

1 REVIEW



2 Carbohydrate reserves and seed development: an overview

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6 **Abstract**

7 Seeds are one of the most important food sources, providing humans and animals with essential nutrients. These nutrients
 8 include carbohydrates, lipids, proteins, vitamins and minerals. Carbohydrates are one of the main energy sources for both
 9 plant and animal cells and play a fundamental role in seed development, human nutrition and the food industry. Many stud-
 10 ies have focused on the molecular pathways that control carbohydrate flow during seed development in monocot and dicot
 11 species. For this reason, an overview of seed biodiversity focused on the multiple metabolic and physiological mechanisms
 12 that govern seed carbohydrate storage function in the plant kingdom is required. A large number of mutants affecting carbo-
 13 hydrate metabolism, which display defective seed development, are currently available for many plant species. The physi-
 14 ological, biochemical and biomolecular study of such mutants has led researchers to understand better how metabolism of
 15 carbohydrates works in plants and the critical role that these carbohydrates, and specially starch, play during seed develop-
 16 ment. In this review, we summarize and analyze the newest findings related to carbohydrate metabolism's effects on seed
 17 development, pointing out key regulatory genes and enzymes that influence seed sugar import and metabolism. Our review
 18 also aims to provide guidelines for future research in the field and in this way to assist seed quality optimization by targeted
 19 genetic engineering and classical breeding programs.

20 **Abbreviations**

21	AGP	ADPG pyrophosphorylase
22	ADPG	ADP-glucose
23	CW	Cell wall
24	DAP	Days after pollination
25	DBE	Starch-debranching enzyme
26	FRK	Fructokinase
27	G1P	Glucose-1-phosphate
28	GBSSI	Granule-bound starch synthase I
29	GWD	Glucan, water dikinases
30	PK	Piruvate kinase
31	SBE	Starch-branching enzymes

SS Starch synthase

SuSy Sucrose synthase

SUT SUC transporters

UDPG UDP-glucose

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34

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Introduction

36

37 Developing seeds are a well-studied system to analyze the
 38 transport and compartmentalization of photoassimilates and
 39 sink metabolism, where the role of carbon flow is central.
 40 Seed formation can be divided into three stages: embryogen-
 41 esis, maturation and desiccation. Each stage is character-
 42 ized by specific sequences of molecular events (Baud et al. 2002)
 43 and metabolic profiles (Angeles-Núñez and Tiessen 2010).
 44 Developing seeds are complex structures formed by a testa
 45 of maternal origin that contains the fertilization products:
 46 embryo and endosperm. Development occurs in a series of
 47 specific spatiotemporal steps, with a phase of cell division
 48 followed by cell elongation, and a phase in which reserve
 49 storage compounds are sequestered. In many species, this
 50 sequence of events spreads in a wavelike manner, creating a
 51 developmental gradient that displays strict molecular, meta-
 52 bological and structural–mechanical coordination (Ruan and
 53 Chourey 2006). The accumulation of storage compounds in

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54 seeds relies on their capacity to import sucrose from mater- 107
 55 nal tissues (Weber et al. 2005). Sucrose synthesised in green 108
 56 (photosynthetically active) tissues is transported through the 109
 57 phloem to support growth and maturation of heterotrophic 110
 58 tissues such as seeds (Zhang et al. 2007). Thus, seed fill- 111
 59 ing depends above all on the rate of photoassimilate sup- 112
 60 ply and on metabolic regulation of transport (Weber et al. 113
 61 2005). Sucrose is the main product of photosynthesis, so the 114
 62 overall capacity of heterotrophic tissues to import photoas- 115
 63 similates depends on the ability of their individual cells to 116
 64 import, metabolize and store sucrose. The discharge paths 117
 65 depend upon the particular seed sink strength and specific 118
 66 nutritional requirements at each developmental stage. This 119
 67 process provides most of our food and feed due to the accu- 120
 68 mulation of the major storage products strongly enhanced 121
 69 in crop plants by breeding efforts: starch, protein and oil. 122
 70 Such storage products are synthesised and stored in either 123
 71 the cotyledons (as in legume seeds) or the endosperm (as 124
 72 in cereal grains) or in both tissues (as in tobacco seeds). 125
 73 Table 1 shows in detail the nutrient partitioning displayed 126
 74 by some important seed crops. 127

75 The carbohydrate composition of seeds consists of oli- 128
 76 gosaccharides such as fructans (Cimini et al. 2015) and pol- 129
 77 ysaccharides. Starch is the main polysaccharide stored in 130
 78 seeds. It represents the major source of carbohydrates in the 131
 79 human diet, and it is also the main plant carbohydrate used 132
 80 by the food industry and is therefore of great economic rel-
 81 evance. Cereal grains and legume seeds are by far the most
 82 important starch sources, and they are used to produce pasta,
 83 bread, rice, flours and couscous, for example. Such products
 84 form the basis of human alimentation. Other polysaccha-
 85 rides present in plant seeds include cell wall polysaccharides
 86 (cellulose, hemicelluloses and pectin). In some cases, cell
 87 wall polysaccharides have been proposed to act as seed stor-
 88 age polysaccharides, including mixed-linkage glucan in the
 89 monocot *Brachypodium distachyon* (Guillon et al. 2012) and
 90 mannan in the seeds of several species such as guar (*Cya-
 91 mopsis tetragonoloba*) (reviewed in Nishinari et al. 2007).
 92 Cell wall polysaccharides have many applications in food
 93 and non-food industry (Ying et al. 2013; Mudgil et al. 2014;
 94 Chateigner-Boutin et al. 2016). Cell wall polysaccharides are
 95 also important because some of them contribute to dietary
 96 fibers. Dietary fibers are defined as edible plant components
 97 that are not digested in the small intestine but fermented in
 98 the colon. They include cell wall polysaccharides, resistant
 99 starch, resistant oligosaccharides and lignin. Dietary fibers
 100 can regulate intestinal activity by increasing fecal mass and
 101 accelerating intestinal transit. Several studies have reported
 102 that a fiber-rich diet helps to reduce cholesterol levels and
 103 lowers the risk of suffering impaired glucose tolerance and
 104 insulin resistance (Weickert and Pfeiffer 2018).

105 The availability of mutant legumes, grasses and crucifers 156
 106 with altered development and carbohydrate metabolism has

107 facilitated the understanding of the genetic basis of seed car-
 108 bohydrate accumulation. Decades of research on the genetic
 109 programmes underlying plant embryogenesis and seed matu-
 110 ration have led researchers to propose different models to
 111 explain key regulatory networks and enzymes involved in
 112 the control of carbohydrate flow in developing seeds. In
 113 many crops, these products are of fundamental economic
 114 importance for the post-harvest industry (Lee et al. 2017;
 115 Nakamura et al. 2017; Xu et al. 2017; Guo et al. 2018). The
 116 disruption of carbohydrate metabolic pathways at different
 117 levels can lead to dramatic developmental defects (discussed
 118 in the last section of this manuscript).

119 This review summarizes recent progress in understanding
 120 the role of key genes controlling seed-specific carbohydrate
 121 flow, with special emphasis on the control of seed develop-
 122 ment. The purpose of this manuscript is to provide the reader
 123 with a comprehensive view of the relationships between
 124 carbohydrate metabolite homeostasis and carbon partition-
 125 ing, the distribution of storage compounds such as starch,
 126 and the influence of these factors on seed development. We
 127 also provide some speculative views to encourage further
 128 experimentation. Since the coordination of seed develop-
 129 ment is considered to be different between clades, species
 130 and genera, we highlight regulatory targets in monocots and
 131 dicots that could be used by breeding programs to improve
 132 seed quality.

133 Seed development and differentiation 134 is tightly linked to metabolic 135 reprogramming

136 One of the factors considered to have contributed to the
 137 rise of angiosperms to ecological dominance is double fer-
 138 tilization event and the development of a seed formed by
 139 a diploid embryo and a triploid endosperm, both of them
 140 enclosed by a testa, derived from maternal integuments (De
 141 Bodt et al. 2005). Embryogenesis takes place protected by
 142 the diploid maternally derived integuments, which eventu-
 143 ally form the seed coat (Lafon-Placette and Köhler 2014).
 144 Endosperm works as a nourishing tissue, controlling the
 145 growth of a small embryo that quickly enlarges after ferti-
 146 lization (Fiume and Fletcher 2012). After fertilization, the
 147 embryo goes through a phase of active cell division, fol-
 148 lowed by a phase of morphogenesis, and finally a matu-
 149 ration process, during which several types of species-specific
 150 storage products are accumulated (Bentsink and Koornneef
 151 2008). Over time, seeds have evolved remarkable develop-
 152 mental strategies that enabled plants to colonize diverse
 153 ecological niches across the globe. Seeds represent a major
 154 adaptive advantage that enabled seed plants to dominate
 155 today's flora (Wang 2018). During human history, starch-
 156 rich crops have formed the basis of our nutrition; thus,

Table 1 Seed storage composition of monocots, eudicots and gymnosperm species

Clade	Clade	Family	Name ^(ab)	Carbohydrate	Oil	Protein	References			
GYMNO-SPERMS		PINACEAE	<i>Pinus pinea</i> (pine nut) ^a	13 (total)	68.3	13.6	Kim et al. (2017)			
		GNETACEAE	<i>Gnetum africanum</i> (African jointfir) ^b	0.8 (CW) 87.6 (carbohydrates) 88.4 (total)	3.1	17.5	Ekop (2007)			
ANGIOSPERMS	NYMPHAEALES	NYMPHAEACEAE	<i>Nymphaea lotus</i> (Egyptian lotus) ^b	5.6–6.6 (CW) 81–82.4 (carbohydrates) 86–88 (total)	6.1–7.1	3	Muhammad et al. (2011)			
			<i>Hordeum vulgare</i> (barley) ^b	13.4–42.1 (CW) 0.1 (glucose) 67.7–73.8 (starch)	2.7–3.2	10.8–14.1	Beloshapka et al. (2016)			
			<i>Zea mays</i> (maize “yellow corn”) ^b	13.5 (CW) 0.2 (glucose) 65 (starch)	5.1	7.09	Beloshapka et al. (2016)			
			<i>Avena sativa</i> (oat) ^b	9.9–11.1 (CW) 0.1 (glucose) 65.3–73.4 (starch)	7.4–8.5	10.8–12.7	Beloshapka et al. (2016)			
			<i>Oryza sativa</i> (rice) ^b	7 (CW) 0.1 (glucose) 77 (starch)	4.4–4.6	9.8–12.8	Beloshapka et al. (2016)			
			<i>Triticum aestivum</i> (wheat) ^b	67 (starch) 70–75 (total)	1.5–3.5	13–17	Högy and Fangmeier (2008) and Tausz et al. (2017)			
				MONOCOTS	POACEAE	<i>Sorghum bicolor</i> (sorghum) ^b	12.5 (CW) 0.2 (glucose) 70.5 (starch)	4.3	10.19	Beloshapka et al. (2016)
				<i>Phalaris canariensis</i> (canary grass seed) ^b		20.8 (CW) 0.1 (glucose) 49.7 (starch)	7.3	17.4	Beloshapka et al. (2016)	
				<i>Eleusine coracana</i> (millet) ^b		15.3 (CW) 0.1 (glucose) 64.9 (starch)	5	11.5	Beloshapka et al. (2016)	
				<i>Secale cereale</i> (rye) ^b		20.4–25.2 (CW) 1.7–2.5 (glucose) 54.9–60.3 (starch) 79–90.9 (total)	2.5–2.8	11.4–15.8	Nyström et al. (2008)	
	x <i>Triticosecale</i> “ <i>Triticum</i> x <i>Secale</i> ” (triticale) ^b	73.1 (total)	1.8	13.1		Zhu (2018)				
	<i>Elaeis guineensis</i> (oil palm) ^b	18.1 (total)	54.8	7.8		Kok et al. (2011)				
		ARECACEAE	<i>Phoenix dactylifera</i> (date palm) ^a	67.2–74.3 (CW) 2–4.7 (other carbohydrates) 69.2–79 (total)		5.6–8.7	4.8–6.9	Habib and Ibrahim (2009) and Nehdi et al. (2018)		
	EUDICOTS	BRASSICACEAE	<i>Brassica napus</i> (rapeseed) ^b	22–24 (total)	41–50	24.1–26.5	Barthet and Daun (2011), Hua et al. (2012) and Khan et al. (2018)			
			<i>Arabidopsis thaliana</i> ^b	2 (total)	30–40	30–40	Baud et al. (2008)			
			AMARANTHACEAE	<i>Chenopodium quinoa</i> (quinoa) ^b	19.9 (CW) 1.3 (glucose) 55.7 (starch)	6.2	9.3	Beloshapka et al. (2016)		

