1	Nanoscale zero-valent iron particles for the remediation of		
2	plutonium and uranium contaminated solutions		
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20	Keywords		

21 Plutonium, zero-valent iron, nanoparticles, remediation, uranium

23 Abstract

In the current work the uptake of plutonium onto nanoscale zero-valent iron 24 25 nanoparticles (nZVI) under anoxic conditions has been investigated. A uranyl solution 26 was also studied under similar geochemical conditions to provide a comparative dataset. Following nZVI addition, a rapid and significant decrease in aqueous actinide 27 28 concentration was recorded for both systems. The removal rate recorded for plutonium was slower, with 77 % removal recorded after 1 hour of reaction, compared to 99 % 29 30 recorded for uranium. Low aqueous contaminant concentrations (<25 %) were then 31 recorded for both systems until the end of the 7 day reaction period. XPS confirmed 32 contaminant uptake onto the nZVI. For the plutonium system, the recorded photoelectron spectra exhibited Pu 4f lines centred at ~439 eV and ~427 eV, characteristic of Pu^{4+} and 33 34 implying that chemical reduction of the sorbed plutonium had occurred, ascribed to the 35 formation of PuO₂. Similarly, with the U-system, the recorded U 4f photoelectron peaks were centred at energies of ~380 eV and ~391 eV, characteristic of U^{4+} in UO₂. Results 36 37 provide clear evidence that nZVI may be used as an effective material for the removal of 38 plutonium from contaminated waters.

40 1. Introduction

To date, a principal environmental legacy of mankind's military and civil nuclear activities has been the discharge, either authorised or accidental, of many long-lived radionuclides. Actinides and other radionuclides present a considerable long-term environmental concern and have a strong bearing on the potential for site redevelopment. In addition, the contamination of groundwater by more soluble radionuclides can compromise drinking water sources and spread contamination over significant distances.

47 Within most civil nuclear reactors uranium dioxide (UO_2) is the primary fuel. However, transmutation of non-fissile ²³⁸U also generates plutonium which contributes 48 49 significantly to the overall energy output. This has been estimated to be up to 30 % from 50 a pressurised water reactor (PWR) during its lifetime. [1] Furthermore, plutonium present 51 in spent nuclear fuels has, in some countries, been separated for subsequent use in mixed 52 oxide fission fuels or nuclear weapons. [1] Consequently, there exist several sites 53 worldwide where plutonium contamination is a significant problem. Perhaps most 54 notable is the Mayak nuclear reprocessing plant in the Russian Federation where, as a 55 result of several decades of nuclear fuel reprocessing, plutonium storage and the 1957 Kyshtym disaster, soil and vegetation activities of up to several MBq m⁻² have been 56 57 recorded across the site. [2] The considerable radioactivity of the plutonium isotopes means that inventories of ²³⁹⁺²⁴⁰Pu at Mayak have consistently contributed several kBq 58 59 m^{-2} , [2],[3] a significant fraction of the total site radiation levels. In the UK, elevated radioactivity has previously been recorded for water samples taken in proximity to the 60 61 Sellafield nuclear reprocessing plant in Cumbria, England. For example, a study in 1999

62 reported $^{239+240}$ Pu concentrations in Scottish waters several hundred miles from the site 63 up to73 mBq m⁻³. [4]

64 The most important chemical property which governs the behaviour and fate of 65 plutonium in groundwater systems is generally considered to be its oxidation state. In the environment, plutonium can exist as either: Pu³⁺, Pu⁴⁺, Pu⁵⁺ or Pu⁶⁺. Under oxidising 66 conditions, Pu⁵⁺ and Pu⁶⁺ are most common whereas, in chemically reducing conditions, 67 Pu^{3+} and Pu^{4+} typically predominate. [5] In reality, the environmental prediction of 68 69 plutonium valence is far from routine because all four oxidation states can exist in one 70 single groundwater sample. [5] In conditions that typically exist in surface water systems (pH >6.5 and positive Eh), Pu^{4+} , Pu^{5+} and Pu^{6+} are the most common, [6],[7] with Pu^{4+} 71 72 the most common valence state when sorbed. [7] Plutonium is also recognised to readily 73 form complexes with various organic ligands, such as acetate, citrate, formate, fulvate, 74 humate, lactate, oxalate and tartrate, with many inorganic ligands, such as hydroxyl, 75 carbonate, nitrate, sulphate, phosphate, chloride, bromide and fluoride, and with many 76 synthetic organic ligands, e.g. EDTA and 8-hydroxyquinoline derivatives. [8] Carbonate 77 and bicarbonate are common anions in many natural water systems and form extremely 78 stable aqua-complexes with plutonium and actinide ions in general. [9] Consequently, in 79 natural waters the bulk of any dissolved plutonium is often comprised of plutonium-80 carbonate complexes. For example, a typical aerated groundwater sample at pH >6.5 is likely to be comprised of ~90 % $Pu(OH)_2(CO_3)_2^{2-}$ species with a minor percentage of 81 Pu(OH)_{4(aq)}, [8] the latter compound tending to polymerise irreversibly. [10],[11] As a 82 83 consequence, plutonium in the environment can be in aqueous, solid or colloidal forms. 84 [12],[13] For example, Kersting et al., (1999) [14] documented the unexpected 85 appearance of plutonium down-gradient from a known leakage source and showed that 86 plutonium was transported in association with the colloidal fraction consisting of clays

