

A new formulation of physical surrogates of FACE A gasoline fuel based on heating and evaporation characteristics

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Abstract

The US Department of Energy has formulated various sets of gasoline fuels, called fuels for advanced combustion engines (FACE), which are consistent in composition and properties. The analysis of heating and evaporation of FACE A gasoline fuel (paraffin-rich) is studied by replacing the 66 components with 19 components to represent this fuel. The reduction in the number of components is based on merging components from the same chemical groups and having the same chemical formula, which have very close thermophysical properties; the components with the highest initial compositions are chosen to be the representative components. Modelling of heating and evaporation of FACE A gasoline fuel and various surrogates is carried out based on the effective thermal conductivity/effective diffusivity model (ETC/ED). The model takes into account the effect of finite liquid thermal conductivity, finite liquid mass diffusivity and recirculation inside the droplets due to their non-zero velocities relative to the ambient air. Four surrogates of FACE A found in the literature are used in the analysis. These surrogates include the five component surrogate chosen for its ability to match the ignition delay time of the FACE A gasoline fuel (Surr1), the primary reference fuel surrogate (PRF84) that matches the research octane number (RON) of FACE A, the one that matches

hydrogen-to-carbon ratio (H/C), RON, density and distillation curve with FACE A (Surr2), and the one that matches the RON based on mole fraction linear blending (Surr3). It is shown that these surrogates cannot predict adequately the time evolution of surface temperatures and radii of FACE A droplets. New ‘physical’ surrogates with 8, 7 and 6 components (Surr4, Surr5, and Surr6) are introduced to match the evaporation characteristics of FACE A. It is found that Surr5 (7 components surrogate) can predict droplet lifetime and time evolution of surface temperature of a FACE A droplet with errors of up to 5% and 0.25%, respectively. Also, the results show that the H/C, molecular weight and RON of the new surrogates are reasonably close to those of FACE A. These results allow us to recommend that FACE A gasoline fuel can be replaced by the 7 component surrogate that matches H/C, molecular weight, and the RON of FACE A, and adequately predicts the lifetime and surface temperatures of this particular fuel droplet.

Keywords: Heating, Evaporation, Droplet, FACE gasoline fuel, Surrogate

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1. Introduction

Commercial gasoline fuels used in internal combustion (IC) engines are complex mixtures of hundreds of hydrocarbon species [1], with compositions depending strongly on the origins of the fuels. This has led to a wide range in the measured performance data, making it difficult to characterise their combustion and emission behaviour at controlled engine operation conditions. This motivated the US Department of Energy to standardise the formulations of various gasoline fuels, leading to the publication of “Fuels for Advanced Combustion Engines (FACE)”, which clearly defined composition and properties [2]. Studies of [3, 4], using the detailed hydrocarbon analysis (DHA), led to multi-component surrogates which matched the ignition characteristics of two of these fuels (FACE A and FACE C).

To achieve high-fidelity predictive modelling of the processes in IC gasoline fuel engines, however, the analysis of heating and evaporation characteristics of the liquid fuel droplets needs to be performed alongside the ignition analysis. The issue is becoming particularly important as modern gasoline engine designs increasingly employ direct injection strategies to achieve higher efficiencies. The main objective of the present study is to provide a general framework of *physical* surrogate fuels that represent the heating and evaporation characteristics of gasoline fuel droplets; our analysis will be focused on FACE A fuel droplets.

Heating and evaporation of liquid fuel droplets have long been studied in the context of IC engines [1]. For actual spray applications, accurate descriptions of the phenomena are further complicated by a number of other physical processes, including droplet break-up, collision, interaction with gas-phase vapour/air, and chemical reactions [5]. As the first step in modelling such complex processes, the present study is focused on the physical behaviour of a single

23 droplet. The effective thermal conductivity/effective diffusivity (ETC/ED) model is used in this
24 study as a reasonable compromise between simplicity, accuracy and computational efficiency
25 [6].

26 For a small number of components, the discrete component models (DCM) have been
27 employed to capture heating and evaporation characteristics of individual components [7-20].
28 For a larger number of components, the most efficient approach to the modelling of droplet
29 heating and evaporation was based on the quasi-discrete model [21-23] and multi-dimensional
30 quasi-discrete model [24, 25].

31 A brief description of the model used in our analysis is presented in Section 2. The validation
32 of the model against measurements of n-decane/n-heptane droplet surface temperatures and radii
33 is presented in Section 3. The application of the model to the analysis of heating and evaporation
34 of FACE A gasoline fuel and its surrogates is described in Section 4. The main results of the
35 paper are summarised in Section 5.

36 2. FACE A fuel and its surrogates

37 A detailed analysis of hydrocarbons [3] in two alkane-rich FACE fuels, namely A and C,
38 showed that both fuels contain n-paraffins, iso-paraffins, aromatics, naphthenes and olefins. The
39 present study focuses on FACE A gasoline fuel with the following mass fractions of
40 components: 10.57% n-paraffins, 86.12% iso-paraffins, 0.37% aromatics, 2.49% naphthenes and
41 0.45% olefins (see Table 1). Sixty-six components of this fuel are reduced to 19 components (see
42 Table 1). The reduction in the number of components is based on replacing components within
43 the same group and having the same chemical formulae (isomers) with the representative
44 components having the largest initial mass fractions. The components within each group have

45 close thermophysical and transport properties. For example, FACE A contains 13 iso-octane
46 isomers; the 2,2,4 trimethyl pentane (iso-octane) is chosen to represent all of them (its mass
47 fraction is 28.56% and the total mass fraction of iso-octane isomers is 46.87%). In contrast to
48 previous studies [22, 26] which assumed that gasoline fuel consists of n-paraffins only, the
49 present study takes into account the contributions of other components of FACE A gasoline fuel.
50 Our study is focused on the evaporation characteristics of the droplets of this fuel and its
51 surrogates. The surrogates suggested so far include the five component surrogate proposed by
52 Sarathy et al. [3] that matches the ignition delay time of the FACE A gasoline fuel, the primary
53 reference fuel (PRF84) surrogate that matches the research octane number (RON) of FACE A
54 gasoline fuel, and two surrogates suggested by Ahmed et al. [27]. One of the latter surrogates
55 matches the hydrogen-to-carbon ratio H/C, RON, density and distillation curve of FACE A
56 gasoline fuel, while the other one matches the RON of this fuel based on mole fraction linear
57 blending.

