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## Novel approach for the characterisation of Sicilian honeys based on the correlation of physico-chemical parameters and artificial senses

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### ABSTRACT

The aim of this work was to characterise some of the most representative Sicilian honeys. Sugars, pH and minerals were determined with conventional analyses. Chestnut honeys showed the lowest sugar content, with a fructose and glucose sum of 62.31 g/100g. Citrus and Eucalyptus honeys showed the highest fructose content (38.08 and 38.04 g/100g), while Citrus and Sulla honeys had the highest sucrose content (3.16 and 3.92 g/100g). The highest fructose to glucose ratio was 1.59, found for Chestnut honeys, which had also the highest pH-value of 4.98. Potassium is the most abundant element in honey and the highest values were found for Chestnut and Eucalyptus honey (4.412 and 1.956 mg/g). Among micro-minerals, Zinc showed the highest concentration, ranging from 4.64 to 7.16 µg/g. Alongside physicochemical analyses, E-tongue and computer vision was used to estimate the organoleptic properties of honey. In particular, Pearson's correlation was used to study the relationship between the electrical E-tongue' signals, pH and sugars content, which have a major influence on the main taste attributes investigated in honey. Chestnut honeys scored the lowest values for the sweet and sour taste, being the bitterest among the samples evaluated. On the other hand, Sulla and Citrus honeys were the sweetest and the sourest. The colour of honey was examined with machine vision and the weight of the different minerals on the colour parameters was disclosed, resulting in dark colours correlated to sodium and microelements, and in a light colour that showed a negative correlation with potassium and magnesium.

### HIGHLIGHTS

- A novel instrumental approach was used to characterise Sicilian honey.
- Physicochemical parameters of Sicilian honeys were determined.
- Electronic senses were used to perform a human-like sensory evaluation.
- Correlation between physicochemical and organoleptic properties has been disclosed.

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Honey; physicochemical parameters; E-tongue; computer vision; data fusion

## Introduction

Honey is the most important product of beekeeping, both from a quantitative and an economical point of view; in addition, it was the first bee product used by humankind in ancient times (Adenekan et al. 2012; Nayik et al. 2014; Nayik and Nanda 2016a). Organoleptic characteristics and properties of honey may widely vary according to several factors, such as the species of flowers and plants, the environment where the plants grow and the insect itself (Attanzio et al. 2016); however, also the processing and storage conditions have an influence (Nayik et al. 2015; Nayik and Nanda 2015a; 2015b; 2016b). Honey consists of a

solution of sugars, mainly fructose and glucose, with a small amount of higher sugars, enzymes, acids, salts and aromatic substances (Saitta et al. 2017; Nayik and Nanda 2015c). Sicilian honeys represent a wide and diversified typology, consisting of more than 30 monofloral honeys with plenty of multifloral ones due to the different climatic characteristics of the production areas and to the high diversity of the botanical species collected by the bees (Perna et al. 2012). Taking into consideration the honey production as an agricultural and zootechnical activity deeply rooted in the Sicilian territory, the main purpose of this work was to carry out a study with the aim of characterising some of the

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most representative Sicilian honeys, due to the lack of recent articles regarding this topic. In addition, sensory analyses applied to the honey is an important complementary part of the traditional physicochemical and pollen analyses. It is used as an analytical tool for the quality control of honey in relation to the evaluation of its botanical origin. It also confirms the recognition of defects like fermentation, presence of impurities, off odours of smoke, metallic taste, and other characteristics that common laboratory routine analyses do not access (Marcazzan et al. 2017). In the past decade, electronic senses coupled with chemometrics emerged as useful tools for the sensory assessment of honey samples. In particular, these were used for the discrimination of honeys' botanical origin (Sousa et al. 2014; Dias et al. 2015; Huang et al. 2015; Di Rosa et al. 2017; 2018; Zakaria et al. 2011), to perform various classifications (Bougrini et al. 2016; El Hassani et al. 2018; Dymerski et al. 2014; Borrás et al. 2015; Di Rosa and Leone 2018) and to detect adulterations (Gan et al. 2016; Oroian et al. 2018; Zabrodska and Vorlova 2014). However, the aim of the present work was to investigate the suitability of electronic senses as support tools for the sensory analyses, providing information similar to those obtained from human panellists.

