

Refereed Proceedings The 12th International Conference on Fluidization - New Horizons in Fluidization

Engineering

Engineering Conferences International

 $Year \ 2007$

Title Page - Table of Contents - Preface -List of Reviewers

Xiaotao T. Bi^{*} Franco Berruti[†] Todd S. Pugsley[‡]

*University of British Columbia, xbi@chml.ubc.ca [†]University of Western Ontario, fberruti@uwo.ca [‡]University of Saskatchewan, todd.pugsley@usask.ca This paper is posted at ECI Digital Archives. http://dc.engconfintl.org/fluidization_xii/1

FLUIDIZATION XII

New Horizons in Fluidization Engineering

Proceedings of the 12th International Conference on Fluidization

Editors

Xiaotao Bi

Department of Chemical and Biological Engineering University of British Columbia Vancouver, British Columbia, Canada

Franco Berruti

Department of Chemical and Biochemical Engineering The University of Western Ontario London, Ontario, Canada

Todd Pugsley

Department of Chemical Engineering University of Saskatchewan Saskatoon, Saskatchewan, Canada



Engineering Conferences International 6 Metro Tech Center, Brooklyn, NY 11201, USA www.engconfintl.org Ш

The Fluidization XII logo was created by **Yails Hernandez**, MGDC, a graphic designer from Saskatoon, Canada who specializes in digital art. The logo was inspired by the artistic style of the First Nations people of Canada's west coast. The shades of red and black are traditional colors of West Coast Nations while the sweeping lines that start with broad strokes and end with narrow lines are also trademarks of West Coast art. Within the arcs defined by these lines is a rendition of a bubbling fluidized bed reactor. The outer circle reflects the global nature of the topics of this conference as well as the international participation that has been its tradition.

Printed in Canada by Friesens Corporation One Printers Way Altona, Manitoba, R0G 0B0, Canada <u>www.friesens.com</u>

Copyright 2007 Engineering Conferences International ISBN 978-0-918902-57-3 |||

The co-Chairs wish to dedicate this book to Professors Norman Epstein, Maurice Bergougnou and John Grace who have been their very effective and inspiring mentors, and have greatly influenced the field of fluidization in Canada and throughout the world. IV

V

TABLE OF CONTENTS

PREFACE	XVII	
LIST OF REV	VIEWERSXIX	
PLENARY LECTURES		
HYDR	ODYNAMIC SCALE-UP OF CIRCULATING FLUIDIZED BEDS T.M. Knowlton, S.B. Reddy Karri, J.S. Smith1	
	YTICAL MULTI-SCALE METHODOLOGY FOR FLUIDIZATION EMS — RETROSPECT AND PROSPECT Jinghai Li, Wei Ge, Jiayuan Zhang, Shiqiu Gao, Wei Wang, Ning Yang, Qicheng Sun and Jian Gao	
	URING THE GAS-SOLIDS DISTRIBUTION IN FLUIDIZED	
BEDS	 A REVIEW J. Ruud van Ommen and Robert F. Mudde31 	
FLUID	IZED BED COMBUSTION FOR CLEAN ENERGY Filip Johnsson47	
CIRCULATIN	G FLUIDIZED BEDS	
CFB 7	FLOW REGIME STUDY IN A HIGH DENSITY CIRCULATING FLUIDIZED BED RISER WITH AN ABRUPT EXIT Joseph S. Mei, Lawrence J. Shadle, Paul C. Yue, Esmail R. Monazam63	
CFB9	RADIAL DISTRIBUTION OF LOCAL CONCENTRATION- WEIGHTED PARTICLE VELOCITIES IN HIGH-DENSITY CIRCULATING FLUIDIZED BEDS G. Kırbaş, S.W. Kim, H.T. Bi, C.J. Lim and J.R. Grace	
CFB10	LIQUID FEED INJECTION IN A HIGH-DENSITY RISER S. Gehrke, K.E. Wirth	
CFB11	FLOW STRUCTURES IN THE BOTTOM REGION OF RISERS Haiyan Zhu and Jesse Zhu	
CFB12	FRICTION BETWEEN GAS-SOLID SUSPENSIONAND CIRCULATING FLUIDIZED BED DOWNERS Xiao-Bo Qi, Hui Zhang, Jesse Zhu95	
CFB13	MEASUREMENT OF GAS VELOCITIES IN THE PRESENCE OF SOLIDS IN THE RISER OF A COLD FLOW CIRCULATING FLUIDIZED BED James Spenik, J. Christopher Ludlow, Rex Compston, and Ronald W. Breault	

