A new class of low-loading catalysts for a highly enantioselective, metal-free imine reduction of wide general applicability

Davide Brenna, Riccardo Porta, Elisabetta Massolo, Laura Raimondi, and Maurizio Benaglia*

Abstract: A new class of chiral Lewis bases for the enantioselective HSiCl₃-mediated reduction of imines has been developed. Through an extensive catalyst structure optimization, an extremely active species was identified, able to promote the reduction of a large variety of functionalized substrates in high yields and enantioselectivities typically above 90% with catalyst loading as low as 0.1-1% mol. The simple experimental procedure, the low cost of the reagents, the mild reaction conditions, and straightforward isolation of the product, make the methodology attractive also for large scale applications. Its synthetic potentiality was demonstrated by the preparation of advanced intermediates of important APIs. used in the treatment of Alzheimer and Parkinson diseases, hyperparathyroidism, neuropathic pains and disorders. The reaction has also been successfully performed in flow reactors, thus demonstrating the possibility to realize in continuo processes yielding multigram quantities of product.

The stereoselective reduction of C=N bonds is probably the most popular approach to synthesize chiral amines.[1] Although in the last few years remarkable progress has been made in the development of efficient chiral organometallic complexes for imines hydrogenation, [2] the high cost of the precious metal species and their lack of general applicability make the discovery of new, highly performant catalysts greatly desirable. Moreover, in the case of C=N bonds reduction, very often quite high catalyst loadings are required. [3] Metal free catalytic methodologies represent a viable alternative option, and some efficient catalytic systems have been reported, [4] but also in these cases high catalyst loadings are necessary.

Despite all the recent achievements in the field, the combination of inexpensive, atoxic, easily available catalyst capable of performing at the very low loadings typical of organometallic catalysis, is an unmet challenge for present-day organocatalysis. [5] Trichlorosilane-based reduction methods may offer an interesting opportunity in this sense. [6] Being a waste product of silicon industry, HSiCl₃ is an extremely cheap reagent, readily available in large quantities, that is capable of reducing C=N bonds with amazing chemoselectivity. Its coordination with chiral Lewis bases allowed to develop highly enantioselective catalytic reductions of imines.^[7] Here we report the design and the optimization of a new class of enantiopure chiral picolinamides, easily prepared in a few steps from amino acids, such as phenyl-alanine and tyrosine (Figure 1). An extremely active species has been identified, able to promote the reduction on a large variety of functionalized substrates in high yields and enantioselectivities typically higher than 90%, and with catalyst loadings ranging from 0.1 to 1% mol, a level that is exceptionally low for organocatalysis. Remarkably, the new catalysts showed a wide scope and were applied to the synthesis of differently substituted chiral N-aryl and N-alkyl amines, including α - and β -amino esters and α -nitro amines, easily converted in differently functionalized 1,2-diamino compounds.

COOH
$$NH_{2}$$

$$NH_{3}$$

$$NH_{2}$$

$$NH_{2}$$

$$NH_{3}$$

$$NH_{4}$$

$$NH_{2}$$

$$NH_{4}$$

$$NH_{5}$$

$$NH_{2}$$

$$NH_{5}$$

$$NH_{2}$$

$$NH_{3}$$

$$NH_{4}$$

$$NH_{5}$$

$$NH_{5$$

Figure 1. A new class of chiral Lewis bases for enantioselective catalytic hydrosilvlation of imines.

Enantiopure picolinamides have been extensively studied as activators of trichlorosilane. [8] In designing a new class of chiral Lewis basic catalysts, we took advantage of the well-established conformational features of chiral imidazolidinones, successfully used in aminocatalysis. [9] While the picolinamide unit is responsible of HSiCl₃ coordination and chemical activation, the imidazolidinone scaffold offers many opportunities to tune and modify the steric requirements and the stereoelectronic properties of the catalytic system (Figure 1). Therefore, a series of new chemical entities, featuring different substituents on the imidazolidinone ring and on the aromatic ring of the amino acid moiety, were synthesized (Figure 2).

