



# Stress intensity factor solutions for several crack problems using the proportional crack opening displacements

著者	Lan Xin, Ji Shaobo, Noda Nao-Aki, Cheng Yong
journal or publication title	Engineering fracture mechanics
volume	171
page range	35-49
year	2016-12-24
URL	<a href="http://hdl.handle.net/10228/00007022">http://hdl.handle.net/10228/00007022</a>

doi: [info:doi/10.1016/j.engfracmech.2016.12.002](https://doi.org/10.1016/j.engfracmech.2016.12.002)

**Stress intensity factor solutions for several crack problems using the  
proportional crack opening displacements**

Xin Lan<sup>1</sup>, Shaobo Ji<sup>1</sup>, Nao-Aki Noda<sup>2</sup>, Yong Cheng<sup>1</sup>

1. School of Energy and Power Engineering, Shandong University, Jingshi Road 17923#,  
Jinan, Shandong province, China
2. Department of Mechanical Engineering, Kyushu Institute of Technology, 1-1 Sensui-cho,  
Tobata-ku, Kitakyushu-shi, Fukuoka, 804-8550, Japan

**XinLan**

School of Energy and Power Engineering  
Shandong University  
Jingshi Road 17923#, Jinan, Shandong province, China  
lanxin@sdu.edu.cn  
Tel: (+86)-15969685185

## 1     **ABSTRACT**

2     A general finite element procedure based on the proportional crack opening displacements  
3     for obtaining the stress intensity factors is presented. The procedure is applied to the  
4     nonsingular 3-node linear, 4-node linear, 8-node parabolic, 8-node axisymmetric elements  
5     and 8-node hexahedral solid elements for a test. It is found that the current method exhibits  
6     good element type adaptability and significantly less mesh dependency, and accurate results  
7     can be obtained effectively using rather coarse meshes. The accuracy of the current  
8     procedure is evaluated by applying it to two-dimensional interface cracks, three-dimensional  
9     penny-shaped cracks as well as circumferential surface cracks. Comparison with the  
10    published data from the literature shows that the current procedure gives accurate stress  
11    intensity factors. Furthermore, the current method is fairly efficient and less computational  
12    resource consuming and can be used as an effective tool in the reliability analysis of the  
13    bonded multi-layers.

14    **Keywords:** Stress intensity factor; Crack opening displacement; Interfacial crack; Finite  
15    element method

## 16    **1. Introduction**

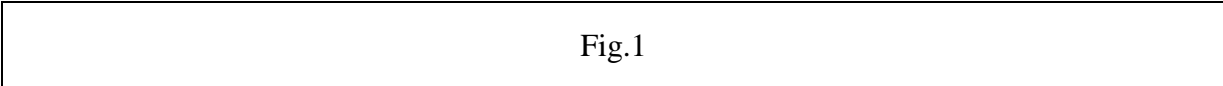
17    Bi-material interfaces are widely observed in the modern composite structures. The presence  
18    of an interface crack may eventually cause a through thickness crack which results in the  
19    final failure of a structure. The singular stress field around an interface crack was firstly  
20    discovered by Williams [1], then his work was followed and extended by Rice and Sih [2],  
21    Erdogan [3,4], England[5], Willis [6] and many others. Following their pioneering research,  
22    a variety of algorithms have been developed based on LEFM and in conjunction with the

23 analytical method or the numerical method. The analytical methods for solving the stress  
24 intensity factors (SIFs) for the interfacial crack problems are only limited to a few specific  
25 cases due to the inherent mathematical difficulties. Therefore, general numerical methods are  
26 necessary to be employed to treat the more general cracked bodies in the practical  
27 applications. In this paper, a brief summary regarding the numerical methods available for  
28 computing the SIFs of the interface cracks using FE analysis will be reviewed and discussed.  
29 Then, a finite element procedure using the proportional relative crack opening displacement  
30 (COD) for obtaining the SIFs of the interfacial cracks will be proposed.

31 Just mention a few of those procedures using FE analysis, Matos et. al. [7] proposed a  
32 numerical method using FE analysis to compute the SIFs of an interface crack. This method  
33 is based on the evaluation of the J-integral by the virtual crack extension method. Then,  
34 individual stress intensities were obtained from further calculations of J perturbed by small  
35 increments. Chow and Atluri [8] got the SIFs of the interfacial cracks using the virtual crack  
36 closure integral with relatively coarse finite element meshes. In their procedure, the strain  
37 energy release rates should be computed in advance using the method proposed by Rybicki  
38 and Kanninen [9] as well as Raju [10]. Sun and Qian [11] used finite elements in conjunction  
39 with the crack closure method to obtain strain energy release rates [12] from which the SIFs  
40 could then be derived. The aforementioned procedures resorted to the use of the strain  
41 energy release rate to produce the final SIFs. Yuuki and Cho [13] determined the SIFs of the  
42 interface cracks by means of the extrapolation of the crack surface displacement. In this  
43 method, it needs skills to select the effective data area to determine the slope of the  
44 extrapolated line. Oda et al. [14] obtained the SIFs of the interface cracks using the ratios of

45 the crack tip stresses. His concept was extended from the crack tip stress method proposed  
46 by Teranishi and Nisitani [15] for the homogeneous cracks. Noda and Lan [16] investigated  
47 the robustness of Oda's method and proposed a linear extrapolation technique to improve the  
48 accuracy. However, both the very refined meshes and the extrapolation technique add to the  
49 extra computational costs which lead to the lower efficiency.

50 As aforementioned, Oda's method [14] does not directly give accurate results for the  
51 deep crack case as well as the strong material mismatch situations. Furthermore, FE element  
52 type and the grid size also affect the accuracy to some extent. Therefore, in this research, the  
53 authors tend to use the ratio of the relative crack opening displacement (COD) behind the  
54 crack tip to improve the accuracy. The robustness of the current procedure is investigated by  
55 a convergence study on the element type adaptability and mesh size dependency. It is found  
56 that the oscillatory singularity is successfully avoided by investigating the CODs of the FE  
57 nodes behind the crack tip instead of using the crack tip stresses. Meanwhile, the procedure  
58 for treating the case where the reference and the given unknown problems have different  
59 crack lengths is also depicted to deduce the modeling time. Therefore, the current procedure  
60 can give reliable results with rather coarse meshes more effectively and rapidly.



61 **2. Analysis Method**

62 **2.1 Formulation for the interface crack problems**

63 Consider two isotropic elastic materials joined along the x-axis as indicated in Fig.1 with  
64 material 1 above the interface and material 2 below. The stress distributions along the  
65 interface are defined as shown in Eq.(1) [17] .

$$\sigma_y + i\tau_{xy} = \frac{K_I + iK_{II}}{\sqrt{2\pi r}} \left(\frac{r}{2a}\right)^{i\varepsilon}, \quad r \rightarrow 0 \quad (1)$$

66 here,  $\sigma_y, \tau_{xy}$  denote the normal and shear stress components near the crack tip respectively,  
 67  $r$  is the radial distance behind the crack tip,  $a$  is the half crack length and  $\varepsilon$  is the  
 68 bi-elastic constant given by:

$$\varepsilon = \frac{1}{2\pi} \ln \left[ \left( \frac{\kappa_1 + 1}{\mu_1} \right) / \left( \frac{\kappa_2 + 1}{\mu_2} \right) \right] \quad (2)$$

$$\kappa_m = \begin{cases} 3 - 4\nu_m & (\text{plane strain}) \\ 3 - \nu_m / (1 + \nu_m) & (\text{plane stress}) \end{cases} \quad (3)$$

69 where  $\mu_m$  ( $m=1,2$ ) and  $\nu_m$  ( $m=1,2$ ) are the shear moduli and Poisson's ratios of either  
 70 respective materials. The associated crack flank displacements  
 71  $\delta_d = u_d(r, \theta = \pi) - u_d(r, \theta = -\pi)$ , ( $d = x, y$ ) for nodes  $i, i'$  at a distance  $r$  behind the crack tip  
 72 shown in Fig. (1), are given by [18]

$$\delta_y + i\delta_x = \frac{K_I + iK_{II}}{2(1 + 2i\varepsilon) \cosh(\varepsilon\pi)} \left[ \frac{\kappa_1 + 1}{\mu_1} + \frac{\kappa_2 + 1}{\mu_2} \right] \left(\frac{r}{2\pi}\right)^{1/2} \left(\frac{r}{l}\right)^{i\varepsilon} \quad (4)$$

73 where  $l$  is an arbitrary reference length which scales with specimen size or crack length,  
 74 for the definition of Eq.(1), we have  $l = 2a$  without loss of generality.

