## CHALLENGES IN THE CONSTRUCTION OF A MULTI-PRODUCT VACCINE FACILITY

Rachel Appetiti, Sanofi Pasteur, France rachel.appetiti@sanofipasteur.com
Fabien Barbirato, Sanofi Pasteur, France
Gaëlle Bernard, Sanofi Pasteur, France
Vincent Dalbies, Sanofi Pasteur, France
Catherine Jourdat, Sanofi Pasteur, France
Nadège Leray, Sanofi Pasteur, France
Grégory Piquet, Sanofi Pasteur, France
Christelle Plantard, Sanofi Pasteur, France
Nadège Poisson, Sanofi Pasteur, France

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A new multi-product vaccines facility in Sanofi Pasteur was designed and equipped with new state-of-the-art technologies. The construction of this building aims to increase capacity of producing pediatric vaccines and allowed to implement manufacturing process improvements, increase quality compliance level and addressed environmental, and safety concern. This new facility harbors three antigens processes from fermentation to purification and detoxification.

The project has been challenging on different points: new equipment, process transfer issues, new qualification/validation strategy and regulatory registration. Apart from global feedbacks on costs, organization, resources, performance and authorities communication strategies, focus was also directed towards the resolution of a process issue during validation steps. A trouble- shooting group has been mobilized to work on the different axes with a specific method.

Resolution of all the issues permitted the building registration, and therefore the vaccination of millions of children.