## Materials and methods

### Honey samples

The honey samples used in this study were acquired from local beekeepers and their botanical origin was authenticated via melissopalynology analyses. All honey samples were harvested in Sicily and were characterised as unifloral since these were dominated by the nectar of one plant species. In particular, of the 28 samples used, 8 were Chestnut (*Castanea sativa*) honeys, 8 Eucalyptus (*Eucalyptus camaldulensis*) honeys, 5 Sulla (*Hedysarum coronarium*) honeys and 7 Citrus (*Citrus spp.*) honeys. All the samples were stored at 14 °C and mildly heated before each analyses. The sample set is resumed in Table 1.

### Physicochemical parameters

Glucose, fructose and sucrose content were measured via an enzymatic, spectrophotometric assay (K-SUFRG,

Megazyme, Bray, Ireland). To perform the analyses, 10 g of each honey sample were heated for 15 minutes at 60 °C, stirred occasionally with a spatula, and allowed to cool. Then, 1 g of the liquid sample was weighed in a 100 mL volumetric flask and filled with bi-distilled water. The solution was diluted 1:10 (w/v) and 100 µL were tested according to the manufacturer' instructions. The pH values were obtained according to the Harmonized Methods of the International Honey Commission (Bogdanov 2002). Concretely, 10 g of each honey sample were dissolved in 75 mL of bi-distilled water; therefore, the pH-meter electrodes were immersed in the solution and the pH was recorded. The measurements were performed in duplicate and the results expressed as the average.

### Artificial sensory analyses

The electronic tongue (E-tongue) is an analytical instrument, whose core is an array of non-specific chemical sensors, used for the recognition of qualitative and quantitative composition of multispecies solutions (Ha et al. 2015). In this study, a system based on seven potentiometric sensors ( $\alpha$ Astree, Alpha M.O.S., Toulouse, France), specifically designed for food and beverage analyses, was employed. The assays were carried out using 20% aqueous solutions of honey, according to our previous work (Di Rosa et al. 2018). Computer vision, enclosing the automatic acquisition, processing and analyses of digital images, aims to duplicate the human vision, in order to obtain useful information about physical objects (Timmermans and Hulzebosch 1996). In this study, a commercially available system (Iris Visual Analyser 400, Alpha M.O.S., Toulouse, France), equipped with a CCD (Charge-coupled device) camera, was employed to capture high-resolution images of the samples (Tretola et al. 2017a, 2017b). To perform the analyses, each sample was positioned inside the measurement chamber, which guarantees controlled light conditions and the images were acquired with a white background. Digital cameras are able to register the colour of any pixel from the image, using three colour sensors per pixel. Hence, the most often used colour model is the 'RGB model', in which each sensor captures the intensity of the light in the red (R), green (G) or blue (B) spectrum (León et al. 2006). For this reason, the colours extracted from each image were expressed in terms of R, G and B amounts.

**Table 1.** Sample set.

Botanical origin	Provenance	Quantity
Chestnut	Catania, Trapani, Messina	8
Eucalyptus	Catania, Trapani, Messina, Ragusa	8
Sulla	Catania, Trapani, Palermo	5
Citrus	Catania, Trapani, Ragusa	7

### ICP-MS multi-elemental analyses

K, Ca, Mg, Na, Zn, Fe and Mn content was measured via inductively coupled plasma-mass spectrometry (ICP-MS). These elements were chosen as the most important constituents of the mineral fraction, whereas play numerous beneficial roles for human health (Solayman et al. 2016; Zumbo et al. 2010). Concretely, 0.2 g of each honey sample were accurately weighed into a PTFE pressure vessel, followed by the addition of 8 mL of 65% HNO<sub>3</sub> and 2 mL of 30% H<sub>2</sub>O<sub>2</sub>. Further, the vessels were placed in a microwave digester (ETHOS EASY, Milestone) and heated to 180 °C for 35 minutes, in order to remove all the organic material. After the mineralisation, the residues were transferred in a volumetric flask and filled with 2% aqueous HNO<sub>3</sub>. Finally, the honey solutions were subjected to the instrumental measurement. Table 2 reports the specifications and the operating parameters for the ICP-MS. All the samples were analysed in batches, with blank samples and known standards. All the analyses were carried out in triplicate.