75 Considering  $(r/l)^{i\varepsilon} = \cos(\varepsilon \ln(r/l)) + i \sin(\varepsilon \ln(r/l))$  and rearranging Eq.(4), then the stress  
 76 intensity factor components  $K_I, K_{II}$  can be separated as :

$$K_I = S \left\{ (\delta_y - 2\varepsilon\delta_x) \cos \left[ \varepsilon \ln \left( \frac{r}{l} \right) \right] + (\delta_x + 2\varepsilon\delta_y) \sin \left[ \varepsilon \ln \left( \frac{r}{l} \right) \right] \right\} \quad (5)$$

$$K_{II} = S \left\{ (\delta_x + 2\varepsilon\delta_y) \cos \left[ \varepsilon \ln \left( \frac{r}{l} \right) \right] - (\delta_y - 2\varepsilon\delta_x) \sin \left[ \varepsilon \ln \left( \frac{r}{l} \right) \right] \right\} \quad (6)$$

77 and

$$S = \frac{2 \cosh(\varepsilon\pi)(r/2\pi)^{-1/2}}{\left(\frac{\kappa_1 + 1}{\mu_1} + \frac{\kappa_2 + 1}{\mu_2}\right)} \quad (7)$$

78 we can rewrite Eq.(5)and(6) as

$$\frac{K_I}{\delta_y} = S \left\{ (\cos Q + 2\varepsilon \sin Q) + (\sin Q - 2\varepsilon \cos Q) \frac{\delta_x}{\delta_y} \right\} \quad (8)$$

$$\frac{K_{II}}{\delta_x} = S \left\{ (\cos Q + 2\varepsilon \sin Q) - (\sin Q - 2\varepsilon \cos Q) \frac{\delta_y}{\delta_x} \right\} \quad (9)$$

79 and

$$Q = \varepsilon \ln(r/l) \quad (10)$$

80 From Eq.(8) and (9), when  $Q, \varepsilon, \delta_y/\delta_x$  are kept the same for two different interface cracks,

81 then we get a relationship as

$$K_I/\delta_y = const, K_{II}/\delta_x = const \quad (11)$$

82 Considering two interface crack problems A and B (say, problems in Fig.2), by satisfying the

83 preconditions as shown in Eq.(12) and (13), then the stress intensity factors  $K_I, K_{II}$  behave

84 proportional relationship with  $\delta_y, \delta_x$  as depicted in Eq.(14). Where, the relative crack

85 opening displacement  $\delta_y, \delta_x$  can be computed by FE analysis, assuming one of the two

86 problems is analytically well solved in advance, say,  $K_I, K_{II}$  of problem A are given in

87 advance, then the SIFs of problem B can be easily obtained from Eq.(14).

$$\left( \begin{array}{l} Q_A = Q_B \\ \varepsilon_A = \varepsilon_B \end{array} \right) \rightarrow \left( \begin{array}{l} [\varepsilon \ln(r/l)]_A = [\varepsilon \ln(r/l)]_B \\ \varepsilon_A = \varepsilon_B \end{array} \right) \quad (12)$$

$$[\delta_y/\delta_x]_A = [\delta_y/\delta_x]_B \quad (13)$$

$$[K_I/\delta_y]_A = [K_I/\delta_y]_B, [K_{II}/\delta_x]_A = [K_{II}/\delta_x]_B \quad (14)$$

88 and the strain energy release rate for the crack advance in the interface is

$$G = \frac{1}{16 \cosh^2(\varepsilon\pi)} \left[ \frac{\kappa_1 + 1}{\mu_1} + \frac{\kappa_2 + 1}{\mu_2} \right] (K_I^2 + K_{II}^2) \quad (15)$$

Fig.2

## 89 2.2 Application of the proportional COD method

90 The problem that SIFs have been solved in advance can be treated as the reference.  
 91 Therefore, a central cracked dissimilar bonded half-planes subjected to remotely uniform  
 92 tensile and shear stresses as shown in Fig.2(a) is selected as the reference problem for  
 93 generality. Its analytical solution was firstly derived by Rice and Sih [19], and takes the form

$$K_I^* + iK_{II}^* = (\sigma_y^\infty + i\tau_{xy}^\infty) \sqrt{\pi a} (1 + 2i\varepsilon) \quad (16)$$

94 where an asterisk (\*) is employed to denote the SIFs for the reference problem.  $\sigma_y^\infty, \tau_{xy}^\infty$  are  
 95 the remote uniform tension and shear applied to the bonded half-planes.  $a$  is the half crack  
 96 length of the center crack. Furthermore, the transversal tension  $\sigma_{x1}^\infty, \sigma_{x2}^\infty$  in Fig.2(a) behave

$$\sigma_{x2}^\infty = \frac{1}{1 + \kappa_2} \left[ \frac{\mu_2}{\mu_1} (1 + \kappa_1) \sigma_{x1}^\infty + \left\{ 3 - \kappa_2 - \frac{\mu_2}{\mu_1} (3 - \kappa_1) \sigma_y^\infty \right\} \right] \quad (17)$$

97 As aforementioned, the preconditions in Eq.(12) and (13) should be firstly met to ensure  
 98 the current method available. Eq.(12) can be easily satisfied by making the bi-elastic  
 99 constant  $\varepsilon$  and the relative distance behind the crack tip  $r/l$  the same for the two problems.  
 100 Here, some extra techniques should be employed to make Eq. (13) satisfied. We consider the  
 101 reference problem shown in Fig.2(a), the relative COD  $\delta_y, \delta_x$  can be solved in an indirect  
 102 manner using the principle of linear superposition. As schematically shown in Fig.3, the  
 103 reference problem (Problem A) can be solved in two steps (ProblemA1 and A2). Namely,  
 104 they are Problem A1 in Fig.3 subjects to pure remote tension  $T$  and Problem A2in Fig.  
 105 Three subjects to pure remote shear  $S$ . Let  $\delta_{y,A}^*, \delta_{x,A}^*$  denote the COD of Problem A



106 subjected to combined  $T, S$ ,  $\delta_{y,A1}^{T=1*}, \delta_{x,A1}^{T=1*}$  denote those of Problem A1 subjected to pure unit  
 107 tension  $T=1$ , and  $\delta_{y,A2}^{S=1*}, \delta_{x,A2}^{S=1*}$  denote those of Problem A2 subjected to pure unit shear  
 108  $S=1$ , respectively. Using the theory of linear superposition, then the relative CODs  
 109  $\delta_{y,A}^*, \delta_{x,A}^*$  of the reference problem (Problem A) take the following form

$$\delta_{y,A}^* = \delta_{y,A1}^{T=1*} \times T + \delta_{y,A2}^{S=1*} \times S \quad (18)$$

$$\delta_{x,A}^* = \delta_{x,A1}^{T=1*} \times T + \delta_{x,A2}^{S=1*} \times S \quad (19)$$

110 Recall Eq.(13) and substitute  $\delta_y, \delta_x$  with  $\delta_{y,A}^*, \delta_{x,A}^*$  for problem A, then we have

$$\begin{bmatrix} \delta_{y,A}^* \\ \delta_{x,A}^* \end{bmatrix}_A = \begin{bmatrix} \delta_{y,A1}^{T=1*} \times T + \delta_{y,A2}^{S=1*} \times S \\ \delta_{x,A1}^{T=1*} \times T + \delta_{x,A2}^{S=1*} \times S \end{bmatrix}_A = \begin{bmatrix} \delta_{y,B} \\ \delta_{x,B} \end{bmatrix}_B \quad (20)$$

111 Rearranging Eq.(20) gives the solution of  $S/T$ ,

$$S/T = \frac{\delta_{x,B} \cdot \delta_{y,A1}^{T=1*} - \delta_{y,B} \cdot \delta_{x,A1}^{T=1*}}{\delta_{y,B} \cdot \delta_{x,A2}^{S=1*} - \delta_{x,B} \cdot \delta_{y,A2}^{S=1*}} \quad (21)$$

112 Using  $T, S$  in Eq.(21) as the boundary condition for Problem A, then Eq.(13) is satisfied  
 113 and eventually Eq.(14) sets up. Finally, the SIFs for the target unknown problem (problem  
 114 B) can be yielded using the proportional relationship as given in Eq.(22).

$$K_{I,B} = \frac{\delta_{y,B}}{\delta_{y,A}} \times K_{I,A}, \quad K_{II,B} = \frac{\delta_{x,B}}{\delta_{x,A}} \times K_{II,A} \quad (22)$$

Fig.3

### 115 2.3 Formulation for the problems with different crack lengths

116 Recall Eq.(1) and (4), the aforementioned proportional COD method only sets up when the  
 117 reference lengths ( $l = 2a$ ) are set the same for the problems A and B. New FE models for the  
 118 reference should be repeatedly created each time when the crack length of the given  
 119 unknown problem changes. This means quite a lot computational costs in the practical

120 application. Consider the case where the reference problem A and the given unknown  
 121 problem B have different crack lengths  $a_A$  and  $a_B$ . Then the SIFs of Problem B should be  
 122 computed according to the following process.

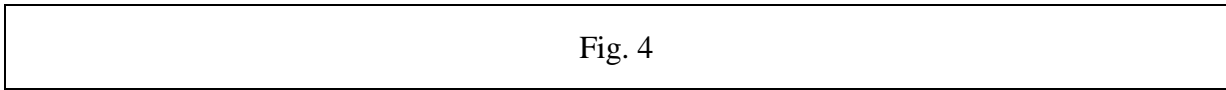
123 1. The FE mesh patterns and the minimum element size around the crack tip are kept the  
 124 same for the two problems A and B. Then, node pairs  $i, i'$  of problem A and B in Fig. 4 will  
 125 be used for the computation.

126 2. Calculating the SIFs  $K_I', K_{II}''$  using the aforementioned proportional COD method by  
 127 assuming the same reference length  $l = 2a_1$  for the given unknown problem B. Here,  
 128  $K_I', K_{II}''$  denote the SIFs of Problem B with a reference length  $l = 2a_1$ .

