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Biochar: Product development in remote regions from mixed residues

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Pyrolysis research in forestry bioproducts at Cape Breton and Memorial University

**Process Engineering: Kelly Hawboldt (Professor), Yan Zhang
(Professor)**

**Sadegh Papari, Anke Krutof, Tobias Bruekner, Hannieh
Bamdad**

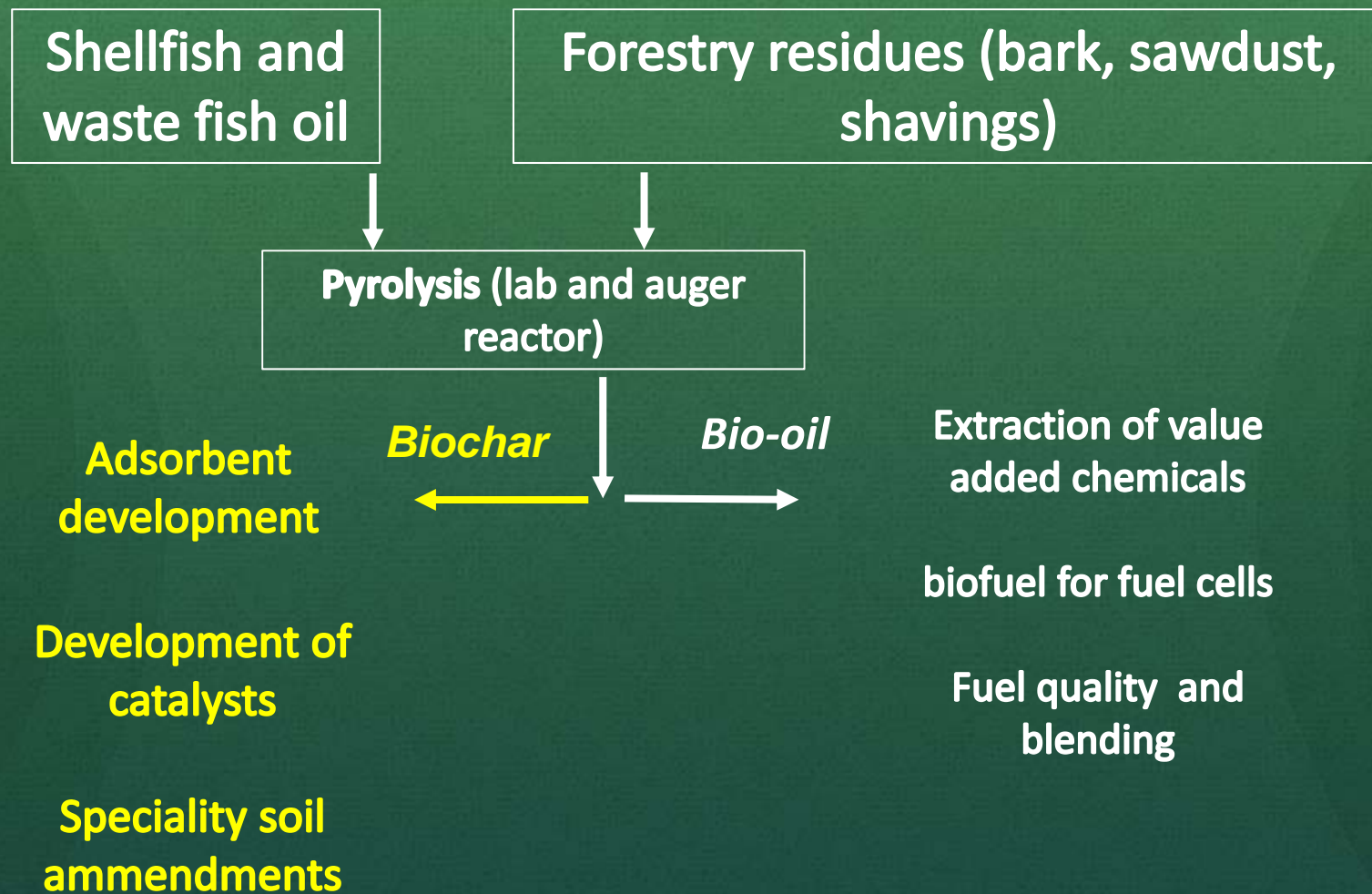
**Chemistry: Bob Helleur (Professor), Stephanie MacQuarrie
(Professor) Shofuir Rahman (post-doc), Andrew Carrier
(post-doc)**

Peter Fransham (Collaborator, ABRI-Tech Inc.)

Remote/Rural Challenges/Opportunities

- Feasibility of any biomass processing to bio products is a function of location of feedstock, state of feedstock, available infrastructure, distance to market, and regional needs.
- Remote/rural operators (forestry, fisheries, mining) have a number of challenges when managing waste/residues:
 - Treatment/storage/disposal costs are high and management options limited
 - State of residues/waste (high moisture and cross contamination)
 - Transport of residues/wastes high in moisture is costly
 - Limited infrastructure on-site to process/treat waste
- The overarching objective behind this research is to develop and optimize biomass conversion systems (from pretreatment to product) based on above factors.

