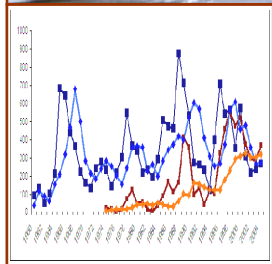
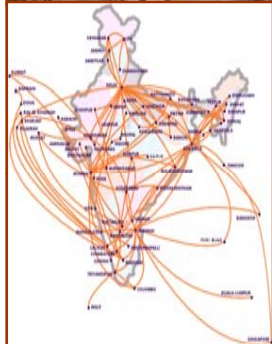


# *Strategies in Enterprise Ecology: Symbiotic Models for Commercial Aviation as an Enterprise of Enterprises*

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Engineering Systems Division  
Massachusetts Institute of Technology

**Research Presentation**  
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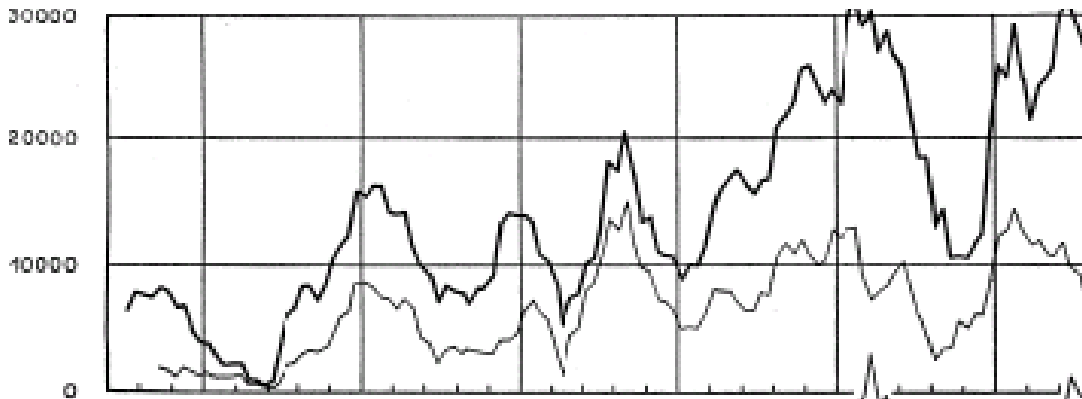
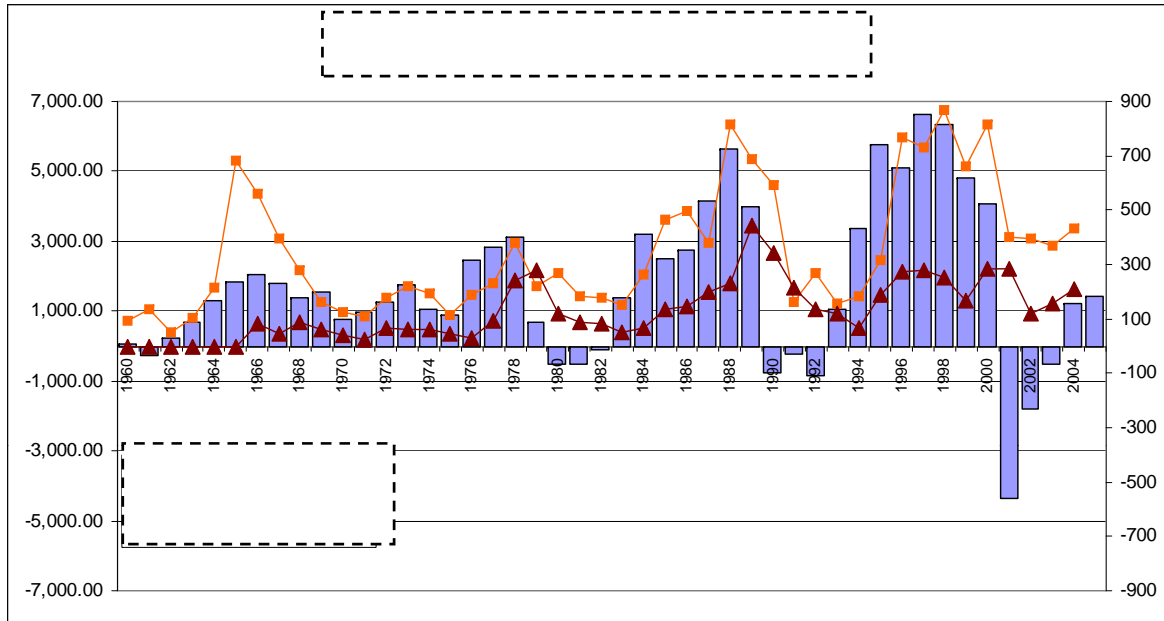
# Agenda