Figure 2. A new class of chiral organocatalysts for the enantioselective trichlorosilane-mediated ketoimines reduction.

Dipartimento di Chimica, Università degli Studi di Milano Via C. Golgi, 19, 20133 - Milano, Italy

E-mail: maurizio.benaglia@unimi.it

Supporting information for this article is given via a link at the end of the document.((Please delete this text if not appropriate))

^[*] Davide Brenna, Riccardo Porta, Prof. Dr. Laura Raimondi, Prof. Dr. Maurizio Benaglia

Starting from (S)-phenyl alanine, enantiopure Lewis bases 1a-1i were synthesized; the imidazolidinone ring was assembled via reaction of the *N*-methyl (S)-phenyl alanine carboxyamide with different carbonyl derivatives, and then conjugated to picolinic acid. Analogously, (S)-tyrosine was used to prepare catalysts 2-4 (Figure 2).

A preliminary screening of all new picolinamides **1-4** as catalysts in the trichlorosilane-mediated model reduction of N-phenyl acetophenone imine **5a** at 0 °C allowed to identify the most promising catalyst candidates (Table 1).

Table 1. Catalyst screening.

N Ph	HSiCl _{3,} cat. (10 mol%)	HŅ [´] Ph
Ph	CH ₂ Cl ₂ , 0 °C, 18 h	Ph

5a	l		6a		
Entry ^[a]	Catalyst	Yield (%) ^[b]	e.e. (%) ^[c]		
1	1a	76	85		
2 ^[d]	1a	73	92		
3	1b	57	10		
4	1c	13	<5		
5	1d	73	64		
6	1e	90	<5		
7	1f	80	72		
8	1g	75	<5		
9	1h	76	89		
10	1i	60	48		
11	2	78	23		
12	3a	98	94		
13	3b	81	97		
14	3с	98	98		
15	4	99	92		

[a] Reaction conditions: **5a** (0.1 mmol), **cat**. 0.01 mmol, HSiCl₃ (0.35 mmol, 35 μ L) in CH₂Cl₂ (1 mL) at 0°C for 18 h; [b] isolated yield; [c] determined by HPLC on chiral stationary phase; absolute configuration established by comparison of optical rotation values; [d] reaction performed at -10 °C.

Since catalyst **1a** showed interesting results (entries 1-2), it was envisioned that a modification on the imidazolidinone ring could lead to an improved catalyst efficiency. For example, it was thought the combination of different R¹ and R² residues (see Figure 1) could force the phenyl ring of the benzylic unit in a more favourable position, to preferentially shield one face of the imine and improve enantioselectivity. [10] However, the structural variations in catalysts **1b-1i** did not lead to any positive results. On the contrary, the introduction of a substituent in *para* position of the phenyl ring allowed to identify a few very efficient catalysts, like compounds **3a-c.** In view of the immobilization of these chiral Lewis base on solid support, to facilitate the development of continuous flow stereoselective reductions in

catalytic reactors,^[11] the enantiopure Lewis base **4** was also synthesized, to verify the compatibility of the linker, featuring a triazole ring, with the reaction conditions.^[12] Indeed, all catalysts **3a-c** and **4** promoted the reduction, in nearly quantitative yields and with up to 98% enantioselectivity in the case of the *O*-benzyl substituted catalyst **3c** (entries 12-15).

When the behavior of the most promising catalysts 1a, 3a-c and 4 was studied in the reduction of the electron-rich, and therefore likely poorly reactive, imines 5b-d, some further differences were evidenced, especially about chemical activity. While catalyst 1a was unable to promote the reduction of imines 5c-d, chiral picolinamide 4 and particularly the O-benzyl protected imidazolidinone derivative 3c afforded the expected chiral amines 6b-d in 99% yield and enantioselectivities ranging from 91 to 97 % (Scheme 1).