Current Projects in Biorefining



Biochar Production

Lab scale 2-5 g
250<T<600°C

Solids residence time >30 min

Gas residence time 5-30 s



Auger reactor
2-4 kg/hr
300-400°C



Slow carbonization
1 tonne/d
300-400°C



Biochar characterization

pH

CHN/O
elemental

Bulk
Density

TGA

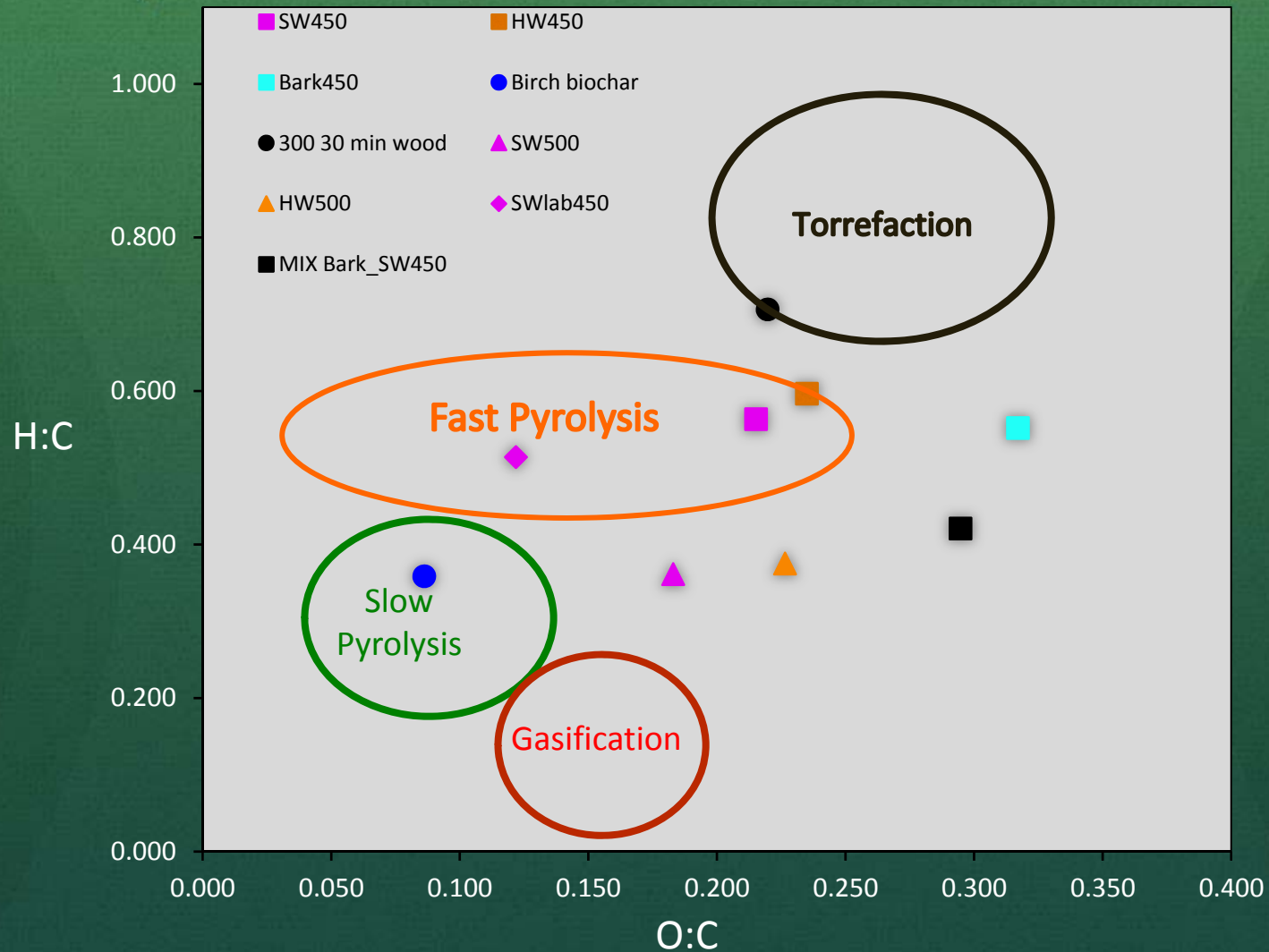
BET-N2
Surface Area

FTIR

SEM