Table 1 (continued)

Clade	Clade	Family	Name ^(ab)	Carbohydrate	Oil	Protein	References
		LINACEAE	<i>Linum usitatissimum</i> (flaxseed hull) ^b	50–51 (total)	19.5–20.8	16.5–17.8	Herchi et al. (2014)
		ROSACEAE	<i>Prunus dulcis</i> (almond) ^a	21.5 (total)	49.9	21.1	Kim et al. (2017)
		JUGLANDACEAE	<i>Juglans regia</i> (walnut) ^a	13.7 (total)	65.2	15.2	Kim et al. (2017)
			<i>Carya illinoensis</i> (pecan) ^a	13.8 (total)	71.9	9.1	Kim et al. (2017)
		BETULACEAE	<i>Corylus avellana</i> (hazelnut) ^a	16.7 (total)	60.7	14.9	Kim et al. (2017)
		PROTEACEAE	<i>Macadamia integrifolia</i> (macadamia nut) ^a	13.8 (total)	75.7	7.9	Kim et al. (2017)
		ANACARDIACEAE	<i>Pistacia vera</i> (pistachio) ^a	27.1 (total)	45.3	20.1	Kim et al. (2017)
			<i>Anacardium occidentale</i> (cashew) ^a	30.1 (total)	43.8	18.22	Kim et al. (2017)
		LECYTHITACEAE	<i>Bertholletia excelsa</i> (Brazil nut) ^a	11.7 (total)	67.1	14.3	Kim et al. (2017)
		FAGACEAE	<i>Castanea sativa</i> (chest nut) ^a	45.5 (total)	2.2	2.42	Kim et al. (2017)
		EUPHORBIACEAE	<i>Ricinus communis</i> (castor bean) ^b	2.4–3 CW	40–56	22.1–24.3	Akande et al. (2012) and Perdomo et al. (2013)
		PHABACEAE	<i>Medicago truncatula</i> (barrel medic tree) ^b	2 (starch) 3 (total)	9	35	Djemel et al. (2005) and Song et al. (2017a, b)
			<i>Medicago orbicularis</i> (button medic) ^b	9 (starch)	2.5	1	Song et al. (2017)
			<i>Glycine max</i> (soybean) ^b	2 (total)	20	40	Song et al. (2017a)
			<i>Pongamia pinnata</i> (pongam oil tree) ^b	7 (total)	35	20	Bala et al. (2011), Scott et al. (2008) and Song et al. (2017a)
			<i>Arachis hypogea</i> (peanut) ^a	16 (total)	49	26	Kim et al. (2017)
			<i>Cicer arietinum</i> (chick pea) ^b	44 (total)	6	23	Huang et al. (2007), Rachwa-Rosiak et al. (2015) and Song et al. (2017)
			<i>Lupinus luteus</i> “angustifolius and albus” (yellow lupin) ^b	2 (total)	8	38	Song et al. (2017a)
			<i>Pisum sativum</i> (garden pea) ^b	40 (total)	3	27	Song et al. (2017a)
			<i>Vicia faba</i> (broad bean) ^b	45 (total)	3	30	Song et al. (2017a)

Table 1 (continued)

Clade	Clade	Family	Name ^(ab)	Carbohydrate	Oil	Protein	References
			<i>Phaseolus vulgaris</i> (common bean) ^b	19 (total)	20	23	Song et al. (2017a)
			<i>Lotus japonicus</i> (birdsfoot trefoil) ^b	1 (total)	7	43	Dam et al. (2009) and Song et al. (2017a)

The table contains datasets of seed storage composition from different plant species (based on bibliography included in the table). Superscripts following the common names indicate whether sugar, oil and protein contents are expressed as percentage fresh weight ^(a) or dry weight ^(b). In the seed carbohydrate composition column, and according to the cited studies, we have indicated in parentheses the percentages of starch, glucose, cell wall components (indicated as CW) and total carbohydrates where these data were known. CW components are the data reported as “fibers” in the sources reviewed and comprise plant cell wall-derived polysaccharides (mostly cellulose, and to a lesser extent, hemicellulose and lignin)

157 unraveling carbohydrate biosynthesis and its relationships
 158 to structure and functionality is of enormous interest and
 159 represents a prerequisite for the targeted improvement of
 160 starch crops (Onda and Mochida 2016). Centuries of artificial
 161 selection, together with several decades of agricultural
 162 research during the twentieth and twenty-first century, have
 163 elucidated the qualitative and quantitative traits associated
 164 with seed components. Moreover, molecular approaches that
 165 can increase the quantity and improve the quality of seed
 166 products have been developed (Collard and Mackill 2008).
 167 Today, breeders have a tremendous interest in deciphering
 168 the genetic control of seed development and metabolism.
 169 Seed development progresses temporally and spatially in
 170 a coordinated way within the different seed organs and is
 171 influenced by mitotic activity, transcriptional regulation,
 172 metabolic flow and finally storage processes (Locascio
 173 et al. 2014). In recent years, the genetic programs under-
 174 lying plant embryogenesis and seed maturation have been
 175 well characterized (Pfister and Zeeman 2016; Stein et al.
 176 2017; Meng et al. 2017; Pirone et al. 2017; Doughty et al.
 177 2014; Locascio et al. 2014; Li and Li 2015; Orozco-Arroyo
 178 et al. 2015). Proper endosperm development is necessary for
 179 correct embryogenesis (Hehenberger et al. 2012). In *Arabi-*
 180 *dopsis*, mutations affecting endosperm proliferation, cellu-
 181 larization or breakdown have been well documented. Such
 182 mutations cause morphological disruption, altering develop-
 183 ment and causing embryo abortion in *Arabidopsis* (Kondou
 184 et al. 2008; Yang et al. 2008; Costa et al. 2014) and maize
 185 (Fouquet et al. 2011). Seed coat failure can also affect dra-
 186 matically embryo viability (Berger 2003; Auger et al. 2010;
 187 Chen et al. 2013; Ehlers et al. 2016). Embryonic develop-
 188 ment depends entirely on an adequate supply of nutrients
 189 from maternal tissues. Significant progress has been made
 190 in understanding the translocation of photoassimilates from
 191 source tissues to sink tissues (Bihmidine et al. 2013). How-
 192 ever, the mechanisms by which sucrose is transported from
 193 the maternal seed coat of *Arabidopsis* to the embryo and the
 194 endosperm (as well as downstream pathways) have remained

elusive. Specific transporters have been identified that play
 a key role in sucrose flow from the seed coat to filial tissues
 (Chen et al. 2015). Chen et al. (2015) showed that blocking
 the carbon flow at maternal seed coat tissues can induce
 significant delay in embryo development. In analogous way
 to the seed coat in dicots, in monocots, the pericarp, a mater-
 nal structure that encloses the filial storage organs (embryo
 and endosperm), exerts a major role controlling the meta-
 bolic flow toward filial tissues (Radchuk and Borisjuk 2014;
 Rolletschek et al. 2015). This close interdependence of both
 fertilization products requires a dynamic metabolic flow to
 ensure coordinated growth and development.

Seed carbohydrate composition in different systems

Storage compounds of seeds are primarily composed of sug-
 ars, proteins and lipids, and the distribution of these metabo-
 lites varies depending on the developmental program of each
 species. The composition and relative amount of these stor-
 age compounds have been quantified in different seed tissues
 of many species (Table 1).

Endosperm structure in mature seeds varies considerably
 among different species. In monocots (such as *Poaceae*), a
 large starchy endosperm persists as a storage tissue until ger-
 mination. In a developmental context, plants with this type
 of seeds are referred to as “albuminous” or “endospermous”
 (Yan et al. 2014). In *Solanaceae* species like tomato (*Sola-*
num lycopersicum), mature seeds display a hard and thick
 endosperm cell layer, which undergoes extensive weakening
 during seed germination (Nonogaki et al. 2000). In contrast,
 the endosperm of “exalbuminous” or “cotyledonous” seeds
 such as soybean (*Glycine max*) and pea (*Pisum sativum*) is
 absorbed during embryo development and the storage tis-
 sues are the enlarged cotyledons (Lee et al. 2012). In mature
 seeds of *Brassicaceae* (e.g., *Arabidopsis thaliana*), the
 residual endosperm is confined to a peripheral aleurone-like

230 cell layer (Lee et al. 2012). In *Brassicaceae* species, the
231 endosperm acts as a mechanical barrier to inhibit embryonic
232 growth and as a nutrient reserve for seed germination and
233 early seedling establishment (Müller et al. 2006).

234 The “endospermous” versus “cotyledonous” dichotomy
235 establishes two very different developmental programs
236 between species, and consequently major differences in
237 transcriptional reprogramming events, storage and maturation
238 phases, and metabolism of storage compounds. In the
239 endosperm of “albuminous” *Poaceae*, a common feature
240 is that carbohydrates, especially starch, are by far the most
241 abundant component (about 80% of the seed composition),
242 while proteins, and particularly oils, represent a minor
243 fraction (12 and 3%, respectively) (Table 1). Such nutrient
244 partitioning can be considered an “energetic” strategy. In
245 endospermous seeds, such as those of cereals, mobilization
246 of the major reserves within seed storage tissues occurs
247 only during germination, to provide the growing seedling
248 with nutrients until it becomes autotrophic (Bewley et al.
249 2013). In species of the *Poaceae* family, like wheat, a progressive
250 accumulation of both proteins and starch increases
251 during late seed development (Shewry et al. 2009), whereas
252 sucrose, accumulated early in development, is consumed
253 gradually as growth progresses (Weichert et al. 2010).