58 3. Models

59 The analysis of heating and evaporation processes of FACE A gasoline fuel and surrogate
60 droplets is based on the simplified model for heating and evaporation of multi-component
61 droplets, described by Sazhin et al. [13]. The model accounts for the effects of finite liquid
62 thermal conductivity, species diffusivities and recirculation inside droplets. Some key features of
63 this model are described below.

64 3.1. Transient droplet heating

65 The transient heat conduction equation inside a spherically-symmetric droplet can be
66 presented as [6]:

67
$$\frac{\partial T}{\partial t} = \alpha_l \left(\frac{\partial^2 T}{\partial R^2} + \frac{2}{R} \frac{\partial T}{\partial R} \right), \quad (1)$$

68 where $\alpha_l = \frac{k_l}{c_l \rho_l}$ is the thermal diffusivity, k_l , c_l and ρ_l are the thermal conductivity, specific heat
69 capacity and density of the liquid, respectively, R is the distance from the centre of the droplet
70 and t is time. In the case of moving droplets, the liquid thermal conductivity is replaced by the
71 effective thermal conductivity $k_{\text{eff}} = \chi_T k_l$, where
72 $\chi_T = 1.86 + 0.86 \tanh[2.225 \log_{10}(\text{Pe}_{d(l)}/30)]$ increases from 1 to 2.72 when the liquid Peclet
73 number, $\text{Pe}_{d(l)} = \text{Re}_{d(l)} \text{Pr}_{d(l)}$, increases from 0 to infinity; this accounts for the effect of
74 recirculation inside a moving droplet. The Prandtl number is defined as $\text{Pr}_{d(l)} = \frac{c_l \mu_l}{k_l}$, where μ_l is
75 the liquid dynamic viscosity, while the Reynolds number is defined as $\text{Re}_{d(l)} = \frac{2 \rho_l u_s R_d}{\mu_l}$, where
76 u_s is the maximum liquid surface velocity (see Abramzon and Sirignano [28]). The liquid
77 density, specific heat of evaporation, boiling temperature and critical temperature for individual
78 components used in this study are inferred from Yaws [29]. The liquid thermal conductivity,
79 viscosity, and heat capacity are taken from [30, 31]. The average properties of the liquid mixture
80 are calculated based on mixing rules as described by Sazhin et al. [32].

81 *3.2. Liquid species diffusion*

82 For a multi-component droplet, diffusion of individual liquid components needs to be
83 described. In the infinite diffusivity (ID) model it is assumed that the composition within the
84 droplet is uniform at all times. In the present study the effective diffusivity (ED) model, as
85 described below, is mainly used. The species mass fractions equation inside a spherically-
86 symmetric droplet can be presented as [6]:

87
$$\frac{\partial Y_{li}}{\partial t} = D_l \left(\frac{\partial^2 Y_{li}}{\partial R^2} + \frac{2}{R} \frac{\partial Y_{li}}{\partial R} \right), \quad (2)$$

88 where $i \geq 1$, Y_{li} is the liquid mass fraction of species i , and D_l is the liquid mass diffusivity (see
89 Sazhin et al. [24]). The analytical solution to Eq. (2) is given in Sazhin et al. [13]. The effect of
90 recirculation in the moving droplet is taken into account by replacing D_l with $D_{\text{eff}} = \chi_Y D_l$, where
91 $\chi_Y = 1.86 + 0.86 \tanh[2.225 \log_{10}(\text{Re}_{d(l)} \text{Sc}_{d(l)}/30)]$ increases from 1 to 2.72 when
92 $\text{Re}_{d(l)} \text{Sc}_{d(l)}$ increases from 0 to infinity. The Schmidt number is defined as $\text{Sc}_{d(l)} = \frac{\mu_l}{\rho_l D_l}$. The
93 combined ETC/ED model is used to account for thermal and species diffusion inside the droplet.
94 Although this model cannot adequately predict the details of the distribution of temperature and
95 species inside the droplet, it is believed to be adequate in predicting the average surface
96 temperatures and mass fractions and the evaporation characteristics. It is assumed that Rault's
97 law is valid and the vapour mole fraction at the droplet surface can be calculated as $X_{vis} =$
98 $X_{lis} P_{i,sat}/P_{\text{amb}}$, P_{amb} is the ambient air pressure and $P_{i,sat}$ is the saturation pressure for species
99 i (see Yaws, [33]). The liquid mole fraction at the droplet surface for species i is calculated
100 as: $X_{lis} = \frac{Y_{lis}/M_i}{\sum_i (Y_{lis}/M_i)}$, where M_i is the molar mass of species i and Y_{lis} are the liquid mass fractions
101 at the droplet's surface.

102 4. Validation of the model

103 The model used in the current study was previously validated against the measurements of
104 the average droplet temperatures and radii during the cooling/heating and evaporation of
105 ethanol/acetone and n-decane/3-pentanone droplets [13, 34]. In both cases, the full evaporation
106 of the droplets was not observed, and the comparison was focused on the early stage of droplet
107 cooling and heating. In this section, a new validation of the model is presented by comparing the
108 calculated values of droplet surface temperatures and radii with experimental measurements for
109 an n-heptane/n-decane droplet as reported by Daif et al. [35]. The experiments were carried out

110 for suspended droplets in a wind tunnel; the droplet surface temperatures were measured by a
111 thermographic infrared system and droplet diameters by a CCD camera. The initial conditions
112 were the following: the initial droplet radius was 743 μm , with mass fractions of 21.2% n-
113 heptane/78.8% n-decane, the initial droplet temperature was 294 K, ambient temperature was
114 348 K, ambient pressure was 1.0 atm and droplet relative velocity was 3.1 m/s. The results of the
115 comparison are shown in Fig. 1. The first 12 s refer to the time before opening the damper to
116 allow air to move over a droplet after its successful suspension.