- Hypotheses
- Background
  - Commercial Aviation Cycles
  - Enterprises and business cycles
- A framework: Enterprise of Enterprises
- Modeling Enterprise of Enterprises
- Countercyclical strategies and symbiosis

# Hypotheses

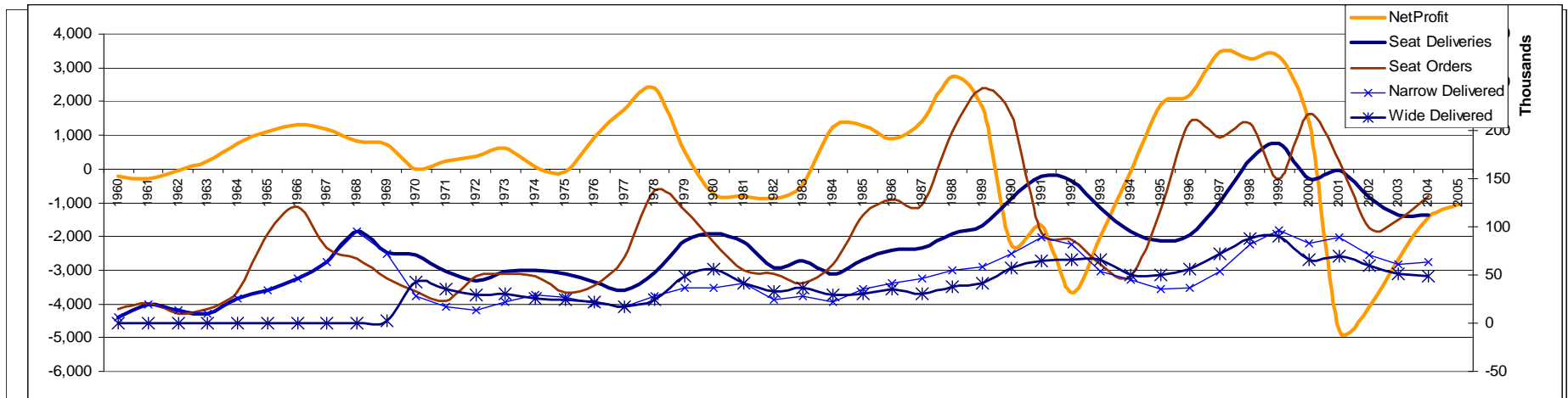
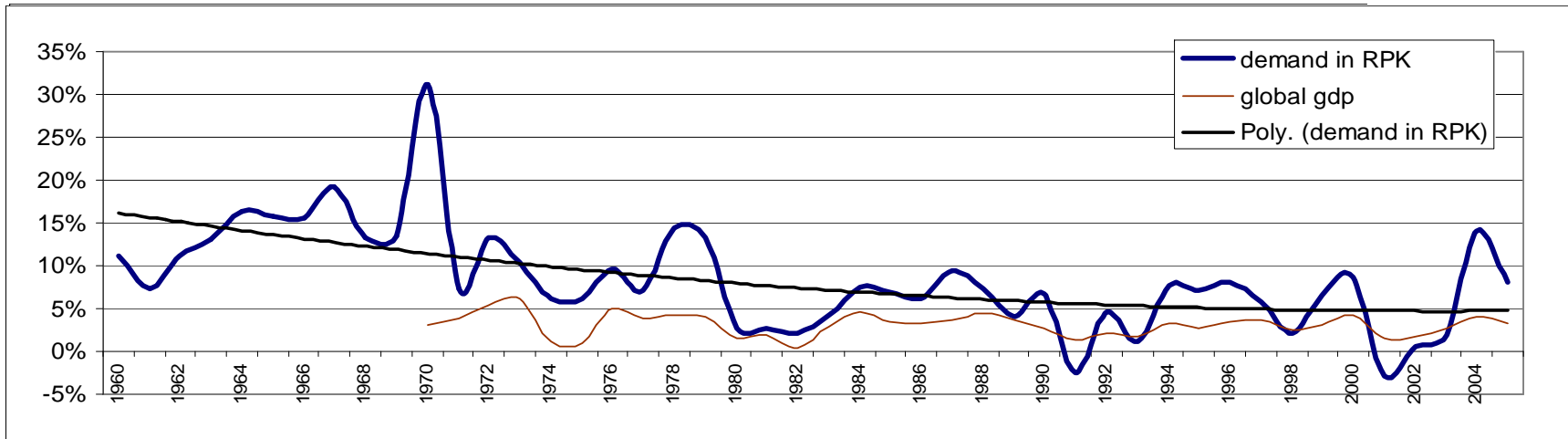
- Cyclical instability characterizes the Commercial Aviation EoE.
- Cyclicity is costly to the industries involved and society.
- There are feasible strategies that can dampen the cycles in a long-term Pareto efficient manner.