Scheme 1. Comparison of different catalytic activities 1a, 3a-3c and 4. Reaction conditions: 5 (0.1 mmol), cat. 0.01 mmol, HSiCl₃ (0.35 mmol, 35 μ L) in CH₂Cl₂ (1 mL) at 0°C C;

Table 2. Studies on catalysts loadings with Lewis bases 3c and 4.

Entry ^[a]	Catalyst	Cat. loading	Yield (%) ^[b]	e.e. (%) ^[c]
1	4	5 mol%	95	92
2 ^[d]	4	5 mol%	95	81
3 ^[e]	4	5 mol%	86	92
4	4	1 mol%	92	92
5	3с	1 mol%	99	97
6	3с	0,1 mol%	93	90
7 ^[f]	3с	0,1 mol%	80	97

[a] Eq. A. Reaction conditions: **5b** (0.1 mmol), **cat**. 0.01 mmol, HSiCl₃ (0.35 mmol, 35 μ L) in CH₂Cl₂ (1 mL) at 0°C for 18 h; [b] isolated yield; [c] determined by HPLC on chiral stationary phase; [d] reaction performed at 25 °C; [e] reaction time = 2 hours; [f] reaction performed at -20 °C.

Given their exceptional activity, catalysts 3c and 4 were selected for further studies.^[13] In the attempt to lower the catalyst loading, the reduction of imine 5b was performed with reduced amounts of chiral Lewis base (Eq. A, Table 2). Noteworthy, catalyst 4 still worked efficiently at 1 mol% loading, affording the product in 93% yield and 92% e.e. (entries 1-4); catalyst 3c showed an even more remarkable activity and promoted the reduction with 0.1% mol loading in 92% yield at 0°C, and in 80% yield and 97% e.e. at -20°C. It is worth mentioning that, by performing the reaction with 0.1 mol% of chiral base, the ACE (Asymmetric Catalyst Efficiency)[14] of catalyst 3c, based on entries 6-7 of Table 2, is 375-400, a value that very favourably compares with either organometallic or organic chiral catalysts, which in most cases do not go beyond 50-60 ACE values. [7b] To further demonstrate the efficiency of catalyst 3c, the synthesis of the chiral amine 6e was successfully accomplished on multigram scale: using 10 mg of catalyst almost 10 grams of enantiopure amine was obtained, after a single crystallization. without the need of any chromatographic purification (Eq. B). [15]

To test the general applicability of catalysts **3c** and **4** the reduction of a wide variety of imines was investigated (Table 3).

Table 3. Reaction scope.

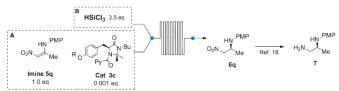
5e-q			6e-q				
Entry	Imine	Cat.	R	R'	PG	Y (%) ^[a]	e.e (%) ^[b]
1	5e	3с	β-napht	CH ₃	Ph	99	98
2 ^[c]	5e	4	β-napht	CH ₃	Ph	99	90
3	5f	4	4-F- C ₆ H ₄	CH ₃	PMP	93	95
4	5g	4	4-CF ₃ - C ₆ H ₄	CH ₃	PMP	92	96
5	5h	3с	4-NO ₂ - C ₆ H ₄	CH ₃	PMP	99	97
6	5h	4	4-NO ₂ - C ₆ H ₄	CH ₃	PMP	94	93
7	5i	3с	4-CI- C ₆ H ₄	CH ₃	PMP	98	96
8	5i	4	4-CI- C ₆ H ₄	CH ₃	PMP	95	94
9 ^[c]	5j	3с	3-OMe- C ₆ H ₄	CH ₃	PMP	98	90
10	5j	4	3-OMe- C ₆ H ₄	CH ₃	PMP	97	90
11 ^[c]	5k	4	3-OBn- C ₆ H ₄	CH ₃	PMP	80	96
12	51	4	3-OBn- C ₆ H ₄	CH ₃	Bn	80	93
13 ^[c]	5m	3с	Ph	CH ₃	(CH ₂) ₃ Ph	99	98
14 ^[c]	5m	4	Ph	CH ₃	(CH ₂) ₃ Ph	99	90
15 ^[c]	5n	3с	Ph	CH ₃	<i>n</i> -Bu	80	96
16 ^[c]	50	3с	Ph	CO ₂ CH ₃	PMP	99	85
17 ^[c]	50	4	Ph	CO ₂ CH ₃	PMP	95	85
18 ^[c]	5р	3с	Ph	CH ₂ CO ₂ CH ₃	PMP	85	96
19	5р	4	Ph	CH ₂ CO ₂ CH ₃	PMP	65	95
20 ^[c]	5q	3с	Ph	CH ₂ NO ₂	PMP	99	93