117 As one can see from Fig. 1, the ETC/ED model predicts values of both surface temperatures
118 and droplet radii squared which are close to those inferred from the experimental measurements
119 with average relative errors less than 0.9% and 5.0%, respectively. These errors increased to 2%
120 and 14% when the ITC/ID model was used. The maximal error in temperature measurements
121 was shown to be $\pm 2.0\%$, and the error in droplet diameter measurements for a 1.0 mm diameter
122 droplet was shown to be 3%. This error increases with time [35]. The surface temperature
123 predicted by the ETC/ED model is lower compared to that predicted by the ITC/ID model, which
124 is attributed to fast evaporation of n-heptane (lighter component) from the droplet surface in the
125 case of the ETC/ED model, while in the ITC/ID model the heat which reaches the droplet is used
126 for the heating of the entire droplet causing a lower evaporation rate of n-heptane. These results
127 demonstrate the importance of consideration of the transport processes inside the droplet for
128 accurate prediction of the heating and evaporation characteristics. Note that the effect of thermal
129 swelling, due to density change with temperature, on droplet radius was also taken into account.

130

131

132 5. Application to modelling of droplets of FACE A gasoline fuel and its surrogates

133 Firstly, the analysis of this section is focused on the FACE A gasoline fuel and four
134 surrogates: PRF84, a five component surrogate chosen for its ability to match the ignition delay
135 time of the FACE A gasoline fuel [3], and two additional surrogates suggested by Ahmed et al.
136 [27]. Table 2 summarises the mole fractions of the above-mentioned four surrogates, which are
137 referred to as PRF84, Surr1, Surr2 and Surr3. All these surrogates for FACE A consist of n-
138 paraffins and iso-paraffins only, and ignore more than 3% of aromatics, naphthenes and olefins
139 that are present in FACE A gasoline fuel. Note that the evaporation characteristics were not used
140 in developing these surrogates.

141 Figure 2 shows the predicted droplet surface temperatures and radii versus time for FACE A
142 and four surrogates shown in Table 2. The ETC/ED model was used with the initial droplet
143 radius and temperature equal to 10 μm and 300 K, respectively. The ambient air temperature and
144 pressure were taken equal to 450 K and 0.3 MPa, respectively, while the relative velocity was set
145 at 10 m/s. All ambient conditions were assumed to be constant, and the effect of droplets on
146 ambient air was ignored. As one can see from Figure 2, the evaporation time of a FACE A
147 droplet is approximately 10% longer than that of the four surrogate fuel droplets. This is
148 attributed to a larger amount of heavier components in the FACE A fuel. The droplet lifetimes
149 predicted for the four surrogate fuel droplets are very close except that the evaporation time of
150 the PRF84 droplet is slightly longer than that of the other three surrogate droplets. This is related
151 to the fact that PRF84 contains only n-heptane and iso-octane while other surrogates contain
152 lighter components such as n-butane, iso-pentane and 2-methyl hexane. At an early stage of the
153 droplet evaporation, the predicted droplet surface temperatures for the FACE A droplet are lower
154 than those for the four surrogates and the PRF84 droplet yields the highest surface temperature.

155 This is attributed to the contribution of light components in FACE A. After the initial heating-up
156 period, the predicted surface temperatures of all four surrogate fuel droplets reach the wet bulb
157 temperature and stay constant, while for the FACE A fuel droplet the temperature increases until
158 it fully evaporates. This is attributed to the second heat-up period for the heaviest component in
159 the FACE A droplet.

160 Figure 3 shows the liquid mass fractions of the FACE A components at the surface of the
161 droplet versus time for the same conditions as in Fig. 2. The numbering of individual
162 components is the same as in Table 1. As one can see in Fig. 3, the mass fractions of light
163 components, such as n-butane (1), iso-pentane (2) and 2-methylpentane (4), monotonically
164 decrease with time, while the mass fraction of the heaviest component, 1-methyl-2-
165 propylcyclohexane (16), monotonically increases with time. Intermediate components show
166 more complex behaviour; their mass fractions initially increase with time and then decrease.

167 As follows from the analysis presented above, none of the four surrogate fuels can lead to
168 accurate prediction of the evaporation characteristics of the 19-component FACE A fuel
169 droplets. This is an expected result remembering that these surrogates were developed without
170 considering the evaporation characteristics as a target metric. Therefore, three additional
171 surrogate fuels, referred to as *physical surrogates*, are proposed in this study. Firstly, an 8-
172 component surrogate, Surr4, retaining the same mass fractions of n-butane, n-heptane, iso-
173 pentane, and iso-octane as in FACE A, is suggested. These components contribute more than
174 70% of the total mass of FACE A gasoline fuel. Components (4-6), 2-methylpentane, 3-
175 methylhexane and 2,3-dimethylpentane, show similar evaporation behaviour (see Fig. 3); they
176 are replaced by 3-methylhexane which contributes 25.87% of FACE A. Also, components 8-11
177 and 18 have similar evaporation characteristics; these are replaced by 2,6-dimethyloctane (9).

178 Furthermore, the groups of components (12-15) and (16, 17 and 19) are replaced by components
179 14 and 16, respectively.

180 The above-mentioned composition is further simplified in a 7-component surrogate, Surr5,
181 in which n-heptane and a representative of components 12-15 (1t,2-dimethylcyclopentane) are
182 replaced by n-heptane. Finally a 6-component surrogate, Surr6, is suggested. In this surrogate
183 iso-octane and a representative of components 8-11 and 18 (2,6-dimethyloctane) are replaced
184 with iso-octane. The mass fractions of the components of the above-mentioned three new
185 physical surrogates, Surr4, Surr5 and Surr6, are given in Table 3.

186 A comparison between the droplet surface temperatures and radii predicted for FACE A
187 fuel, Surr4, Surr5 and Surr6 is shown in Fig. 4. Comparing the results shown in Fig. 4 with those
188 shown in Fig. 2, one can see that all physical surrogate fuels lead to more accurate predictions of
189 droplet surface temperatures and radii than the previously suggested surrogates. The evaporation
190 time predicted for the Surr6 droplet is almost identical to that of the FACE A fuel droplet, while
191 the maximal error in the prediction of the droplet surface temperature does not exceed 2%, which
192 is acceptable in most engineering applications. The evaporation times predicted for Surr4 and
193 Surr5 droplets are longer than those of the FACE A droplets by 5%. The difference between the
194 droplet surface temperatures predicted for the Surr4 and Surr5 and that for FACE A does not
195 exceed 13%. Surr5 is selected as an optimal physical surrogate in our study.