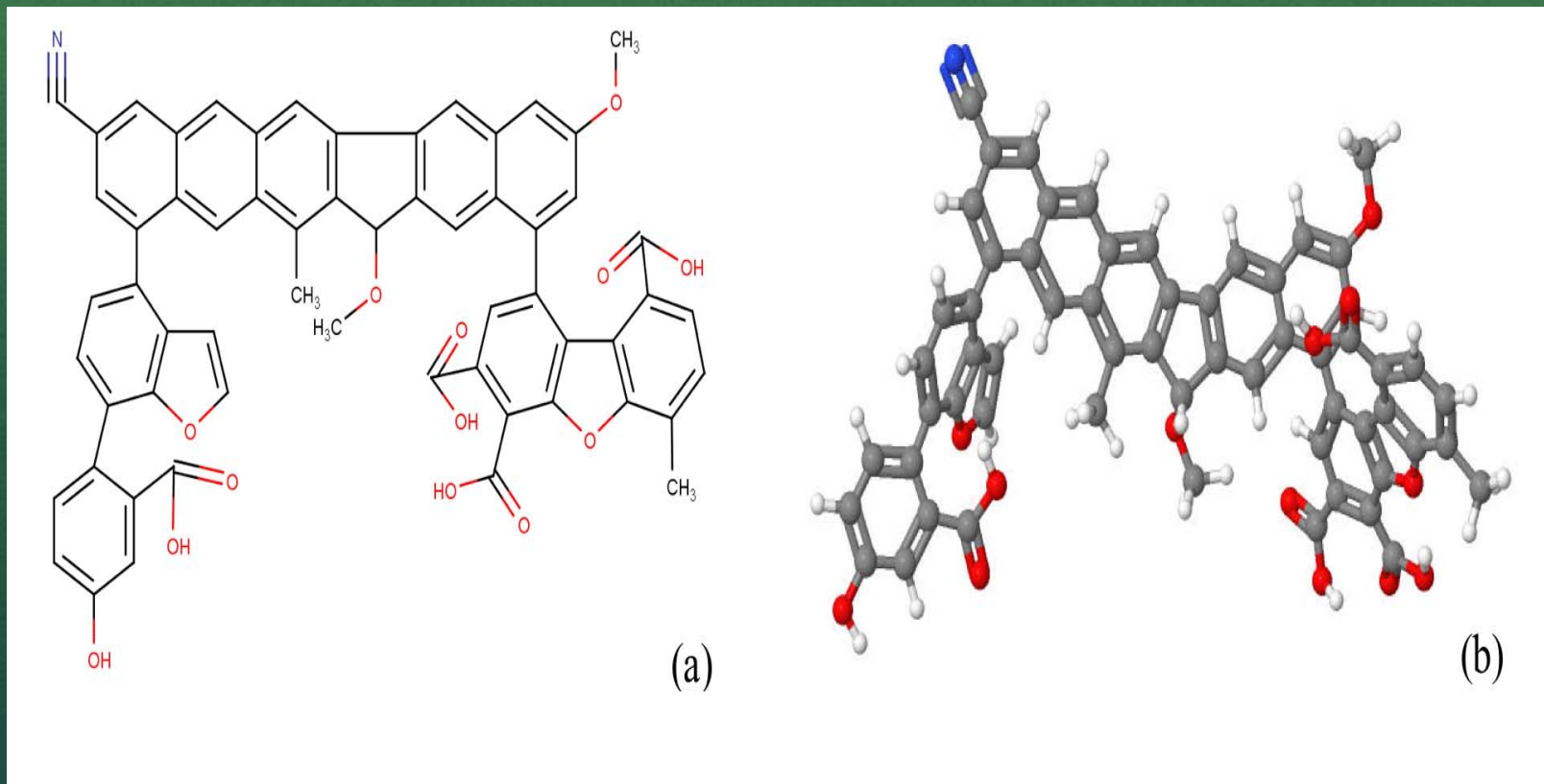
XRD

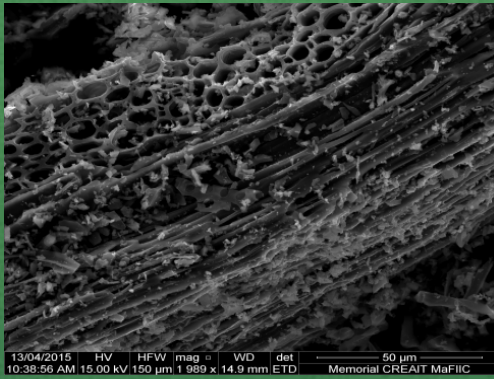
Van Krevelen Diagram



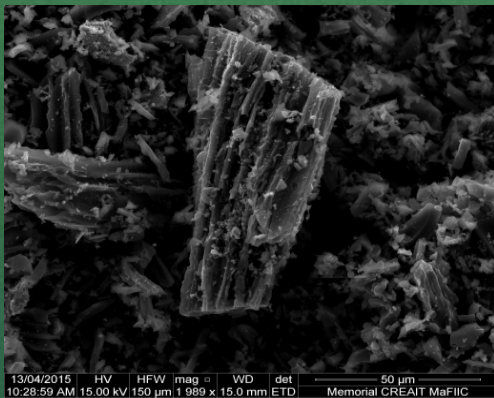
Adsorbent Studies

- Focus on acid gases, acidic aqueous stream, metals
- Molecular Modeling of char surface as a tool in adsorbent studies (a) 2D model of biochar structure, (b) 3D model of optimized biochar