Reaction conditions: **5a** (0.1 mmol), **cat**. 0.01 mmol, HSiCl $_3$ (0.35 mmol, 35 $_{\mu L}$) in CH $_2$ Cl $_2$ (1 mL) at 0°C for 18 h; [a] isolated yield; [b] determined by HPLC on chiral stationary phase; [c] reaction performed at -10 °C.

Both catalysts **4** and **3c** promoted the reduction of *N*-aryl and *N*- alkyl substituted imines in >90% yield and enantioselectivities constantly ranging from 90% to 98%. The synthesis of α – and β -amino esters was also accomplished, in up to 96% e.e. The reduction of 3-alkoxy-substituted acetophenone imines (**5j-I**), either *N*-benzyl protected (as precursor of primary amine derivatives), or *N*-(3-phenylpropyl) substituted (imine **5m**), represents a practical and efficient entry to the synthesis of enantiomerically pure valuable pharmaceutical compounds, used in the treatment of Alzheimer and Parkinson diseases, hyperparathyroidism, neuropathic pains and neurological disorders (Figure 3). ^[16]

Figure 3. Chiral amines as valuable pharmaceutically active compounds.

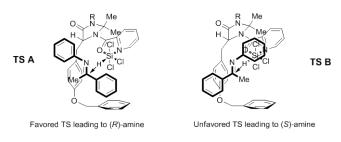
In view of a possible extension of this catalytic methodology to the industrial scale, the possibility to perform the reaction in flow reactors was also preliminarily investigated (Scheme 2). [17] The reduction of model imine **5a** was successfully accomplished under continuous flow conditions. By running the reaction in a 0.5 ml mesoreactor for 20 minutes at 0°C, the chiral amine **6a** was obtained in 96% yield and 97% e.e. (see the SI).



Scheme 2. Continuous flow, organocatalytic enantioselective reduction.

In the same fluidic device the chiral α -nitro amine **6q** was also obtained with 88% e.e.; starting from this product the Raney Ni-catalysed reduction^[18] afforded the chiral 1,2-diamine **7**, thus offering the possibility to realize a two steps, in flow, metal-free process.

The model tentatively proposed to rationalize the steric course of the enantioselective reduction catalyzed by 3c is reported in Scheme 3.



Scheme 3. Proposed TS for the reduction promoted by catalyst 3c.

In model $\bf A$, that leads to the formation of the experimentally preferred (R) enantiomer, both the aromatic ring at the imine carbon and the protecting group at the imine nitrogen do not experiment the severe steric repulsions that greatly destabilize TS of model $\bf B$.

In conclusion, a new class of chiral Lewis bases for imines hydrosilylation was developed; the most active catalyst promoted the reduction of a wide variety of functionalized often in quantitative verv vields enantioselectivities that typically were higher than 90%, and in some instances reached 98%. Remarkably, the chiral Lewis base of choice efficiently catalyzed the reaction with a catalyst loading as low as 0.1% mol without any erosion of its stereoselectivity. The synthesis of enantiopure chiral amines on multi-gram scale, as well as the possibility to perform the organocatalytic enantioselective reduction under continuous flow conditions have been demonstrated. [19] We believe that the simple experimental procedure, the low cost of the reagents, the mild reaction conditions and straightforward isolation of the product after an aqueous work up, the exceptionally low loading of the metal-free catalytic species, and the possibility to realize in continuo processes, make the methodology attractive also for industrial applications.