# Business Cycles?

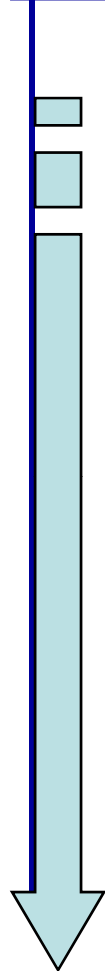


Shipbuilding in tons for Norwegian Ship Owners (1883-1913) [Source: Einarsen 1938]

# Commercial Aviation Cyclicity (hi)Story

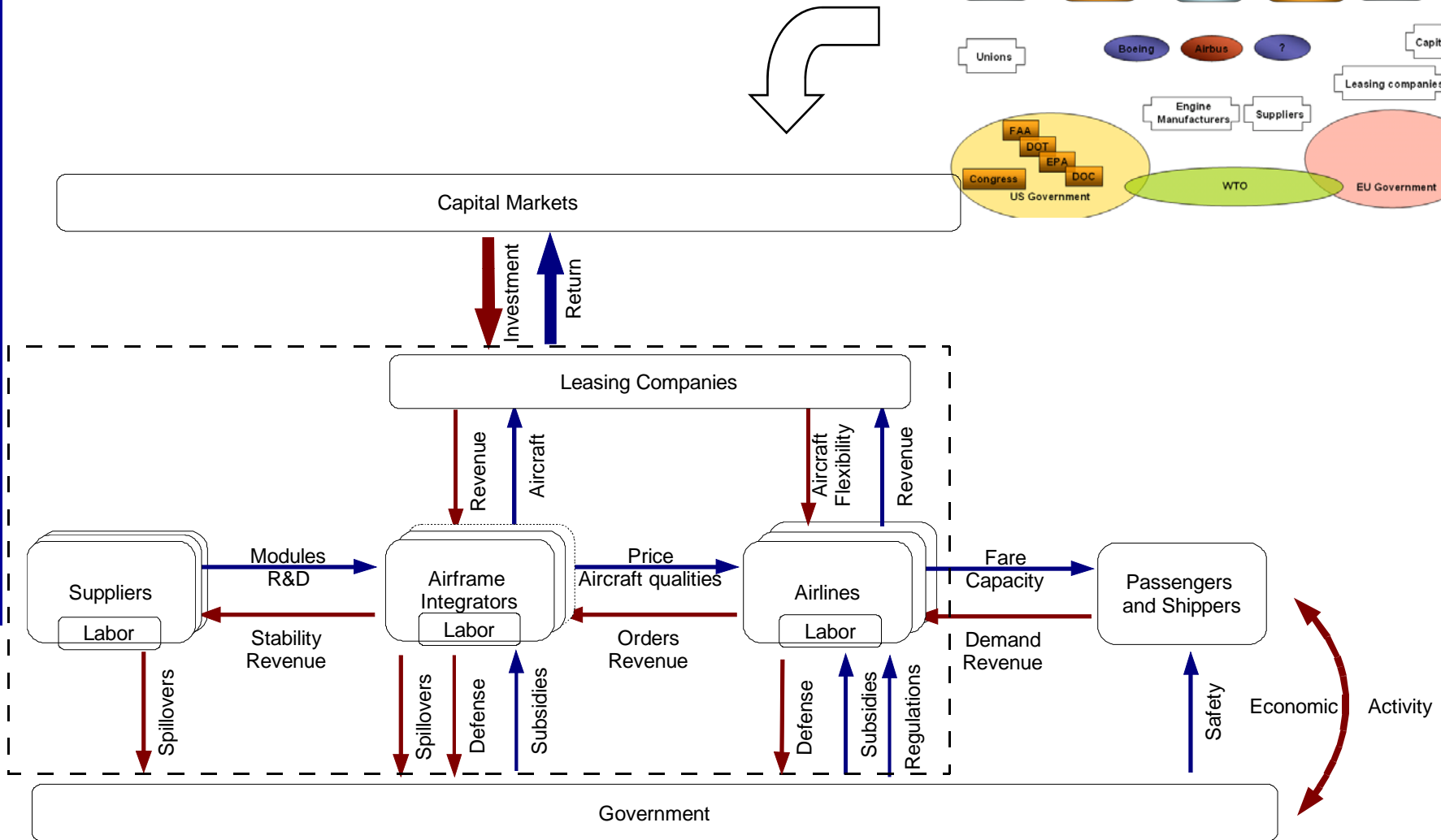
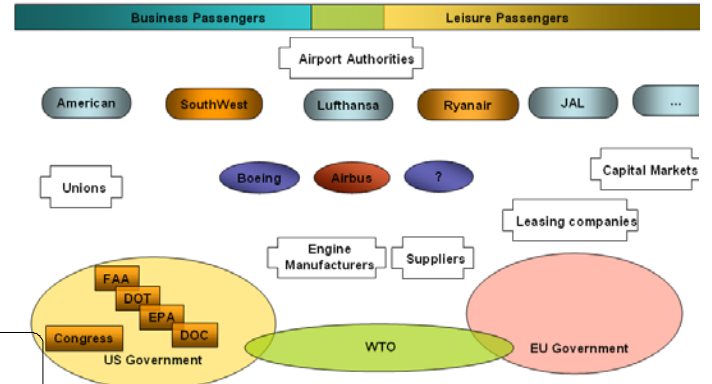