254 In castor bean (*Ricinus communis*), another endosperm
255 accumulator, storage nutrient accumulation works slightly
256 differently. In this species, the most abundant storage
257 compounds are fatty acids (from 40 to 56% of seed composition),
258 the remainder being proteins, and an almost insignificant
259 accumulation of carbohydrates (Akande et al. 2012; Perdomo
260 et al. 2013). On the other hand, in oil palm (*Elaeis guineensis*),
261 fatty acids comprise 55% of the storage compounds, carbohydrates
262 18% and protein just 8% of stored nutrients (Kok et al. 2011).

264 “Exalbuminous” or “cotyledonous” species, like those
265 in the Fabaceae family, have a completely different storage
266 composition. Some of them, like broad bean (*Vicia faba*),
267 button medic (*Medicago orbicularis*) and chick pea (*Cicer arietinum*),
268 primarily sequester carbohydrates, followed by proteins,
269 and a small amount of oils. In contrast, in soybeans
270 (*Glycine max*), barrel clover (*Medicago truncatula*),
271 yellow lupin (*Lupinus luteus*) and common bean (*Phaseolus vulgaris*),
272 proteins are the main reserve component of seeds (20–40%).
273 In peanut (*Arachis hypogaea*), fatty acids (approximately 50%)
274 are far more abundant than proteins and starch (Kim et al. 2017).
275 Oil contents also represent a major storage component in soybean
276 (*Glycine max*), pongam oil tree (*Pongamia pinnata*), birdsfoot
277 trifolium (*Lotus japonicus*) and common bean (*Phaseolus vulgaris*).
278 Studies done in *Vicia faba* have demonstrated that at early stages
279 of development, and its endosperm contains a large amount
280 of hexose sugars, derived from high invertase activity on sucrose
281 (Weber et al. 1996; Draper 1997; Borisjuk et al.

1998; Weschke et al. 2003; Melkus et al. 2011). As development
283 progresses, the activity of invertases ceases and
284 causes decreased hexose levels and increased sucrose levels
285 in the endosperm. A similar trend in sugar accumulation has
286 been reported for *Pisum sativum* and *Zea mays* during seed
287 development (Jaynes and Nelson 1971; Borisjuk et al. 2002).
288

289 In the *Brassica* family, the model species *Arabidopsis thaliana*
290 is considered a typical “oleaginous” plant, since seeds
291 accumulate mainly fatty acids (approximately 40%). Protein
292 content in *Arabidopsis* also represents an important pool
293 (roughly 40%) compared to carbohydrates (about 2%). In
294 *Arabidopsis* seeds, starch content reaches its maximum
295 between 6 and 9 days after pollination (DAP) and then
296 decreases abruptly. The highest levels of hexoses (glucose
297 and fructose) are detected at 3 DAP and then decrease
298 drastically to undetectable levels in mature seeds (Baud
299 et al. 2002). There have been important studies in rapeseed
300 (*Brassica napus*), which is closely related to *Arabidopsis*,
301 in which metabolism of sugars has been analyzed in
302 dissected embryo and endosperm (Hills 2004). Rapeseed
303 contains an important pool of carbohydrates (22–24%). In
304 the endosperm, at initial phases of development, imported
305 sucrose is cleaved by invertases. This results in high levels
306 of hexoses and low amounts of sucrose. As seed development
307 proceeds, glucose and fructose levels decrease with
308 an increase in sucrose content. Sucrose represents 97% of
309 sugar composition in embryo during the seed development
310 process (Hills 2004).

311 In other eudicot families, the carbohydrate fraction represents
312 an important component of total seed composition. Carbohydrates
313 represent the major component in *Amaranthaceae*, *Linaceae*
314 and *Fagaceae*, identical to the storage strategy of basal
315 angiosperms like *Nymphaeaceae*. Furthermore, carbohydrates
316 represent an important pool in seeds of *Rosaceae* (21.5%),
317 *Juglandaceae* (13.7%), *Betulaceae* (16.7%), *Proteaceae*
318 (13.8%), *Anacardiaceae* (27.1%), *Lecythitaceae* (11.7%)
319 families. In gymnosperms, reported carbohydrate levels in
320 seeds range from approximately 13% in pine nut (*Pinus pinea*)
321 to the approximately 88% found in African jointfir
322 (*Gnetum africanum*).

323 The sucrolytic pathway triggers a metabolic 324 switch during seed development

325 The presence of sucrose hydrolyzing enzymes, which
326 produce hexoses from sucrose cleavage, is critical for the
327 establishment of the pre-storage phase during seed development
328 via regulation of source/sink relations (Herbers and Sonnewald
329 1998; Baroja-Fernández et al. 2003; Wang et al. 2010a, b;
330 Adhikari et al. 2016). Sucrolytic routes leading to major
331 storage compounds in most angiosperms have been well
332 described (schematically summarized in Fig. 1).

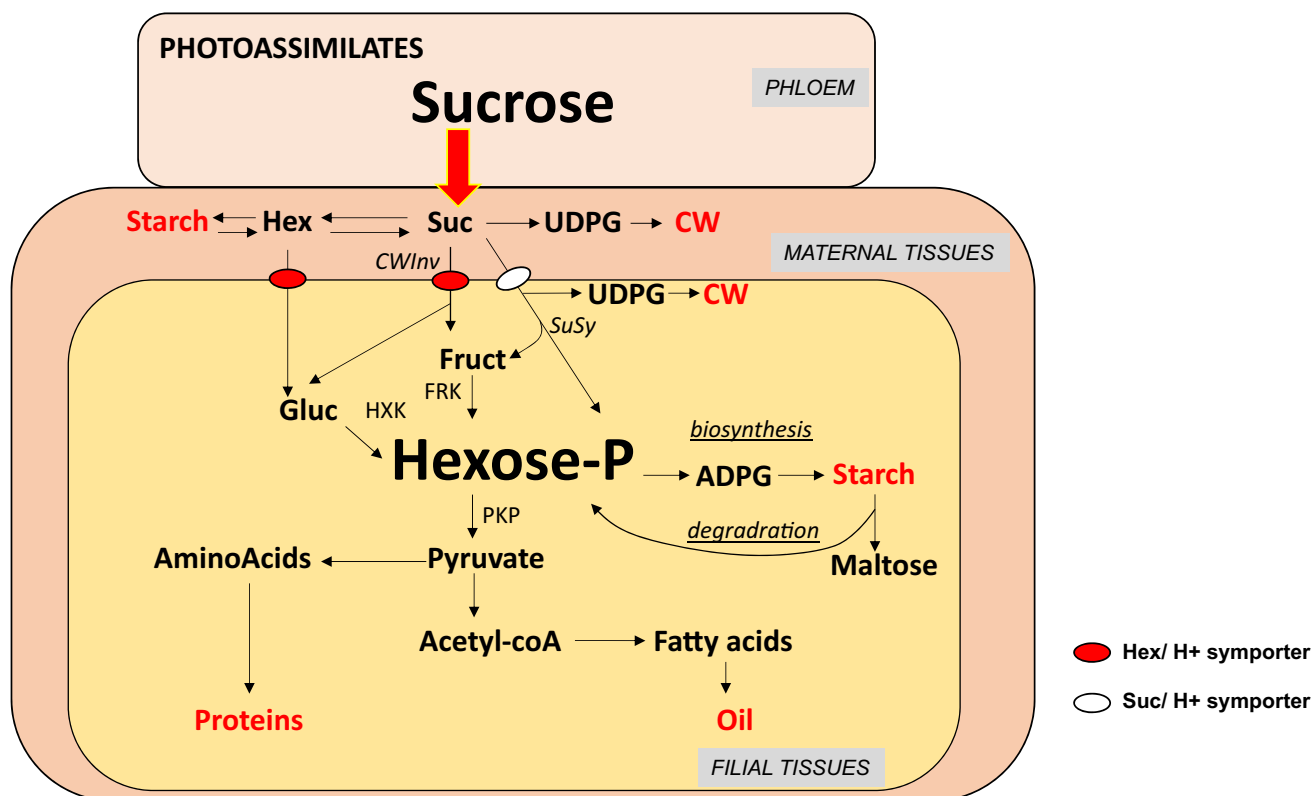


Fig. 1 General view of the metabolic pathways connecting carbon partitioning to the main storage compounds in seeds and key enzymatic steps involved in seed development. Photoassimilates from source tissues enter maternal tissues via the phloem. Sucrose plays a central role and is partitioned into different storage-specific pathways by multiple enzymes, leading to the accumulation of starch, oil and proteins. Seed maternal tissues (like seed coat in dicots or pericarp in monocots) control the rate of delivery of sucrose uptake into the seed by means of sucrose transporters and hexose transporters (described in Fig. 2). Once in the filial tissues, sucrose is metabolized by the action of cell wall invertases and SuSy, releasing hexose phosphates into the cytosol. CWInv cleave sucrose in the apoplastic space between maternal and filial tissues. UDPG is used as a precursor for cell wall biogenesis. Starch is synthesized in the plastid via a biosyn-

thetic pathway that uses PGI, PGM, AGP and SS enzymes. Starch degradation involves α - and β -amylases (forming maltose) units and the action of different starch phosphorylating enzymes (necessary for starch degradation); GWD and glucan phosphate phosphatases. Hexose can be metabolized through the oxidative pentose phosphate pathway and the glycolytic pathways, providing precursors for fatty acid production in the form of acetyl-CoA. Pyruvate kinase catalyzes the essential irreversible transphosphorylation from phosphoenol pyruvate to pyruvate. Phosphoenol pyruvate is a key metabolic intermediate directing carbon partitioning toward protein and oil accumulation. **Abbreviations** ADPG ADP-glucose; AGP ADPG pyrophosphorylase; Hex Hexose; CWInv cell wall invertase; SuSy sucrose synthase; CW cell wall; UDPG UDP-glucose