129 3. Revising the computed SIFs by a constant phase factor which is introduced by the  
 130 difference of the reference crack lengths. Let  $K_I, K_{II}$  denote the SIFs of the given unknown  
 131 problem with different reference lengths  $l = 2a_2$ , then  $K_I, K_{II}$  with the reference lengths  
 132  $l = 2a_2$  can be expressed as

$$\begin{pmatrix} K_I \\ K_{II} \end{pmatrix} = \begin{vmatrix} \cos \left[ \varepsilon \ln \left( \frac{a_2}{a_1} \right) \right] & -\sin \left[ \varepsilon \ln \left( \frac{a_2}{a_1} \right) \right] \\ \sin \left[ \varepsilon \ln \left( \frac{a_2}{a_1} \right) \right] & \cos \left[ \varepsilon \ln \left( \frac{a_2}{a_1} \right) \right] \end{vmatrix} \begin{pmatrix} K_I' \\ K_{II}'' \end{pmatrix} \quad (23)$$

133 In the practical application, the current method is fairly efficient since only one FE  
 134 model of the reference problem is necessary for all the unknown problems with different  
 135 crack lengths.



### 136 3 Method robustness and convergence study

137 In this section, the efficiency and accuracy of the current procedure will be demonstrated

138 by pursuing a convergence study. The mesh-size dependency, the location of the nodes  
139 selected for computation and the mesh adaptability will also be investigated and depicted.

Fig.5

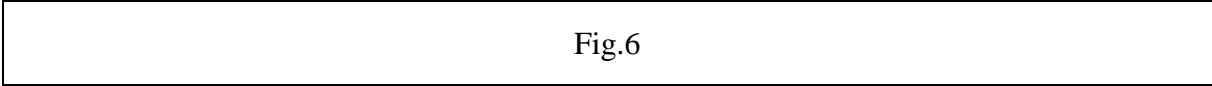
### 140 3.1 Specifications and configurations of the FE models

141 The MSC.MARC 2007 [20] finite element analysis package is used to compute the  
142 COD in this research. Fig.5(a) shows the FE model geometric configurations for the  
143 reference problem A. The crack length is set to  $2a = 2mm$ . It should be noted that the  
144 relative COD values for the reference problem converge as the width of the model is larger  
145 than 1500 times the crack length  $a$ . Then a plate width of  $W = 1620 \times 2a = 3240mm$  and a  
146 length of  $L = 2W = 6480mm$  are used to model the reference problem A  
147 ( $L = 2W, W/a = 1620$ ). Fig.5(b) shows the FE model geometric configuration for a  
148 single-edge cracked bonded strip (an example for the given unknown problem B). The crack  
149 length for the given unknown problem B is fixed to  $a = 1mm$  which is the half crack length  
150 of the reference problem A. The width of the bonded strip  $W$  varies from  $a/W = 0.1 \sim 0.9$ ,  
151 the length  $L$  is assumed to be much greater than the width  $W$  ( $L = 2W$  is assumed in the  
152 FE model). Furthermore, the minimum finite element sizes  $e_{min}$  are kept the same for the  
153 reference and the given unknown problems.

154 Fig.5(c) shows the FE mesh pattern around the singular region. The singular region  
155 around the crack tip are well refined in a self-similar manner by increasing the number of  
156 layers, and the element size for each inferior layer is one-third of the superior one. The  
157 meshes are made of 4-node/8-node quadrilateral elements in plane stress or plane strain  
158 conditions. Furthermore, the meshes of the reference problem A and the given unknown

159 problem B are kept the same to make sure a high computational accuracy. It should be noted  
 160 that although highly accurate  $\delta_y, \delta_x$  near the crack tip cannot be obtained by FE analysis.  
 161 The ratios  $\delta_y/\delta_x$  are fairly accurate since the same FE meshes and model density are  
 162 assumed in the computation.

### 163 3.2 Determination of the location of the nodes used for computation



164 The computational accuracy is investigated for an edge-cracked bonded strip shown in  
 165 Fig.2(b) by varying the node position behind the crack tip. Fig. 6 shows a finite element  
 166 idealization with linear quadrilateral elements. The SIFs are computed using different pairs  
 167 of nodes (say,  $i, i'$  and  $j, j'$  et al.) and for four cases of minimum element size  
 168 ( $e_{\min} = 2a/3^3, 2a/3^4, 2a/3^5, 2a/3^6$ ). The material combinations are fixed to  
 169  $E_1/E_2 = 100, \nu_1 = \nu_2 = 0.3$ , and the relative crack length  $a/W = 0.1$ . The SIFs are normalized  
 170 by  $\sigma\sqrt{\pi a}$  as depicted in Eq. (24) and are plotted against the node position behind the crack  
 171 tip in Fig. 7(a) and (b), respectively.

$$F_I = K_I / \sigma\sqrt{\pi a}, F_{II} = K_{II} / \sigma\sqrt{\pi a} \quad (24)$$

172 It can be seen that for all types of minimum element size, the SIFs behave linearity with the  
 173 distance from the node pairs selected in the computation to the crack tip. The normalized  
 174 SIFs  $F_I$  and  $F_{II}$  approach the published data 1.251 and 0.424 obtained by Miyazaki et al. [21]  
 175 and Matsumto et al.[22]. The closer the distance between the node pairs used in the  
 176 computation and the crack tip, the more accurate the results are. The refined meshes also  
 177 contribute to a better computational accuracy. However, it should be noted that the nodes  
 178 within the oscillatory singularity zone are not recommended in the computation. Furthermore,

179 the current method is less sensitive to the FE mesh size. Therefore, unless otherwise  
180 specified in this paper, all the node pairs used in the computation are those who are closest to  
181 the crack tip but not located within the oscillatory singularity zone to improve the accuracy.

Fig. 7

### 182 3.3 Convergence studies for mesh-size dependency

Fig. 8

183 It suggests that the discretization in the near-tip region has an important role in the  
184 accuracy of the FE method. The accuracy must be balanced with the computational  
185 efficiency by investigating the total number of elements required. Here, a convergence study  
186 is carried out to investigate the effects of the minimum element size  $e_{\min}$  and the model  
187 density on the accuracy. Different FE models using the 4-node quadrilateral elements and the  
188 8-node parabolic quadrilateral elements as well as using 6 different minimum element sizes  
189 are tested. The mesh pattern, model density and minimum element size for each pair of  
190 models are fixed the same. Namely, the minimum element size for each pair of models is  
191  $a/3^3, a/3^4, a/3^5, a/3^6, a/3^7, a/3^8$  which corresponding to the total number of mesh layers  
192  $NL = 7, 8, 9, 10, 11, 12$ , respectively. Without loss of generality, a material combination  
193  $G_1/G_2 = 100, \nu_1 = \nu_2 = 0.3$  and plane stress condition are assumed for an edge interface  
194 crack  $a/W = 0.2$ . Similar conclusions can also be found from other cases. The results  $F_I$   
195 and  $F_{II}$  are plotted in Fig. 8(a) and (b), respectively. It can be seen that the normalized SIFs  
196 converge with decreasing the minimum element size.  $F_I$  converge when  $e_{\min} < a/3^4$ , and  
197  $F_{II}$  converge when  $e_{\min} < a/3^5$ . The relative higher error for  $F_{II}$  is believed to be purely  
198 numerical resulting from a small  $F_{II}$  value. It can be concluded that the current method does

199 not show particularly great sensitivity with the element size. Say,  $F_I, F_{II}$  has 3-digit  
200 accuracy when  $e_{\min} < a/3^4$ , and 4-digit accuracy when  $e_{\min} < a/3^5$ . Furthermore, the  
201 convergence speed of the current procedure reaches the same level accuracy is faster than  
202 that of the crack tip stress method [14]. In this research, without special notification, a  
203 minimum element size of  $e_{\min} = a/3^5$  is selected to obtain a better tradeoff between  
204 computational cost and accuracy.

### 205 **3.4 Mesh adaptability and element type dependency**

206 It is known that the higher order elements can better catch the stress singularity in the  
207 FE analysis. In order to investigate the effect of the element type dependency, the  
208 two-dimensional single-edge cracked bonded strip shown in Fig.2(b) is computed using 3  
209 different types of finite elements. The material combinations  $E_1/E_2 = 4, \nu_1 = \nu_2 = 0.3$  and  
210 plane stress condition are assumed in the computation, the minimum element size is fixed to  
211  $e_{\min} = a/3^6$ . Four different cases of nodes and element types as tabulated in Table 1 are  
212 investigated and compared in the analysis. Namely, they are Nodes  $i$  and  $i'$  of the 3-node  
213 triangle element in Fig. 9(a), nodes  $i$  and  $i'$  of the 4-node linear quadrilateral element in  
214 Fig. 9(b), the corner nodes  $j$  and  $j'$  of the 8-node parabolic quadrilateral element in Fig.  
215 9(c) and mid-side nodes  $i$  and  $i'$  of the 8-node parabolic element in Fig. 9(c).  
216 Furthermore, it is known that SIFs vary greatly and decrease with the reducing of the relative  
217 crack length  $a/W$  under the same loading conditions. Oda [14] pointed out that the relative  
218 crack length has an effect on the accuracy of the extended crack tip stress method, and the  
219 absolute error is believed to be considerable large for the deep crack case. Therefore, we  
220 used the same  $a/W$  to be able to compare our results with those predicted by other

221 researchers to investigate the crack size effect. In this research, all the relative crack lengths  
 222  $a/W$  of different crack problems vary from 0.1 to 0.9 with an increasing step of 0.1, then  
 223 we can investigate the robustness and accuracy from the shallow crack case to the very deep  
 224 crack case.