196 To further illustrate the ability of the new surrogates to represent FACE A fuel in engine
197 applications, three additional target properties are considered: the H/C ratio, molecular weight,
198 and RON. Matching molar masses and H/C ratios of the target fuels indicates matching of both
199 diffusivity and flame speed [36] while matching RON indicates matching of the ignition delay
200 time [3]. Table 4 shows the values of these three properties for FACE A fuel and 7 surrogates

201 used in our study. The values of these properties for FACE A, PRF84, Surr1, 2 and 3 are taken
202 from Sarathy et al. [3] and Ahmed et al. [27]. The RONs for Surr4, 5 and 6 are calculated
203 following the procedure suggested by Ghosh et al. [37] based on the detailed composition of
204 fuel. As can be seen from this table, compared with the previously suggested surrogates, the
205 physical surrogates proposed in our study have values of RON, molar masses, and H/C ratios
206 which are marginally closer to those of FACE A fuel. Therefore, the new physical surrogates
207 have not only improved evaporation prediction, but also have better representations of other
208 important physical and chemical characteristics of FACE A fuel.

209 Figure 5(a) shows the time evolution of droplet surface, average and centre temperatures
210 (T_s , T_{av} and T_c) predicted by the ETC/ED model for the Surr5 droplet for the same conditions as
211 used in Figs. 2-4. The average temperature is calculated following Sazhin [38]. As one can see
212 from this figure, all three temperatures are well separated during the first heat-up period; at the
213 later time instants these temperatures tend to merge (the droplet becomes well mixed). The
214 difference between these temperatures cannot be ignored as it affects the break-up and collision
215 processes when the model is applied to fuel sprays. The effect of heating and evaporation models
216 of mono-component droplets on spray penetration was studied in [39], where it was
217 demonstrated that the dependence of the spray penetration length on heating and evaporation
218 models can be strong. The temperature distribution inside a Surr5 droplet, predicted by the
219 ETC/ED model, is shown in Fig. 5(b) at five time instants. The values of surface temperatures
220 inferred from this figure are the same as shown in Fig. 5(a). Note that, at the time instant 1.0 ms,
221 the temperature distribution inside the droplet is nearly uniform.

222 Figure 6(a) shows the time evolution of the liquid mass fractions of components of Surr5 at
223 the surface of the droplets for the same conditions as in Figs. 2-5. The mass fractions of n-butane

224 (1) and iso-pentane (3) monotonically decrease, while the mass fractions of n-heptane (3), 3-
225 methylhexane (5) and iso-octane (7) firstly slightly increase with time and then rapidly decrease
226 after about 60% of the droplet lifetime. The mass fraction of 2, 6-dimethyloctane (9) increases
227 with time and reaches its peak when the mass fractions of (3), (5) and (7) are almost zero, and
228 then it starts to decrease. The mass fraction of 1-methyl-2-propylcyclohexane (16) monotonically
229 increases with time. These results are in good agreement with the conclusions drawn from the
230 analysis of the results shown in Fig. 3.

231 The distributions of mass fractions of components of Surr5 inside the droplet at various
232 instants of time are shown in Figs. 6(b)-(d). The results are consistent with those shown in Fig.
233 6(a). The distribution of mass fractions of all components presented in these figures indicates
234 that the models based on zero or infinitely large diffusivities inside droplets cannot accurately
235 describe the evaporation of droplets under these conditions.

236 6. Conclusions

237 The previously developed discrete component model for heating and evaporation of multi-
238 component fuel droplets, taking into account the effects of finite thermal conductivity, species
239 diffusivity and recirculation inside droplets, was applied to the analysis of heating and
240 evaporation of droplets of FACE A gasoline fuel and its surrogates. The model was initially
241 validated against measurements for n-heptane/n-decane mixture droplet surface temperatures and
242 radii. At the next stage, the model was applied to analysis of heating and evaporation of droplets
243 of four surrogates of FACE A identified from the literature. It was shown that for these
244 surrogates there were significant differences in the predicted droplet surface temperatures and
245 radii compared with those predicted for the FACE A fuel droplets. Then three new ‘physical’

246 surrogates were proposed and their predictions of droplet surface temperatures and radii were
247 shown to agree well with the predictions for FACE A fuel droplets. Comparisons showed that
248 H/C, molar mass and RON for each of the new surrogates were in good agreement with those of
249 FACE A fuel. It is concluded that FACE A gasoline fuel can be accurately represented by the
250 suggested 7 component surrogates when describing both heat/mass transfer and
251 ignition/combustion processes.

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346

347 Figure captions

348 Fig. 1 Time evolution of predicted and measured droplet surface temperatures and radii for a
349 21.3% n-heptane/78.8% n-decane droplet with initial homogeneous temperature of 294 K and
350 initial radius of 743 μm in an air with constant ambient pressure and temperature of 0.1 MPa and
351 345 K, respectively. The relative droplet velocity is 3.1 m/s.

352 Fig. 2 Time evolution of the surface temperatures and radii predicted by the ETC/ED model for
353 FACE A, PRF84, Surr1, Surr2, and Surr3 fuel droplets; the gas temperature and pressure are
354 assumed to be constant and equal to 450 K and 0.3 MPa, respectively; the relative droplet
355 velocity is assumed to be constant and equal to 10 m/s; the initial droplet radius and
356 homogeneous temperature are assumed to be equal to 10 μm and 300 K, respectively.

357 Fig. 3 The liquid mass fractions of components of FACE A gasoline fuel at the droplet surface
358 versus time for the same conditions as in Fig. 2.

359 Fig. 4 Droplet surface temperatures and radii versus time calculated under the assumption that
360 the fuels used are FACE A, and surrogates Surr4, Surr5 and Surr6. The values of other input
361 parameters are the same as in Figs. 2-3.

362 Fig. 5 (a) Time evolution of droplet surface, average and centre temperatures (T_s , T_{av} and T_c) for
363 Surr5 for the same conditions as in Figs. 2-4; (b) temperature distributions as functions of the
364 normalised radius $r = R/R_d$ for the same conditions as in Fig. 5a.

