UV, 0.5 rriL cultures were spun down, the supernatant was removed, and the wet weight of the pellets was calculated. The LC-UV results were normalized by pellet wet weight.

[00200] As shown in Figures 16B and 16D, the *S. cerevisiae* strain transformed with empty plasmid accumulated ent-kaurene. Transformation with a plasmid comprising SrKOI (SEQ ID NO:59, SEQ ID NO:79) or with a plasmid comprising the KO gene having the nucleotide sequence set forth in SEQ ID NO:65 resulted in accumulation of 13-SMG, 1,2-bioside, and RebB (Figures 16A and 186C).

[00201] Expression of full-length SrKOI -BMR fusion constructs (wild type or W1046A mutant BMR; SEQ ID NOs:99-102), resulted in an increase in ent-kaurenoic acid, 13-SMG, and RebB, compared to expression of SrKOI (SEQ ID NO:59, SEQ ID NO:79). See Figures 16A and 16B. Expression of truncated SrKOI -BMR fusion constructs (wild type or W1046A mutant BMR; SEQ ID NOs: 103-106) resulted in an increase in ent-kaurenoic acid, compared to expression of SrKOI (SEQ ID NO:79) (Figure 16B). Although the truncated SrKOI -BMR fusion constructs also increased steviol glycoside production, glycosyiation activity was higher for the full-length SrKOI-BMR fusion constructs than for the truncated SrKOI -BMR fusion constructs (Figure 16A).

[00202] Expression of a fusion construct comprising the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 and the wild type BMR (SEQ ID NO:107, SEQ ID NO:108) resulted in greater conversion of ent-kaurenoic acid to 13-SMG, compared to the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 (Figure 16C). Expression of a fusion construct comprising the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 (Figure 16C). Expression of a fusion and the W 1046A mutant BMR (SEQ ID NO:109, SEQ ID NO:110) resulted in decreases in ent-kaurenoic acid levels but glycosyiation activity similar to that of the KO encoded by the nucleotide sequence set forth in SEQ ID NO:65 (Figure 16C).

Example 11. Evaluation of Steviol Glycoside Pathway in *S, cerevisiae* Strain Comprising ICE2

ICE2 is an endoplasmic reticulum (ER) membrane protein involved in mechanisms [00203] such as ER zinc homeostasis and cytochrome P450 stability and/or activity. See, e.g., Estrada de Martin et al., 2005, J Cell Sci. 118(Pt 1):65-77 and Emmerstorfer et al., 2015, Biotechnol J. 10(4):623-35. ICE2 (SEQ ID NO:1 13, SEQ ID NO:1 14) was cloned and overexpressed in a steviol glycoside-producing S. cerevisiae strain comprising a recombinant gene encoding a Synechococcus sp. GGPPS polypeptide (SEQ ID NO:49), a recombinant gene encoding a truncated Z. mays CDPS polypeptide (SEQ ID NO:37), a recombinant gene encoding an A. thaliana KS polypeptide (SEQ ID NO:6), a recombinant gene encoding a recombinant S. rebaudiana KO polypeptide (SEQ ID NO:59, SEQ ID NO:79), a recombinant gene encoding an A. thaliana ATR2 polypeptide (SEQ ID NO:51, SEQ ID NO:87), a recombinant gene encoding an SrKAHel (SEQ ID NO:18, SEQ ID NO:68) polypeptide, a recombinant gene encoding an S. rebaudiana CPR8 polypeptide (SEQ ID NO:24, SEQ ID NO:28), a recombinant KAH gene encoded by the nucleotide sequence set forth in SEQ ID NO:81 (corresponding to the amino acid sequence set forth in SEQ ID NO:82), a recombinant KO gene encoded by the nucleotide sequence set forth in SEQ ID NO:56 (corresponding to the amino acid sequence set forth in SEQ ID NO:75), a recombinant KO gene encoded by the nucleotide sequence set forth in SEQ ID NO:65 (corresponding to the amino acid sequence set forth in SEQ ID NO:75), a recombinant gene encoding a UGT76G1 (SEQ ID NO:83) polypeptide, a recombinant gene encoding an S, rebaudiana UGT85C2 polypeptide (SEQ ID NO:30), a recombinant gene encoding an S. rebaudiana UGT74G1 polypeptide (SEQ ID NO:29), a recombinant gene encoding an EUGT11 (SEQ ID NO:86) polypeptide, a recombinant gene encoding a UGT91 D2e (SEQ ID NO;84) polypeptide, and a recombinant gene encoding a CPR1 (SEQ ID NO:61, SEQ ID NO:76) polypeptide. Overexpression was performed by integration using the USER cloning system; see, e.g., Nour-Eldin et al., 2010, Methods Mol Biol. 643:185-200. Table 9 shows additional recombinant genes (ICE2 and/or CPR12) expressed in the above-described strain. The control strain did not comprise recombinant genes encoding ICE2 (SEQ ID NO:1 13, SEQ ID NO:114) or CPR12 (SEQ ID NO:97, SEQ ID NO:98) polypeptides.

Strain	Sequences	
ICE2 "strain A"	ICE2 (SEQ ID NO:113, SEQ ID NO:114)	
	Overexpressed CPR1 (SEQ ID NO:61, SEQ ID NO:76)	
ICE2 "strain B"	ICE2 (SEQ ID NO:113, SEQ ID NO:114) (2 copies)	

Table 9:	ICE2 steviol	glycoside-producing	strains.
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ICE2 "strain C"	ICE2 (SEQ ID NO:113, SEQ ID NO:114)	
	CPR12 (SEQ ID NO:97, SEQ ID NO:98)	

[00204] Fed-batch fermentation was carried out aerobically in 2 L fermenters at 30°C with an approximate 16 h growth phase in minimal medium comprising glucose, ammonium sulfate, trace metals, vitamins, salts, and buffer followed by an approximate 110 h feeding phase with a glucose-comprising defined feed medium. A pH near 6.0 and glucose-limiting conditions were maintained. Whole culture samples (without cell removal) were analysed by the LC-UV method of Example 10 to determine levels of steviol glycosides and steviol pathway intermediates.

[00205] The following values were calculated based upon the measured levels of steviol glycosides and steviol glycoside precursors. "Total Flux" was calculated as a sum (in g/L RebD equivalents) of measured RebA, RebB, RebD, RebE, RebM, 13-SMG, rubusoside, steviol-1,2-bioside, di-glycosylated steviol, tri-glycosylated steviol, tetra-glycosylated steviol, penta-glycosylated steviol, hexa-glycosylated steviol, hepta-glycosylated steviol, copalol, ent-kaurenoic acid, glycosylated ent-kaurenoic acid, glycosylated ent-kaurenoic acid, glycosylated ent-kaurenal, and ent-kaurene levels. "Pre-steviol glycoside/flux" was calculated as (("total flux" - (geranylgeraniol + copalol + ent-kaurene + glycosylated ent-kaurenoic acid) / "total flux"). "KO step/flux" was calculated as ((ent-kaurene + glycosylated ent-kaurenoic acid) / "total flux"). "KO step/flux" was calculated as ((ent-kaurene + glycosylated ent-kaurenoil + ent-kaurenoic acid + glycosylated ent-kaurenoic acid) / "total flux"). "KO step/flux" was calculated as ((ent-kaurene + glycosylated ent-kaurenoil + ent-kaurenoil +

[00206] The pre-steviol glycoside/flux, KO step/flux, and KAH step/flux values are shown in Table 10 below. Decreased amounts of ent-kaurene, ent-kaurenol, ent-kaurenal, glycosylated ent-kaurenol and increased amounts of ent-kaurenoic acid and glycosylated ent-kaurenoic acid were observed in the strains comprising ICE2, as compared to the control steviol glycoside-producing strain. These effects were stronger in the presence of CPR1 and/or CPR12 (Table 10). Overexpression of two copies of ICE2 (ICE2 strain B) resulted decreased ent-kaurene, ent-kaurenol, ent-kaurenal, and ent-kaurenol glycoside levels and increased steviol glycoside levels, compared to the control strain, ICE2 strain A, or ICE2 strain C (Table 10). Steviol glycoside levels increased most in the steviol glycoside-producing strain comprising two copies of ICE2. Thus, ICE2 was found to improve cytochrome P450 function.

Table 10: Pre-steviol glycoside/flux, KO step/flux, and KAH step/flux values for steviol glycoside-producing strains comprising ICE2.

Strain	Pre-Steviol Glycoside/Flux	KO step/Flux	KAH step/Flux
ICE2 "strain A"	0.38	0.36	0.22
ICE2 "strain B"	0.43	0.42	0.10
ICE2 "strain C"	0.39	0.38	0.19
Control	0.41	0.48	0.08

Example 12. Steviol Glycoside Production by Fermentation of *S. cerevisiae* strain comprising CPR1 and CPR12

[00207] Steviol glycoside-producing S, cerevisiae strains comprising a recombinant gene encoding a Synechococcus sp. GGPPS polypeptide (SEQ ID NO:49), a recombinant gene encoding a truncated Z. mays CDPS polypeptide (SEQ ID NO:37), a recombinant gene encoding an A. thaliana KS polypeptide (SEQ ID NO:6), a recombinant gene encoding a recombinant S. rebaudiana KO polypeptide (SEQ ID NO:59, SEQ ID NO:79), a recombinant gene encoding an A. thaliana ATR2 polypeptide (SEQ ID NO:51, SEQ ID NO:87), a recombinant gene encoding an SrKAHei (SEQ ID NO:18, SEQ ID NO:68) polypeptide, a recombinant gene encoding an S. rebaudiana CPR8 polypeptide (SEQ ID NO:24, SEQ ID NO:28), a recombinant gene encoding a CPR1 (SEQ ID NO:61, SEQ ID NO:76) polypeptide, a recombinant gene encoding an SrKAHei (SEQ ID NO:18, SEQ ID NO:68) polypeptide, a recombinant KO gene encoded by the nucleotide sequence set forth in SEQ ID NO:56 (corresponding to the amino acid sequence set forth in SEQ ID NO:75), a recombinant gene encoding a UGT76G1 (SEQ ID NO:83) polypeptide, a recombinant gene encoding an S. rebaudiana UGT85C2 (SEQ ID NO:30) polypeptide, a recombinant gene encoding an S. rebaudiana UGT74G1 (SEQ ID NO:29) polypeptide, a recombinant gene encoding a UGT91D2e-b polypeptide (SEQ ID NO:88), and a recombinant gene encoding an EUGT11 (SEQ ID NO:86) polypeptide, as well as the recombinant genes shown in Table 11, which were genomically integrated into the strains, were cultivated by fermentation. Levels of steviol glycosides and steviol glycoside precursors were measured by LC-UV as described in Example The pre-KO/flux, pre-KAH/flux, pre-steviol giycoside/flux values were calculated as 11. described in Example 11.

Table 11: Recombinant genes also expressed in steviol glycoside-producing S.cerevisiae strain in Example 12.

Strain	Genes	-
		Australia

Example	12,	KO encoded by nucleotide sequence set forth in SEQ ID NO:56
Strain A		(corresponding to amino acid sequence set forth in SEQ ID NO:75)
Example	12,	KAH encoded by nucleotide sequence set forth in SEQ ID NO:80
Strain B		(corresponding to amino acid sequence set forth in SEQ ID NO:82)
		KO encoded by nucleotide sequence set forth in SEQ ID NO:56
		(corresponding to amino acid sequence set forth in SEQ ID NO:75)
		KO encoded by nucleotide sequence set forth in SEQ ID NO:65
		(corresponding to amino acid sequence set forth in SEQ ID NO:75)
Example	12,	CPR12 (SEQ ID NO:97, SEQ ID NO:98)
Strain C		KAH encoded by nucleotide sequence set forth in SEQ ID NO:80
		(corresponding to amino acid sequence set forth in SEQ ID NO:82)
		KO encoded by nucleotide sequence set forth in SEQ ID NO:56
		(corresponding to amino acid sequence set forth in SEQ ID NO:75)

The pre-steviol glycoside/flux, KO step/flux, and KAH step/flux values are shown in [00208] Table 12 below. In the strain comprising the KO encoded by nucleotide sequence set forth in SEQ ID NO:56 (strain A), lower accumulation of ent-kaurene, ent-kaurenol, ent-kaurnal, and ent-kaurenol glycosides resulted. Higher levels of ent-kaurenoic acid and steviol glycosides were also measured, as compared to the control strain. In the strain comprising the KAH encoded by nucleotide sequence set forth in SEQ ID NO:80, the KO encoded by nucleotide sequence set forth in SEQ ID NO:56 (corresponding to amino acid sequence set forth in SEQ ID NO:75), and the KO encoded by nucleotide sequence set forth in SEQ ID NO:65 (strain B), entkaurene, ent-kaurenol, ent-kaurenal, ent-kaurenol glycosides, and ent-kaurenoic acid accumulation decreased and accumulation of steviol glycosides increased, as compared to the control strain. In the strain comprising CPR12 (SEQ ID NO:97, SEQ ID NO:98), the KAH encoded by nucleotide sequence set forth in SEQ ID NO:80, and the KO encoded by nucleotide sequence set forth in SEQ ID NO:56 (strain C), ent-kaurenol, ent-kaurenol, ent-kaurenol glycosides, and ent-kaurenoic acid accumulation decreased and accumulation of steviol glycosides increased, as compared to the control. See Table 12. Thus, CPR12 was found to be a reductase protein that improves KAH and/or KO activity.

Strain	Pre-Steviol			
	Glycoside/Flux	KO step/Flux	KAH step/Flux	
Example 12, Strain A	0.48	0.28	0.22	
Example 12, Strain B	0.64	0.18	0.12	
Example 12, Strain C	0.55	0.24	0.12	
Control	0.40	0.43	0.17	

Table 12.	Pre-steviol glycoside/flux, KO step/flux, and KAH step/flux values for steviol
	glycoside-producing strains of Example 12.

[00209] Having described the invention in detail and by reference to specific embodiments thereof, it will be apparent that modifications and variations are possible without departing from the scope of the invention defined in the appended claims. More specifically, although some aspects of the present invention are identified herein as particularly advantageous, it is contemplated that the present invention is not necessarily limited to these particular aspects of the invention.

Table 13. Sequences disclosed herein.

MNLSLCIASP	LLTKSNRPAA	LSAIHTASTS	HGGOTNPTNL	IIDTTKERIO	KOFKNVEISV	60
SSYDTAWVAM	VPSPNSPKSP	CFPECLNWLI	NNOLNDGSWG	LVNHTHNHNH	PLLKDSLSST	120
LACIVALKRW	NVGEDOINKG	LSFIESNLAS	ATEKSOPSPI	GFDIIFPGLL	EYAKNLDINL	180
LSKQTDFSLM	LHKRELEOKR	CHSNEMDGYL	AYISEGLGNL	YDWNMVKKYO	MKNGSVFNSP	240
SATAAAFINH	ONPGCLNYLN	SLLDKFGNAV	PTVYPHDLFI	RLSMVDTIER	LGISHHFRVE	300
IKNVLDETYR	CWVERDEOIF	MDVVTCALAF	RLLRINGYEV	SPDPLAEITN	ELALKDEYAA	360
LETYHASHIL	YOEDLSSGKO	ILKSADFLKE	IISTDSNRLS	KLIHKEVENA	LKFPINTGLE	420
RINTRRNIOL	YNVDNTRILK	TTYHSSNISN	TDYLRLAVED	FYTCOSIYRE	ELKGLERWVV	480
ENKLDOLKFA	ROKTAYCYFS	VAATLSSPEL	SDARISWAKN	GILTTVVDDF	FDIGGTIDEL	540
TNLIOCVEKW	NVDVDKDCCS	EHVRILFLAL	KDAICWIGDE	AFKWOARDVT	SHVIOTWLEL	600
MNSMLREAIW	TRDAYVPTLN	EYMENAYVSF	ALGPIVKPAI	YFVGPKLSEE	IVESSEYHNL	660
FKLMSTOGRL	LNDIHSFKRE	FKEGKLNAVA	LHLSNGESGK	VEEEVVEEMM	MMIKNKRKEL	720
MKLIFEENGS	IVPRACKDAF	WNMCHVLNFF	YANDDGFTGN	TILDTVKDII	YNPLVLVNEN	780
EEQR						784
SEQ ID NO	1.0					
	t e han					
MNLSLCIASP	LLTKSSRPTA	LSAIHTASTS	HGGQTNPTNL	IIDTTKERIQ	KLFKNVEISV	60
SSYDTAWVAM	VPSPNSPKSP	CFPECLNWLI	NNQLNDGSWG	LVNHTHNHNH	PLLKDSLSST	120
LACIVALKRW	NVGEDQINKG	LSFIESNLAS	ATDKSQPSPI	GFDIIFPGLL	EYAKNLDINL	180
LSKQTDFSLM	LHKRELEQKR	CHSNEIDGYL	AYISEGLGNL	YDWNMVKKYQ	MKNGSVFNSP	240
SATAAAFINH	QNPGCLNYLN	SLLDKFGNAV	PTVYPLDLYI	RLSMVDTIER	LGISHHFRVE	300
IKNVLDETYR	CWVERDEQIF	MDVVTCALAF	RLLRIHGYKV	SPDQLAEITN	ELAFKDEYAA	360
LETYHASQIL	YQEDLSSGKQ	ILKSADFLKG	ILSTDSNRLS	KLIHKEVENA	LKFPINTGLE	420