333 Sucrose cleavage in sink tissues can be catalyzed either by
 334 invertases (EC 3.2.1.26) or by sucrose synthases (SuSy, EC
 335 2.4.1.13) (Fig. 1). Starting from sucrose, invertase gener-
 336 ates glucose and fructose, while SuSy renders UDP-glucose
 337 (UDPG) and fructose. Hexoses enter the hexose-P pool in
 338 the cytosol. These monosaccharides, translocated by hexose
 339 transporters, are essential for proper seed development. In
 340 *Arabidopsis*, the glucose transporter mutants *erdl6* and *gpt1*
 341 formed seeds with altered seed storage nutrient composition
 342 that affected seed development (Poschet et al. 2011; Hedhly
 343 et al. 2016). Once in the cytosol, carbon can be preferentially
 344 partitioned into either oil, protein or starch accumulation
 345 (discussed in detail later) (Baud et al. 2008) (Fig. 1). Little
 346 is known about the developmental consequences of altering
 347 carbohydrate-related genes, but there are many mutants

reported in the literature with phenotypic defects. We cannot 348
 describe all of them in detail here, but it is important to sum- 349
 marize at least those most representative in key model spe- 350
 cies. Due to limited space, we have included list of mutants 351
 corresponding to one dicotyledonous species (*Arabidopsis*; 352
 Table 2) and two monocotyledonous species (maize and rice; 353
 Tables 3 and 4, respectively). 354

Mutations of invertase and other sucrolytic enzymes that 355
 alter the hexose/sucrose ratio have been shown to produce 356
 phenotypic effects during seed development in many spe- 357
 cies (Angeles-Núñez and Tiessen 2011, 2012; Adhikari 358
 et al. 2016; Hedhly et al. 2016; Stein et al. 2017; Meng et al. 359
 2017; Pirone et al. 2017; Solís-Guzmán et al. 2017; Durand 360
 et al. 2017). In *Arabidopsis* seeds, the transition from a pre- 361
 storage to a maturation (storage) phase is characterized by a 362

Table 2 List of carbohydrate metabolism-related genes characterized in *Arabidopsis*

Type of protein encoded	Mutant	Gene	Locus	Function	Phenotype	References
Enzymes	<i>Sucrose-phosphate synthase 3f (sps3)</i> , <i>sucrose-phosphate synthase 4f (sps4)</i>	<i>SPS3</i> , <i>SPS4</i>	AT1G04920, AT4G10120	Reduction in sucrose-phosphate synthase activity and glycosyl group transferase activity	Abnormal seed development	Bahaji et al. (2015) and Solís-Guzmán et al. (2017)
	<i>Fructokinase 6 (frk6)</i> , <i>fructokinase 7 (frk7)</i>	<i>FRK6</i> , <i>FRK7</i>	AT1G06030, AT5G51830	Fructose phosphorylation activity. Fructokinase activity	In the <i>frk6/frk7</i> double mutant: reduced seed size and weight. "Wrinkled" seed phenotype and abnormal surface shape. Smaller oil bodies in the embryo and altered levels of fatty acids	Stein et al. (2017)
	<i>Atp citrate lyase a-1 (acl1)</i>	<i>ACL1</i>	AT1G10670	Cytosolic acetyl-CoA metabolic activity	Reduced number of reproductive structures per plant, reduced seed yield and germination	Fatland (2005)
	<i>Phosphoglucan, water dikinase 1 (gwd1)</i> , <i>phosphoglucan, water dikinase (gwd2)</i> , <i>phosphoglucan, water dikinase (pwd)</i>	<i>GWD1</i> , <i>GWD2</i> , <i>PWD</i>	AT1G10760, AT4G24450, AT5G26570	Alpha-glucan, water dikinase activity, Phosphoglucan, water dikinase activity, Chloroplast phosphoglucan, water dikinase activity	Reduced seed number and size. Increased seed density and reduced lipid concentration. Highly increased starch concentrations in seeds. Altered mucilage composition. Shrunken seeds with altered seed coat morphology and increased permeability. Reduced seed germination	Andriotis et al. (2010) and Pirone et al. (2017)
	<i>Alpha-amylase-like 3 (amy3)</i>	<i>AMY3</i>	AT1G69830	Plastidic alpha-amylase activity	No starch accumulation in seed at maturity	Yu et al. (2005)
	<i>Phosphoglucan mutase 2 (pgm2)</i> , <i>phosphoglucan mutase 3 (pgm3)</i>	<i>PGM2</i> , <i>PGM3</i>	AT1G70730, AT1G23190	Cytosolic phosphoglucan mutase activity	In the <i>pgm2/pgm3</i> double mutant: lethal, reduced seed number. Seed abortion	Malinova et al. (2014)

Table 2 (continued)

Type of protein encoded	Mutant	Gene	Locus	Function	Phenotype	References
Trehalose-6-phosphate synthase 1 (<i>tps1</i>)		<i>TPS1</i>	AT1G78580	Trehalose biosynthesis. Glycolytic activity. Sucrose synthase activity. Deregulation of glucose sensing and signaling genes	Arrested at torpedo stage during embryo development. Reduced embryo growth. Altered content of reserve nutrients. Increased starch concentration	Baud and Graham (2006) and Gómez et al. (2005, 2006)
Disproportionating enzyme 2 (<i>dpe2</i>)		<i>DPE2</i>	AT2G40840	Maltose glucan phosphorylase activity. Cytosolic transglucosylase and amyloamylase activity	No starch accumulation at seed maturity	Chia et al. (2005)
<i>Haiiku 2</i> (<i>iku2</i>)		<i>IKU2</i>	AT3G19700	Leucine rich repeat (LRR) kinase activity	Reduced seed size and abnormal seed shape. Reduced embryo and endosperm size. Altered seed storage nutrient composition. Reduced concentrations of lipids, proteins and starch	Faithi et al. (2013), Meng et al. (2017) and Wang et al. (2010a, b)
Branching enzyme 1 (<i>bel</i>)		<i>BE1</i>	AT3G20440	Uncoupled carbohydrate metabolism. Cell division and cell differentiation are affected. Failure of synthesis and accumulation of storage compounds	Embryo arrest in heart stage. Reduced cell number and cell layers in embryo. SAM and vascular strands absence in embryo. Lack of reserve nutrients. Partial rescue by sugar supplementation. Lethality in homozygotes	Pfister and Zeeman (2016) and Wang et al. (2010a, b)
Plastidial pyruvate kinase 1 (<i>pkp1</i>), plastidial pyruvate kinase 2 (<i>pkp2</i>), plastidial pyruvate kinase 3 (<i>pkp3</i>)		<i>PKP1, PKP2, PKP3</i>	AT3G22960, AT5G52920, AT1G32440	Uncoupled carbohydrate-lipid metabolism. Reduced glycolytic activity	Starch over-accumulation in seeds and decreased levels of lipids. Delayed embryo elongation. <i>pkp2-1</i> and <i>pkp2-2</i> lines produced wrinkled seeds (more severe in the double <i>pkp2-1/pkp2-2</i>)	Baud et al. (2009), Lonien and Schwender (2009), Mentzen et al. (2008), Baud et al. (2008) and Andre et al. (2007)

Table 2 (continued)

Type of protein encoded	Mutant	Gene	Locus	Function	Phenotype	References
	<i>Beta-amylase 1 (bam1), beta-amylase 2 (bam2), beta-amylase 3 (bam3), beta-amylase 4 (bam4)</i>	<i>BAM1, BAM2, BAM3, BAM4</i>	AT3G23920, AT3G49670, AT4G17090, AT5G55700	(<i>bam1</i>) Chloroplast beta-amylase activity (<i>bam2</i>) Beta-amylase activity (<i>bam3</i>) Plastidial beta-amylase activity (<i>bam4</i>) Beta-amylase activity	(<i>bam1</i> and <i>bam3</i>) No starch accumulation in seed at maturity (<i>bam2</i> and <i>bam4</i>) Starch excess and reduced lipid content in mature seeds	Andriotis et al. (2010) and Fulton et al. (2008)
	<i>Starch-excess 4 (sex4)</i>	<i>SEX4</i>	AT3G52180	Glucan phosphate phosphatase activity	Starch excess in mature seeds	Andriotis et al. (2010)
	<i>Phosphoglucose isomerase 1 (pgi1)</i>	<i>PGI1</i>	AT4G24620	Plastidic phosphoglucose isomerase activity	Reduced seed weight. Reduced starch accumulation in seed	Bahaji et al. (2011), Bahaji et al. (2018) and Hedhly et al. (2016)
	<i>Propyzamide-hypersensitive 1 (phs1-1)</i>	<i>PHS1-1</i>	AT5G23720	Glucan phosphorylase activity	No starch accumulation in seed at maturity	Zeeman et al. (2004)
	<i>Cytosolic phosphoglucose isomerase (cpgi)</i>	<i>CPGI</i>	AT5G42740	Cytosolic phosphoglucose isomerase activity	Reduced seed number. High rates of seed abortion	(Kunz et al. (2014)
	<i>ADP-glucose pyrophosphorylase 1 (adgl1)</i>	<i>ADG1</i>	AT5G48300	ADP-glucose pyrophosphorylase catalytic activity	Starch deficiency. Marked reduction in maltose accumulation.	Andriotis et al. (2010)
	<i>Sucrose synthase 2 (sus2), sucrose synthase 3 (sus3)</i>	<i>SUSY2, SUSY3</i>	AT5G49190, AT4G02280	Sucrose synthase activity during early seed maturation phase Sucrose synthase activity during late seed maturation phase	Altered timing of carbon partitioning in seeds. Reduced concentrations of starch in embryo and seed coat. Altered timing of seed development. Increased lipid concentration during seed development	Angeles-Núñez and Tieszen (2010, 2012)
	<i>Phosphoglucomutase (pgm1)</i>	<i>PGM1</i>	AT5G51820	Plastidic phosphoglucomutase activity	Reduced number and size of seed. Increased seed density and reduced lipid concentration. Increased starch concentration in seed	Andriotis et al. (2012) and Periappuram et al. (2000)
Transporters	<i>Sucrose-proton symporter 5 (suc5)</i>	<i>SUC5</i>	AT1G71890	Sucrose transporter activity	Reduced dry weight, slight delay in embryo development. Reduced fatty acid accumulation in seed	Baud et al. (2005)

Table 2 (continued)

Type of protein encoded	Mutant	Gene	Locus	Function	Phenotype	References
	<i>Erd6-like 6 (erd6)</i>	<i>ERDL6</i>	AT1G75220	Vacuolar glucose transporter activity	Altered seed storage nutrient composition. Increased seed concentrations of glucose, lipids and protein. Increase in the total seed yield per plant	Poschet et al. (2011)
	<i>Growing plus-end tracking 1 propyzamide</i>	<i>GPT1</i>	AT2G37070	Glucose-6-phosphate transporter activity in reproductive tissues	Embryo lethal. No starch accumulation in seed	Hedhly et al. (2016)
	<i>Sweet 11 (sweet11), sweet 12 (sweet12), sweet 15 (sweet15)</i>	<i>SWEET 11, SWEET 12, SWEET 15</i>	AT3G48740, AT5G23660, AT5G13170	Sucrose efflux transporter activity	In the <i>sweet11/sweet12/sweet15</i> triple mutant: retarded embryo development, reduced seed weight, reduced starch and lipid content, "wrinkled" seed phenotype, increased starch accumulation in the seed coat and reduced starch accumulation in the embryo	Chen et al. (2015), Griffiths et al. (2016) and Durand et al. (2017)
	<i>Maltose excess 1 (mex1-1)</i>	<i>MEX1-1</i>	AT5G17520	Maltose transporter activity	No starch accumulation in seeds	Griffiths et al. (2016), Niitylä et al. (2004) and Reidel et al. (2008)
Transcription factors	<i>Leafy cotyledon 2 (lec2)</i>	<i>LEC2</i>	AT1G28300	Transcription factor with a B3 domain, that plays a critical role both in early and late embryo developmental stages	Bigger seed coat and smaller embryos	Angeles-Núñez and Tieszen (2011, 2012) and Baud et al. (2007)
	<i>Miniseed 3 (mini3)</i>	<i>MINI3</i>	AT1G55600	Transcription factor with WRKY domain	Reduced seed size. Altered seed storage nutrient composition. Reduced concentrations of lipids, proteins and starch. Reduced concentration of glucose	Fatih et al. (2013), Luo et al. (2005), Meng et al. (2017) and Wang et al. (2010a, b)