(namely illite and smectite) and zeolites (namely mordenite and clinoptilolite/heulandite).
Despite such work, there remains significant residual uncertainty with regard to the
environmental fate of plutonium in the natural environmental and more specifically how
plutonium interacts with geologic materials. [15]

91 A new and potentially potent tool for the clean-up of radionuclide contaminated waters is 92 nanoscale zero-valent iron particles (nZVI). Compared to the granular ZVI more 93 commonly used in permeable reactive barriers (ZVI particulates >1 µm in diameter), 94 nZVI have a significantly greater surface area to volume ratio, and resultantly, a 95 significantly higher rate of chemical reaction (corrosion). [16] The small size also allows 96 the deployment of nZVI via injection for the in situ source treatment of contaminant 97 plumes. [16] To date, nZVI have been investigated for the immobilisation of a range of 98 metal and metalloid contaminant species, including transitions metals, such as: 99 chromium, [17] cobalt, [18] copper, [19], [20], molybdenum, [20] nickel, [21], silver, [21] 100 technetium [22], vanadium [23] and zinc [21]; post transition metals, such as: cadmium 101 [21] and lead; [21],[24] and metalloids, such as: arsenic [25] and selenium [26]. 102 Investigations for the remediation of radionuclides, however, remains less widely 103 researched and includes: barium, [27], pertechnetate [21],[22] and uranium. [20],[28],[29],[30],[31],[32],[33],[34],[35] As demonstrated by Dickinson and Scott, 104 105 (2010) [30], uranium uptake onto nZVI typically occurs via sorption and then surface-106 mediated chemical reduction. In comparison to the body of work reported for uranium, 107 the uptake of plutonium by nZVI has not, as far as we are aware, been previously 108 reported.

109 The current study aims to address this gap in research but does not, however, start from a 110 position of complete ignorance with regard to Fe-Pu interactions. Indeed interactions 111 between aqueous plutonium and iron-bearing minerals/materials are well documented, 112 with plutonium known to efficiently sorb to a range of iron (hydr)oxides, including 113 hematite, ferrihydrite and goethite. [36] In addition many forms of plutonium are known 114 to be redox active with regard to the ferrous iron. For example, aqueous Pu(V) has been 115 documented to reduce to Pu(IV) when sorbed to hematite (α -Fe₂O₃) and goethite (α -116 FeOOH). [37] As a consequence an emerging field of research is the potential utility of 117 engineered iron bearing materials as sorbents for plutonium. Additionally, as plutonium 118 and uranium are often associated, a remediation technology that is effective for both 119 radionuclides would be of great benefit. Correspondingly, this paper presents a preliminary study to assess the feasibility of using nZVI to remediate both plutonium and 120 121 uranium contaminated solutions.

122

123 **2. Materials and methods**

124 **2.1. Nanoparticle synthesis**

125 nZVI were synthesised following an adaptation of the method first described by Wang 126 and Zhang, 1997 [38], using sodium borohydride to reduce ferrous iron to a metallic 127 state. Briefly, 7.65 g of FeSO4·7H2O were dissolved in 50 mL of Milli-Q water (resistivity 18.2 MQ·cm at 25°C) and then a 4 M NaOH solution was used to adjust the 128 129 pH to 6.8. The salts were then reduced to metallic nanoparticles by the addition of 3.0 g 130 of NaBH₄. The nanoparticle product was isolated through centrifugation and then 131 sequentially washed with water, ethanol and acetone (20 mL of each). The nanoparticles were dried in a desiccator under low vacuum ($\sim 10^{-2}$ mbar) for 48 hours and then stored in 132 a nitrogen-filled glovebox until required. 133