VI

CFB14	SOLIDS FLUX, VELOCITY AND LOCAL SOLID FRACTION MEASUREMENTS IN A CFB RISER Ronald W. Breault and Christopher Guenther		
CFB17	MODELING ON HETEROGENEOUS STRUCTURE IN ACCELERATION REGIME OF GAS-SOLID RISER FLOWS Jun You, Chao Zhu, L. S. Fan		
CFB18	TRANSIENT CHARACTERIZATION OF TYPE B PARTICLES IN A CIRCULATING FLUIDIZED BED RISER Lawrence J. Shadle, Esmail R. Monazam*, and Joseph S. Mei129		
CFB19	A COMPUTATIONAL STUDY OF THE DISTRIBUTION OF PARTICLES IN A LAB-SCALE CFB BOILER Kim Granly Hansen', Tron Solberg and Bjorn H. Hjertager		
CFB135	AN ANALYSIS OF PRESSURE FLUCTUATIONS IN A CFB OF HEAVY MINERALS A. Luckos, [†] Q.G. Reynolds and P. den Hoed145		
CFB153	EFFECT OF HORIZONTAL PASSAGE LENGTH ON SOLID RECYCLE THROUGH A LOOP SEAL IN A CIRCULATING FLUIDIZED BED James W. Butler, Prabir Basu		
CFB162	IMPROVED STANDPIPE ENTRANCE FOR STABLE HIGH-FLUX SOLIDS FLOW D. Rusnell, J.R. Grace, H.T. Bi, C.J. Lim, P. Ronan, C.A. McKnight161		
BUBBLING FLUIDIZED BEDS			
BUBBLING F	LUIDIZED BEDS		
BUBBLING F BF49	LUIDIZED BEDS THROUGHFLOW VELOCITY CROSSING THE DOME OF ERUPTING BUBBLES IN 2-D FLUIDIZED BEDS J.A. Almendros-Ibáñez, C. Sobrino, S. Sánchez-Delgado, D. Santana, M. de Vega and U. Ruiz-Rivas		
	THROUGHFLOW VELOCITY CROSSING THE DOME OF ERUPTING BUBBLES IN 2-D FLUIDIZED BEDS J.A. Almendros-Ibáñez, C. Sobrino, S. Sánchez-Delgado, D. Santana, M. de Vega and U. Ruiz-Rivas		
BF49	THROUGHFLOW VELOCITY CROSSING THE DOME OF ERUPTING BUBBLES IN 2-D FLUIDIZED BEDS J.A. Almendros-Ibáñez, C. Sobrino, S. Sánchez-Delgado, D. Santana, M. de Vega and U. Ruiz-Rivas		
BF49	THROUGHFLOW VELOCITY CROSSING THE DOME OF ERUPTING BUBBLES IN 2-D FLUIDIZED BEDS J.A. Almendros-Ibáñez, C. Sobrino, S. Sánchez-Delgado, D. Santana, M. de Vega and U. Ruiz-Rivas		
BF49 BF50	THROUGHFLOW VELOCITY CROSSING THE DOME OF ERUPTING BUBBLES IN 2-D FLUIDIZED BEDS J.A. Almendros-Ibáñez, C. Sobrino, S. Sánchez-Delgado, D. Santana, M. de Vega and U. Ruiz-Rivas		
BF49 BF50 BF53	THROUGHFLOW VELOCITY CROSSING THE DOME OF ERUPTING BUBBLES IN 2-D FLUIDIZED BEDS J.A. Almendros-Ibáñez, C. Sobrino, S. Sánchez-Delgado, D. Santana, M. de Vega and U. Ruiz-Rivas		

VII

BF57	BUBBLE DISTRIBUTION IN CYLINDRICAL FLUIDIZED BEDS: THE EFFECTS OF BED DEPTH AND GAS SPEED Anthony Croxford, Mark Gilbertson
BF58	ON THE PRESENCE OF PARTICLES AT THE WALL OF GAS FLUIDIZED BEDS R. Zarghami, N. Mostoufi, R. Sotudeh-Gharebagh, J. Chaouki225
BF155	DRYING OF MOIST SOLID PARTICULATE IN A BUBBLING FLUIDISED BED Yassir Makkawi, Jamie Duncan, Marc McAndrew, Raffaella Ocone233
HEAT TRAN	SFER
HT41	ANALYSIS OF HEAT TRANSFER BETWEEN TWO PARTICLES FOR DEM SIMULATIONS Kuwagi K, Bin Mokhtar M. A., Takami T.and Horio M
HT42	VOID FRACTION NEAR SURFACES IMMERSED IN FLUIDIZED BEDS BY HEAT TRANSFER MEASUREMENTS Francesco Di Natale, Amedeo Lancia, Roberto Nigro
HT47	RADIATION HEAT TRANSFER IN CIRCULATING FLUIDIZED BEDS Leon R. Glicksman
HT125	THE MEASUREMENT OF THERMAL PERFORMANCE FOR A FLUIDIZED BED H. R. Goshayshi
HT139	SCALE-UP EFFECT ON HEAT TRANSFER IN FLUIDIZED BEDS NEAR THE ONSET OF TURBULENT FLUIDIZATION A. Stefanova, J. R. Grace, C. J. Lim, X. Bi, K.S. Lim, J. Sanderson273