365 Fig. 6 (a) Liquid mass fractions at the droplet surface for the components of Surr5 versus time
366 predicted by the ETC/ED model for the same conditions as in Figs. 2-5; (b)-(d) Mass fractions of
367 components of Surr5 versus normalised distance from the droplet centre, predicted by the
368 ETC/ED model for the same conditions as in Figs. 2-5, at three instants of time.

369

370 Table captions

371 Table 1 Mass fractions, molecular weights, boiling and critical temperatures of the components
372 of FACE A gasoline fuel.

373 Table 2. Mole fractions of four surrogates of FACE A gasoline fuel.

374 Table 3. Mass fractions (in %) of three new ‘physical’ surrogates of FACE A gasoline fuel.

375 Table 4. H/C ratio, molecular weight and RON of FACE A fuel and seven surrogates.

Table 1 Mass fractions, molecular weights, boiling and critical temperatures of the components of FACE A gasoline fuel.

Group	#	Name	Formula	Mass fraction	MW [kg/kmol]	T _b [K]	T _{cr} [K]
N-paraffins	1	n-butane	n-C ₄ H ₁₀	0.0392	58.0	272.65	425.12
	2	n-heptane	n-C ₇ H ₁₆	0.0665	100.0	371.58	540.20
Iso-paraffins	3	iso-pentane	C ₅ H ₁₂	0.1278	72.0	300.99	460.40
	4	2-methylpentane	C ₆ H ₁₄	0.0255	86.0	333.41	497.70
	5	3-methylhexane	C ₇ H ₁₆	0.1158	100.0	365.00	535.20
	6	2,3-dimethylpentane	C ₇ H ₁₆	0.1175	100.0	362.93	537.30
	7	2,2,4 trimethylpentane	C ₈ H ₁₈	0.4687	114.0	372.39	543.80
	8	2,3,4 trimethyl hexane	C ₉ H ₂₀	0.0022	128.0	412.20	594.50
	9	2,6-dimethyloctane	C ₁₀ H ₂₂	0.0040	142.0	433.53	606.00
Aromatics	10	o-xylene	C ₈ H ₁₀	0.0002	106.0	417.58	630.30
	11	1 methyl-2ethylbenzene	C ₉ H ₁₂	0.0032	120.0	425.56	631.00
	12	1 methyl-3-n-propylbenzene	C ₁₀ H ₁₄	0.0003	134.0	454.95	654.00
Cyclo-alkanes	13	cyclo-pentane	C ₅ H ₁₀	0.0004	70.0	322.40	511.70
	14	1t,2-dimethylcyclopentnane	C ₇ H ₁₄	0.0123	98.0	370.00	556.47
	15	methyl cyclohexane	C ₇ H ₁₄	0.0029	98.0	374.08	572.10
	16	1-methyl-2-propylcyclohexane	C ₁₀ H ₂₀	0.0093	140.0	449.15	667.00
Olefins	17	hexene-1	C ₆ H ₁₂	0.0007	84.0	336.63	504.00
	18	nonene-1	C ₉ H ₁₈	0.0023	126.0	420.02	594.00
	19	2-methyl-2-hexene	C ₇ H ₁₄	0.0015	98.0	368.56	546.77

Table 2. Mole fractions of four surrogates of FACE A gasoline fuel.

Component	PRF84 [3]	Surr1, [3]	Surr2, [27]	Surr3, [27]
n-butane	0.0	7.0	7.7	5.0
n-heptane	17.6	7.0	10.0	5.0
iso-pentane	0.0	15.0	12.0	5.0
2-methylhexane	0.0	11.0	10.3	15.0
iso-octane	82.4	60.0	60.0	70.0

Table 3. Mass fractions (in %) of three new ‘physical’ surrogates of FACE A gasoline fuel.

#	Component	Surr4 (8 Comp)	Surr5 (7 Comp)	Surr6 (6 Comp)
1	n-butane	3.919	3.919	3.919
2	n-heptane	6.652	8.238	8.238
3	iso-pentane	12.784	12.784	12.784
5	3 methyl hexane	25.875	25.875	25.875
7	iso-octane	46.869	46.869	48.063
9	2,6-dimethyloctane	1.194	1.194	0.000
14	1t,2 dimethylcyclopentane	1.585	0.000	0.000
16	1-methyl-2-propylcyclohexane	1.121	1.121	1.121

Table 4. H/C ratio, molecular weight and RON of FACE A fuel and seven surrogates.

Target	FACE A	PRF 84	Surr1	Surr2	Surr3	Surr4	Surr5	Surr6
H/C ratio	2.29	2.26	2.28	2.28	2.26	2.29	2.3	2.3
M (kg/kmol)	97.8	112	101.5	102	106.5	98.6	98.64	98.44
RON	83.5	84	85.3	86.6	85.6	80.3	79	79.5