134

135 **2.2. Experimental procedure**

136 All preparation and experimentation was performed in the oxygen-free nitrogen 137 environment of a Saffron Scientific (Alpha series) glovebox under negative pressure. A 138 Pu-solution of 1 ppm was synthesised by adding 0.3 mL of a 1000 ppm IRMM standard 139 material to a 500 mL polypropylene bottle containing 300 mL of Milli-Q water. The U-140 solution was made by adding 0.3 mL of a 1000 ppm uranyl acetate stock solution into 141 300 mL of Milli-Q water. The pH of each system was measured and then 0.1 M NaOH 142 was added dropwise to adjust both systems to pH 6. The systems were then left to 143 equilibrate for a time period of 48 hours.

144 Prior to nanoparticle addition a 1 mL sample was taken from each batch system (time = 145 0 h) and the DO and Eh was measured and recorded. The 299 mL solutions were then 146 divided into two smaller volumes of 99 mL and 200 mL to act as the experimental 147 control and the sorption experiment, respectively. Two batches of nZVI (0.02 g each) 148 were then added to 1 mL of absolute ethanol (Sigma Aldrich, ≥99.5%) and dispersed by 149 sonication for 60 seconds using a Fisher Scientific Ultrasonic cleaner. The resultant 150 slurry was then added to the batch systems, which were then gently agitated to disperse 151 the nanoparticles throughout the sample.

152 Both systems were sampled at 1 h, 2 h, 4 h, 24 h, 48 h and 7 d. Prior to sampling, the jars 153 were gently shaken to ensure homogeneity and then a disposable pipette was used to 154 extract a 1 mL volume of liquid/nanoparticle mix which was expelled into a 1.5 mL 155 Eppendorf tube. Two Eppendorfs were filled in this way, the lids closed and the tubes 156 centrifuged for two minutes at 10,000 RPM using an Eppendorf MiniSpin centrifuge. 157 The supernatant was then poured off into a 10 mL beaker and the process was repeated 158 until approximately 10 mL of liquid had been sampled. (The small volume of solution 159 and sample aliquots was determined by the limitations inherent with working within a 160 glovebox and by the safety considerations around handling plutonium and uranium). Half 161 of the liquid was taken for pH and ORP (oxidation reduction potential) measurements, 162 using a Hanna Instruments meter (model HI 8424) with a combination gel electrode pH 163 probe and a platinum ORP electrode (model HI 3230B), respectively. The aqueous 164 samples collected were then filtered through a 0.22 µm cellulose acetate filter and stored with a drop of concentrated HNO₃ prior to further preparation for inductively coupled 165 166 plasma mass spectrometry (ICP-MS) analysis. The solids were rinsed sequentially in 2 167 mL each of water, acetone and then ethanol to remove any physi-sorbed species and 168 residual water. At each sampling period the water rinse was also prepared for ICP-MS in 169 order to study the physi-sorbed species. Solid samples were prepared by pipetting an 170 acetone suspension of a small volume of material onto a copper stub for X-ray 171 photoelectron spectroscopy (XPS) analysis and allowing them to dry under a vacuum of 1×10^{-2} mbar. 172

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174 **2.3. Sample analysis methods**

175 **2.3.1. ICP-MS preparation and conditions**

Samples were prepared for ICP-MS by a 100 times dilution in 1 % nitric acid (analytical quality concentrated HNO₃ in Milli-Q water). Blanks, plutonium and uranium standards at 0.1, 0.25, 0.5, 1, 5 and 10 ppb were also prepared in 1 % nitric acid. An internal bismuth standard of 10 ppb was also added to all blanks, standards and samples. The ICP-MS instrument used was a VG Thermo Elemental PQ3.

181 **2.3.2. TEM instrument conditions**

182 TEM images were obtained with a JEOL JEM 1200 EX Mk 2 TEM, operating at
183 120 keV. The nZVI samples were mounted on 200 mesh holey carbon coated copper
184 grids.

185 **2.3.3. XRD instrument conditions**

186 A Phillips Xpert Pro diffractometer with a $Cu_{K\alpha}$ radiation source ($\lambda = 1.5406$ Å) was used 187 for XRD analysis (generator voltage of 40 keV; tube current of 30 mA). XRD spectra 188 were acquired between 2 θ angles of 0–90°, with a step size of 0.02° and a 2 s dwell time.

