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5-24-2016

# Catalyst preparation for fluidized bed reactors by spray drying

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### Recommended Citation

Nooshin Saadatkahah, Gregory S. Patience, Daria C. Boffito, Marco G. Rigamonti, SeyedFoad Aghamiri, and Mohammad Reza Talaie, "Catalyst preparation for fluidized bed reactors by spray drying" in "Fluidization XV", Jamal Chaouki, Ecole Polytechnique de Montreal, Canada Franco Berruti, Western University, Canada Xiaotao Bi, UBC, Canada Ray Cocco, PSRI Inc. USA Eds, ECI Symposium Series, (2016). [http://dc.engconfintl.org/fluidization\\_xv/105](http://dc.engconfintl.org/fluidization_xv/105)

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# Spray dried core-shell $\text{WO}_3/\text{TiO}_2$ catalyst

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Daria C. Boffito  
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Gregory S. Patience



POLYTECHNIQUE  
MONTRÉAL  
LE GÉNIE  
EN PREMIÈRE CLASSE

Micronization

Spray drying

Particle size

Core-shell

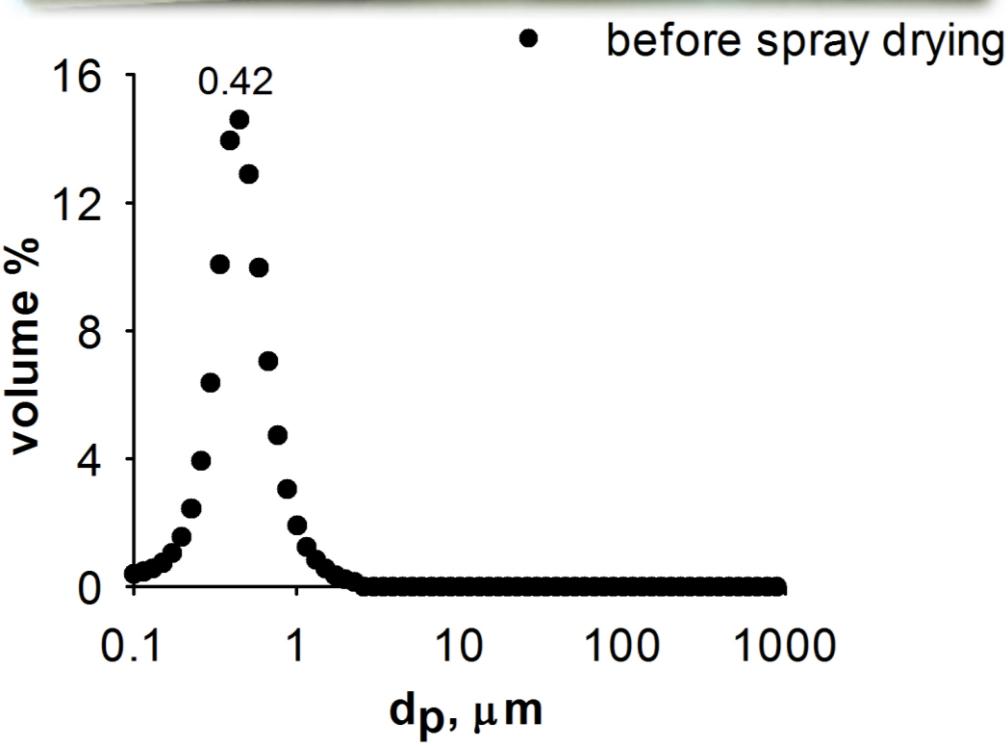


Manufacture  
our own  
catalyst at  
laboratory scale

<10 g



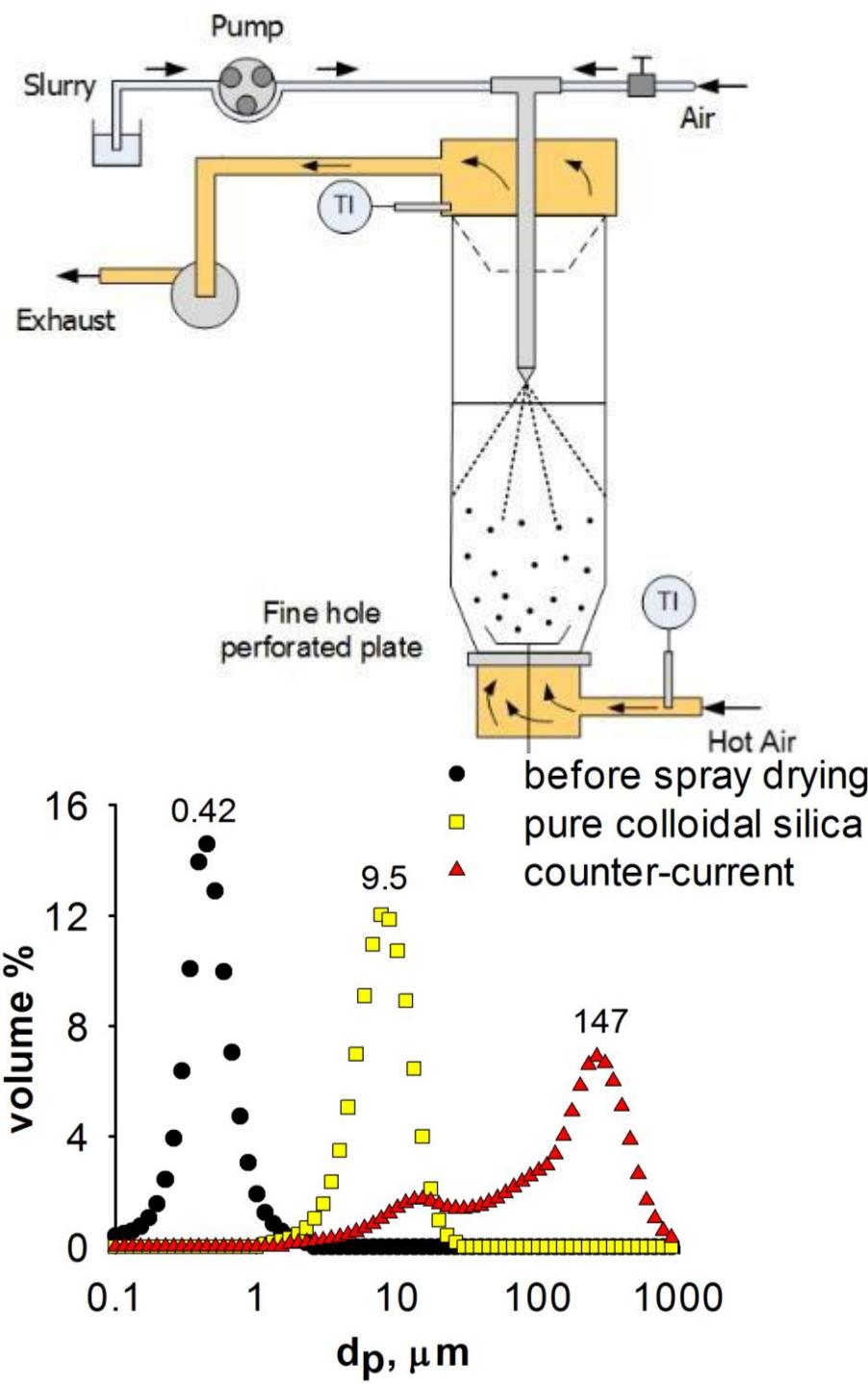
## Micronization



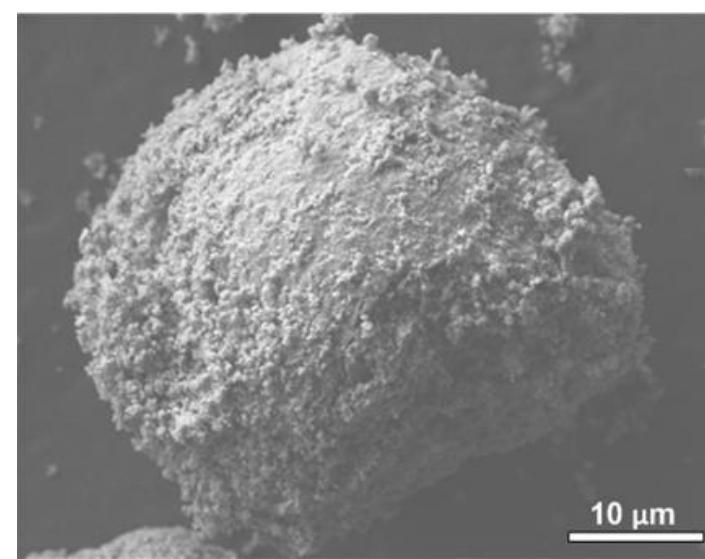