225 The intermediate relative COD results for each case are presented in Table 2, and their  
 226 final  $F_I, F_{II}$  results are listed in Table 3. It can be seen from these tables that  $F_I, F_{II}$  are in  
 227 good agreement for different types of FE element, though their FE intermediate values  
 228  $\delta_I, \delta_{II}$  exhibit significant differences, and  $F_I, F_{II}$  of the current method agree well with  
 229 those published data by Miyazaki [21] for  $a/W = 0.1 \sim 0.8$ . Furthermore, the current  
 230 procedure gives reliable results independent of the relative crack length. This leads us to a  
 231 conclusion that though the intermediate relative CODs obtained from FEA may be different  
 232 for various element types, the final results agree quite well. The current method resorts to the  
 233 selection of the CODs instead of the crack-tip stresses to avoid the strong singularity, and  
 234 consequently aids to reduce the numerical error and produce the optimal  $K_I, K_{II}$  results.  
 235 Therefore the proposed proportional COD method can determine  $K_I, K_{II}$  with extremely  
 236 high accuracy. It should also be noticed that the current procedure can give reliable  
 237 computational accuracy without using too much refined meshes. Moreover, it also exhibits  
 238 good FE mesh type adaptability and higher computing efficiency.

Fig. 9
Table 1
Table 2
Table 3

239 **4 Numerical results**

240 **4.1 Homogeneous crack subjected to tensile and bending loadings**

241 In the aforementioned discussion, when  $\varepsilon = 0$ , it is analogous to that of a crack in a  
242 homogeneous material. In this case, the oscillatory singularity vanishes and the stress field  
243 becomes square-root singular. Therefore, the current procedure should also be applicable to  
244 the homogeneous crack. The first example considered here is an edge cracked panel  
245 subjected to tensile and bending loads as shown in Fig. 10(a). Fig. 10(b) and (c) show the  
246 tension applied at the top and bottom boundaries to counter the tensile load and the bending  
247 moment applied to the homogeneous plate, respectively. The crack length is set to  $a = 1mm$   
248 and the size of the panel varies for a range of  $a/W = 0.1 \sim 0.9$ . The mesh pattern, model  
249 density and minimum element size are fixed the same as discussed above, 8-node  
250 quadrilateral element is employed in the computation. The normalized SIFs computed by the  
251 present method are tabulated and compared to those predicted by Kaya and Erdogan[23] and  
252 Noda et al.[24] in Table 4. It can be seen that the results and those of Kaya and Erdogan[23]  
253 as well as Noda et al. [24] are in very good agreement for the two loading conditions.  
254 Specifically, the errors are within 0.1% for both the two loading conditions.

Fig. 10
Table 4

255 **4.2 Interfacial cracks subjected to tension**

256 The second example is the two-dimensional plane-stress problems of a central interface  
257 crack and an edge interface crack. The FE models are built in a similar manner as depicted in  
258 Section 3.1. The crack length is set to  $a = 1mm$  and the width of the bonded strip varies



259 from  $a/W = 0.1 \sim 0.9$ . The length is set to 2 times the width of the bonded strip. The same  
260 elastic parameters  $E_1/E_2 = 2, 4, 10, 100$ ,  $\nu_1 = \nu_2 = 0.3$  and the plane stress condition which  
261 were adopted by other researchers [13,21,22] are assumed in the computation. Their  
262 Dundurs' parameters  $\alpha, \beta$  are plotted in the half  $\alpha - \beta$  space in Fig. 11 together with  
263 those of some typical engineering materials compiled by Suga et al. [25]. As can be seen  
264 from Fig. 11, the elastic parameters used in the computation are representative since their  
265  $\alpha, \beta$  are widely distributed along the densely distributed area for the typical engineering  
266 materials. The computed SIFs are also normalized by  $\sigma\sqrt{\pi a}$ , and they are tabulated in  
267 Table 5 together with those predicted by Matsumto et al.[22], for the central and edge  
268 interface crack problems respectively. As shown in this table, the results of the current  
269 procedure coincide with those predicted by Matsumto et al.[22]. Specifically, the largest  
270 errors of the strong material mismatch and the relative deep crack cases are within 0.2% for  
271 the center interface crack case, and those of the edge interface crack are less than 0.5%. It  
272 can be found that the deep crack length and the strong material mismatch do not affect the  
273 computational accuracy. Therefore, the current procedure is generic, and it can get accurate  
274 SIFs more effectively without using high model density or any post-processing techniques.  
275 Furthermore, it is known that the SIFs do not behave simple uniform varying relationship  
276 with  $\alpha, \beta$  and  $a/W$  [26]. However, the SIFs in Table 5 increase monotonically with the  
277 increment of  $E_1/E_2$ , since  $\nu_1, \nu_2$  are kept the same and the plane stress condition is  
278 assumed in the analysis. This leads us to a conclusion that the SIFs grows with the stronger  
279 material mismatch for this specific condition.

Table 5
---------

Table 6
---------

### 4.3 Axisymmetrical crack problems in a cylindrical bar

To thoroughly assess the mesh dependence and the applicable possibility on treating the case where the reference problem and the given unknown problem have different FE models, an axisymmetrical 3-D crack, a penny-shaped crack and a circumferential surface crack are analyzed in this section. The calculated SIFs are compared with those from the literature. Requirements of the mesh patterns are further investigated and discussed. Similarly, the 8-node quadrilateral element in plane strain condition is used in building the reference problem, and two different mesh types as the 8-node axisymmetric solid element and 8-node hexahedral solid element are used to mesh the penny-shaped and circumferential surface crack problems as shown in Fig.12(a) and (b), respectively. The 2-D axisymmetric model is refined in a similar way as shown in Fig.5(c), and the 3-D FE model idealizations and its boundary conditions are demonstrated in Fig.12(c). The normalized SIFs for the penny-shaped and circumferential cracks as well as those predicted by Benthem and Koiter [27] and Nisitani and Noda [28] are tabulated and compared in Table 6, respectively. It can be seen from this table that the normalized SIFs computed by the axisymmetric models coincide with those predicted by 3-D solid models. Furthermore, the SIF values of the penny-shaped crack predicted by the current method are in good agreement with those by Benthem and Koiter [27], and the largest error is around 0.7% for the deep crack case. For the circumferential surface crack, the values of the current procedure coincide with those predicted by Nisitani and Noda [28] with the largest error within 0.1%. This means the current method is also useful for the axisymmetrical crack problems, and the computational

301 accuracy of the current method is independent of the FE element types for the reference and  
302 target unknown problems.

Fig.11
Table 7

## 303 **5. Conclusions**

304 In this paper, the proportional relative crack opening displacement (COD) behind the  
305 crack tip was employed based on the crack tip stress method to compute the stress intensity  
306 factors. The robustness of the current procedure was investigated by a convergence study. It  
307 was found that the current procedure gave reliable results with rather coarse meshes more  
308 effectively and rapidly, and it exhibited good element type adaptability and less mesh  
309 dependency. Furthermore, the accuracy was also tested via several numerical examples. It  
310 was confirmed that resorting to the selection of the COD values behind the crack tip instead  
311 of the direct crack tip stresses could avoid the strong singularity, and aid to produce a better  
312 accuracy. Comparing with that of the crack tip stress method, the accuracy was not affected  
313 by the relative deep crack and the strong material mismatch. Meanwhile, a procedure on  
314 treating the case where the reference problem and the given unknown problem have different  
315 crack lengths was also depicted to reduce the modeling time. Therefore, the current method  
316 is fairly efficient and can be used as an effective tool in the reliability analysis of the bonded  
317 multi-layers.

318

## 319 **Acknowledgements**

320 The authors would like to thank Professor Kazuhiro Oda for the discussions which have

321 greatly influenced this research. This work was supported in part by grants from National  
322 Natural Science Foundation of China (NSFC) (No. 51376111) and the Fundamental  
323 Research Funds of Shandong University (No. 31380076614017).