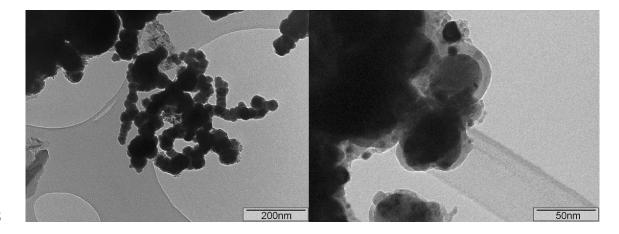
189 **2.3.4. XPS instrument conditions**

190 A Thermo Fisher Scientific Escascope equipped with a dual anode X-ray source (Al_{Ka} 1486.6 eV and Mg_{Ka} 1253.6 eV) was used for XPS analysis. Samples were 191 192 analysed at $<5 \times 10^{-8}$ mbar with Al_{Ka} radiation of 300 W (15 kV, 20 mA) power. High resolution scans were acquired using 30 eV pass energy and 300 ms dwell time. 193 194 Following the acquisition of survey spectra over a wide binding energy range, the Fe2p, C1s, O1s, Pu4f and U4f spectral regions were then scanned at a higher energy resolution 195 196 such that valence state determinations could be made for each element. Data analysis was 197 carried out using Pisces software (Dayta Systems Ltd) with binding energy values of the 198 spectra were referenced to the adventitious hydrocarbon C1s peak at 284.8 eV. In order to determine the relative proportions of Fe^{2+} and Fe^{3+} in the sample analysis volume, 199 200 curve fitting of the recorded Fe2p photoelectron peaks was performed following the method of Grosvenor et al., 2004. [39] The Fe2p profile was fitted using photoelectron 201 peaks at 706.7, 709.1, 710.6 and 713.4 eV corresponding to Fe⁰, Fe²⁺_{octahedral}, Fe³⁺_{octahedral} 202 and Fe³⁺tetrahedral, respectively. These parameters were selected on the basis that the 203 surface oxide was assumed to be a mixture of wüstite and magnetite, as the oxide Fe^{2+} is 204 205 in the same coordination with the surrounding oxygen atoms in both forms of oxide.

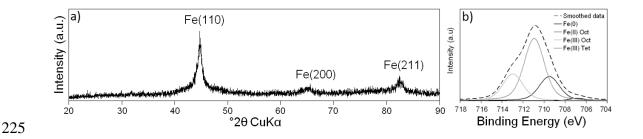
206 **3. Results and discussion**

207 **3.1. Preliminary characterisation of the nZVI**

208 Preliminary characterisation of the nZVI was performed using BET surface area analysis, 209 TEM, XRD and XPS. The physical and chemical properties of nZVI has been extensively characterised elsewhere. [40] Briefly, BET surface area recorded the nZVI as 210 exhibiting a specific surface area of 14.8 m² g⁻¹. TEM analysis (Figure 1) determined that 211 212 the nZVI are roughly spherical and loosely aggregated into chains and rings (when dry), 213 a feature attributed to electrostatic and/or magnetic attraction forces between individual 214 nanoparticulates. [16] XRD analysis (Figure 2a) confirmed that the nZVI consisted 215 principally of poorly crystalline/amorphous metallic α -Fe with bcc structure. XPS analysis (Figure 2b) recorded a $Fe^{0}/Fe^{2+} + Fe^{3+}$ ratio of 0.02, indicating that the surface 216 217 oxide layer of the nZVI extended through the majority of the XPS analysis depth, which 218 is approximately 5nm for Fe oxide materials. [40] Indeed, previous TEM studies have 219 documented the oxide thickness of nZVI to be approximately 3-5 nm. [40] A Fe²⁺/Fe³⁺ ratio of 220 0.38 was also recorded, indicating that the oxide layer is comprised of a ferrous and ferric iron 221 mixture, with a stoichiometry similar to magnetite (Fe_3O_4). A summary of the experimental 222 results is presented in Table 1.



224 Figure 1. Transmission electron microscopy (TEM) images of the nZVI used in this study.



226 Figure 2. X-ray diffraction (XRD) spectra for the range 20-90° 2θ (a); and X-ray photoelectron

227 spectroscopy (XPS) Fe $2p_{3/2}$ photoelectron spectra of the nZVI.

