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Biochar: Production, Characterization and Applications

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# Biochar: From ligno-cellulosic materials to engineered products for environmental services

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### From Lignocellulosic Materials to Engineered Products for Environmental Services

#### Manuel Garcia-Perez, Matt Smith, Waled Suliman

Conference: Bio-char: Production, Characterization and Applications

Engineering Conference International August 20-25 Hotel Calissano, Alba, Italy

## Introduction (WSU AD bio-refinery concept)





#### Development of Cheap Engineered Bio-chars for Nutrient Removal

Ammonium Removal: Air stripping and ammonia collection in gas phase

**Phosphate Removal:** Colloidal Phosphorous Filtration and Phosphate ions precipitation on Ca and Fe

E-coli Retention: Adsorption on Positively Charged Bio-chars

**Removal of Organic Pollutants:** Adsorption on high surface area materials (Physical Adsorption)



#### **Environmental Pollutants**

**Organic Molecules: Catechol, Phenol, Sulfamethazine** 

Heavy Metals: Pb (II), Cu (II), Cr (VI), Zn (II)

Inorganics: Phosphate, nitrates

Gases: CO, CO<sub>2</sub>, NO, CH<sub>4</sub>

#### **Mechanisms for the Removal of Environmental Pollutants**

Pore Filling	Diffusio	fusion and partitioning			Formation of surface complexes			
Aromatic π-π in	s Hyd	drogen bor	nding	Electrostatic interactions				
Interaction with amine groups Precipit				tion	Hydrophobic interactions			
Cation Exchange Simultaneous adsorption/catalytic degradation								
Induced Precipitation Micr		Micro-o	rganism m	ediate	d			

What are the bio-char structure associated to each of these mechanisms? How can we enhance the formation of carbonaceous structures relevant for targeted pollutant removal?

Scale down through biomass from the organismal to the molecular level



(A) populus sp (B) poplar wood (C) cross section of a poplar sample. Cell types: X- xylem element, F: wood fiber R: ray parenchyma (D) transmission electron microphotograph of a poplar xylem (E) artistic representation of the plant cell wall macromolecular structure, red, cellulose microfibrils, yellow hemicellulose and pectins green: lignin, blue structural proteins.
 (F) artistic representation of plant cell wall polymers (from top) cellulose hemicelluloses, lignin and protein

Source: Haas T.J., Nimlos M.R., Donohoe B.S.: Real-time and post-reaction microscopic structural analysis of biomass undergoing pyrolysis. Energy & fuels 2009, 23, 3810-3817.

The **cell wall** is built up by several layers:

- (1) Middle Lamella ML
- (2) Primary Wall (P)

Binds the cells together

- (3) Outer Layer of the Secondary Wall (S<sub>1</sub>)
- (4) Middle Layer of the Secondary Wall (S<sub>2</sub>)

(5) Inner Layer of the Secondary Wall (S<sub>3</sub>)





Basu P: Biomass gasification and pyrolysis. Practical design and theory. Elsevier 2010



Douglas Fir Wood Char

Biochar conserves the structure of the Lignocellulosic Material!

Douglas Fir Bark Char

Hybrid Poplar





#### McDonald-Wharry et al. 2016





McDonald-Wharry J S, Manley-Harris M, Pickering K L. Reviewing, Combining, and Updating the Models for the Nanostructure of Non-Graphitizing Carbons Produced from Oxygen-Containing Precursors. Energy and Fuels 2016.



