

## ENHANCING THE PRODUCTIVITY OF SUPERCOILED PLASMID UPSTREAM BIOPROCESSING THROUGH PLASMID ENGINEERING.

Olusegun Folarin, The Advanced Centre for Biochemical Engineering, Department of Biochemical Engineering, University College London, UK

Darren Nesbeth, The Advanced Centre for Biochemical Engineering, Department of Biochemical Engineering, University College London, UK

Eli Keshavarz-Moore, The Advanced Centre for Biochemical Engineering, Department of Biochemical Engineering, University College London, UK

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This study was set out to develop an approach for producing highly supercoiled plasmid DNA. Potentially, the level of supercoiling can have an impact on ease of downstream processing. A 7.2kb plasmid was developed by cloning of Bacteriophage-Mu Strong gyrase-binding sequence (Mu-SGS) into 6.8kb pSV $\beta$ -Gal. Four *E. coli* strains were transformed with both the modified pSV $\beta$ -Gal398 plasmid and pSV $\beta$ -Gal. Small scale fermentations and analysis were carried out in triplicate cultures to screen for best performing strains. Two of the four strains selected amplified the plasmids efficiently. There was over 20% increase in the total plasmid yield with pSV $\beta$ -Gal398 in both strains. The supercoiled topoisomer content was increased by 5% in both strains leading to a 27% increase in the overall yield. The two strains were investigated further in shake flasks. Increases in supercoiling and plasmid yield were also observed. The extent of supercoiling was examined by superhelical density quantification, with pSV $\beta$ -Gal398 maintaining a supercoil density of -0.022 and pSV $\beta$ -Gal -0.019 in both strains. The compactness of the plasmid DNA was also quantified by hydrodynamic diameter measurement using the Nanoparticle Tracking Analysis (NTA) and it was observed that pSV $\beta$ -Gal398 was more compact with a  $D_h$  of 40-59nm compared to pSV $\beta$ -Gal with  $D_h$  of 70-90nm for both strains examined. The report of this study has shown that plasmid engineered to contain the Mu-phage SGS sequence has a beneficial effect on improving not only the yield of total plasmid but also the supercoiled topoisomer content of therapeutic plasmid DNA during bioprocessing.

### References:

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