GAS-LIQUID-SOLID FLUIDIZATION

GLS114	HYDRODYNAMICS AND RTD OF SECTIONALIZED BUBBLE COLUMN	
	Nahidh W. Mecaial, Burhan Sadik	281
GLS115	NUMERICAL MODELING OF SLOSHING WITH VOLUME OF FLUID METHOD	
	H. Rezaei, M.J. Ketabdari	289
GLS109	NUMERICAL INVESTIGATION OF THE LAYER-INVERSION PHENOMENON IN BINARY-SOLID LIQUID FLUIDIZED BEDS	
	Kevin F. Malone, Bao H. Xu, Michael Fairweather	297
GLS110	VOLUME CONTRACTION IN LIQUID FLUIDIZATION OF BINARY SOLIDS MIXTURES	
	R. Escudié, N. Epstein, J.R. Grace, H.T. Bi	305

VIII

GLS111	FLUID MECHANICAL PHENOMENA OF LIQUID-SOLID FLUIDIZATION IN THE CENTRIFUGAL FIELD Jan Margraf and Joachim Werther
GLS112	BUBBLE SIZE AND MASS TRANSFER IN A MODIFIED AIRLIFT LOOP REACTOR WITH CONTINUOUS SLURRY PHASE Liu Mengxi, Lu Chunxi, Shi Mingxian
GLS118	DYNAMIC SIMULATION OF GAS HYDRATE FORMATION IN AN AGITATED THREE-PHASE SLURRY REACTOR Shahrzad Hashemi, Arturo Macchi [,] Phillip Servio
GLS154	FLOW CHARACTERISTICS OF FULLY WETTED BINARY SOLID MIXTURES IN GAS FLUIDIZED BEDS WITH INCLINED GAS DISTRIBUTORS Nagahashi Y. Grace J.R. and N. Epstein, Asako Y., Yokogawa A
FLUIDIZATIC	IN OF ULTRAFINE AND NANO-PARTICLES
N59	DEVELOPMENT OF A NEW MEASUREMENT METHOD TO EVALUATE THE PHYSICAL PROPERTIES OF GRANULES FOR DRY POWDER INHALATION PRODUCED BY NEW SPOUTED BED TYPE BINDERLESS GRANULATOR Shigenobu Hatano, Nobuyuki Nakamura, Nobusuke Kobayashi, Yoshinori Itaya, Shigekatsu Mori and Yasuhiro Shimada345
N60	MECHANISTIC STUDY OF NANO-PARTICLE FLUIDIZATION X.S. Wang, F. Rahman, M.J. Rhodes
N61	ROLE OF SOUND VIBRATION DURING AERATION OF NANO-SIZED POWDERS Ammendola P. and Chirone R
N62	IMPROVED LI-ION BATTERY PERFORMANCE BY COATING CATHODE NANO-PARTICLES USING ATOMIC LAYER DEPOSITION Renske Beetstra, John Nijenhuis, Erik M. Kelder and J. Ruud van Ommen
N63	THE EFFECT OF VIBRATIONS ON FLUIDIZED COHESIVE POWDERS Diego Barletta, Giorgio Donsì, Giovanna Ferrari, Massimo Poletto and Paola Russo
N64	HYDRODYNAMIC EFFECTS OF PARTICLE CHAINING IN LIQUID-SOLID MAGNETOFLUIDIZED BEDS Carlos Francisco Cruz-Fierro, Brian P. Reed, Joaquin Pinto-Espinoza, Goran N. Jovanovic
N65	MULTI-WALL CARBON NANOTUBES OBTAINED BY FLUIDIZED BED PYROLYSIS OF VIRGIN OR RECYCLED PLASTICS Umberto Arena and Maria Laura Mastellone