1500°C

2500%

Shinn JH. From coal to single-stage and two-stage products: A reactive model of coal structure. Fuel. 1984;63(9):1187-96.
Harris PJF, Liu Z, Suenaga K. Imaging the atomic structure of activated carbon. Journal of Physics: Condensed Matter. 2008;20(36):362201.
Turpin E, Architecture in the Antropocene: Encounters Among Design, Deep Time, Science and Phylosiphy Turpin, E. (ed) Open Humanities Press
Chia C, Downie A, Munroe P: Biochar for environmental Management second. Lehmann J and Joseph (eds.), Earthscan, Routledge, UK, New York, NY, 2015

### Formation of liquid intermediates (fundamentals)





Howe D, Taasevigen D, Gerber M, Gray M, Fernandez C, Saraf L, Garcia-Perez M, Wolcott M: Bed Agglomeration during steam gasification of a high lignin corn stover simultaneous Saccharification and Fermentation (SSF) Digester Residue. Energy Fuels, 2015, 29 (12), 8035-8046

### Formation of liquid intermediates (Fundamentals)



Montoya J, Pecha B, Chejne-Janna F, Garcia-Perez M: Micro-Explosion of Liquid intermediates During the Fast Pyrolysis of Sucrose and organosolv Lignin. Journal of Analytical and Applied Pyrolysis 2016, 122, 106-121

Formation of liquid Intermediates from Milled wood lignin



Low molecular weight Oligomers (extractable with DCM) (Torrefaction of Ponderosa pine) Fluidity development from in situ <sup>1</sup>H NMR and DSC (From Dr. Doufor's group)



Pelaez-Samaniego MR, Vikram Y, Garcia-Perez M, Lowell E, McDonald AG: Effect of temperature during wood torrefaction on the formation of lignin liquid intermediates. Journal of Analytical and Applied Pyrolysis. 109, 2014, 222-233

Shrestha B, Le Brench YL, Ghislain T, Leclerc S, Carre V, Aubriet F, Hoppe S, Marchal P, Pontvianne S, Brosse N, Doufor A: A multi-technique characterization of lignin softening and pyrolysis. ACS Sustainable Chemical Engineering, 2017, 5 (8), 6940-6949

Cellulose melting and bubbling during Pyrolysis



Xylan behavior during Pyrolysis



Deashed Xylan behavior during Pyrolysis



#### Sugarcane bagasse during Pyrolysis



#### Acid washed sugar cane bagasse



Modified Pyro-probe

Temperature profile

Temperature profile





Pecha BM, Montoya JI, Chejne F, Garcia-Perez M: Effect of a Vacuum on the fast Pyrolysis of cellulose: Nature of Secondary Ractions in a Liquid Intermediate. *Ind. Eng. Chem. Res.*, 2017, 56 (15), 4288-4301

**Reactions in the Liquid Intermediates (Lignin) (FT-ICR-MS)** 



Pecha BM, Terrell E, Montoya JI, Stankovikj F, Broadbelt LJ, Chejne F, Garcia-Perez M: Effect of Pressure on Pyrolysis of Milled Wood Lignin and Acid-Washed Hybrid Poplar Wood. *Ind. Eng. Chem. Res.*, 2017, In press

**Reactions in the Liquid Intermediates (Sugarcane Bagasse) (FT-ICR-MS)** 



Pecha BM, Terrell E, Montoya JI, Stankovikj F, Broadbelt LJ, Chejne F, Garcia-Perez M: Effect of Pressure on Pyrolysis of Milled Wood Lignin and Acid-Washed Hybrid Poplar Wood. *Ind. Eng. Chem. Res.*, 2017, In press

### **Biochar Formation Mechanisms** Spoon Reactor





Wang Z, Pecha B, Westerhof RJM, Kersten SRA, Li C-Z, McDonald AG, Garcia-Perez M: Effect of Cellulose Crystallinity on Solid/Liquid Phase Reactions Responsible for the Formation of Carbonaceous Residues during Pyrolysis. Industrial & Engineering Chemistry Research, 2014, 53, 2940-2955

#### Study: Formation Mechanisms of Cellulose Char



Wang Z, Pecha B, Westerhof RJM, Kersten SRA, Li C-Z, McDonald AG, Garcia-Perez M: Effect of Cellulose Crystallinity on Solid/Liquid Phase Reactions Responsible for the Formation of Carbonaceous Residues during Pyrolysis. Industrial & Engineering Chemistry Research, 2014, 53, 2940-2955