## 324 **References**

- 325 [1] Williams ML. The stresses around a fault or crack in dissimilar media. *Bull Seismol Soc*  
326 *Am* 1959; 49c:199–204.
- 327 [2] Rice JR, Sih GC. Plane problems of cracks in dissimilar media. *J Appl Mech*  
328 1965;32:418-423.
- 329 [3] Erdogan F. Stress distribution in a nonhomogeneous elastic plane with cracks. *J Appl*  
330 *Mech* 1963;30:232–236.
- 331 [4] Erdogan F. Stress distribution in bonded dissimilar materials with crack. *J Appl Mech*  
332 1965;32:403–409.
- 333 [5] England AH. A crack between dissimilar media. *J Appl Mech* 1965;32:400–402.
- 334 [6] Willis JR. Crack Propagation in Viscoelastic Media. *J Mech Phys Solids* 1967;15:229-  
335 240.
- 336 [7] Matos PPL, McMeeking RM, Charalambides PG and Drory MD. A method for  
337 calculating stress intensities in bimaterial fracture. *Int J Frac* 1989;40:235-254.
- 338 [8] Chow WT, Atluri SN. Finite element calculation of stress intensity factors for interfacial  
339 crack using virtual crack closure integral. *Comput Mech* 1995;16:417-425.
- 340 [9] Rybicki EF, Kanninen MF. A finite element calculation of stress intensity factors by a  
341 modified crack closure integral. *Eng Fract Mech* 1977;9:931-938.
- 342 [10] Raju IS. Calculation of strain-energy release rates with higher order and singular finite  
343 elements. *Eng Fract Mech* 1987;28:251-274.
- 344 [11] Sun CT, Qian W. The use of finite extension strain energy release rates in fracture of  
345 interfacial cracks. *Int J Solids Struct* 1997;34:2595-2609.
- 346 [12] Jih CJ, Sun CT. Evaluation of a finite element based crack-closure method for  
347 calculating static and dynamic strain energy release rates. *Eng Fract Mech* 1990;37:313-322.
- 348 [13] Yuuki R, Cho SB. Efficient boundary element analysis of stress intensity factors for  
349 interface cracks in dissimilar materials. *Eng Fract Mech* 1989;34:179-188.
- 350 [14] Oda K, Noda NA and Atluri SN. Accurate Determination of Stress Intensity Factor for  
351 Interface Crack by Finite Element Method. *Key Eng Mater* 2007;353-358: 3124-3127.
- 352 [15] Teranishi T, Nisitani H. Determination of highly accurate values of stress intensity  
353 factor in a plate of arbitrary form by FEM. *Trans JSME (in Japanese)* 1999;65:16-21.
- 354 [16]Noda NA, Lan X. Stress intensity factors for an edge interface crack in a bonded  
355 semi-infinite plate for arbitrary material combination. *Int J Solids Struct* 2012;49:1241-1251.
- 356 [17] Malysev BM, Salganik RL. The strength of adhesive joints using the theory of cracks.  
357 *Int J Fract* 1965;1:114-127.
- 358 [18] Rice JR. Elastic fracture mechanics concepts for interfacial cracks. *J Appl Mech*  
359 1988;55:98-103.
- 360 [19] Rice JR, Sih GC. Plane Problems of Cracks in Dissimilar Materials. *J Appl Mech*

361 1965;32:418-423.

362 [20] MSC Marc 2007. MSC Marc 2007 User's Guide. MSC.Software Corp: California,  
363 USA; 2007.

364 [21] Miyazaki N, Ikeda T, Soda T, Munakata T. Stress intensity factor analysis of interface  
365 crack using boundary element method-Application of contour-integral method. Eng Fract  
366 Mech 1993;45:599-610.

367 [22] Matsumto T, Tanaka M, Obara R. Computation of stress intensity factors of interface  
368 cracks based on interaction energy release rates and BEM sensitivity analysis. Eng Fract  
369 Mech 2000;65:683-702.

370 [23] Kaya AC, Erdogan F. On the solution of integral equations with strongly singular  
371 kernels. Q Appl Math 1987;45:105-122.

372 [24] Noda NA, Araki K, Erdogan F. Stress intensity factors in two bonded elastic layers with  
373 a single edge crack under various loading conditions. Int J Fract 1992;57: 101-126.

374 [25] Suga T, Elssner G, Schmauder S. Composite parameters and mechanical compatibility  
375 of material joints. J Compos Mater 1988;22:917-934.

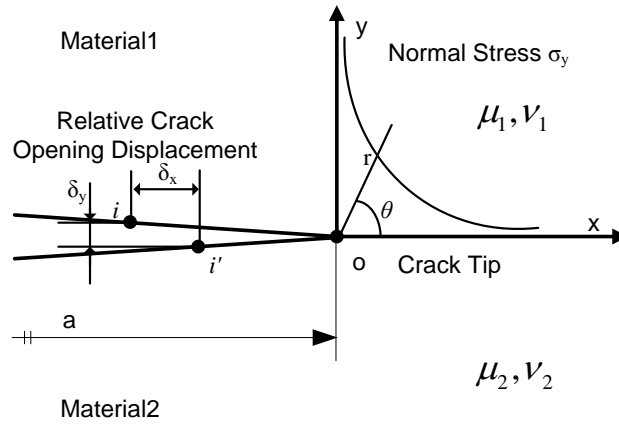
376 [26] Lan X, Noda NA, Mithinaka K, Zhang Y. The effect of material combinations and  
377 relative crack size to the stress intensity factors at the crack tip of a bi-material bonded strip.  
378 Eng Fract Mech 2011;78:2572-2584.

379 [27] Benthem JP, Koiter WT. Method of analysis and solutions of crack problems. In: Sih  
380 GC, editors. Mechanics of fracture. Leyden: Noordhoff Int Publishing; 1973, p.131-178.

381 [28]Nisitani H, Noda NA. Proc Int Conf Appl Fract Mech Mat Struct. 1984:519-523.