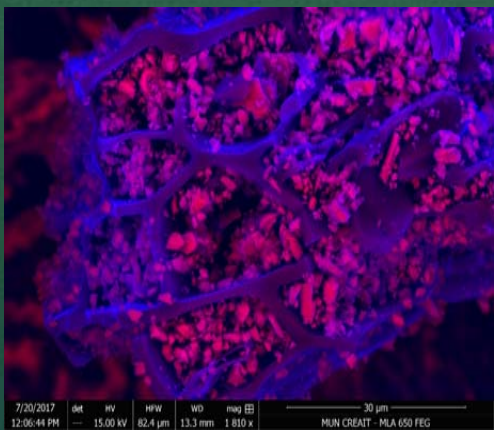




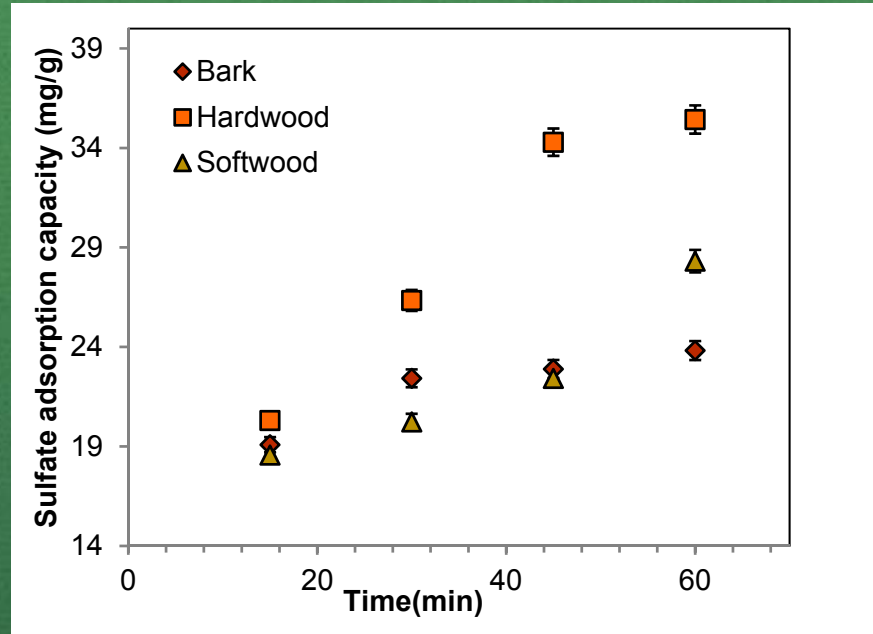
Hardwood biochar 450C



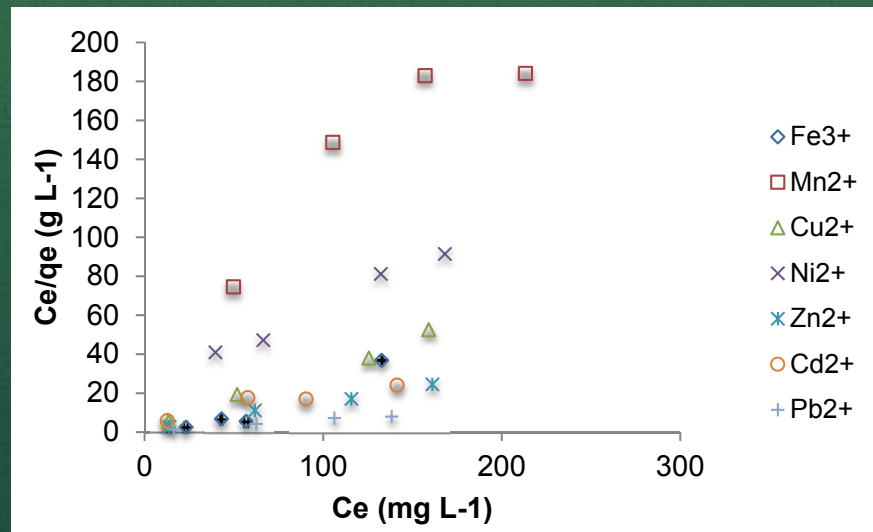
Softwood biochar 450C



Softwood+mussel shell biochar 450C



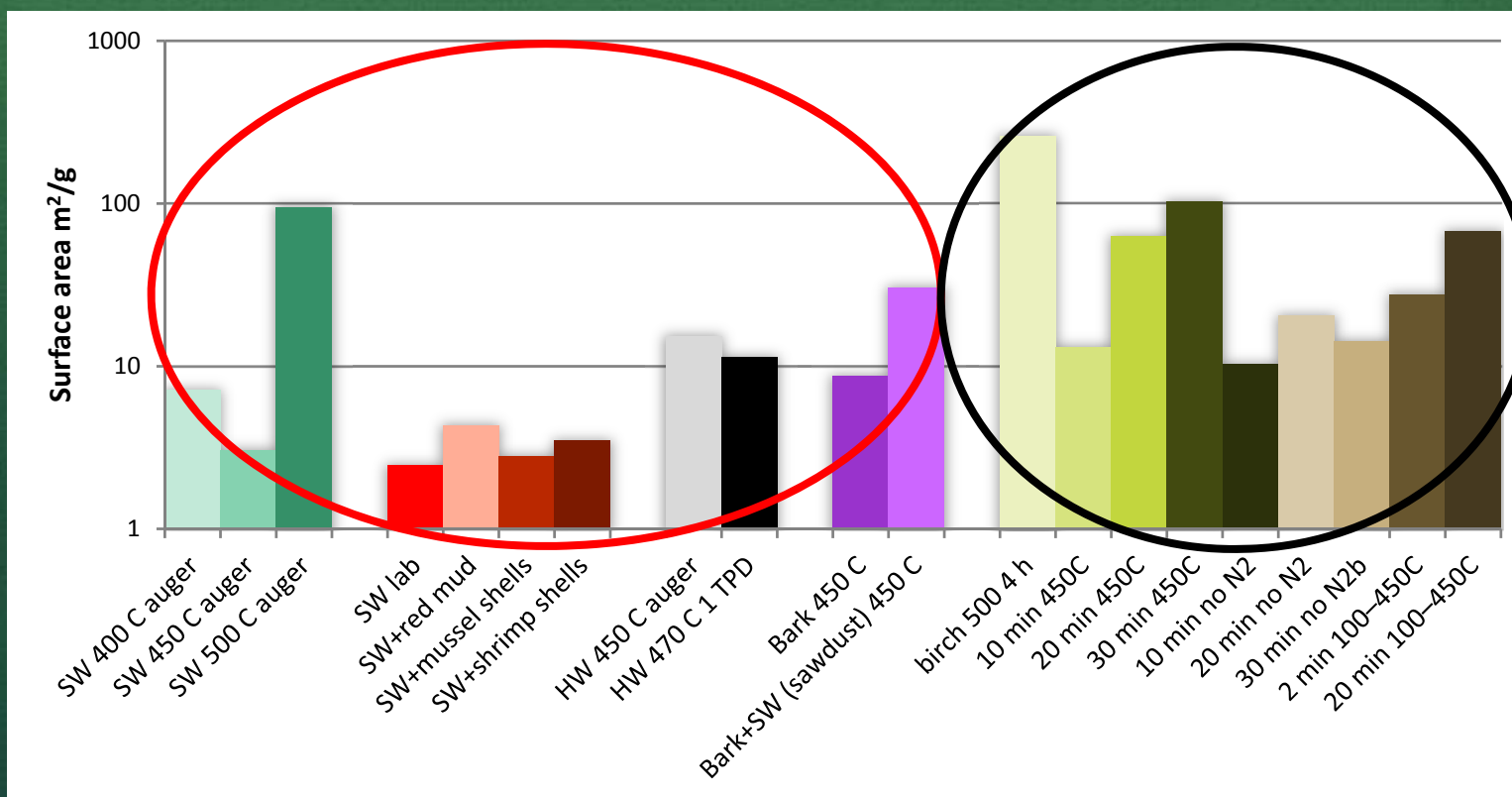
Adsorption with "fast" biochar



Adsorption with "slow" biochar

Char Properties

- pH varied between 9-11 for “fast” chars and neutral to slightly basic for carbonized chars (400-500°C and hours)