RINTRRNIQL QNKLDQLKFA	YNVDNTRILK RQKTAYCYFS	TTYHSSNISN VAATLSSPEL	TYYLRLAVED SDARISWAKN	FYTCQSIYRE GILTTVVDDF	ELKGLERWVV FDIGGTIDEL		180 540
TNLIQCVEKW	NVDVDKDCCS	EHVRILFLAL	KDAICWIGDE	AFKWQARDVT	SHVIQTWLEL	6	500
MNSMLREAIW	TRDAYVPTLN	EYMENAYVSF	ALGPIVKPAI	YFVGPKLSEE	IVESSEYHNL	6	560
FKLMSTQGRL	LNDIHSFKRE	FKEGKLNAVA	LHLSNGESGK	VEEEVVEEMM	MMIKNKRKEL	7	20
MKLIFEENGS	IVPRACKDAF	WNMCHVLNFF	YANDDGFTGN	TILDTVKDII	YNPLVLVNEN	7	80
EEQR						7	84
SEO ID NO	1.3						
SEQ ID INC							
MAMPVKLTPA		FSSGGHALRF		24			60
KSKQHDQEAS	EATIRQQLQL	VDVLENMGIS	RHFAAEIKCI	LDRTYRSWLQ	RHEEIMLDTM		20
TCAMAFRILR	LNGYNVSSDE	LYHVVEASGL	HNSLGGYLND	TRTLLELHKA	STVSISEDES		.80
ILDSIGSRSR	TLLREQLESG	GALRKPSLFK	EVEHALDGPF	YTTLDRLHHR	WNIENFNIIE	2	40
QHMLETPYLS	NQHTSRDILA	LSIRDFSSSQ	FTYQQELQHL	ESWVKECRLD	QLQFARQKLA	C	00
YFYLSAAGTM	FSPELSDART	LWAKNGVLTT	IVDDFFDVAG	SKEELENLVM	LVEMWDEHHK	1	60
VEFYSEQVEI	IFSSIYDSVN	QLGEKASLVQ	DRSITKHLVE	IWLDLLKSMM	TEVEWRLSKY	4	20
VPTEKEYMIN	ASLIFGLGPI	VLPALYFVGP	KISESIVKDP	EYDELFKLMS	TCGRLLNDVQ	4	80
TFEREYNEGK	LNSVSLLVLH	GGPMSISDAK	RKLQKPIDTC	RRDLLSLVLR	EESVVPRPCK	5	40
ELFWKMCKVC	YFFYSTTDGF	SSQVERAKEV	DAVINEPLKL	QGSHTLVSDV		5	90
	N- A						

SEQ ID NO:4

			mmox stratt cont.	DDTIMATOR	PT 0170 017 003	60
		ASKLVTGEFK				~ ~
WVAMVPSPDC	PETPCFPECT	KWILENQLGD	GSWSLPHGNP	LLVKDALSST	LACILALKRW	120
GIGEEQINKG	LRFIELNSAS	VTDNEQHKPI	GFDIIFPGMI	EYAKDLDLNL	PLKPTDINSM	180
LHRRALELTS	GGGKNLEGRR	AYLAYVSEGI	GKLQDWEMAM	KYQRKNGSLF	NSPSTTAAAF	240
IHIQDAECLH	YIRSLLQKFG	NAVPTIYPLD	IYARLSMVDA	LERLGIDRHF	RKERKFVLDE	300
TYRFWLQGEE	EIFSDNATCA	LAFRILRLNG	YDVSLEDHFS	NSLGGYLKDS	GAALELYRAL	360
QLSYPDESLL	EKQNSRTSYF	LKQGLSNVSL	CGDRLRKNII	GEVHDALNFP	DHANLQRLAI	420
RRRIKHYATD	DTRILKTSYR	CSTIGNQDFL	KLAVEDFNIC	QSIQREEFKH	IERWVVERRL	480
DKLKFARQKE	AYCYFSAAAT	LFAPELSDAR	MSWAKNGVLT	TVVDDFFDVG	GSEEELVNLI	540
ELIERWDVNG	SADFCSEEVE	IIYSAIHSTI	SEIGDKSFGW	QGRDVKSHVI	KIWLDLLKSM	600
LTEAQWSSNK	SVPTLDEYMT	TAHVSFALGP	IVLPALYFVG	PKLSEEVAGH	PELLNLYKVM	660
STCGRLLNDW	RSFKRESEEG	KLNAISLYMI	HSGGASTEEE	TIEHFKGLID	SQRRQLLQLV	720
LQEKDSIIPR	PCKDLFWNMI	KLLHTFYMKD	DGFTSNEMRN	VVKAIINEPI	SLDEL	775

cotcautcat	caaggetaat	tcgtcgcgag	ttoctacoac	accatttcaa	ttacttctaa	60
		ttcgctcctc				120
-		aagtacagac				180
		tgttggagaa				240
		catcaccgag				300
		atcaacatga				360
		atgtgttatc	-			420
		gacaaataaa				480
		ccatacagaa				540
		atttgaatct				600
		atctggatct				660
	*	atgttttaga				720
		aaaatgggtc				780
10 IV		atgatggttg				840
		cagtttatcc				900
		gaattgatag				960
-		ggcttcgtgg	-			1020
	+	tattgcttgc				1080
		ctggtttctc				1140
		ttaaggctgc				1200
		aacaatatct				1260
ctctgttcga	gataaatacc	tcaagaaaga	ggtcgaggat	gctcttgctt	ttccctccta	1320
		atcacaggag				1380
		catatcgttt				1440
gttagctgtg	gatgacttca	atttctgcca	gtccatacac	cgtgaagaaa	tggaacgtct	1500
tgataggtgg	attgtggaga	atagattgca	ggaactgaaa	tttgccagac	agaagctggc	1560

ttactgttat ttctctgggg ctgcaacttt attttctcca gaactatctg atgctcgtat 1620 atcgtgggcc aaaggtggag tacttacaac ggttgtagac gacttctttg atgttggagg 1680 gtccaaagaa gaactggaaa acctcataca cttggtcgaa aagtgggatt tgaacggtgt 1740 1800 teetgagtae ageteagaae atgttgagat catattetea gttetaaggg acaceattet cgaaacagga gacaaagcat teacetatea aggaegeaat gtgaeaeaee acattgtgaa 1860 aatttggttg gatetgetea agtetatgtt gagagaagee gagtggteea gtgaeaagte 1920 aacaccaagc ttggaggatt acatggaaaa tgcgtacata tcatttgcat taggaccaat 1980 tgtcctccca gctacctatc tgatcggacc tccacttcca gagaagacag tcgatagcca ccaatataat cagctctaca agctcgtgag cactatgggt cgtcttctaa atgacataca 2040 2100 aggttttaag agagaaagcg cggaagggaa gctgaatgcg gtttcattgc acatgaaaca 2160 cgagagagac aatcgcagca aagaagtgat catagaatcg atgaaaggtt tagcagagag 2220 aaagagggaa gaattgcata agctagtttt ggaggagaaa ggaagtgtgg ttccaaggga 2280 atgcaaagaa gcgttcttga aaatgagcaa agtgttgaac ttattttaca ggaaggacga 2340 tggattcaca tcaaatgatc tgatgagtct tgttaaatca gtgatctacg agcctgttag 2400 cttacagaaa gaatetttaa ettgateeaa gttgatetgg caggtaaaet cagtaaatga 2460 aaataagact ttggtcttct tctttgttgc ttcagaacaa gaagag 2506

SEQ ID NO:6

MSINLRSSGC	SSPISATLER	GLDSEVQTRA	NNVSFEQTKE	KIRKMLEKVE	LSVSAYDTSW	60
VAMVPSPSSQ	NAPLFPQCVK	WLLDNQHEDG	SWGLDNHDHQ	SLKKDVLSST	LASILALKKW	120
GIGERQINKG	LQFIELNSAL	VTDETIQKPT	GFDIIFPGMI	KYARDLNLTI	PLGSEVVDDM	180
IRKRDLDLKC	DSEKFSKGRE	AYLAYVLEGT	RNLKDWDLIV	KYQRKNGSLF	DSPATTAAAF	240
TQFGNDGCLR	YLCSLLQKFE	AAVPSVYPFD	QYARLSIIVT	LESLGIDRDF	KTEIKSILDE	300
TYRYWLRGDE	EICLDLATCA	LAFRLLLAHG	YDVSYDPLKP	FAEESGFSDT	LEGYVKNTFS	360
VLELFKAAQS	YPHESALKKQ	CCWTKQYLEM	ELSSWVKTSV	RDKYLKKEVE	DALAFPSYAS	420
LERSDHRRKI	LNGSAVENTR	VTKTSYRLHN	ICTSDILKLA	VDDFNFCQSI	HREEMERLDR	480
WIVENRLQEL	KFARQKLAYC	YFSGAATLFS	PELSDARISW	AKGGVLTTVV	DDFFDVGGSK	540
EELENLIHLV	EKWDLNGVPE	YSSEHVEIIF	SVLRDTILET	GDKAFTYQGR	NVTHHIVKIW	600
LDLLKSMLRE	AEWSSDKSTP	SLEDYMENAY	ISFALGPIVL	PATYLIGPPL	PEKTVDSHQY	660
NQLYKLVSTM	GRLLNDIQGF	KRESAEGKLN	AVSLHMKHER	DNRSKEVIIE	SMKGLAERKR	720
EELHKLVLEE	KGSVVPRECK	EAFLKMSKVL	NLFYRKDDGF	TSNDLMSLVK	SVIYEPVSLQ	780
KESLT						785

SEQ ID NO:7

MDAVTGLLTV	PATAITIGGT	AVALAVALIF	WYLKSYTSAR	RSQSNHLPRV	PEVPGVPLLG	60
NLLQLKEKKP	YMTFTRWAAT	YGPIYSIKTG	ATSMVVVSSN	EIAKEALVTR	FQSISTRNLS	120
KALKVLTADK	TMVAMSDYDD	YHKTVKRHIL	TAVLGPNAQK	KHRIHRDIMM	DNISTQLHEF	180
VKNNPEQEEV	DLRKIFQSEL	FGLAMRQALG	KDVESLYVED	LKITMNRDEI	FQVLVVDPMM	240
GAIDVDWRDF	FPYLKWVPNK	KFENTIQQMY	IRREAVMKSL	IKEHKKRIAS	GEKLNSYIDY	300
LLSEAQTLTD	QQLLMSLWEP	IIESSDTTMV	TTEWAMYELA	KNPKLQDRLY	RDIKSVCGSE	360
KITEEHLSQL	PYITAIFHET	LRRHSPVPII	PLRHVHEDTV	LGGYHVPAGT	ELAVNIYGCN	420
MDKNVWENPE	EWNPERFMKE	NETIDFQKTM	AFGGGKRVCA	GSLQALLTAS	IGIGRMVQEF	480
EWKLKDMTQE	EVNTIGLTTQ	MLRPLRAIIK	PRI			513

SEQ ID NO:8

MAFFSMISIL LGFVISSFIF IFFFKKLLSF SRKNMSEVST LPSVPVVPGF PVIGNLLQLK 60 EKKPHKTFTR WSEIYGPIYS IKMGSSSLIV LNSTETAKEA MVTRFSSIST RKLSNALTVL 120 TCDKSMVATS DYDDFHKLVK RCLLNGLLGA NAQKRKRHYR DALIENVSSK LHAHARDHPQ 180 EPVNFRAIFE HELFGVALKQ AFGKDVESIY VKELGVTLSK DEIFKVLVHD MMEGAIDVDW 240 RDFFPYLKWI PNKSFEARIQ QKHKRRLAVM NALIQDRLKQ NGSESDDDCY LNFLMSEAKT 300 LTKEQIAILV WETIIETADT TLVTTEWAIY ELAKHPSVQD RLCKEIQNVC GGEKFKEEQL 360 SQVPYLNGVF HETLRKYSPA PLVPIRYAHE DTQIGGYHVP AGSEIAINIY GCNMDKKRWE 420 RPEDWWPERF LDDGKYETSD LHKTMAFGAG KRVCAGALQA SLMAGIAIGR LVQEFEWKLR 480 DGEEENVDTY GLTSOKLYPL MAIINPRRS 509

MSKSNSMNST	SHETLFQQLV	LGLDRMPLMD	VHWLIYVAFG	AWLCSYVIHV	LSSSSTVKVP	60
VVGYRSVFEP	TWLLRLRFVW	EGGSIIGQGY	NKFKDSIFQV	RKLGTDIVII	PPNYIDEVRK	120
LSQDKTRSVE	PFINDFAGQY	TRGMVFLQSD	LQNRVIQQRL	TPKLVSLTKV	MKEELDYALT	180
KEMPDMKNDE	WVEVDISSIM	VRLISRISAR	VFLGPEHCRN	QEWLTTTAEY	SESLFITGFI	240

SEQ ID NO:10

300

360

420

480

525

60

120

180

1678

DAIHADIIKE	KUIKGUPAVU	PDVIEELILA	VRQIIFIEGD	EMARANCEVA	ARDIVARASN	TOU
RVFVGLPACR	NQGYLDLAID	FTLSVVKDRA	IINMFPELLK	PIVGRVVGNA	TRNVRRAVPF	240
VAPLVEERRR	LMEEYGEDWS	EKPNDMLQWI	MDEAASRDSS	VKAIAERLLM	VNFAAIHTSS	300
NTITHALYHL	AEMPETLQPL	REEIEPLVKE	EGWTKAAMGK	MWWLDSFLRE	SQRYNGINIV	360
SLTRMADKDI	TLSDGTFLPK	GTLVAVPAYS	THRDDAVYAD	ALVFDPFRFS	RMRAREGEGT	420
KHQFVNTSVE	YVPFGHGKHA	CPGRFFAANE	LKAMLAYIVL	NYDVKLPGDG	KRPLNMYWGP	480
TVLPAPAGQV	LFRKRQVSL					499
SEQ ID NO	D:11					
aaacaaaqaa	tgattcaagt	tctaacaccg	atccttctct	tcctcatttt	cttcgttttc	60
	acaagcacca	~				120
N 10 10 10	gcgaaactct	10				180
	aacqqatcaa					240
ggcgaccgtt	ttgcggtgtt	gtgtggacct	gccggaaaca	agttcctgtt	ctgcaacgag	300
aacaagctgg	tggcgtcgtg	gtggccgqtt	ccqqtqaqqa	agettttegg	caagtetetg	360
ctcacgattc	gtggtgatga	agctaagtgg	atgaggaaga	tgttgttatc	gtatctcggt	420
cctgatgctt	tegeaactea	ttatgccgtc	accatggacg	tcgtcacccg	tcggcatatc	480
gacgttcatt	ggcgagggaa	ggaagaggtg	aacgtattcc	aaaccgttaa	gttatatgcc	540
tttgagcttg	catgtcgttt	attcatgaac	ctagacgacc	caaaccacat	tgcaaaactc	600
ggttccttgt	tcaacatttt	cttgaaaggc	atcattgagc	ttccaatcga	cgtcccaggg	660
acacgatttt	atagctccaa	aaaagcagca	gcagctatca	ggattgaact	aaaaaattg	720
attaaagcaa	gaaaactgga	actgaaagaa	gggaaggcat	catcttcaca	agacctctta	780
tcacatttgc	ttacatctcc	agatgaaaat	ggtatgtttc	taaccgaaga	agagattgta	840
gacaacatct	tgttactact	ctttgcgggt	catgatacct	cggctctttc	aatcactttg	900
ctcatgaaga	ctcttggcga	acattctgat	gtttatgaca	aggtgttaaa	agagcaacta	960
gagatatcga	agacgaaaga	agcatgggag	tccctgaaat	gggaggacat	acaaaagatg	1020
aaatactcct	ggagtgttat	atgtgaagtc	atgagactaa	atccacctgt	tataggaacc	1080
	cccttgtgga	-			5 F F F F	1140
	gtgctgtatc					1200
	cacggtttga					1260
	gaatgtgttt					1320
	tcaccaattt	4 4 4	w w			1380
	ctaccccage					1440
-	catgaatcag	~ ~ ~ ~	JP	an		1500
	gtttttatgg		**			1560
acttatgtaa	tttgtgcctg	taagtaactg	aatctattaa	tgttttatgt	gacatgaaac	1620