#### **Content of hydrolysable sugar**



Wang Z, Pecha B, Westerhof RJM, Kersten SRA, Li C-Z, McDonald AG, Garcia-Perez M: Effect of Cellulose Crystallinity on Solid/Liquid Phase Reactions Responsible for the Formation of Carbonaceous Residues during Pyrolysis. Industrial & Engineering Chemistry Research, 2014, 53, 2940-2955



Wang Z, Pecha B, Westerhof RJM, Kersten SRA, Li C-Z, McDonald AG, Garcia-Perez M: Effect of Cellulose Crystallinity on Solid/Liquid Phase Reactions Responsible for the Formation of Carbonaceous Residues during Pyrolysis. Industrial & Engineering Chemistry Research, 2014, 53, 2940-2955

#### Yield of carbohydrate, aliphatic, aromatic, furanyl and carbonyl groups





Wang Z, Pecha B, Westerhof RJM, Kersten SRA, Li C-Z, McDonald AG, Garcia-Perez M: Effect of Cellulose Crystallinity on Solid/Liquid Phase Reactions Responsible for the Formation of Carbonaceous Residues during Pyrolysis. Industrial & Engineering Chemistry Research, 2014, 53, 2940-2955

The relationship between biochar structure, composition and adsorption capacity is poorly known

#### **Study: Effect of Pyrolysis Temperature**



Suliman WSO, Harsh J,Abu-Lail N, Fortuna A-M, Dallmeyer I, Garcia-Perez M: Influence of Feedstock Source and Pyrolysis Temperature on Biochar Bulk and Surface Properties. *Biomass and Bioenergy*, Volume 84, **2016**, pp 37-48

#### **Effect of Pyrolysis Temperature**

**Elemental Composition** 



Suliman WSO, Harsh J,Abu-Lail N, Fortuna A-M, Dallmeyer I, Garcia-Perez M: Influence of Feedstock Source and Pyrolysis Temperature on Biochar Bulk and Surface Properties. *Biomass and Bioenergy*, Volume 84, **2016**, pp 37-48

#### **Effect of Pyrolysis Temperature**

#### **Proximate analysis**



Suliman WSO, Harsh J,Abu-Lail N, Fortuna A-M, Dallmeyer I, Garcia-Perez M: Influence of Feedstock Source and Pyrolysis Temperature on Biochar Bulk and Surface Properties. *Biomass and Bioenergy*, Volume 84, **2016**, pp 37-48  $T_{\rm 50,\ biochar}$  and  $T_{\rm 50,\ graphite}$  were the temperature values corresponding to 50% weight loss by oxidation/volatilization of biochar and graphite

Thermal recalcitrance

#### **SEM Analysis**



Suliman WSO, Harsh J, Abu-Lail N, Fortuna A-M, Dallmeyer I, Garcia-Perez M: Influence of Feedstock Source and Pyrolysis Temperature on Biochar Bulk and Surface Properties. *Biomass and Bioenergy*, Volume 84, **2016**, pp 37-48

#### **TEM Analysis**



Suliman WSO, Harsh J, Abu-Lail N, Fortuna A-M, Dallmeyer I, Garcia-Perez M: Influence of Feedstock Source and Pyrolysis Temperature on Biochar Bulk and Surface Properties. *Biomass and Bioenergy*, Volume 84, **2016**, pp 37-48

#### **Surface Area**



Suliman WSO, Harsh J,Abu-Lail N, Fortuna A-M, Dallmeyer I, Garcia-Perez M: Influence of Feedstock Source and Pyrolysis Temperature on Biochar Bulk and Surface Properties. *Biomass and Bioenergy*, Volume 84, **2016**, pp 37-48

