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Hierarchical porous TiO₂ single crystals templated from partly glassified polystyrene

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Abstract: Hierarchical macro-mesoporous anatase TiO₂ single crystal is one-pot synthesized in an EtOH-H₂O system using polystyrene (PS) as the single porogen both for macropore and mesopore and TiF₄ as the titanium precursor. The key to the simultaneous growth of single crystal and the introduction of hierarchical pores is the assembly of PS and titania at the glassification temperature of PS (100 °C). During the hydrolytic polymerization of TiF₄, PS is encapsulated inside titania and gradually glassified. The interference from elastic PS on the oriental growth of TiO₂ crystallite is thus minimized and the final removal of PS through calcination leaves interconnected macropore and mesopore inside the single crystal. According to XPS, EPR and fluorescence analyses, abundant oxygen vacancies are formed on the hierarchical porous single crystal, which presents extraordinary photocatalytic activity and stability in degrading organic pollutants under simulated sunlight irradiation using Rhodamine B

as the model. The improved photocatalytic activity is a synergistic effect of improved separation of charge carrier and facilitated interfacial charge transfer benefitting from highly accessible porous single crystal structure.

Keywords: hierarchical porous TiO₂, single crystal, charge transfer, oxygen vacancy, photocatalysis

In the past decades, environmental issues have drawn an increasing attention due to the severe worldwide pollution issues [1–3]. Hence, as one of the most promising oxidation technology for pollutants elimination, photocatalysis has received considerable attention and has experienced prosperous advances [4–7]. Intensive effort has been devoted to developing photocatalysts with optimized activity through expanding the light absorption range [8,9], improving the photocarrier separation efficiency [10,11] and tuning the active sites distribution [12–14]. Among versatile semiconductor photocatalysts, TiO₂ has received the most attention benefitting from the excellent physicochemical stability [12,15], nontoxicity [9,16,17], and suitable redox potentials [18,19]. In view of the importance of TiO₂, it is not surprising that various approaches for the structure-tuning of TiO₂ have been reported, and the structure-tuning still remains a particularly active research field [20–23].

Currently, the restriction to the application of TiO_2 is mainly caused by the poor light absorption and inefficient electron-hole separation [24–28]. The single crystal is expected to facilitate the separation and transportation of photo-generated charge carrier due to the fewer crystal boundaries [29–32]. Since the report by Yang et al about the preparation of single crystal anatase TiO₂ with co-exposed (001) and (101) facets [33], great attention has been focused on synthesizing single crystal semiconductors and modulating its photo-physicochemical performance. Meanwhile, to promote the transportation of photo-carrier to the surface, porous

single crystal is fabricated using nanometer-sized SiO₂ microarray as the porogen [34]. However, compared with the facets tuning [23, 35–37], there are fewer studies about the tuning of the porous properties, which may be ascribed to the contradiction between orientated growth of single crystal and rigidity of the hard template. Considering more tunable photocatalytic performance of polycrystallite as a benefit of versatile porous and cavitary structures [38–41], it is desired to further develop strategies for flexible porosity tuning of single crystal structure, thus providing more opportunities for engineering the light-matter interaction. Herein, hierarchical macro-mesoporous anatase single crystal is templated from partly glassified polystyrene sphere using TiF₄ as the precursor. Partly glassified PS during the hydrolysis condensation of TiF₄ is essential for the formation of hierarchical porosity. Macropores with an average diameter of 100 nm and mesopores with an average diameter of 30 nm are formed through the glassification and calcination of PS. The hierarchical porous structure provides accessible inner active sites and more surface defects to reactants, which present sound activity towards organics degradation.



Scheme 1. Synthesis processes of porous TiO₂ using partly glassified PS as the template.