IX

N68	EVALUATION OF ASSISTED FLUIDIZATION OF NANOAGGLOMERATES BY MONITORING MOISTURE IN THE GAS PHASE AND THE INFLUENCE OF GAS VISCOSITY Jose Quevedo, Daniel Lepek, Robert Pfeffer, Rajesh N. Dave401
N69	AN INVESTIGATION OF CARBON NANOTUBE JET GRINDING Cedric L. Briens, Carole E. Baddour, Serge Bordere, Patrice Gaillard, and Didier Anglerot
N70	FLUIDIZED BED POLYMER PARTICLE ALD [™] PROCESS FOR PRODUCING HDPE/ALUMINA NANOCOMPOSITES Joseph A. Spencer II, Xinhua Liang, David M. King, Steven M. George, Alan W. Weimer, Karen J. Buechler, John Blackson, Charles J. Wood, and John R. Dorgan
N71	VIBRO-FLUIDIZATION CHARACTERISTICS FOR SIZE ARRANGED AGGLOMERATES Yoshihide Mawatari, Yuji Tatemoto, Katsuji Noda, Masato Yamamura, Hiroyuki Kage
SENSORS A	ND INSTRUMENTATION
SI129	INVESTIGATION OF THE SOURCES OF VARIABILITY IN THE WURSTER COATER: ANALYSIS OF PARTICLE CYCLE TIMES USING PEPT Sarah Palmer, Andy Ingram, Xianfeng Fan, Shaun Fitzpatrick, Jonathan Seville
SI130	TOWARDS SELECTIVE AGGLOMERATION DETECTION IN FLUIDIZED BEDS USING ADVANCED SIGNAL ANALYSIS METHODS Malte Bartels, Bart Vermeer, John Nijenhuis, Ruud van Ommen, Freek Kapteijn
SI131	MULTIPLE PARTICLE TRACKING IN A FLUIDISED BED A. Ingram, Z. Yang, S. Bakalis, D.J. Parker, X. Fan, P.J. Fryer and J.P.K. Seville
SI132	LASER DIAGNOSTICS OF HYDRODYNAMICS AND GAS MIXING IN THE SPLASH ZONE OF GAS-FLUIDIZED BEDS Roberto Solimene, Antonio Marzocchella, Raffaele Ragucci, Piero Salatino
SI134	PARTICLE SIZE ESTIMATION AND MONITORING IN A BUBBLING FLUIDIZED BED USING PRESSURE FLUCTUATION MEASUREMENTS Clive E Davies, Donal Krouse
SI136	DEVELOPMENT OF ELECTRICAL CAPACITANCE VOLUME TOMOGRAPHY (ECVT) AND ELECTROSTATIC TOMOGRAPHY (EST) FOR 3D DENSITY IMAGING OF FLUIDIZED BED SYSTEM Du, B., Marashdeh, Q., Warsito, W., Park, AH. A., and Fan, LS

Х

SI137	X-RAY FLUOROSCOPY MEASUREMENTS AND CFD SIMULATION OF HYDRODYNAMICS IN ATWO DIMENSIONAL GAS-SOLIDS FLUIDIZED BED Zhengxing He, Bangyou Wu, Blake Chandrasekaran, Celine Bellehumeur, Apostolos Kantzas
SI138	MICROFLUIDIC VELOCITY MEASUREMENTS USING THREE- DIMENSIONAL CONFOCAL MICRO PARTICLE TRACKING VELOCIMETRY (CM-PTV) Orin Hemminger, Zhao Yu, Chunhe Zhang, L. James Lee, Liang-Shih Fan
SI143	PORTABLE POSITRON EMISSION PARTICLE TRACKING (PEPT) FOR INDUSTRIAL SCALE USE A. Ingram, M. Hausard, X. Fan, D. J. Parker, J. P. K. Seville, N. Finn, R. Kilvington and M. Evans
SI145	IN SITU MEASUREMENT OF DYNAMIC MIXING IN GAS-SOLID FLUIDIZED BEDS USING MAGNETIC RESONANCE D.J. Holland, P.S. Fennell, C.R. Müller, J.S. Dennis, L.F. Gladden, A.J. Sederman
SI133	DETECTION OF OVERSIZED MATERIAL IN A HYDROTRANSPORT LURRY PIPE USING A NON-INVASIVE ACOUSTIC METHOD Katherine Albion, Joseph Downey, Erin Hansuld, Derek Hartling, Lauren Briens, Cedric Briens, Franco Berruti, Steven McDougall*513
NOVEL READ	CTOR SYSTEMS
NR102	COLD MODELING OF AN INTERNALLY CIRCULATING FLUIDIZED BED MEMBRANE REACTOR Tony Boyd, John R. Grace, C. Jim Lim, A.M. Adris
NR103	EXPERIMENTAL AND COMPUTATIONAL STUDIES OF GAS MIXING IN CONICAL SPOUTED BEDS Zhiguo Wang, C. Jim Lim and Hsiaotao T. Bi
NR104	SCALING RELATIONSHIP OF GAS-SOLID SPOUTED BEDS Jian Xu, Ye Ji, Weisheng Wei, Xiaojun Bao, Wei Du537
NR106	TAPERED FLUIDIZED BEDS AND THE ROLE OF FLUIDIZATIONIN MINERAL EMPLACEMENTThomas M. Gernon, Mark A. Gilbertson, R. Stephen J. Sparksand Matthew Field545
NR107	NUMERICAL SIMULATION OF SPOUTED BED REACTORS USING PROCESS ENGINEERING MODELS: APPLICATION TO COAL GASIFICATION Alexandra Mendes, Alain Dollet, Carine Ablitzer, Gilles Flamant, Christophe Perrais