228

	0-50 nm	85
Particle size distribution (%)	50-100 nm	8
	>100 nm	7
Oxide thickness (nm)		3-4
Surface area (m ² g ⁻¹)		14.8
	Fe	30.5
Surface composition (at. %)	0	32.1
	С	14.5*
	В	22.9
Iron stoichiometry	$Fe^{0}/(Fe^{2+}+Fe^{3+})$	0.02
	Fe^{2+}/Fe^{3+}	0.38

Table 1. A summary of the experimental results regarding the bulk and surface
properties of the nZVI. * It is likely that a high proportion of this is adventitious carbon.

231 **3.2. Analysis of liquids**

232 **3.2.1.** Changes in actinide concentration

The plutonium and uranium concentrations, shown as percentages of the initial concentrations, at different reaction times are shown in Figure 3. For the Pu-system the initial concentration was significantly lower than the intended value of ~1 ppm; it was measured at 64 ppb. This significantly reduced aqueous plutonium concentration was ascribed to the adsorption of plutonium onto the clean walls of the reaction vessels and glassware used for sample preparation. Following the study of Anderson et al., 2007, [41] this was not an unexpected result. This previous study showed that up to 14% of
total-Pu had sorbed to their reaction vessels. However, in the current work plutonium
'loss' was significantly greater than expected.

242 For the subsequent nZVI uptake experiments, the plutonium control systems indicated a 243 similar adsorption phenomenon over the reaction period, with aqueous plutonium 244 concentrations decreased to 53 % of initial values during the first two hours. This initial 245 significant decrease is attributed to the transfer of the initial 300 mL of plutonium 246 solution into the two smaller reaction vessels (a 200 mL nanoparticle experiment and 100 247 mL control) and the consequential sorption of plutonium onto the new vessels. After this 248 period there was a slight, but less significant, decrease of plutonium concentration over 249 the remaining time period implying that sorption to the vessel walls, or precipitation out 250 of solution, continues to occur slowly over time. Correspondingly, in order to present the 251 nZVI uptake results for plutonium more accurately, the initial decrease in plutonium 252 concentration observed in the control system has been used to adjust the 0 h plutonium 253 concentration in the nZVI sorption experiments, e.g. the initial 64 ppb plutonium 254 concentration has been reduced by 53 % to become a more accurate initial aqueous value 255 of 34 ppb.

256 Figure 3 displays the aqueous plutonium and uranium concentrations as a function of 257 time for the 7 d reaction period. Following the addition of nZVI the concentration of both 258 contaminants was recorded to decrease rapidly, with 77 and 99 % removal recorded for 259 plutonium and uranium respectively at the 1 h sampling point. A further decrease in 260 plutonium concentrations was then recorded throughout the 7 d reaction period. This 261 occurred most rapidly during the initial stages, with 85 and 86 % removal recorded at the 262 2 and 4 h sampling points respectively. At the 24 h sampling point a relative plateau was 263 reached with 90 % removal recorded, increasing to 91 % by the end of the 7 d sampling

264 period. In comparison, uranium removal was recorded to decrease slightly to 97 and 95 265 % respectively for sampling points at 2 and 4 hours respectively. A further gradual 266 increase was then recorded with 84 % uptake recorded for the 7 d sampling point. It can 267 therefore be concluded that both contaminants exhibited similar trends, in general, for their removal onto nZVI, with rapid and significant initial uptake (sampling periods ≤ 4 268 269 h), followed by significant retention of the sorbed actinides. It can also be noted, 270 however, that the kinetics of plutonium uptake was much slower than uranium, and also 271 no re-release was recorded for the former actinide specie whilst some re-release was 272 recorded for the latter specie. With the surface area of nZVI assumed as the same for 273 both systems this behaviour could be attributed to the aforementioned significantly 274 higher starting concentration of uranium in comparison to plutonium. One further 275 explanation could be related to any differential sorption affinities of the two actinides. 276 For example, it is likely that for the starting redox conditions and pH tested in the current 277 work (Eh = 185, pH = 6) plutonium and uranium would have been present predominantly as $Pu(OH)_3^+$ and UO_2^{2+} respectively, [42] with a lower sorption affinity likely to have 278 279 been exhibited by the former species since it is a singly charged ion. [43] In addition, the 280 partial re-release of uranium in comparison to the full plutonium retention recorded could 281 also be related to differential chemical transformation (once sorbed) of the actinides. For 282 example, uncomplexed pentavalent and hexavalent plutonium species are typically more easily chemically reduced than uranyl (UO_2^{2+}) , and would therefore be more easily 283 284 transformed into a more stable surface-bound state. [44]

A final consideration is that during the 7 day reaction period, the surface area of the nZVI would have changed due to progressive corrosion of the particles to form iron oxyhydroxide products. This is assumed to have resulted in a progressive increase in the available reactive surface area, which would in turn have encouraged further Puadsorption.