Table 2 (continued)

Type of protein encoded	Mutant	Gene	Locus	Function	Phenotype	References
	<i>Pheres 1 (phe1)</i>	<i>PHE1</i>	AT1G65330	Type I MADS-box transcription factor	Reduced seed size. Altered seed storage nutrients composition. Reduced concentrations of lipids, proteins and starch. Increased concentrations of sucrose in late seed development	Fatthi et al. (2013)
	<i>Wrinkled 1 (wri1)</i>	<i>WRI1</i>	AT3G54320	Transcription factor of the AP2/ERWEBP class	Starch over-accumulation in seeds and decreased levels of lipids. Delayed embryo elongation. "Wrinkled" seed phenotype	Adhikari et al. (2016), An et al. (2017) and Ma et al. (2016); Ruuska and Girke (2002) and Baud et al. (2007)
	<i>Apetala 2 (ap2)</i>	<i>AP2</i>	AT4G36920	Floral member of the AP2/EREBP class of transcription factors, involved in the floral organ identity, establishment of floral meristem identity, suppression of floral meristem indeterminacy and ovule and seed coat development	Bigger seeds. Increased levels of carbohydrate accumulation	Jofuku et al. (2005)
	<i>Transparent testa glabra 1 (ttg1)</i>	<i>TTG1</i>	AT5G24520	Transcription factor with gene regulatory activity in accumulation of anthocyanidin and derivatives, seed coat pigmentation and seed coat differentiation, including mucilage production	Increased dry weight of seed. Higher starch accumulation in the embryo at 6 DAP. Higher accumulation of protein and fatty acid	Chen et al. (2015)

Genes are grouped according to the type of protein that they encode (enzymes, transporters and transcription factors), and among these groups, genes are ordered alphanumerically by their locus code

Table 3 List of carbohydrate metabolism-related genes characterized in maize

Type of protein encoded	Name	Gene	Locus	Function	Phenotype	References
Enzymes	<i>Brittle endosperm 2 (bt2)</i>	<i>BT2</i>	GRMZM2G068506	ADP-glucose pyrophosphorylase	Brittle endosperm. Reduced starch content in endosperm	Hannah et al. (2001) and Xie et al. (2017) and Huang et al. (2014)
	<i>Isoamylase 2 (isa2)</i>	<i>ISA2</i>	GRMZM2G090905	Isoamylase activity. Starch-debranching enzyme involved in amylopectin biosynthesis in endosperm	<i>dull1/isa2</i> homozygous double mutants are starch deficient and accumulate phytylglycogen ("sugary" mutant phenotype)	Lin et al. (2012)
	<i>Miniature seed 1 (m1)</i>	<i>MNI</i>	GRMZM2G119689	Cell wall invertase	Miniature seed phenotype, marked by a loss of > 70% of seed weight at maturity	Cheng et al. (1996) and Liu et al. (2017)
	<i>Sugary 1 (sul)</i>	<i>SU1</i>	GRMZM2G138060	Isoamylase activity. Starch-debranching enzyme	"Sugary" mutant phenotype. Wrinkled and translucent endosperm when dry. Phytylglycogen accumulation. No starch accumulation. Increased sucrose concentration; decreased concentration of amylopectin	Dinges et al. (2001) and Lin et al. (2012)
	<i>Starch synthase dull 1 (dull1)</i>	<i>DULL1</i>	GRMZM2G141399	Glycogen synthase activity. Starch binding	<i>dull1/isa2</i> homozygous double mutants are starch deficient and accumulate phytylglycogen ("sugary" mutant phenotype)	Lin et al. (2012)
Transporter	<i>Sucrose synthase 1 (susy1), sucrose synthase 2 (Sh1)</i>	<i>SUSY1, SH1</i>	GRMZM2G152908 GRMZM2G089713	Involved in sucrose metabolism Sucrose-cleaving enzyme	Endosperm-specific shrunken seed phenotype. Reduced fatty acid accumulation	Li et al. (2013) and Chourey et al. (1998)
	<i>Shrunken 2 (sh2)</i>	<i>SH2</i>	GRMZM2G429899	ADP-glucose pyrophosphorylase	Shrunken endosperm. Increased accumulation of hexose and sucrose in seeds. Reduced starch content in the endosperm	Boehlein et al. (2015), Huang et al. (2014) and Xie et al. (2017)
	<i>Brittle endosperm 1 (bt1)</i>	<i>BT1</i>	GRMZM2G144081	ADP-glucose transporter	Reduced starch content in seed	Kirchberger et al. (2007) and Xiao et al. (2017)

Table 3 (continued)

Type of protein encoded	Name	Gene	Locus	Function	Phenotype	References
Transcription factors	<i>Leafy cotyledon 1 (lcl1)</i>	<i>LEC1</i>	GRMZM2G011789	Transcription factor that plays a critical role both in early and late embryo developmental stages	Expression of <i>ZmLEC1</i> complements <i>atlec1</i> mutant in <i>Arabidopsis</i> . Constitutive expression of <i>ZmLEC1</i> during early seed development increased oil accumulation both in embryo and endosperm. Reduced seed germination	Shen et al. (2010)
	<i>Wrinkled 1 a (wri1a)</i> , <i>wrinkled 1 b (wri1b)</i>	<i>WRI1A</i> , <i>WRI1B</i>	GRMZM2G124524 GRMZM2G174834	Transcription factors involved in glycolysis, fatty acid and TAG-related biosynthetic pathways	Expression of both <i>ZmWri1a</i> and <i>ZmWri1b</i> complement the <i>atwri</i> mutant in <i>Arabidopsis</i> . Overexpression of <i>WRI1A</i> enhances accumulation of fatty acids, organic acids and amino acids in maize seed	Pouvreau et al. (2011) and Shen et al. (2010)

Genes are grouped according to the type of protein that they encode (enzymes, transporters and transcription factors), and among these groups, genes are ordered alphanumerically by their locus code

clear metabolic switch from high hexose/sucrose ratios at 5 and 11 DAP to very low ratios at 14 DAP (Baud et al. 2002). Sugar metabolism and transport are highly compartmentalized in seeds; therefore, small differences in hexose/sucrose ratio can have dramatic effects on seed development and storage metabolism (Morley-Smith et al. 2008). An altered hexose/sucrose ratio in *SuSy* mutants was shown to modify carbon partitioning and maturation of *Arabidopsis* seeds (Angeles-Núñez and Tiessen 2010). The *LEC2* transcription factor mutant displayed a low hexose/sucrose ratio due to an alteration in *SuSy* expression that induced alterations in storage compound accumulation in developing seeds (including altered oil, proteins and starch contents). The *SuSy* and *LEC2* putative regulatory elements have been well described (Angeles-Núñez and Tiessen 2012). Mutation of *LEC2* also dramatically affected the delivery of photosynthates from the seed coat to the embryo (sink strength). This led to the formation of smaller seeds with altered seed weight ratios (more seed coat and less embryo weight).

It is widely accepted that *SuSy* catalyzes the synthesis of the main carbon source that enters cellular metabolism in seeds, controlling the channeling of incoming sucrose into starch and cell wall polysaccharides (Fallahi et al. 2008; Chourey et al. 2012; Li et al. 2013; Doughty et al. 2014) (Fig. 1). There are several lines of evidence that point out the importance of *SuSy* in sink organs of crop plants, where reduction in *SuSy* activity has been shown to reduce the availability of carbon for synthesis of storage products and growth. This is the case for the *rugosus4 (rug4)* mutation of pea (Craig et al. 1999) and the *shrunked1 (sh1)* and *sucrose synthase1 (sus1)* mutations of maize (Chourey et al. 2012), where the disruption of highly expressed seed-specific *SuSy* isoforms resulted in marked seed phenotypes, along with reduced seed *SuSy* activity and reduced starch accumulation. In a similar way, mutation of genes encoding proteins with different kinds of sucrose-phosphate synthase activity, like *sp3*, *sp4* and *tps1* in *Arabidopsis*, or *sps1* and *sps11* in rice, result in abnormal, or often arrested seed development (Hashida et al. 2016; Solís-Guzmán et al. 2017). Free hexoses, fructose and glucose, can be phosphorylated by hexokinases (EC 2.7.1.1) and fructokinase (FRK; EC 2.7.1.4), channeling carbon flow to fatty acid synthesis and therefore oil accumulation (Stein et al. 2017) (Fig. 1). Mutations of *Arabidopsis* FRKs, like *frk6* or *frk7*, or of a transcriptional regulator of that pathway *WRINKLED1 (wri1)* result in small seeds with altered lipid concentrations (Baud et al. 2009; Stein et al. 2017). Pyruvate kinase (PK, EC 2.7.1.40), which controls the final step of glycolysis and catalyzes the transfer of a phosphate group from phosphoenolpyruvate (PEP) to adenosine diphosphate (ADP), yielding pyruvate and ATP (Fig. 1). Furthermore, mutations affecting plastidic pyruvate kinase (PKP) displayed reduced oil accumulation and produced a wrinkled seed phenotype (Baud et al. 2009).