XI

NR140	HYDRODYNAMIC ASPECTS AND CORRELATIONS FOR THE DESIGN OF DRAFT-TUBE CONICAL SPOUTED BEDS H. Altzibar, S. Alvarez, M.J. San José, R. Aguado, J. Bilbao, M. Olazar
NR147	SIMULATION OF A SILICON CVD SPOUTED FLUDIZED BED REACTOR: SEMI- BATCH OPERATIONS Juliana Piña, Verónica Bucalá, Susana N. Schbib, Paul Ege, Hugo I. de Lasa
NR156	A ROTATING FLUIDIZED BED IN A STATIC GEOMETRY: EXPERIMENTAL PROOF OF CONCEPT Juray De Wilde, Luc Wautier, Guy B. Marin, Geraldine J. Heynderickx, Axel de Broqueville
NOVEL MAN	UFACTURING PROCESSES
NM72	TREATMENT OF VOC EMISSIONS IN A GAS-SOLID FLUIDIZED BIOREACTOR Kyla Clarke, Gordon A. Hill, Todd S. Pugsley
NM74	MODELING MERCURY CAPTURE BY POWDERED ACTIVATED CARBON IN A FLUIDIZED BED REACTOR Fabrizio Scala, Riccardo Chirone, Amedeo Lancia
NM75	PHOTOCATALYTIC DEGRADATION OF TOLUENE BY NANO-TIO ₂ IN A FLUIDIZED BED Xiaoping Zhang, Cong Liao
NM77	2-D SIMULATION OF THE CATALYTIC DECHLORINATION OF <i>P</i> -CHLOROPHENOL IN A MAGNETICALLY STABILIZED FLUIDIZED BED Joaquín Pinto-Espinoza, Damian Reyes-Jaquez, Adriana Martínez-Prado, and Carlos F. Cruz-Fierro
NM78	STUDY OF METHANOL TO FORMALDEHYDE REACTION IN FLUIDIZED BED REACTOR Jamshid Khorshidi, Mansour Kalbasi
NM151	TIME-SCALE ANALYSIS OF A FLUIDIZED-BED CATALYTIC REACTOR BASED ON A GENERALIZED DYNAMIC MODEL Andrés Mahecha-Botero, John R. Grace, Said S.E.H. Elnashaie, C. Jim Lim
NM157	WASTE EDIBLE OIL FLUID CATALYTIC CRACKING IN A DOWNER REACTOR Xiaoping Tang, Fei Wei, Yong Jin631
NM160	APPROXIMATE PREDICTION OF GAS-SOLID CONVERSION IN FLUIDIZED BED REACTOR S A. Gómez-Barea, B. Leckner, M. Campoy

XII

CFD

CFD29	NUMERICAL STUDY OF THE INTRINSIC AND FEEDBACK DYNAMICS OF A GAS-SOLID FLUIDIZED BED F. Bonniol, C. Sierra, H. Bournot, R. Occelli, L. Tadrist
CFD30	EFFECT OF PARTICLE SIZE DISTRIBUTION ON THE PERFORMANCE OF A CATALYTIC FLUIDIZED BED REACTOR Sanjib das Sharma and Todd Pugsley
CFD31	HOMOGENEOUS TO BUBBLING REGIME TRANSITION IN GAS- AND LIQUID-FLUIDIZED BEDS THROUGH DEM-CFD SIMULATIONS Alberto Di Renzo and Francesco P. Di Maio
CFD32	AN INVESTIGATION OF FLUIDIZED BED SCALING LAWS BY DEM SIMULATION John Sanderson, Shan Wang, Martin Rhodesand Seng Lim671
CFD34	A DEM STUDY OF GELDART GROUP A PARTICLE BED FLUIDISATION BEHAVIOR ACROSS THE REGIMES Fang Yang, David K. Kafui, Colin Thornton and Jonathan P. K. Seville679
CFD35	A NEW FLUID DYNAMIC MODEL FOR THE CFD SIMULATIONS OF FLUIDIZED BEDS Luca Mazzei, Paola Lettieri
CFD36	CFD STUDY INTO THE INFLUENCE OF PARTICLE PARTICLE DRAG FORCE ON THE DYNAMICS OF BINARY GAS SOLID FLUIDIZED BEDS Olumuyiwa Owoyemi, Paola Lettieri
CFD37	GAS FLUIDIZATION AND PNEUMATIC CONVEYING IN CONFINED BEDS: A NUMERICAL STUDY Yurong He, Thang Ngoc Cong, Yulong Ding, Huilin Lu703
CFD38	DYNAMIC RESPONSE CHARACTERISTICS OF LOCAL CAPACITIVE MEASUREMENT DEVICES WITH APPLICATION TO CFD VALIDATION
CFD39	Clay R. Sutton and John C. Chen
CFD40	COMPARISON OF SIMULATED AND MEASURED FLOW TERNS:SOLID AND GAS MIXING IN A 2D TURBULENT IDIZED BED Ulla Ojaniemi, Sirpa Kallio, Alf Hermanson
CFD146	DISCRETE PARTICLE SIMULATION OF THE GAS-SOLID FLOW IN A CIRCULATING FLUIDIZED BED K. W. Chu, B. Wang and A. B. Yu

