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[1] H. Yoshida, Y. Sakka, T. Yamamoto, J.-M. Lebrun, R. Raj, J. Eur. Ceram. Soc., 34 (2014) 991-1000

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## FIELD-ASSISTED AND FLASH SINTERING OF NANOCRYSTALLINE YTTRIA: DENSIFICATION AND MICROSTRUCTURAL EVOLUTION

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Key Words: yttria; flash sintering; transmission electron microscopy; diffusion

Y<sub>2</sub>O<sub>3</sub> ceramics have special chemical and physical properties such as high resistance to halogen-plasma corrosion and thermal stability. At the same time they are difficult to sinter. Conventional sintering requires very high temperatures typically >1400°C, and a vacuum or hydrogen atmosphere. We show that high-purity, undoped Y<sub>2</sub>O<sub>3</sub> can be sintered nearly instantaneously to almost full density by flash-sintering, where densification occurs in a few seconds under a threshold condition of temperature and applied field [1]. The Y<sub>2</sub>O<sub>3</sub> shows flashsintering at the fields above 300 V/cm. For instance, full densification is achieved at 1133°C under a field of 500 V/cm. The flash event in  $Y_2O_3$  is preceded by gradually accelerated field-assisted sintering (FAST). This hybrid behavior differs from earlier work on Y2O3-stabilized ZrO<sub>2</sub> where all shrinkage occurred in the flash mode. The microstructure of flash-sintered specimens indicated that densification was accompanied by rapid grain growth. The single-phase nature of flash-sintered Y<sub>2</sub>O<sub>3</sub> was confirmed by high-resolution transmission electron microscopy (HRTEM). The non-linear rise in conductivity accompanying the flash led to Joule



Figure 1 – Densification curves under different DC fields as a function of furnace temperature in undoped, highpurity  $Y_2O_3$ . The data for conventional sintering are also shown as 0V/cm for comparison.

heating. It is postulated that densification and grain growth were enhanced by accelerated solid-state diffusion, resulting from both Joule heating and the generation of defects under the applied field.

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