### Statistical analyses

The content of sugars and minerals was expressed in terms of min, max, mean, median and standard deviation. Moreover, in order to point out the significant differences among the four honey varieties, an ANOVA test was carried out using XLStat software on minerals and sugars content, on pH and on sensors responses. Electronic senses generates a vast volume of data; therefore, it is necessary to apply methods of data analyses, which allows for data classification (Sliwinska et al. 2014). Principal component analyses (PCA) is a dimension reduction technique that creates a few new variables called principal components (PCs) from linear combination of the original variables (Borras et al. 2015). This unsupervised exploratory technique was applied prior to any other more complex classification or prediction methods, in order to ascertain the quality of data and to detect outliers (Figure S1).

**Table 2.** Instrumental specifications and operating parameters.

Instrument	iCAP-Q, Thermo Fischer, Waltham, MA, US
Nebulizer	Concentric type
Skimmer cones	Pt
Mass analyser	Quadrupole
Rf power	1548.6 W
Plasma argon flow rate	16 L min <sup>-1</sup>
Auxiliary argon flow rate	0.8035 L min <sup>-1</sup>
Nebulizer argon flow rate	1.06 L min <sup>-1</sup>
Replicate time	1 s
Sweeps	20
Measurement mode	KED

Moreover, aiming to reduce the amount of colours extracted from the images of each honey sample, an agglomerative hierarchical clustering algorithm was used (Figure S2). In general, starting with a set of  $n$  objects, this kind of algorithms group the objects into successively fewer than  $n$  sets, arriving eventually at a single set containing all  $n$  objects (Day and Edelsbrunner 1984). Both of these techniques were performed with the native instrumental software (AlphaSoft, v14.1 - Alpha Mos, Toulouse, France). Pearson's correlation is a common data analyses used to establish if there is a correlation between a pair of variables, i.e., what happens to a variable when the other increases. The strength of a linear relationship between paired data is measured with Pearson's correlation coefficient,  $r$ . In particular, closer is the value to 1 or -1 and the stronger the positive or negative linear correlation. On the other hand, a value of zero denotes no correlation. Pearson's correlation was performed with Microsoft Excel, in order to disclose the relationship between E-tongue' potentiometric signals, sugars and pH, as well as the relationship between colour of honey and its mineral composition.

## Results

### Sugars content and pH

Carbohydrates are the main constituents of honey, comprising about 95% of honey dry weight. Among them, monosaccharides such as fructose and glucose, produced after the enzymatic hydrolysis of sucrose, due to the bee's ability to convert the complex sugars found in flowers nectar into simple sugars, are the most abundant (Buba et al. 2013; Nayik et al. 2018). According to the Council Directive 2001/110/CE of 20 December 2001, unadulterated honeys should present a sucrose content lower than 5% and a fructose + glucose content higher than 60%. Moreover, an important parameter, related to the honey crystallization time, is the ratio of fructose to glucose (Escuredo et al. 2014). In particular, the greater the ratio, the slower the process will be. Table 3 shows the results obtained for the main carbohydrates content, as well as the fructose and glucose sum and the fructose to glucose ratio calculation, which are in agreement with the current legislation. Regarding the second parameter investigated, Bogdanov et al. (2004) reported that all honeys are acidic with a pH-value generally lying between 3.5 and 5.5, due to the presence of organic acids that contribute to honey flavour and stability against microbial spoilage. In agreement, our results showed pH values ranging from 3.67 to 4.98 (Table 4).