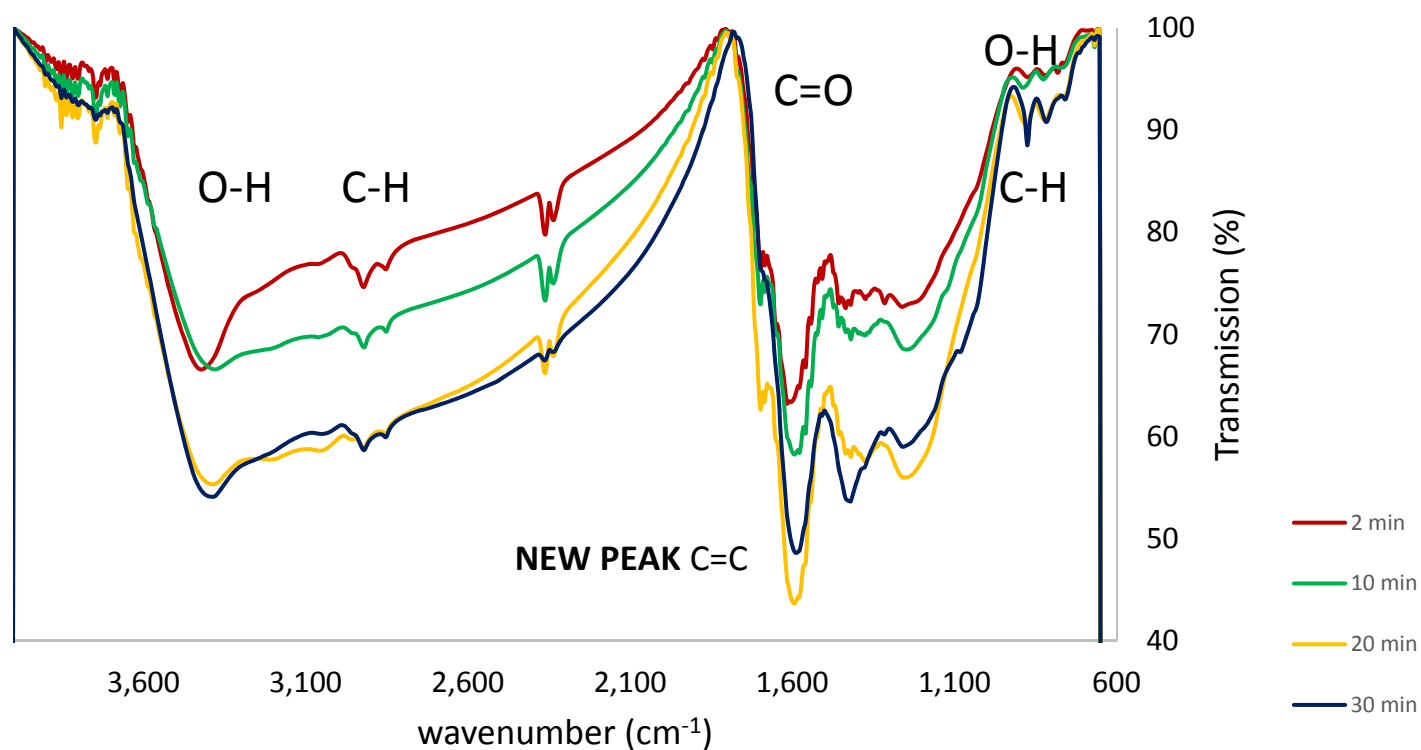
Elemental Analysis

wt%	Birch (300C 30 min)	Softwood 450C auger reactor (fast)	SW 500C auger (fast)	Hardwood Biochar 450C auger (fast)	HW 500C auger (fast)	Bark 450C auger (fast)	MIX Bark- SW450 auger (fast)	SW lab scale (fast)
C	87	74.8	78.4	73.3	74.8	67.7	69.9	79.4
H	2.6	3.5	2.4	3.6	2.3	3.1	2.5	3.4
N	0.3	0.2	0.2	0.2	0.2	0.4	0.2	0.1
O	10	21.5	19.1	Slightly elevated relative to more fully carbonized birch - polarity			27.5	12.9
H:C	0.03	0.05	0.03				0.04	0.04
O:C	0.1	0.3	0.2	0.3	0.3	0.4	0.4	0.2
(O+N):C	0.1	0.3	0.2	0.3	0.3	0.4	0.4	0.2

Characterization of BioChar

Functional Groups Present of Birch Based Carbons Infrared Spectroscopy

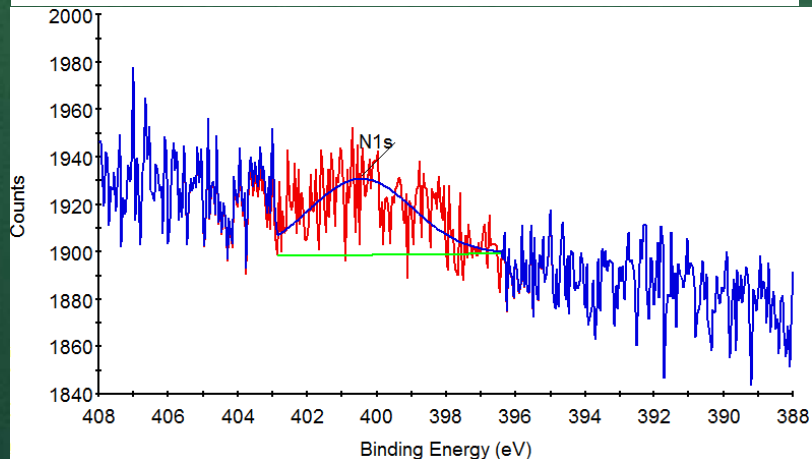
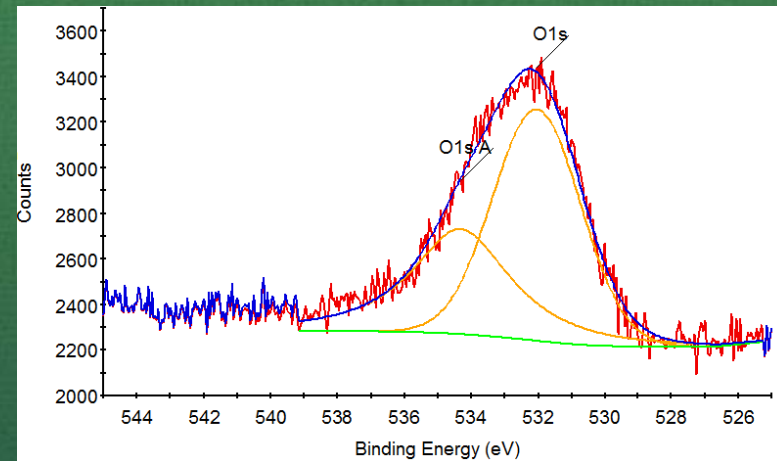
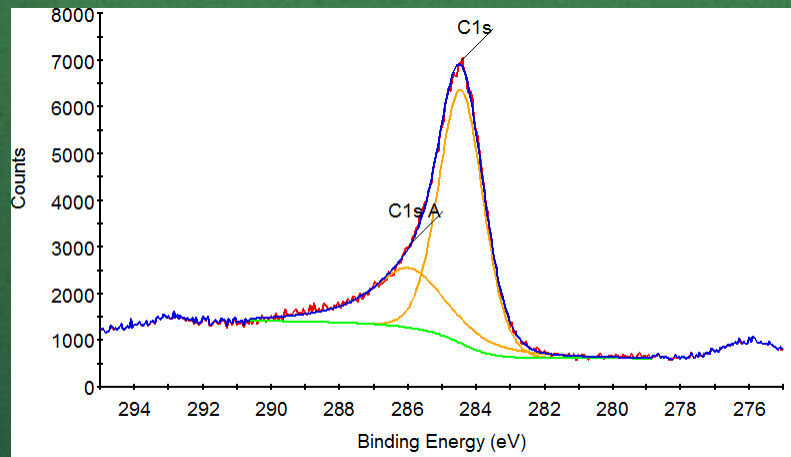
IR of biochar with nitrogen flow



Characterization of BioChar

Surface Chemistry –XPS

Pyrolysis in the absence of air at ca. 500 °C (42% biochar)