Acknowledgements

M.B. thanks Università degli Studi di Milano for financial support (H2020 Transition Grant); D.B., E.M. and R.P. thank Università degli Studi di Milano for a Ph.D. fellowship.

Keywords: Enantioselective reduction • Trichlorosilane • Chiral amines • Lewis bases • Organocatalysis

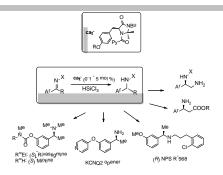
- [1] Chiral Amine Synthesis: Methods, Developments and Applications (Ed.: T. C. Nugent), Wiley-VCH, Weinheim, **2010**.
- [2] Recent general reviews on asymmetric hydrogenation: a) A. M. Palmer, A. Zanotti-Gerosa, Current Opinion in Drug Discovery and Development 2010, 13, 698; b) G. Shang, W. Li, X. Zhang. Transition Metal-Catalyzed Homogeneous Asymmetric Hydrogenation, in: Catalytic Asymmetric Synthesis, 3rd edn., I. Ojima Ed., Wiley, Hoboken, 2010; c) for a special issue on hydrogenation and transfer hydrogenation see: M. J. Krische, Y. Sun, Eds. Acc. Chem. Res. 2007, 40, 1237-1419.
- [3] Reviews: a) J.-H. Xie, S.-F. Zhu, Q.-L. Zhou, Chem. Rev. 2011, 111, 1713–1760; b) D.-S. Wang, Q.-A. Chen, S.-M. Lu, Y.-G. Zhou, Chem. Rev. 2012, 112, 2557–2590
- [4] Review: a) S. Rossi, M. Benaglia, E. Massolo, L. Raimondi, Catal. Science Technol., 2014, 9, 2708-2723. For two reviews on Bronsted acids-catalyzed reactions: b) D. Parmar, E. Sugiono, S. Raja, M. Rueping, Chem. Rev., 2014, 114, 9407-9153 and c) T. Akiyama, K. Mori, Chem. Rev., 2015, 115, 9277-9306.
- [5] For a review on low loading chiral organocatalysts see: F. Giacalone, M. Gruttadauria, P. Agrigento, R. Noto, Chem. Soc. Rev., 2012, 41, 2406-2447.
- [6] Reviews: a) M. Benaglia, S. Guizzetti, L. Pignataro, Coord. Chem. Rev., 2008, 252, 492; b) S. E. Denmark, G. L. Beutner, Angew. Chem. Int. Ed., 2008, 47, 1560; c) M. Benaglia, S. Guizzetti, S. Rossi, "Silicate-mediated stereoselective reactions catalyzed by chiral Lewis bases" in Catalytic Methods in Asymmetric Synthesis: Advanced Materials, Techniques and Applications 2011, ed. M. Gruttadauria, F. Giacalone, John Wiley and Sons.
- [7] Reviews: a) S. Guizzetti, M. Benaglia, Eur. J. Org. Chem., 2010, 5529-5541; b) S. Jones, C. J. A. Warner, Org Biomol. Chem., 2012, 10, 2189-2200. For selected, recent contributions not included in previous reviews: c) L. Chen, C. Wang, L. Zhou, J. Sun, Adv. Synth. Catal. 2014, 356, 2224-2230; d) X.-Y. Hu, M.-M. Zhang, C. Shu, Y.-H. Zhang, L. Liao, W.-C. Yuan, X.-M. Zhang, Adv. Synth. Catal. 2014, 356, 3539-3544; e) C. Wang, X. Wu, L. Zhou, J. Sun, Org. Biomol. Chem., 2015, 13, 577-582; f) J. Ye, C. Wang, L. Chen, X. Wu, L. Zhou, J. Sun, Adv. Synth. Catal. 2016, 358, 1042-1048.; g) A. Chelouan, R. Recio, L. G.