#### Total Acidic Functional Groups (Boehm titration)







Suliman WSO, Harsh J,Abu-Lail N, Fortuna A-M, Dallmeyer I, Garcia-Perez M: Influence of Feedstock Source and Pyrolysis Temperature on Biochar Bulk and Surface Properties. *Biomass and Bioenergy*, Volume 84, **2016**, pp 37-48



Suliman WSO, Harsh J,Abu-Lail N, Fortuna A-M, Dallmeyer I, Garcia-Perez M: Influence of Feedstock Source and Pyrolysis Temperature on Biochar Bulk and Surface Properties. *Biomass and Bioenergy*, Volume 84, **2016**, pp 37-48

## **Biochar Properties**



Suliman WSO, Harsh J,Abu-Lail N, Fortuna A-M, Dallmeyer I, Garcia-Perez M: Influence of Feedstock Source and Pyrolysis Temperature on Biochar Bulk and Surface Properties. *Biomass and Bioenergy*, Volume 84, **2016**, pp 37-48

#### **Study: Effect of Air Oxidation**



Suliman W, Harsh JB, Abu-Lail NI, Fortuna A-M, Dallmeyer I, Garcia-Perez M: Modification of Biochar Surface by Air Oxidation: Role of Pyrolysis Temperature. *Biomass and Bioenergy*, Vol.85, February **2016**, pp 1-11.



Smith M, Ha S, Amonette JE, Dallmeyer I, Garcia-Perez M: Enhancing cation exchange capacity of chars through ozonation. Biomass and Bioenergy, 81, 2015, 304-314

Suliman W, Harsh JB, Abu-Lail N, Fortuna A-M, Dallmeyer I, Garcia-Perez M: Modification of biochar surface by air oxidation: Role of pyrolysis temperature. Biomass and Bioenergy, 85, 2016, 1-11

#### **Phosphate Precipitation**

# Precipitation of calcium for phosphate retention

AD fiber was acid washed in 2% nitric acid and impregnated with calcium by immersion in a  $CaCl_2$  solution followed by pH adjustment to 6, 8, 9.35, 11 and 12

Modified fiber samples were then dried and pyrolized at 500°C for 30 minutes using a spoon reactor



### **Pre-pyrolysis CaCl<sub>2</sub> modification of AD fiber**



### **Phosphorous Removal**



Study: Adsorption isotherms of PO<sub>4</sub><sup>3-</sup> on activated carbon produced from Anaerobic Digested Fiber at different temperatures



### **Bio-chars for Phosphate Removal**



Streubel J, Kruger CE, Granatstein D, Collins H.P.: Bio-char Sorption of Phosphorus from Dairy Manure Lagoons. Future of Energy Conference. Seattle, WA, 2010

Streubel J, Biochar: Its characterization and utility for recovering phosphourous from Anaerobic Digested Dairy Effluent. PhD dissertation WSU, May 2011.

### **Bio-chars for Phosphate Removal**



# Anaerobic digested bio-char can be effectively used to reduce phosphorous from dairy lagoons.

Streubel J, Kruger CE, Granatstein D, Collins H.P.: Bio-char Sorption of Phosphorus from Dairy Manure Lagoons. Future of Energy Conference. Seattle, WA, 2010

Streubel J, Biochar: Its characterization and utility for recovering phosphourous from Anaerobic Digested Dairy Effluent. PhD dissertation WSU, May 2011.



#### **Un-Amended Char**

Lagoon-treated

#### Most of the phosphorous removed seems to be in the colloidal form

Streubel J, Kruger CE, Granatstein D, Collins H.P.: Bio-char Sorption of Phosphorus from Dairy Manure Lagoons. Future of Energy Conference. Seattle, WA, 2010 Streubel J, Biochar: Its characterization and utility for recovering phosphourous from Anaerobic Digested Dairy Effluent. PhD dissertation WSU, May 2011.