**Table 3.** Sugars content of the different honey varieties.

Samples	Glucose, g/100g	Fructose, g/100g	Sucrose, g/100g	Fructose + Glucose, g/100g	Fructose/Glucose ratio
Citrus honeys ( <i>n</i> = 7)					
Min	31.10	36.22	0.66	67.69	1.09
Max	35.04	40.93	9.36	76.88	1.17
Mean	33.22 <sup>a</sup>	38.04	3.16	74.42 <sup>a</sup>	1.14 <sup>b</sup>
Median	33.02	37.17	1.95	76.68	1.16
Std. Dev.	1.73	2.74	3.59	4.14	0.04
Eucalyptus honeys ( <i>n</i> = 8)					
Min	25.00	36.70	1.32	60.99	1.16
Max	33.50	40.28	2.92	74.18	1.39
Mean	30.00 <sup>a</sup>	38.08	1.80	69.88 <sup>ab</sup>	1.28 <sup>b</sup>
Median	30.89	38.77	1.61	72.78	1.28
Std. Dev.	3.16	2.38	0.65	5.68	0.08
Sulla honeys ( <i>n</i> = 5)					
Min	30.39	36.86	2.56	69.89	1.20
Max	32.50	38.88	7.80	79.17	1.21
Mean	31.26 <sup>a</sup>	37.64	3.92	72.82 <sup>ab</sup>	1.20 <sup>b</sup>
Median	31.08	37.41	2.67	71.11	1.20
Std. Dev.	0.89	0.87	2.58	4.28	0.01
Chestnut honeys ( <i>n</i> = 8)					
Min	22.81	34.06	0.51	58.69	1.42
Max	25.05	43.05	1.43	67.83	1.84
Mean	23.78 <sup>b</sup>	37.67	0.85	62.31 <sup>b</sup>	1.59 <sup>a</sup>
Median	23.63	36.67	0.78	62.16	1.61
Std. Dev.	0.84	3.33	0.37	3.43	0.17

Different lower letters in the same column indicates the effect of botanical origin on sensors response ( $p < .05$ ).

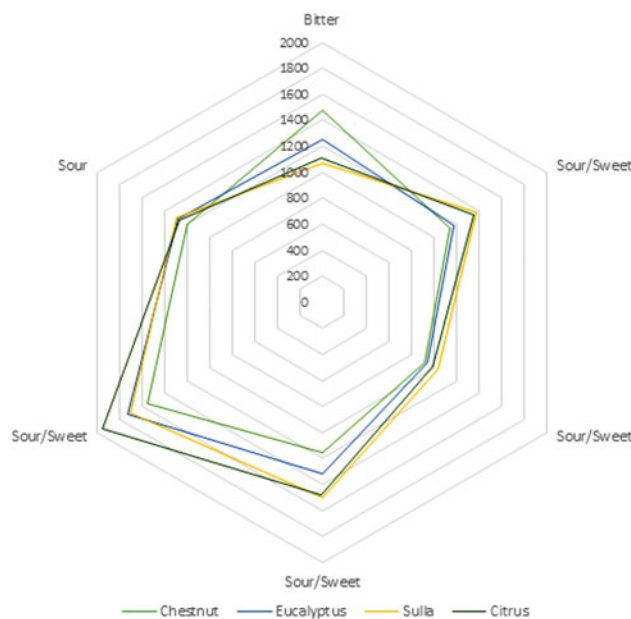
**Table 4.** Measured pH values.

Samples	pH	Std. Dev.
Chestnut honeys	4.98 <sup>a</sup>	0.38
Eucalyptus honeys	4.24 <sup>b</sup>	0.29
Sulla honeys	3.67 <sup>c</sup>	0.05
Citrus honeys	3.71 <sup>c</sup>	0.09

Different lower letters in the same column indicates the effect of botanical origin on sensors response ( $p < .05$ ).