# Enabling Factors for Cyclicity in CA



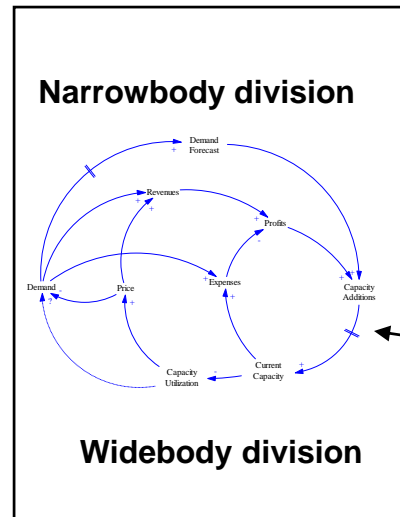
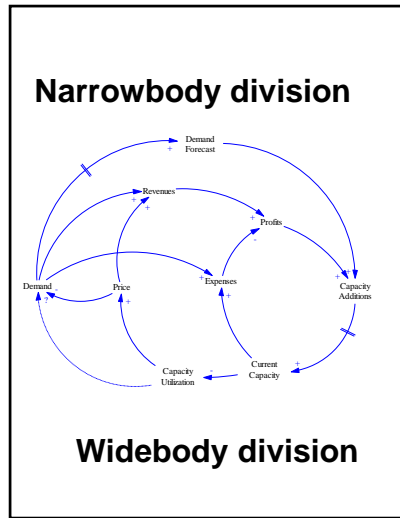
<b>Triggers</b>	<b>Disruptive technologies</b>	Jets, 2-pilot cockpit, fuel efficient designs, product families etc.
	<b>Technical regulations</b>	Noise abatement, stage 2,3,4 aircraft
	<b>Input shocks</b>	Fuel prices, materials, interest rates
	<b>Demand shocks</b>	Iraq war I, 9/11, SARS etc.
<b>Endogenous</b>	<b>Reinvestment cycle Intertemporal substitution</b>	Aircraft as large capital investment with limited but adjustable lifetime
	<b>Bullwhip in supply chains, labor, and inventory</b>	Long lead times for both labor and capital. Irreversibility
	<b>Industry characteristics</b>	Scale economies and large investment in upfront R&D incentivize airframe mfg. to promote their wares aggressively in short term Low marginal costs for airlines
	<b>Market regulations</b>	Deregulation combined with imperfect financing allows multiple entrants. Subsidies, bankruptcy protections, and national pride policies retain players in weak markets
	<b>Decision-making</b>	Bounded rationality and strategic optimism create overreaction by multiple entrants. Large number of decision makers.
	<b>Financing volatility</b>	Debt and equity financing available in economic upturns lowers barriers to entry BUT dries quickly in downturns increasing risk of price wars. Short-term returns can be overemphasized over long-term stability