LRVVPHILRP FIAPLLPSYR TLLRNVSSGR RVIGDIIRSQ QGDGNEDILS WMRDAATGEE

KQIDNIAQRM LILSLASIHT TAMTMTHAMY DLCACPEYIE PLRDEVKSVV GASGWDKTAL

NRFHKLDSFL KESQRFNPVF LLTFNRIYHQ SMTLSDGTNI PSGTRIAVPS HAMLQDSAHV

PGPTPPTEFD GFRYSKIRSD SNYAQKYLFS MTDSSNMAFG YGKYACPGRF YASNEMKLTL

MEDPTVLYAC LAIAVATFVV RWYRDPLRSI PTVGGSDLPI LSYIGALRWT RRGREILQEG

YDGYRGSTFK IAMLDRWIVI ANGPKLADEV RRRPDEELNF MDGLGAFVQT KYTLGEAIHN

DPYHVDIIRE KLTRGLPAVL PDVIEELTLA VRQYIPTEGD EWVSVNCSKA ARDIVARASN

AILLLQFEFK LPDGKGRPRN ITIDSDMIPD PRARLCVRKR SLRDE

SEQ ID NO:12

MIQVLTPILL	FLIFFVFWKV	YKHQKTKINL	PPGSFGWPFL	GETLALLRAG	WDSEPERFVR	60
ERIKKHGSPL	VFKTSLFGDR	FAVLCGPAGN	KFLFCNENKL	VASWWPVPVR	KLFGKSLLTI	120
RGDEAKWMRK	MLLSYLGPDA	FATHYAVTMD	VVTRRHIDVH	WRGKEEVNVF	QTVKLYAFEL	180
ACRLFMNLDD	PNHIAKLGSL	FNIFLKGIIE	LPIDVPGTRF	YSSKKAAAAI	RIELKKLIKA	240
RKLELKEGKA	SSSQDLLSHL	LTSPDENGMF	LTEEEIVDNI	LLLLFAGHDT	SALSITLLMK	300
TLGEHSDVYD	KVLKEQLEIS	KTKEAWESLK	WEDIQKMKYS	WSVICEVMRL	NPPVIGTYRE	360
ALVDIDYAGY	TIPKGWKLHW	SAVSTQRDEA	NFEDVTRFDP	SRFEGAGPTP	FTFVPFGGGP	420
RMCLGKEFAR	LEVLAFLHNI	VTNFKWDLLI	PDEKIEYDPM	ATPAKGLPIR	LHPHQV	476

MGLFPLEDSY ALVFEGLAIT LALYYLLSFI YKTSKKTCTP PKASGEHPIT GHLNLLSGSS 60 GLPHLALASL ADRCGPIFTI RLGIRRVLVV SNWEIAKEIF TTHDLIVSNR PKYLAAKILG 120 FNYVSFSFAP YGPYWVGIRK IIATKLMSSS RLQKLQFVRV FELENSMKSI RESWKEKKDE 180 EGKVLVEMKK WFWELNMNIV LRTVAGKQYT GTVDDADAKR ISELFREWFH YTGRFVVGDA 240 FPFLGWLDLG GYKKTMELVA SRLDSMVSKW LDEHRKKQAN DDKKEDMDFM DIMISMTEAN 300 SPLEGYGTDT IIKTTCMTLI VSGVDTTSIV LTWALSLLLN NRDTLKKAQE ELDMCVGKGR 360 QVNESDLVNL IYLEAVLKEA LRLYPAAFLG GPRAFLEDCT VAGYRIPKGT CLLINMWKLH 420 RDPNIWSDPC EFKPERFLTP NQKDVDVIGM DFELIPFGAG RRYCPGTRLA LQMLHIVLAT 480 LLQNFEMSTP NDAPVDMTAS VGMTNAKASP LEVLLSPRVK WS 522

SEQ ID NO:14

MIQVLTPILL	FLIFFVFWKV	YKHQKTKINL	PPGSFGWPFL	GETLALLRAG	WDSEPERFVR	60
ERIKKHGSPL	VFKTSLFGDR	FAVLCGPAGN	KFLFCNENKL	VASWWPVPVR	KLFGKSLLTI	120
RGDEAKWMRK	MLLSYLGPDA	FATHYAVTMD	VVTRRHIDVH	WRGKEEVNVF	QTVKLYAFEL	180
ACRLFMNLDD	PNHIAKLGSL	FNIFLKGIIE	LPIDVPGTRF	YSSKKAAAAI	RIELKKLIKA	240
RKLELKEGKA	SSSQDLLSHL	LTSPDENGMF	LTEEEIVDNI	LLLLFAGHDT	SALSITLLMK	300
TLGEHSDVYD	KVLKEQLEIS	KTKEAWESLK	WEDIQKMKYS	WSVICEVMRL	NPPVIGTYRE	360
ALVDIDYAGY	TIPKGWKLHW	SAVSTQRDEA	NFEDVTRFDP	SRFEGAGPTP	FTFVPFGGGP	420
RMCLGKEFAR	LEVLAFLHNI	VTNFKWDLLI	PDEKIEYDPM	ATPAKGLPIR	LHPHQV	476

SEQ ID NO:15

MESLVVHTVN	AIWCIVIVGI	FSVGYHVYGR	AVVEQWRMRR	SLKLQGVKGP	PPSIFNGNVS	60
EMQRIQSEAK	HCSGDNIISH	DYSSSLFPHF	DHWRKQYGRI	YTYSTGLKQH	LYINHPEMVK	120
ELSQTNTLNL	GRITHITKRL	NPILGNGIIT	SNGPHWAHQR	RIIAYEFTHD	KIKGMVGLMV	180
ESAMPMLNKW	EEMVKRGGEM	GCDIRVDEDL	KDVSADVIAK	ACFGSSFSKG	KAIFSMIRDL	240
LTAITKRSVL	FRENGETDMV	FGSKKHGDVD	IDALEMELES	SIWETVKERE	IECKDTHKKD	300
LMQLILEGAM	RSCDGNLWDK	SAYRRFVVDN	CKSIYFAGHD	STAVSVSWCL	MLLALNPSWQ	360
VKIRDEILSS	CKNGIPDAES	IPNLKTVTMV	IQETMRLYPP	APIVGREASK	DIRLGDLVVP	420
KGVCIWTLIP	ALHRDPEIWG	PDANDFKPER	FSEGISKACK	YPQSYIPFGL	GPRTCVGKNF	480
GMMEVKVLVS	LIVSKFSFTL	SPTYQHSPSH	KLLVEPQHGV	VIRVV		525

SEQ ID NO:16

MYFLLQYLNI	TTVGVFATLF	LSYCLLLWRS	RAGNKKIAPE	AAAAWPIIGH	LHLLAGGSHQ	60
LPHITLGNMA	DKYGPVFTIR	IGLHRAVVVS	SWEMAKECST	ANDQVSSSRP	ELLASKLLGY	120
NYAMFGFSPY	GSYWREMRKI	ISLELLSNSR	LELLKDVRAS	EVVTSIKELY	KLWAEKKNES	180
GLVSVEMKQW	FGDLTLNVIL	RMVAGKRYFS	ASDASENKQA	QRCRRVFREF	FHLSGLFVVA	240
DAIPFLGWLD	WGRHEKTLKK	TAIEMDSIAQ	EWLEEHRRRK	DSGDDNSTQD	FMDVMQSVLD	300
GKNLGGYDAD	TINKATCLTL	ISGGSDTTVV	SLTWALSLVL	NNRDTLKKAQ	EELDIQVGKE	360
RLVNEQDISK	LVYLQAIVKE	TLRLYPPGPL	GGLRQFTEDC	TLGGYHVSKG	TRLIMNLSKI	420
QKDPRIWSDP	TEFQPERFLT	THKDVDPRGK	HFEFIPFGAG	RRACPGITFG	LQVLHLTLAS	480
FLHAFEFSTP	SNEQVNMRES	LGLTNMKSTP	LEVLISPRLS	SCSLYN		526

SEQ ID NO:17

MEPNFYLSLL	LLFVTFISLS	LFFIFYKQKS	PLNLPPGKMG	YPIIGESLEF	LSTGWKGHPE	60
KFIFDRMRKY	SSELFKTSIV	GESTVVCCGA	ASNKFLFSNE	NKLVTAWWPD	SVNKIFPTTS	120
LDSNLKEESI	KMRKLLPQFF	KPEALQRYVG	VMDVIAQRHF	VTHWDNKNEI	TVYPLAKRYT	180
FLLACRLFMS	VEDENHVAKF	SDPFQLIAAG	IISLPIDLPG	TPFNKAIKAS	NFIRKELIKI	240
IKQRRVDLAE	GTASPTQDIL	SHMLLTSDEN	GKSMNELNIA	DKILGLLIGG	HDTASVACTF	300
LVKYLGELPH	IYDKVYQEQM	EIAKSKPAGE	LLNWDDLKKM	KYSWNVACEV	MRLSPPLQGG	360
FREAITDFMF	NGFSIPKGWK	LYWSANSTHK	NAECFPMPEK	FDPTRFEGNG	PAPYTFVPFG	420
GGPRMCPGKE	YARLEILVFM	HNLVKRFKWE	KVIPDEKIIV	DPFPIPAKDL	PIRLYPHKA	479

atggaagcct	cttacctata	catttctatt	ttgcttttac	tggcatcata	cctgttcacc	60
actcaactta	gaaggaagag	cgctaatcta	ccaccaaccg	tgtttccatc	aataccaatc	120
attggacact	tatacttact	caaaaagcct	ctttatagaa	ctttagcaaa	aattgccgct	180
aagtacggac	caatactgca	attacaactc	ggctacagac	gtgttctggt	gatttcctca	240
ccatcagcag	cagaagagtg	ctttaccaat	aacgatgtaa	tcttcgcaaa	tagacctaag	300

acattgtttg	gcaaaatagt	gggtggaaca	tcccttggca	gtttatccta	cggcgatcaa	360
tggcgtaatc	taaggagagt	agcttctatc	gaaatcctat	cagttcatag	gttgaacgaa	420
tttcatgata	tcagagtgga	tgagaacaga	ttgttaatta	gaaaacttag	aagttcatct	480
tctcctgtta	ctcttataac	agtcttttat	gctctaacat	tgaacgtcat	tatgagaatg	540
atctctggca	aaagatattt	cgacagtggg	gatagagaat	tggaggagga	aggtaagaga	600
tttcgagaaa	tcttagacga	aacgttgctt	ctageeggtg	cttctaatgt	tggcgactac	660
ttaccaatat	tgaactggtt	gggagttaag	tctcttgaaa	agaaattgat	cgctttgcag	720
aaaaagagag	atgactttt	ccagggtttg	attgaacagg	ttagaaaatc	tcgtggtgct	780
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cctgagtact	atacagatgc	tatgataaga	tctttgtcc	taggtctgct	ggctgcaggt	900
agtgatactt	cagcgggcac	tatggaatgg	gccatgagct	tactggtcaa	tcacccacat	960
gtattgaaga	aagctcaagc	tgaaatcgat	agagttatcg	gtaataacag	attgattgac	1020
gagtcagaca	ttggaaatat	cccttacatc	gggtgtatta	tcaatgaaac	tctaagactc	1080
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agagtaggag	atgagatggt	tgacatgaca	gaaggtttgg	gtgtcacact	tcctaaggcc	1440
gttccattag	ttgccaaatg	taagccacgt	tccgaaatga	ctaatctcct	atccgaactt	1500
taa						1503

SEQ ID NO:19

MEASYLYISI	LLLLASYLFT	TQLRRKSANL	PPTVFPSIPI	IGHLYLLKKP	LYRTLAKIAA	60
KYGPILQLQL	GYRRVLVISS	PSAAEECFTN	NDVIFANRPK	TLFGKIVGGT	SLGSLSYGDQ	120
WRNLRRVASI	EILSVHRLNE	FHDIRVDENR	LLIRKLRSSS	SPVTLITVFY	ALTLNVIMRM	180
ISGKRYFDSG	DRELEEEGKR	FREILDETLL	LAGASNVGDY	LPILNWLGVK	SLEKKLIALQ	240
KKRDDFFQGL	IEQVRKSRGA	KVGKGRKTMI	ELLLSLQESE	PEYYTDAMIR	SFVLGLLAAG	300
SDTSAGTMEW	AMSLLVNHPH	VLKKAQAEID	RVIGNNRLID	ESDIGNIPYI	GCIINETLRL	360
YPAGPLLFPH	ESSADCVISG	YNIPRGTMLI	VNQWAIHHDP	KVWDDPETFK	PERFQGLEGT	420
RDGFKLMPFG	SGRRGCPGEG	LAIRLLGMTL	GSVIQCEDWE	RVGDEMVDMT	EGLGVTLPKA	480
VPLVAKCKPR	SEMTNLLSEL					500

SEQ ID NO:20

MQSDSVKVSP	FDLVSAAMNG	KAMEKLNASE	SEDPTTLPAL	KMLVENRELL	TLFTTSFAVL	60
IGCLVFLMWR	RSSSKKLVQD	PVPQVIVVKK	KEKESEVDDG	KKKVSIFYGT	QTGTAEGFAK	120
ALVEEAKVRY	EKTSFKVIDL	DDYAADDDEY	EEKLKKESLA	FFFLATYGDG	EPTDNAANFY	180
KWFTEGDDKG	EWLKKLQYGV	FGLGNRQYEH	FNKIAIVVDD	KLTEMGAKRL	VPVGLGDDDQ	240
CIEDDFTAWK	ELVWPELDQL	LRDEDDTSVT	TPYTAAVLEY	RVVYHDKPAD	SYAEDQTHTN	300
GHVVHDAQHP	SRSNVAFKKE	LHTSQSDRSC	THLEFDISHT	GLSYETGDHV	GVYSENLSEV	360
VDEALKLLGL	SPDTYFSVHA	DKEDGTPIGG	ASLPPPFPPC	TLRDALTRYA	DVLSSPKKVA	420
LLALAAHASD	PSEADRLKFL	ASPAGKDEYA	QWIVANQRSL	LEVMQSFPSA	KPPLGVFFAA	480
VAPRLQPRYY	SISSSPKMSP	NRIHVTCALV	YETTPAGRIH	RGLCSTWMKN	AVPLTESPDC	540
SQASIFVRTS	NFRLPVDPKV	PVIMIGPGTG	LAPFRGFLQE	RLALKESGTE	LGSSIFFFGC	600
RNRKVDFIYE	DELNNFVETG	ALSELIVAFS	REGTAKEYVQ	HKMSQKASDI	WKLLSEGAYL	660
YVCGDAKGMA	KDVHRTLHTI	VQEQGSLDSS	KAELYVKNLQ	MSGRYLRDVW		710

SEQ ID NO:21

MTSALYASDL FKQLKSIMGT DSLSDDVVLV IATTSLALVA GFVVLLWKKT TADRSGELKP 60 LMIPKSLMAK DEDDDLDLGS GKTRVSIFFG TQTGTAEGFA KALSEEIKAR YEKAAVKVID 120 LDDYAADDDQ YEEKLKKETL AFFCVATYGD GEPTDNAARF YKWFTEENER DIKLQQLAYG 180 VFALGNRQYE HFNKIGIVLD EELCKKGAKR LIEVGLGDDD QSIEDDFNAW KESLWSELDK 240 LLKDEDDKSV ATPYTAVIPE YRVVTHDPRF TTQKSMESNV ANGNTTIDIH HPCRVDVAVQ 300 KELHTHESDR SCIHLEFDIS RTGITYETGD HVGVYAENHV EIVEEAGKLL GHSLDLVFSI 360 HADKEDGSPL ESAVPPPFPG PCTLGTGLAR YADLLNPPRK SALVALAAYA TEPSEAEKLK 420 HLTSPDGKDE YSQWIVASQR SLLEVMAAFP SAKPPLGVFF AAIAPRLQPR YYSISSSPRL 480 APSRVHVTSA LVYGPTPTGR IHKGVCSTWM KNAVPAEKSH ECSGAPIFIR ASNFKLPSNP 540 STPIVMVGPG TGLAPFRGFL QERMALKEDG EELGSSLLFF GCRNRQMDFI YEDELNNFVD 600 QGVISELIMA FSREGAQKEY VQHKMMEKAA QVWDLIKEEG YLYVCGDAKG MARDVHRTLH 660 TIVQEQEGVS SSEAEAIVKK LQTEGRYLRD VW 692

SEQ ID NO:22

MAELDTLDIV	VLGVIFLGTV	AYFTKGKLWG	VTKDPYANGF	AAGGASKPGR	TRNIVEAMEE	60
				EDYDFDNLDT		120
				VAFGLGNNTY		180
				AKKMGLEERE		240
				AESYELFSAK		300
				VVTVKALEPT		360
			141-			
				SDKDYFHEKT		420
				KKISITAVVE		480
				IHVPVHVRHS		540
				RKSTEDFMYQ		600
			~	FYVCGDAAHM	PN	660
IIAEGRGVSE	AKGEEIVKNM	RSANQYQVCS	DFVTLHCKET	TYANSELQED	VWS	713
SEQ ID NO	D:23					
ataaataaa					***	60
				tgactgctgt		
				caaagatgcc		120
				ctacgtcagt		180
				ggaagaagtc		240
ttggagccgc	cgaagatcgt	tgtgccgaag	aggcggctgg	agcaggaggt	tgatgatggt	300
aagaagaagg	ttacgatttt	cttcggaaca	caaactggaa	cggctgaagg	tttcgctaag	360
gcacttttcg	aagaagcgaa	agcgcgatat	gaaaaggcag	cgtttaaagt	gattgatttg	420
gatgattatg	ctgctgattt	ggatgagtat	gcagagaagc	tgaagaagga	aacatatgct	480
ttcttcttct	tggctacata	tggagatggt	gagccaactg	ataatgctgc	caaattttat	540
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				ttggaatagt		660
				gtcttggaga		720
				ggcccgaatt		780
				cagetgeaat		840
				atcatactca		900
				tggctgttaa		960
-		-		ttgacatttc		1020
				aaaacctaat		1080
				atttctcgtt		1140
aacgaagatg	gttcaccact	tggtggacct	tcattacaac	ctccttttcc	tccttgtact	1200
ttaagaaaag	cattgactaa	ttatgcagat	ctgttaagct	ctcccaaaaa	gtcaactttg	1260
cttgctctag	ctgctcatgc	ttccgatccc	actgaagctg	atcgtttaag	atttcttgca	1320
tctcgcgagg	gcaaggatga	atatgctgaa	tgggttgttg	caaaccaaag	aagtettett	1380
gaagtcatgg	aagettteee	gtcagctaga	ccgccacttg	gtgttttctt	tgcagcggtt	1440
gcaccgcgtt	tacageeteg	ttactactct	atttcttcct	ccccaaagat	ggaaccaaac	1500
aggattcatg	ttacttgcgc	gttggtttat	gaaaaaactc	ccgcaggtcg	tatccacaaa	1560
				ccgaaagtca		1620
				caattgaccc		1680
			-	ggggttttct		1740
			-	ttttattett		1800
						1860
				actttgttga		
				cgaaagaata		1920
			-	ctgagggagc		1980
				gtacacttca		2040
caagaacagg	gaagtttgga	ctcgtctaaa	gcggagttgt	atgtgaagaa	tctacaaatg	2100
tcaggaagat	acctccgtga	tgtttggtaa				2130
SEQ ID NC	0.24					
	l e haa ^{ma} l					
atgcaatcta	actecataaa	gatttcccco	cttgatctog	taactgcgct	gtttagcggg	60
				ctgctatgct		120
				caacgtcggt		180
		2-2-03-03			-) 3	