Table 4 List of carbohydrate metabolism-related genes characterized in rice

Type of protein encoded	Mutant	Gene	Locus	Function	Phenotype	References
Enzymes	<i>Plastidial phosphorylase 1 (pho1)</i>	<i>PHO1</i>	Os01g0110100	Plastid alpha-glucan phosphorylase activity	Shrunken seeds. Reduced starch content in seed. Small starch granule accumulation and modified amylopectin structure. Altered seed composition	Satoh et al. (2008)
	<i>Substandard starch grain 4 (ssg4)</i>	<i>SSG4</i>	Os01g0179400	Involved in plastid starch metabolism	Enlarged starch granules in the endosperm. Reduced number of starch granules. Seeds with chalky interior. Reduced seed size. Increased concentration of sucrose and D-glucose. Reduced concentration of D-fructose	Matsushima et al. (2014)
	<i>Sucrose-phosphate synthase 1 (sps1), sucrose-phosphate synthase 11 (sps11)</i>	<i>SPS1, SPS11</i>	Os01g0919400, Os11g0236100	Involved in sucrose synthesis from UDP-glucose and fructose-6-phosphate	Sterility in <i>osps1</i> single mutant and in <i>osps11/osps11</i> double mutant	Hashida et al. (2016)
	<i>Floury endosperm 6</i>	<i>FLO6</i>	Os03g0686900	Involved in compound starch granule formation and starch synthesis in endosperm	Slow grain filling rate. Decreased starch content in endosperm. Defective starch granule formation in endosperm cells. Loosely packed starch granules. Small and floury white endosperm	Peng et al. (2014)
	<i>Branching enzyme like (bel1)</i>	<i>BEL1</i>	Os06g0108900	Starch-branching enzyme activity. Involved in starch synthesis	Reduced seed size. Altered profile of starch chain length distribution	Satoh (2003)
	<i>Granule-bound starch synthase 1 (waxy)</i>	<i>WAXY</i>	Os06g0133000	Amylase synthesis activity	Seeds with snow-white endosperm. Little or no amylose accumulation in seed	Matsushima et al. (2014) and Shahid et al. (2016)
	<i>Soluble starch synthase 1 (ss1) Soluble starch synthase 3-1 (ss3a-1)</i>	<i>SSI, SS3A-1</i>	Os06g0160700, Os04g0624600	Glycogen synthase activity, starch binding, starch synthase activity. Involved in the pathway of starch biosynthesis	Seeds with chalky interior. Seed weight and starch content slightly reduced. Round and loosely packed amyloplasts. Reduced size of starch granules in endosperm. Reduced levels of amylopectin and increased levels of amylose	Fujita et al. (2007, 2011)

Table 4 (continued)

Type of protein encoded	Mutant	Gene	Locus	Function	Phenotype	References
	<i>ADP-glucose phosphorylase small subunit (agps2), ADP-glucose phosphorylase large subunit 2 (agpl2)</i>	<i>AGPS2, AGPL2</i>	Os08g0345800, Os01g0633100	Involved in starch synthesis	Shrunken endosperm, poorly developed. Decreased starch level, starch granules smaller. Increased sucrose, glucose and fructose accumulation. Reduced seed size and shape, slightly elongated	Lee et al. (2007), Tang et al. (2016) and Wei et al. (2017)
	<i>Isoamylase 1</i>	<i>ISA1</i>	Os08g0520900	Alpha-amylase activity Little amylopectin, increased alpha-glucan	Sugary endosperm, abnormal seed size and shape. Little amylopectin and increased alpha-glucan content in seed	Streb and Zeeman (2014) and Satoh (2003)
	<i>Brittle 1-3 (bt1)</i>	<i>BT1-3</i>	Os06g0602700	ADPG transporter activity	Defective endosperm appearance. Reduced grain weight. Reduced starch and amylose content in seed. Altered physicochemical properties of starch in seed	Li et al. (2017a, b)
Transporter	<i>Nuclear factor y (nf-yb1)</i>	<i>NF-YB1</i>	Os02g0725900	Heteromeric transcription factor that plays an important role in embryogenesis, flowering time control and endosperm development among others	Reduced seed size (width and thickness) and weight. Decreased grain filling rate between 6 and 12 DAF. Increased chalkiness of seed and endosperm. Reduced amylose in endosperm. Altered physicochemical characteristics of starch contained by the seed	Xu et al. (2016)
	<i>Silent information regulator 1 (srt1)</i>	<i>SRT1</i>	Os04g0271000	NAD ⁺ -dependent histone deacetylase	Low seed set, low starch content in seed and high chalky endosperm. Starch accumulation stopped at 3 DAPS in endosperm and pericarp cells. Arrested seed development. Reduced seed weight	Zhang et al. (2016)

Table 4 (continued)

Type of protein encoded	Mutant	Gene	Locus	Function	Phenotype	References
Transcription factors	<i>Rice starch regulator 1</i> (<i>RSR1</i>)	<i>RSR1</i>	Os05g0121600	AP2/EREBP-type transcription factor that negatively regulates starch biosynthesis	Increased accumulation of starch. Increased seed size and weight. Seeds with white-colored chalky appearance. Altered physicochemical characteristics of starch contained by the seed	Fu and Xue (2010)

Genes are grouped according to the type of protein that they encode (enzymes, transporters and transcription factors), and among these groups, genes are ordered alphanumerically by their locus code

Blocking endosperm cellularization also affects the amount of nutrients stored in the seed, which are fundamental for the subsequent growth of the embryo. Endosperm nuclear division precedes embryo cell proliferation. Consecutive endosperm and embryo cell division are controlled by regulatory mechanisms that involve sugar signaling (Wang and Ruan 2012, 2013; Bergareche et al. 2018). For instance, studies done in cotton seeds demonstrated that the asymmetric spatial expression of the cell wall invertase gene *GhCWNI* in the embryo sac regulated the sequential development of endosperm and embryo by invertase-mediated sugar signaling. This may be achieved by establishment of a spatial gradient of glucose concentration (higher in the endosperm with respect to the embryo), thus favoring endosperm nuclear division over embryo cell proliferation during seed set (Wang and Ruan 2012). In addition, the metabolic switch from seed expansion to the storage phase is strongly affected by sugar signals. The transition from cell division and expansion to storage activities in seed is associated with a decrease in invertase activity and an increase in SuSy activity, resulting in an increased sucrose/glucose ratio. A correlation was observed between decreased glucose concentrations and reduced mitotic activity in legume embryos (Borisjuk et al. 1998), largely due to a decrease in *cw-Inv* gene expression (Weber 1995). Also, the highest expression levels of SuSy coincide with rapid starch filling in rice grains (Wang et al. 1999). Experiments done with labeled sucrose in oilseed rape seeds showed that the transport of sucrose from the integuments to the embryo occurs via the micropylar endosperm and that sucrose uptake via chalazal endosperm is involved in filling the central endosperm vacuole, the main storage pool for hexoses during seed development (Morley-Smith et al. 2008). In *Arabidopsis*, failure of endosperm cellularization in *fertilization independent seed 2* (*fis2*) mutant seeds correlated with impaired embryo development and increased hexose levels, suggesting that arrest of embryo development is a consequence of failed nutrient translocation to the developing embryo (Hehenberger et al. 2012). At early developmental stages, embryo formation strongly relies on nutrient provisioning via the endosperm. If the latter is not fully functional, the embryo will most probably starve and abort, as inferred by several studies in which impaired cellularization caused seed abortion (Scott et al. 1998; Hehenberger et al. 2012; Chen et al. 2015).

The floral patterning regulator *APETALA2* (*AP2*), together with *AtSUC5*, is involved in the hydrolytic control of sucrose from seeds as described in *Arabidopsis* (Baud et al. 2005). The *ap2* mutant shows larger seeds compared to wild type (Jofuku et al. 2005). *Ap2* mutants displayed higher hexose levels than wild-type seeds between 5 and 13 DAP (Ohto et al. 2005). Apparently, *AP2* can regulate cell wall invertase activity and hence the hexose/sucrose ratio, thus influencing sugar transfer from maternal tissues

469 to the embryo and the endosperm. Sucrose hydrolysis is a
 470 fundamental component of plant performance (Cheng and
 471 Chourey 1999; Weichert et al. 2010; Faix et al. 2012). In
 472 this context, the “invertase control hypothesis” was proposed
 473 many years ago. The hypothesis, initially demonstrated in
 474 dicotyledons (Wobus and Weber 1999), was later also dem-
 475 onstrated in monocotyledonous plants. The mutation of
 476 maize cell wall invertase *INCW2* resulted in miniature ker-
 477 nels (*mn1* mutation) and development of a severely reduced
 478 endosperm (Cheng et al. 1996; Taliercio et al. 1999; Vil-
 479 har 2002; Fathihi et al. 2013). The observation that a soluble
 480 invertase expressed during early development of seed (*IVR2*)
 481 can affect yield under limited photosynthetic activity condi-
 482 tions suggests that soluble invertases also play a critical role
 483 in the supply of hexoses to support cell division during the
 484 pre-storage phase (Andersen 2002; Bihmidine et al. 2013;
 485 Wan et al. 2017).

486 Maternal tissues regulate photoassimilate 487 import and sink strength of seeds

488 Seed filling depends primarily on photoassimilate supply and
 489 sink strength, but also depends on carbon partitioning and
 490 remobilization. The overall capacity of heterotrophic tissues
 491 to uptake photoassimilates depends on the ability of individ-
 492 ual cells to import, metabolize and store sucrose. Although
 493 some seeds can undergo greening, embryo development
 494 relies on the supply of photoassimilates from maternal tis-
 495 sues. The discharge paths depend on the particular resistance
 496 of the seed sink and its developmental stage. In organs that
 497 can release sugar via the apoplast, there are two possible
 498 routes for subsequent absorption by storage cells: hydrolysis
 499 of sucrose by an apoplastic invertase and the subsequent
 500 release of glucose and fructose units, or direct import of
 501 sucrose by active transport at the plasma membrane. As
 502 detailed in Fig. 2, different apoplastic barriers exist between
 503 genetically distinct tissues such as maternal integuments and
 504 endosperm/embryo. Photoassimilates produced in mother
 505 tissues are delivered to the developing seed via the vascular
 506 system. This facilitates the coordination of physiological and
 507 developmental processes between the mother and its progeny
 508 (van Bel et al. 2013). The maternal symplasm represents
 509 the major route by which nutrients reach the seed (Radchuk
 510 and Borisjuk 2014). The vasculature does not extend beyond
 511 the seed coat (McDonald et al. 1995; Etechells et al. 2012);
 512 thus, both embryo and endosperm are apoplastically isolated
 513 from the maternal tissues. Numerous pathways for nutrient
 514 flow are available and depend on the structure of the seed
 515 in each species (reviewed in Radchuk and Borisjuk 2014).
 516 The import of sucrose occurs via the apoplast of tissues that
 517 surround the embryo (Weber et al. 2005). In legume cotyle-
 518 dons and barley endosperm, sucrose accumulation increases

during maturation, and this marks the switch from maternal
 control to filial control of seed growth (Weber et al. 2005).
 In legume seeds, feeding with sucrose alters the meris-
 tematic state, induces cell expansion and endopolyploidiza-
 tion (Weber et al. 1996; Rolletschek 2005) and promotes
 cotyledon storage activity at the transcript level (Ambrose
 et al. 1987; Dante et al. 2014). In maize kernels, the vascu-
 lar bundle finishes directly at the placenta–chalazal region.
 In *Arabidopsis*, the sucrose pool which arrives in the seed
 coat via the funicular phloem enters the outer integument
 of the seed coat through plasmodesmatal connections.
 Nutrients must be transported from the outer to the inner
 integuments successively, since the outer integument and
 the inner integument constitute independent symplasms
 and consequently transferred to the endosperm and embryo
 (each one constituting an independent symplasm) (Stadler
 2005; Ingram 2010). In common bean, fava bean and pea,
 seed coat parenchyma is the major site for the uptake of
 sucrose released from the maternal tissues to the seed apo-
 plasm (Wang et al. 1995). In grain crops, like wheat and
 barley, sucrose is unloaded via the nucellar projection and
 it is redistributed toward the endosperm, enabling control
 of seed growth by maternal tissues (Wang and Fisher 1994;
 Thiel et al. 2008; Melkus et al. 2011; Bihmidine et al. 2016;
 Brandt et al. 2018). In cereal grains, the pericarp, a mater-
 nal tissue that surrounds the embryo and endosperm, plays
 a critical role controlling the flow of nutrients during seed
 development (including sucrose unloading, starch biosyn-
 thesis and carbon remobilization) (for a complete review,
 see Rolletschek et al. (2015). A defective nucellar projec-
 tion compromises nutrient flow into the endosperm, with
 a concomitant reduction in final grain size (Radchuk 2006;
 Melkus et al. 2011; Yin and Xue 2012; Andriotis et al. 2012;
 Pirone et al. 2017).

