

NITROXIDE-MEDIATED POLYMERIZATION OF BIO-BASED FARNESENE AND GLYCIDYL METHACRYLATE

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There is increasing interest in using bio-based monomers to synthesize polymers that have comparable properties to petroleum-derived polymers. Terpenes like farnesene and myrcene have multiple unsaturated carbon-carbon bonds that can be polymerized like commonly known dienes (i.e. butadiene, isoprene). Farnesene is naturally found in essential oils and released as a pheromone to repel insects, but can also be produced through microbial pathways. In this work, farnesene (Far) and glycidyl methacrylate (GMA) were randomly copolymerized via nitroxide-mediated polymerization (NMP). Traditionally, NMP of methacrylates is not well-controlled due to slow recombination between the nitroxide radical and growing radical chain.¹⁻² The succinamidyl ester form of the commercial BlocBuilder MA initiator, NHS-BlocBuilder, shows good control over NMP of methacrylates with the addition of 5-10 mol% of controlling monomer like styrene, without any additional free nitroxide.³ At 120°C, copolymerizations of Far and GMA at various molar compositions without controlling monomer were done using NHS-BlocBuilder in bulk. Reactivity ratios of Far/GMA copolymerization were determined to be $r_{\text{Far}} = 0.58$ and $r_{\text{GMA}} = 0.25$ and the Mayo-Lewis plot is shown in Figure 1. For Far-rich compositions, dispersity was ~ 1.4 and showed linear chain growth. GMA-rich copolymerizations were also done at 90°C and showed good control suggesting that farnesene can act as a controlling monomer for NMP of GMA. Chain extension of Far/GMA random copolymers will be done with styrene to investigate chain-fidelity. Furthermore, a newly developed initiator based on a new class of alkoxyamines⁴ will be used to copolymerize farnesene and GMA and its kinetics will be compared with NHS-BlocBuilder.

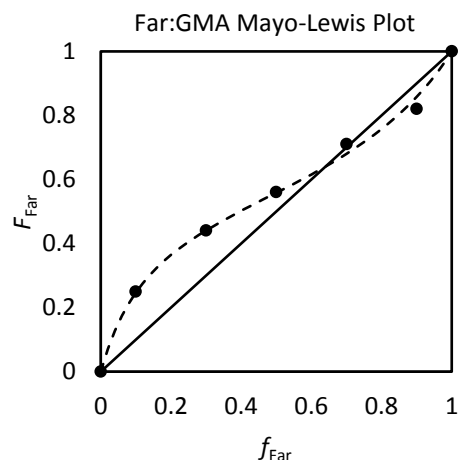


Figure 12: Mayo-Lewis plot of farnesene and GMA random copolymerization done at 120°C in bulk with NHS-BlocBuilder. Cumulative copolymer composition is plotted as a function of initial monomer molar composition to determine relative reactivity ratios.

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