# Framework: the Commercial Aviation Enterprise of Enterprises

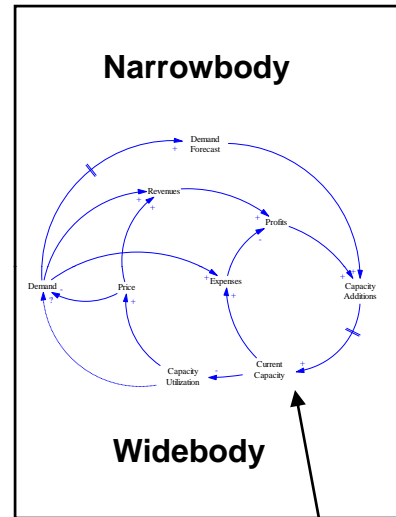


# SDM CA EoE

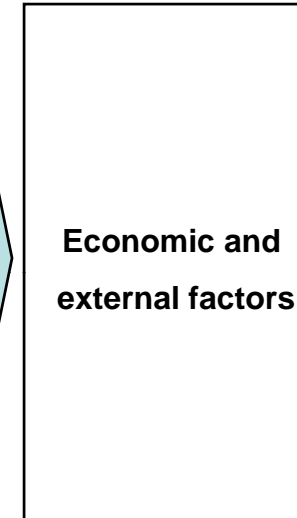
**Airframe  
Mfg. A**