It has been shown that several sucrose transporters can
 participate in the provision of nutrients to the embryo
 (Fig. 2). The way in which sucrose is released from mater-
 nal tissues (the seed coat) for supporting development of
 filial tissues (the embryo) is not well understood, except
 for the contribution of a subset of transporters. Evidence
 from studies in pea (*Pisum sativum*) and bean (*Phaseolus
 vulgaris*) seeds implicated SUF transporters (SUcrose/H⁺
 cotransporter family) in sucrose efflux from the seed coat
 (Ritchie et al. 2003; Zhou et al. 2007). Three sucrose trans-
 porter genes expressed in the developing grain of wheat
 have been identified (Aoki et al. 2002). The role of specific
 sucrose transporters in *Arabidopsis* seeds was demonstrated
 during later developmental stages, revealing the orchestrated
 action of three specific sucrose transporters (*SWEET11*, *12*
 and *15*) for efflux of sucrose from the integument into the
 apoplast, as well as from the endosperm to support growth
 and development of the embryo (Chen et al. 2015). *SUC5*
 may be responsible for uptake of sucrose into the endosperm

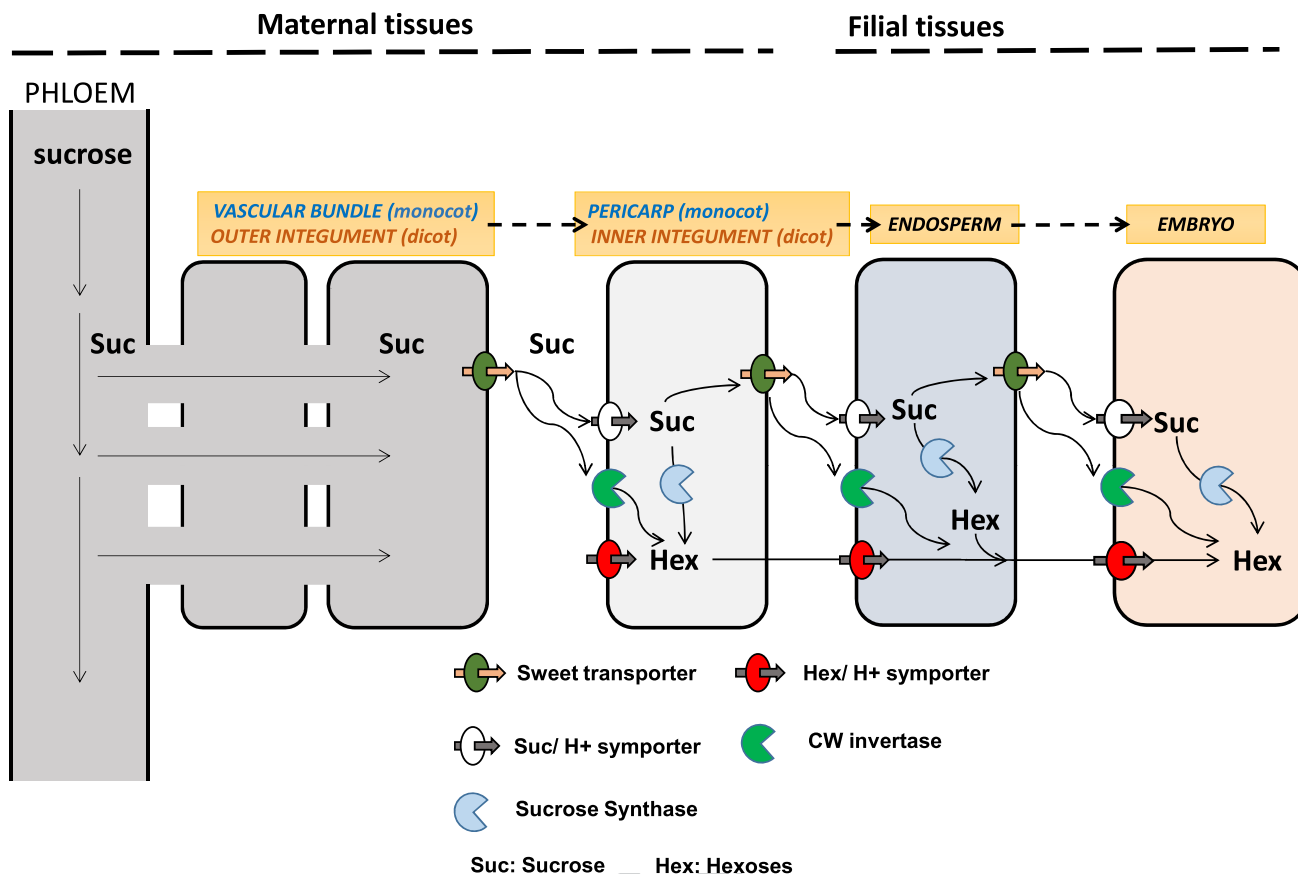


Fig. 2 Sucrose unloading and multistep sequential apoplastic transport during early stages of seed development. Sucrose arrives to the seed through the phloem and enters the vascular bundles/outer integuments via plasmodesmatal connections. In *Arabidopsis*, the outer integument functions as a symplastic extension of the funicular phloem and plays a similar role to the vascular compartments in grains and cereal legumes: distribution and import of photoassimilates into filial tissues (Stadler 2005; Kunieda et al. 2013). Several studies suggest the absence of symplastic connections between seed coat, endosperm and embryo. These tissues are separated by three apoplastic borders: (1) between the vascular bundles/outer integuments and inner integuments/pericarp, (2) between the inner integuments/pericarp and the endosperm and (3) between the endosperm and the embryo (Stadler 2005; Kunieda et al. 2013; Creff et al. 2015; Turbant et al. 2016). The bypass of these borders inevitably requires the existence of a sucrose carrier-mediated transport (SWEET transporter) acting at each interface (Chen et al. 2015b; Griffiths et al.

2016; Durand et al. 2017). The SUC transporters (SUTs) may be responsible for sucrose loading from the apoplast and are essential for sucrose translocation into each symplastic area (Lalonde et al. 2004; Baud et al. 2005; Zhou et al. 2007; Pommerrenig et al. 2013; Ruan et al. 2008). At the inner integument, sucrose can be either transported toward the filial tissues via the apoplast (through SUTs) or metabolized by cell wall invertases (CWInv) or sucrose synthase (SuSy), with the resulting monosaccharides translocated by hexose transporters. Sucrose can be cleaved by SuSy in the cellularizing endosperm, and the resulting UDPG can be used to meet cell wall biosynthesis demands (Ruan et al. 2008). Sucrose and hexose transporters play a major role in delivering sugars to the embryo, and some sucrose can be transported to the globular embryo and processed by CWInv to provide the hexose needed for cell division (Wang and Ruan 2012). Nevertheless, hexose import may dominate over sucrose import during the early stages of seed development

572 from the apoplast between the seed coat and the endosperm
 573 in *Arabidopsis* (Baud et al. 2005). The impact in *Arabidopsis*
 574 seed development was similar in the *suc5* single mutant and
 575 the *sweet11, 12, 15* triple mutant; both mutants manifested
 576 severe seed defects, including delayed embryo development,
 577 reduced seed weight, and reduced starch and lipid content,
 578 with a clear “wrinkled” seed phenotype (Chen et al. 2015;
 579 Griffiths et al. 2015).

Starch biosynthesis and breakdown pathways in seeds

A detailed examination of starch biosynthetic pathways is beyond the scope of this review. However, as starch is a major seed component, the most relevant events of this pathway are discussed in this section. The starch synthesis pathways in photosynthetic organs like leaves and in heterotrophic sink organs like seed endosperm have been described

588 elsewhere (Nakamura 2002; Lee et al. 2007; Bahaji et al.
589 2015; Boyer et al. 2016; Pfister and Zeeman 2016; Naka-
590 mura et al. 2017; Wang et al. 2017a, b). Studies of mutants
591 identified in many plant species have revealed that the key
592 control steps of the starch synthesis pathway are mediated by
593 ADP-glucose pyrophosphorylase (AGP, EC 2.7.7.27). AGP
594 catalyzes the formation of ADP-glucose (ADPG) and inor-
595 ganic pyrophosphate (PPi) from glucose-1-phosphate (Glc-
596 1-P) and ATP. The resulting ADPG molecule serves as the
597 glucosyl donor for starch synthesis by action of starch syn-
598 thases (ADPG:(1,4)- α -D-glucan 4- α -D-glucosyltransferase,
599 SS, EC 2.4.1.21 and 2.4.1.242) followed by combined action
600 of starch-branching enzyme (SBE, EC 2.4.1.18) and starch-
601 debranching enzyme (DBE; EC 3.2.1.68 for isoamylase type
602 and EC 3.2.1.41 for pullulanase type).