ĉ atcggatgeg ttgtegttt ggtgtggegg agategteta caacgteggt tgetgtattg 180 atcggatgeg ttgtegttt ggtgtggegg agategteta cgaagaagte ggegttggag 240 ceaeeggtga ttgtggttee gaagagagtg caagaggagg aagttgatga tggtaagaag 300 aaagttaegg ttttettegg caeceaact ggaacagetg aaggettege taaggeaett 360 gttgaggaag etaaageteg atatgaaaag getgtettta aagtaattga ttggatgat 420 tatgetgetg atgaegatga gtatgaggag aaaetaaaga aagaatett ggeetttte 480 tttttggeta egtatggaga tggtgageea acagataatg etgeeagatt ttataaatgg 540

tttactgagg gagatgcgaa	aggagaatgg	cttaataagc	ttcaatatgg	agtatttqqt	600
ttgggtaaca gacaatatga	acattttaac	aagatcgcaa	aagtggttga	tgatggtctt	660
gtagaacagg gtgcaaagcg	tcttgttcct	gttggacttg	gagatgatga	tcaatgtatt	720
gaagatgact tcaccgcatg	gaaagagtta	gtatggccgg	agttggatca	attacttcgt	780
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cctgaatctg accggtcttg					1020
tatgaaactg gggaccatgt					1080
gctgaaagat tagtaggatt					1140
gacgggtcgc cacttggcgg					1200
aaagcattga cgtgttatgc					1260
ctagetgete atgecacega					1320
gccggaaagg atgaatattc					1380 1440
atggaagcat tcccgtcagc					
cgcttacaac caagatacta					1500 1560
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ccaatatacg tccgaacatc					1680
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ttaaaggaag ccggaactga					1800
aaagtggatt tcatatatga					1860
gagettattg ttgetttete					1920
aqtqaqaaqq cttcqqatat		20 SP 30		10 A	1980
ggtgatgcca aaggcatggc			<i>w w</i>	2º 0º	2040
cagggatete ttgactegte					2100
agatacetec gtgacgtttg	10 ar ar				2124
س دو دو من	2				
SEQ ID NO:25					
					<i>c</i> 0
MTSALYASDL FKQLKSIMGT					60
LMIPKSLMAK DEDDDLDLGS					120
LDDYAADDDQ YEEKLKKETL					180 240
VFALGNRQYE HFNKIGIVLD LLKDEDDKSV ATPYTAVIPE					300
KELHTHESDR SCIHLEFDIS		-4			360
HADKEDGSPL ESAVPPPFPG					420
HLTSPDGKDE YSQWIVASQR					480
APSRVHVTSA LVYGPTPTGR					540
STPIVMVGPG TGLAPFRGFL					600
OGVISELIMA FSREGAOKEY					660
TIVOEOEGVS SSEAEAIVKK	and a				692
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SEQ ID NO:26					
MSSSSSSSTS MIDLMAAIIK					60
AVLIGCIVML VWRRSGSGNS					120
KALGEEAKAR YEKTRFKIVD					180
YKWFTEGNDR GEWLKNLKYG					240
QCIEDDFTAW REALWPELDT					300
GNGYTVFDAQ HPYKANVAVK					360
ETVDEALRLL DMSPDTYFSL ALVALAAHAS DPTEAERLKH					420
GVAPRLOPRF YSISSSPKIA					480 540
LFLGRPIFVR OSNFKLPSDS					540 600
GCRNRRMDFI YEEELQRFVE			100		660
YLYVCGDAKG MARDVHRSLH					712
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SEQ ID NO:27					
		MCDOWNDAT	***	7 77 11/13 (777 7 7 7 7 7	<i>c</i> 0
MQSESVEAST IDLMTAVLKD					60

MQSESVEAST	IDLMTAVLKD	TVIDTANASD	NGDSKMPPAL	AMMFEIRDLL	LILTTSVAVL	60
VGCFVVLVWK	RSSGKKSGKE	LEPPKIVVPK	RRLEQEVDDG	KKKVTIFFGT	QTGTAEGFAK	120
ALFEEAKARY	EKAAFKVIDL	DDYAADLDEY	AEKLKKETYA	FFFLATYGDG	EPTDNAAKFY	180
KWFTEGDEKG	VWLQKLQYGV	FGLGNRQYEH	FNKIGIVVDD	GLTEQGAKRI	VPVGLGDDDQ	240
SIEDDFSAWK	ELVWPELDLL	LRDEDDKAAA	TPYTAAIPEY	RVVFHDKPDA	FSDDHTQTNG	300

68

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MDAMATTEKK PHVIFIPFPA QSHIKAMLKL AQLLHHKGLQ ITFVNTDFIH NQFLESSGPH CLDGAPGFRF ETIPDGVSHS PEASIPIRES LLRSIETNFL DRFIDLVTKL PDPPTCIISD GFLSVFTIDA AKKLGIPVMM YWTLAACGFM GFYHIHSLIE KGFAPLKDAS YLTNGYLDTV IDWVPGMEGI RLKDFPLDWS TDLNDKVLMF TTEAPQRSHK VSHHIFHTFD ELEPSIIKTL SLRYNHIYTI GPLQLLLDQI PEEKKQTGIT SLHGYSLVKE EPECFQWLQS KEPNSVVYVN FGSTTVMSLE DMTEFGWGLA NSNHYFLWII RSNLVIGENA VLPPELEEHI KKRGFIASWC SQEKVLKHPS VGGFLTHCGW GSTIESLSAG VPMICWPYSW DQLTNCRYIC KEWEVGLEMG TKVKRDEVKR LVQELMGEGG HKMRNKAKDW KEKARIAIAP NGSSSLNIDK MVKEITVLAR N

SEQ ID NO:30

SEQ ID NO:31

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EWVLDVAIEF	GIDGGSFFTQ	ACVVNSLYYH	VHKGLISLPL	GETVSVPGFP	VLQRWETPLI	180
LQNHEQIQSP	WSQMLFGQFA	NIDQARWVFT	NSFYKLEEEV	IEWTRKIWNL	KVIGPTLPSM	240
YLDKRLDDDK	DNGFNLYKAN	HHECMNWLDD	KPKESVVYVA	FGSLVKHGPE	QVEEITRALI	300
DSDVNFLWVI	KHKEEGKLPE	NLSEVIKTGK	GLIVAWCKQL	DVLAHESVGC	FVTHCGFNST	360
LEAISLGVPV	VAMPQFSDQT	TNAKLLDEIL	GVGVRVKADE	NGIVRRGNLA	SCIKMIMEEE	420
RGVIIRKNAV	KWKDLAKVAV	HEGGSSDNDI	VEFVSELIKA			460

MAEQQKIKKS PHVLLIPFPL QGHINPFIQF GKRLISKGVK TTLVTTIHTL NSTLNHSNTT

SEQ ID NO:29

MQSNSVKISP	LDLVTALFSG	KVLDTSNASE	SGESAMLPTI	AMIMENRELL	MILTTSVAVL	60
IGCVVVLVWR	RSSTKKSALE	PPVIVVPKRV	QEEEVDDGKK	KVTVFFGTQT	GTAEGFAKAL	120
VEEAKARYEK	AVFKVIDLDD	YAADDDEYEE	KLKKESLAFF	FLATYGDGEP	TDNAARFYKW	180
FTEGDAKGEW	LNKLQYGVFG	LGNRQYEHFN	KIAKVVDDGL	VEQGAKRLVP	VGLGDDDQCI	240
EDDFTAWKEL	VWPELDQLLR	DEDDTTVATP	YTAAVAEYRV	VFHEKPDALS	EDYSYTNGHA	300
VHDAQHPCRS	NVAVKKELHS	PESDRSCTHL	EFDISNTGLS	YETGDHVGVY	CENLSEVVND	360
AERLVGLPPD	TYSSIHTDSE	DGSPLGGASL	PPPFPPCTLR	KALTCYADVL	SSPKKSALLA	420
LAAHATDPSE	ADRLKFLASP	AGKDEYSQWI	VASQRSLLEV	MEAFPSAKPS	LGVFFASVAP	480
RLQPRYYSIS	SSPKMAPDRI	HVTCALVYEK	TPAGRIHKGV	CSTWMKNAVP	MTESQDCSWA	540
PIYVRTSNFR	LPSDPKVPVI	MIGPGTGLAP	FRGFLQERLA	LKEAGTDLGL	SILFFGCRNR	600
KVDFIYENEL	NNFVETGALS	ELIVAFSREG	PTKEYVQHKM	SEKASDIWNL	LSEGAYLYVC	660
GDAKGMAKDV	HRTLHTIVQE	QGSLDSSKAE	LYVKNLQMSG	RYLRDVW		707

SEQ ID NO:28

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EEAGKLLGLS	TDTYFSLHID	NEDGSPLGGP	SLQPPFPPCT	LRKALTNYAD	LLSSPKKSTL	420
LALAAHASDP	TEADRLRFLA	SREGKDEYAE	WVVANQRSLL	EVMEAFPSAR	PPLGVFFAAV	480
APRLQPRYYS	ISSSPKMEPN	RIHVTCALVY	EKTPAGRIHK	GICSTWMKNA	VPLTESQDCS	540
WAPIFVRTSN	FRLPIDPKVP	VIMIGPGTGL	APFRGFLQER	LALKESGTEL	GSSILFFGCR	600
NRKVDYIYEN	ELNNFVENGA	LSELDVAFSR	DGPTKEYVQH	KMTQKASEIW	NMLSEGAYLY	660
VCGDAKGMAK	DVHRTLHTIV	QEQGSLDSSK	AELYVKNLQM	SGRYLRDVW		709

60

60

120

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240

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360 420

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540 600

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720

780

787

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120

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360

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SEQ ID NO:32										
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	ataactttcg	tgaataccga	cttcatccat	aatcaatttc	tggaatctag	tggccctcat	180			
	tgtttggacg	gageceeagg	gtttagattc	gaaacaattc	ctgacggtgt	ttcacattcc	240			
	ccagaggcct	ccatcccaat	aagagagagt	ttactgaggt	caatagaaac	caactttttg	300			
	gatcgtttca	ttgacttggt	cacaaaactt	ccagacccac	caacttgcat	aatctctgat	360			
	<i>M M</i>	~ ~	tatcgacgct		~ ~ ~		420			
	~ ~		cggtttcatg	~ ~		~	480			
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			ggaaggtata				600			
			attgatgttt				660			
	-		cacctttgat	e		*	720			
			ctacactatt				780			
		*	tggtattaca		-		840			
	2 a	<i>2 2</i>	gctacaaagt		~ ~ ~	~	900			
		*	gtccttggaa	a. a. w.	<i>x</i>		960			
			atggattate	20 U	ur ur ur ur	ar ar 60	1020			
	#	e- 10 e	ggaacacatc		<i>w w</i>		1080			
	10 III	v	acatecttet				1140			
			aagtgcagga	w			1200			
	<i>1n</i>		gtatatctgt		~ ~ ~	~ ~ ~ ~	1260			
			agtgaaaaga				1320			
			caaagattgg		10- UP		1380			
	aactaa	CCLCLCLddd	cattgataag	arggreaaag	agattacagt	cttagecaga	1440 1446			
	ddCLdd						1440			
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	MKTGFISPAT	VFHHRISPAT	TFRHHLSPAT	TNSTGIVALR	DINFRCKAVS	KEYSDLLQKD	60			
			NLYPNDEIKE				120			
			NQLSDGSWGD				180			
			HMPIGFEVTF				240			
			LEGMPDLEWE	140			300			
			PVDLFEHIWV				360			
			FRVLRAHGYD				420			
	3757527D 75 (C) (C) 887 T 77	DODDTTDDX	TZ THO VENTUE TZ TO TZ	COMMENT & DUG	TTNEEDT DODLE	CAUST DTDDDDD	100			

NVYRASQMLF PGERILEDAK KFSYNYLKEK QSTNELLDKW IIAKDLPGEV GYALDIPWYA

SLPRLETRYY LEQYGGEDDV WIGKTLYRMG YVSNNTYLEM AKLDYNNYVA VLQLEWYTIQ QWYVDIGIEK FESDNIKSVL VSYYLAAASI FEPERSKERI AWAKTTILVD KITSIFDSSQ

SSKEDITAFI DKFRNKSSSK KHSINGEPWH EVMVALKKTL HGFALDALMT HSQDIHPQLH

QAWEMWLTKL QDGVDVTAEL MVQMINMTAG RWVSKELLTH PQYQRLSTVT NSVCHDITKL

HNFKENSTTV DSKVQELVQL VFSDTPDDLD QDMKQTFLTV MKTFYYKAWC DPNTINDHIS

MPDAHDAPPP QIRQRTLVDE ATQLLTESAE DAWGEVSVSE YETARLVAHA TWLGGHATRV

AFLLERQHED GSWGPPGGYR LVPTLSAVHA LLTCLASPAQ DHGVPHDRLL RAVDAGLTAL

RRLGTSDSPP DTIAVELVIP SLLEGIQHLL DPAHPHSRPA FSQHRGSLVC PGGLDGRTLG

DSARRYLEEL QHRYSGPVPS ITPITYFERA WLLNNFAAAG VPCEAPAALL DSLEAALTPQ

GAPAGAGLPP DADDTAAVLL ALATHGRGRR PEVLMDYRTD GYFQCFIGER TPSISTNAHV

ALRSHAAAGT PVPGKVWHAS ETLGLSTEAA SHLQPAQGII GGSAAATATW LTRVAPSQQS

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	-			DKWHASPYYA LQILAPPSGG	**	420 480	
			ARAAALYTTR	-		527	
SEQ ID NO:35							
				NVTGRQDAYA FLOROPDPYA		60 120	
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				YLQMASRATR		240	
				LGVHGLGPAL		300	
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				WMLARHAAHG		480	
		LRWGRRVLAE			04 <i>7</i>	516	
SEQ ID NO	0:36						
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				tgcgtacatt cgatcgcaag		120 180	
				caacggcggc		240	
20 W W		w w		ttatcttctt		300	
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				ttttttcatt cgcagatagc		480 540	
				cagtttcatg		600	
ur 10	ar ar ar ar ar		~	ccaaaggaag	~ ~ ~	660	
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				cacctttctt		780	
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GNLPRVEARD	YLEQYGGGDD	VWIGKTLYRM	PLVNNDVYLE	LARMDFNHCQ	ALHQLEWQGL	540
KRWYTENRLM	DFGVAQEDAL	RAYFLAAASV	YEPCRAAERL	AWARAAILAN	AVSTHLRNSP	600
SFRERLEHSL	RCRPSEETDG	SWFNSSSGSD	AVLVKAVLRL	TDSLAREAQP	IHGGDPEDII	660
HKLLRSAWAE	WVREKADAAD	SVCNGSSAVE	QEGSRMVHDK	QTCLLLARMI	EISAGRAAGE	720
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RPEYLYGKQP	MTALHSLEAF	IGKIDFDKVR	HHRTHGSMMG	SPSSTAAYLM	HASQWDGDSE	240
AYLRHVIKHA	AGQGTGAVPS	AFPSTHFESS	WILTTLFRAG	FSASHLACDE	LNKLVEILEG	300
SFEKEGGAIG	YAPGFQADVD	DTAKTISTLA	VLGRDATPRQ	MIKVFEANTH	FRTYPGERDP	360
SLTANCNALS	ALLHQPDAAM	YGSQIQKITK	FVCDYWWKSD	GKIKDKWNTC	YLYPSVLLVE	420
VLVDLVSLLE	QGKLPDVLDQ	ELQYRVAITL	FQACLRPLLD	QDAEGSWNKS	IEATAYGILI	480
LTEARRVCFF	DRLSEPLNEA	IRRGIAFADS	MSGTEAQLNY	IWIEKVSYAP	ALLTKSYLLA	540
ARWAAKSPLG	ASVGSSLWTP	PREGLDKHVR	LFHQAELFRS	LPEWELRASM	IEAALFTPLL	600
RAHRLDVFPR	QDVGEDKYLD	VVPFFWTAAN	NRDRTYASTL	FLYDMCFIAM	LNFQLDEFME	660
ATAGILFRDH	MDDLRQLIHD	LLAEKTSPKS	SGRSSQGTKD	ADSGIEEDVS	MSDSASDSQD	720
RSPEYDLVFS	ALSTFTKHVL	QHPSIQSASV	WDRKLLAREM	KAYLLAHIQQ	AEDSTPLSEL	780
KDVPQKTDVT	RVSTSTTTFF	NWVRTTSADH	ISCPYSFHFV	ACHLGAALSP	KGSNGDCYPS	840
AGEKFLAAAV	CRHLATMCRM	YNDLGSAERD	SDEGNLNSLD	FPEFADSAGN	GGIEIQKAAL	900