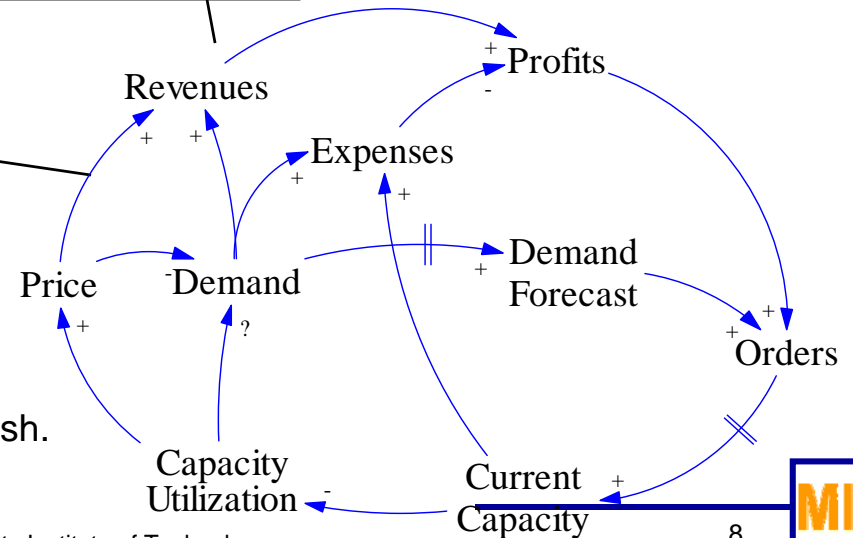
**Airline industry**



**Demand**



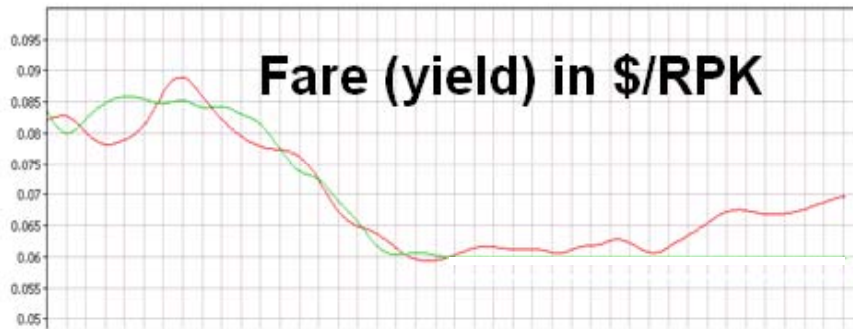
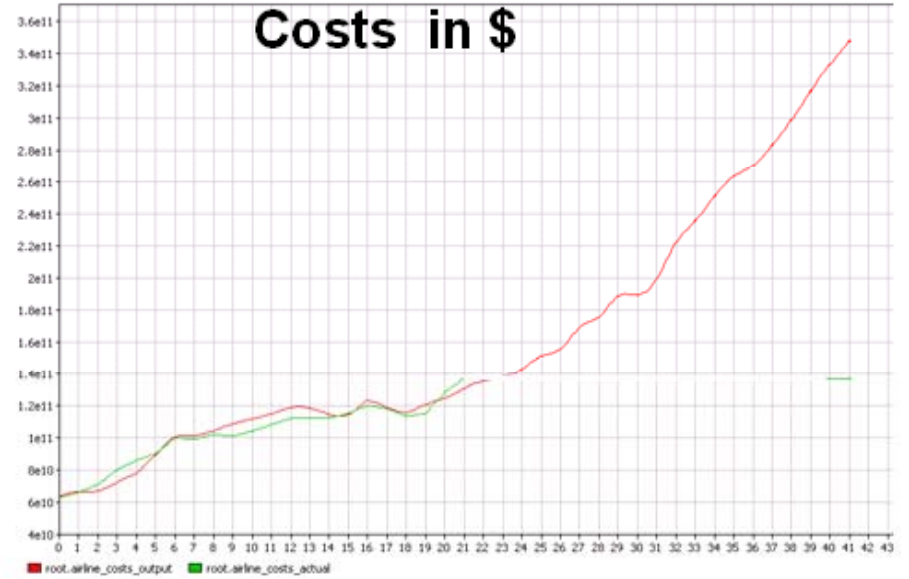
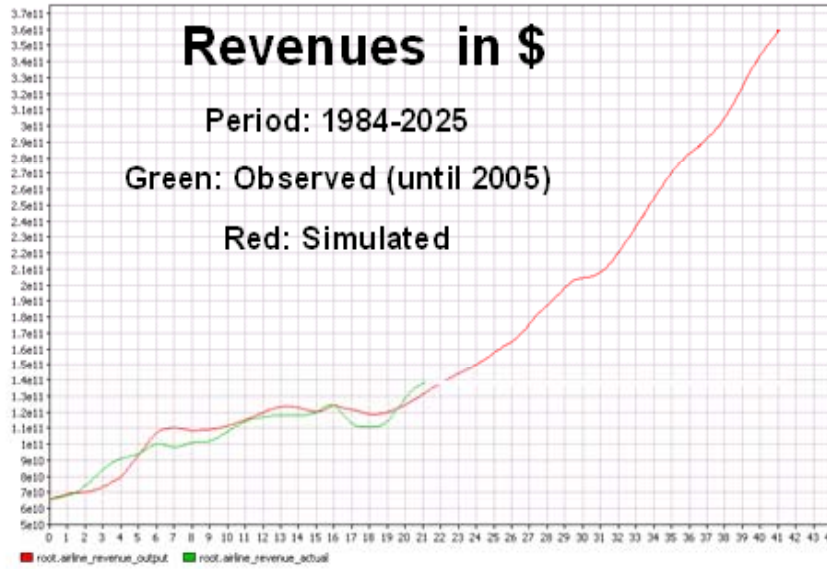
**Airframe  
Mfg. B**