### Electronic tongue and computer vision

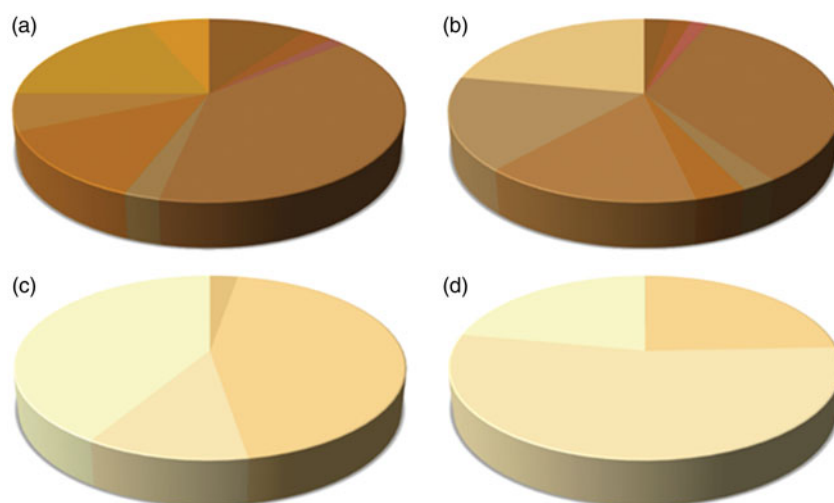
The E-tongue was used to perform a gustatory evaluation of honey, as taste is characteristic for each individual honey type. The E-tongue' sensors (ZZ, JE, BB, CA, GA, HA, JB) are non-specific, poorly selective and with partial specificity (cross-selectivity). Thus, in order to achieve a human-like taste evaluation, the potentiometric signals recorded (Table S1) were correlated to the glucose and fructose content and to the pH values, which have the major influence on the sweetness, bitterness and sourness of the honey. The obtained Pearson's correlation coefficients are resumed in Table S2. Once this relationship have been disclosed, i.e., which sensor is able to perceive a specific taste attribute; the following spider chart (Figure 1) was obtained, using the intensity of the potentiometric signals as inputs. On the other hand, colour of honey was evaluated with computer vision technique. In particular, according to the percentage abundance of the colours extracted from the images of the different honey varieties, the following graphs were obtained (Figure 2).



**Figure 1.** Spider chart obtained with the intensity of the E-tongue' potentiometric sensors (Colour). (Colour online.)

### Mineral composition

The levels of macro- and micro-minerals in honey are related to the floral source and there can be large variations among honeys from different origins. In addition, the mineral content is an important indicator of the geographical origin of honey and the types of plants and soil have a major influence on the mineral composition (Alda-Garcilope et al. 2012; Chua et al. 2012; Di Bella et al. 2012; Boussaid et al. 2018).



**Figure 2.** Graphs showing the percentage abundance of the extracted colours within (a) Chestnut honeys, (b) Eucalyptus honeys, (c) Sulla honeys and (d) Citrus honeys (Colour). (Colour online.)

**Table 5.** Minerals content.

Samples	K, mg/g	Ca, mg/g	Mg, mg/g	Na, mg/g	Zn, µg/g	Fe, µg/g	Mn, µg/g
Citrus honeys ( <i>n</i> = 7)							
Min	0.12	0.02	0.01	0.05	1.96	1.41	0.15
Max	0.43	0.19	0.03	0.08	9.45	6.28	0.62
Mean	0.30 <sup>c</sup>	0.12	0.02 <sup>b</sup>	0.06 <sup>b</sup>	6.15	3.53	0.31 <sup>b</sup>
Median	0.33	0.12	0.02	0.06	6.48	2.57	0.24
Std. Dev.	0.12	0.06	0.01	0.01	2.74	2.04	0.19
Eucalyptus honeys ( <i>n</i> = 8)							
Min	0.76	0.09	0.02	0.13	2.52	2.86	0.74
Max	2.79	0.15	0.08	0.25	12.78	3.94	4.11
Mean	1.95 <sup>b</sup>	0.12	0.06 <sup>a</sup>	0.20 <sup>a</sup>	7.16	3.42	2.06 <sup>ab</sup>
Median	2.05	0.12	0.07	0.21	6.53	3.39	1.73
Std. Dev.	0.75	0.01	0.02	0.05	4.16	0.39	1.24
Sulla honeys ( <i>n</i> = 5)							
Min	0.23	0.05	0.01	0.06	1.77	2.98	0.22
Max	0.28	0.11	0.03	0.10	7.25	3.50	0.43
Mean	0.25 <sup>c</sup>	0.07	0.02 <sup>b</sup>	0.08 <sup>b</sup>	4.64	3.25	0.32 <sup>ab</sup>
Median	0.24	0.06	0.02	0.08	4.78	3.27	0.33
Std. Dev.	0.02	0.02	0.01	0.01	2.25	0.22	0.09
Chestnut honeys ( <i>n</i> = 8)							
Min	3.25	0.06	0.05	0.06	4.53	2.51	0.80
Max	5.28	0.13	0.10	0.09	8.87	6.11	6.12
Mean	4.41 <sup>a</sup>	0.09	0.08 <sup>a</sup>	0.07 <sup>b</sup>	5.74	4.53	3.03 <sup>a</sup>
Median	4.48	0.08	0.08	0.07	5.07	4.65	1.62
Std. Dev.	0.75	0.02	0.01	0.01	1.81	1.29	2.56