XIII

CFD158	SIMULATION OF A PULSATING BED USING EULERIAN APPROACH Shyam Shankar Dokka, Hamid Arastoopour743
CFD161	A DISCRETE PARTICLE SIMULATION STUDY OF SOLIDS MIXING IN A PRESSURIZED FLUIDIZED BED W. Godlieb, N.G. Deen*, J.A.M. Kuipers
CFD164	INFLUENCE OF BUBBLE-BUBBLE INTERACTIONS ON THE MACROSCALE CIRCULATION PATTERNS IN A BUBBLING GAS-SOLID FLUIDIZED BED J.A. Laverman, M. van Sint Annaland, J.A.M. Kuipers
JETS AND D	ISTRIBUTORS
JE21	HYDRODYNAMIC CHARACTERISTICS OF A FLUIDIZED BED WITH ROTATING DISTRIBUTOR C. Sobrino, J.A. Almendros-Ibáñez, S. Sánchez-Delgado, M. de Vega, D. Santana, and U. Ruiz-Rivas
JE23	DETECTION OF GAS BYPASSING DUE TO JET STREAMING IN DEEP FLUIDIZED BEDS OF GROUP A PARTICLES Allan S. Issangya, Ted M. Knowlton and S. B. Reddy Karri
JE24	STUDY OF HORIZONTAL SONIC GAS JETS IN GAS-SOLID FLUIDIZED BEDS Matthew Dawe, Cedric Briens, and Franco Berruti
JE25	STUDY OF HIGH VELOCITY ATTRITION NOZZLES IN FLUIDIZED BEDS Jennifer McMillan, Cedric Briens, Franco Berruti
JE26	IMPROVING THE CONVERSION IN FLUIDISED BEDS WITH SECONDARY INJECTION D. Christensen, J. Nijenhuis, J.R. van Ommen, and MO. Coppens799
JE27	EFFECT OF THE GAS-TO-LIQUID RATIO ON THE PERFORMANCE OF NOZZLES INJECTING GAS-ATOMIZED LIQUID INTO A FLUIDIZED BED Federica Portoghese, Lorenzo Ferrante, Franco Berruti, Cedric Briens, Edward Chan
JE28	THE INFLUENCE OF DISTRIBUTOR DESIGN ON FLUIDIZED BED DRYER HYDRODYNAMICS Michael Wormsbecker, Todd Pugsley and Helen Tanfara
JE141	EXPERIMENTAL VALIDATION OF MACRO- AND MICRO-LEVEL SCALING LAWS IN SMALL- AND MEDIUM-SCALE TOP-SPRAY FLUIDISED BED COATERS Peter Dybdahl Hede, Poul Bach, Anker D. Jensen
JE152	GAS-SOLID STRUCTURE IN THE VICINITY OF A SPARGER NOZZLE IN A FLUIDIZED BED Pierre Sauriol, Heping Cui and Jamal Chaouki

XIV

JE56	AGGLOMERATE BEHAVIOUR IN FLUIDIZED BEDS	
	Sarah Weber, Cedric Briens, Franco Berruti, Edward Chan,	
	Murray Gray83	9

DOWNER REACTORS

DO3	OZONE DECOMPOSITION IN A DOWNER REACTOR Chuigang Fan, Yong Zhang, Weigang Lin, Wenli Song [,] Xiaotao Bi847
DO4	UNDERSTANDING THE HYDRODYNAMICS IN A 2-DIMENSIONAL DOWNER BY CFD-DEM SIMULATION Y.Z. Zhao, Y. Cheng, Y.L. Ding, Y. Jin
DO5	ON THE MOTION OF FLUIDISED GRANULAR CURRENTS: MOTION ALONG HORIZONTAL SURFACES By D. E. JESSOP, M. A. GILBERTSON and A. J. HOGG
DO6	SELF-FLUIDIZATION OF FASTLY-MOVING GRANULAR GRAVITY CURRENTS WITH IMPLICATION ON PYROCLASTIC FLOWS Piero Bareschino, Antonio Marzocchella, Piero Salatino
DO148	RADIAL DISTRIBUTION OF PARTICLE CLUSTERS IN DOWN FLOW REACTORS Samuel Nova, Stefan Krol, Hugo I. de Lasa

CLEAN ENERGY APPLICATIONS

CE80	H ₂ -RICH SYNGAS FROM RENEWABLE SOURCES BY DUAL FLUIDIZED BED STEAM GASIFICATION OF SOLID BIOMASS Christoph Pfeifer, Tobias Pröll, Bernhard Puchner, Hermann Hofbauer889
CE81	FAST PYROLYSIS OF BIOMASS IN A CIRCULATING FLUIDISED BED Manon Van de Velden, Xianfeng Fan, Andy Ingram and Jan Baeyens897
CE100	THERMAL CONVERSION OF BIOMASS AND WASTE Liban Yassin, Paola Lettieri, Stefaan Simons, Antonino Germanà
CE85	FLUID-DYNAMIC INVESTIGATIONS IN A COLD MODEL FOR A DUAL FLUIDIZED BED BIOMASS STEAM GASIFICATION PROCESS: OPTIMIZATION OF THE CYCLONE Andreas Kreuzeder, Christoph Pfeifer, Hermann Hofbauer
CE88	MODELING OF AN INTERCONNECTED FLUIDIZED BED REACTOR FOR CHEMICAL LOOPING COMBUSTION Min Xu, Naoko Ellis, Ho-Jung Ryu, C. Jim Lim
CE95	EXPERIMENTAL ANALYSIS OF FUEL MIXING PATTERNS IN A FLUIDIZED BED David Pallarès, Pedro A. Díez, Filip Johnsson