- Based on H.B. Weil's airline industry model (1996)
- Developed further in collaboration with Jijun and Josh.
- Using Anylogic



# SDM Calibration: Demand and Capacity



# Strategy Experiments

1. Identify value functions of stakeholders



2. Quantify and weight value functions.  
Formulate as multiobjective optimization



3. Identify strategic alternatives  
and strategic bundles



4. Identify future scenarios  
to establish parameter values



5. Execute the model by varying the strategic bundles (inputs) across scenarios



6. Compare the results and select the strategic bundles with robust performance



7. Qualitatively study the implementability of each bundle



# 1. Value propositions and Metrics

Stakeholder	Values	Metrics
Passenger/ Shipper	Availability of air travel	Average ASK/year
	Affordability of air travel	Undiscounted average fare
	Service of air travel	Frequency, amenities (load factors as proxy)
Carriers	Economic/investment return	Economic Value Added (EVA: Op. Profit – Taxes – Cost of Capital) Discounted to NPV
	Stability of return	Standard deviation from trend
	Minimum time in recession	Average time with return less than target
Airframe Mfgs.	<i>Same as carriers</i>	
Capital markets	Combination of carriers and airframe manufacturers returns maximized and stable	Metrics above
Governments	Availability of air travel	Metrics above
	Returns of domestic champions	Metrics above

## 2. Value Functions in the CA EoE as Multi-objective Optimization\*

Stakeholder	Values
Passenger/ Shipper	Availability of air travel
	Affordability of air travel
	Service of air travel
Carriers	Economic/investment return
	Stability of return
	Minimum time in recession
Airframe Mfgs.	
Capital markets	Combination of carriers and airframe manufacturers returns maximized and stable
Governments	Availability of air travel
	Returns of domestic champions