Different lower letters in the same column indicates the effect of botanical origin on sensors response ( $p < 0.05$ ).

Table 5 shows the results obtained for the different honey varieties.

## Discussion






According to the obtained results for the physico-chemical parameters, Chestnut honeys had the lowest sugars content, with a fructose and glucose sum of 62.31 g/100g, reflecting its characteristic bitter taste. Citrus and Eucalyptus honeys showed the highest fructose content (38.08 and 38.04 g/100g), while Citrus and Sulla honeys had the highest sucrose content (3.16 and 3.92 g/100g). The highest fructose to glucose

ratio was 1.59, found for Chestnut honeys, which usually may remain liquid for several months, due to the slow crystallization process. Chestnut honeys had also the highest pH-value (4.98), correlated to its great potassium amount (Table 5) and explained with the buffering action of the inorganic cation constituents (White 1962). Alongside the determination of physico-chemical properties and artificial sensory analyses, data provided from the different instruments were 'fused' together, in order to achieve a more complex characterisation of the honey samples. E-tongue' sensors are capable to measure the potential difference between the sample aqueous solution and a reference

electrode. Moreover, the electric potential is related to the activity of the ionic species in the solution itself and it is formed in the ion-sensitive membrane of the sensors, where selective complexation (ion recognition) of the analyte molecules occurs. Honey properties, such as pH and electrical conductivity, often used to recognise samples with different botanical origins, depends on the ionic composition and are related to the potential measured. For this reason, several authors have been able to use electrochemical E-tongues to identify different honey varieties (Di Rosa et al. 2018). In this article, glucose and fructose content, as well as pH, which is the main responsibility for sweetness, bitterness and sourness of the honey, were correlated to the potentiometric signals provided from the E-tongue. Once established which sensor is able to perceive a specific taste attribute, the spider chart in Figure 1 was obtained. As can be seen, the Chestnut honeys scored the lowest values for the sweet and sour tastes, being the bitterest among the samples evaluated. On the other hand, Sulla and Citrus honeys were the sweetest and the sourest, while the Eucalyptus honeys showed intermediate basic tastes. This result, obtained without the need for trained experts, is consistent with the previous literature (Piana et al. 2004). Besides flavour and aroma, colour of honey is one of the sensory properties perceived by the consumers, which could determine whether they will buy the product or not (Oroian and Ropciuc 2017). In addition, the visual investigation of honey may help to evaluate its botanical origin, the degree of thermal treatments and the presence of defects (Doner 2003). In general, honey colour may range from very pale yellow, through amber to nearly black, and it is well-known the existence of a positive correlation with the ash content and the electrical conductivity (Terrab et al. 2004; Gonzalez-Miret et al. 2005). Interestingly, a correlation between the colour of honey and its total phenolic content and antioxidant activity has been found (Bertoncelj et al. 2007; Kus et al. 2014; Nayik and Nanda 2016c; Nayik et al. 2016). A panel of trained experts can perform the visual colour evaluation of honey, using preselected attributes or charts (Piana et al. 2004). However, this approach is characterised by a high degree of subjectivity (Tuberoso et al. 2014). In the present work, the colour evaluation of honey has been carried out using computer vision. Figure 2 shows the representative colours of the different honey varieties. The colour of Chestnut honeys is amber, more or less dark, with a