## **Engineered Biochars**

### **Phosphorous Removal**











DRP: Dissolved Reactive Phosphorous

Greg Moller: N-E-W TechTM: Design-build of an intensification resource recovery (IR2) technology at the Nutrient, Energy, Water nexus. University of Idaho

#### Study: H<sub>2</sub>S removal from biogas with Anaerobic digested fiber



Bio-char derived from anaerobic digested fiber can be an excellent adsorbent for  $H_2S$  removal from biogas.

The resulting biochar contains 10-28 % of Sulfur on the surface

Pelaez-Samaniego MR, Smith MW, Zhao QZ, Garcia-Perez T, Frear C, Garcia-Perez M: Charcoal from Anaerobically digested dairy fiber for removal of hydrogen sulfide within biogas. In preparation, 2017

#### Study: H<sub>2</sub>S removal from biogas with Anaerobic digested fiber

Char



# S on char surface after H<sub>2</sub>S adsorption



Pelaez-Samaniego MR, Smith MW, Zhao QZ, Garcia-Perez T, Frear C, Garcia-Perez M: Charcoal from Anaerobically digested dairy fiber for removal of hydrogen sulfide within biogas. In preparation, 2017

Study: Ammonia adsorption breakthrough curves of biochar produced at different temperature (DF Chemically Activated Carbon (with H<sub>3</sub>PO<sub>4</sub>))



# Physical activation of a novel type of lignin (sulfite-pretreated, saccharified Douglas Fir forest harvest residues (FRS) (CO<sub>2</sub> activation at 700 °C).



#### Summary of adsorption results

Carbon	Sbet (m²/g)	V <sub>total</sub> (cm <sup>3</sup> /g)	V <sub>meso</sub> (cm <sup>3</sup> /g)	V <sub>micro</sub> (cm <sup>3</sup> /g)	Inlet [Hg <sup>0</sup> ] in flue gas (µg Hg <sup>0</sup> /Nm <sup>3</sup> )	Equilibrium Hg <sup>0</sup> Adsorption Capacity (µg Hg <sup>0</sup> /g AC) @ 50 µg Hg/Nm <sup>3</sup>	Average Percent Hg <sup>0</sup> Removed (%)
Darco Hg	660	0.718	0.474	0.209	21.8	1133	98.5
Darco Hg	660	0.718	0.474	0.209	26.5	1226	97.8
FRS AC 1	659	0.621	0.402	0.188	27.0	674	95.1
FRS AC 2	686	0.670	0.442	0.191	25.9	863	96.0
FRS AC 3	682	0.665	0.440	0.189	21.8	857	97.6
Average (FRS AC)	676	0.652	0.428	0.189	24.9	798	96.2

FRS AC: Chars activated at 700 °C, under CO<sub>2</sub> for 90 min.

Dallmeyer I, Fish D, Fox C, Spink T, Smith M, Garcia-Perez M, Wolcott M: Mesoporous Activated Carbon from Softwood SPORL Lignin and Its Implication in Vapor-Phase Mercury Capture. Paper in preparation, 2017

#### Effects of air oxidation on e-coli removal



Suliman W, Harsh J, Fortuna A, Garcia-Perez M, Abu-Lail N: Towards the quantification of the effects of biochar oxidation and pyrolysis temperature on the transport of pathogenic and nonpathogenic E. coli in biochar amended sand columns (Submitted to *Environmental Science and Technology Journal*, **2016**)

# Conclusions

- We have proposed a new model of AD biorefinery that make use of engineered biochars for nutrients removal.
- The role of liquid intermediate as a very reactive phase responsible for many of the important reactions encountered during biomass carbonization was discussed.
- Bio-char properties depend on the feedstock used, pyrolysis conditions and post-pyrolysis treatment.
- Bio-chars capable of adsorbing phosphate, ammonia, H<sub>2</sub>S, e-coli and mercury were developed from relevant lignocellulosic waste streams.

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# Thank you ③

# **Questions?**