290

291 **3.2.2. Changes in pH and Eh**

292 Prior to nanoparticle addition, the pH of both systems was measured as 6.0. The Eh and dissolved oxygen content were also measured as 185 mV and 3.18 mg L⁻¹, for the Pu-293 system and 186 mV and 4.43 mg L⁻¹ for the U-system. Following the addition of the 294 295 nZVI, an increase in solution pH was recorded, reaching a maximum of pH 10.5 and pH 296 9.35 in the Pu- and U-systems, respectively, Figure 3. Concurrent with this was a 297 decrease in solution Eh, reaching minimum values of -233 mV after 1 h for the Pu-298 system and -294 mV after 2 h for the U-system, Figure 3. This behaviour is attributed to 299 the rapid aqueous oxidation of the surface of the metallic iron nanoparticles (Eq. 1-4). 300 The primary components available for corrosion reactions would have likely been 301 dissolved oxygen (DO) and water itself, with the former being strongly 302 thermodynamically favoured (Eq. 1).

303
$$2Fe^{0}_{(s)} + 4H^{+}_{(aq)} + O_{2(aq)} \rightarrow 2Fe^{2+} + 2H_2O_{(l)}$$
 $E^{0} = +1.67 \text{ V}$ (Eq. 1)
304 $2Fe^{0}_{(s)} + 2H_2O_{(l)} \rightarrow 2Fe^{2+} + H_{2(g)} + 2OH^{-}_{(aq)}$ $E^{0} = -0.39 \text{ V}$ (Eq. 2)

Ferrous iron (Fe²⁺) is the primary product from these reactions and, in turn, can undergo further oxidative transformation (Eq. 3 and 4).

307
$$\operatorname{Fe}^{2+}_{(s)} + 2H^{+}_{(aq)} + \frac{1}{2}O_{2(aq)} \rightarrow 2\operatorname{Fe}^{3+}_{(aq)} + H_2O_{(l)} \qquad E^0 = +0.46 \text{ V} \quad (\text{Eq. 3})$$

$$308 2Fe^{2+}{}_{(s)} + 2H_2O_{(l)} \rightarrow 2Fe^{3+} + H_{2(g)} + 2OH^-{}_{(aq)} E^0 = -1.60 \text{ V} \quad (Eq. 4)$$

309 As a result of these corrosion mechanisms the nZVI would have been an active and 310 dynamic source of various corrosion products, which may have included Fe(OH)₂, 311 Fe(OH)₃, Fe₃O₄, Fe₂O₃, FeOOH, Fe₅HO₈·4H₂O and green rusts. It is likely that the 312 formation of these corrosion product(s) and the aforementioned chemically reducing 313 conditions would have been responsible for the physical removal (sorption or 314 enmeshment) and in some instances chemical reduction of the exposed aqueous 315 plutonium and uranium species. It must be noted that whilst Eq. 1 and 2 are useful for 316 illustrative purposes that it would have been highly unlikely that quantitative removal of either plutonium or uranium would have occurred directly on Fe⁰ surfaces due to its 317 318 extremely low aqueous stability. Instead it is likely that the contaminants would have 319 been sorbed onto structural and/or precipitate ferrous or ferric iron species. [16]

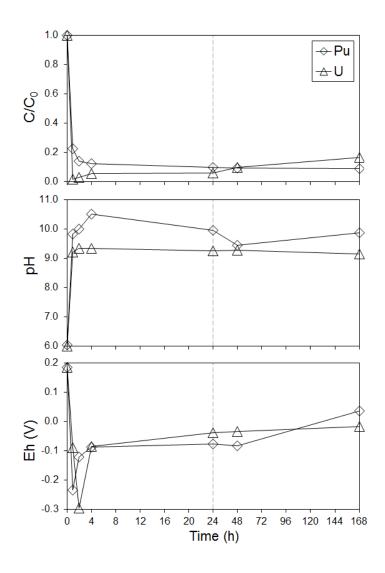
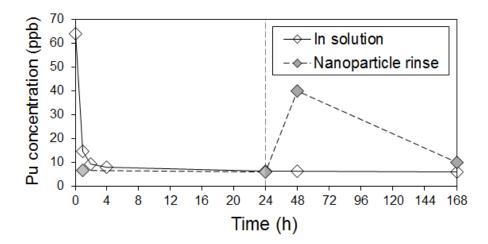


Figure 3. Actinide concentration, pH and Eh for the batch systems containing Pu- and Usystems at reaction times of 0h, 1h, 2h, 4h, 24h, 48h and 168h.