XV

CE90	PERFORMANCE CHARACTERISTICS OF AN 8 MW _{TH} COMBINED HEAT AND POWER PLANT BASED ON DUAL FLUIDIZED BED STEAM GASIFICATION OF SOLID BIOMASS Tobias Pröll, Reinhard Rauch, Christian Aichernig, and Hermann Hofbauer			
CE92	COMBUSTION STUDIES OF SAWDUST IN A BUBBLING FLUIDIZED BED K.V.N. Srinivasa Rao			
CE94	MODELING FUEL MIXING IN A FLUIDIZED BED COMBUSTOR David Pallarès, Filip Johnsson			
CE89	CONTINUOUS AND SEMI-CONTINUOUS OPERATIONS OF CHEMICAL-LOOPING COMBUSTION IN AN ANNULAR FLUIDIZED BED REACTOR WITH SOLID CIRCULATION Sung Real Son, Sang Done Kim'and Jea-Keun Lee			
CE97	THE INFLUENCE OF AIR NOZZLES' SHAPE ON THE NO _X EMISSION IN THE LARGE-SCALE 670MW _T CFB BOILER Pawel Mirek, Robert Sekret, Wojciech Nowak			
CE99	PARTICLE POPULATION BALANCESIN A REFUSE DERIVED FUEL FIRED CIRCULATING FLUIDIZED BED COMBUSTOR Kai Redemann, Ernst-Ulrich Hartge and Joachim Werther			
CE82	INFLUENCE OF FB CONDITIONS ON PROCESSES WITHIN A LARGE FUEL PARTICLE DURING INITIAL PHASES OF CONVERSION Milijana J. Paprika, Mirko Komatina, Dragoljub Dakić			
POLYMERIZATION				
PO120	ROLE OF INTRINSIC KINETICS AND CATALYST PARTICLE SIZE DISTRIBUTION IN CFD SIMULATIONS OF POLYMERIZATION REACTORS			
	Rong Fan, Rodney O. Fox and Michael E. Muhle			
PO121	MONITORING ELECTROSTATIC CHARGES IN FLUIDIZED BEDS Hsiaotao T. Bi, Aihua Chen and John R. Grace1001			
PO122	PARTICLE SIZE DISTRIBUTION IN GAS-PHASE POLYETHYLENE REACTORS Omid Ashrafi, Navid Mostoufi and Rahmat Sotudeh1009			
PO123	HYDRODYNAMICS OF GAS-SOLIDS BUBBLING FLUIDIZED BEDS USING POLYETHYLENE RESIN Bangyou Wu, John Shepperson, Loni van der Lee, Céline Bellehumeur Apostolos Kantzas			

XVI

SUBJECT INDEX	1027
AUTHOR INDEX	1031

XVII

PREFACE

Fluidization is an important field of both fundamental research and broad industrial applications. Current understanding of the complex fluid-particle two- and three-phase flow patterns, coupled with heat and mass transfer and chemical reactions, is still insufficient for practitioners to reliably design and scale up commercial fluidized bed reactors. The past eleven Engineering Foundation Fluidization Conferences, from 1975 to 2004, have put the emphasis on fundamental research to stimulate exchange of ideas from researchers all over the world in order to develop generic tools and theories for fluidization and its applications.

The present Fluidization XII conference continues the distinguished tradition of this conference series, with its focus on fundamental research of fluidization, but it significantly expands into emerging applications of fluidization and novel fluidization technologies. The four invited plenary papers cover four challenging and industrially important areas of fluidization: design and scale-up, instrumentation and diagnosis, multiscale modeling and simulation, and applications in clean and renewable energy. Circulating fluidized beds (CFBs) and bubbling fluidized beds remain the focal areas of fundamental research. As in other recent fluidization conferences, CFBs (both risers and downers) continue to receive greater attention than bubbling fluidization, with 23 contributions on CFBs and 10 contributions on bubbling in this conference. Noticeably, there are four papers dealing with high-density and high-flux risers, while feed configuration, reactor modeling and reactor performance are the subject of downers. Papers on bubbling fluidization deals with bubble flow pattern distribution, manipulation and gas flow field, and particle movement near the wall. Twenty papers deal with modeling and simulation of fluidized beds using computational fluid dynamics (CFD), with subjects ranging from simulation of flow structures, heat transfer and inversion in liquid-solids binary particle systems to reactor performances, capturing the recent interests and advances in this area. Jetting and spouting received a revised interest in this conference, with 15 papers dealing with hydrodynamics, mixing, scale-up and applications for coal gasification, chemical vapour deposition of silicon, powder granulation, and hydrogen production. Flow structure and layer inversion of binary particle mixtures, bed contraction, gas hydrate formation are the subjects of eight papers on gas-liquid-solids systems.