mild reddish tinge. Eucalyptus honeys have a grey-brown colour. The brightest are Sulla and Citrus honeys, almost colourless to pale yellow and white to cream or ivory, with green components. This observation is in agreement with previous works in the literature (Oroian and Ropciuc 2017; Gonzalez-Miret et al. 2005; Bertoncelj et al. 2007; Tuberoso et al. 2014; Nayik and Nanda 2016c) and the used approach may be very helpful for human panellists when judging honey colour. In fact, images can be acquired with a smartphone and their processing lasts a few seconds, offering a simplified visual examination, compared to raw samples. Moreover, quantitative information, such as the abundance percentage of each colour as well as the CIE L\*a\*b\* coordinates, can be quickly calculated. The levels of major and minor elements was determined via ICP-MS. In agreement with the previous literature, K is the most abundant element in honey and the highest values were found for Chestnut and Eucalyptus honey (4.412 and 1.956 mg/g). The same trend was observed for Mg and Mn (Silva et al. 2009; Fernández-Torres et al. 2005; González-Miret et al. 2005; Terrab et al. 2003; Conti 2000; Di Bella et al. 2015). Among the micro-minerals, Zn showed the highest concentration, ranging from 4.64 to 7.16 µg/g, but was not predominant in any type of honey. This result is inconsistent with previous works in the literature, which have found higher levels of Fe rather than Zn (Conti 2000; Nanda et al. 2003). Anyway, the results comparison with bibliographic references is complex because honey mineral composition reflects not only the botanical differences, but also the environmental conditions and the geology of the production areas (Fernandez-Torres et al. 2005; Pisani et al. 2008; Di Bella et al. 2012). Another difference with most of the studies in the literature was the high concentration of Ca, ranging from 0.073 to 0.127 mg/g, which is comparable, if not greater, than Na (0.068–0.203 mg/g) that is usually considered the second most important element of honey from a quantitative point of view (Silva et al. 2009; González-Miret et al. 2005; Terrab et al. 2004; Nanda et al. 2003; Conti 2000). On the other hand, present results are consistent with the studies of Fernández-Torres et al. (2005) on Spanish honeys and Di Bella et al. (2012) on Sicilian honeys. In addition, the relationship between colour and mineral content was also investigated, in order to understand which mineral from those present in honey allows the prediction for the different colour parameters (Gonzalez-Miret et al. 2005). The abundance

**Table 6.** Relationship between colour and mineral content.

Colour extracted	R	G	B	Colour appearance	Positive correlation	Negative correlation
2403	152	104	56		Mn	–
2948	184	136	72		Na	–
2966	184	152	104		Zn	–
3472	216	152	8		Mn	–
4057	248	216	152		–	K, Mg

of the colours extracted from the different honey variety images (Figure 2) and the concentration of the different elements were used as variables for the Pearson's correlation (Table S3). According to Gonzalez-Miret et al. (2005), coefficients between 0.5 and 0.8 ('moderate' correlation) were considered. Table 6 resumes the obtained results, specifying the appearance, as well as the R, G and B amounts, for each colour extracted. As can be seen, the colours 2403, 2948, 2966 and 3472, which were found only in Chestnut and Eucalyptus honeys were correlated to Na and microelements (Zn and Mn). On the other hand, the colour 4057, found in Eucalyptus, Sulla and Citrus honeys, but not in Chestnut honeys, showed a negative correlation with K and Mg.

## Conclusions

The aim of the present work was to perform a comprehensive assessment of Sicilian honeys. Present results, compared with those obtained from the other honeys coming from the Mediterranean area, as well as with the normative requirements, showed the high quality of Sicilian honeys. In agreement to the Council Directive 2001/110/CE of 20 December 2001, the samples presented a sucrose content lower than 5% and a fructose + glucose content higher than 60%. Moreover, the pH values ranged from 3.67 to 4.98. From the combination of these parameters with the potentiometric signals provided by the E-tongue, a human-like taste evaluation was carried out artificially as an innovative approach. Furthermore, colour of honey was studied with computer vision, which allows to extract the colour palette that is characteristic for each honey variety, resulting in a helpful tool for the human panellists to judge honey colour. In fact, images can be acquired with a smartphone and their processing lasts a few seconds, offering a simplified visual examination, compared to raw samples.

## Ethical approval

All research reported in submitted papers has been conducted in an ethical and responsible manner, and

is in full compliance with all relevant codes of experimentation and legislation.

## Disclosure statement

No potential conflict of interest was reported by the authors.

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