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Analysis of the Milli-Q water used to rinse the nanoparticles from the Pu-system is shown in Figure 4. The low concentration typically recorded suggests that the majority of the sorbed Pu was chemi-sorbed (in a chemically reduced state) upon the nanoparticle surfaces.



328

329 *Figure 4. Plutonium concentration (ppb) in solution and in the nanoparticle rinse water.*

330

331 **3.3. Analysis of reacted nanoparticulate solids**

332 XPS Fe $2p_{3/2}$ spectra of the unreacted nZVI and extracted samples taken at periodic 333 intervals (1 h, 24 h, 48 h and 7 d) during the experiment is displayed in Figure 5. 334 Analysis of the unreacted nanopowder using XPS recorded a Fe $2p_{3/2}$ photoelectron peak, 335 centred at 710.3 eV (±0.3 eV), characteristic of a mixed-valence iron oxide (such as 336 magnetite). A shoulder was also recorded on the low energy side of the primary peak, 337 centred at 706.9 eV (±0.3 eV) indicating the presence of metallic iron, Fe⁰. XPS analysis 338 of the nanopowder extracted during the sorption experiment from both systems recorded 339 an increase in the binding energies of the $Fe2p_{3/2}$ profiles throughout the 7 day reaction period, which is ascribed to the oxidation of the surface oxide from Fe^{2+} to Fe^{3+} . Analysis 340 341 of the O1s photoelectron peak for the standard (unreacted) nanopowder recorded a broad 342 peak centred at ~530.2 eV, indicating the presence of chemi-sorbed OH⁻ groups on the 343 surface of the nZVI prior to reaction. A shoulder peak was also recorded on the lower 344 binding energy side (~529.8 eV), representing O within the surface iron oxide layer. Analysis of nanoparticulate solids taken during the reaction from both systems recorded 345 346 an increase in the contribution of the sorbed OH⁻ concurrent with a decrease in the iron 347 oxide contribution, with a shift in the O1s peak to ~530.9 eV recorded for both systems, 348 confirming the oxidation of the nanoparticle surfaces during the experiment.

349 For the nanoparticulate solids taken from the solution containing aqueous plutonium, the 350 binding energy region between 420 eV and 445 eV was scanned to determine whether 351 plutonium could be detected to confirm that was present on the nanoparticles. Although the intensity of the photoelectron signal was often quite low, plutonium was identified on 352 353 all nanoparticulate samples from the sampled time periods. The central peaks were 354 located at ~439 eV and ~427 eV but the signal intensities were insufficient to permit 355 reliable curve-fitting. Larson, (1980) [45] reported the XPS binding energy of plutonium 356 within PuO₂ as between 426.1eV and 426.7eV. Consequently, the recorded peak energies 357 in the present study are typical of those previously reported for PuO₂. This provides 358 direct evidence to indicate that a considerable proportion of the plutonium removed on 359 the nanoparticle surfaces was in a tetravalent state. Furthermore, this implies that a 360 chemical reduction of the sorbed plutonium has occurred, which is ascribed to a coupled redox reaction with Fe²⁺ at the nanoparticle surfaces, similar to the reaction mechanism 361 previously observed for aqueous uranium [46],[44]. For the nanoparticulate solids taken 362 363 from the solution containing aqueous uranium, the binding energy region between 374

364 eV and 396 eV was scanned to determine the presence and valence state of any uranium present on the nanoparticle surfaces. Again, uranium was identified on all nanoparticulate 365 366 samples from the sampled time periods. The central peaks were located at ~380.1 eV 367 $(\pm 0.2 \text{ eV})$ and ~391.2 eV $(\pm 0.2 \text{ eV})$, comparing well with values previously reported for non-stoichiometric UO₂, commonly referred to as UO_{2+x}, where x \leq 2. [47] Results from 368 curve fitting following the method of Scott et al., (2008) [47] recorded a U^{4+}/U^{6+} ratio of 369 0.64 after 1 hour reaction, 0.61 after two hours of reaction, 0.74 after 24 hours of reaction 370 371 and 0.79 after 7 days reaction. This provides clear evidence of rapid and sustained chemical reduction of U^{6+} to U^{4+} on the surface of the nZVI throughout the 7 day 372 373 reaction period.

