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Validation of the oxygen buffering ability of bed materials used for ocac in a large scale cfb boiler

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Validation of the oxygen buffering ability of bed materials used for OCAC in a large scale CFB boiler

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Circulating Fluidized Bed boilers







Background to OCAC

- Spinoff from Chemical Looping Combustion
- Addition of ilmenite as part of bed inventory
- Possibility to provide an increased oxygen distribution







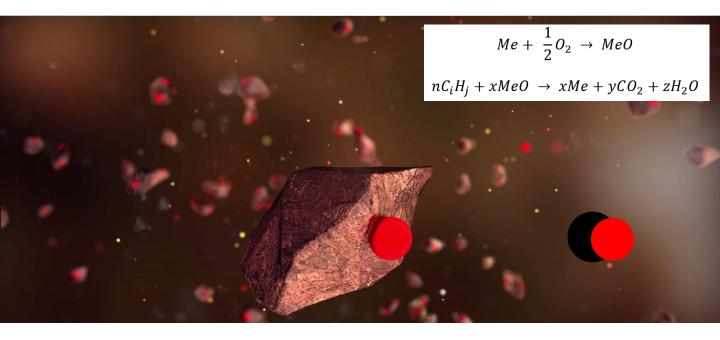
Oxygen Carrier Aided Combustion







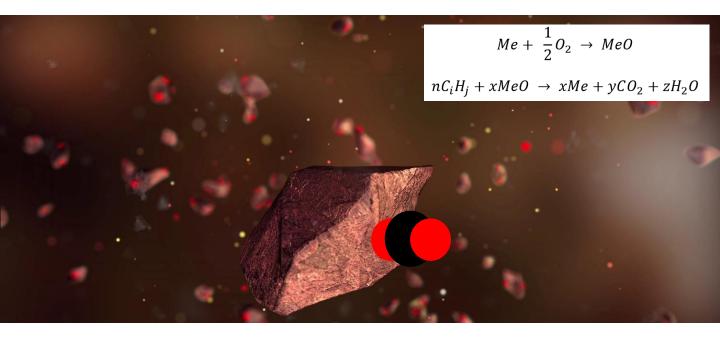
Oxygen Carrier Aided Combustion







Oxygen Carrier Aided Combustion







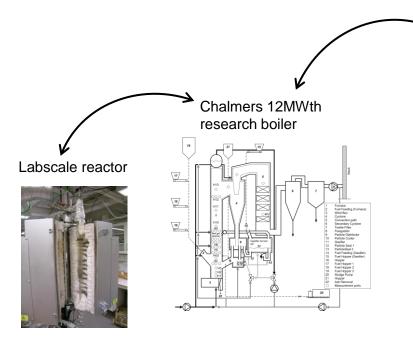
Aim: Validation of the OCAC concept

- Earliest investigation with 100% ilmenite in industrial relevant CFB conditions
- Evaluate oxygen buffering ability experimentally
- Validate experiments by identifying conceptual patterns with a dynamic pulse response





Research from lab to commercial scale



E.ON commercial waste boiler 80MWth



Continuous operation since February 2016

2013

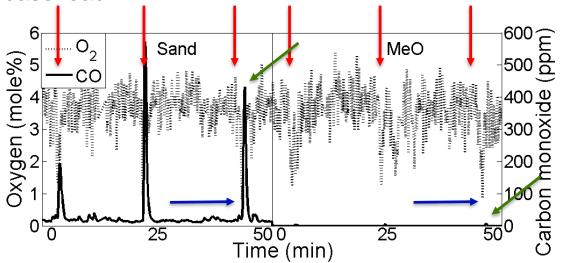
2014 - 2016





Experimental: Procedure and Results

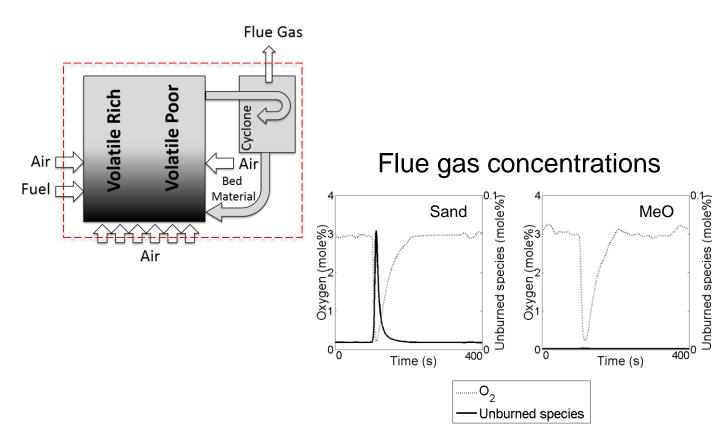
- Reference case with 100% silica sand was compared to operation with 100% ilmenite
- Instantaneous fuel pulse of 8MW on top of the 6MW base load







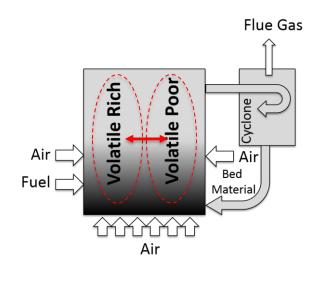
Dynamic pulse response

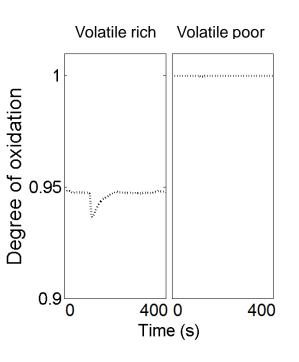






Dynamic pulse response









Concluding remarks

• Initial experience with MeO in large scale

• MeO has oxygen buffering properties

• Enhanced utilization of oxygen in time and space









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