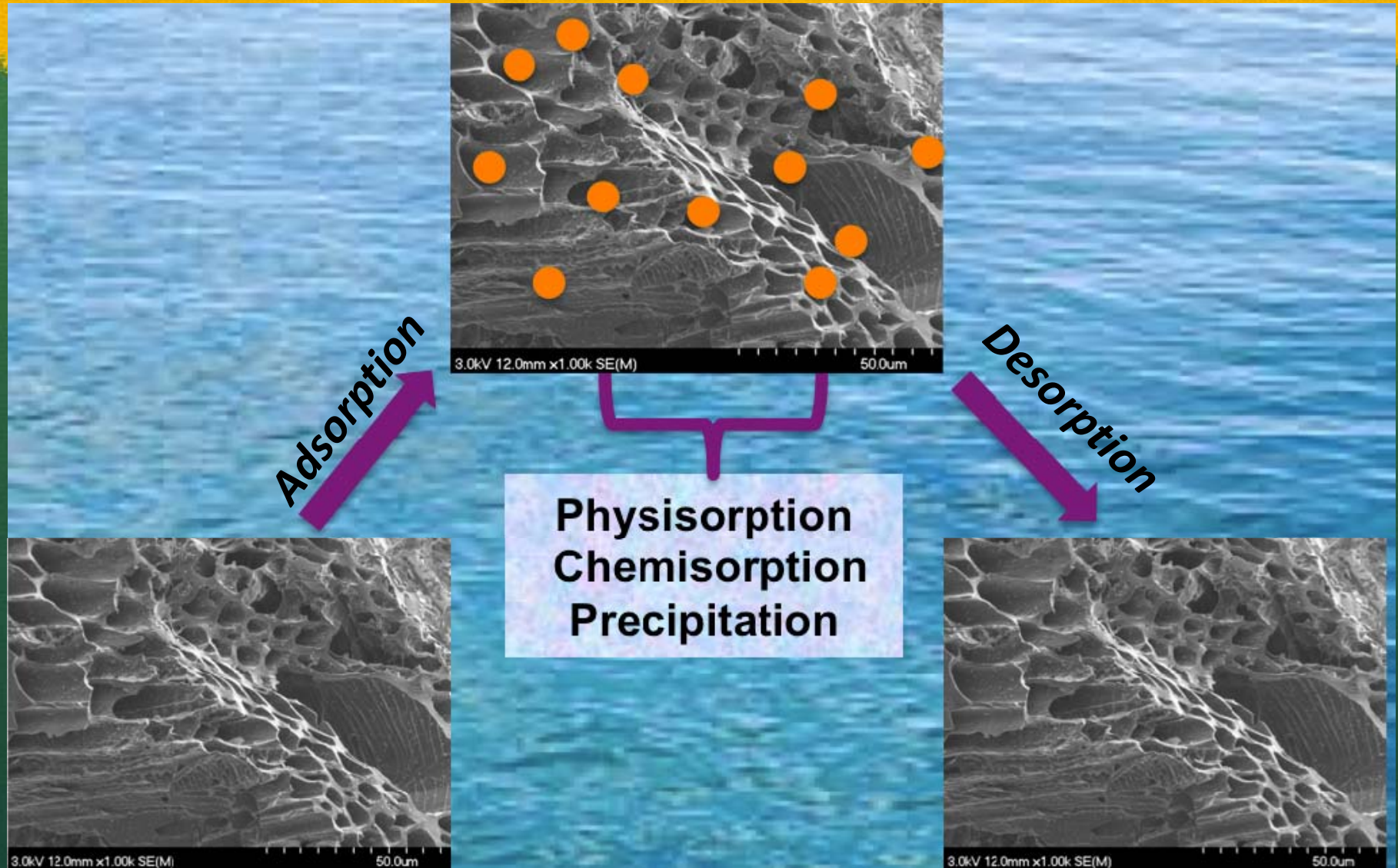


No significant N

Courtesy of:
Dr. Hugh Horton and Dr Gabriele Schatte

Mode of Adsorption

How strong is the M^{2+} ions BioChar Interaction?



Mode of Adsorption (XPS)

How are the M^{2+} ions stuck to the biochar? Physisorption

Peak	Binding Energy (eV)	Relative Area	Assignment
Fe2p _{3/2}	712.03	1	FeO(OH), Fe ₂ O ₃
Mn2p _{3/2}	642.69	1	Mn ²⁺ , MnO ₂
Mn2p _{3/2}	647.05	0.52	MnO ₄ ⁻
Cu2p _{3/2}	935.01	1	Cu(OAc) ₂
Cu2p _{3/2}	939.2	0.39	Auger
Cu2p _{3/2}	944.14	0.48	CuO
Ni2p _{3/2}	856.49	1	Ni(OAc) ₂
Ni2p _{3/2}	860.65	0.44	Ni(OH) ₂
Ni2p _{3/2}	863.83	0.34	Auger
Zn2p _{3/2}	1023.1	1	Zn ²⁺
Zn2p _{3/2}	1026.22	0.34	Zn(OAc) ₂
Cd3d _{5/2}	406.17	1	Cd ²⁺
Cd3d _{5/2}	412.88	0.58	Cd(OAc) ₂
Pb4f _{7/2}	139.46	1	Pb ²⁺
Pb4f _{5/2}	144.25	0.68	PbO

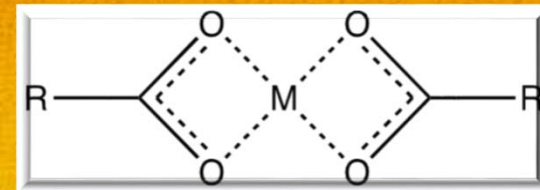
Mode of Adsorption (XPS)