382

383



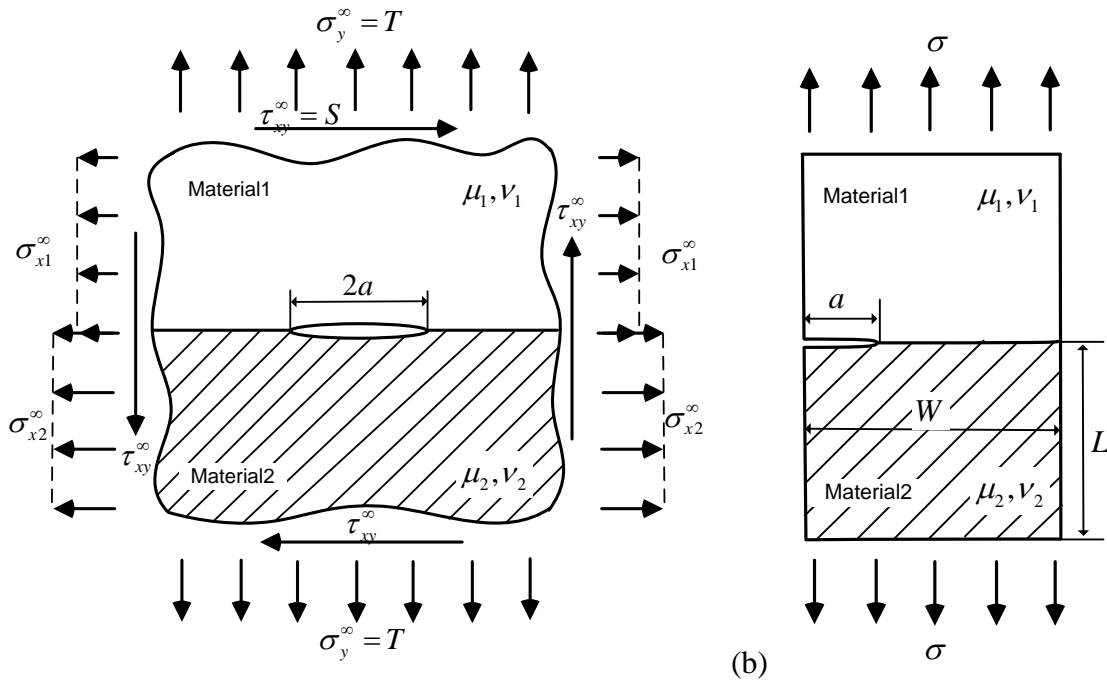
384

385

**Fig.1.** Stress distribution and relative crack displacement of an interface crack

386

387



388

389

**Fig.2.** Geometric configuration for (a) the reference problem A and (b) the given unknown

390

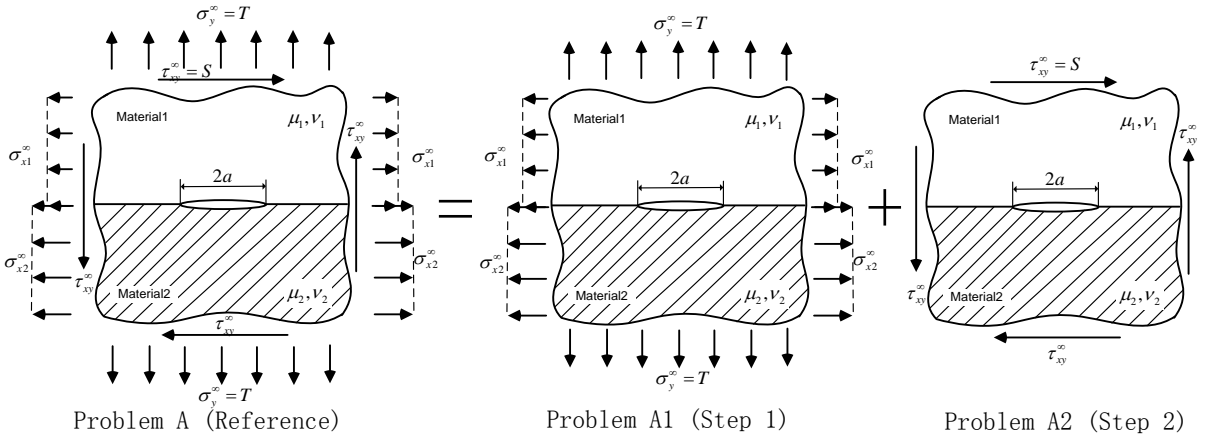
problem B

391

392

393

394



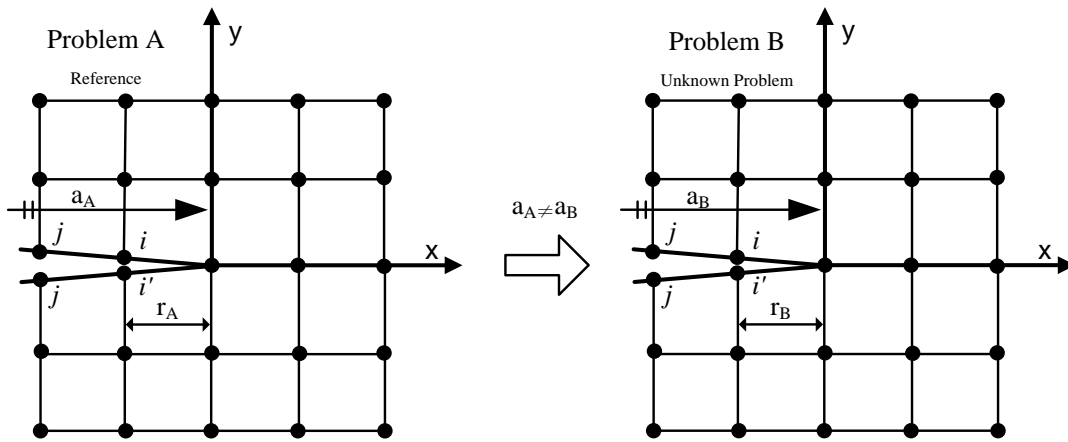
395

396

**Fig.3.** Schematic representation of superposition method for the reference problem

397

398

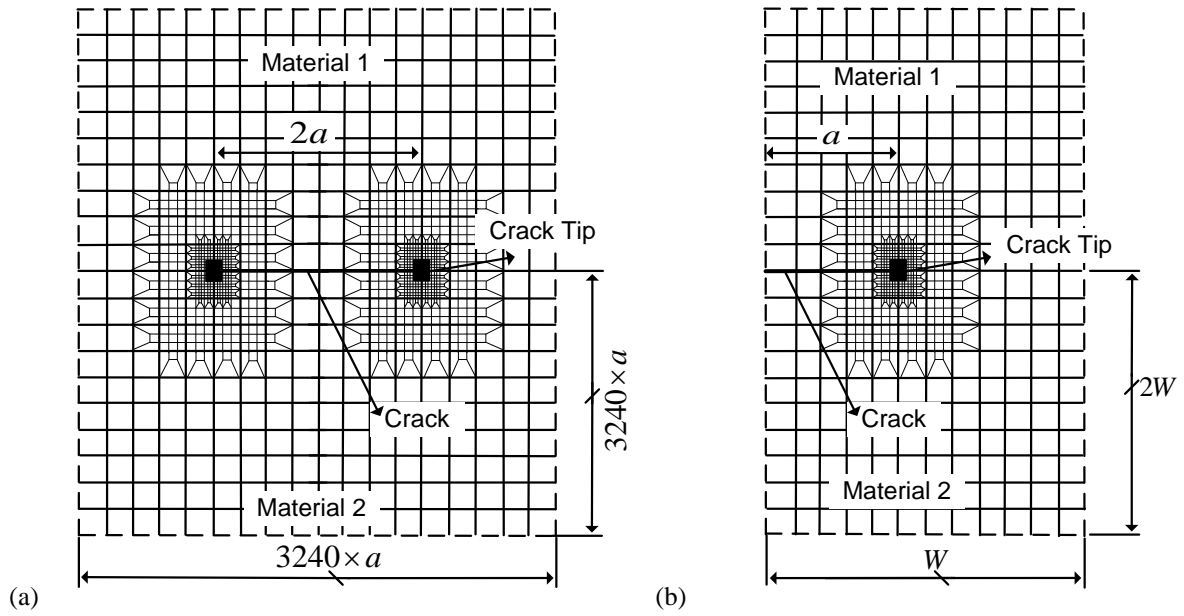


399

400

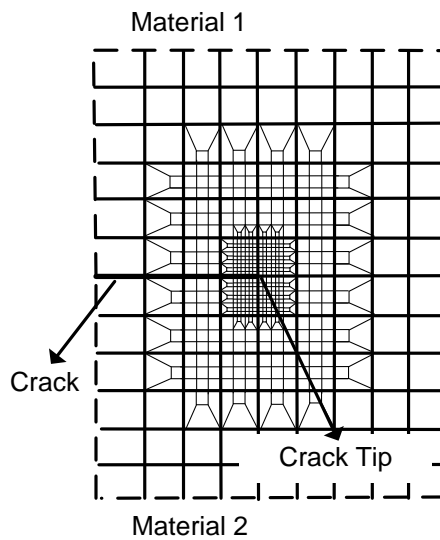
**Fig. 4.** FE model idealizations for node scheme of Problem A and B

401



402

(c)



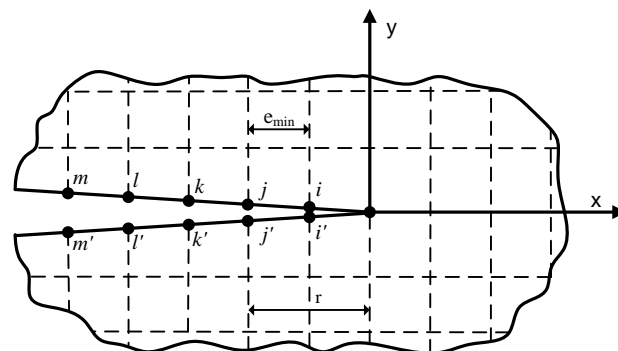
403

**Fig.5.** FE model geometric configurations for (a) the reference problem and (b) the given

404

unknown problem and (c) the FE mesh schematic in the singular region

405

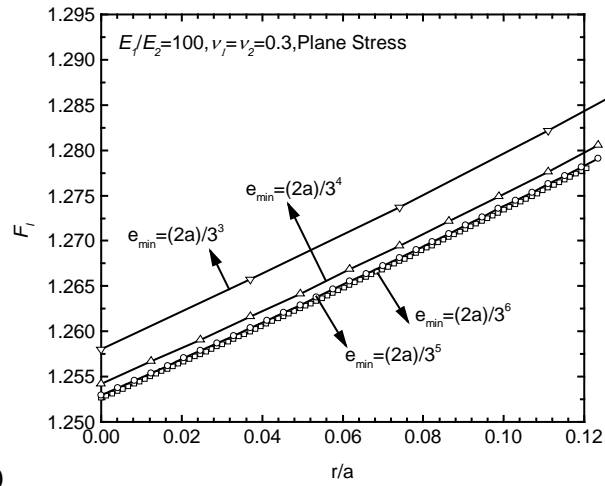


406

**Fig.6.** Finite element idealization around the crack tip

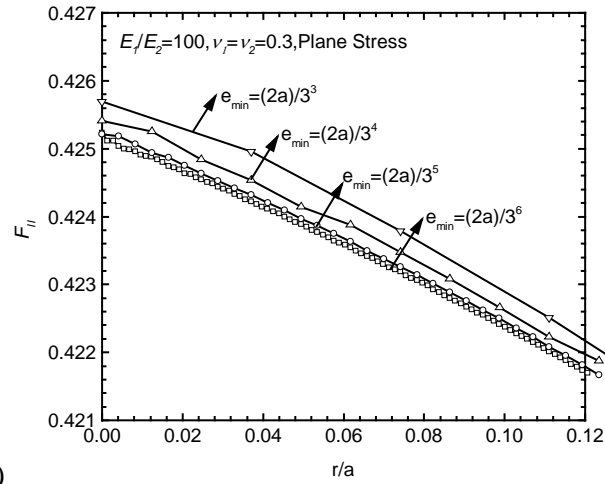


407



408

(a)



409

(b)

410

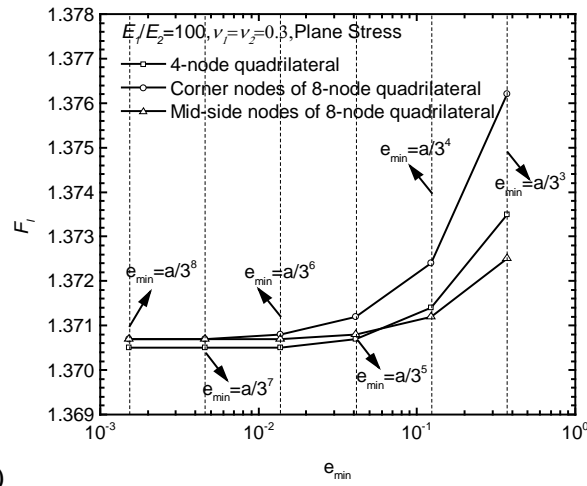
**Fig. 7.** Normalized SIFs (a)  $F_I$  and (b)  $F_{II}$  computed using nodes of various positions

411

behind the crack tip

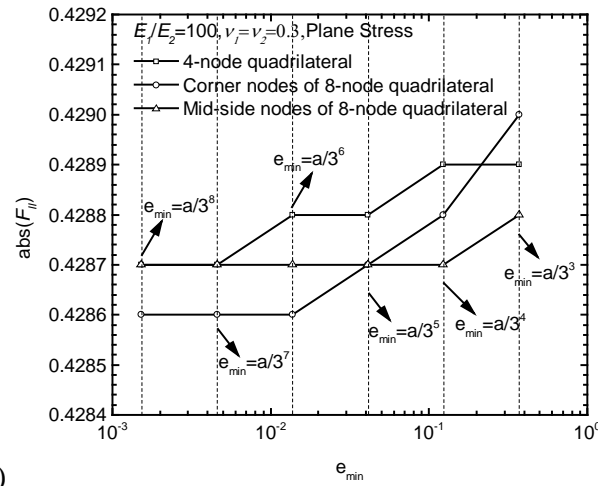
412

413



414

(a)