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AWVALIDAGD	KTPAFPSAVK	WIAENQLSDG	SWGDAYLFSY	HDRLINTLAC	VVALRSWNLF	180
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DIFQKWYEEN	RLSEWGVRRS	ELLECYYLAA	ATIFESERSH	ERMVWAKSSV	LVKAISSSFG	600
ESSDSRRSFS	DQFHEYIANA	RRSDHHFNDR	NMRLDRPGSV	QASRLAGVLI	GTLNQMSFDL	660
FMSHGRDVNN	LLYLSWGDWM	EKWKLYGDEG	EGELMVKMII	LMKNNDLTNF	FTHTHFVRLA	720
EIINRICLPR	QYLKARRNDE	KEKTIKSMEK	EMGKMVELAL	SESDTFRDVS	ITFLDVAKAF	780
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SEQ ID NO:39

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cttteetett eteteettee tetacegett ttgeatteat geagaeeega gaeagtaaet

960

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SEQ ID NO):41					
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SEQ ID NC):42					
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SEQ ID NO	:44					
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MEKTKEKAER LLIDDIEDSS				EKVLTLDHPD		
				70		

ELHQQQQLDI YWRDTYTCPT EEEYKAMVLQ KTGGLFGLAV GLMQLFSDYK EDLKPLLDTL 180 GLFFQIRDDY ANLHSKEYSE NKSFCEDLTE GKFSFPTIHA IWSRPESTQV QNILRQRTEN 240 IDIKKYCVQY LEDVGSFAYT RHTLRELEAK AYKQIEACGG NPSLVALVKH LSKMFTEENK 300

SEQ ID NO:46

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SEQ ID NO:47

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DPDQAGQLGV	STAILVGDLA	LTWSDELLYA	PLTPHRLAAV	LPLVTAMRAE	TVHGQYLDIT	180
SARRPGTDTS	LALRIARYKT	AAYTMERPLH	IGAALAGARP	ELLAGLSAYA	LPAGEAFQLA	240
DDLLGVFGDP	RRTGKPDLDD	LRGGKHTVLV	ALAREHATPE	QRHTLDTLLG	TPGLDRQGAS	300
RLRCVLVATG	ARAEAERLIT	ERRDQALTAL	NALTLPPPLA	EALARLTLGS	TAHPA	355

SEQ ID NO:48

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LTQALRGLPS ETIIKAFDIF TR	RSIIIISEG QAVDMEFEDR	IDIKEQEYLD	MISRKTAALF	180
SASSSIGALI AGANDNDVRL MS	SDFGTNLGI AFQIVDDILG	LTADEKELGK	PVFSDIREGK	240
KTILVIKTLE LCKEDEKKIV LK	KALGNKSAS KEELMSSADI	IKKYSLDYAY	NLAEKYYKNA	300
IDSLNQVSSK SDIPGKALKY LA	AEFTIRRRK			330

SEQ ID NO:49

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LAYAFEHIAS	QTRGVPPQLV	LQVIARIGHA	VAATGLVGGQ	VVDLESEGKA	ISLETLEYIH	180
SHKTGALLEA	SVVSGGILAG	ADEELLARLS	HYARDIGLAF	QIVDDILDVT	ATSEQLGKTA	240
GKDQAAAKAT	YPSLLGLEAS	RQKAEELIQS	AKEALRPYGS	QAEPLLALAD	FITRRQH	297

SEQ ID NO:50

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SEQ ID NO:54

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SEQ ID NO:55

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KILTADKCMV	AISDYNDFHK	MIKRYILSNV	LGPSAQKRHR	SNRDTLRANV	CSRLHSQVKN	180
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EVDWRDFFPY	LRWIPNTRME	TKIQRLYFRR	KAVMTALINE	QKKRIASGEE	INCYIDFLLK	300
EGKTLTMDQI	SMLLWETVIE	TADTTMVTTE	WAMYEVAKDS	KRQDRLYQEI	QKVCGSEMVT	360
EEYLSQLPYL	NAVFHETLRK	HSPAALVPLR	YAHEDTQLGG	YYIPAGTEIA	INIYGCNMDK	420
HQWESPEEWK	PERFLDPKFD	PMDLYKTMAF	GAGKRVCAGS	LQAMLIACPT	IGRLVQEFEW	480
KLRDGEEENV	DTVGLTTHKR	YPMHAILKPR	S			511

SEQ ID NO:76

MQSDSVKVSP	FDLVSAAMNG	KAMEKLNASE	SEDPTTLPAL	KMLVENRELL	TLFTTSFAVL	60
IGCLVFLMWR	RSSSKKLVQD	PVPQVIVVKK	KEKESEVDDG	KKKVSIFYGT	QTGTAEGFAK	120
ALVEEAKVRY	EKTSFKVIDL	DDYAADDDEY	EEKLKKESLA	FFFLATYGDG	EPTDNAANFY	180
KWFTEGDDKG	EWLKKLQYGV	FGLGNRQYEH	FNKIAIVVDD	KLTEMGAKRL	VPVGLGDDDQ	240
CIEDDFTAWK	ELVWPELDQL	LRDEDDTSVT	TPYTAAVLEY	RVVYHDKPAD	SYAEDQTHTN	300
GHVVHDAQHP	SRSNVAFKKE	LHTSQSDRSC	THLEFDISHT	GLSYETGDHV	GVYSENLSEV	360
VDEALKLLGL	SPDTYFSVHA	DKEDGTPIGG	ASLPPPFPPC	TLRDALTRYA	DVLSSPKKVA	420
LLALAAHASD	PSEADRLKFL	ASPAGKDEYA	QWIVANQRSL	LEVMQSFPSA	KPPLGVFFAA	480
VAPRLQPRYY	SISSSPKMSP	NRIHVTCALV	YETTPAGRIH	RGLCSTWMKN	AVPLTESPDC	540
SQASIFVRTS	NFRLPVDPKV	PVIMIGPGTG	LAPFRGFLQE	RLALKESGTE	LGSSIFFFGC	600
RNRKVDFIYE	DELNNEVETG	ALSELIVAFS	REGTAKEYVQ	HKMSQKASDI	WKLLSEGAYL	660
YVCGDAKGMA	KDVHRTLHTI	VQEQGSLDSS	KAELYVKNLQ	MSGRYLRDVW		710

MSKSNSMNST	SHETLFQQLV	LGLDRMPLMD	VHWLIYVAFG	AWLCSYVIHV	LSSSSTVKVP	60
VVGYRSVFEP	TWLLRLRFVW	EGGSIIGQGY	NKFKDSIFQV	RKLGTDIVII	PPNYIDEVRK	120
LSQDKTRSVE	PFINDFAGQY	TRGMVFLQSD	LQNRVIQQRL	TPKLVSLTKV	MKEELDYALT	180
KEMPDMKNDE	WVEVDISSIM	VRLISRISAR	VFLGPEHCRN	QEWLTTTAEY	SESLFITGFI	240
LRVVPHILRP	FIAPLLPSYR	TLLRNVSSGR	RVIGDIIRSQ	QGDGNEDILS	WMRDAATGEE	300
KQIDNIAQRM	LILSLASIHT	TAMTMTHAMY	DLCACPEYIE	PLRDEVKSVV	GASGWDKTAL	360
NRFHKLDSFL	KESQRENPVE	LLTFNRIYHQ	SMTLSDGTNI	PSGTRIAVPS	HAMLQDSAHV	420

PGPTPPTEFD GFRYSKIRSD S AILLLQFEFK LPDGKGRPRN I			YASNEMKLTL	480 525
SEQ ID NO:78				
MEDPTVLYAC LAIAVATFVV R YDGYRGSTFK IAMLDRWIVI A DPYHVDIIRE KLTRGLPAVL P RVFVGLPACR NQGYLDLAID F VAPLVEERRR LMEEYGEDWS E NTITHALYHL AEMPETLQPL R SLTRMADKDI TLSDGTFLPK G KHQFVNTSVE YVPFGHGKHA C TVLPAPAGQV LFRKRQVSL	ANGPKLADEV RRRPDEELNF PDVIEELTLA VRQYIPTEGD TISVVKDRA IINMFPELLK KRNDMLQWI MDEAASRDSS REEIEPLVKE EGWTKAAMGK TIVAVPAYS THRDDAVYAD	MDGLGAFVQT EWVSVNCSKA PIVGRVVGNA VKAIAERLLM MWWLDSFLRE ALVFDPFRFS	KYTLGEAIHN ARDIVARASN TRNVRRAVPF VNFAAIHTSS SQRYNGINIV RMRAREGEGT	60 120 180 240 300 360 420 480 499
SEQ ID NO:79				
MDAVTGLLTV PATAITIGGT AV NLLQLKEKKP YMTFTRWAAT YC KALKVLTADK TMVAMSDYDD YH VKNNPEQEEV DLRKIFQSEL FC GAIDVDWRDF FPYLKWVPNK KI LLSEAQTLTD QQLLMSLWEP II KITEEHLSQL PYITAIFHET LH MDKNVWENPE EWNPERFMKE NH EWKLKDMTQE EVNTIGLTTQ MI	GPIYSIKTG ATSMVVVSSN HKTVKRHIL TAVLGPNAQK GLAMRQALG KDVESLYVED FENTIQQMY IRREAVMKSL IESSDTTMV TTEWAMYELA RRHSPVPII PLRHVHEDTV ETIDFQKTM AFGGGKRVCA	EIAKEALVTR KHRIHRDIMM LKITMNRDEI IKEHKKRIAS KNPKLQDRLY LGGYHVPAGT	FQSISTRNLS DNISTQLHEF FQVLVVDPMM GEKLNSYIDY RDIKSVCGSE ELAVNIYGCN	60 120 180 240 300 360 420 480 513
SEQ ID NO:80				
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SEQ ID NO:81				

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gtttggccat	tcttggaaaa	tatgtetget	gatgtcattt	ccagaaccgc	tttcggtacc	660
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cgtatgaacg	agatcaacga	agaaattaaa	ggtttgatca	gaggtattat	tatcgacaga	840
gaacaaatta	ttaaagctgg	tgaagaaacc	aacgatgatt	tgttgggtgc	tttgatggag	900
tccaacttga	aggatattag	agaacatggt	aagaacaaca	agaatgttgg	tatgtctatt	960
gaagatgtta	ttcaagaatg	taagttattc	tacttcgctg	gtcaagagac	cacttctgtt	1020
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caagaagttt	tgcaagtctt	cggttcttcc	aagccagact	ttgatggttt	ggcccacttg	1140
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atcagaacca	ttcataaaaa	gactcaattg	gqtaaattat	ctttgccaga	aggtgttgaa	1260
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				ctaccaaaaa		1380
				aaaacttttc		1440
gccaagttgg	ctttggcttt	aatcttgcaa	cacttcactt	tcgaattgtc	tecateccat	1500
				acggtgtcag		1560
cacagaagat	•			ني ان مريم ا		1572

MEVTVASSVA	LSLVFISIVV	RWAWSVVNWV	WFKPKKLERF	LREQGLKGNS	YRFLYGDMKE	60
NSILLKQARS	KPMNLSTSHD	IAPQVTPFVD	QTVKAYGKNS	FNWVGPIPRV	NIMNPEDLKD	120
VLTKNVDFVK	PISNPLIKLL	ATGIAIYEGE	KWTKHRRIIN	PTFHSERLKR	MLPSFHQSCN	180
EMVKEWESLV	SKEGSSCELD	VWPFLENMSA	DVISRTAFGT	SYKKGQKIFE	LLREQVIYVT	240
KGFQSFYIPG	WRFLPTKMNK	RMNEINEEIK	GLIRGIIIDR	EQIIKAGEET	NDDLLGALME	300
SNLKDIREHG	KNNKNVGMSI	EDVIQECKLF	YFAGQETTSV	LLAWTMVLLG	QNQNWQDRAR	360
QEVLQVFGSS	KPDFDGLAHL	KVVTMILLEV	LRLYPPVIEL	IRTIHKKTQL	GKLSLPEGVE	420
VRLPTLLIHH	DKELWGDDAN	QFNPERFSEG	VSKATKNRLS	FFPFGAGPRI	CIGQNFSMME	480
AKLALALILQ	HFTFELSPSH	AHAPSHRITL	QPQYGVRIIL	HRR		523

SEQ ID NO:83

				FSITIFHTNF		60
FTFRFILDND	PQDERISNLP	THGPLAGMRI	PIINEHGADE	LRRELELLML	ASEEDEEVSC	120
				FDELGYLDPD	112	180
				SFKELEESEL		240
				FGSTSEVDEK		300
				QQEVLAHGAI		360
				GWERGEIANA	IRRVMVDEEG	420
EYIRQNARVL	KQKADVSLMK	GGSSYESLES	LVSYISSL			458

SEQ ID NO:84

MDAMATTEKK	PHVIFIPFPA	QSHIKAMLKL	AQLLHHKGLQ	ITEVNTDFIH	NQFLESSGPH	60
CLDGAPGFRF	ETIPDGVSHS	PEASIPIRES	LLRSIETNFL	DRFIDLVTKL	PDPPTCIISD	120
GFLSVFTIDA	AKKLGIPVMM	YWTLAACGFM	GFYHIHSLIE	KGFAPLKDAS	YLTNGYLDTV	180
IDWVPGMEGI	RLKDFPLDWS	TDLNDKVLMF	TTEAPQRSHK	VSHHIFHTFD	ELEPSIIKTL	240
SLRYNHIYTI	GPLQLLLDQI	PEEKKQTGIT	SLHGYSLVKE	EPECFQWLQS	KEPNSVVYVN	300
FGSTTVMSLE	DMTEFGWGLA	NSNHYFLWII	RSNLVIGENA	VLPPELEEHI	KKRGFIASWC	360
SQEKVLKHPS	VGGFLTHCGW	GSTIESLSAG	VPMICWPYSW	DQLTNCRYIC	KEWEVGLEMG	420
TKVKRDEVKR	LVQELMGEGG	HKMRNKAKDW	KEKARIAIAP	NGSSSLNIDK	MVKEITVLAR	480

MATSDSIVDD	RKQLHVATFP	WLAFGHILPY	LQLSKLIAEK	GHKVSFLSTT	RNIQRLSSHI	60
SPLINVVQLT	LPRVQELPED	AEATTDVHPE	DIPYLKKASD	GLQPEVTRFL	EQHSPDWIIY	120
DYTHYWLPSI	AASLGISRAH	FSVTTPWAIA	YMGPSADAMI	NGSDGRTTVE	DLTTPPKWFP	180

HCGSGSIVEG	PEIPGDEKDE YRKPKGPAKS LMFGHPLIML	PGISDGYRMG TWVSIKKWLD DSVELPDGFV PIFGEIPRNE VDYLEKNARA	GKQKGSVVYV ERTRDRGLVW EDGCLTKESV	ALGSEVLVSQ	TEVVELALGL SHESVCGFLT		240 300 360 420 457	
SEQ ID NO):86							
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SEQ ID NO:87								
AVLIGCIVML KALGEEAKAR YKWFTEGNDR	VWRRSGSGNS YEKTRFKIVD GEWLKNLKYG	GEPVIVSDPA KRVEPLKPLV LDDYAADDDE VFGLGNRQYE ILREEGDTAV	IKPREEEIDD YEEKLKKEDV HFNKVAKVVD	GRKKVTIFFG AFFFLATYGD DILVEQGAQR	TQTGTAEGFA GEPTDNAARF LVQVGLGDDD		60 120 180 240	