## Micronization

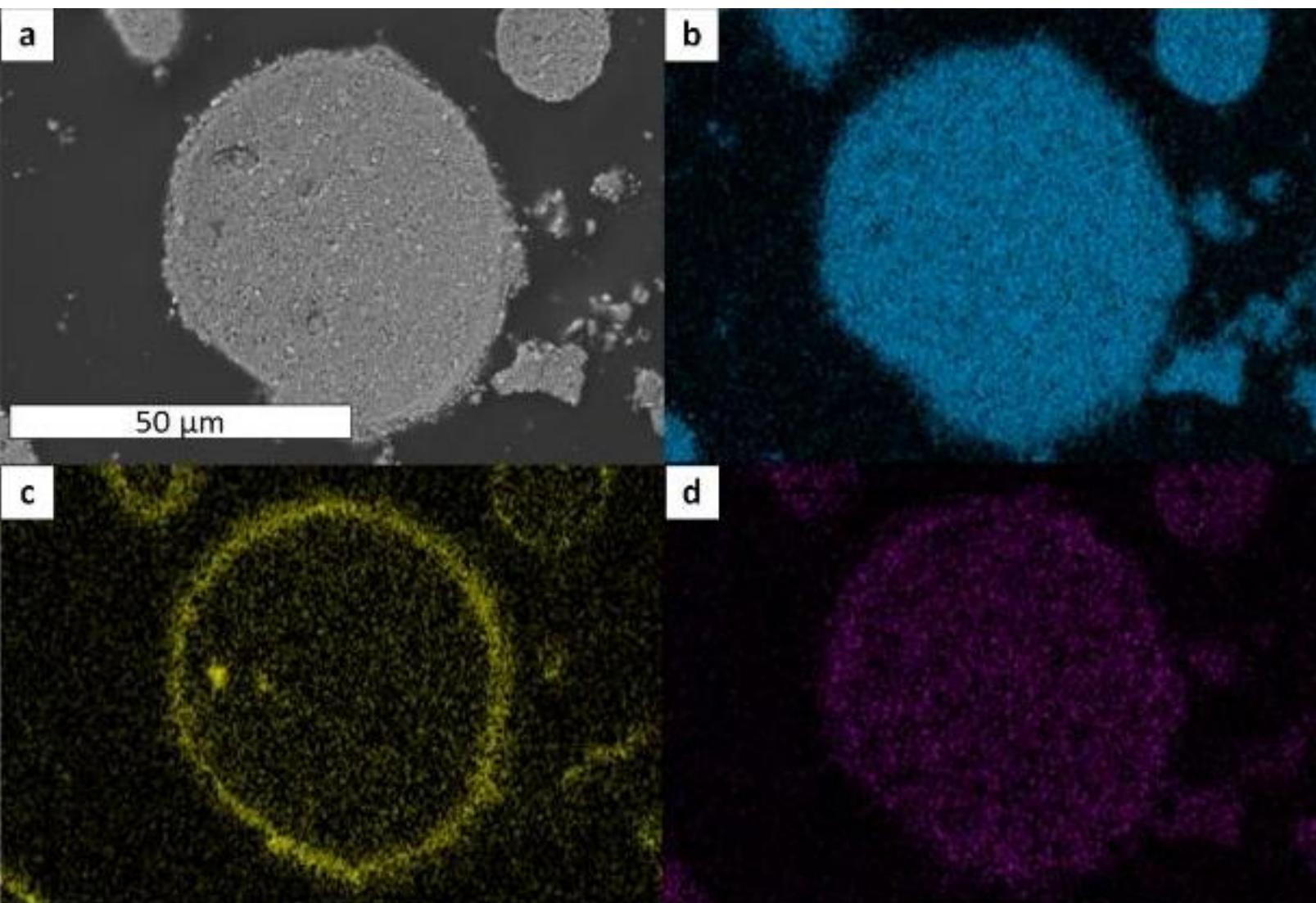
## Spray drying

## Particle size



- Binders:
  - LUDOX
  - PVA
  - $\text{H}_3\text{PO}_4$
- Temperature: 245°C





Spray dried core-shell  $\text{WO}_3/\text{TiO}_2$  catalyst morphology and EDS elemental mapping: a) SEM image, b) Ti, c) Si, d) W

Micronization

Spray drying

Particle size

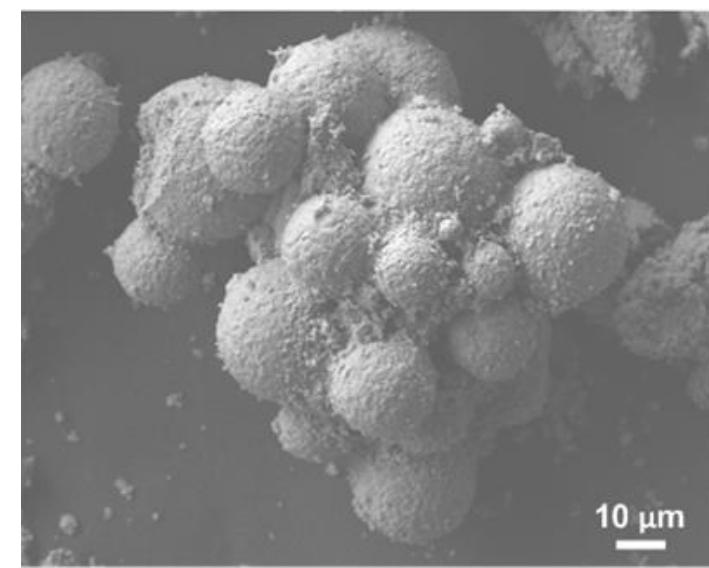
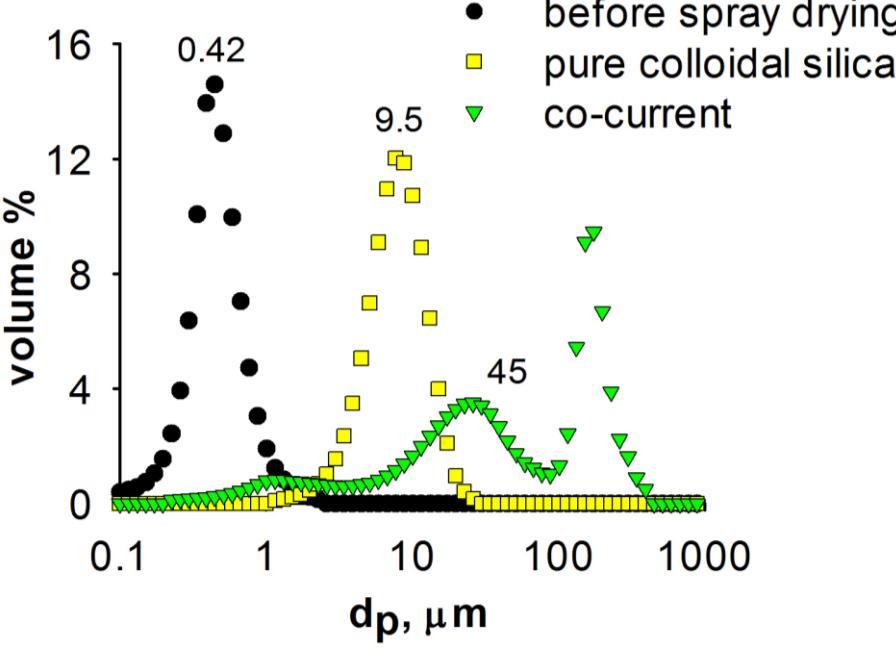
Core-shell