415

(b)

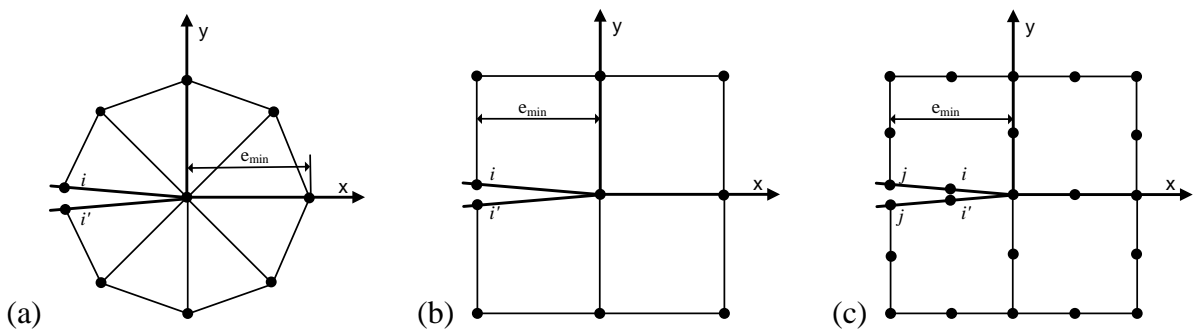
Fig. 8. (a) Convergence study for (a)  $F_I$  and (b)  $F_{II}$  with varying the minimum element

416

417

size

418



419

(a)

(b)

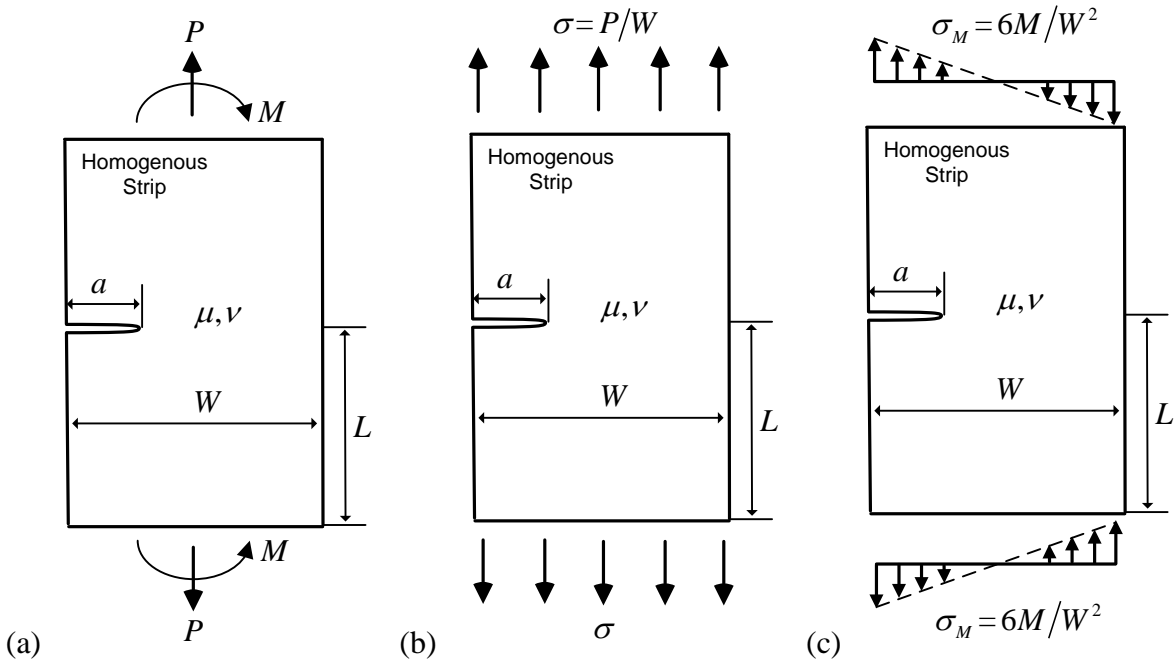
(c)

Fig. 9. Non-singular elements around the crack tip (a) 3-node linear triangular element (b)

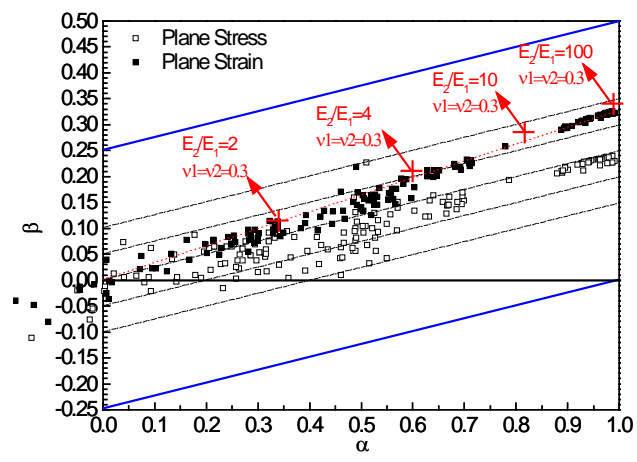
420

4-node linear quadrilateral element and (c) 8-node parabolic quadrilateral element

421

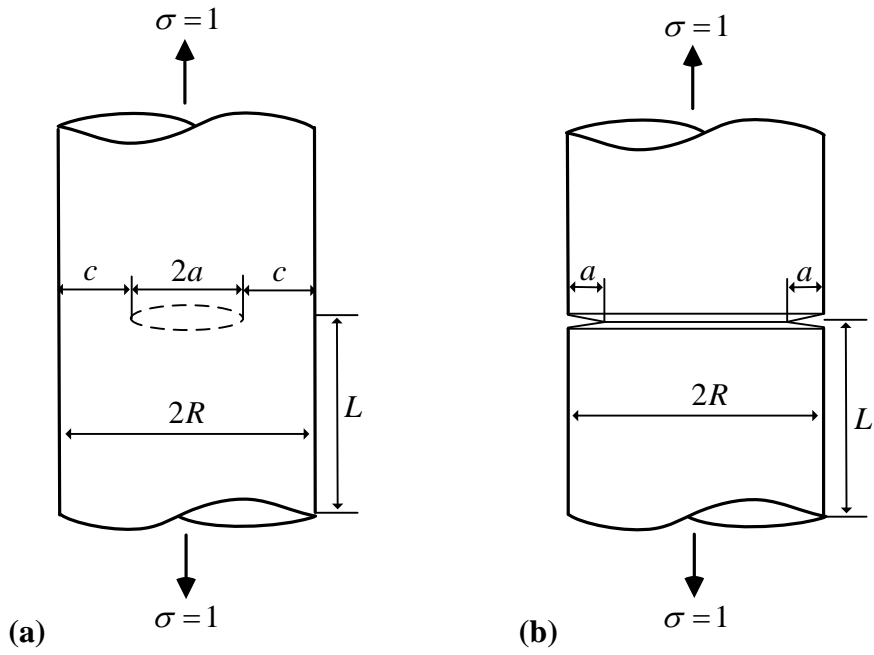


422 (a) A single-edge-cracked homogenous strip subjected to tensile and bending  
 423 loading conditions, tensions at the boundaries to counter the (b) tensile loads and (c) the  
 424 bending loads  
 425  
 426

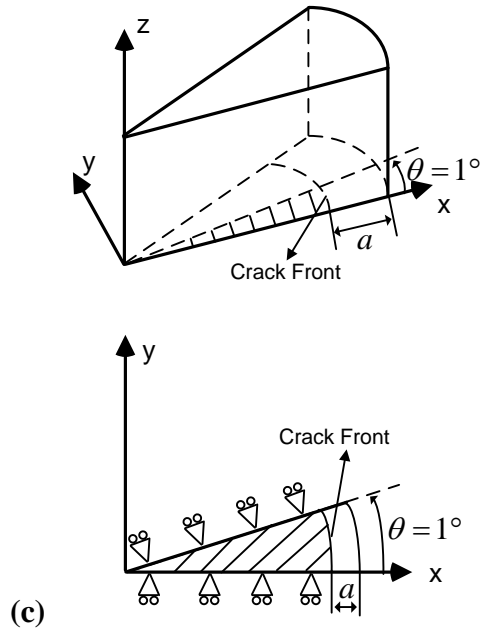


427  
 428 **Fig. 11.** Dundurs' material combinations used in the computation together with those of some  
 429 typical engineering materials compiled by Suga et al.[25]  
 430  
 431

432



433



434

**Fig.12.** (a) A penny-shaped crack and (b) a circumferential surface crack in a cylindrical bar

435

under tension (c) 3-D FE mesh geometry of the circumferential crack

436

437

438

**Table 1** The finite element nodes and element types used in the computation

No.	Name	Nodes and element types used in the computation
1	Case 1	Nodes $i$ and $i'$ of the 3-node linear triangular element shown in Fig.8a
2	Case 2	Nodes $i$ and $i'$ of the 4-node linear quadrilateral element shown in Fig.8b
3	Case 3	Corner nodes $j$ and $j'$ of the 8-node parabolic quadrilateral element shown in Fig.8c
4	Case 4	Mid-side nodes $i$ and $i'$ of the 8-node parabolic quadrilateral element shown in Fig.8c

439

440

**Table 2**The COD  $\delta_y, \delta_x$  for the reference and unknown problems,  $E_1/E_2 = 4, \nu_1 = \nu_2 = 0.3$ , Plane