MSSSSSSSTS	MIDLMAAIIK	GEPVIVSDPA	NASAYESVAA	ELSSMLIENR	QFAMIVTTSI	60
AVLIGCIVML	VWRRSGSGNS	KRVEPLKPLV	IKPREEEIDD	GRKKVTIFFG	TQTGTAEGFA	120
KALGEEAKAR	YEKTRFKIVD	LDDYAADDDE	YEEKLKKEDV	AFFFLATYGD	GEPTDNAARF	180
YKWFTEGNDR	GEWLKNLKYG	VFGLGNRQYE	HFNKVAKVVD	DILVEQGAQR	LVQVGLGDDD	240
QCIEDDFTAW	REALWPELDT	ILREEGDTAV	ATPYTAAVLE	YRVSIHDSED	AKFNDITLAN	300
GNGYTVFDAQ	HPYKANVAVK	RELHTPESDR	SCIHLEFDIA	GSGLTMKLGD	HVGVLCDNLS	360
ETVDEALRLL	DMSPDTYFSL	HAEKEDGTPI	SSSLPPPFPP	CNLRTALTRY	ACLLSSPKKS	420
ALVALAAHAS	DPTEAERLKH	LASPAGKDEY	SKWVVESQRS	LLEVMAEFPS	AKPPLGVFFA	480
GVAPRLQPRF	YSISSSPKIA	ETRIHVTCAL	VYEKMPTGRI	HKGVCSTWMK	NAVPYEKSEK	540
LFLGRPIFVR	QSNFKLPSDS	KVPIIMIGPG	TGLAPFRGFL	QERLALVESG	VELGPSVLFF	600
GCRNRRMDFI	YEEELQRFVE	SGALAELSVA	FSREGPTKEY	VQHKMMDKAS	DIWNMISQGA	660
YLYVCGDAKG	MARDVHRSLH	TIAQEQGSMD	STKAEGFVKN	LQTSGRYLRD	VW	712

SEQ ID NO:88

MATSDSIVDD	RKQLHVATFP	WLAFGHILPY	LQLSKLIAEK	GHKVSFLSTT	RNIQRLSSHI	60
SPLINVVQLT	LPRVQELPED	AEATTDVHPE	DIPYLKKASD	GLQPEVTRFL	EQHSPDWIIY	120
DYTHYWLPSI	AASLGISRAH	FSVTTPWAIA	YMGPSADAMI	NGSDGRTTVE	DLTTPPKWFP	180
FPTKVCWRKH	DLARLVPYKA	PGISDGYRMG	MVLKGSDCLL	SKCYHEFGTQ	WLPLLETLHQ	240
VPVVPVGLLP	PEIPGDEKDE	TWVSIKKWLD	GKQKGSVVYV	ALGSEALVSQ	TEVVELALGL	300
ELSGLPFVWA	YRKPKGPAKS	DSVELPDGFV	ERTRDRGLVW	TSWAPQLRIL	SHESVCGFLT	360
HCGSGSIVEG	LMFGHPLIML	PIFGDQPLNA	RLLEDKQVGI	EIPRNEEDGC	LTKESVARSL	420
RSVVVEKEGE	IYKANARELS	KIYNDTKVEK	EYVSQFVDYL	EKNARAVAID	HES	473

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		gtctaccacc				180
		tcaattgact				240
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SEQ ID NO	D:90					
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aagccagaaa	gattctccga	aggtgtttct	aaagctacca	agaacaagtt	cacttacttg	1380
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ttggctttgg	ctttgatctt	gcaacatttc	gctttcgaat	tgtcaccatc	ttatgctcat	1500
gctccatctg	ctgttattac	attgcaacca	caatttggtg	cccatatcat	cttgcataag	1560
agataac						1567

MEASRASCVA	LCVVWVSIVI	TLAWRVLNWV	WLRPKKLERC	LREQGLTGNS	YRLLFGDTKD	60
LSKMLEQTQS	KPIKLSTSHD	IAPRVTPFFH	RTVNSNGKNS	FVWMGPIPRV	HIMNPEDLKD	120
AFNRHDDFHK	TVKNPIMKSP	PPGIVGIEGE	QWAKHRKIIN	PAFHLEKLKG	MVPIFYQSCS	180
EMINKWESLV	SKESSCELDV	WPYLENFTSD	VISRAAFGSS	YEEGRKIFQL	LREEAKVYSV	240
ALRSVYIPGW	RFLPTKQNKK	TKEIHNEIKG	LLKGIINKRE	EAMKAGEATK	DDLLGILMES	300
NFREIQEHGN	NKNAGMSIED	VIGECKLFYF	AGQETTSVLL	VWTMILLSQN	QDWQARAREE	360
VLKVFGSNIP	TYEELSHLKV	VTMILLEVLR	LYPSVVALPR	TTHKKTQLGK	LSLPAGVEVS	420
LPILLVHHDK	ELWGEDANEF	KPERFSEGVS	KATKNKFTYL	PFGGGPRICI	GQNFAMVEAK	480
LALALILQHF	AFELSPSYAH	APSAVITLQP	QFGAHIILHK	R		521

SEQ ID NO:92

ASWVAVLSVV	WVSMVIAWAW	RVLNWVWLRP	KKLEKCLREQ	GLAGNSYRLL	FGDTKDLSKM	60
LEQTQSKPIK	LSTSHDIAPH	VTPFFHQTVN	SYGKNSFVWM	GPIPRVHIMN	PEDLKDTFNR	120
HDDFHKVVKN	PIMKSLPQGI	VGIEGEQWAK	HRKIINPAFH	LEKLKGMVPI	FYRSCSEMIN	180
KWESLVSKES	SCELDVWPYL	ENFTSDVISR	AAFGSSYEEG	RKIFQLLREE	AKIYTVAMRS	240
VYIPGWRFLP	TKQNKKAKEI	HNEIKGLLKG	IINKREEAMK	AGEATKDDLL	GILMESNFRE	300
IQEHGNNKNA	GMSIEDVIGE	CKLFYFAGQE	TTSVLLVWTM	VLLSQNQDWQ	ARAREEVLQV	360
FGSNIPTYEE	LSQLKVVTMI	LLEVLRLYPS	VVALPRTTHK	KTQLGKLSLP	AGVEVSLPIL	420
LVHHDKELWG	EDANEFKPER	FSEGVSKATK	NQFTYFPFGG	GPRICIGQNF	AMMEAKLALS	480
LILRHFALEL	SPLYAHAPSV	TITLQPQYGA	HIILHKR			517

MEASRPSCVA LSVVI	LVSIVI AWAWRVLNW	V WLRPNKLERC	LREQGLTGNS	YRLLFGDTKE	60
ISMMVEQAQS KPIKI	LSTTHD IAPRVIPFS	H QIVYTYGRNS	FVWMGPTPRV	TIMNPEDLKD	120

EMINKWESLV AARSVYIPGW NFREIQEHGN VLQVFGTNIP LHIMLAHHDK	FKEGSREMDV RFLPTKQNKR NKNAGMSIED TYDQLSHLKV ELWGEDAKEF	MKEIHKEVRG VIGECKLFYF	VISRAAFGSS LLKGIINKRE AGQETTSVLL LYPAVVELPR KATKNQFTYF	YEEGRKIFQL DAIKAGEAAK VWTLVLLSQN TTYKKTQLGK PFGAGPRICI	LREEAKFYTI GNLLGILMES QDWQARAREE FLLPAGVEVS	2 3 3 4 4	.80 40 60 20 80 21		
SEQ ID NO:94									
CVALSVVLVS	IVIAWAWRVL	NWVWLRPNKL	ERCLREOGLT	GNSYRLLFGD	TKEISMMVEO		60		
AOSKPIKLST			RNSFVWMGPT	PRVTIMNPED	-		20		
FORAISNPIV	KSISQGLSSL	EGEKWAKHRK	IINPAFHLEK	LKGMLPTFYQ	SCSEMINKWE	1	80		
SLVFKEGSRE	MDVWPYLENL	TSDVISRAAF	GSSYEEGRKI	FOLLREEAKF	YTIAARSVYI	2	40		
PGWRFLPTKQ	NKRMKEIHKE	VRGLLKGIIN	KREDAIKAGE	AAKGNLLGIL	MESNFREIQE	3	00		
HGNNKNAGMS	IEDVIGECKL	FYFAGQETTS	VLLVWTLVLL	SQNQDWQARA	REEVLQVFGT	3	60		
NIPTYDQLSH	LKVVTMILLE	VLRLYPAVVE	LPRTTYKKTQ	LGKFLLPAGV	EVSLHIMLAH	4	20		
HDKELWGEDA	KEFKPERFSE	GVSKATKNQF	TYFPFGAGPR	ICIGQNFAML	EAKLALSLIL	4	80		
QHFTFELSPS	YAHAPSVTIT	LHPQFGAHFI	LHKR			5	14		
SEQ ID NO:95									

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HLEKLKGMVP	IFYQSCSEMI	NIWKSLVSKE	SSCELDVWPY	LENFTSDVIS	RAAFGSSYEE	120
GRKIFQLLRE	EAKVYTVAVR	SVYIPGWRFL	PTKQNKKTKE	IHNEIKGLLK	GIINKREEAM	180
KAGEATKDDL	LGILMESNFR	EIQEHGNNKN	AGMSIEDVIG	ECKLFYFAGQ	ETTSVLLVWT	240
MVLLSQNQDW	QARAREEVLQ	VFGSNIPTYE	ELSHLKVVTM	ILLEVLRLYP	SVVALPRTTH	300
KKTQLGKLSL	PAGVEVSLPI	LLVHHDKELW	GEDANEFKPE	RFSEGVSKAT	KNQFTYFPFG	360
GGPRICIGQN	FAMMEAKLAL	SLILQHFTFE	LSPQYSHAPS	VTITLQPQYG	AHLILHKR	418

SEQ ID NO:96

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geetteaaca	gacatgatga	ttttcataag	acagtaaaaa	atcctatcat	gaagteteea	420
ccaccgggca	ttgtaggcat	tgaaggtgag	caatgggcta	aacacagaaa	gattatcaac	480
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gctctacgaa	gtgtttacat	tccaggatgg	aggtttctac	caaccaagca	gaacaagaag	780
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cctttcggag	ggggtccaag	gatttgcatt	ggacaaaact	ttgccatggt	ggaagctaaa	1440
ttggccttgg	ccctgatttt	acaacacttt	gcctttgagc	tttctccatc	ctatgctcat	1500
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cgttga						1566

SEQ ID NO:97

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89

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	gtggag aagateete				180
	tactat cgttgaagaa				240
	tttcta cggtactcaa				300
	caaagc cagatacgaa				360
gattacacag coga	agatga caaatacggi	t gaaaagttg	a agaaagaaac	tatggcette	420
	ttatgg tgatggtgaa				480
tggttcaccg aagg	tactga tagaggtgtt	t tggttggaa	c atttgagata	cggtgtattc	540
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	tgccaa gagattggtt				660
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	cacegt ttetacteea				780
	atctgt tacctcttat				840
aatgootott acgat	tattca tcatccatgt	t agagctaac	g ttgccgtcca	aaaagaattg	900
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	atttcc atctgctaaa				1380
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	ttgcgc tttggtttat			+	1500
	ctggat gaagaatgtt				1560
	catcag acaatctaat			-	1620
	tccagg tactggttta				1680
	agaagg tgctcaagtt				1740
	cttcat ctacgaagto				1800
	cgttgc tttttcaaga		-	-	1860
	ggcagc ttacatgtgg				1920
	taaagg tatggctaga				1980
	ygttga ttetaccaag		a tcgttaagaa	attgcaaatg	2040
gacggtagat acttg	gagaga tgtttggtga	a			2070

MSSNSDLVRR LE	SVLGVSFG G	GSVTDSVVVI	ATTSIALVIG	VLVLLWRRSS	DRSREVKQLA	60
VPKPVTIVEE ED	EFEVASGK 1	TRVSIFYGTQ	TGTAEGFAKA	LAEEIKARYE	KAAVKVIDLD	120
DYTAEDDKYG EK	LKKETMAF F	FMLATYGDGE	PTDNAARFYK	WFTEGTDRGV	WLEHLRYGVF	180
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QDDTNTVSTP YI	AVIPEYRV V	VIHDPSVTSY	EDPYSNMANG	NASYDIHHPC	RANVAVQKEL	300
HKPESDRSCI HI	EFDIFATG I	LTYETGDHVG	VYADNCDDTV	EEAAKLLGQP	LDLLFSIHTD	360
NNDGTSLGSS LF	PPFPGPCT I	LRTALARYAD	LLNPPKKAAL	IALAAHADEP	SEAERLKFLS	420
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RVHVTCALVY GP	TPTGRIHR C	GVCSFWMKNV	VPLEKSQNCS	WAPIFIRQSN	FKLPADHSVP	540
IVMVGPGTGL AP	FRGFLQER I	LALKEEGAQV	GPALLFFGCR	NRQMDFIYEV	ELNNFVEQGA	600
LSELIVAFSR EG	PSKEYVQH F	KMVEKAAYMW	NLISQGGYFY	VCGDAKGMAR	DVHRTLHTIV	660
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SEQ ID NO:99

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ADASDDFEGT	YEEWREHMWS	DVAAYFNLDI	ENSEDNKSAL	LLQFVDSAAD	MPLAKMHGAF	720
STNVVASKEL	QQPGSARSTR	HLEIELPKEA	SYQEGDHLGV	IPRNYEGIVN	RVTARFGLDA	780
SQQIRLEAEE	EKLAHLPLAK	TVSVEELLQY	VELQDPVTRT	QLRAMAAKTV	CPPHKVELEA	840
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SITVSVVSGE	AWSGYGEYKG	IASNYLAELQ	EGDTITCFIS	TPQSEFTLPK	DPETPLIMVG	960
PGTGVAPFRG	FVQARKQLKE	QGQSLGEAHL	YFGCRSPHED	YLYQEELENA	QSEGIITLHT	1020
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VSEADARLWL	QQLEEKGRYA	KDVW				1104

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	cagttaagag					480
	ttcacagaga		-		-	540
	acccagaaca					600
	ctatgagaca				هې کې کې	660
-	ctatgaatag		-		• •	720
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	ccaagggatt					1740
	aaggtgctgt					1800
	agttcgtcga					1860
	tttttggatg					1920
	atgaaatgct					1980
	gcgacgattt					2040 2100
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	togtogatag					2220
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	ttgaattacc					2280
	actacgaagg					2340
	taagactaga					2460
	ttgaagaatt ctatggcagc					2520
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	gtctgggtga					3000
	aagaagaact					3060
	gaatgccaaa					3120
	taattgagct					3180
	cgcctgccgt					3240
	cggacgcccg					3300
aaagatgttg						3315
	ware war and halfs built					~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~

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				SIRPRYYSIS		900
				TPQSEFTLPK		960
				YLYQEELENA		1020
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1680

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1860

1920

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2100

2160

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SEQ ID NO:116

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SEQ ID NO:120

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QKVPAFIDEM	LAAKGAENIA	DRGEADASDD	FEGTYEEWRE	HMWSDVAAYF	NLDIENSEDN	180
KSALLLQFVD	SAADMPLAKM	HGAFSTNVVA	SKELQQPGSA	RSTRHLEIEL	PKEASYQEGD	240
HLGVIPRNYE	GIVNRVTARF	GLDASQQIRL	EAEEEKLAHL	PLAKTVSVEE	LLQYVELQDP	300
VTRTQLRAMA	AKTVCPPHKV	ELEALLEKQA	YKEQVLAKRL	TMLELLEKYP	ACEMEFSEFI	360
ALLPSIRPRY	YSISSSPRVD	EKQASITVSV	VSGEAWSGYG	EYKGIASNYL	AELQEGDTIT	420
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PHEDYLYQEE	LENAQSEGII	TLHTAFSRMP	NQPKTYVQHV	MEQDGKKLIE	LLDKGAHFYI	540
CGDGSQMAPA	VEATLMKSYA	DVHQVSEADA	RLWLQQLEEK	GRYAKDVA		588

SEQ ID NO:121

ccatcaaga

PSR

3

WHAT IS CLAIMED IS:

- 1. A recombinant host comprising one or more of:
 - (a) a gene encoding an ent-kaurene oxidase (KO) polypeptide;
 - (b) a gene encoding a cytochrome P450 reductase (CPR) polypeptide; and/or
 - (c) a gene encoding an ent-kaurenoic **acid** hydroxylase (KAH) polypeptide; wherein at least one of the genes is a recombinant gene; and

wherein the recombinant host is capable of producing a steviol glycoside precursor.

- 2. A recombinant host comprising:
 - (a) a gene encoding a geranylgeranyi diphosphate synthase (GGPPS) polypeptide;
 - (b) a gene encoding an ent-copalyi diphosphate synthase (CDPS) polypeptide;
 - (c) a gene encoding an ent-kaurene synthase (KS) polypeptide
 - (d) a gene encoding an ent-kaurene oxidase (KO) polypeptide;
 - (e) a gene encoding a cytochrome P450 reductase (CPR) polypeptide; and

(f) a gene encoding an ent-kaurenoic acid hydroxylase (KAH) polypeptide;

wherein at least one of the $\ensuremath{\text{genes}}$ is a recombinant gene; and

wherein the recombinant host is capable of producing steviol.