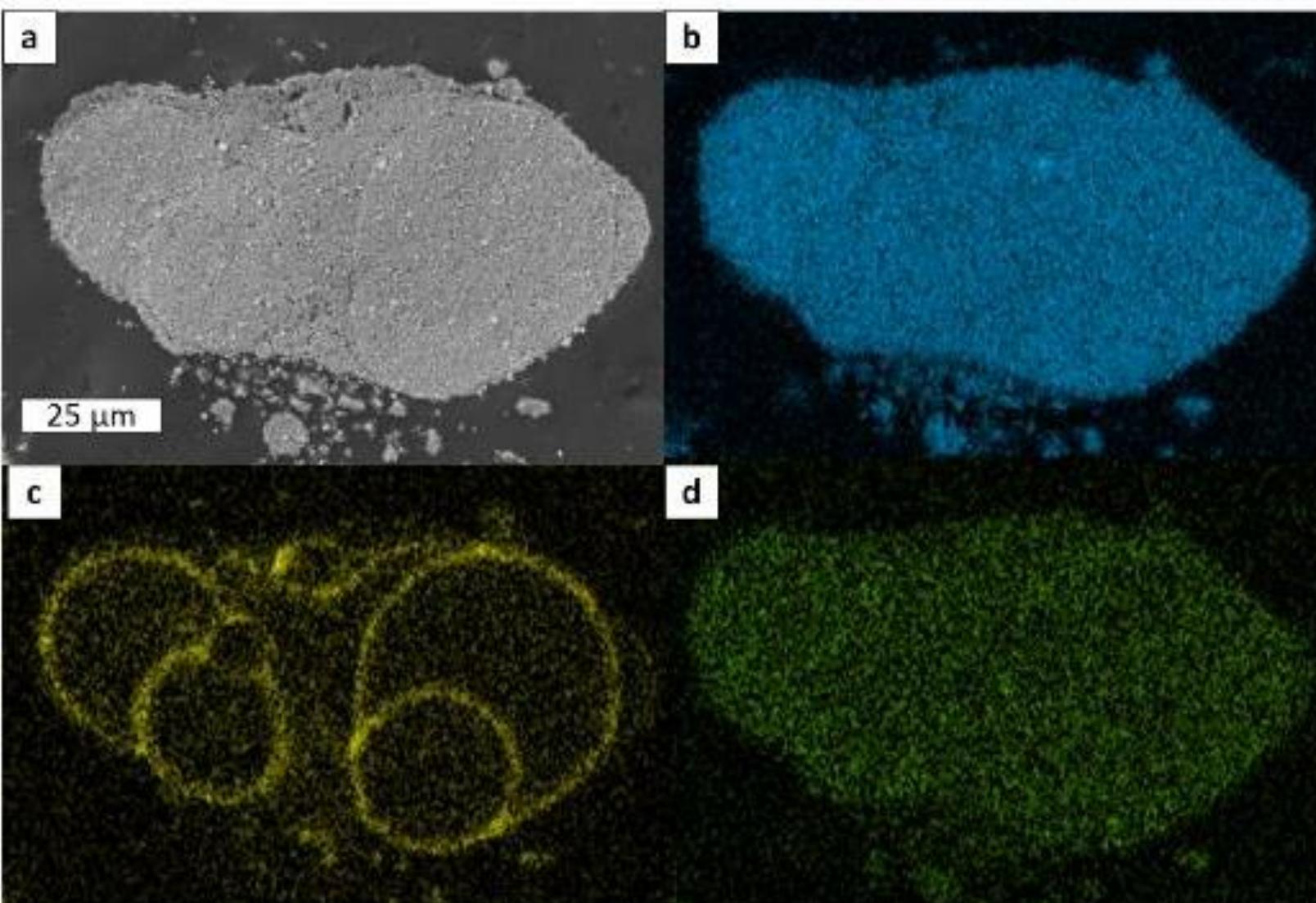
## Micronization

## Spray drying

## Particle size

- Binders:
  - LUDOX
  - PVA
  - $\text{H}_3\text{PO}_4$
- Temperature:  
 $180^\circ\text{C}$





Spray dried core-shell  $\text{WO}_3/\text{TiO}_2$  catalyst morphology and EDS elemental mapping: a) SEM image, b) Ti, c) Si, d) W