As illustrated in Scheme 1, PS (ca. 200 nm, Fig. S1) is directly mixed with TiF_4 , which are well miscible since the sulfate on PS can coordinate with titanium. The sulfate on PS is resulted from the potassium persulfate as the initiator for the polymerization of styrene. The subsequent hydrolytic condensation of TiF_4 at 100 °C leads to the encapsulation of PS inside titania due to the good miscibility, and PS is gradually glassified. Since PS is partly glassified and elastic, the interference to the orientation growth of single crystal by hard template is supposed to be

minimized. The hydrolytic condensation of TiF_4 is carried out at 100 °C only for 30 mins to prevent the complete glassification of PS. The reaction temperature is then decreased to 80 °C and the solution is stirred for 12 h. After centrifugation and drying, the as-obtained white powder is then calcined at 550 °C in air for 2 h to remove PS.

The rod-like PS-TiO₂ is monodispersed with a uniform size of ca. 520 nm in length and 200 nm in width (Fig. 1a). As seen from TEM (Fig. 1b) and FESEM (Fig. 1c) image, porous TiO, has macropores (ca. 100 nm) and mesopores (ca. 30 nm). It is supposed that the mesopores are mainly generated from the glassified PS fraction. HRTEM image taken from the edge of the lateral of the rod indicates three sets of lattice fringes with spacings of 0.35 nm, 0.35 nm, and 0.48 nm, which correspond to the $\{101\}$, $\{10\overline{1}\}$ and $\{00\overline{2}\}$ crystallographic planes of anatase TiO₂. The electron diffraction pattern indicates that such prepared material is single crystal (inset of Fig. 1d). In contrast, the dip-coating of TiF₄ into PS microarray at room temperature followed by calcination leads to the formation of porous TiO, polycrystalline (Fig. S2, 3), suggesting the interference from the hard template on the oriental growth of single crystal is minimized through using partly glassified PS. Naturally, anatase TiO₂ is a truncated octahedral bipyramid comprising of eight {101} facets on sides and two {001} facets on the top and bottom. Here, the adjacent cavities grown along the rods show hexagon-like shape and the angle between top and side is ca. 68.3°, which is accordant with the interfacial angle between (001) and (101) facets of anatase TiO₂ single crystal [42, 43]. During the condensation of the titanates, the glassified PS provides sufficient deformability to the growth of the single crystal. Meanwhile, the adjacent PS leads to the growth of single crystal along [001] axis. The influence of the temperature on the assembly of PS and titania species is investigated to understand the formation mechanism. Mesoporous nanorods with a length of ca. 200 nm are formed when the temperature increases to 120 °C (Fig. S4). A higher temperature of 180 °C leads to the formation of bulk particles without

obvious porous structure (Fig. S5). The failure to the formation of macropore at 120 °C and porosity at 180 °C should be attributed to the over glassification of PS, leading to the inefficient interaction between PS and titania during the hydrolytic condensation step. Based on the above results, it is supposed that the rod-like structure is resulted from the stacking growth of PS-embedded TiO₂ single crystal nanoparticles along [001] axis, which is co-exposed with {001} and {101} facets. The macroporous and mesoporous are templated from un-glassified PS and its glassified fraction, respectively. However, when the heating temperature does not reach 100 °C, no apparent glassification of PS can be observed (Fig. S6), and polymorph TiO₂ are formed according to the selected-area electron diffraction pattern (Fig. S7). Several other control samples are also prepared using isopropyl titanate as the titanium source (Fig. S8), SiO₂ as templates (Fig. S9), or without adding PS templates (Fig. S10), and no single crystal structure can be obtained.



Figure 1. TEM images of PS-TiO₂ and porous TiO₂ (a, b), FESEM image of porous TiO₂ (c),

HRTEM and SAD images (inset) of porous TiO_2 (d).