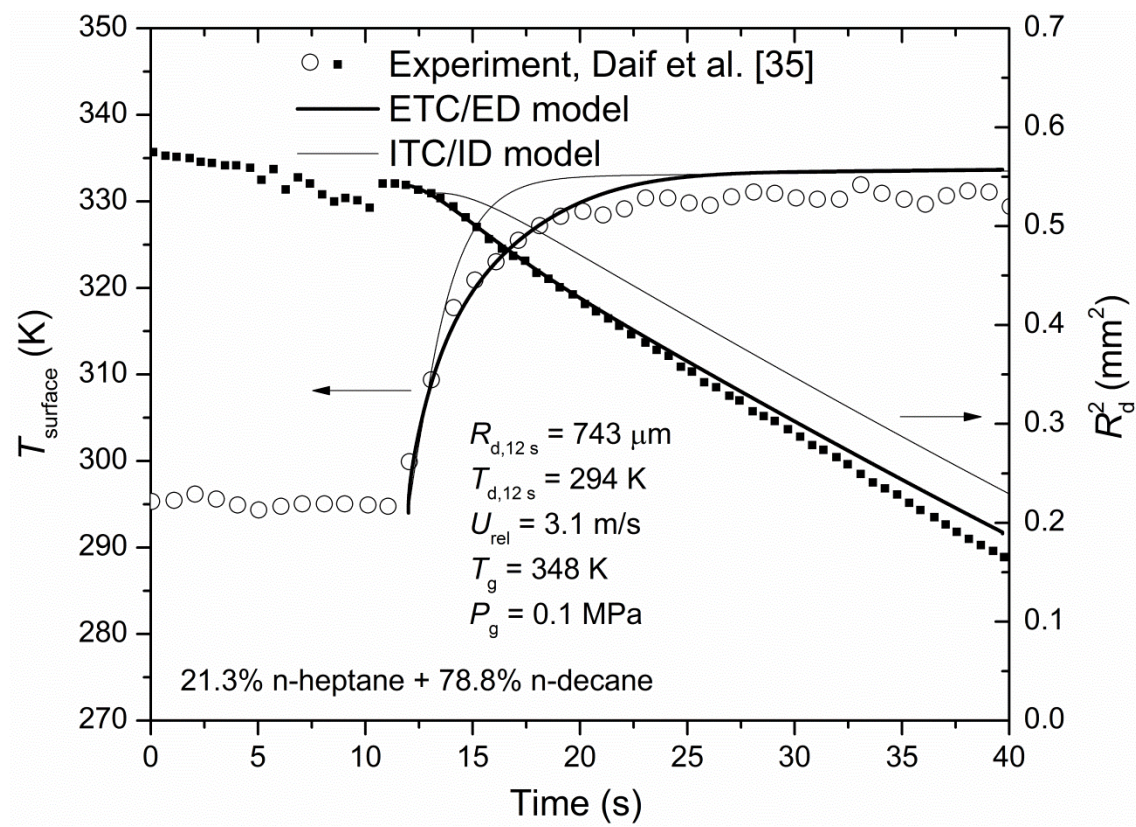


Fig. 1

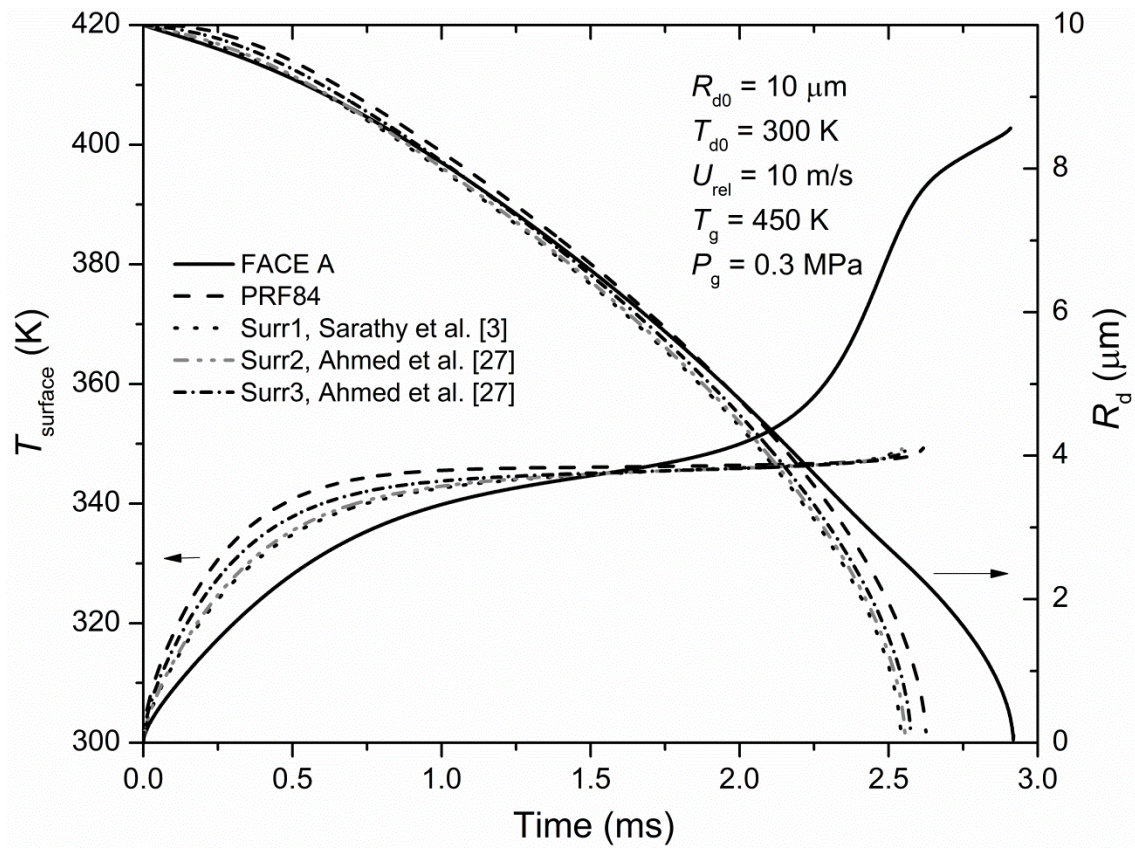


Fig. 2