Micronization

Spray drying

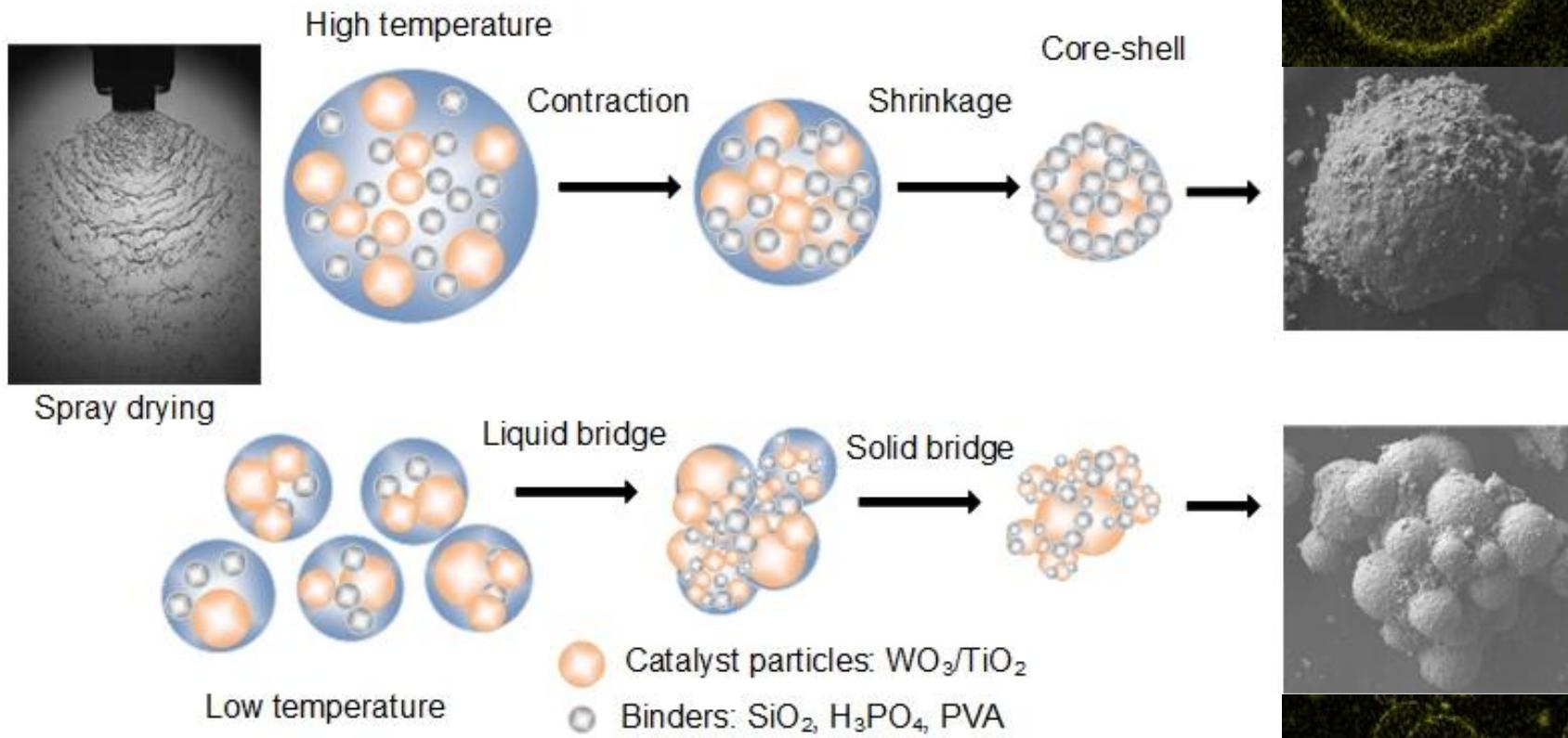
Particle size

Core-shell

■ Low T: particles agglomerate

■ High T: spherical particles (too high- blow-holes)

■ Binder: Ludox, PVA and  $\text{H}_3\text{PO}_4$



# THANK YOU FOR YOUR ATTENTION