The characteristic XRD pattern of hierarchical porous TiO, single crystal encompass diffraction peaks at 25.3°(101), 37.8°(004), 48.1°(200), 53.9°(105) and 62.7°(204), which can be assigned to the crystalline anatase phase of TiO, (tetragonal, I4,/amd, JCPDS 21-1272, Fig. 2a), demonstrating the pure anatase TiO₂ phase. The Raman spectrum exhibits vibration modes at 144.0, 197, 397, 514 and 638 cm⁻¹ (Fig. 2b), which are indexed to $E_{g(1)}$, $E_{g(2)}$, $B_{Ig(1)}$, A_{Ig} and $E_{g(3)}$ vibration modes of anatase phase [44], further verifying the existence of anatase phase . The symmetric and intensive E_g peak at 144 cm⁻¹ corresponding to the phonon mode of anatase $E_{g(1)}$ demonstrates the high crystallinity of porous single crystal. The N₂ sorption isotherm shows a type II curve characteristic of a distinguishable multilayer adsorption step in the high relative pressure area (P/P_a) above 0.8 (Fig. 2c). The pore size distribution calculated by the Barrett-Joyner-Halenda (BJH) model (inset of Fig. 2c) is ca. 30 nm, which is in accordant with the result from TEM image (Fig. 1b). The Brunner-Emmet-Teller (BET) specific surface area and pore volume are calculated to be 25.8 m² g⁻¹ and 0.135 cm³ g⁻¹. X-ray photoelectron spectroscopy (XPS) analysis is performed to determine the surface chemical composition (Fig. 2d). Three characteristic peaks of Ti, O and C are observed from the survey XPS spectrum, indicating the complete removal of F. The carbon peak is attributed to the adventitious hydrocarbon from the XPS instrument itself.

XC



Figure 2. XRD pattern (a), Raman spectrum (b), N₂ sorption isotherm (c), and XPS spectrum (d) of porous TiO₂. Inset is the average pore-size distribution.

XPS is also a unique tool to investigate surface defects and chemical environment because of its high surface sensitivity. Evidence of oxygen vacancy are further revealed from the O 1s spectrum of porous single crystal (Fig. 3a), which exhibits an asymmetric curve and a broad shoulder in the higher binding energy side. The intense peak at about 529.2 eV is attributed to O in the TiO₂ crystal lattice, while the shoulder peaks centered at 531.4 eV can be assigned to the Ti-O bonds (O-Ti³), indicating the existence of oxygen species near the surface region [45,46]. Compared with nonporous sample, the intensity of O-Ti³⁺ increases due to the existence of porous structure, suggesting the dramatic increase of the oxygen defects concentration. Specifically, the atomic ratio of oxygen vacancy in hierarchical porous TiO₂ is roughly calculated to be 15.9%, while that in nonporous TiO₂ is just 6.7% (Fig. S12). According to the UV-Vis spectrum (Fig. 3b), the porous single crystal has an absorption band centered at 325 nm. Photoluminescne (PL) is further used to reveal the nature of defects, which are measured at room temperature using an excitation wavelength of 325 nm. The visible PL is known to be attributed

to the presence of oxygen vacancies (Vo) since the band transition PL of TiO₂ locates at ca. 380 nm (not shown). As seen from Fig. 3c, the broad visible PL is primarily related to self-trapped excitons and oxygen vacancy related defect states. The spectrum is further deconvoluted into three Gaussian bands centred at 457, 489 and 541 nm [47]. The first peak may be ascribed to the self-trapped excitons located at TiO₆ octahedra, while the other two peaks are ascribed to Vorelated trap states. The PL emission is enhanced enormously in porous single crystal compared with other three samples (Fig. S13), strongly indicating that concentration of oxygen vacancies is dramatically improved in porous single crystal. To ensure the category and quantity of the surface defects, EPR spectrometer is adopted to investigate the related surface defects [48,49]. EPR is the resonant absorption of microwave radiation by paramagnetic systems in the presence of an applied magnetic field. The g value is calculated from the equation:



In the equation, g is the g-factor, h is the Planck's constant $(6.626*10^{27} \text{ erg} \cdot \text{s})$, v is the microwave frequency (9.90 GHz), β is the Bohr magneton (9.274*10⁻²¹ erg·G⁻¹), and H is the magnetic field strength. It can be observed that there is a main resonance line located at a magnetic field strength of 3560 G (Fig. 4d), which corresponds to the g-factor around 1.99 and is attributed to Ti³⁺ in anatase phase. The quantity of Ti³⁺ is demonstrated by the EPR intensity of each sample, and the porous TiO₂ has the highest concentration ratio of Ti³⁺. Furthermore, in the EPR curve of porous TiO₂, resonance line which locates at 3525 G corresponds to the g-factor of 2.003. Such signal can be ascribed to the Vo while there are no signals of Vo in nonporous TiO₂, bulk TiO₂ or IO TiO₂.



Figure 3. O 1s XPS, UV-Vis absorption, PL, and EPR spectra of porous TiO₂ (a-d).



Figure 4. UV-Vis absorption spectra of RhB (20 mg/L) irradiated in the presence of porous TiO₂ and collected at a 10-minute interval (a), degradation curves of RhB by different TiO₂ samples
(b), cycling performance of porous TiO₂ (c) and degradation efficiency of RhB by porous TiO₂ in the presence of different capture agents (d).

Photocatalytic experiments were carried out under simulated sunlight irradiation (300 W) using Rhodamine B (RhB) as the model molecule. As shown in Fig. 4a, RhB (20 mg L⁻¹) is completely degraded within 40 mins using hierarchical porous TiO₂ single crystal as the catalyst, which is almost four times faster than nonporous TiO₂ and three times faster than bulk TiO₂ and IO TiO₂ (Fig. 4b). No obvious contribution from the adsorption can be observed. Moreover, after being recycled for five times, the degradation efficiency of porous single crystal shows negligible decline (Fig. 4c), which testifies the high stability and reproducibility of the catalyst. MB (20 mg L^{-1}) and MO (15 mg L^{-1}) solutions are also degraded under the same condition by hierarchical porous TiO₂ single crystal to check its universality for the degradation of organic dyes. As shown in Fig. S14 and Fig. S15, hierarchical porous TiO₂ single crystal displays excellent photoactivity in decomposing both MB and MO, when compared with other three common TiO, materials. MB (20 mg L⁻¹) and MO (15 mg L⁻¹) can be degraded completely within 30 mins and 40 mins respectively. In order to reveal the active species, the photocatalytic activity was evaluated for the degradation of RhB in the presence of different radical captures. The substances employed in this work are iso-propanol for hydroxyl radical scavenging, ethanol for hole-trapping scavenging, and 1, 4-benzoquinone as a scavenger for superoxide radicals. Propanol is known to be a good scavenger for hydroxyl radicals due to its high rate constant of reaction with the radical $(1.9 \times 10^9 \text{ m}^{-1} \text{s}^{-1})$. The results of the active species detection are showed in Fig. 4d. Photocatalytic degradation efficiency of RhB via porous TiO₂ is greatly depressed when either IPA or EtOH is added into the system, and the removal ratio of RhB also decreases a little in the presence of BQ. Based on the above results, •OH and h^+ are determined as the main reactive species for RhB degradation in this research and $\cdot O_2^-$ does not have a significant effect on the degradation of RhB.



Scheme 2. Mechanism diagram for RhB degradation.