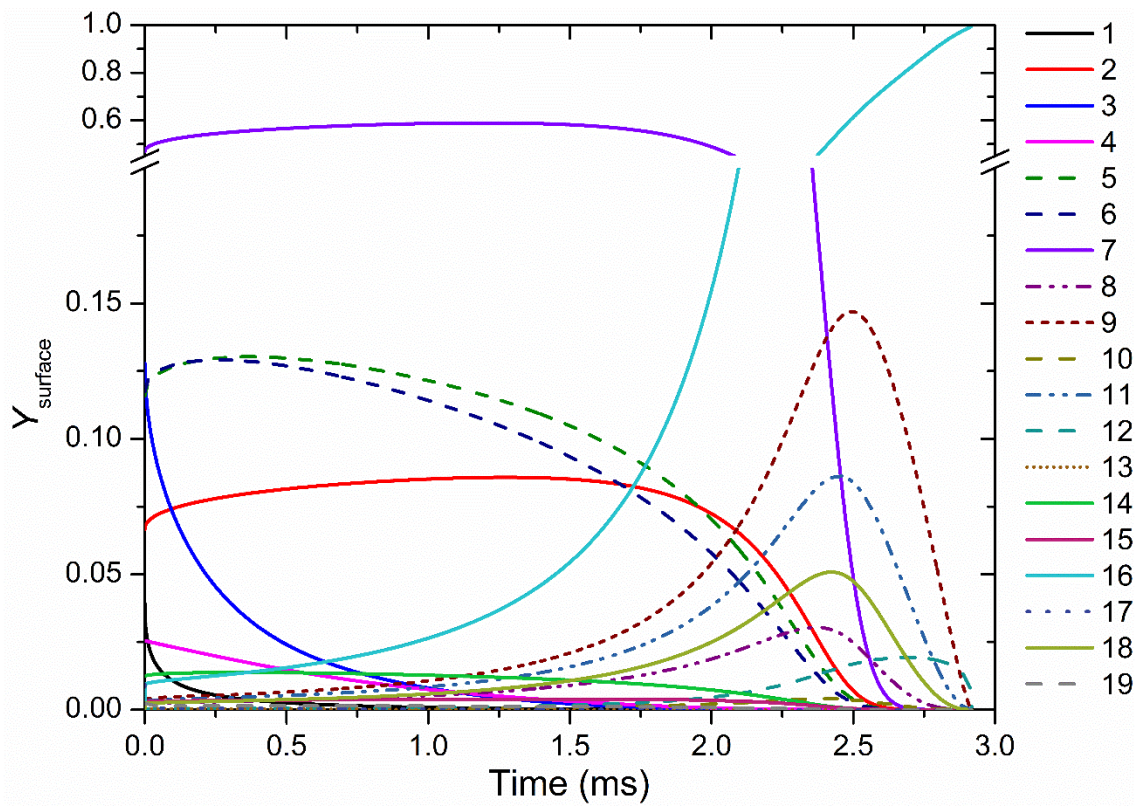


Fig. 3

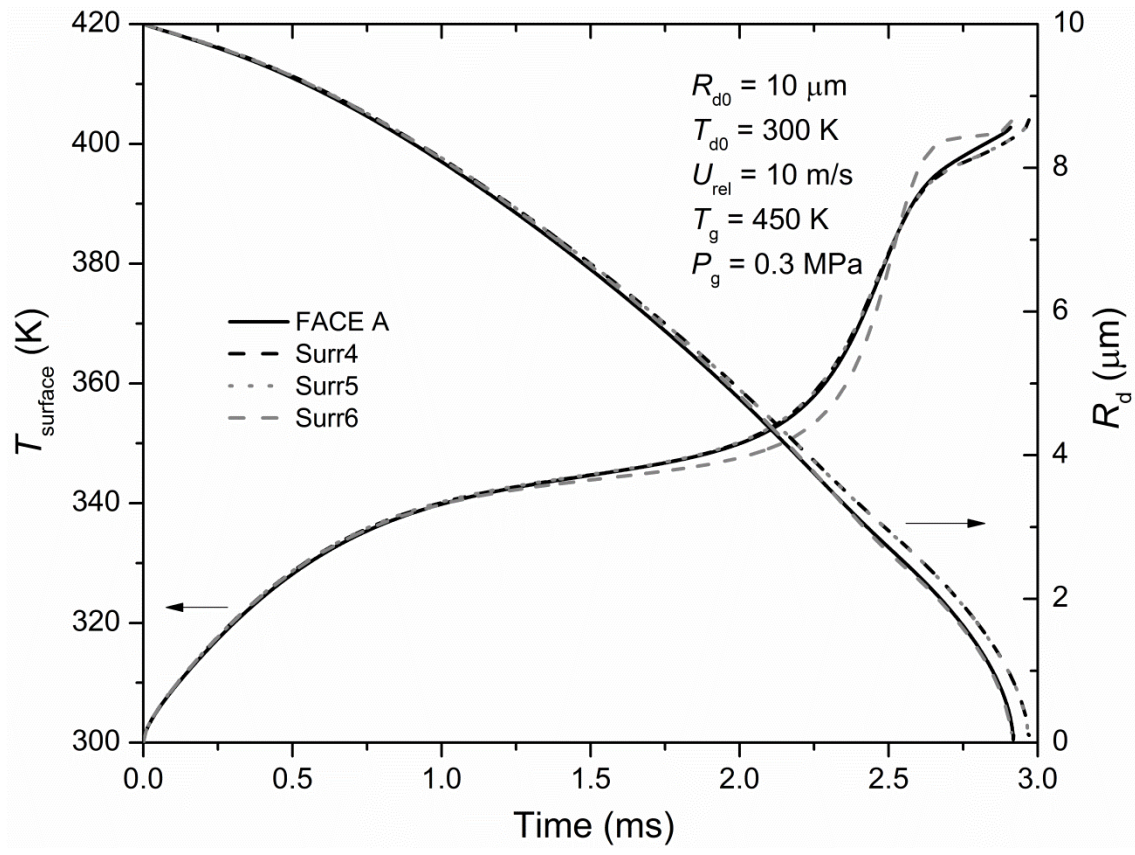


Fig. 4