- 3. The recombinant host of claims 1 or 2, wherein:
 - (a) the KO polypeptide comprises a KO polypeptide having at least 60% identity to an amino acid sequence set forth in SEQ ID NO:72 or SEQ ID NO:75; at least 65% identity to an amino acid sequence set forth in SEQ ID NO:54; at least 70% identity to an amino acid sequence set forth in SED ID NO: 70, SEQ ID NO:71, or

SEQ ID NO:79; at least 40% identity to an amino acid sequence set forth in SEQ ID NO:77; or at least 50% identity to an amino acid sequence set forth in SEQ ID NO:78;

- (b) the CPR polypeptide comprises a CPR polypeptide having at least 70% identity to an amino acid sequences set forth in SEQ ID NO:69, SEQ ID NO:74, SEQ ID NO:76, or SEQ ID NO:87; at least 80% identity to an amino acid sequence set forth in SEQ ID NO:73; at least 85% identity to an amino acid sequence set forth in SEQ ID NO:22; at least 65% identity to an amino acid sequence set forth in SEQ ID NO:28; or at least 50% identity to an amino acid sequence set forth in SEQ ID NO:98; and/or
- (c) the KAH polypeptide comprises a KAH polypeptide having at least 40% identity to an amino acid sequence set forth in SEQ ID NO:82; at least 50% identity to an amino acid sequence set forth in SEQ ID NO:91; or at least 60% identity to an amino acid sequence set forth in SEQ ID NO:68.
- 4 A recombinant host comprising one or more of:
 - (a) a gene encoding a KO polypeptide having at least 60% identity to an amino acid sequence set forth in SEQ ID NO:75;
 - (b) a gene encoding a KAH polypeptide having at least 40% identity to an amino acid sequence set forth in SEQ ID NO:82; and/or
 - a gene encoding a CPR polypeptide having at least 50% identity to an amino acid sequence set forth in SEQ ID NO:98;

wherein at least one of the genes is a recombinant gene; and

wherein the recombinant host is capable of producing a steviol glycoside precursor.

- 5. A recombinant host comprising one or more of:
 - (a) a gene encoding a KO polypeptide having at least 70% identity to an amino acid sequence set forth in SEQ ID NO:70;

- (b) a gene encoding a KAH polypeptide having at least 40% identity to an amino acid sequence set forth in SEQ ID NO:82; and/or
- a gene encoding a CPR polypeptide having at least 50% identity to an amino acid sequence set forth in SEQ ID NO:98;

wherein at least one of the genes is a recombinant gene; and

wherein the recombinant host is capable of producing a steviol glycoside precursor.

- 6. The recombinant host of claim 4 or 5, wherein the host further comprises a gene encoding a KO polypeptide having at least 65% identity to an amino acid sequence set forth in SEQ ID NO:54.
- 7. The recombinant host of any one of claims 4-6, wherein the host further comprises a gene encoding a KAH polypeptide having at least 60% identity to an amino acid sequence set forth in SEQ ID NO:68.
- 8. The recombinant host of any one of claims 4-7, wherein the host further comprises a gene encoding a KO polypeptide having at least 70% identity to an amino acid sequence set forth in SEQ ID NO:79.
- 9. The recombinant host of any one of claims 1 or 3-8, wherein the host further comprises one or more of:
 - (a) a gene encoding a geranylgeranyl diphosphate synthase (GGPPS) polypeptide;
 - (b) a gene encoding an ent-copalyl diphosphate synthase (CDPS) polypeptide; and/or
 - (c) a gene encoding an ent-kaurene synthase (KS) polypeptide;

wherein at least one of the genes is a recombinant gene; and

wherein the recombinant host is capable of producing a steviol glycoside precursor.

- 10. The recombinant host of claim 9, wherein:
 - the GGPPS polypeptide comprises a polypeptide having at least 70% identity to an amino acid sequence set forth in SEQ ID NO:49;
 - (b) the CDPS polypeptide comprises a polypeptide having at least 70% identity to an amino acid sequence set forth in SEQ ID NO:37; and/or
 - (c) the KS polypeptide comprises a polypeptide having at least 40% identity to an amino acid sequence set forth in SEQ ID NO:6.
- 11. The recombinant host of claims 1-10, wherein the host further comprises a gene encoding an endoplasmic reticulum membrane polypeptide.
- 12. The recombinant host of claim 11, wherein the endoplasmic reticulum membrane polypeptide comprises an Inheritance of cortical ER protein 2 (ICE2) polypeptide having at least 50% identity to the amino acid sequence set forth in SEQ ID NO:114.
- 13. The recombinant host of any one of claim 1-10, wherein the KO polypeptide is a fusion construct.
- 14. The recombinant host of claim 13, wherein the fusion construct comprises a polypeptide having at least 60% identity to an amino acid sequence set forth in SEQ ID NO:1 18 or SEQ ID NO:120.
- 15. The recombinant host of claim 13 or claim 14, wherein the fusion construct has at least 50% identity to an amino acid sequence set forth in SEQ ID NO: 100, SEQ ID NO: 102, SEQ ID NO: 104, SEQ ID NO: 106, SEQ ID NO:108, SEQ ID NO: 1 10, or SEQ ID NO: 1 12.

The recombinant host of any one of claims 1-15, wherein the host further comprises one or more of:

- (a) a gene encoding a UGT85C polypeptide;
- (b) a gene encoding a UGT76G polypeptide;
- (c) a gene encoding a UGT74G1 polypeptide;
- (d) a gene encoding a UGT91 D2 functional homolog polypeptide; and/or
- (e) a gene encoding an EUGT11 polypeptide;

wherein at least one of the genes is a recombinant gene; and

wherein the host is capable of producing a steviol glycoside.

- The recombinant host of claim 16, wherein:
 - the UGT85C2 polypeptide comprises a polypeptide having at least 55% identity to an amino acid sequence set forth in SEQ ID NO:30;
 - (b) the UGT76G1 polypeptide comprises a polypeptide having at least 50% identity to an amino acid sequence set forth in SEQ ID NO:83;
 - the UGT74G1 polypeptide comprises a polypeptide having at least 55% identity to an amino acid sequence set forth in SEQ ID NO:29;
 - (d) the UGT91 D2 functional homolog polypeptide comprises a UGT91D2 polypeptide having 90% or greater identity to the amino acid sequence set forth in SEQ ID NO:84 or a UGT91D2e-b polypeptide having 90% or greater identity to the amino acid sequence set forth in SEQ ID NO:88; and/or
 - (e) the EUGT1 1 polypeptide comprises a polypeptide having at least 65% identity to an amino acid sequence set forth in SEQ ID NO:86.
- 1 ¹/₈ . The recombinant host of any one of claims 1-17, wherein the recombinant host comprises a plant cell, a mammalian cell, an insect cell, a fungal cell, or a bacterial cell.

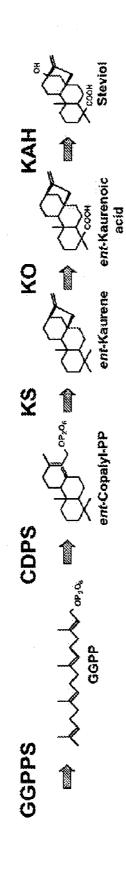
- 1_{19.} The recombinant host of claim 18, wherein the bacterial cell comprises *Escherichia* bacteria cells, *Lactobacillus* bacteria cells, *Lactococcus* bacteria cells, *Cornebacterium* bacteria cells, *Acetobacter* bacteria cells, *Acinetobacter* bacteria cells, or *Pseudomonas* bacterial cells.
- 20. The recombinant host of claim 18, wherein the fungal cell comprises a yeast cell.
- 2 11. The recombinant host of claim 20, wherein the yeast cell is a cell from Saccharomyces cerevisiae, Schizosaccharomyces pombe, Yarrowia lipolytica, Candida glabrata, Ashbya gossypii, Cyberlindnera jadinii, Pichia pastoris, Kluyveromyces lactis, Hansenula polymorpha, Candida boidinii, Arxula adeninivorans, Xanthophyllomyces dendrorhous, or Candida albicans species.
- 22. The recombinant host of claim 21, wherein the yeast cell is a Saccharomycete.
- 23. The recombinant host of claim 22, wherein the yeast cell is a cell from the *Saccharomyces cerevisiae* species.
- 24. A method of producing a steviol glycoside or a steviol glycoside precursor, comprising:
 - (a) growing the recombinant host of any one of claims 1-23 in a culture medium, under conditions in which any of the genes disclosed in any one of claims 1-23 are expressed;

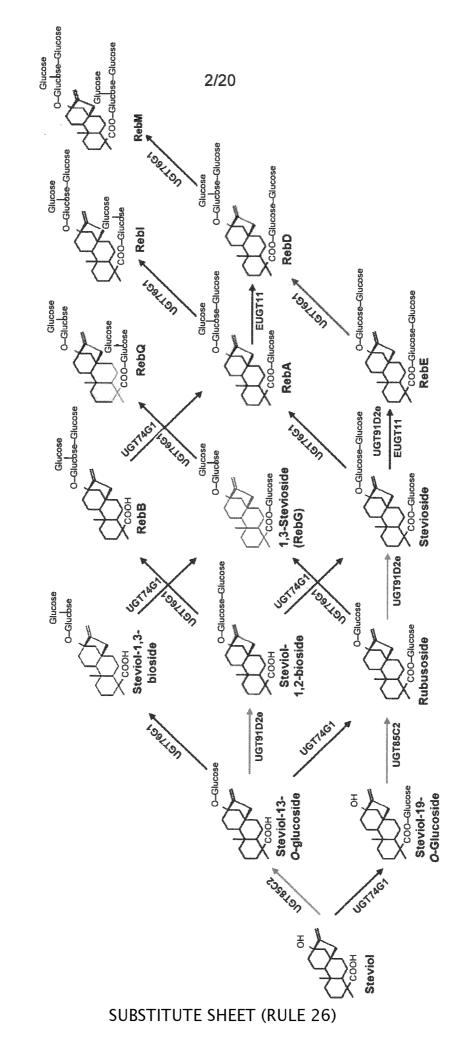
wherein the steviol glycoside or the steviol glycoside precursor is synthesized by said host; and/or

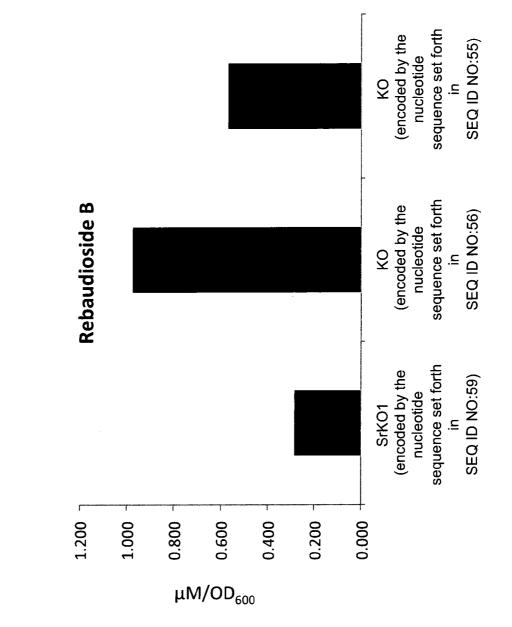
- (b) optionally quantifying the steviol glycoside or the steviol glycoside precursor; and/or
- (c) optionally isolating the steviol glycoside or the steviol glycoside precursor.

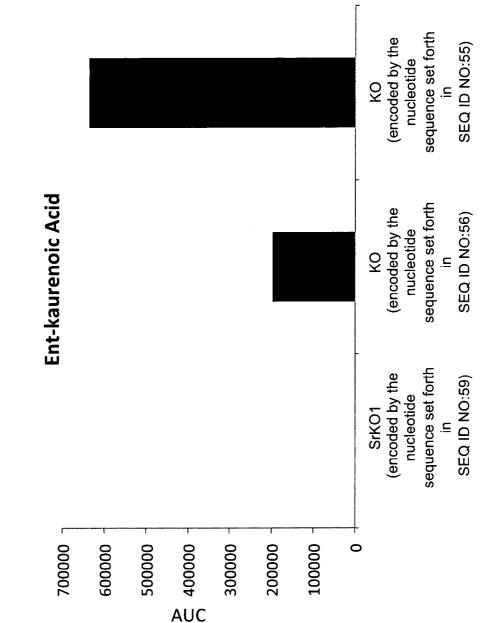
- 25. The method of claim 24, wherein the steviol glycoside comprises steviol-1 3-O-glucoside (13-SMG), steviol-1,2-bioside, steviol-1,3-bioside, steviol-19-O-glucoside (19-SMG), stevioside, 1,3-stevioside, rubusoside, Rebaudioside A (RebA), Rebaudioside B (RebB), Rebaudioside C (RebC), Rebaudioside D (RebD), Rebaudioside E (RebE), Rebaudioside F (RebF), Rebaudioside M (RebM), Rebaudioside Q (RebQ), Rebaudioside I (RebI), dulcoside A, di-glycosylated steviol, tri-glycosylated steviol, tetra-glycosylated steviol, penta-glycosylated steviol, hexa-glycosylated steviol, hepta-glycosylated steviol, or isomers thereof.
- 26. The steviol glycoside or the steviol glycoside precursor produced by the recombinant host of any one of claims 1-23 or the method of claim 24 or claim 25, wherein the steviol glycoside or steviol glycoside precursor accumulates to a detectable concentration when cultured under said conditions.
- 27. A steviol glycoside composition produced by the host of any one of claims 1-23 or the method of claim 24 or claim 25, wherein the composition has an undetectable concentration of stevia plant-derived contaminants.
- 28. A steviol glycoside composition produced by the host of any one of claims 1-23 or the method of claim 24 or claim 25, wherein the composition has a steviol glycoside composition enriched for RebD or RebM relative to the steviol glycoside composition of a wild-type Stevia plant.

Figure 1



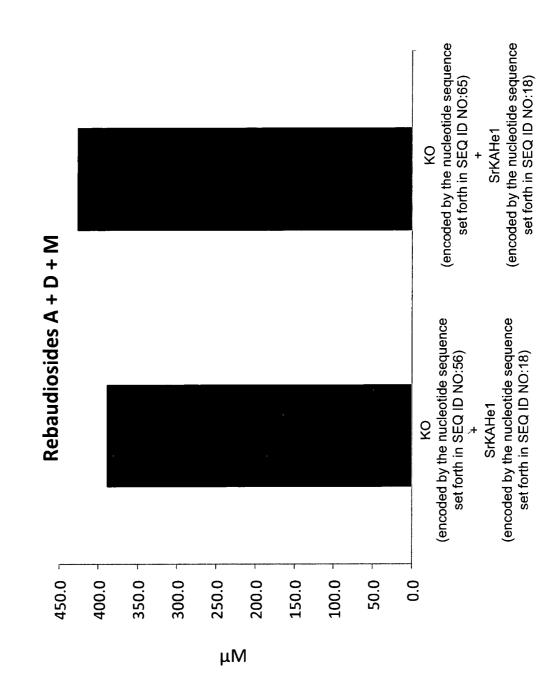






40000 7UA

					KO (encoded by the nucleotide sequence set forth in SEQ ID NO:56)
					KO (encoded by the nucleotide sequence set forth in SEQ ID NO: 59)
					KO (encoded by the nucleotide sequence set forth in SEQ ID NO:58)
cosides					KO KO ed (encoded (encoded (e by the by the by the by the nucleotide nucleotide n nce sequence sequence s h in set forth in set forth in set D SEQ ID NO: SEQ ID SE 7) 55) NO:58) + SrKAHe1 (SEQ ID NO:18)
Figure 5 Total Steviol Glycosides					KO (encoded by the nucleotide sequence set forth in SEQ ID NO:57) + Sr
Total S					KO (encoded by the nucleotide sequence set forth in SEQ ID NO: 60)
					SrKAHe1 KO (encoded by the (encoded nucleotide by the sequence set nucleotide forth in SEQ ID sequence NO:18) set forth in SEQ ID NC 60)
					Control
350	300 - 250 -	- 200 150 -	100 -	50	-1 O





					1120			
								KO (encoded by the nucleotide sequence set forth in SEQ ID NO:56)
								KO (encoded by the nucleotide sequence set forth in SEQ ID NO: 59)
								KO (encoded by the nucleotide sequence set forth in SEQ ID NO:58)
id		ŕ						KO KO ded (encoded (encoded (e by the by the by the by the nucleotide nucleotide nu nce sequence set forth in set forth
Ent-kaurenoic Acid								KO (encoded by the nucleotide sequence set forth in SEQ ID NO:57) + Sr
Ent-kaı								KO (encoded by the nucleotide sequence set forth in SEQ ID NO: 60)
								SrKAHe1 KO (encoded by the (encoded nucleotide by the sequence set nucleotide forth in SEQ ID sequence NO:18) set forth ir SEQ ID NO 60)
								Control
400000	350000 -	300000	250000 20000	200000 -	150000 -	100000 -	50000 -	0

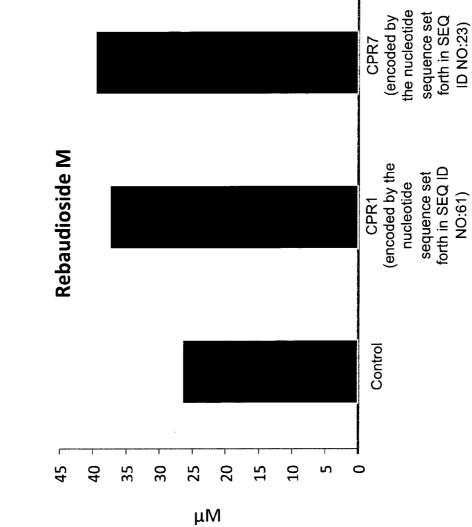
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							KO (encoded by the nucleotide sequence set forth in SEQ ID NO:56)
							KO (encoded by the nucleotide sequence set forth in SEQ ID NO: 59)
							KO (encoded by the nucleotide sequence set forth in SEQ ID NO:58)
							KO KO KO ded (encoded (encoded (by the by the by the by the by the nucleotide nucleotid
Figure 8	Ent-kaurenol						KO (encoded by the nucleotide sequence set forth in SEQ ID NO:57) + Sr
LL_	Ent						KO (encoded by the nucleotide sequence set forth in SEQ ID NO: 60)
							SrKAHe1 KO (encoded by the (encoded nucleotide by the sequence set nucleotide forth in SEQ ID set forth ir SEQ ID NO SEQ ID NO
							Control
	300000	250000 -	200000 -	150000 -	100000 -	50000 -	0
			Al	JC			