- Borrego, E. Álvarez, N. Khiar, I. Fernandez, *Org. Lett.*, **2016**, *18*, 3258–3261. For pioneer works with aminoacid-derived catalysts see: h) A. V. Malkov, A. Mariani, K. N. MacDougal, P. Kočovský, *Org. Lett.* **2004**, *6*, 2253-2256; i) A. V. Malkov, M. Figlus, S. Stončius, P. Kočovský, *J. Org. Chem.* **2009**, *74*, 5839-5849; j) A. V. Malkov, A. J. P. S. Liddon, P. Ramírez-López, L. Bendová, D. Haigh, P. Kočovský, *Angew. Chem. Int. Ed.*, **2006**, *45*, 1432-1435; see also reviews, ref. 7a and 7b.
- Int. Ed., 2006, 45, 1432-1435; see also reviews, ref. 7a and 7b.

 Selected picolinamides catalysts: a) O. Onomura, Y. Kouchi, F. Iwasaki, Y. Matsumura, Tetrahedron Lett. 2006, 47, 3751-3754; b) H. Zheng, J. Deng, W. Li, X. Zhang, Tetrahedron Lett. 2007, 48, 7934-7937; c) S. Guizzetti, M. Benaglia, R. Annunziata, F. Cozzi, Tetrahedron 2009, 65, 6354-6363; d) S. Guizzetti, M. Benaglia, S. Rossi, Org. Lett. 2009, 11, 2928-2931; e) Y. Jiang, X. Chen, Y. Zheng, Z. Xue, C. Shu, W. Yuan, X. Zhang, Angew. Chem. Int. Ed. 2011, 50, 7304-7307; f) Y. Jiang, X. Chen, X. Hu, C. Shu, Y. Zhang, Y. Zheng, C. Lian, W. Yuan, X. Zhang, Adv. Syrith. Catal. 2013, 355, 1931-1936; g) A. Genoni, M. Benaglia, E. Massolo, S. Rossi, Chem. Commun. 2013, 49, 8365-8367; h) P. C. Barrulas, A. Genoni, M. Benaglia, A. J. Burke, Eur. J. Org. Chem. 2014, 7339-7442.
- [9] For a review, see: a) G. Lelais, D. W. C. MacMillan, Aldrichimica, 2006, 39, 79.; for the combination of aminocatalysis with the generation of radical intermediates, by the so called SOMO catalysis or by photoredox catalysis, respectively, see: b) T. D. Beeson, A. Mastracchio, J. Hong, K. Ashton, D. W. C. MacMillan, Science, 2007, 316, 582; c) D. Nicewicz, D. W. C. MacMillan, Science, 2008, 322, 77.
- [10] See S. G. Ouellet, J. B. Tuttle, D.W. C. Mac-Millan, J. Am. Chem. Soc, 2005, 127, 32 and references cited.
- [11] Studies with immobilized catalysts are underway in our group; the results will be reported in due course.
- [12] For the use of triazole ring as linker in the immobilization of chiral organocatalysts in our previous works see: a) R. Porta, M. Benaglia, F. Coccia, F. Cozzi, A. Puglisi, Adv. Synth. Catal., 2015, 357, 377-383; b) R. Porta, M. Benaglia, A. Puglisi, A. Mandoli, A. Gualandi, P.G. Cozzi, ChemSusChem, 2014, 7, 3534-3540; c) V. Chiroli, M. Benaglia, A. Puglisi, R. Porta, R. P. Jumde, A. Mandoli, Green Chem., 2014, 16, 2798-2806.
- [13] As reported in Scheme 1, also chiral picolinamides 3a and 3b promoted the reduction with excellent results; however, they proofed to be catalysts of less general applicability, compared to 3c, that was selected as catalyst of choice.
- [14] The definition of ACE was recently proposed in the attempt to compare and evaluate the efficiency of different catalysts, considering the level of enantioselectivity and the yield guaranteed by the catalyst, the molecular weight of the product and of the catalysts itself. See: S. El-Fayyoumy, M. H. Todd, C. J. Richards, Beilstein J. Org. Chem. 2009, 5, 67.