441

stress

FE Models	Relative COD $\delta_y$				Relative COD $\delta_x$			
	Case1	Case2	Case3	Case4	Case1	Case2	Case3	Case4
RefT	0.9526	1.0132	1.0430	0.6499	-0.4401	-0.4972	-0.5822	-0.3395
RefS	0.4856	0.5716	0.5958	0.4284	0.7422	0.9004	1.0606	0.5898
$a/W=0.1$	1.1972	1.2770	1.3153	0.8232	-0.4817	-0.5395	-0.6316	-0.3704
$a/W=0.2$	1.3421	1.4305	1.4738	0.9213	-0.5583	-0.6268	-0.7341	-0.4299
$a/W=0.3$	1.6138	1.7194	1.7715	1.1066	-0.6848	-0.7697	-0.9015	-0.5274
$a/W=0.4$	2.0450	2.1785	2.2446	1.4016	-0.8743	-0.9832	-1.1517	-0.6736
$a/W=0.5$	2.7342	2.9130	3.0024	1.8748	-1.1652	-1.3101	-1.5349	-0.8977
$a/W=0.6$	3.9132	4.1705	4.3007	2.6863	-1.6434	-1.8463	-2.1634	-1.2659
$a/W=0.7$	6.2018	6.614	6.8230	4.2648	-2.5286	-2.8358	-3.3238	-1.9467
$a/W=0.8$	11.7801	12.5783	12.9901	8.1284	-4.5551	-5.0913	-5.9705	-3.5033
$a/W=0.9$	34.7330	37.1709	38.4847	24.1098	-12.0352	-13.3628	-15.6921	-9.2413

442

RefT: The reference problem (Problem A1) in Fig.3 subjected to pure uniform tension.

443

RefS: The reference problem (Problem A2) in Fig.3 subjected to pure uniform shear.

444

$a/W=0.1\sim 0.9$ : The given unknown problem in Fig.2(b) subjected to pure uniform tension.

445

446

**Table 3**The normalized SIFs  $F_I, F_{II}$  computed using different types of finite element

$a/W$	$F_I$					$F_{II}$				
	Case 1	Case 2	Case 3	Case 4	Miyazaki et al. [21]	Case 1	Case 2	Case 3	Case 4	Miyazaki et al. [21]
0.1	1.209	1.209	1.209	1.208	1.209	-0.239	-0.239	-0.239	-0.239	-0.239
0.2	1.368	1.367	1.368	1.367	1.368	-0.251	-0.250	-0.250	-0.250	-0.250
0.3	1.653	1.653	1.654	1.653	1.654	-0.288	-0.288	-0.288	-0.288	-0.288
0.4	2.100	2.099	2.101	2.099	2.101	-0.359	-0.359	-0.359	-0.358	-0.359
0.5	2.805	2.804	2.807	2.805	2.807	-0.483	-0.483	-0.484	-0.483	-0.483
0.6	3.998	3.998	4.003	3.999	4.006	-0.716	-0.715	-0.717	-0.715	-0.716
0.7	6.286	6.285	6.296	6.287	6.304	-1.207	-1.206	-1.209	-1.205	-1.208
0.8	11.774	11.775	11.805	11.781	11.820	-2.532	-2.530	-2.538	-2.529	-2.538

447

**Table 4** Normalized SIFs  $F_I=K_I/\sigma\sqrt{\pi a}$  for Fig.10. (a)

$a/W$	Uniform tension			In-plane bending		
	Present	Kaya and Erdogan [23]	Noda et al. [24]	Present	Kaya and Erdogan [23]	Noda et al. [24]
0.1	1.189	1.1892	1.189	1.045	1.0472	1.046
0.2	1.367	1.3673	1.367	1.054	1.0553	1.054
0.3	1.659	1.6599	1.659	1.124	1.1241	1.123
0.4	2.111	2.1114	2.111	1.260	1.2606	1.259
0.5	2.824	2.8246	2.823	1.497	1.4972	1.495
0.6	4.031	4.0332	4.032	1.913	1.9140	1.913
0.7	6.352	6.3549	6.355	2.724	2.7252	2.725
0.8	11.95	11.955	11.95	4.673	4.6764	4.675
0.9	34.60	34.633	34.62	12.45	12.462	12.46

**Table 5** Normalized SIFs  $F_I=K_I/\sigma\sqrt{\pi a}, F_{II}=K_{II}/\sigma\sqrt{\pi a}$  for the central and edge interface crack problems

( $\nu_1 = \nu_2 = 0.3$ , plane stress)

$E_1/E_2$	$a/W$	Central interface crack				Edge interface crack			
		$F_I$		$F_{II}$		$F_I$		$F_{II}$	
		Present	Matsumto et al. [22]	Present	Matsumto et al. [22]	Present	Matsumto et al. [22]	Present	Matsumto et al. [22]
2	0.1	1.001	1.019	-0.072	-0.072	1.195	1.190	-0.129	-0.127
	0.2	1.019	1.053	-0.071	-0.070	1.367	1.367	-0.137	-0.137
	0.3	1.052	1.104	-0.071	-0.072	1.658	1.657	-0.158	-0.156
	0.4	1.103	1.180	-0.073	-0.073	2.108	2.109	-0.198	-0.195
	0.5	1.179	1.296	-0.078	-0.077	2.818	2.819	-0.267	-0.268
	0.6	1.294	1.477	-0.086	-0.084	4.021	4.024	-0.396	-0.398
	0.7	1.475	1.799	-0.101	-0.101	6.331	6.348	-0.670	-0.668
	0.8	1.796	-	-0.132	-0.131	11.892	11.930	-1.406	-1.401
	0.9	2.542	0.981	-0.215	-	34.330	-	-4.891	-
4	0.1	0.987	1.006	-0.129	-0.128	1.209	1.199	-0.239	-0.237
	0.2	1.006	1.037	-0.127	-0.126	1.368	1.368	-0.251	-0.251
	0.3	1.038	1.086	-0.127	-0.126	1.653	1.655	-0.288	-0.288
	0.4	1.088	1.163	-0.130	-0.131	2.100	2.102	-0.359	-0.358
	0.5	1.161	1.273	-0.138	-0.136	2.805	2.806	-0.484	-0.483
	0.6	1.271	1.446	-0.151	-0.148	3.998	4.001	-0.716	-0.714
	0.7	1.445	1.752	-0.177	-0.175	6.284	6.298	-1.208	-1.204
	0.8	1.750	-	-0.229	-0.226	11.768	11.780	-2.532	-2.515
	0.9	2.457	0.962	-0.370	-	33.735	-	-8.797	-
10	0.1	0.968	0.987	-0.175	-0.172	1.229	1.222	-0.340	-0.336
	0.2	0.986	1.017	-0.172	-0.168	1.369	1.366	-0.349	-0.348
	0.3	1.018	1.065	-0.171	-0.171	1.648	1.648	-0.399	-0.394
	0.4	1.065	1.135	-0.174	-0.172	2.089	2.090	-0.495	-0.491
	0.5	1.135	1.239	-0.183	-0.181	2.787	2.789	-0.664	-0.661
	0.6	1.238	1.400	-0.199	-0.196	3.967	3.968	-0.979	-0.973
	0.7	1.400	1.685	-0.231	-0.226	6.224	6.227	-1.648	-1.634
	0.8	1.684	-	-0.295	-0.292	11.611	11.590	-3.450	-3.414
	0.9	2.338	0.943	-0.470	-	32.984	-	-11.968	-
100	0.1	0.946	0.964	-0.206	-0.207	1.252	1.251	-0.425	-0.424
	0.2	0.964	0.994	-0.202	-0.201	1.370	1.376	-0.429	-0.429
	0.3	0.995	1.039	-0.201	-0.198	1.642	1.647	-0.485	-0.470
	0.4	1.039	1.104	-0.203	-0.200	2.078	2.083	-0.598	-0.569
	0.5	1.105	1.202	-0.212	-0.208	2.770	2.772	-0.799	-0.793
	0.6	1.200	1.350	-0.229	-0.226	3.937	3.906	-1.173	-1.171
	0.7	1.350	1.611	-0.262	-0.257	6.165	6.157	-1.972	-1.957
	0.8	1.610	-	-0.329	-0.325	11.459	11.43	-4.121	-4.075
	0.9	2.210	-	-0.517	-	32.267	-	-14.277	-

455

**Table 6** Normalized stress intensity factors  $K_I/\sigma\sqrt{\pi a}$  of a single circumferential crack in a round bar

a/R	Penny-shaped crack			Circumferential surface crack		
	Axisy model	3-D model	Benther and Koiter [25]	Axisy model	3-D model	Nisitani and Noda [26]
0.1	0.6369	0.6369	0.6369	1.181	1.183	1.180
0.2	0.6393	0.6394	0.6396	1.262	1.262	1.261
0.3	0.6462	0.6462	0.6468	1.393	1.393	1.393
0.4	0.6600	0.6600	0.6616	1.602	1.602	1.602
0.5	0.6855	0.6856	0.6881	1.939	1.939	1.940
0.6	0.7294	0.7294	0.7335	2.514	2.514	2.516
0.7	0.8067	0.8067	0.8123	3.615	3.615	3.618
0.8	0.9551	0.9552	0.9613	6.238	6.238	6.243
0.9	1.3218	1.3217	1.3251	16.66	16.66	16.67

456

457

458

459