How are the M^{2+} ions stuck to the biochar? Insoluble Oxides

Peak	Binding Energy (eV)	Relative Area	Assignment
Fe2p _{3/2}	712.03	1	FeO(OH), Fe ₂ O ₃
Mn2p _{3/2}	642.69	1	Mn ²⁺ , MnO ₂
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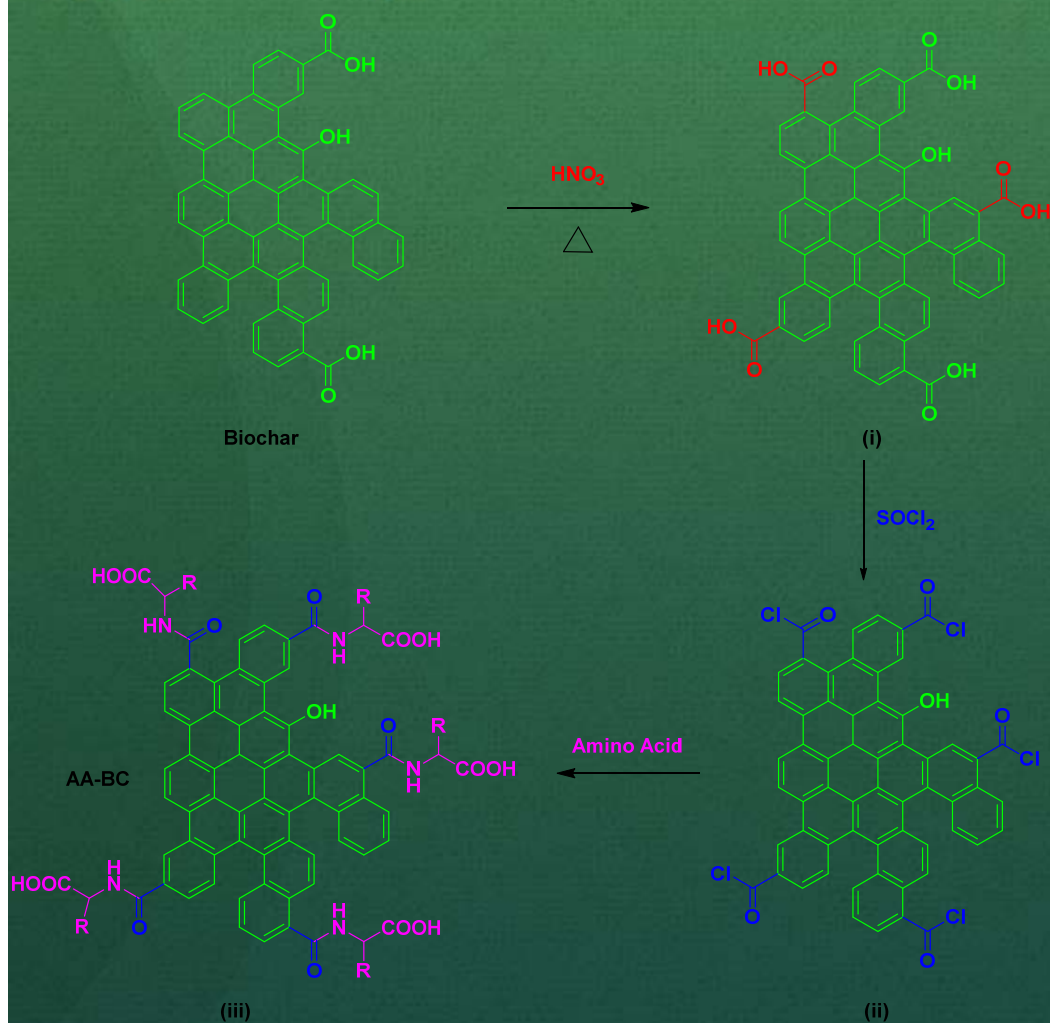
Mode of Adsorption (XPS)

How are the M^{2+} ions stuck to the biochar?

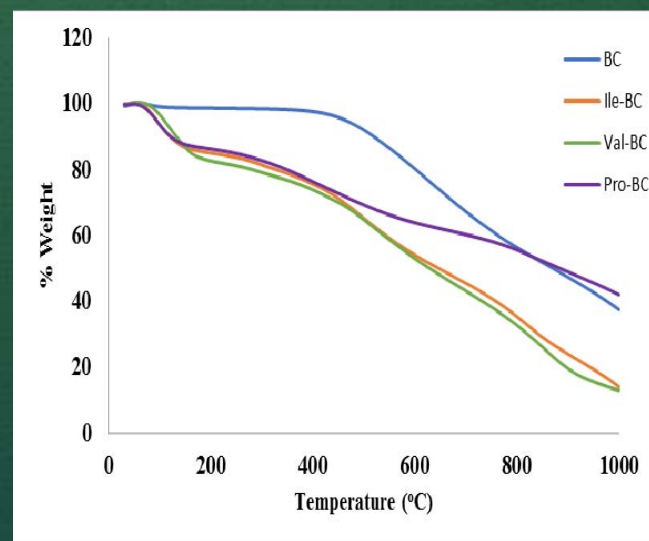


Peak	Binding Energy (eV)	Relative Area	Assignment
Fe2p _{3/2}	712.03	1	FeO(OH), Fe ₂ O ₃
Mn2p _{3/2}	642.69	1	Mn ²⁺ , MnO ₂
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Cd3d _{5/2}	412.88	0.58	Cd(OAc) ₂
Pb4f _{7/2}	139.46	1	Pb ²⁺
Pb4f _{5/2}	144.23	0.68	PbO

Further Functionalization



Sample	Nitrogen Content (mmol/g)	Amino Acid Loading (Weight %)
Pristine Biochar	0.42	—
Ile-BC	3.48	32.6
Val-BC	3.00	25.1
Pro-BC	4.75	39.0