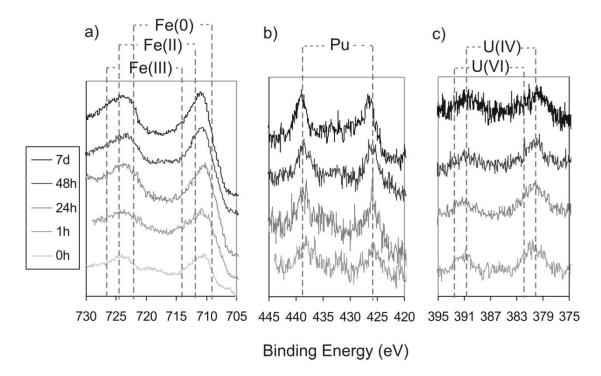




Figure 5. Photoelectron spectra acquired from nZVI taken from the batch systems after
0h, 1h, 24h, 48h and 168h: a) Fe2p from the Pu system; b) Pu4f from the Pu-system; and
c) U4f from the U-system.

379 The results displayed here provide an indication the nZVI may be successfully utilised as 380 a material for scavenging actinides from water. However, significant further research and 381 development is required in order to achieve a technology that may be simply and reliably 382 deployed and then subsequently recovered. One specific avenue for investigation is the 383 development of composite filter materials in which nZVI may be incorporated as a 384 reactive material, potentially alongside others. In such a structure the nZVI would be trapped or anchored such that the reactive properties are still exploited but the particles 385 386 are immobilised. In this way the scavenged actinides may be efficiently recovered after 387 being concentrated on the filter surfaces.

388 **3.4.** Potential utility of nZVI as a sorbent for plutonium and uranium

389 To date a wide array of sorbent materials have been investigated for the removal of 390 plutonium and uranium from waste water, including titania microspheres [48], silica gel 391 [49, transitional metal oxides [50], [51] and activated carbon [51]. The results presented 392 in the current work demonstrate nZVI as effective for both plutonium and uranium 393 removal; however, a direct comparison with the aforementioned conventional actinide 394 sorbent materials cannot be drawn due to differences in experimental setup between the 395 studies. It is clear, however, that a key advantage of nZVI is their ability to be suspended 396 in solution as a colloid for maximum actinide scavenging and then recovered via 397 magnetic attraction. This unique deployment and recovery mechanism could prove of 398 considerable benefit for the treatment of radionuclide bearing waste streams where the 399 magnetic nanoparticles (and sorbed radionuclides) can be efficiently recovered in a one-400 step and automated process, and then directly vitrified or stripped for re-use. There reuse 401 efficacy, however, will depend on the concentration of dissolved oxygen in the batch 402 treatment solutions. Time periods in the order of hours (approximately <48 hours) are typical for the transformation of nZVI into non paramagnetic (hydr)oxides in oxygenated 403

404 water compared to significantly longer time periods (e.g. >28 days) for anoxic systems.
405 [52]

406 **4. Conclusions**

407 The current work has provided a preliminary investigation of the mechanisms and 408 kinetics of the uptake of aqueous plutonium and uranium onto nanoscale zero-valent iron 409 particles. Following the addition of the nZVI to separate batch systems containing 410 plutonium and uranium, a rapid and significant decrease in aqueous concentrations were 411 recorded for both actinide species. Low aqueous contaminant concentrations (<25 %) 412 were then recorded for both systems until the end of the 7 day reaction period. Analysis 413 of extracted nanoparticulate solids using XPS confirmed the uptake of the contaminants 414 onto the nZVI. For the plutonium system, the recorded photoelectron spectra exhibited 415 Pu4f lines centred at ~439 eV and ~427 eV, characteristic of PuO₂. Similarly, with the U-416 system U4f photoelectron peaks were recorded centred at energies of ~380 eV and ~391 417 eV, characteristic of UO₂. Results therefore indicate a removal mechanism for both 418 actinide species of sorption followed by chemical reduction on nZVI surfaces. Further 419 work will be aimed at determining the extent of chemical reduction more precisely.

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424 **7. References**

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