\* Anylogic & OptQuest use tabu search algorithms to perform the optimization

	Value function	Symbols
System	$EoE_{t,r} = \begin{cases} \max \sum_j \sum_i D_{ij} \\ \min \sum_j \sum_i D_{ij} F_{ij} (1+r)^t \\ \sum_i Q_{ij} > q_i \end{cases}$	t: unit of time i: carrier j: airframe manufacturer r: discount rate Q <sub>ij</sub> : Available Seat Kilometers (ASK) D <sub>ij</sub> : Realized demand in Revenue Passenger Kilometer (RPK) F <sub>ij</sub> : Yield (Revenue / RPK) C <sub>ij</sub> : Unit cost (Expenses/ASK) including cost of capital P <sub>ij</sub> : Manufacturer revenue per aircraft QP <sub>ij</sub> : Aircraft sold CP <sub>ij</sub> : Production costs per aircraft including cost of capital
Passengers	$P_{t,r} = \begin{cases} \max \sum_j \sum_i Q_{ij} \\ \min \sum_j \sum_i D_{ij} F_{ij} (1+r)^t \\ \min \frac{\sum_j D_{ij}}{\sum_j Q_{ij}}, \forall t \end{cases}$	
Carriers	$Car_{t,r} = \begin{cases} \max \left( \sum_j \frac{(F_{ij} D_{ij} - C_{ij} Q_{ij}) \cdot (1+r)^t}{EVA} \right) \\ \min(std(EVA)) \\ \min(t, EVA < 0) \end{cases}$	
Airframe Mfg.	$Mfg_{t,r} = \max \left( \sum_j (P_{ij} - CP_{ij}) QP_{ij} \cdot (1+r)^t \right)$	
Government	$Gov_{t,r} = \begin{cases} \sum_i Q_{ij} > q_i, \forall \text{ domestic } i \\ \text{and} \\ \sum_j QP_{ij} > qp_j, \forall \text{ domestic } j \end{cases}$	
Capital Markets	$Cap_{t,r} = \begin{cases} \max \left( \sum_j (F_{ij} D_{ij} - C_{ij} Q_{ij}) \cdot (1+r)^t + \sum_j (P_{ij} - CP_{ij}) QP_{ij} \cdot (1+r)^t \right) \\ \text{or} \\ \max \left( (F_{ij} D_{ij} - C_{ij} Q_{ij}) + (P_{ij} - CP_{ij}) QP_{ij} \right), \forall t \end{cases}$	

### 3. Airline Potential Strategic Areas

Strategic Area	Desired effect
Leasing	Flexibility. Reduces fixed capacity costs.
Profit-sharing programs	Flexibility. Reduces labor costs during hard times.
Good mix of ages in the fleet	Flexibility. Old amortized aircraft can be retired or parked without penalty on fixed costs.
Off-cyclical behavior (buy low, sell high)	Bullwhip reduction. Individual airline bottom line boost.
Steady ordering and flexible retirement	Bullwhip reduction.
Long-term profit-based planning	Bullwhip reduction. Compared to short-term profit-based vs. market-share based planning.
Less aggressive revenue management	Bullwhip reduction. Marginal costs of seats are not zero – holding off price wars.
Mergers	Number of players. Consolidating capacity will increase market power and reduce excessive capacity.
Tempered expectations	Decision making. Reducing irrational exuberance.

### 3. Airframe Manufacturers Strategic Areas

Strategic Area	Desired Effect
Pricing	Bullwhip reduction. Pro-cyclical pricing vs. stable pricing. Need based delivery: Auctioning production slots.
Ordering	Flexibility. Allowing family orders with specification of size later in time. Order cancellation policies Order vetting.
Standardize aircraft design	Flexibility. Stronger second hand and leasing markets. Facilitate quick post-manufacture customization (custom color schemes).
Fly-by-the-hour aircraft services.	Transformation from aircraft manufacturer to service provider: Fly-by-the-hour aircraft services.
New aircraft family release timing.	Cycle dampening. Follow the reinvestment cycle.
Production capacity management.	Cycle dampening. Allow backlogs to build before new production facility is established.
Capacity delivery lead times.	Bullwhip reduction. Capacity effects are felt faster. Capacity inflow is more stable. Flexible production.
Production and development costs (lean improvements)	Bullwhip reduction. Lower capacity costs and higher profit margins.

## Next Steps

- Formulate experiments (DOE)
- Run experiments
- Draw conclusions and consider the implementability of the bundles of strategic alternatives