Acknowledgements

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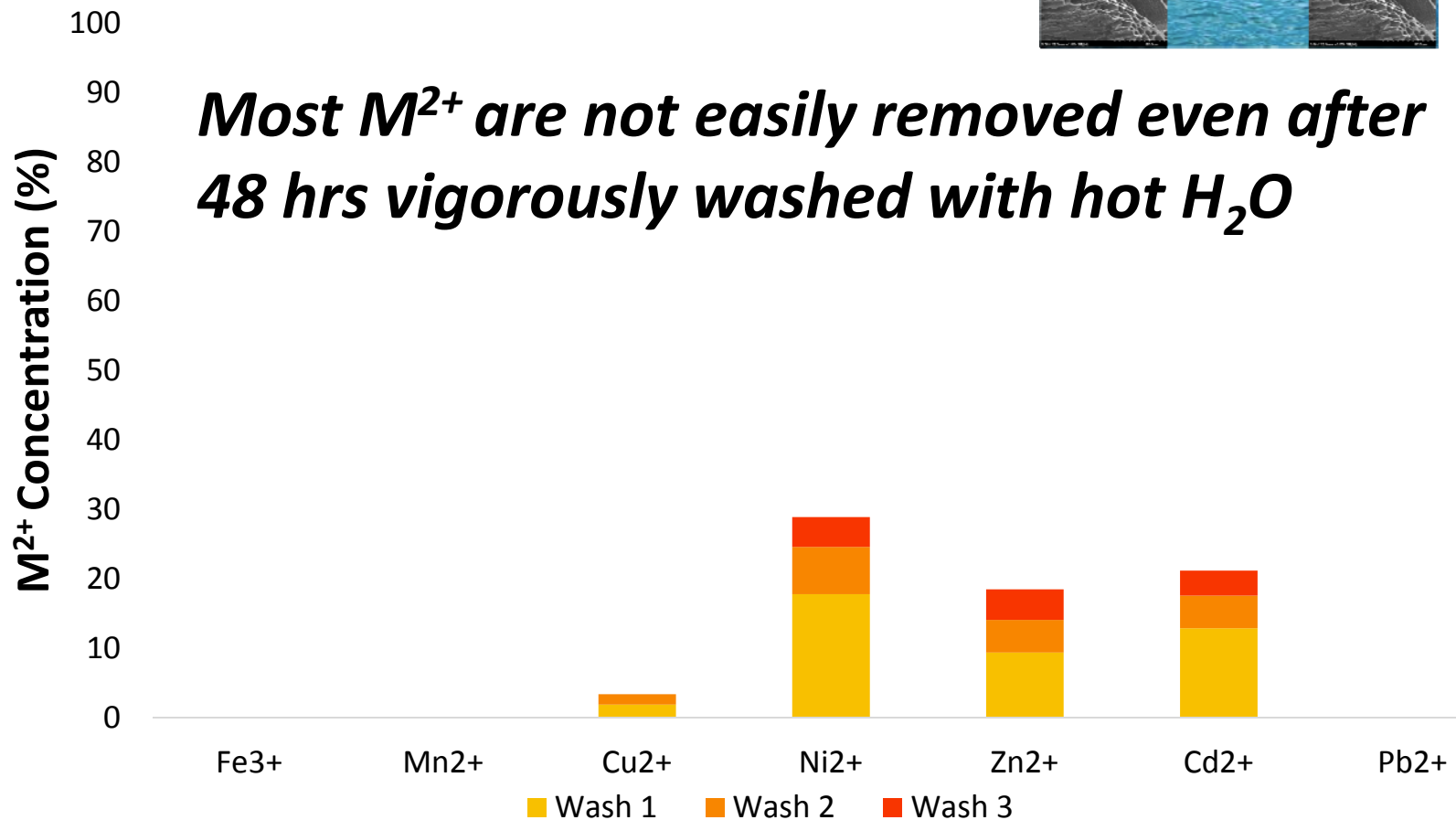
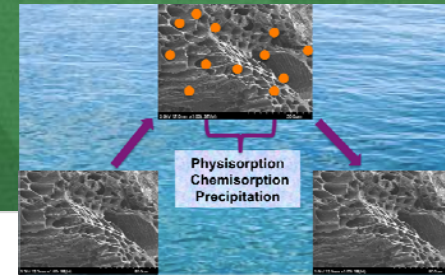




Extra slides

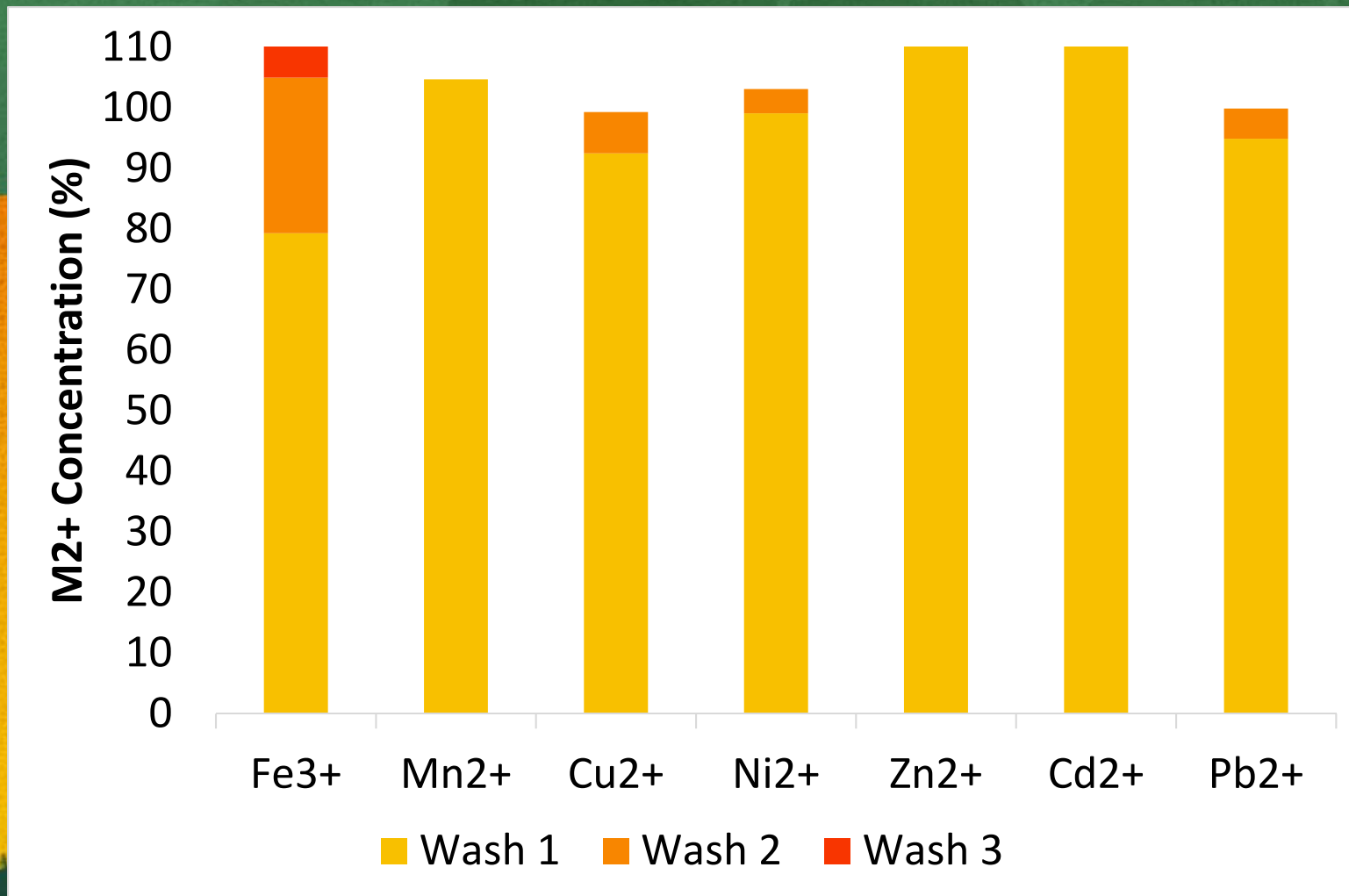
Mode of Adsorption

How stuck are the M^{2+} ions in water?



Mode of Adsorption

How stuck are the M^{2+} ions? In 0.1M HNO_3



Modification Methods

- Grafting with (3-amino)propyltriethylsilane