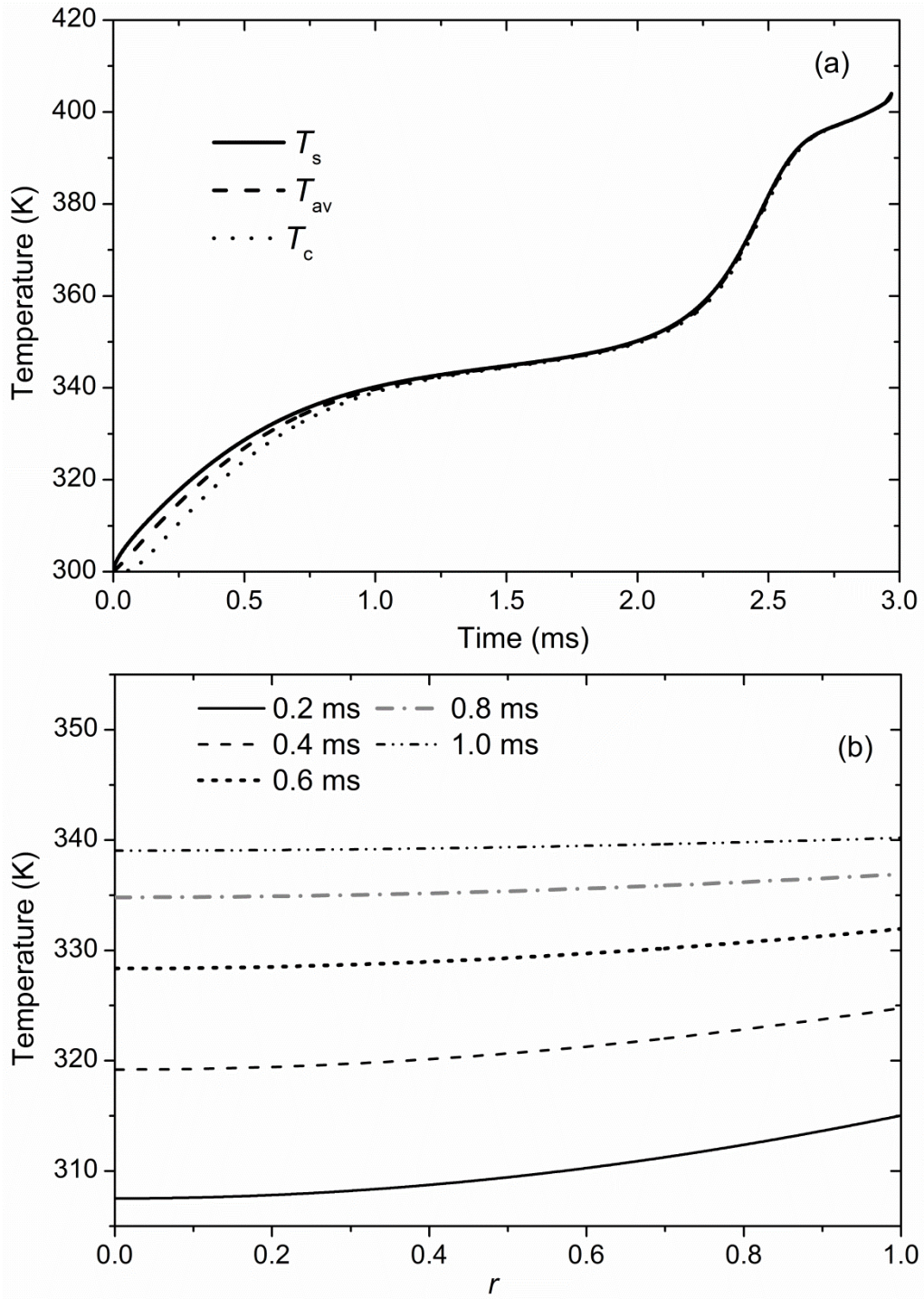


Fig. 5

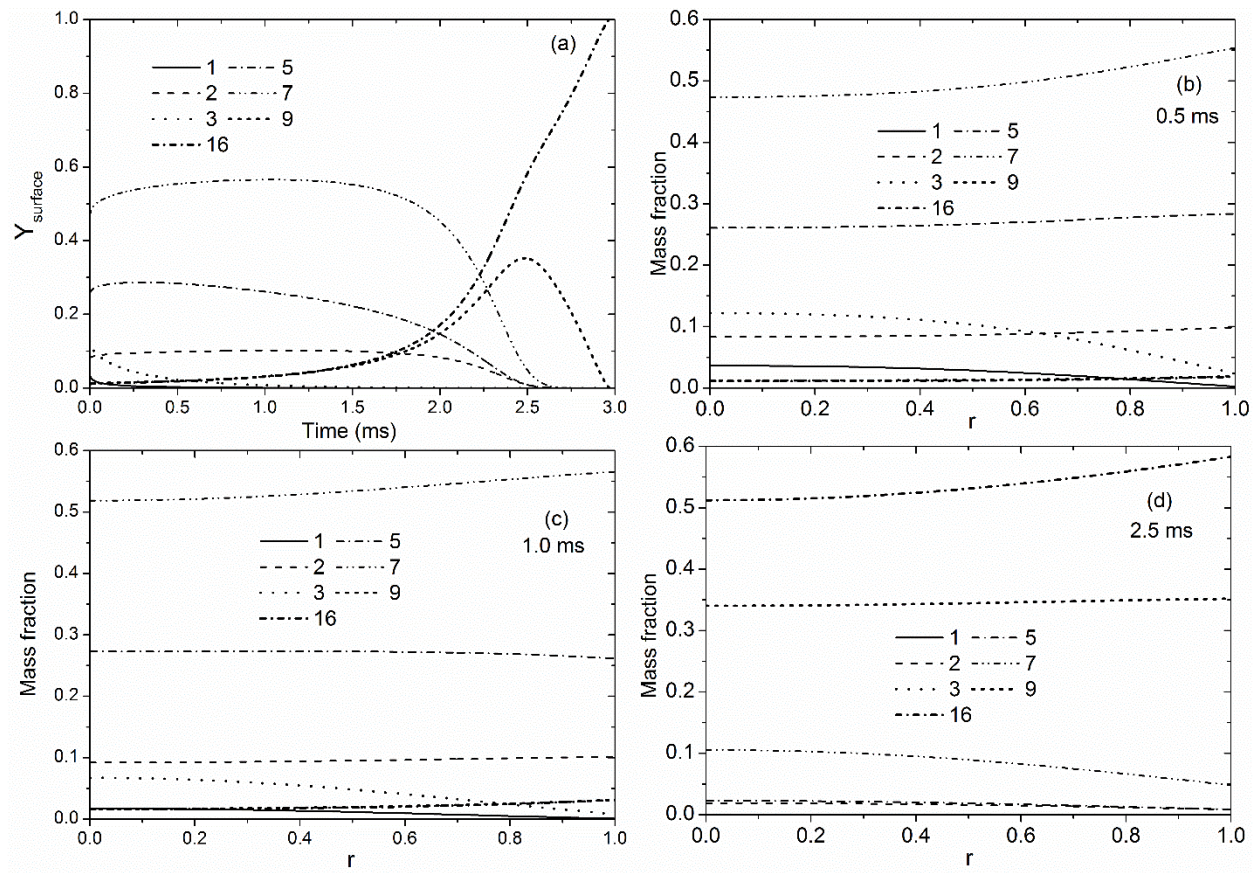


Fig. 6