- [15] For experimental details please see the Supporting Information.
- [16] For two very recent contributions on the organocatalyzed reduction as strategy for the synthesis of biologically active chiral amines see: a) V. N. Wakchaure, P. S. J. Kaib, M. Leutzsch, B. List, Angew. Chem. Int. Ed. 2015, 54, 11852–11856; b) D. Brenna, M. Benaglia, R. Porta, S. Fernandes, A. J. Burke, Eur. J. Org. Chem. 2016, doi: 10.1002/ejoc.201601268.
- [17] Reviews on the synthesis of APIs under continuous flow conditions: a) B. Gutmann, D. Cantillo, C. O. Kappe, Angew. Chem. Int. Ed. 2015, 54, 6688-6728; b) R. Porta, M. Benaglia, A. Puglisi, Org. Process Res. Dev. 2016, 20, 2-25; c) for a comprehensive review on the synthesis of natural products in flow see: J. C. Pastre, D. L. Browne, S. V. Ley, Chem. Soc. Rev., 2013, 42, 8849-8869.
- [18] a) X.W. Liu, Y. Yan, Y. Q. Wang, C. Wang, J. Sun, Chem. Eur. J. 2012, 18, 9204-9207; for a metal-free reduction of the nitro group: b) M. Orlandi, F. Tosi, M. Bonsignore, M. Benaglia, Org. Lett., 2015, 17, 3941-3943; c) M. Orlandi, M. Benaglia, F. Tosi, R. Annunziata, F. Cozzi J. Org. Chem., 2016, 81, 3037-3041.
- [19] For a few other examples of organocatalyzed enantioselective reactions in microreactors see: a) A. Odedra, P. H. Seeberger, Angew. Chem. Int. Ed., 2009, 48, 2699; b) S. Fritzsche, S. Ohla, P. Glaser, D. S. Giera, M. Sickert, C. Schneider, D. Belder, Angew. Chem. Int. Ed., 2011, 50, 9467; c) E. Sugiono, M. Rueping, Beilstein J. Org. Chem., 2013, 9, 2457; d) L. Carroccia, B. Musio, L. Degennaro, G. Romanazzi, R. Luisi, J. Flow Chem., 2013, 3, 29; e) S. Rossi, M. Benaglia, A. Puglisi, C. C. De Filippo, M. Maggini, J. Flow. Chem. 2014, 5, 17; f) R. Porta, M. Benaglia, F. Coccia, S. Rossi, A. Puglisi, Symmetry 2015, 7, 1395. For recent reviews on stereoselective catalytic reactions in flow see: g) A. Puglisi, M. Benaglia, V. Chiroli, Green Chem., 2013, 15, 1790-1813; h) I. Atodiresei, C. Vila, M. Rueping, ACS Catal., 2015, 5, 1972-1985; i) A. Puglisi, M. Benaglia, R. Porta, F. Coccia, Current Organocatalysis, 2015, 2, 79-101; j) R. Munirathinam, J. Huskens, W. Verboom, Adv. Synth. Catal., 2015, 357, 1093-1123; k) C. Rodríguez-Escrich, M. A. Pericàs, Eur. J. Org. Chem., 2015, 1173.

COMMUNICATION

An extremely active Lewis base, able to promote with catalyst loading low as 0.1-1% mol the HSiCl₃-mediated reduction of a great variety of imines in high yields and enantioselectivities typically higher than 90%, was discovered. The reaction has been efficiently performed also in flow mesoreactors, thus realizing metal-free enantioselective catalysis *in continuo*. Applications to the synthesis of advanced intermediates of APIs have been successfully accomplished.



Davide Brenna, Riccardo Porta, Elisabetta Massolo, Laura Raimondi and Maurizio Benaglia*

Page No. – Page No.

A new class of low-loading catalysts for a highly enantioselective, metalfree imine reduction of wide general applicability