To understand the mechanism for the improved photocatalytic activity, photocurrent analysis was then conducted. As shown in Fig. 5a, porous TiO, single crystal can generate the highest photocurrent which is as twice as the photocurrent generated by IO TiO₂ and over 10 times by bulk TiO_2 and nonporous TiO_2 . Electrochemical impedance measurements (EIS) were further carried out to elucidate the correlation between porous structures and the enhanced photocurrents. Fig. 5b shows the impedance spectra of four samples including porous TiO₂, nonporous TiO₂, IO TiO₂ and bulk TiO₂ measured under simulated sunlight irradiation. Larger arches can be observed from nonporous TiO₂, IO TiO₂ and bulk TiO₂ than that from porous TiO₂ single crystals, demonstrating reduced charge transfer resistance in porous single crystal. Small values of charge transfer resistance suggest fast charge transport properties due to reduced recombination rates of electron-hole pairs in porous TiO₂. Moreover, porous TiO₂ single crystal also presents the smallest impedance when measured in dark (Fig. S16), which is further decreased after being illuminated with the light, further verifying the improved carrier transportation in porous single crystal. Mott-Schottky plots are generated based on the capacitances derived from the electrochemical impedance (Fig. 5c), from which flat band potential (V_{fb}) and donor density can be calculated [33]. The V_{fb} of porous TiO₂, nonporous TiO₂, IO TiO₂ and bulk TiO₂ are

determined to be -0.31 V, -0.37 V, -0.42 V and -0.45 V vs RHE. Compared with the bulk counterpart, positive shift of V_{fb} for porous TiO₂ demonstrates the decrease of band bending. This decrease of band edge bending can be attributed to the increased contact between porous electrode and the electrolyte [50, 51], which can efficiently facilitate the charge transfer. The flat band shift also has a major effect on the enhanced photocurrent for porous TiO₂. The donor density can be calculated according to the following equation:

$$N_d = (2/e\epsilon_0)[d(1/C^2)/dV]^{-1}$$

where e is the electron charge, ε is the dielectric constant of hematite, ε_0 is the permittivity of vacuum, N_d is the dopant density, and C is the capacitance derived from the electrochemical impedance obtained at each potential (V) with 3000 Hz frequency. With an ε value of 48 for anatase, the donor density of porous TiO₂ is calculated to be 6.5×10^{18} , which is nearly twice of the nonporous one (3.2×10^{18}) . These results indicate that the porous structure of TiO₂ single crystal provides more channels for electron transportation. According to the above results, the possible mechanism for improved photocatalytic activity of porous single crystal is then proposed in Scheme 2. The single crystal has improved carrier transportation ability due to the fewer crystalline boundaries. Meanwhile, as there are numerous macro- and mesopores in porous single crystal TiO₂, abundant Vo are formed after the PS removal through calcination, which significantly retards the combination of holes and electrons. The photo-generated holes can efficiently transport to the surface and react with H₂O or surface -OH to form highly active hydroxyl radicals (•OH), which then oxidize organic pollutants to nontoxic small molecules.



Figure 5. Photocurrent curve (a), EIS spectra (b), and Mott Schottky curve (c) of four contrast samples.

In conclusion, hierarchical macro-mesoporous TiO_2 single crystals have been synthesized using partly glassified PS as the single hard template. The as-prepared porous TiO_2 is characteristic of good crystallinity, low mass density and abundant surface oxygen vacancies. When applied in the degradation of organics, this porous TiO_2 single crystal exhibits excellent photocatalytic activity and sound photo-physicochemical stability. A photocatalytic mechanism based on the cooperation of facilitated charge transportation on single crystal and retard holeelectron recombination by oxygen vacancies is validated through multiple characterizations. It is expected that this one-pot hard-template strategy to hierarchical porous single crystal can be further applied in the fabrication of other components in considering the simple and flexible process.

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Graphical Abstract

Hierarchical porous TiO₂ single crystals templated from partly glassified polystyrene

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Hierarchical macro-mesoporous anatase TiO_2 single crystal was one-pot synthesized using polystyrene (PS) as the single porogen. The key to the simultaneous growth of single crystal and the introduction of hierarchical pores is the assembly of PS and titania at the glassification temperature of PS, thus minimizing the interference from elastic PS on the oriental growth of TiO_2 crystallite. The improved photocatalytic activity is a synergistic effect of improved separation of charge carrier and facilitated interfacial charge transfer benefitting from highly accessible porous single crystal structure.