Fluidization of ultrafine and nano particles is the subject of 10 contributions, dealing with assisted fluidization, coating, grinding and production of nano particles. More than 20 papers explored the application of fluidized beds for biomass combustion, gasification, pyrolysis and hydrogen production, chemical looping combustion, cracking of used edible oil, air and water pollutant abatements, demonstrating the commitment and contribution of the fluidization community to the global efforts on greenhouse gas emission reduction and environmental protection.

Measurement and monitoring of multiphase systems remain a challenge to fluidization researchers. Recent advances in this area is well represented by the 10 papers in this conference, exploring the application of positron emission particle tracking, multi-particle tracking, magnetic resonance, confocal microparticle tracking, x-ray fluoroscopy, electrostatic and capacitance tomography for fluidized beds, and the development of advanced signal analysis techniques. Heat transfer in bubbling, turbulent and fast fluidized beds are contributed by 5 papers in this conference.

XVIII

The number of participants in this prestigious conference series has been around 150, balanced from all over the world and from both academia and industry and the proceedings have long risen to the role of an internationally reputed key reference. They lend themselves to be a directory of qualified people and a treasure of current trends and perspective goals in fluidization research. Fluidization XII has attracted a record number of quality contributions and we are proud to present them in this book of Proceedings as well as in the ECI Symposium Series (http://services.bepress.com/eci/)

We wish to gratefully acknowledge the authors, the sponsors, the reviewers and all the people that have generously contributed time and efforts to make this Fluidization XII conference another great success.

Xiaotao Bi, Franco Berruti and Todd Pugsley

XIX

List of Reviewers

Katherine Albion J.A. Almendros-Ibáñez Ben Anthony Hamid Arastoopour Umberto Arena Jan Baeyens Xiaojun Bao Alberto Gómez Barea Amejeet Bassi Prabir Basu Franco Berruti Xiaotao Bi Florian Bonniol Tony Boyd Ronald Breault Cedric Briens Ping Cai Gareth Chaplin Yi Cheng **Ricardo Chirone** Dana Christensen Kvla Clarke Anthony Croxford Elizabet Cruz Carlos F Cruz-Fierro Heping Cui Sanjib das Sharma Rajesh Dave Clive Davies Hugo I. de Lasa Jurav De Wilde Niels G. Deen Romain Delatour Francesco Di Natale Alberto Di Renzo Yulong Ding Wei Du Hubert Dumont Wenli Duo Naoko Ellis Said Elnashie Norman Epstein Renaud Escudié Chui-gang Fan Liang-Shih Fan Yuging Feng Bruno Formisani Shiqiu Gao Thierry Gauthier Wei Ge Derek Geldart Mark A Gilbertson Donald Glass Leon Glicksman Willem Godlieb Hamid Goshaveshi John Grace Murray Gray Chris Guenther

Kim Granly-Hansen Ernst-Ulrich Hartge Yurong He Ahmad Hussain Alan Issangya David E. Jessop Apostolos Kantzas Shayan Karimipour Reddy Karri Pankaj Khanna Jamshid Khorshidi Malahmadi Ted Knowlton Kenya Kuwagi Paola Lettieri Feng Li Hongzhong Li Xuantian Li Jim Lim K Seng Lim Weigang Lin Praveen Linga Mike Lipsett Wengi Luan Anders Lyngfelt Arturo Macchi Andres Mahecha-Botero Kevin F Malone Sudhagar Mani Jan Margraf Maria Laura Mastellone Jennifer McMillan Nahidh W. Mecaial Joseph S. Mei Alexandra Mendes Scott Moffat Madjid Mohseni Navid Mostoufi Dino Musmarra Yusumi Nagahashi Tsutomu Nakazato John Niienhuis Samuel Nova Wojciech Nowak Thomas O'Brien Martin Olazar Milijana Paprika Ah-Hyung Alissa Park Gregory Patience K.S.K. Patnaik Robert Pfeffer Joaquín Pinto-Espinoza Massimo Poletto Federica Portoghese Todd Puaslev Mohammad Rakib Martin J Rhodes Piero Salatino Fabrizio Scala

Andy Sederman Lawrence Shadle Celia Sobrino-Fernandez Wenli Sona Xugi Song Rahmat Sotudeh-Gharebagh James Spenik Ana Stefanova Clay Sutton Madhava Syamlal Helen Tanfara Colin Thornton Atsushi Tsutsumi **Richard Turton** Ruud van Ommen Martin van Sint Annaland Jingfu Wang Zhiquo Wang Satoru Watano Fei Wei Alan Weimer Joachim Werther Robert White Jason Wiens **Conrad Winters** Karl Ernst Wirth Peter Witt Michael Wormsbecker Bangvou Wu Donglai Xie Jian Xu Min Xu Aibing Yu Xiaoping Zhang Ying Zheng Jiahua Zhou Chao Zhu Jesse Zhu

ΧХ