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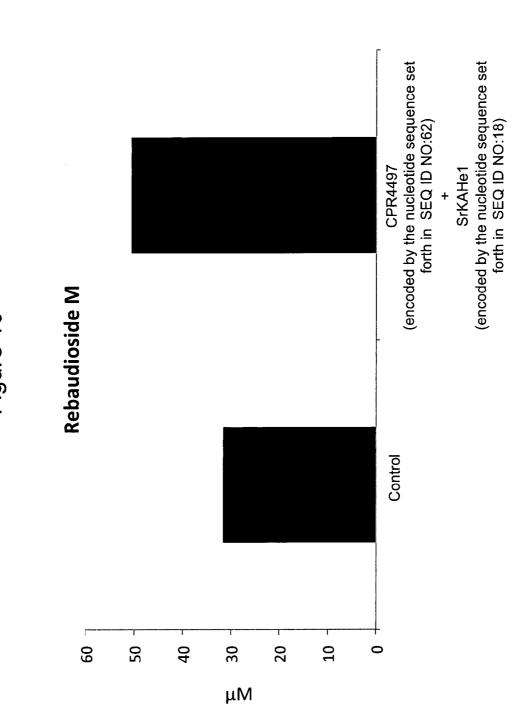
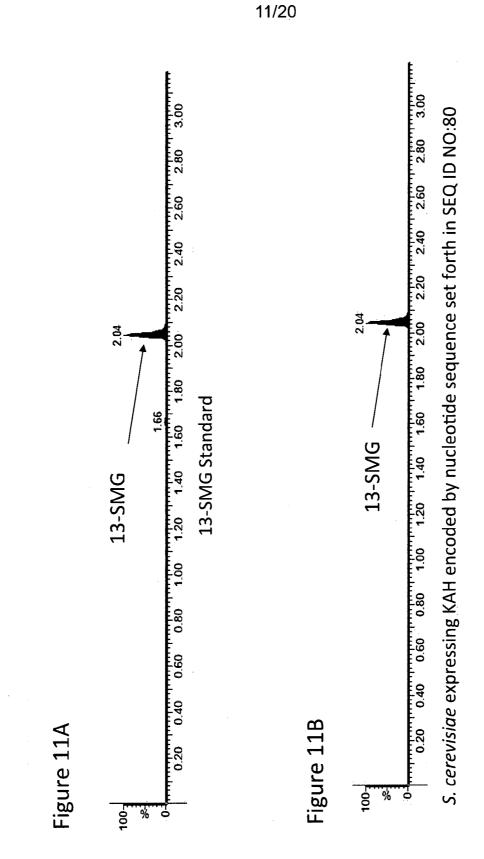
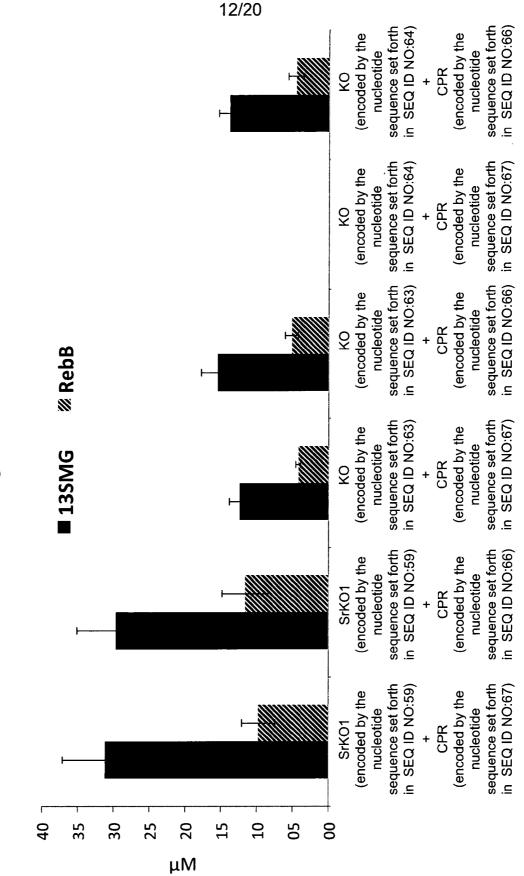
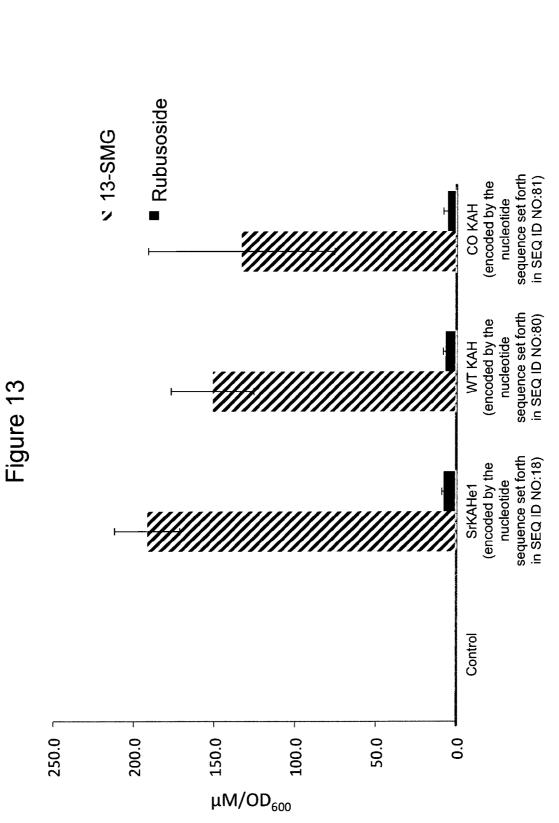


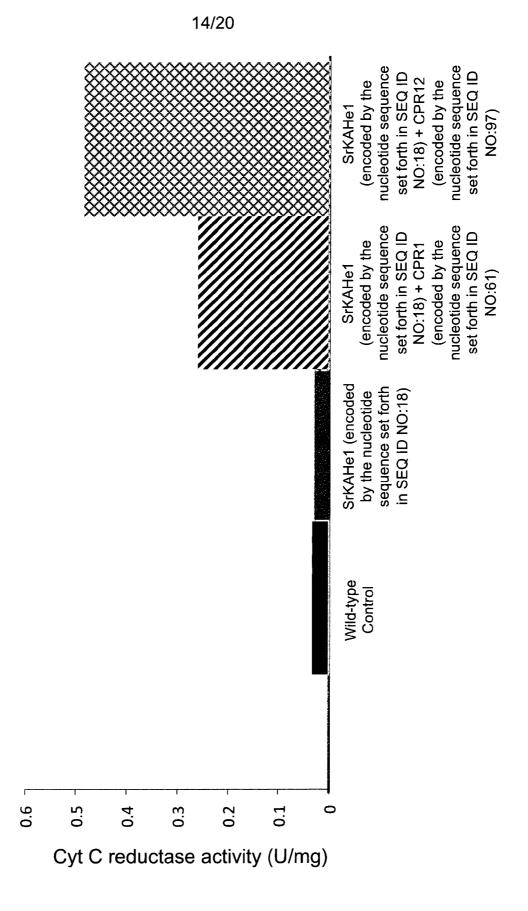
Figure 10

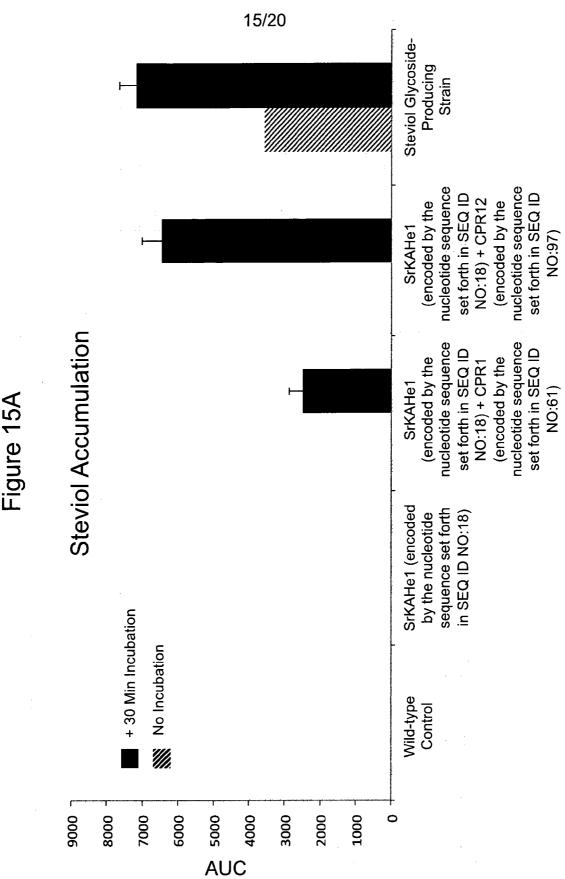






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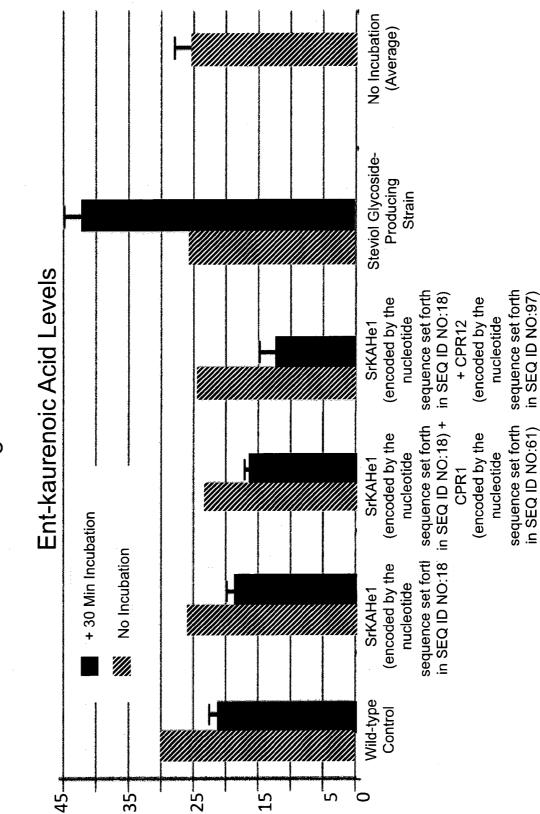


Figure 15B

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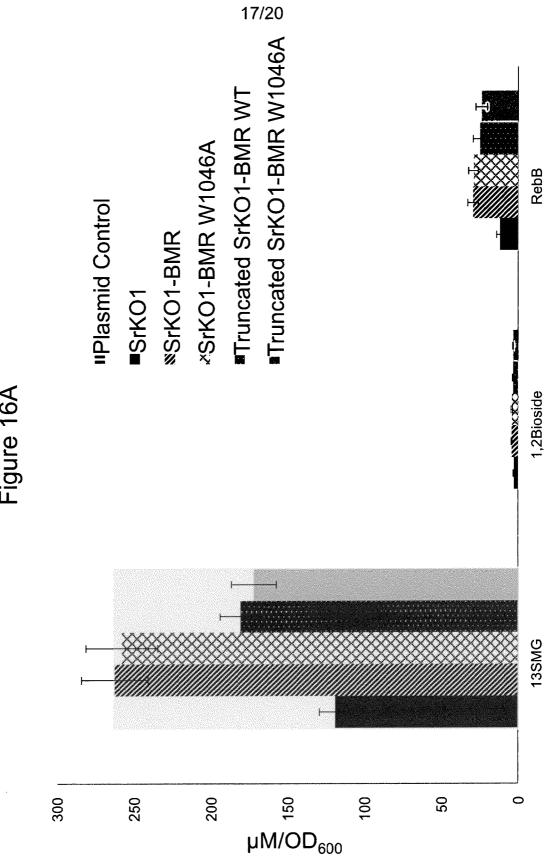
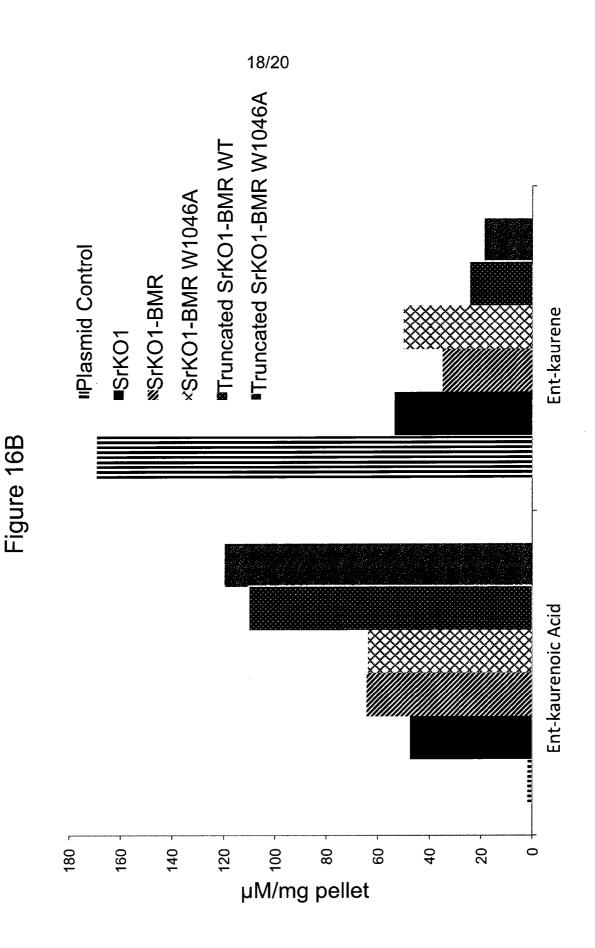
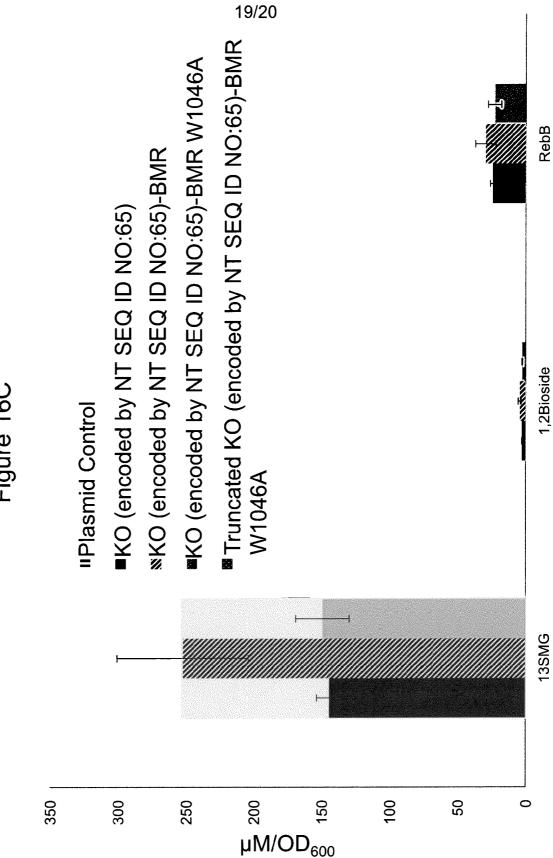


Figure 16A





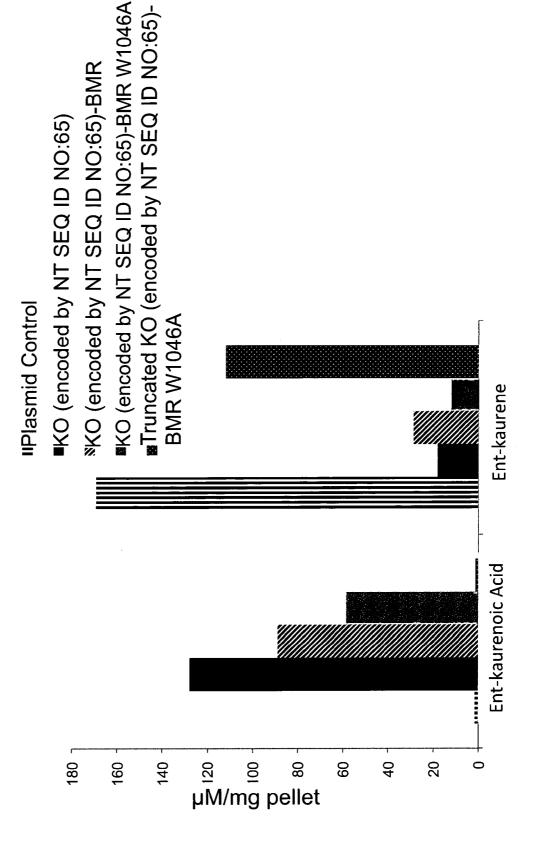


Figure 16D