603 Mutants impaired for AGP activity in rice and maize dis-
604 play a severe inhibition of starch synthesis and a significant
605 increase in sucrose, glucose and fructose accumulation, con-
606 comitant with the development of a shrunken endosperm and
607 an overall reduced seed size (Hannah et al. 2001; Lee et al.
608 2007; Huang et al. 2014; Tang et al. 2016; Wei et al. 2017).
609 As the substrate for starch synthesis, ADPG must be trans-
610 ported into amyloplasts from the cytosol by an ADPG trans-
611 porter located in the envelope membrane of amyloplasts.
612 Sullivan (1991) first proposed BT1 proteins as ADPG trans-
613 porters in cereal endosperms. Cereal endosperms express the
614 plastidial ADPG carrier brittle-1 (BT1) which can transport
615 ADPG from the cytosol into plastids (Shannon et al. 1998;
616 Kirchberger et al. 2007). Transport studies have shown that
617 maize ZmBT1, barley HvNST1 and wheat TaBT1 are able
618 to transport ADPG in counter-exchange with ADP (Patron
619 2004; Bowsher et al. 2007; Kirchberger et al. 2007). Muta-
620 tion of the rice ADPG transporter ortholog *OsBT1* induced
621 dramatic defects in endosperm appearance and reduced
622 grain weight (Li et al. 2017a, b). Starch synthases (SS) then
623 transfer glucose units from ADP-glucose to the non-reducing
624 end of an α -glucan backbone, thus elongating amylose and
625 amylopectin molecules. SS mutants in cereals, like *dull1*
626 in maize, as well as *waxy*, *ss1* and *ss3a-1* in rice result in
627 reduced seed weight and altered seed composition (Fujita
628 et al. 2011; Lin et al. 2012; Shahid et al. 2016). SBEs gener-
629 ate α -1,6-branch linkages in α -glucans through cleavage of
630 α -1,4 bonds. The total amylose content in cereal endosperm
631 has been increased by the enhancement of granule-bound
632 starch synthase I (GBSSI) expression or by eliminating
633 SBEs, SSIIa or other enzymes involved in amylopectin syn-
634 thesis (Itoh et al. 2003; Umemoto et al. 2004; Crofts et al.
635 2012; Zhou et al. 2016; Wang et al. 2017a). The “wrinkled”
636 seed mutant (*rr*) of pea (*Pisum sativum* L.), the object of
637 Mendel’s studies, appeared by mutation of the gene encod-
638 ing SBE1 by insertion of a transposon-like element into the
639 coding sequence (Mendel 1865; Bhattacharyya et al. 1993).
640 Finally, there is evidence that the disproportionating enzyme

(4- α -glucanotransferase, DPE) and α -glucan phosphorylase
641 are involved in the pathway of starch biosynthesis by affect-
642 ing α -glucan phosphorylase activity (Colleoni et al. 1999;
643 Dauvillée et al. 2006). Mutations affecting phosphorylase
644 activity, like *dpe2* and *phs1-1* in *Arabidopsis* and *pho1* in
645 rice, cause disruptions in the starch content of seed, which
646 in the case of rice results in smaller seeds (Zeeman 2004;
647 Chia et al. 2005; Satoh et al. 2008).
648

649 In recent years, there have been major advances in our
650 understanding of starch breakdown in heterotrophic seed
651 tissues (Wu et al. 2014; Tetlow and Emes 2017). The ini-
652 tial event, required for subsequent starch degradation, is the
653 phosphorylation of amylopectin by glucan water dikinase
654 enzymes (α -glucan, water dikinase, GWD, EC 2.7.9.4).
655 *Arabidopsis* knockout mutants lacking GWD exhibited
656 a starch-excess phenotype in seeds and delayed embryo
657 development (Andriotis et al. 2010; Pirone et al. 2017).
658 In rice, mutation of the plastidial α -glucan phosphorylase
659 gene affected the synthesis and structure of starch in the
660 endosperm, accompanied by a shrunken phenotype that
661 appears when grown in cold conditions (Satoh et al. 2008).
662

663 Once phosphorylated, α -amylases catalyze forma-
664 tion of soluble starch (Wu et al. 2014). Plant α -amylases
665 (EC 3.2.1.1), the most abundant amylolytic enzyme in the
666 endosperm, hydrolyze α -(1,4)-glucosidic linkages in glucan
667 polymers to release both linear and branched glucans. This
668 facilitates the attack of the granule by other enzymes and
669 releases soluble glucan fragments to serve as substrates for
670 other enzymes. Mutation of the α -amylase in maize induced
671 glassy, shrunken and translucent kernel phenotypes (James
672 et al. 2015). Similar effects were also seen in rice mutants
673 affecting α -amylase (Satoh 2003). The complete degrada-
674 tion of soluble starches proceeds with the concerted action
675 of DBE enzymes, which catalyze the hydrolysis of α -(1,6)-
676 glucosidic linkages of polyglucans.
677

678 The grains of the debranching enzyme mutant *Bell-a* in
679 rice displayed an altered fine structure of amylopectin that
680 is associated with size and weight reduction when compared
681 to wild-type grains (Satoh 2003). Linearized glucans are
682 exposed to (1) β -amylases, which catalyze the hydrolysis
683 of α -(1,6) glucosidic linkages of polyglucans liberating the
684 disaccharide maltose, or to (3) α -glucosidases (EC 3.2.1.20),
685 which catalyze the release of α -D-glucose from the non-
686 reduced ends of α -linked glucans. The resulting maltose and
687 glucose units are then exported to the cytosol via maltose
688 transporter (MEX1) and glucose transporters. The glucose
689 produced in the endosperm can be taken up and converted to
690 sucrose in the scutellum and redistributed to growing tissues
691 such as young shoot and root tissues (Griffiths et al. 2016;
692 Niittylä et al. 2004; Reidel et al. 2008).
693

694 Viable seed formation requires the tightly coordinated
695 activity of many proteins involved in carbohydrate metabo-
696 lism. This statement is supported by the characterization of
697

694 a wide variety of mutants affecting carbohydrate metabolism
 695 that display defective seed phenotypes, most of which (both
 696 mutants and phenotypes) have been discussed in this review
 697 and are included in Tables 2, 3 and 4. Several transcription
 698 factors presented in the tables have not yet been directly
 699 linked to metabolic regulation, like *MINI3*, *PHE1* and *TTG1*
 700 in *Arabidopsis*, *LEC1*, *WRI1A* and *WRI1B* in maize and *NF-*
 701 *YBI* and *RSR1* in rice, but can affect seed development at
 702 different levels: seed size, weight, color, morphology and
 703 seed composition (Shen et al. 2010; Fu and Xue 2010; Pou-
 704 vreau et al. 2011; Fatihi et al. 2013; Orozco-Arroyo et al.
 705 2015; Chen et al. 2015a; Xu et al. 2016; Meng et al. 2016).
 706 Further research should assess to what extent these pheno-
 707 types are linked to alterations in carbohydrate metabolism.

708 Future perspectives

709 The identification of quantitative trait loci that determine
 710 seed carbohydrate contents, along with genetic engineer-
 711 ing to overexpress or repress genes involved in carbon flow
 712 toward seed starch, oils or proteins have led to significant
 713 increases in storage compounds in several species (Wese-
 714 lake et al. 2009; Kurai et al. 2011; Li et al. 2013; Paul et al.
 715 2017). A better understanding of sucrose delivery and starch
 716 biosynthesis pathways in seeds requires additional research
 717 in each specific crop at the biochemical, developmental and
 718 molecular levels, which allows plant breeders and biotech-
 719 nologists to increase seed carbohydrates in a predictable
 720 way. Overall, the data discussed here suggest that breeders
 721 should give more attention to the role that metabolites play
 722 at critical points of the developmental program. A central
 723 unanswered question is the identification of nutrient sensing
 724 mechanisms and signal transduction pathways that connect
 725 carbohydrate status with seed inter-compartmental crosstalk.
 726 Carbohydrate and nitrogen metabolisms are highly intercon-
 727 nected, and the identification of branch points will help to
 728 clarify what determines assimilate partitioning between
 729 starch, proteins and oils. Manipulation of carbon and nitro-
 730 gen partitioning constitutes a potential tool for agricultural
 731 improvements, but pleiotropic seed developmental defects
 732 can limit the applicability of this strategy.

733 Studies of transporter function are of particular interest
 734 from the perspective of applied science. Overexpression
 735 of the barley sucrose transporter *HvSUT1* in endosperm
 736 increased storage protein content (20%) and nitrogen
 737 assimilation (up to 14%) (Weichert et al. 2010). Similarly,
 738 expression of the amino acid transporter gene (*VfAAP1*) in
 739 pea seeds leads to increased seed biomass (therefore more
 740 carbon) (Weigelt et al. 2008). In addition, overexpression
 741 of sucrose transporters in *Arabidopsis* companion cells
 742 impacted phosphate requirements (Dasgupta et al. 2014).
 743 These studies point to the complex cross talk between

carbon, nitrogen and phosphate metabolism in specific seed
 compartments. Synergistic effects and possible developmen-
 tal defects in seed formation should not be overlooked in
 breeding programs attempting to modify the storage status
 of crop plants.

Maternal tissues such as the seed coat (dicots) and peri-
 carp (monocots) serve a number of functions, most of which
 evolved to protect the seed and to promote the development
 of embryo and endosperm. The architecture, chemical com-
 position and metabolism of these tissues work together to
 respond to developmental programs. Sucrose passing from
 the mother plant to the developing endosperm and embryo
 are distributed by the seed coat and pericarp, which rep-
 resent a critical bottleneck ensuring proper nutritional dis-
 tribution among all progeny during seed development and
 seed filling. Future studies should take into account the
 role of these tissues when attempting to modulate seed
 development.

Current strategies to improve seed quality range from
 conventional breeding, marker-assisted breeding, quanti-
 tative trait loci (QTLs), mutagenesis, creation of hybrids,
 genetic modification (GM), new genome-editing technolo-
 gies and chemical approaches. Metabolomics approaches
 allow the parallel assessment of the levels of a broad range
 of metabolites for both phenotypic and physiological char-
 acterization. These approaches allow breeders to modulate
 a quantitative trait and to reprogram the metabolome to pro-
 duce valuable nutrients. For instance, recent work demon-
 strated the feasibility of creating high-amylose rice through
 CRISPR/Cas9-mediated targeted mutagenesis of a starch-
 branching enzyme (Sun et al. 2017).

Recently, methods allowing rapid, high-throughput
 genotyping of entire crop populations have emerged and
 opened the door to wider use of molecular tools in plant
 breeding. For instance, the importance of rice as a food crop
 has made it the focus of genome-scale efforts to identify
 factors controlling seed yield and composition. Massive
 sequencing efforts, including the 3000 Genomes Project,
 have enabled the creation of datasets and bioinformatic tools
 to analyze SNPs and to search for the presence or absence
 of genes across multiple representatives of *Oryza* species
 (Li et al. 2014). Using this resource, genome wide asso-
 ciation (GWAS) and SNP marker approaches have sought
 to elucidate candidate genes that correspond to QTLs for
 important agronomic traits, including grain size and compo-
 sition. Huang et al. (2012) undertook a GWAS incorporat-
 ing 950 varieties and identified candidate genes for amylose
 content (thaumatin-like protein cluster on chromosome 12)
 and protein content (peptidase gene cluster on chromo-
 some 70). Most effort has been aimed at increasing rice
 yield and seed size. Those results, combined with GWAS/
 SNP-based targets to improve quality (lower amylose and
 higher eating quality), may prove to be the future direction

797 of marker-assisted breeding programs (Huang et al. 2012).
798 The availability of seed to immediately apply these data to
799 breeding programs is hoped to accelerate improvement of
800 rice to meet the demands of a growing population and a
801 changing climate. Hopefully, these tools will soon be avail-
802 able for the study of all major crop plants to accelerate seed
803 improvement.

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